

MC LAUGHLIN

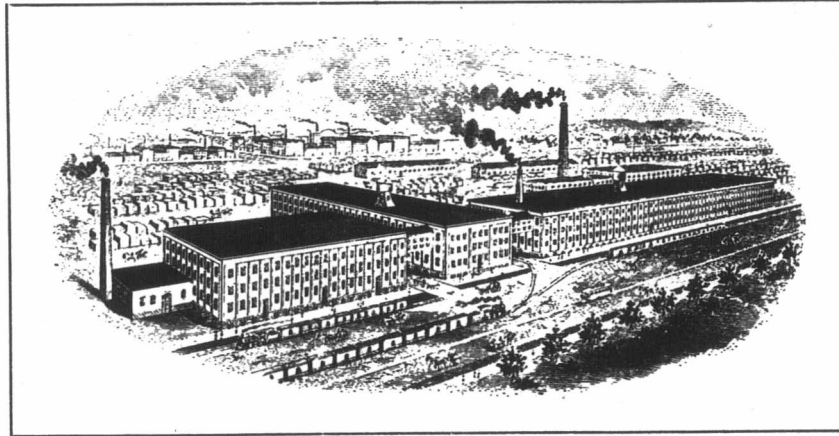
SLEIGHS

1905

1905

"ONE GRADE ONLY, AND THAT THE BEST"—Our Motto for 35 Years.

LARGEST
CARRIAGE
FACTORY
UNDER
THE
BRITISH
FLAG



CAPACITY—
ONE CAREFULLY
CONSTRUCTED,
THOROUGHLY
INSPECTED,
FINISHED
VEHICLE PER
TEN MINUTES FOR
EVERY WORKING
DAY OF THE YEAR

The McLaughlin Carriage Co.

LIMITED

HEAD OFFICE AND FACTORY :

OSHAWA, ONTARIO, CANADA.

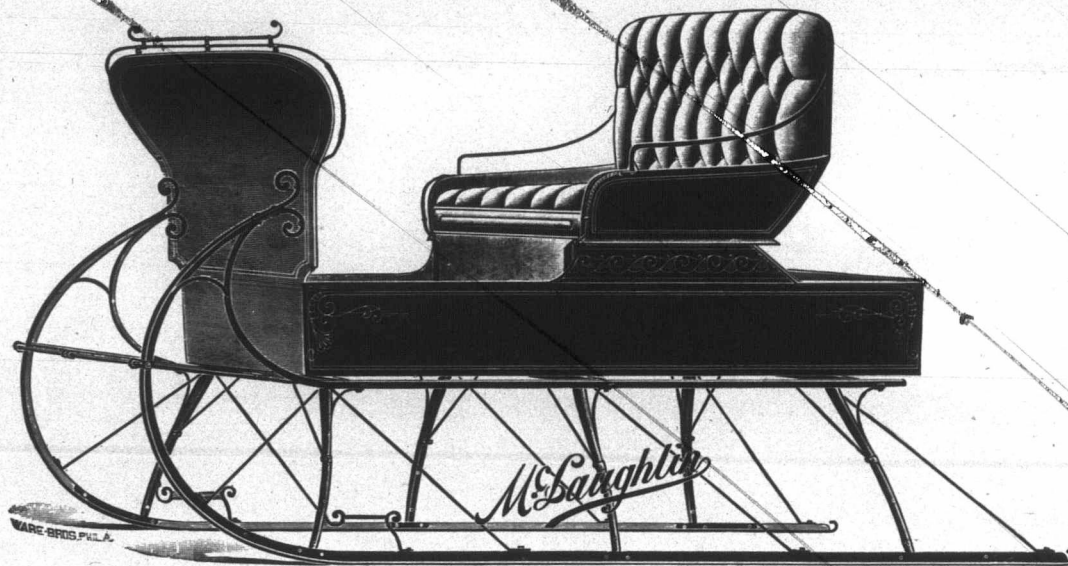
BRANCH HOUSES AND WAREROOMS :

WINNIPEG, MAN. ST. JOHN, N. B.
MONTREAL, QUE.



WAREROOMS :

BELLEVILLE, ONT. HAMILTON, ONT.
LONDON, ONT. ST. JOHNS, QUE.



No. 200 Piano Box Cutter, with High Solid-Back Seat

WOODWORK

Panels carefully glued, screwed and plugged; best selected gearing throughout; bent knees; fenders mortised to beams and braced; patent hinged dash; shafts extra XXX hickory.

IRONWORK

All braces, T's, etc., of steel and forged in our own factory; $1\frac{1}{4}$ -inch projecting steel shoes; gear very strongly braced.

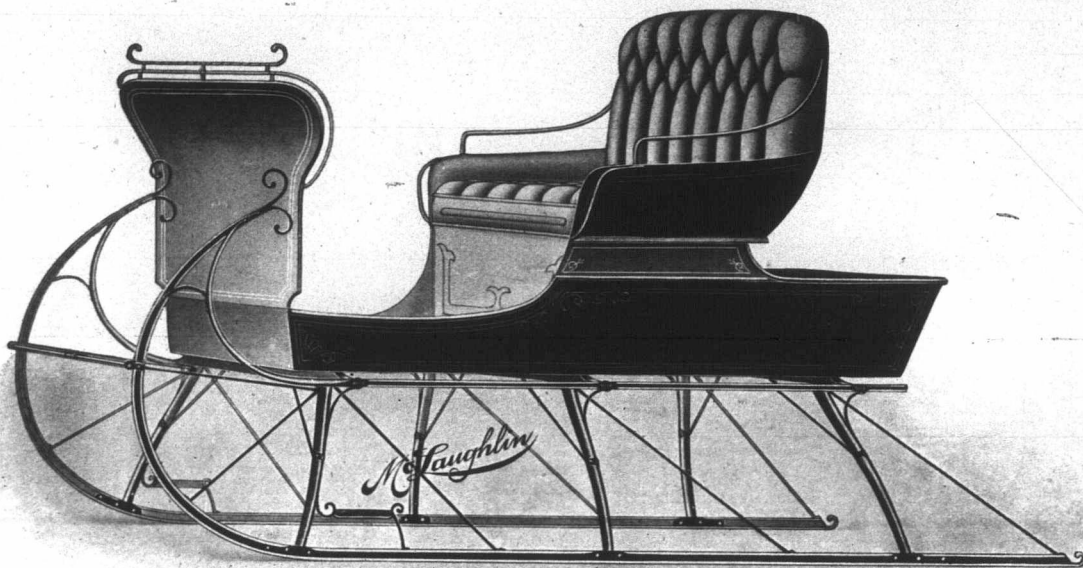
PAINTING

Body and seat dark colors, neatly striped and decorated; gear carmine or black.

TRIMMING

Good quality embossed plush or leather cloth; high easy spring back and spring cushion; sides of seat padded; carpet; toe rail; rubber boot behind; plated solid brass double-bar dash rail; shafts full leathered and silver tipped.

NOTE—For Nova Scotia, New Brunswick and Prince Edward Island trade we can supply right-shift or center-draft shafts and $1\frac{1}{2}$ -inch projecting shoes, when ordered.



No. 201 "Improved Maritime Special"

WOODWORK

Panels are carefully glued, screwed and plugged; high patent hinged dash; bent fenders mortised to beams; choicest gearing throughout; shafts extra XXX hickory.

IRONWORK

All braces, T's, etc., of steel and forged in our own factory; $1\frac{1}{4}$ -inch projecting steel shoes; gear substantially ironed.

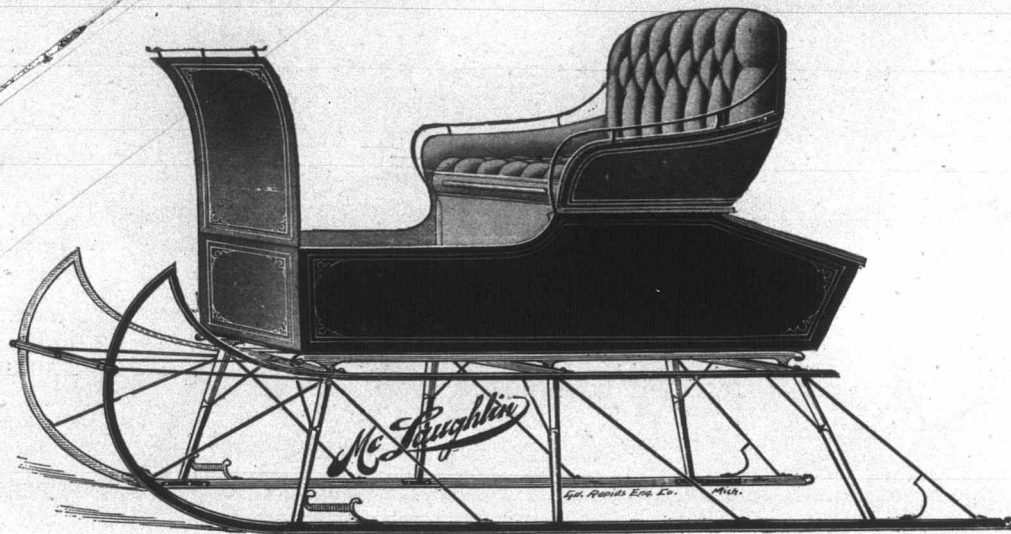
PAINTING

Body and seat black, neatly striped; gear black or carmine, nicely striped.

TRIMMING

Good quality embossed plush or leather cloth; easy spring back and spring cushion; sides of seat trimmed; carpet; padded toe rail; shafts full leathered, with silver tips; boot behind; plated solid brass dash rail. Supplied regularly with shifting shafts.

NOTE—For New Brunswick, Nova Scotia and Prince Edward Island trade we can supply center-draft or right-shift shafts and $1\frac{1}{2}$ -inch shoes.



No. 215 "New Brunswick" Sleigh

IMPROVED light design for New Brunswick trade. Handsome new seat with bent panels; extra high dash; bar on top of beams; body has drop bottom; an extra good job, suited to this trade.

WOODWORK

Panels carefully glued, screwed and plugged; seat has high, comfortable back, bent panels and round corners; dash extra high, of improved design; shafts extra XXX hickory; choice stock used throughout.

IRONWORK

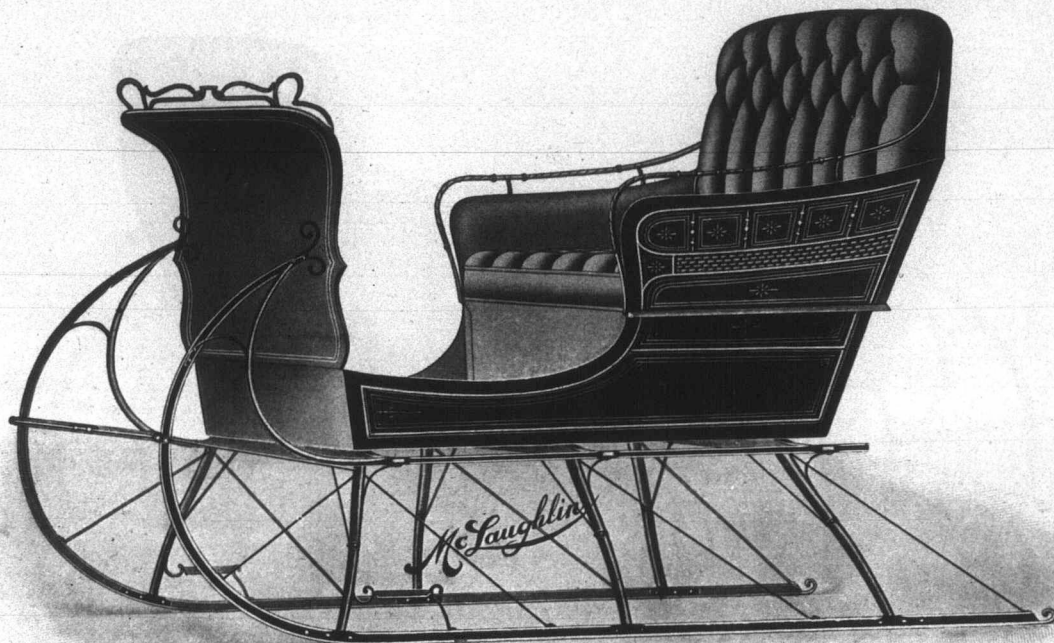
Special pattern braces, T's, etc., to suit the trade, very neat and strong; shafts, hook draft, double shifting; $1\frac{1}{4}$ -inch projecting steel shoes.

PAINTING

Dark colors, with neat fine lines of striping; black gear.

TRIMMING

High-grade embossed mohair plush or leather cloth; easy spring back; spring cushion; sides of seat padded; carpet; toe rail; rubber boot behind; shafts full trimmed.



No. 202 "New Jarvis"

THE neatest and best proportioned small-size cutter on the market. Solid mouldings (not transfers).

WOODWORK

Panels are carefully glued, screwed and plugged; mouldings as represented are solid; best selected gearing throughout; bent knees; fenders mortised to beams and braced; patent hinged dash; shafts extra XXX hickory. Supplied regularly with shifting shafts.

IRONWORK

All braces, T's, etc., of steel and forged in our own factory; 1¼-inch projecting steel shoes.

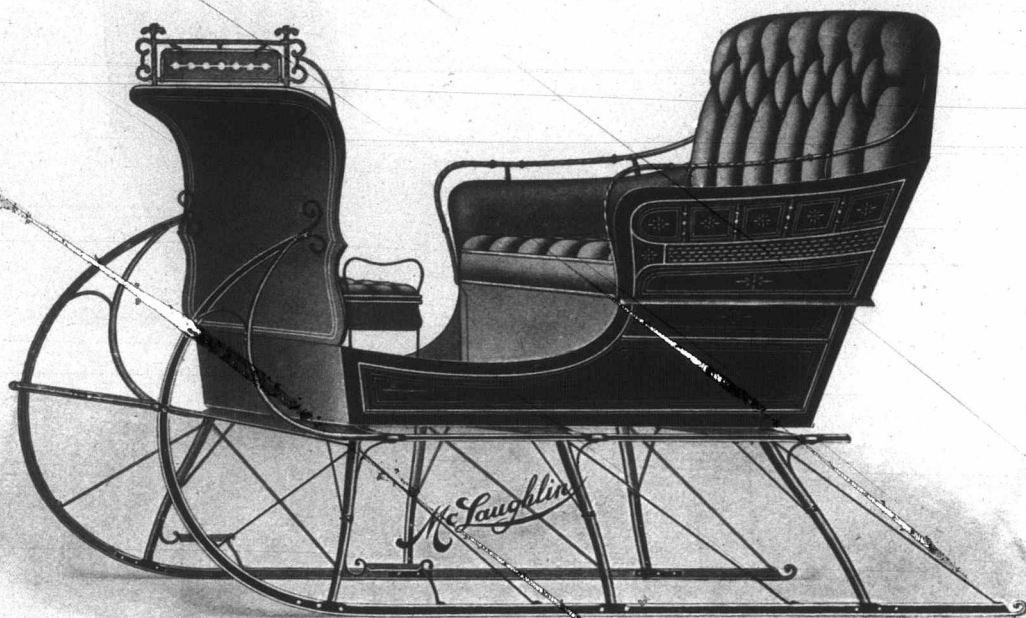
PAINTING

Body and seat dark or bright colors, or walnut, handsomely striped and decorated; gear carmine or black.

TRIMMING

High-grade embossed mohair plush to match painting; high easy spring back and spring cushion; sides of seat trimmed; carpet; padded toe rail; plated solid brass dash rail; plated arm rails. Shafts full leathered and silver tipped.

NOTE—Detachable storm boards for Manitoba and Northwest trade, when ordered. For New Brunswick, Nova Scotia and Prince Edward Island trade, center-draft or right-shift shafts and 1½-inch shoes, when ordered.



No. 203 1/2 "New Jarvis," with Screen and Child's Seat

NOTE—Detachable storm boards for Manitoba and the Northwest trade, when ordered. For New Brunswick, Nova Scotia and Prince Edward Island trade, center-draft or right-shift shafts and 1 1/2-inch shoes, when ordered.

WOODWORK

Mouldings as shown are solid (not cheap transfers); panels are carefully glued, screwed and plugged; best selected gearing throughout; bent knees; fenders mortised to beams and braced; patent hinged dash; shafts extra XXX hickory. Supplied regularly with shifting shafts.

IRONWORK

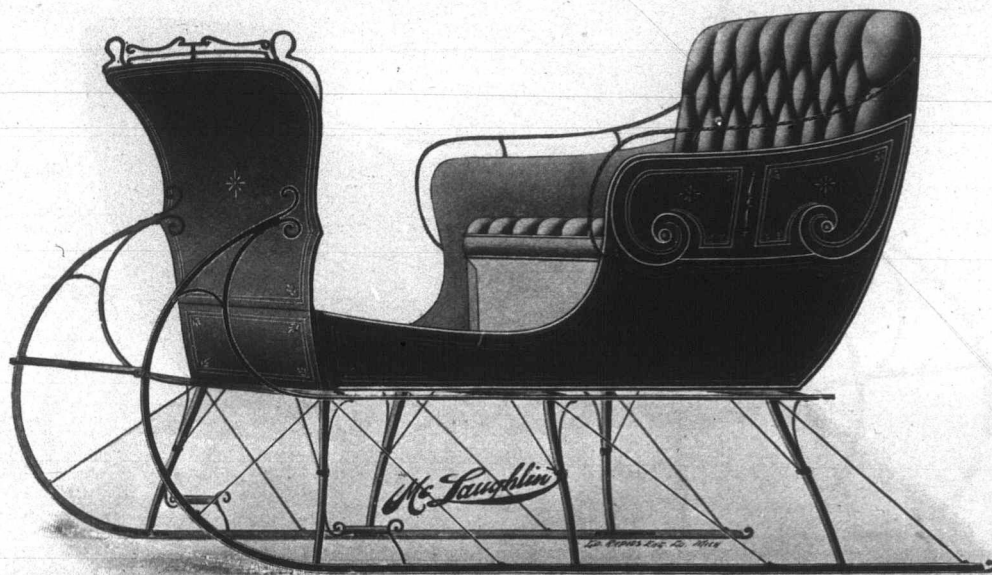
All braces, T's, etc., of steel and forged in our own factory; 1 1/4-inch projecting steel shoes.

PAINTING

Body and seat dark or bright colors, or walnut, handsomely striped and decorated; gear carmine or black.

TRIMMING

High-grade embossed mohair plush to match painting; high easy spring back and spring cushion; sides of seat trimmed; carpet; padded toe rail; new model full-plated solid brass screen of handsome design; very substantial; plated arm rails.



No. 224 "Manitou." A Handsome Medium-size Cutter

NOTE—Detachable storm boards for Manitoba and Northwest trade, when ordered. For New Brunswick, Nova Scotia and Prince Edward Island trade, center-draft or right-shift shafts and 1½-inch shoes, when ordered.

WOODWORK

Panels are carefully glued, screwed and plugged; mouldings as represented are solid; best selected gearing throughout; bent knees; fenders mortised to beams and braced; patent hinged dash; shafts extra XXX hickory. Supplied regularly with shifting shafts.

IRONWORK

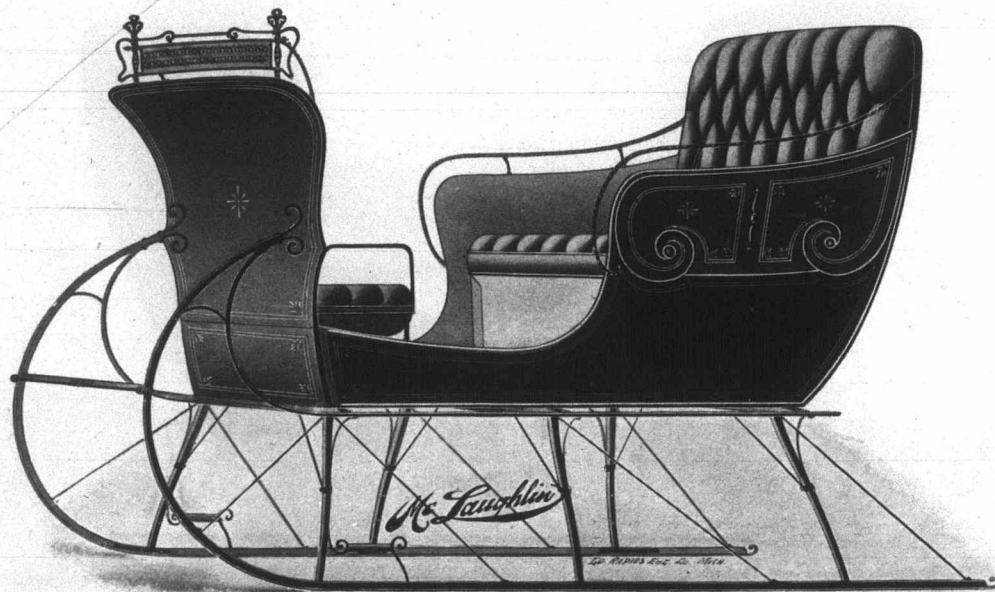
All braces, T's, etc., of steel and forged in our own factory; 1¼-inch projecting steel shoes.

PAINTING

Body and seat dark or bright colors, or walnut, handsomely striped and decorated; gear carmine or black.

TRIMMING

High-grade embossed mohair plush to match painting; high easy spring back and spring cushion; sides of seat trimmed; carpet; padded toe rail; plated solid brass arm and dash rails; shafts full leathered and silver tipped.



No. 225 1/2 "Manitou," with Screen and Child's Seat

THE neatest medium-size cutter on the market ; comfortable proportions ; tasty outlines. Designed for real comfort in small space. Handsomely painted and decorated, neatly upholstered. Mouldings as shown are solid, not cheap transfers.

WOODWORK

Panels are carefully glued, screwed and plugged ; mouldings as represented are solid ; best selected gearing throughout ; bent knees ; fenders mortised to beams and braced ; patent hinged dash ; shafts extra XXX hickory. Supplied regularly with shifting shafts.

IRONWORK

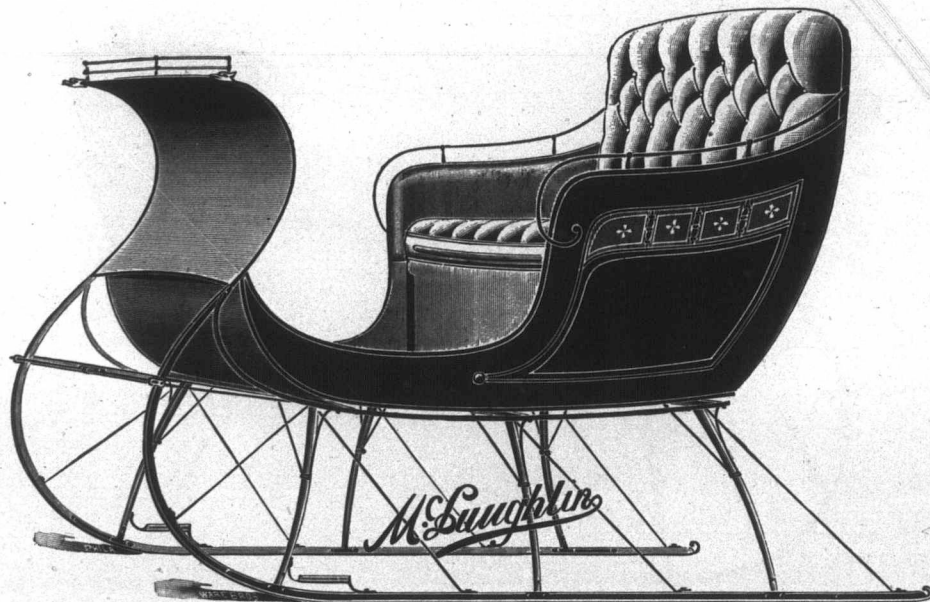
All braces, T's, etc., of steel and forged in our own factory ; 1 1/4-inch projecting steel shoes.

PAINTING

Body and seat dark or bright colors, or walnut, handsomely striped and decorated ; gear carmine or black.

TRIMMING

High-grade embossed mohair plush to match painting ; high easy spring back and spring cushion ; sides of seat trimmed ; carpet ; padded toe rail ; new design full-plated solid brass screen ; shafts full leathered and silver tipped ; plated solid brass arm rails.



No. 204 "New Portland."

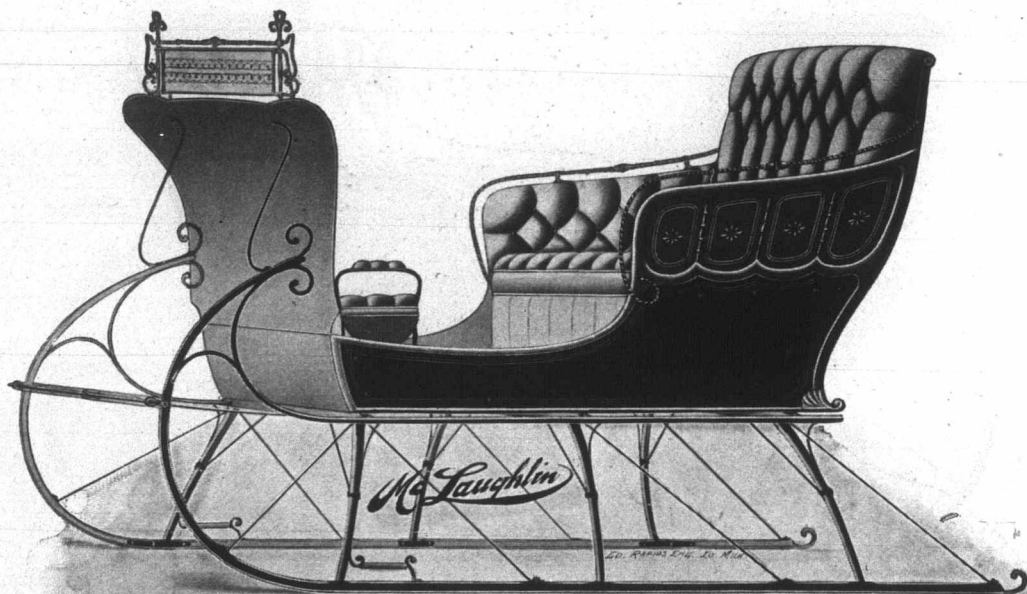
A^N up-to-date two-passenger sleigh. Choicest material and finest workmanship throughout. Supplied regularly with shifting shafts. Design slightly changed for 1904.

PAINTING

Body dark colors; gear black or carmine; appropriately striped.

TRIMMING

Blue cloth, unless ordered in embossed mohair plush; easy spring back; spring cushion; carpet; padded toe rail; solid brass arm and dash rails; shafts full leathered and silver tipped.



No. 214 $\frac{1}{2}$ "Strathcona," with Small Seat

THIS handsome, comfortable, medium-sized family sleigh needs no words of commendation, as the trade is well acquainted with its superiority over other somewhat similar sleighs.

WOODWORK

Panels carefully glued, screwed and plugged; mouldings as represented are solid, and not cheap transfers; best selected gearing throughout; bent knees; fenders mortised to beams and braced; patent hinged dash; shafts extra XXX hickory.

IRONWORK

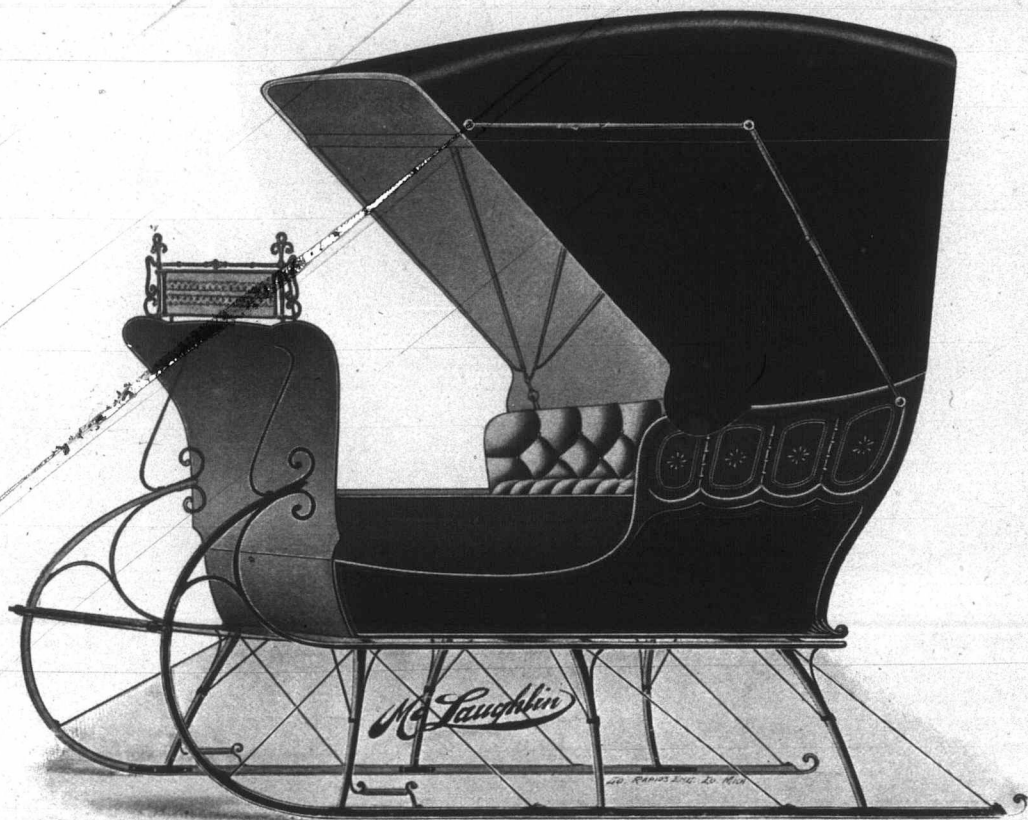
All braces, T's, etc., of steel and forged in our own factory; $\frac{1}{4}$ -inch projecting steel shoes; gear very strongly braced.

PAINTING

Body bright or dark colors, or walnut, handsomely striped and decorated; gear to match.

TRIMMING

High-grade embossed mohair plush or best leather cloth; high easy spring back and spring cushion; sides of panels padded; carpet all around inside; padded toe rail; solid brass full-plated screen, new design; solid brass nickel-plated arm rails; shafts full leathered, with silver tips.



No. 216 "Strathcona," with Top and Storm Boards.

MADE especially for Manitoba and Northwest trade. This sleigh, having an extra strong top, with reinforced side curtains stitched solid to quarters, and detachable storm boards, fills a long-felt want for protection against the strong, biting winds of the prairies. No more necessity for cold, comfortless drives, when by a small outlay you can be comfortable and cosy in our No. 216. Mouldings as shown are solid, not cheap transfers.

WOODWORK

Panels carefully glued, screwed and plugged; mouldings as represented are solid; best selected gearing throughout; bent knees; fenders mortised to beams and braced; patent hinged dash; shafts extra XXX hickory.

IRONWORK

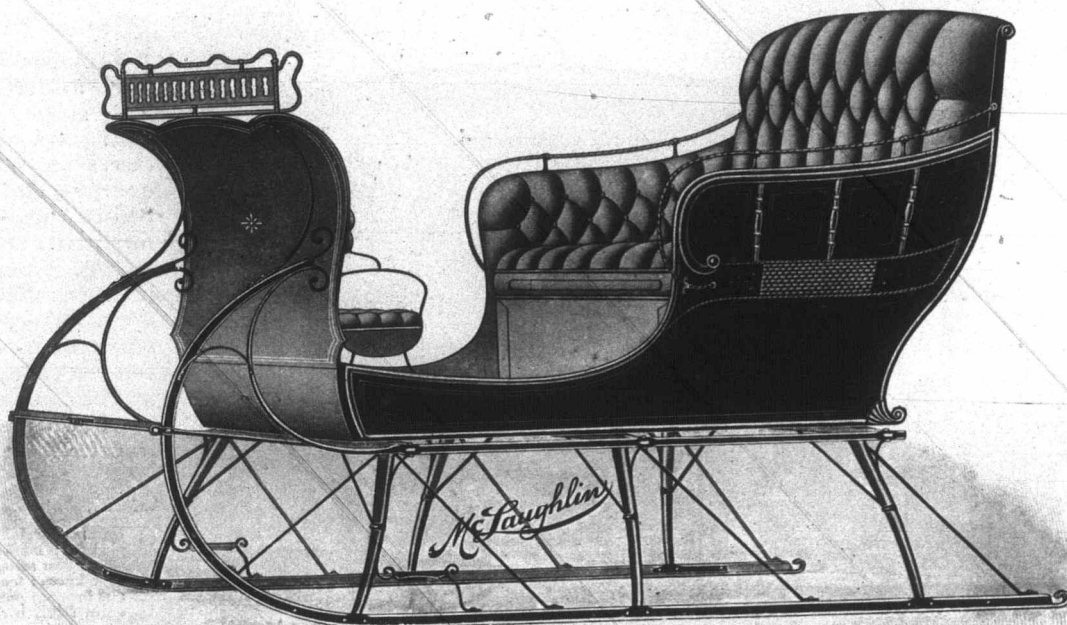
All braces, T's, etc., of steel and forged in our own factory; $1\frac{1}{4}$ -inch projecting steel shoes; gear very strongly braced.

PAINTING

Body dark or bright colors, or walnut; gear to match; handsomely striped and decorated.

TRIMMING

High-grade embossed mohair plush or best leather cloth; high easy spring back and spring cushion; sides of body padded; carpet all around inside; padded toe rail; solid brass full-plated new-design screen; shafts full leathered, with silver tips.



No. 231½ "Victor Sleigh," with Misses' Seat

A FINE, comfortable, full-size sleigh; handsomely finished and decorated; elegantly upholstered; will seat four grown people comfortably and give ample room for robes. Mouldings as shown are solid, and not transfers.

WOODWORK

Panels are carefully glued, screwed and plugged; best selected gearing throughout; knees bent; fenders mortised to beams and braced; patent hinged dash; shafts extra XXX hickory.

IRONWORK

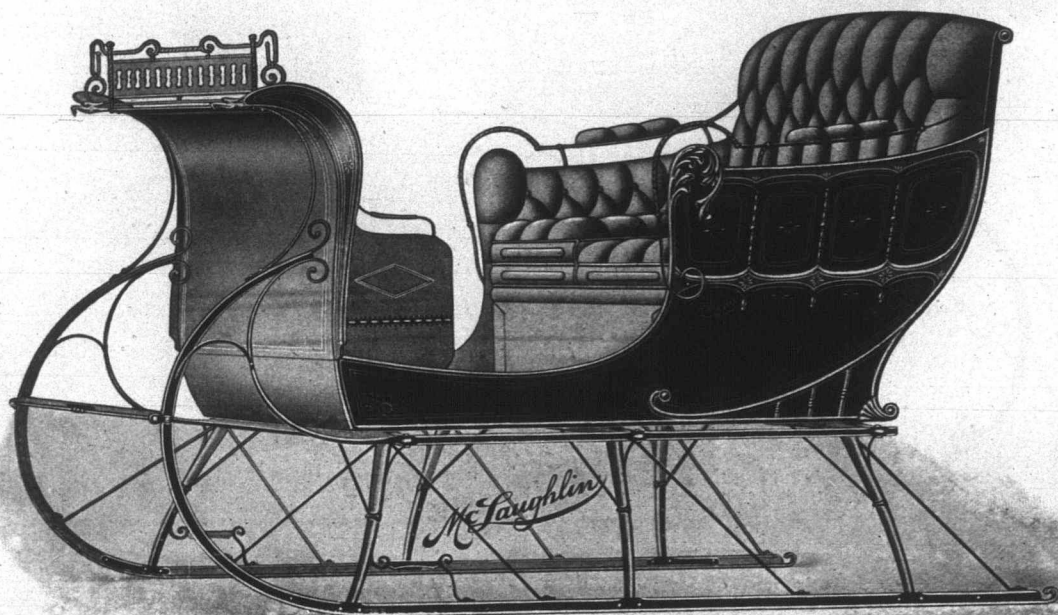
All braces, T's, etc., of steel and forged in our own factory; 1¼-inch projecting steel shoes.

PAINTING

Bright or dark colors; gear black or carmine.

TRIMMING

High-grade embossed mohair plush or best cloth; extra high easy spring back and spring cushion; sides of body padded; carpet all around front panels; padded toe rail; full-plated solid brass screen; plated side arms; supplied with misses' seat, as shown in cut, unless ordered otherwise; shafts full leathered and silver tipped.



No. 221½ "Imperial Sleigh" (Improved) with Misses' Seat

A HANDSOME new sleigh; many new features; beautifully painted, striped and decorated and elegantly upholstered. Supplied regularly with driver's box. Mouldings are solid, not cheap transfers.

WOODWORK

Panels are carefully glued, screwed and plugged; best selected gearing throughout; bent knees; fenders mortised to beams and braced; mouldings as shown are solid; large bent wings; patent hinged dash; shafts extra XXX hickory; supplied regularly with shifting shafts.

IRONWORK

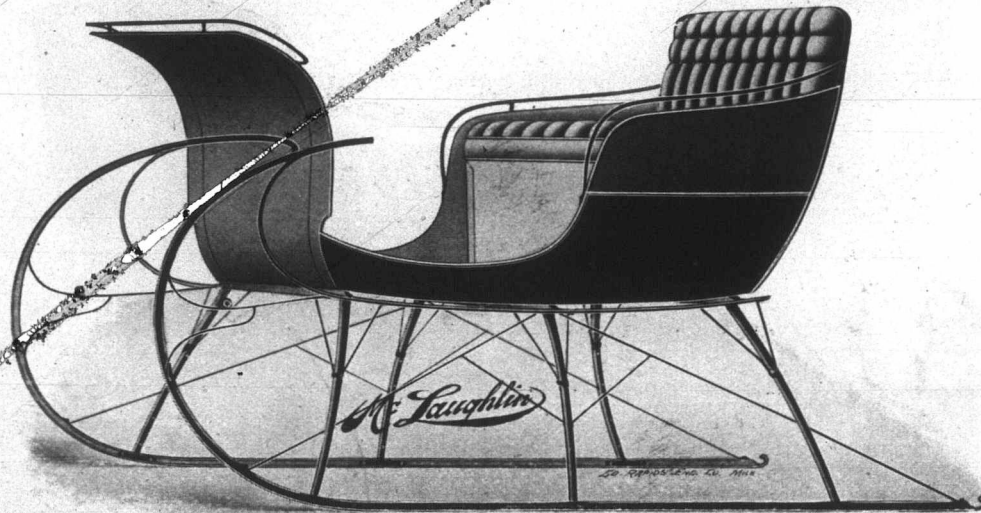
All braces, T's, etc., are forged in our own factory; 1¼-inch projecting steel shoes.

PAINTING

Body bright or dark colors, or walnut, handsomely striped and decorated; gearing to match body.

TRIMMING

High-grade embossed mohair plush or best cloth; extra high easy spring back and spring cushion; sides of body padded; carpet all around front; padded toe rail; full-plated solid brass screen; plated side arms, with upholstered pad; supplied with misses' seat, unless ordered otherwise; shafts full leathered and silver tipped.



No. 217 Extra Light Gentleman's Driver

MEETS a long-felt want for a fine, neat and extra light sleigh, coming between a speeder and an ordinary cutter. Weight (approximately), 110 lbs., complete.

GEAR

Choicest second-growth hickory.

IRONWORK

Extra light and neat, hand forged.

BODY

Very light and neat.

DASH

High and well curved forward to stop snowballs.

PAINTING

Gear bright red or black, fine-line striping; body black.

TRIMMING

Blue cloth of fine quality, extra small neat design.

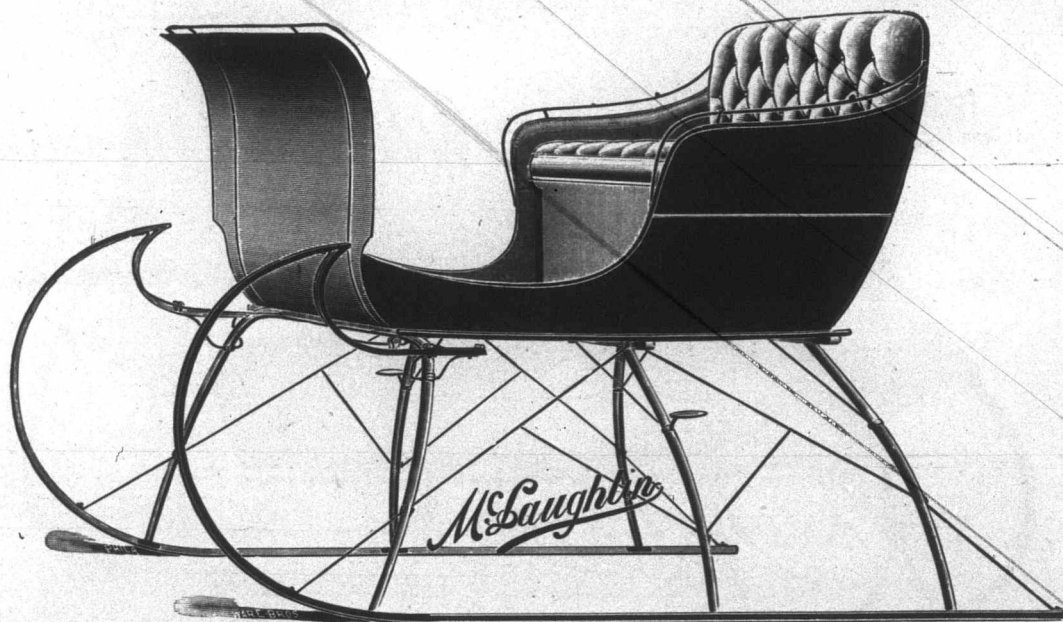
MOUNTINGS

Plain dash and arm rails, brass finish.

SHAFTS

Very light, second-growth hickory; trimmed with calfskin; round stitched straps.

NOTE—Supplied center-draft, with loose bar; track, 36 inches; height of body from ground, 19 inches.



No. 226 Fine Speeding Sleigh

APPROXIMATE weight, 95 lbs.; height from ground to bottom of body, 23 inches; track, 50 inches.

Very strongly ironed and braced. Will not spread.

GEAR

Choicest second-growth hickory.

IRONWORK

Extra light and neat, hand forged.

BODY

Very light and neat.

DASH

High and well curved forward to stop snowballs.

PAINTING

Gear bright red or black; fine, light striping; body black.

TRIMMING

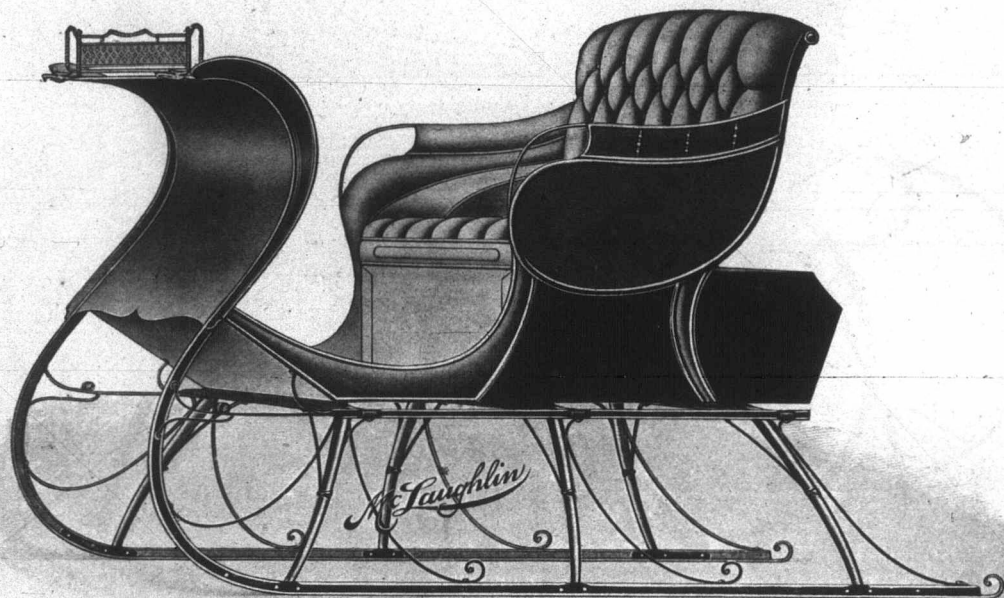
Blue cloth of fine quality, extra small neat design.

MOUNTINGS

Plain dash and arm rails, brass finish.

SHAFTS

Second-growth hickory, special bend, with safety straps; trimmed with calf-skin; round stitched straps.



No. 230 The "King Edward"

THIS design proved such a favorite in 1903 that we are again placing it on the market, with a few minor alterations.

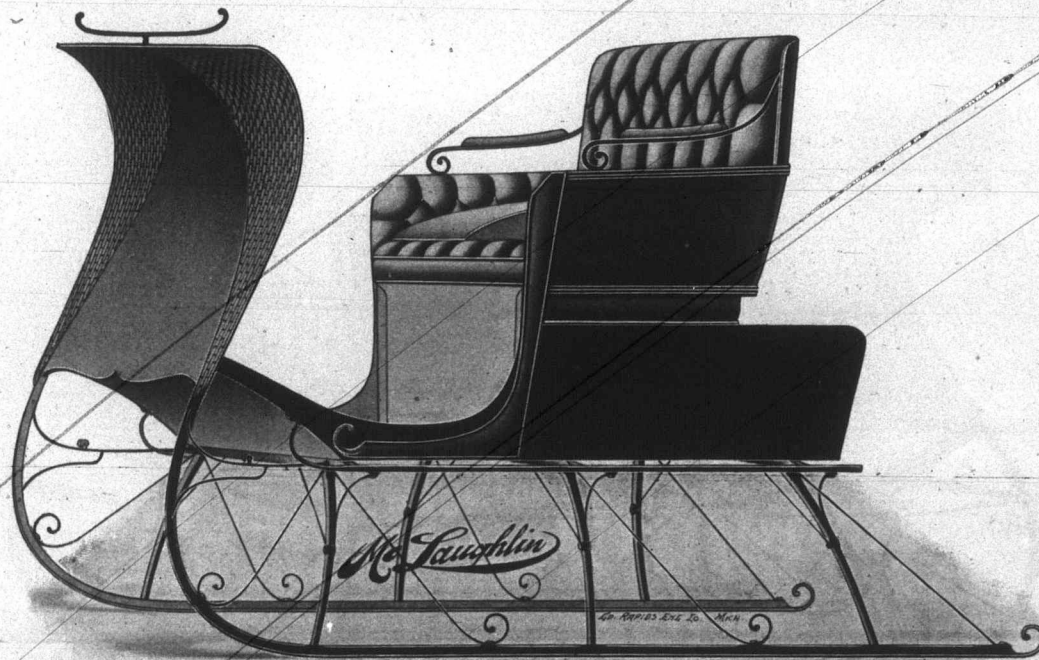
PAINTING

Body dark or red; gear to match.

TRIMMING

Blue all-wool English broadcloth; high easy spring back and spring cushion, with hair filling; complete with driver's cushion; deep velvet mat; brass-plated screen, with driving rail; shafts trimmed with calfskin; round stitched straps.

IMPORTANT NOTE—Supplied regularly with center-draft shafts and loose bar.



No. 240 The "Irvington"

A stylish town sleigh for fancy driving.

GEAR

Choicest stock, hand-forged ironwork.

BODY

Stanhope pattern; mouldings, solid, hand worked; whitewood panels. "Custom made."

DASH

New design, with wicker wings and heavy hand-forged driving rail.

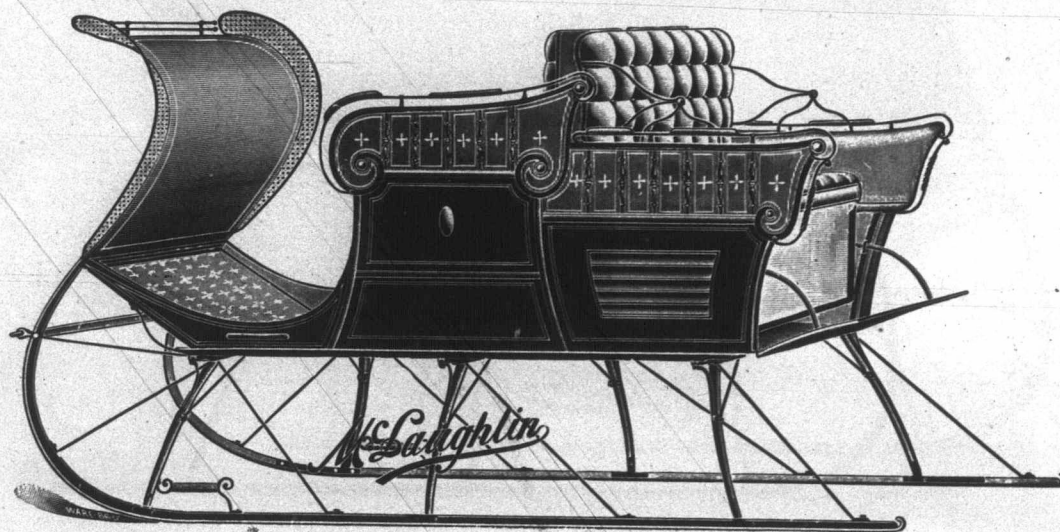
PAINTING

All vermilion or with vermilion parts, or all dark.

TRIMMING

Highest grade blue English broadcloth, with hair filling; high easy spring back; spring cushion; driver's box; deep velvet mat; shafts trimmed with calfskin; round straps; solid forged driving rail, close brass plated.

IMPORTANT NOTE.—Supplied regularly with center-draft shafts and loose bar.



No. 227 "Alexandra"

A stylish two-seater; half of front seat hinges forward, making easy access to rear seat when all face front. Drop tail gate for access to sit back to back.

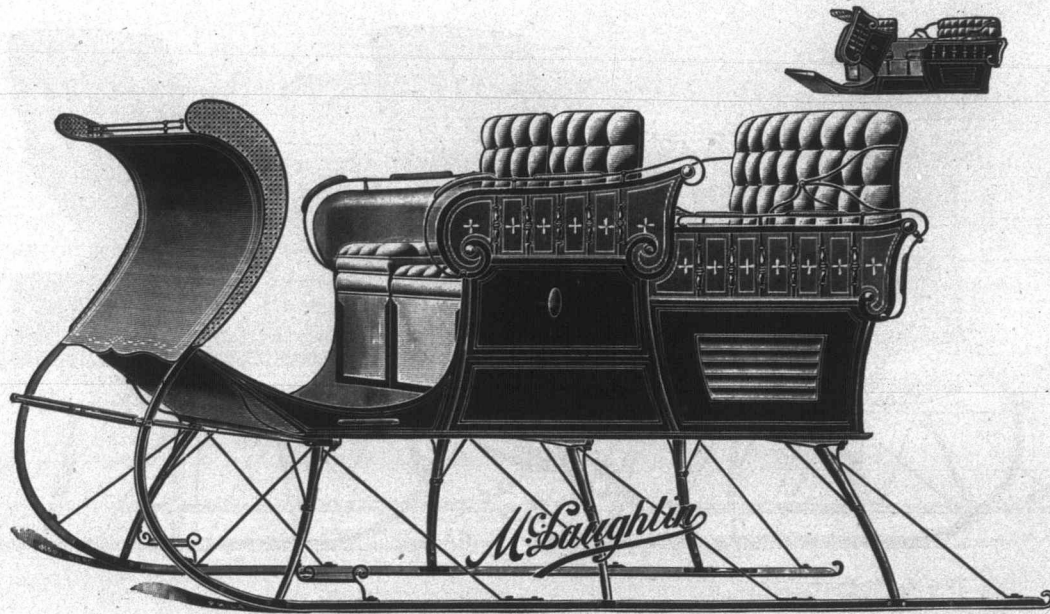
PAINTING

Dark or bright colors.

TRIMMING

High-grade cloth; driver's box; deep velvet carpets; rattan wings; nicked body rails of solid brass; new design driving rail; shafts full leathered and silver tipped.

NOTE—Supplied regularly with shifting shafts.



No. 227 "Alexandra," Two-Seater

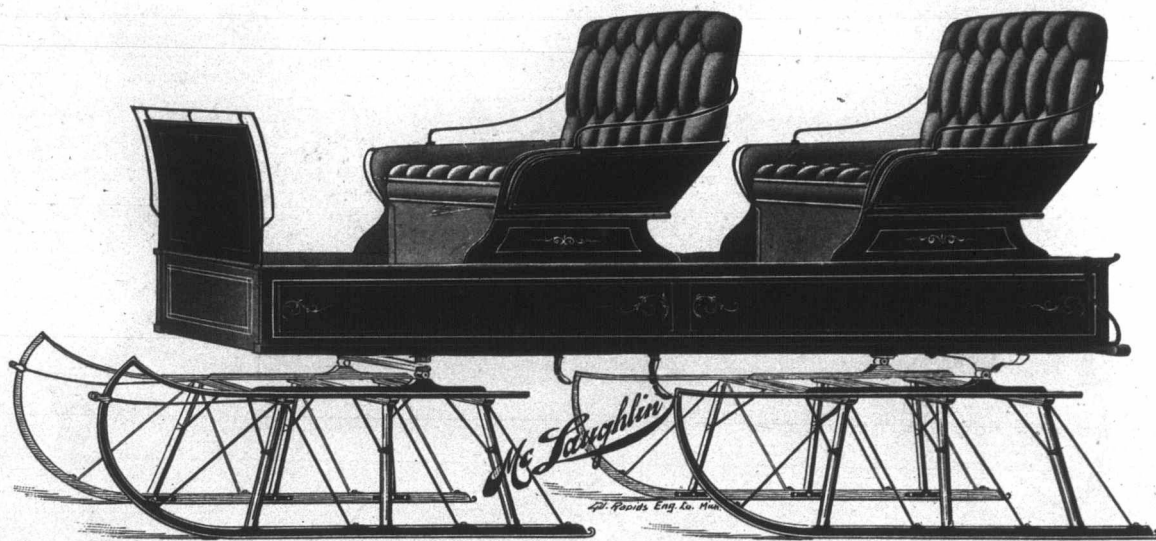
AN EXCEEDINGLY comfortable vehicle of stylish design. Note arrangement of seats—looks well when closed up as a single-seater.

PAINTING

Dark or bright colors.

TRIMMING

High-grade cloth; driver's box; deep velvet carpets; rattan wings; nickered body rails of solid brass; new design driving rail; shafts full leathered and silver tipped.



No. 212 Democrat Bobs

BODY

36 inches by 8 feet inside; bolted; band-iron strips on top edge and along bottom inside; drop end gate full width; high solid-back seats.

GEAR

Very strong and substantial, as illustrated, extra well made of choicest stock.

PAINTING

Body and seats black and green, handsomely decorated; gear red.

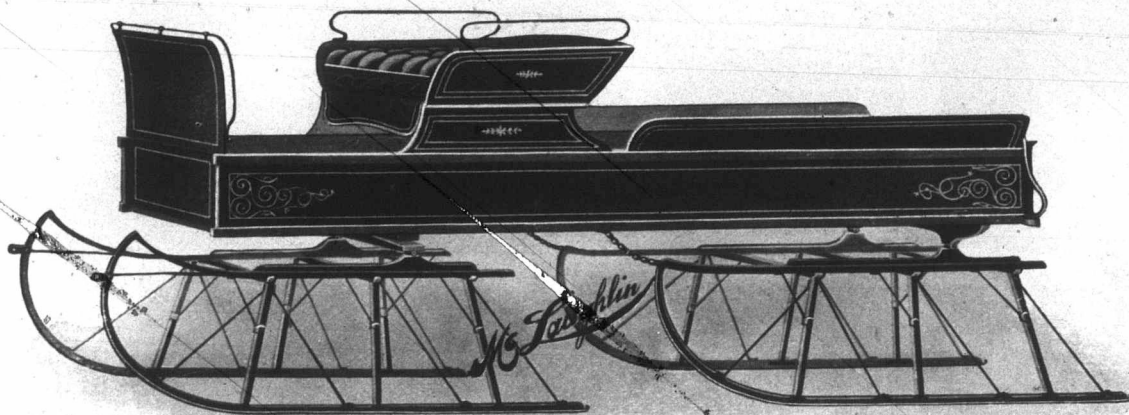
TRIMMING

Good grade cloth; spring backs and cushions; silver dash rail.

SHAFTS

Solid bar side draft, very substantial.

No. 213 Democrat Bobs, as above, but with Two-Knee Bobs.



No. 209 Delivery Sleigh

AN excellent job in every respect; will give entire satisfaction and will last for years. Three-knee wooden bobs; runners special bend, made to run very easily through the snow; $1\frac{1}{4}$ -inch shoes; 14-inch knees; body, 8 feet x 36 inches inside; hard-wood frame on top of panels; bolts extend through top frame, panel and heavy sills; band-iron strips on top edge and along bottom of body; drop end gate full width.

PAINTING

All carmine; body neatly striped and decorated. Cushion.

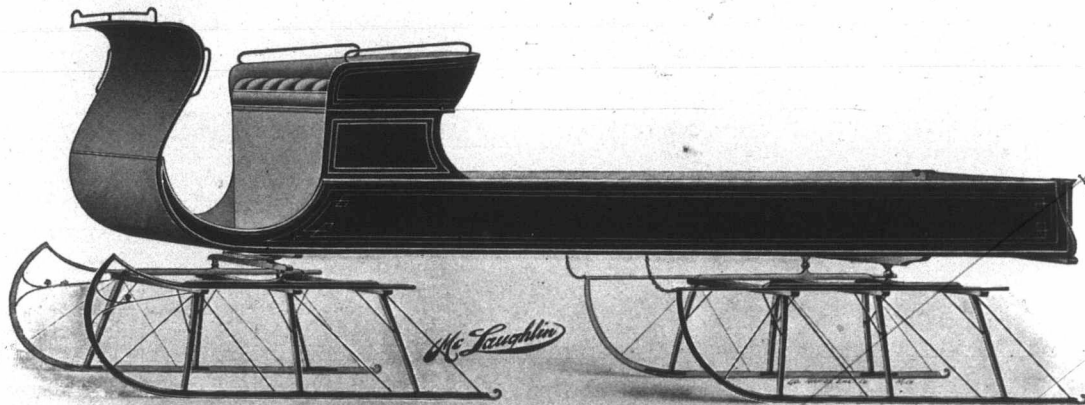
SHAFTS

Supplied with serviceable shafts as shown on page 23. There is nothing cheap on this job.

Lettering extra when ordered. Flare boards as shown, extra.

NOTE—See page 23.

No. 211 Delivery Sleigh, as above, but with two-knee Bobs.



No. 210 Bent-Front Delivery Sleigh

AN UP-TO-DATE sleigh for up-to-date merchants; style is correct, construction the very best, painting is attractive, price is right, and last, but not least, the driver can keep warm and comfortable.

BODY

Bolted pattern; 7 feet 6 inches by 38 inches inside from front of seat to rear end; 17 inches underneath seat; sills bent in one piece; dash good height, making a very warm front; drop end gate full width; band-iron strips on top edge and on bottom inside.

PAINTING

Body and gear bright red, plain striping.

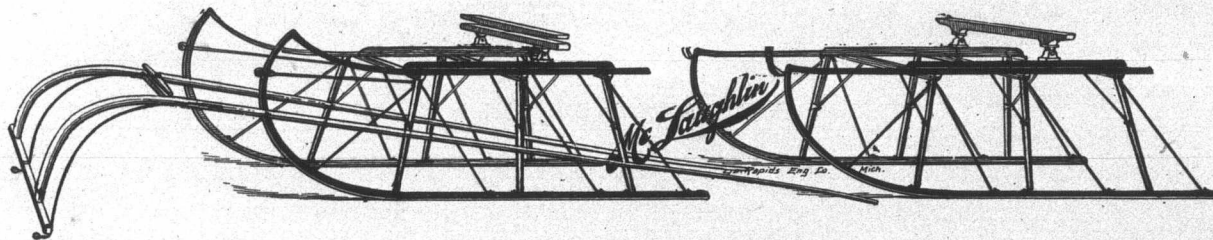
NOTE—Supplied regularly with solid bar side-draft shafts. Complete with nickel line rail.

No. 241 Two-knee Bobsleighs

THESE meet a demand for a lighter and lower set than we have heretofore been supplying.

WOODWORK

Same description as No. 242, but 20 inches from ground to top of bolster.



No. 242 Three-knee Bobsleighs

WOODWORK

Choicest second-growth stock throughout; runners have special bend, made to go through snow lightly; height from top of bolster to ground, 21½ inches; size of knee at shoulder, 1 x 2.

IRONWORK

All braces, T's, etc., are made extra strong and serviceable.

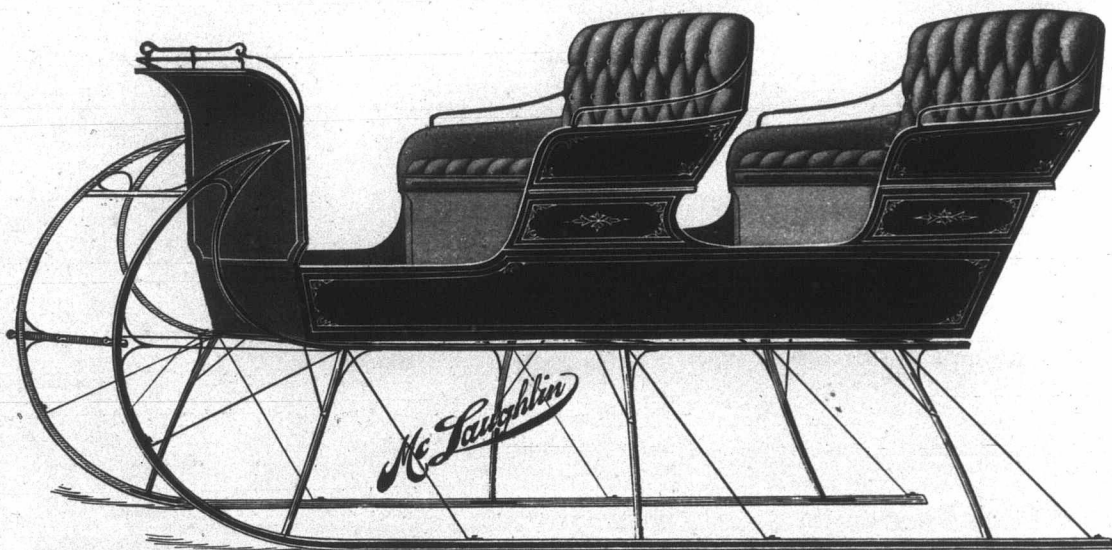
PAINTING

Carmine, nicely striped.

SHAFTS

We can supply bobs with or without shafts, as ordered. When shafts are ordered we supply them as illustrated above. These are made very substantial and of the choicest material.

IMPORTANT NOTE—Quoted regularly without shafts or pole. Supplied regularly to fit a body 38 inches wide over all.



No. 208 Family Sleigh

BOTH seats removable. Body has hard-wood rail all around inside. Seats have high easy spring backs and spring cushions. Sides of seats are padded. Turned spindles on sides of body and on seat risers (not shown in cut).

TRIMMING

Leather cloth or worsted plush.

PAINTING

Dark colors, nicely striped; carmine gear.

Supplied regularly with shifting shafts.

We Guarantee all Vehicles illustrated in this catalogue against any breakage occurring within one year, showing faulty workmanship or defective material. Broken or defective parts to be held subject to our order, or to be returned, as we may direct. We will not allow miscellaneous repair bills under any circumstances. We make no allowance for repainting when the vehicle has been subjected to the action of ammonia, or when it has been unnecessarily exposed to the elements.