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FACTORI:<br>



SEW YORK OFFICE:
No. 176 hroadway.

## 

# Jas. Boss Gold Watch Cases 

## _ FOR

## NEW 4-SIZE MOVEMENT OF THE ILLINOIS WATCH CO.

The new 4 -size Jas. Boss (aises are nicely proportioned, and are very small, close-fitting and compact. They possess all the characteristics that have given the larger-size Buss Cascs their great fame, and are admirably adapted to take the place of frreign-made watches which have had a large sale because there was no watch of American make sufliciently small to compete with them.

As usual with Jas. Boss gold cases, the 4 -size are engraved in a manner at once original, luxurious and captivating.

It may be safely said that handsomer small-size watch cases are not conceivable.

The joblsing trade is prepared to fill all orders for this new and beautiful line of goods.

## KEYSTONE WATCH CASE COMPANY,

NINETEENTH AND BROWN STS., PEIII,ADHI卫EIA, PA.

## TAE TRADER.

TORONTO, ONT., AUGUST, 1880.

The recognized organ of the jeweiry and kindred Industrinl Trades of Cunadd published on the tirst of every month, and sent free to every dealer in Jewelr and hindred grods in tho Dominion of Canada.
Our rates for advertlsing will be found very low, and will be made known upon prication,
We shall be glad to receive correspondence from all parts, and will publist whetters as will be of therest to the hiado. We do not, howevor, hold ourselic insponsible for the opanions of our correspondents. The nameand address must in ratathy accompany the communicathon, not necessanily for putitation, bu: as frarnice.
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EditoriAl.

## THE OUTLOOK.

From present indications we should say that the prospects for a good fall trade were decidedly encouraging. The crop reports from all parts of the Dominion are favorable; labor secms to have got fairly settled down and our mechanics have all the work they can do at paying prices. From the United States word comes that everything there betokens a great expansion of trade in the near future, and this must in itself help on a revival of trade on this side of the line.

For our own part we never have been amongst those who for the past eight or ten years have been crying out with all their might that the wolf of hard times had its fangs deep into the commerce of the country. We have always held and hold still, that taking one thing with another, Canada has come through a long period of universally acknowledged business depression with very little injury to her commerce. It is true we have had a slight taste of hard times, but they have been caused more from the fact that we have too many people in business than any other cause. It is not the country that is at fault-the country is all right, but it is the fault of our people, too many of whom are bound to be middlemen instead of being producers. We venture the assertion that never before has the trade of this country been so large as it will be this year, and still we have no doubt but that there will be individual merchants who will feel and complain of hard times. Times are principally what people make them. Just as an individual makes money by working hard and living within his income, so a country becomes wealthy and enjoys prosperous times by following the same plan.

As far as we can see, it looks as if Canada is going to have a prosperous year before it. . Competition is very keen in every branch of trade, and to make money, therefore, requires not only a thorough knowledge of the business in which one is engaged, but adequate capital with which to run it. Profits are cut down very much from what they formerly were, but if mer. chants have capital and business ability and are willing to make money by practicing economy, we see no reason why they should not find this fall one of the best they ever experienced.

The business outlook is fair, and those merchants who have faith in their country, faith in themselves, and the necessary
ability and capital behind them both, should not hesitate to lay in a good stock of suitable goods in order to adequately supply the demand that a bountiful harvest will certainly produce.

## GOODS ON APPROVAL.

No merchant whether he be wholesaler or retailer ever cares to send out his goods on approbation amongst his customers. No matter how careful these customers may be, it is seldom, if ever, that goods come back again into stock in as good condition as when they were sent out. If it is not generally so recognized, it is nevertheless a fact that the merchant who lets a customer have goods on approval does him a favor, and this being the case, the recipient should see that the person doing the favor suffers nothing by his good nature. Such however, we are sorry to say, is not always the case, for occasionally goods got as a favor on approval, are returned in most wretched condition and thereby occasion no small loss to the merchant whose disposition to oblige a customer has caused him to break his ordinary rule of business. Who that has ever been in a Canadian jobbing-house but can call to mind numerous instances in which fine jewelry has been returned wrapped up promiscuuusly in coarse brown paper, gold and silver watch cases come back dirty and scratched, and looking as if they had been worn for a month, delicate watch movements returned, perhaps with dial cracked, or dumped into the original box without paper of any kind? These, and a hundred other annoying occurrences of a similar kind, at once come before the mind's eye when this subject.presents itself.

Now, in the name of fair play, we ask those who have a habit, whether from ignorance or carelessness of doing such things, to consider the matter and make up their minds to turn over a new leaf regarding it. No merchant of his own accord desires to send out his goods on approbation; it is one of the abuses of the trade that has grown from time to time until it has assumed its …osent disagreeable proportions. Every merchant desires tu -ommodate his customers, and if customers are benefited in this way, they should at least see that the person obliging them is not out of pocket by the operation.

We think that the least a person that gets goods on approval can do is to take good care of them while in his possession, keep them as short time as he possibly can, pack them carefully when through with them, and finally, be sure and pay the express charges when he sends them back.

In short, do as you would be done by, and if you follow this rule we think that you will have no difficuity in getting goods on approval when you need them, without any grudging on the part of the house sending them.

## GIVE US A REST!

For the past eight years the Globe has been daily holding forth to the faithful the doctrine that the country was going to the dogs as fast as a corrupt government and a protective policy could send it. Entirely unmindful and unconvinced by the stern logic of events, that the people of Canada, farmers as well as mechanics wanted a protective tariff as the one best suited to the necessities of the country, the Globe has presistently harped upon the string that the farmer was being

## (S) IGRTRNENTM,

Wholesale Jeweler, Importer of American and Swiss Watches, Optical Goods, Etc., 65 \& 67 YONGE STREET, TORONTO.

WHOLESALE AGENTS FOR

## T. A. WILLSON \& CO.'S Optical Goods.

Would invite attention to the following new grades of Steel Spectacles lately introduced in the market.

250.185.

They are Steel, Full Iempered. Parts Interchangeable. jounts so constructed that wear is compensated for. Temple will not work loose and fall down as in old style joints. Nosepiece reinforced where it joins eye, giving extra strength with neatness. PRI\%E MEDAIS AT' AIL, F.XHIBITIONS Where bexhibiten. Patenten Juhy 31, 1877.

A SPECTACLE TEMPLE THAT WILL



Patented May 13, 1879. Re-issuel June 8, 1880.
A.-Stop for Temple, preventing Strain on Joint.
B.- Comprensating eye, for taking up wear of joint. The eyc of Temple is smaller than Stubb Steel Joint Pin on which it works, and is left open at B, exerting a Spring Tension on Pin.

All my better grades of Spectacles are made interchangeable, and when necessary I SELL EITHER FRAMES OR LENSES SEPARATELY. Dealers are thus enabled to carry a large assortment with very little outlay.
I carry the largest stock of Spectacles and Optical goods in Canada. My prices are lower than any other house, and any dealer can save money by inspecting my stock before he purchases.

Q)e are prepared to show our Customers this autumn a fupl assortment of all the fatect designs in ENGLISH and AMERICAN $\mathfrak{d e w e f z y}$.

Our Stock is apo Complete in

## WACCH MOVEMENZS AND CASES, <br> MACERIALS AND COOLS

E. J. THOMPSON \& CO.,

55 KING ST. EAST, HAMILTON, ONT.,

## AMERICAN WALTHAM WATCH CO

## NEW NAMELESS 18 SIZE STEM WIND MOVEMENTS

HUNTING OR OFEN FACE.


No. 5.
(indind Movambnt. thrteen jewels in settings, expransion batance, patent regulator Eighteen size. Stem Winding, Hunting or Open liace.


No. 15.
Ghides) Movsmbist, fiffeen jewelsin settings; expansion balance, patent regulator, patent Breguet hour sprogg hardened and tempered in form. Bighteen size, Stem Vinding, Ifunting or Open Face.


No. 25.
Nickri. Movement, adjusted, fifteenjewles in settings. erpan. ston balance . patent regulator patent lireguet hair sprugh harthened and tempered in form, ad. justed to heat and cold and an three positions, viz pendant. cork and dial. lighteen size. Stem Winding, Hunting or Open Face


No. 35.
Nicnes. Movenent, adjusted. fifteen ruby jewels in gold settungs expansion balance patent regulator, patent 1 Breguet hair spring, hardened and tempered in form . double sunk dial: adjusted to heat and cold and in all sin positions. Eightecn size Stem Winding, Hunting or Open Face.

## ALL OPEN FAGE MOVEMENTS ARE MADE PENDANT SETTING

THESE goods are regular full plate eighteen size, fitting any standard make of eighteen size cases, are of the new est models, and have ail the latest improvements, numbers 15,25 and 35 having the celebrated Logan Breguet hair spring, hardened and tempered in form, which is made only at Waltham and is not to be found upon watches of any other makers in the world.

They possess all the qualities of high grade movements and are offered at the usual prices of grades known to be much lower in quality.

They bear the name American Waltham Watch Co. only, and can be sold upon their merits, which, we believe will be more evident and acceptable to dealers and to the public than the fictitious value often claime' or goods of less established repute than Waltham.

We believe the market offers nothing of any other make to at all compare with these goods in such a rare combination of quality and price.

Dealers should buy them because they offer opportunity for profit.
Dealers should aim to sell them because they will give satisfaction to customers.
Prices will be found on Page 5 of Prico-list issued by Canadian Association of Jobbers.
FOR SALE SY ALL JOBBERS.

## ROBBINS \& APPLETON,

GFINERAI, AGFINTS;
BOSTON. LOTHDON, ENG.
ruined by the high prices he was being compelled to pay for all manufactured goods, at the same tume that the produce which he had to sell was continually beang deprec ated in value. It did not matter that this statement was diametrically opposed to the facts of the case, it wa a good polutical ery with which to catch the farmers' vote and therefore it did not matter to the grit organ whether it was true or false, so long as it served its purpose. We have more than once asserted in these columns. that no watter if wheat or other farm produre were depreciating in value all the world over, it was not going down nearly so rapidly in walue as were the products of the world's factories. and that therefore, by comparison the farmer was relatively a gainer. There never was a tume, we think, in the history of the world (except perhops that of the Russian war) when a bushel of wheat would tay ar many goods as it will today. This is denied by the opponents of the National Policy, but they never attempt to prove their assertions by facts.

Now in refercnce to this very plausible falsehood that has done service until it has become almost threadbare, that the working of the $N$. $P$. is diametrically opposed to the interests of the farming community: we have just come across 2 set of tables compiled for the dilling World, from which it will be readily seen that while farm produce of all kinds has actually increased very largely in value during the past seventy years, the products of the world's manufactories have decreased in an almost equal ratio. Here it is :
"Grain growers and other tillers of the soil, who feel like complaining at the low prices of farm produce now prevailing, should remember that agricultural interests are not alone in the: matter of depreciation of prices. The fact is that during the past seventy years, farm products have increased largely in price, while manufactured articles have dec reased. An interesting comparison of prices for farm produce is shown in the following table, compiled for the Milling W'ordt:

|  | 1 Sig. | 1886. |
| :---: | :---: | :---: |
| Wheat, per bushel. | So 44 | 8099 |
| Oats, per bushel. | 15 | 41 |
| Corn, per bushel. | 20 | 46 |
| Barley, per bushel | 2. | So |
| Butter, per pound | 12 | 32 |
| Cheese, per pound | 6 | 10 |
| Eggs, per dozen. | 5 | 12 |
| Cows, per head.. | 1500 | 5000 |
| 1fay, per ton..... |  | 170 |
| Straw, per ton.... |  | :550 |
| Sheep. per head |  | - |
| Farm labor, per month. |  |  |

Certainly in "the good old times," so often regreffully referted to, farmers were not overpad, and these figures show that farm labor has durng seventy years increased over 100 per cent., and the selling prices of farm produce have increased from 100 to 400 per cent. On the other hand, the comparison of manufactured articles shows large decreases, as may be seen in the appended $\mathrm{f}_{\mathrm{g}}$ ures:

|  | 1816. | 1886 |
| :---: | :---: | :---: |
| Steel, per pound | So 37 | SO 12 |
| Nalls, per pound. | 12 |  |
| Broadcloth. per yard | 1600 | ) |
| Wool blankets, per pair | 1500 | $7 \infty$ |
| Cotton cloth, per yaid | 30 | 12 |
| Calico, per yard..... | =5 |  |
| Salt, per bushel. | ( +0$)$ | 5 to 25 |

Here are enormous differences against the manufacturers and in favor of the farmer. It would appear that agriculture
has really been favored at the expense of mechanical industry, and the grain growers and general f.rmers should cease to conader thenaselies the only class of victims of the present de pressed business conditions."

Athough but few of the many articles produced loy our manufacturers are embraced in the above list, we think that it the whole catalogue were gone over the result would vary hum litte from the sample given. This being the case, all we have to say to the cilche and its imitators is this, if they can't lring incontrovertible proof that these figures are false, then the thing they are in honorbound to do is to drop the charge and give the long suffering public-a rest.

## THE BALANCE SPRING.

Including Making. Fliting. Adjusting to Isochronism and Posi.ions, and Rating, also Adjustment for Heat and Cold.

## BY DECOLISIOR

Part II.
FITTING HAIK SPRING:
(26.) Fitting the flat spiral spring. I will first give the ordmary method of fittime a plain spiral spring, followed by good workmen, and then describe my own method and tool for facilitating the work. It is not to be expected, of course, that pains will be taken to make the hair-spring perfectly sochronal, when the workman gets only $\$_{1}$, (which is the price in many places, for fitting and regulating it. Nevertheless he should have some regard for his own reputation, inasmuch as it will be but little more trouble to approvimate very closely to correctness, if he knows how, than to fit the spring in such a manner as to render its good perfornance impossible. He will therefore understand that the directions to be given in these articles are essential to surcess, although I omit any discussion or explanation of the reasons therefor till we reach that part of the subject relating to isochronism.
(27.) All tools used in working around hair-springs must be kept perfectly clean and dry, not allowed to become magnetized, nor touched with soldering fluid or other corrosive substances, nor should any such things be allowed on the watch bench at all. Their place is upon the clock and jobbing bench. A pair of fine tweezers must be kept solely for this use. The points should be very slim and thin, flat and rough on the inside, hard tempered, the jaws broad and firmly connected so that they cannot yield sideways and let the points pass each other, and made to come easily together without giving any more spring or stiffness at the points than is just necessary to tiold the spring, or a pin. Too much strength is the cause of pins snapping away and other "accidents" that bother the beginner, who imagines that the tweezers should not only carry the pin to its place, but hold it fimmly enough to force it in. They must not be heated and softened, nor used as a pin punch, for picking tecth, cleaning finger nails, prying off watch dals, or corks out of oil botles, or picking the saw dust out of keys, nor for anything whatever except working upon hairsprings. But if the points do accidentally g : injured, it will be a saving of time to put them in perfect condition again befure you undertake to work with them. The same remark applies equally to all other tools. There is no surer sign of a

## EXQUIRE WHO MAKES THESE ROLL-PLATE CHAINS OF YOUR JOBBER.



GOLD, FRONT AND EDGE HAND ENGRAVED YEST CHAIN.


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# SIMONS, BRO. \& CO. 

## MANUFACTURERS OF PINE JEWELRY,



## cractas.

## NICKEL,

WALNUT MANTEL,
TMITATION MARBLE, FINE FRENCH MARBLE.

Our Illustrated Clock Catalogue, which has been unavoidably delayed, will be ready for delivery about the soth inst.

WE MAKE A SPECIALTY OF CUFF BUTTONS. OUR TRAVELLERS WILL BE ON THE ROAD EARLY AND WILL SHOW A VERY LARGE AND CHOICE LINE OF THESE GOODS.

## H. A. NELSON \& SONS,

|  |  |  |
| :---: | :---: | :---: |
| new haven, SETH Thomas, ANSONIA, terry \& ingraham Clocks-and - Regulators. |  | waltham, elgin, hampden, springfield and simiss american Watch Movements |
| ambrican and canadian gold, silver and filled WATCK CASES. |  | GOLD, SILVER AND P'ATED ENGLISH AND AMERICAN JEWELLERRY. |
| Watchmakers' <br> Jewellers's, and Engravers' गbeoLs. | SWISS WATCHES <br> in gold, silver and metal cases. $\qquad$ <br> OOI ANJ BITVER <br> SWisss and American Chronographs. | WATCH, CLOCK AND <br> WATCH-CASE MATERIALSS. |
| SILLX GDARDS AMD ALBERTS, steel and nickel plated CHAINs. <br> SILYER PLFHED WHRE <br> Jet and Crapestone Goods, Geneva Cabinets, <br> TAGS \& TISSUE PAPER. | GOLD, SILVER, STEEL, NICKEL AND HORI <br> Spectacles and Eygalasses. <br> JEWELLERS' FINDINGS + <br> AND <br> + polishing material. | riesseres uid orea russs. BIROMETEAS AND MICAOSEOPES, malit int plim grinis, material boxes, Rubber Bands and Jov'illers' Scales. |

## 円DIMUND SCFHUHR,

II WELLINGTON STREET WEST,

good wotkman than that his tools are always in perfect working order.
(28.) A spiral spring should be perfectly flat, evenly coiled, the colls becoming more distant from each other as they proceed from the eentre, being about twice as far apart at the outside as at the centre ; the wire should be of an equal temper, breadth and thickness, throughout its whole length, well prolished and free from rust. It should also be lung and ciosely coiled.
(29.) Enharging' a spring. The diameter, as already stated, (22) should be one half that of the balance. If a spring cannot be found of just the nght size, or latger, one of smaller diameter but having a suitable number of coiis may be enarged by the following process, whith is also useful for spreading the coils apart when they are so close as to be liable to interfere with each other. P'ut the sipring on a flat plate of cither stecl or brass, and over it another thin plate of bright stech, or if of brass, with a hardened stecl screw in the centre :teat the whole very slowly and evenly tull the top plate or the color piece becomes blue, then lat it curl and it will be found equally expanded, unless the tup phate has ben too heavy to allow of free motion. If not sufficient it can be treated in the same way again-as the temper will not be seduced any lower, provided that the heat is not at any time greater than will blue the hardened bright plate or color piece ( $\mathbf{1 - 1}$ ).
(30.) Flattenin' a spring. If a spring has been warped or bent out of fiat, it may be flattened in a similar way, by fastening it tightly between two steel plates as as to prevent expansion, and blue the uf per plate, which will cause the spring to " set " perfectly fat. But in all these cases great care must be taken not to exceed the bluing heat or, if the spring is of any other color, not to carry the color of the hardened colorpiece beyond the shade of the spring.
(31.) Bulged springs. If the centre of the spring has been merely sprung up, the best way is to take the collet off the balance and slip it on your pin punch till it its snugl), then mike hold of the outer coil, or of the coil where the "bulge" commences, with a stiff pair of tweezers so that it can be firmly held horizontally, then push the centre with the pin punch, in in a position exactly vertical in that in which you hold the outer coil, and the spring can generally be sprung back so truly as to be about as perfect as ever, and with very little trouble.
(32.) Rumed springs. If a spring has been very much distorted, it probably cannot be made perfectly true in the coils, although it may be truc in the flat, and if it belongs in a fine watch, another spring should be filted. Even if a distorted syring should be worked on with the tweezers till it was restored to exactly its former shape, it wouid not act the same as before. Eivery phace where it has been bent and restored will be of a different stiffness from the original, and every such phace everts a disturbing infuence, rendering a unform action of the sprmg impossible. An inexperienced workman will often render a spring worthless for fine time keeping simply by numerous changes and corrections of shape. A spring should not be bent or altered any more than $t$ is absolutely necessary, and any changes of shape should be made by littles, rather than by bendang too much and then having to bead part way back agan. The injury caused by bending is greater in soft than in hardened springs. Hence Breguet springs should always be hardened, because they necessarily have to be bent more or less in perfecting the terminal curves.
(33.) Number of vibrations. In fitting a new spring, the first thing is to ascertain the number of vibrations the balance should make per minute, either by counting the vibrations of that watch, or of one like it for exactly one munnte. Or it may be done by calculation. As the centre wheel revolves once per hour, we multuply the numbers of teeth in all the wheels from the centre to the escape whecls, inclusive of both, into each other, and divide that result by the product of the numbers of the leaves in the punions of all those wheels (except that of the centre wheel), then double the quotient, as there are two vibrations to each tooth of the escape wheel. This gives the number of vibrations the wath makes in an hour, and dividing that by 60 gives the vibrations in one mante. Generally Swiss watches have 300 beats per minute, American watches 300 to 270, and English levers 240 . Whenever there is a doult, or the watch is of an unusual make, it is well to count up. If you have a movement which makes exactly the desired number of vibrations, you need only try your spring along side of that, as described in (36), and any divergence between them will be seen at once, without countung.
(3+.) Selecting a spring. You next lay the balance brudge on the bench before you, bottom upwards, and with the regulator pretty well back towards the "slow," and selecting a hair-spring which you deem suitable, you phace it on the bridge so that the centre will come exactly at the prot hole. Furthermore, the elbow or bend at the point of attachment of the spring to the collet must lie nearly in an imaginary stmaight line drawn from the pivot hole to the hair-spring stud, for it is customary to avoid fractional parts of coils in flat spiral springs, as much as possible. In doing this allowance must be made or any cutting out of the coils at the centre, to make the aning fir the collet, and for any bending at the stud, as spoken of in (46), if either will be necessary, calculating as closely as convenient the point where the elbow of the inner coil will come after that shall have been done, and that point must be placed in line wth the stud-the centre of the spring remaining oter the pivot-hole, as before described. Then note the particu:ar coil which lies naturally between the regulator-pns when the spring is so placed.
(35.) Having now attached a small piece of beeswax to the balance-staff, just below the shoulder of the upper pivot, you stick the inner end of the spring to this wax, making a temporary but frm connection between the spring and the staff. Adjust the spring : ) that ic will stand centrally and truly on the staff, then grasp it with the tweezers about one-eighth of an inch back of the point that lay in the regulator-pins, and, while the lower pivot rests on some hard, polished surface, you hold the balance upright by means of the spring, and cause it to vibrate. Care must be taken not to get so large a motion as to loosen the spring in the wax. By holding the coil in the tweezers pretty high, the spring can vibrate without coming in contact with the coils outside of the one held in the tweezers. The hand is rested or some convenient support. Instead of using wax as above, if the centre of the spring is very small, and will have to be broken out, any way, the central coil may be bent so as to hug the staff tighty and dispense with the rax. But this should not be done when that coil will have to be bent back into shape again and used.
(36.) Everything being in readiness, you set the balance in motion, and count the vibrations it makes in exactly one minute. It will be much easier if they are counted only in

# JOHN SECSWORTH \& CO., 

6 WELLINGTON STREET EAST,
'TORON'TO, - ONTARIO.

GOLD CASES.
$\qquad$
Waltham, Dueber, Brooklyn, A. W.C.Co'y.

GOLD FILLED CASES.

Crescent,
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## WALTHAM, ELGIN, ILLINOIS MOVEMENTS.

On August l6th we will open a fine assortment of
ENGLISH AND AMERICAN
Gold, Silver and Rolled Plate Jewelry.
Let everyone see the Stock.
"The greatest homage ve can pay the Gouth is to use it."-EMERSON.

When a merchant has a statement, backed up with incontrovertible proof put before him, it is his own fault if he loses an advantage which would have put dollar upon dollar into his pocket.


We make the statement that the only way to keep abreast of your competitors in the watch business, and to make money at the same time, is to handle the Gold and Silver Cases manufactured by the

## American Watch Case Co., of Toronto.

No matter what movements you prefer, you can save money by casing them in Gold or Silver Cases of our manufacture.

In proof of this claim, ask any Jobber in the Canadian Association to show you our goods and quote you prices on them and you will find our statements fully verified.

Every case of our make bears one of our trade marks as above, and is fully warranted to be of the quality stamped upon it.

T．WHITE \＆SON， MANUFACTURING JEWELERS， Lafidaries a damond settrrs． $3^{3}$ King St．West，－Toronto．
Canadian and Foreign Stones Polished and Mounted for the Trade． N．B．-A variety of Stones and Imitations of all kinds in Stock．
C． $\mathbb{V}$ ．COIEMIAM， io King St．West，（up stairs），Toronto， WATCHMAKER TO THE TRADE，DEALER IN WATCHES， MATERIAL，TOOLS，SPECTACLES，\＆C．
Complicated and other Watches put in thorough order．Broken or imperfect parts replaced by new．GOLD DIALS RE－FIGURED． WATCHES DE．MAGNETIZED．Musical Boxes repaired．Jewelry jobbing and Engraving．Stubbs．Hammers，Plyers and Files．Orders must be accompanied with City reference or Cash．

## WATCH GLASSES．

Just received，large shipment ：every number and size in stock． Send your order at once to

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## GEORGE J．BRAY，

## TMPORTER

Dlamonds，Watchos，Clocks，Jowolry，Silverware，Cuilory，\＆e． Alanufacturing and Repairing a Speriatly．

14 Jing street West，ur exams，TOFOITTO．

# A．H．WELCH， 

 Jine Jewelery Nanufacturee，

## AND DEALER IN PRECIOUS STONES．


1 take pleasure in advising the retail trade that I have opened one of the finest Jewelry Factories in Canada，which I bave thoroughly fitted op with the latest and most improved steam machinery．I intend making Speclattes of Cold，Signet，Cem，Band and Wedding Rings of ali kinds；Cold Lockets，plain gold and set with stofes；Cold Chains，in Vesis，Cuards，Chatallines and Necks．

Ny experience of nearly twenty years in the maoufacture of jewelry leads me to believe that $I$ an now in a position to supply the retail trade with the specialtes I manufacture cheaper and better than they can be bought elsewhere．I propose to do only first－class work．Trado repairs and plating of all kinds promptly attended to and satisfaction guaranteed．

Remember the addruss and call and see me when in tho city．
 IGPINE DIAMOND WORK，SUCH AS RINOS，BROOCHES AND EARRINGS，A BPECIALTY．


PATEMTED SEPTEMBER 16th，1884．
PATEMTED，MARCH 3lsf， 1885.

## 工ATEST AND BEST Y円T．

Ask to see them．The Handsomest and Best Line of Buttons ever shown in Canada，and the most durable Button ever made．
$\square$

750 Patterns to select from．All our best goods bear this Trade Mark．

FOR SALE BY THE LEADING JObBERS IN THE UNITED STATES AND CANADA．
one direction, as from left to right; then double the number. As already stated, if you bave a movement making the proper number of vibrations, you can uy jour spring bestede that, causing the two balances to vibrate together at first, and notice whether your spring lags iechind or goes ahead In ether case, count the vibrations from the start till they cone together again. If your spring loses a beat or gains olee in fuiteen seconds or less, it is certamly not sutable. It should not gain or lose more than a couple of beats in a minute. In the case of an American movement, you can rest the balance pivot on the glass cover of the novement box, directly weer the balance going underne:ath, and readly compare the two.
(37.) Pinning to the collet. If the spring does not give very nearly the desired number of vibratiors it is removed and another tiied, and su un till une is fuund whel meets the above requirements, when in the case of a Rat spural spring, it may be pianed to the collet for a fin.ll anol. Astede from the convenience of using wax as described, for pretimmary trials, there is a grave objection to pinning the spring to the collet at first. Collets differ much in size, and if a spring was cut out at the centre to fit properly on a larbe cullat, it would be greatly injured for any watch with a smaller ore, if at did nc. happen to fit the one first tried. But with the temporary wax fastening no injury is done to the spring if it proves unsuitable. If it will be necessary, when pinning it to the colles, to cut out considerable of the inner end, additional length must be allowed at the outer coil to compensate for this shortening at the centre -otherwise the watch will of course gain time. Springs are generally made small enough to fit the smallist cullets, and often require considerable cutting to go un a large one. And if this additional length uutside, when alluwed fur, would make the spring too large to lie freels in the regulatorpins, it must be rejected. This can be ascetamed before cutung it
(35) The manner of pinning it to the coller is impertant. There should not be a large vacant space at the centre of the spring, but the inner coil should be only far enough from the collet to avoid any danger of tuthing it, eren in the lungest vibrations hut it must not be too close. We often find springs with the inner conl actually hugging the collet-a ce:tain proof that the watch has been in the hands of a botch. Etther end of the pin sticking out so that the coil can hit it, is anuther evidence of botchwork. The inner end of the spring should be put into the hole in the cullat enturels ap to the ellow, where the straight juns un the curved portion. From the elbow the curve should duerge from the collet in such a manner that it will meet the regular spatal furm in abuut one eighth of a coll from the elbow. This is better than rumning the spiral itself up to the collet, except when the colls are very wide apart in which case the spiral should reach and be pinned directly to the collet. If the spring diverges too boldly froin the collet, its action will not be good. On the other hand, if it diserges too slowly, it will lie so near the collet as to be likely to turch it when closels coiled ur, or a minute speck of dirt wedged in between them would produce the samee effect. No portion of the spring, however small, should rest on the collet, or on any dirt upon the collet, or un amy pin, nor should any coil touch another. even at the catrame et.d of the loagest vibration the spring will make in use. The repairer should examine every doubtful hair spring that passes through his hands, turnong the balance with the finger in each direction, and holding it still while looking over the spring. Although a litule out of its
order here, I would also say that the spring must not touch anything above, below, or around it, except the collet, stud ano regulator, and them only at one point. cill worknen knows that this should be so, but they cannot hnow whether it is so, unkess they move the balance to each eatreme and hold nt white they look, as above. It is very common for tao conls to hit the regulator or the stud.
(ro me Coninited.)

## Selected Matter.

## DEAD STOCK.

The cnd and am of all mercantile business is to gain munes, and when men in est capital in a stock of merchandise $1 t$ is with the expectation of sc-onverting it into cash at prices ufficiently) in excess of the original cost to yield a larger setum than at would if loaned at rates established by the various State lans. All this goes without saying; but when by either indiscrimunate and injudicious buying or b) circumstances unforeseen and uncontrollable a quantity of unsalable goods accumulate upon the hands of the merchant, there arises a problem incident, in a greater or lesser degree, tu every business, and which involied may lead to loss and possibly to disaster. Unsalable, or, in the vernacular of trade, "dead" stuck, is one of the most serivus cares of a merchant's business life, requiring in its avoidance the exercise of all his taste in selecting, and his talent and acumen in the salesroom. In spite, huwever, of the best management, some of the goods in every sture will be fuund to be of this character, receiving accesoluns constantly as other preces fall to win the favor of customers, and locking up capital that should be actively employed. What disposition should be made of this incumbus is the perplesing question wheh is not rendered more casy of answer by the reluctance of merchants generally to make prompt reductions in prices. And jet we k.uow of no otl.er method of transierring capital that is tied up in goods that do not sell into capital that will pay profts because invested in goods that are in demand. It may be true that when these goods were new they were worth the price ashed for them, Dat when it also becomes a fact that an unappreciating public has., by letting them alone, taken a considerable per centage frum their walue, this hater unfalatable wuth must be realized fore goods are to be moved at all. As to the wisdom of converting "dead " stock into money as quickly and easily as possible there can be no question. The peint turns entirely upon the methuds to be cmployed in accomplishing this result. Some have favored auction sales, as we do when every circumstance is favorable, two of which are important-a first-class :eputation and beng able to get a good auctioneer on the part of the dealer; but this plan is open to several objections. There are few auctionects who can and do obtain in this way even moderately fair prices, and when commissions are deducted it is often iound that there has been a needless sacrifice. The old method still in use by many large houses appears to be the most wise of any yet devised for the trade at large. The "bargain" counter has usually its own class of customers, some of whom will buy anything if assured of its cheapness. Such a counter should not belie its name. Make it a counter where bargains are truly given. Let the goods placed upon it bear cost prices, or, if need be, in special cases considerably below cost, and they will soon dis-


BEST FACILITIES IN BOTH DEPARTMENTS. Complicated and other Watches put in thorough Order. JEWELRY CAREFULLIY REPAIRED \& PROMPTLY RETURNED.

RETIRING FROMI BUSINVESS.
OLD \& WELLESTABLISHED Watch and Jewelry Business TO BE DISPOSED OF.
Situated on Fing Street West, in the City of Toronto.
STOCK :-About $\$ 10,000$, consisting of Staple Goods, well assorted, and in first-class condition.
FIXTURES :- $\$ 1,000$, including large Fire and Burglar Proof Safe.
The Store is well and favorably known, with residence attached. Only Principals dealt with. Apply to 59 King Street West, Toronto, Ont.

## JEWELRY STOCK

## fOR SALE BY pUBLIE AUCTIOH.

The undersigned Assignee has been instructed to offer for sale, (sul :act to a reserved bid) by lublic Auction on the Premises on

## THURSDAY, AUCUST 5TH, 1886,

 AT 3:30 O'CLOCK,That valuable stock of jewelry belonging to the Estate of H. C. Flach, Talbot Street East, St. Thomas.

AMOUNT OF STOCK ABOUT S4,000.
This is a very fine Retail Jewelry Stock, it is in good order, well bought and nearly all staple gonds. The premises can be leased to continue the business. The stock list can be seen at the office of the assigace.
TERMS. $\frac{1}{2}$ cash. balance secured 3 and 6 months time, without interest.
W. E. CDSARDI, Assignee Gll Talhot St, En, ST. THOMAS.

## W.B. HILL, <br> 

31 KING STREET EAST, TORONTO, Ma aivacturner of -ille Jwweip Special attenthon given to the Manufacture of

## MEDALS AND BADGES,

A meanber of whuh we hept cunstantly on hand. Designs Furnished for any Epecial Purposess. Orders by Mall Recevo Prompt Attention. ALBERT KLEISㄹR, IMPORTER OF WATCHMAKERS'

## ToOLS AID Miritills.

 SWISS AND AMERICAN WATCHES, ETC.Stem Winding and all Kinds of Wheels cut to Order.

## 14 King Street East, Toronto.



1 bec to announce to the Tiade gentiall, that am mon rowas connecteal with


 in filing of ders to merit a shatm of your gationake, as in the past, It timatin, ric

S. P. KLEISER.

## SAVE MONEY

 by hasing jour Com Jewelrs done atA.M. WELLINGS, JEWELER \& ENGRAVER 28 Adelalde 8t. E., Toronto, whuse work is the lest and cheapest in the Dominion. Cive me one trial and you are caught. : B-Send for Prico list

## LOWE \& ANDERSON

WHOLESALE \& MANUFACTURING JEWELERS,
16 WELLINGTON SZ. EASZ, - - - CORONTO.


Our Fall purchases of Jewelry and Watches are arriving daily Our Stock will be replete with the Newest and Choicest designs in American Jewelry, by the 2nd of August.

Our Material Department will be found complete in every respect. Orders by mail filled on the date received. We are giving

## SPECIAL ATTENTION TO CLCCKS

and are prepared to sell to good men at a very small advance.
We will mail the Legitimate Trade in a few days Illustrated Sheets of Assorted Cases which will be found to be the cheapest in the market. Send for Sample Case and be convinced.

# LOWE \& ANDERSON $\rightleftharpoons$ TORONTO. 

# SIMPSON, HALL, MILLER \& CO., EWALLINGFORD, CONN. 

-manufacturers of-

## $\Rightarrow$ Ortistic and Useful Hollow Ware, $=$

ELECTRO-PLATED UPON FINE HARD WHITE METAL.

There is nothing in Designing, Ornamentation or Manufacturing which our artists and workmen cannot produce.

## OUR FACILITIES FOR EXECUTING FINE WORK ARE UNEXCELLED.

 OUR ASSORTMENT IS SUITABLE FOR THE BEST TRADE.


SPOONS, FORKS, ETC., PLATED UPON THE FINEST NICKEL SILVEK IN EXTRA, DOUBLE, TRIPLE AND SECTIONAL PLATE.

Full lines of over FORTY STAPI.E AND FANCY PIECES in cach pattern in Geneva, St. James, Countess Windsor, Oval Thread, etc. Made under the supervision, and quality guarantecd and controlled by WM. ROGERS, formerly of Hartford and Meriden. (Wm. Rogers, Sr., died 1883.)

## WM. ROGERS, - . WALLINGFORD, CONN.

No connection with any concern in Waterbury, Meriden, or Hantford using name of Rogers in any form.
FACTORIES : WALLIMCFORD, CONN., U.S., AND MONTREAL, CANADA.
appear at prices far in excess of most auction sales, while the legitimate trade reccives no interruption and suffers very little, if any injury. If the merchant resolves in some cases to abandon all ideas of profit on unsalable goods, and even submits to a loss on special articles, he is doing a wise thing. It is said of that merchant prince, the late Mr. A. Г. Stewart, that one day walking through his immense establishment he stopped before a clerk, and said in that peculiar high-keyed voice of his, "That dress doesn't seem to go very well, young man. What's the matter?" "Cus omers complain of the price, sir," was the reply. "Ah," said Mr. Stewatr, " cut it down twenty per cent." The next week the dress was still there. "Not sold yet," was asked. "No, sir." "Cut $1 t$ down twenty five per cent. more." The third week the dress had disappeared. "Ah," said the merchant, " we can make more out of the mones, young man, than we ever could out of the dress." 'lhat's a business man's sermon in plain lenghsh that the reader may well remember.Jeuclers' Juurnal.

## A STRANGE CLOCK.

The judge's bouse, says a corsespondent of the San Francisco Call, was over in the lirench quarter of New Orleans, unattractive outside, but as soon as you got into the broad hall a cool brecze struck you, laden, without caaggeration, with the balm of a thousand flowers. The hall led right through the house and opened into a regular fairy land of fowers, a garden the like of which I had never dreamied of. It was surrounded by a high wall, and had plants in it from every countr; under the sun. The white-haired old gentleman and the group of grandchildren hanging about him took us about, and the first thing we stopped at was a large oval plot set out with small plants around the edge.
"This," said the judge, "is my clock. What time is it, Clara ?" he asked of one of the children. The girl ran around the plot and said it was four o'cleck, and so it was. The fouro'clock was in bloom. "In fact," said the story-teller, "the clock was made up of fluwers." In the centre was a pair of hands, of wood, covered with some benutiful vine, but they had nothing, however, to do with the time-telling.

The phan was this : The judge had noticed that at almost every hour in the day some plant bloomed, and working on this principle he has selected plants of different hours and placed them in a circle, iwenty-four in number, one for every hour.

For example, at the top of the earthen clock, at 12 o'clock, was planted the protulacca, and he told nee it would bloom within 10 minutes of 12 and rarely miss. At the hours of 1,2 , and 3 he had different valseties of the same plant, all of which bloomed opposite the hour to which it was planted. At $\ddagger$ o'clock he had our common plant of that name, and you all know how you can depend on that.

At 5 the garden niolago came out, at 6 the geranium triste, and at 7 the evening primrose. Opposite 8 o'clock he had the bona nox, and 9 the silent noctinors-all these blooming at or near the time given. At so o'clock, if I remember rightly, he had a cactus, at in another kind, and at is the night blooming cercus.

Half the year some of the plants don't bloom at all. The plants opposite 1 and 2 in the morning were cacti that bloomed about that time; and at three was planted the common salsify, and at $\&$ the chicory, and at 5 the snow thistle, and at 6 the dandelion.

Caution anout bragubt Springs.-A Breguet spring should n : ver be applied to a watch with an index It is perhaps the best form of spring for a pocket watch, having all the propetties in action of the cylindrical spring, and the great advantago of flatness in form. but any attempts at producing a good tumekeeper with this spring and curb pins will end in fallure. And any attempt at getting time in positions by pressing the outer coll of the flat spring agaiost the outer or inner pin is mere jobbing, and, even if successful. would require to be repeated every time tac balance had to be taken out. For flat springs with regulators it would be highly advisable to pin a spring into the collet, in order to get the stud hole and curb pins to correspond. The end of the over coil of a Breguet spring should run into the hole in the stud before being pinned in, and if the stud is screwed into the cock without the balance it will easily be seen if the jewel bole is in the centre of the hole in the spring collet, as it should be. This spring should also be pinned at equal turns.

## Business Notes.

$=$
Soln our -W. A. Whitford, jeweler, of Montreal, who failed a few weehs, has been sold ous by the assignee.

Tuk Gowland Jewbley Stock was last month sold by tender to Messrs. E. \&. A. Gunther at golc. on the dollar.
R. Munro, jeweler, of Cannington, Ont., has assigned with small liabilities, and assets in proportion. As he has been slow for years this failure does not take the trade by surprise.

Branchisg out.-Our old freends. MeIntyre \& Davidson, the wellknown jenclers, of Durtage la Pranre, Man., have started a branch of their business out at Edmonton They are a pushing firm and deserve success.
T. B. Steacr, jeweler, of Brockville, Ont., is at present in Europe purchasing goods for his busin. ss. He is enlarging his premises and expects when his new fall stock is in to bave a display equal to anything in Canada.

The Merides Britannia Co.-We had a visit from Mr: J. A. Parher, the general manager of the Meriden Britannia Co., Hamilton. He reports the business of his company beyond the average and expects a big trade this fall.

A New Watch Ollez.-The new watch oiler manufactured by S. P. Kleiser is one of the neatest and best things that we have yet seen for the purpose. They are cheap and every well regulated household ought to have one.

Mr. Bevgrley Hbath, the well-known representative of Simpson. Hall, Miller \& Co., was in the city last month makiag things hum. He says they are well satisfied with their business this year and expect 2 loom in the near future.

A Big Purciask.-Mesors. Keat Bros, the well known Yonge street jewelers. of this caty, with their usual enterprise, have purchased the magnificent exhibit of the Toronto Silver Ilate Co., which took the gold medal last year at the Toronto Industrial Exhbition

Selling our.-Mtr. C. Davies, one of the oldest and best known retail jewclers on King Strect. Toronto, is advertising his business for sale. As this is one of the best stands in the city for the jewelry business he should not have long to wait for a purchaser.

Off for Eurors.-Mr. James Venn, jeweler, of Toronto, sailed for Europe last week on business connected with some patents in uhich he is interested That he will combine pleasure with business and take in all the fun there is going goes without saying. We wish him a pros. perous journes.

## guarantee notice.

All Spoons and Forks bearing the stamp

$$
\text { G. RODGERS, A } 1
$$

are made of the finest nickel silver and are plated and hand burnished under my personal supervision, and standard of quality-each article is guaranteed perfect in finish and durability.

All Knives bearing the stamp

## G. RODGERS <br> 12 DWT.

are plated on the best English cast steel with pure silver, and are hand-burnished and warranted to give perfect satisfaction. The well-known reputation of my goods has induced other makers to adopt a similar name, calculated to mislead the public. See that the prado mark reads and is spelled G. RODGERS, A1, on Spoons and Forks, or G. RODGERS, 12 Dwt., on Knives.

to whom all orders should be addressed.

## G. RODGERS,

Known to the trade in Sheffield, England, and on this continent since 1840.
No connection with Joseph Rodgers, Roger Bros., Wm. Rogers, or Rogers \& Bro.



Mr．E．Berton，
Dear Sir．－Please send mo your best figures for＂Moseley＂Uni． versal Head and Jowelling Caliper Rest．My lathe gives mo great satisfaction： in fact I could not get along without it．It is a great saving in timo and material．and luse it a hundred times a day to do work next to impossiblo to be done without it．Send me price of abovo as soon as possible． Truly Yours，

J．A．LODD．
The＂MOSELEY＂LATHE．
SEND FOR PRICE LIST AND CATALOGUE TO
E. BEETON, (Company Agent for Canada), P. O. Box 193, - TORONTO.


## J．\＆J．エ．Aエエロエ TORONTO SAFE WORKS．

Patentees and sole manutacturers of Taylor＇s patent Fire－proof Safes with Non－Conducting Steel Flange Doors：

ALSO MANUFACTURERS OF

Burglar Proof Safes，Vaults，Vault Doors，Bank Locks， Combination Locks，Prison Locks and all Kinds of Fire \＆Burglar－Proof 8ecurities．

30 YEAKS ENSTAHKLSEIED．
The Oldest and Most Reliable Safe Manufacturing Firm in the Dominion．，

## The Montreal Optical and Jewellery Company，L＇d．



1NVITE the attention of the Trade to their splendid assortment of Eye Glasses for Fall Trade，including all the latest improved styles，in particular their new CELLULOID EYE GLASS with cork lined nose picces as shown ir above cut ；these latter are considered by all who have seen them as

## The Very Best line in the Market．

If you cannot wait till travellers call on you send for samples． 1000 circulars with your name on free of charge with six dozen of these Eye Glasses．
N．B．－AXIS CUT PEBBLES A SPECIALTY．
Montreal Optical and Jewellery Company，L＇d．

Tils New Vice- Consul. - if Schwob, Eiqn., of the firm of Schwob Ibra. Montreal. has been apponted Vice Consul of France in that city. A1 Mr. Schwnb is one of the most successful of Montreal's business men. as well as a thorough gentleman, the lirench republic is to be congratulated upon its choice.

Tur Stock of M. C. Plach. jeweler, of St. Thomas. who assigned last month will tre offered for sale at public auction by the assignee. The stock and fixtures amount to 81042 and is unusually well assort ed. St Thomas is a grood town, but it is evadent that it can only support a litnited number of jowelers.

D A. Rexsor, joweler, of Brandon, has gone to 13ritish Columbina on a prospecting tour. Now that the $C P R$ is an accomplished fact our l'acific brethren may look out for an intlux of settlers and an in creased volume of business and keener competition in all lines. The iron borso is a great leveler of prices.

Hymemal - Nr. W. F Dill, wholesale jevelor, of Winnipeg, Man.. was married a few days ago to Miss Uigginbotham of Bowmanville. The happy couple left for Washington and New York on their bridal tour and expect to reach their home at Winnipeg early in August. We wish them every happiness incident to the marrictl state.

A Wholhbals Removal - The Dueber Watel Case Mif. Co of Newport. Ky., have decided to remove their entire factory to Canton. Oho, as that city offered them greater inducements than any other place. Unless some equally large company buys up the Dueiver buildings wo should say that real estate will soon be a drop in that mar: et.
a Succusifel. Mmachant --One of the finest retail jewelry stores in the Dominion is that of James Trotter, of Galt, Ont. His stock of fine gosis is targe enough for any first-class city store and is kept fully abreast of the times by cons'ant additions of the latest novelties. His store is lighted at night by electricty and is a credit to the town.

Mr Join W. Camparll, who has been American buyer and traveller for Rothschild a Co for tho past two years, has severed his connection with that firm and made an engagement to travel for Lowe is Anderson. Mr. Campbell is one of the most courteous and obliging travellers on the road, and we trust that tre may meet wi h increased success in the luture.

How are you gecrgb.-A few days ago wo were surprised to receive a visit from Mr. George Thampson, the well known jeweler of Port Arthur, Ont The silver mining metropolis is getting too small for George and he is looking around for other worlds to conçuer. He will probably experiment on either Toronto or Winnupeg, the latter preferred.

Tar Visif of the Kimgits of pithiss to Toronto gave quite a stimulus to the jewelry business in this city. Most ef our jewelers sold large quantities of Canadian jewelry, and the visitors expressed themselves as very much pleased with the styles which were entircly new to them Our jewelers would be glad to have the Knights come every sear.

Tha Stork or $R \mathrm{~J}$ Duhbrti. jeneler of Queen Street. Toromio. was sold last month at fifty one cents on the clollar, belng boughe in by some friends interested in his business. In this connection we might give Mr. Doherty a ponnter to the effiect that it does not pay any jeweler to do repairiag and watch-workat or about cost Cheap work means poor work. or loss of monay.

Twentr Four oinlock - With ats next chauge of ume tables the Canadian Pacific will adopt the twenty four o'clock enumeration for all its system west of Lake Superior. This method of counting the hours is so convenient that within a few years there is no reason to doubt it will be in universal use. It will seem strange at first, but it will cause even less of disturbance than did the adoption of standard tume.

A Close Silave. - The factory of P' W. Ellis \& Co., Toronto, camo near boing burned down a few dass ago owing to a fire in a printing establishment next door Fortunately the fircmen were able to subduc the Rames beforo mucb damage was done. Messrs. Ellis \& Co. were so well pleased with the prompt service rendered by the fire brigade that they sent them 2 check for $\$ 20$ in aid of their benevolent fund.

On deck once noze. - The latest turn in the Ladcaster or Keystone Sundard Watch Company's wheel of fortune, is that "three far-secing citizens have stepped into the breach and by buging it up and runaing it to its fullest capacity have saved it from bankruptey:" This is all
right for the employces of the Company, and of course we are ghat for their sakes. but we trust that the "fir-seemg" cittzens whose public sprit has led them into the enterprise may seo their money back again

Fon Switzerland Hu'-Mr John M. Inglis, wholesaio jeweler, of Monireal, saited for Europe last week, for the purpose of buying kools for his firm. As Mr. Inglis makes a specialty of Swiss watches and movements, he will spend the most of his time in Locle and Chinur do Fonds. the centres of the watch industry in Europe We understand that Mr. Ing is has secured the agency of several now lines of Americian movements made in Switzerland, which are said to be firsteclass ia guality and low in price.

Pusiung Ahbap-As an evidence of Canadian enterprise we may mention that the American Watch Case Company of Toronte have pun made contracts for the purchase of several thousand dollirs' worth of new presses and machinery of the latest and most powerful patero They are bound to le fully abreast of the tumes and aum to make the very best case that is put upon the Americ: market Although the watch case trade of Canada is small of teself the Company thank that by working up the forcign export trade wheh they now contemplate that they will be able to keep their machinery going at its foll capacity and help to make the country what it is ultimately bound to be one of the manufacturing centres of the world.

The U.S. Invanbid. - The periodical invasion oi the Unted States by Canadian wholesale jewelers has become so common that our cousins across the border don't seem to take much alarm at it. In fact. by the way they talk they seem rather to like it and wish it would continue. Amongst the prominent bujers who usited the States last month were Mr. Walter Barr. Manager of the Goldsmuths Compans. Mı. (ieorge Chillas, of Lee d Chillas, Mr. W. G. H Lowe, of Lowe \& Anderson, Mr. Thomas Marshall, Mr. W. A. Young. Mr. Harry Eillis. Mr John 1 . Jones, of John H. Jones \& Co., Mr. 1\%. Chandler, of Laffiton \& Chandler, Mr. Fred Thayer, of Thayer \& Co. Mr A Lew. of Levy Bros, Hamilton, and Mr. M. C. Ellis, of P. W. Elths \& 10

Skirpen - Considerable talk has been occasioned by the disapjearance of Mr W. It Junes of the firm of Bray a jones jeweiers, of this city. It has now been ascertamed that Jones hud for some time previously been mahing preparations to skip out, as he had been collecting in the accounts of the firm and pocketing the money. He took the Grand Trunk east and is protably in England by this ume. This es. capode "as totally unexpected by those "ho knew hum as he has aluays borne a good regutation and they are at a liss to account for his action. He is well conn ectel both in England and this country, and his Iriends feel deeply his lapse from the path of honor. We are glad so learn that Jones embezzlement will in no way whatever offect the standing of the firm. wh, are fully secured aganst loss.

Enterik - .-Amongst the many kughts of Pythias who visted Toronto last month were about a dozen American retall Jewelers from different narts of the States. They were nearly all struck with the beautiful designs of the stlver and gold Canadian jewelry, manufactured by Messrs. P. W. Eilis \& Co., of this city, and complimented the firm hughly on the quality and finish of their products One of the largest retall dealers in the Eastern States bought a large bill for his busmess and expressed himself very highly pleased with his purchases. As an evidence of the superior workmanship of this firm we may state that the K . of P. division from one of the largest citues in the U. S., when here, gave them an order for their gold and sitver medals in preference io getting them made at home. This is the hind of enterprise that builds up a country.

Tue Ache Silver Co. in England.-Mr. John Blackburn, manager of the Acme Silver Co., of Toronto. has just returned from England, where he has been spending about three months in the interest of his company. He says that their display of silverware ther aston'shed the patwes over there, who couldn't believe that such teautiful goods could come from such a wooden cology as Canada " you know." However, seeing was belicving, and the styles being better and the prices being lower than similar goods of English manufacture, Mr. Blackburn took quite a few orders for the goods. If this kind of thing is to continue and grow, the Canadian N. P. will indeed prove a bad thing for England. A few sucb eye openers as this will make an impression on thinking Englishmen whether it will do our bide bound free traders in Capada any good or not.

## Dominion Sliow Case Manufacturing Co.

JP. WACNER. C. SCHACK. H.C. LAURENCE. WM. MAHR.
SILVER MEDAL Toronto Exhibition, 1884 \& 1885. | FIRST PRIZE, Provincial Fair. Ottawa, 1884.


Show Cases of every description in Nickel, Silver, Walnut, Ehonized, etc.

Hardwood store Fiittings, Metal Sash Bars, etc. Send for Catalogue and lrice I ist.
sITOW ROOME AND rACEORE:
59, 61 \& 63 ADELAIDE ST, WEST, TORONTO, OMT.


## C. 巴. HAYW_ARD \& $\mathcal{O}$ O., Successors to HAYWARD \& BRICGS;

 MANUFACTURERS OF FINE ROLLED PLATE JEWELRY, ITS IEIEOADWTATK, ITIBWT TKOIEIK.
"TIEE MIOFTOIN" PATENT POST BLEEVE EOTION.
Patent Bracelets, Link Buttons, Collar Buttons. Vest Chains, Hair Chain Mountings, Seals, Lockets, Charms, Jewelers' Findings, Etc.
ractory: AYringono, masm. Buyerw infled to call at our Mev Fork ofice and oxamine new goods.


Plush, Walnut and Cloth-Bound. Plush Velvet and Satin-I ined.
 COMPLETE STOCK ALWAYS OV HAND. MAIL ORDERS SHIPPED PROMPTLY.

$$
\begin{gathered}
\text { EHEMMMINGG BROS., } \\
29 \text { ADELAIDE STREETEAST, } \\
\text { - }-\quad \text { TORONTO. }
\end{gathered}
$$

##  <br> (2) NOTICE.

## We Depasit on our Extra Plate Ware as fo!lows:

On Tea Spoons, 2t, ounces, 50 pennyweights, pure silver.
" Dessert " 33 ${ }^{3}$ " 75
" Table " $\quad$ " 100 "
" Medium Forks, 5 " 100 " "
" Dessert " 33/4 " 75 " "
" Medium Solid Steel Knnives, 12 " "
which is twenty-five per cent. more than the regular Standard plate. All other Extra Plate Goods in same proportion.

Every dozen of Spoons, Forks and Knives are weighed by our process, both before and after plating, and carefully recorded in a book kept for that purpose-and the full amount of silver is thereby deposited for Evira Double and Triple l'lates, which is the highest standard for Electro Plate.

All our Flat Ware is "set" or shaped by machinery, whereby absolute uniformity is acquired.

These Goods are also hand burnished, which imparts a harderconsequently more durable-and a more even finish ian is possible by any other process.

All wares bearing our trade mark are colaranteed TC 5 pilp fully ur to ouk standakd, and we will replace all wares of our manufacture that do not strip full weight of silver.

We call our customers' attention to their being packed in Boxes containing One Dozen, making them more convenient for the Trade and Consumer.

## Toronto Silver Plate $\boldsymbol{G}^{0}$ o.,





## HICHEST HONORS OVER ALL COMPETITORS,

Only Gold Medal Awarded at Toronto Industrial Exhibition, 1884.

manufactories : Meriden, Conn., U.S. and Hamilton, Ont.


MARK.

TERADE

## OBSERTE

1847, Rogors Bros., A1, :his Trade Mark is stamped on all Knuces. Forks, Spoons and orher flat ware of our manu facture.

1847, Rogers Bros., XII
ACARES

The A $I$ Goods are Standard Hearj' Platc, and XII significs that in addition the articles have an cxtra quantity of Silier on all the parts most exposed to avear.

Tue Emplonees or the Gondsmiths' Co. held their annual pic nic about the middle of July, and had a jolly time generally. Athletic competitions of all kinds were indulged in for the very bandsome prizes offered by the firm, and not a litie amusement was thereby afforded-to those who did not compete. As such pic-nics are becoming an annual mstutution why would it not do to have all the firms in the city unite and have a combined jewelers pic me? Such things go a long way to create a better feeling amongst the tifferent members of the craft.
"No Photest."-A few days ago we received a letter from an es. teemed jeweler not a thousand miles from Toronto. protestugg aganst our allowing the advertisement of an opposition firm appearing in our columns on account of his business methods. We take this opportunty of saying that so far as Tue Trader is concerned, we never have and if we know ourselves, never will insert the advertist ment of any firm that does not bear an honest reputation Uur readers can, therefore, confidently look to our pages for the businews messages of honest men secking to place their wares before them with a vew of doing an honest legitimate business. If cupponents in busimess don't see eye to eye with each other as to the best methols of doing basiness we can't belp it, and don't propose to take any sidt in the quatrel, prowded nether party does anything dishonest or calculased to muslead the trade. Trade has always been a warfare and always will. and success in nine cases out of ten perches itself upon the banner, uf those who have the largest supply of brains, grit and greenbacks. Our advertising columns are free to any honest dealer who has money to pay for them, and we don't propose to be a party to any boycoting schemes that may be engendered through business rivalry.

Tin Colonial Eximbition.-They say in England, that the Colonial Exhibition has been a great suceess and that the display of manufactured goods in the Canadian department has astonished the visitors more than anything else. An exhibitor who has just returned from there informs us that not one half of the grois sent from Canada are on exhibition at all. The space allotted to Canada although large in the first place, and almost doubled later on, was altogether inadequate to show the goods that our manufacturers sent there for display. While the other sections are not prech more shan threc-quarters full. the Canadian section is so badly overcrowded that very few if any of the goods can be seen to advantage We thinh it would be a good plan for Canada to start a world's fair of her own next year in the Sydenham Crystal Palace, and fill it upas she could undubtedly do. A Canadian world's fair feld in London, would do Canadian manufacturers more good than a dozen such exhibitions in Canada, because in London they would attract thousands of customers from foreign countries who could newer be induced to visit Canada for the purpose of seeng an exhbiton. A Canadian world's fair in the City of London would be a revelation to more than even the preople of Eugland, and if it became an accomplished fact, the prople of that country might as well cabie Macaulay's New Zealander to come on hy first express (co.d.) and carry out his jurt of the programme.

Saved agais:-We thought we had got through with the adventures of our esteemed friend John Sheppard, the genial manager of the Boss Watch Co.'s New York business, but it appears that we were mistaken John struck Toronto, during its invasion hy the Knights of lythias, and would have had to roost on a telephone wire only that Mr. George J. Bray acted the good Samaritan and twok him home whth him. Johns striking Toronto would have been all right, bowever, if an attack of cholera hadn't struck him and doubled him up in less than no time. Samaritan Bray dosed him with burned brandy and John rubbed the part affected with his patemt Boss case, and between the outward and inward applications his life was saved. The grod Samatitan aseribes the cure to the brandy. John says that the brandy didnt have anything to do with it-rt was the Boss case that fetched it. When doctors disagree, whe shall decide such a knotly question. We don't pretend to, but all the same we lean to John's theory of the case and put our money on the Boss case in preference to brandy every time. Mr. Sheppatd says all the silver dollars in the C. S steasury couldn't buy that case now. He thinhs the Company will apply for a patent for their boss wase as a spectic against cholera, but is nut certan. At any rate they will eratinue asteretsore tomahe their cases twenty pennywrights to the ounct. of fourteen, and two tenths quality of guld and throw in all its iffe sating properties free gratus, for nothong. Therr throw in all its fife sas in
new four-size is a daisy.

Workshep Netes.

For giving the final or black finish to lenses use the finest jeweler's rouge on a pitch lap. Vienna lime is used by some for the last finish, in the same manner as the rouge.

As: excellent cement for mending marble can be made by adding to $\$$ pint of skimmed milk $\frac{1}{2}$ pint of vinegar. Mix with this the whites of 5 eggs well beaten; then sift in with constant stirring sufficient poorsdered quichlime to form a paste.

To Mane a Left-handed Screw-Plate.-Screw a piece of steel of the desired size in an ordinary right-handed screw-plate. Then file it away to a feather-edge and harden it. A good left-lianded screw. plate may now be cut with the top thus made, if it is turned the reverse or left-handed way.

To Remove Stains from Watch-Dials.-Tu remove black or cloudy stains from porcelain wat.h dials, which are generally caused by the tin boxes they are shapped in, wet a plece of tissue paper in: nitric acid and wet the dial. This will instantly remove them. After applyng the acid the did should be immediately washed thoroughly in water and then be dried in boxwood saw dust.

Varnish for Glass Instruments.-An excellent gold varnish for brass objects, surgical or optical instruments, etc., is prepared as follows: Gum lac, in grains, pulverized, 30 parts: dragon's blood, 1 part : red sandlewood, i part :-pounded glass, 10 parts; strong alcohol, Goo parts : after sufficient maceration, filter. The powdered glass simply serves for accelerating the dissolving by interposing between the particles of gum lac and opal.

The Screw-Driver.-The watchmaker's screw-driver should be as light as possible, consistent with strength, properly proportioned to the work, with well-polished points of 2 width nearly equal to the diameter of the screw heads to be operated upon, and of a thickness to fit the slits, with only sufficient taper to secure it from breaking. 'A tool with a blunt taper will ruin the best of screws. Screw-drivers made from pinton wire collect dust in the ridges and are therefore objectionable. A better form is readily made from square steel while hot.

To make a cheap but vey good battery use flat carbon plates, about $S$ inches by 4 inches by $\frac{1}{2}$ inch, and zincs to match, but thinner. Amalgamate the zincs by rubbing with mercury, keeping the surface moist with dilute sulphuric acid. One zinc may be used as a rabber for the other. For exciting fiuid, mix five fluid ounces of oil of vitriol with three pints of cold water, and after it has cooled add six ounces finely powdered bichromate of potash. A little nitric acid will improve the constancy. Each cup contains one plate of zine and one of carbon: connect zinc of one to carbon of next; do not iet the plates touch each other under the fluid.

To Extract Droken Watch Sirings.-All mechanical appliances will sometimes be of no avail for extracting the piece of a screw broken of with us hole, if this has been drilled oniy partly through the plate. In such a case slightly warm the plate, and cover it well with beeswax. Be careful not to let this touch the broken screw : then make a iolution of oil of vitriol-one part of oil of vitriol and four of water. Let it stand until quite cold, then put the plate in, and in a few hours the acid will dissolve the screw. The wax may be removed by wananing it in olive oil. and washing in hot soap and water.

To Bronze Polished Steel_Methylated spirits, I pint; gum shellac, 4 ozs.: gum benzoin, $\frac{1}{2}$ oz. Set the boule in 2 warm place and shake it occasionally. When dissolved, decant the clear part for fine work, and strain the dregs through muslin. Now take $f$ ounces pondered bronze green, varying the color with yellow ochre, red ochre and lamp biack, tas may be desured. Mix the bronze powder with the above varmshes in quantities to suit, and apply to the work, after pretwasly cleanstag and warming the artulits, giving them a second coar, and iuuching off whth gold powder, if requited, previous to varnishing.

g PECIAL attention is called to our line of 18 -size 3-4 plate Open (*) Face or Hunting Pendant Set Movements. These Movements have Quick Trains and Straight Line Escapements, also are interchangeable, permitting the stem to be placed at either XII or III in the same movement.

For hunting cases, however, the trade should fully understand that special Pendant Set Hunting Cases must be obtained, and that this is the ONLY line of Movements manufactured that can be utilized as a Hunting and Open Face Pendant Set Watch.

## $\Longrightarrow F A C T O R Y: ~ E L G I N, I L L$.

GENERAL OFFICE : 76 Monroe Street, Chicago, Illinois.
NEW YORK OFFICE: 22 JOHN STREET.

## FAHYS' INITIAL AND SUBJECT



In addition to our Gold Inlaid Subject Designs, including, LOCOMOTIVE, STAG, JOCKEY, BULI. DOG, STALLION, I.ION and BEAR, we are making and will coństantly carry in stock a complete line of GULD INLAID INITIAL Silver Cases, in SENIOR, JUNIOR and SCREW BEZEL 3 and 4 oz. Open Face Stem Wind.

# LEVY BROTHERS, <br> <br> HAMILTON, 

 <br> <br> HAMILTON,}

Beg to advise their Customers that they are now receiving weekly shipments of their Fall Stock, and will soon have the pleasure of calling upon the Trade with an assortment complete in

All of the latest Designs, personally selected in the Markets of Europe and the United States.

# GOLD, GOLD FILLED SILVER CASES 

Will be found complete and choice in all Lines.

## WE CARRY ALL NAMES AND NUMBERS IN

## ELGIN, WALTHAM, HAMPDEN, SPRINGFIELD AND SWISS MOVEMENTS.



We import and keep in Stock a large and varied assortment of Clocks of the following well-known Manufacturers:

## NEW HAVEN, SETH THOMAS, ANSONIA, INGRAHAM, TERRY.

As we receive weekly shipments from the different Factories, the Trade will find it to their advantage to place their orders with us, as our Goods will be found FRESH and SALEABLE.

Our Price List and Catalogues will be issucd early in the Fall, and we would advise all interested to await its arrival before placing their Orders.

## WATCH TOOLS\&MATERIALS,OPTICAL GOODSSWISSWATCHES

## Other Notes.

Costry Cauren.-St. Peter's Cathedral, just fimished at Moscow, has five cupolas, and 900 pounds of gold were used in overlaying them. The doors of the temple cost $\$ 310,000$, and the marble floors $\$_{1,500,000}$.

An Interasting Exposition.-Madgeburg, Germany, intends to hold a grand exposition of horology in 1888, in honor of the 2.000 th anniversary of horology. As nearly as can be ascertained, Pope Sylvester constructed the first wheel clock in 888.

The Eigut-Hour Law.-The eight-hour labor asitators in Washiogton might find a chunk of wisdom in the remark of the practical English farmer to his experimenting landlord, who said that he did not despair of the time when he could carry the fertilizer for an acre of ground in his waistcoat pocket, that "Your honor would be able to carry the crop in the other."

Neiv Watch Factory in France.-A large watch factory, to employ one thousand workmen and to produce from three to five hundred watches per day, is proposed to be started at Morteau, France, near the frontier of Switzerland. It is said that a syndicate of Paris capitalists are backing the enterprise, and that the well-known watchmaker, H. Haas, is to be the manager.

Watch Predection.-The total number of watches produced annually in the entire world is estimated to be about $3.000,000$. The annual production in the United States is now $1,000,000$. The total number of key winding watches made in this country since the intro. duction of machinery in their manufacture, or since about i 850 , is 3.250,000. Probably over $2,000,000$ of these were made during the last ten years.

An Illustrious Watchmaker Dead.-The last of the small body of illustrious watchmakers of France died recently. Winnerl, who was a contemporary and co-laborer of Berthoud, Janvier, Brequet, etc., and the names of these artistes will be renowned as long as watches and clocks are made. He was born in Steyermark in 1799, and while still a young man went to I'aris, where he made very artistic watches and astronomical mechanisms for the observatory: he also rendered, for many years, valuable assistance to Francis Arago.

An Inmense Clock-The works of the immense clock which has been put up in the Board of Trade building in Chicago, are pronounced a most perfect reproduction of those of the great Westmiuster palace clock in London, but with some additions and improvements adapted to its commercial purposes. It is constructed of iron, bronze and steel, and weighs ten tons without the bell, the latter adding some 4.500 pounds more. The pendulum alone weighs 750 pounds. In its arrangements the works are divided into a time train, a hand train and a striking train: these separate trains comprise separate machines, resting side by side on separate frames. Each of the trains is operated ly a separate weight, and the three weights together reach some 3.500 pounds. The hammer that strikes the bell weighs eighty pounds; the dochwork is below the dials, which are ten feet ten inches in diameter, and the bell is atove them, or 250 feet above the ground. The pendulum swings one way in two seconds.

## WISE AND OTHERWISE.

In Wales a signboard reads: "Take notice that when this post is under water the road is impassable."
"What is wisdom ?" asked a teacher of a class of small girls. A bright-ejed little creature arose and answered: "Information of the
brain". brair"
E. Governor Miller, of Minnesola, is delivering a lecture in that State which is entitled "All Men are Liars." His tickets read: "All Men are Liars. Admit one."
"Sex, nurse." exclaimed papa, as a smile irradizted the face of his infant, "an angel is whispering to it." "No, sir," replied the nurse, " $t$ is only the wind on its littlo stomach."
"Young man." said a minister to a youth of his congregation, " do you know what relations you sustain in the world ?" "Yes sir: two cousins and a grandmother, but I do not intend to sustain them much
looger."

An Irish lover remarks: "It's a great pleasure to be alone, especially when yer sweetheart is wid yel"

Tue Stock of Henry Rosenburgh, jeweler, of Watford, Ont., was sold by his creditors last month and brought 40 c . on the dollar, just enough to pay the landlord and the secured creditors.

A little boy was sent to a store for some eggs. Before reaching home he dropped them. In answer to his mother, who asked: "Did you break any ?" he replied : "No, I didn't break any, but the shells
came off some of them."

A Grernfirld child has said its prayers regularly every night since it was taught to lisp "Now I lay me down to sleep." Hearing that its parents were about to remove thither, it closed its last evening prayer thus: " Dood-bye. Dod, we's goin' to heve in Turner's falls."

Sunstrone.-Mr. W. G. H. Lowe, senior partner of the firm of Lowe id Anderson, Toronto, received a partial sunstroke during the heated term last month. Although he was confined to the house a few days from it, he is around again as well as ever, and is to be congratu.
lated on his escape. lated on his escape.

Quben Victoria, like other marms, has her trouble with the servants. "I am Queen of Great Britain and Empress of India." she is said to have said, the other morning: " but I have not power enough to make one of my servants put coal on the fire, if she has been hred to look after the bed chambers."

AT an exhibition of pictures, a baker and a facetious friend were examining a picture with a number of rocks in the foreground. Quoth Batchy: "Thae rocks are like lumps o dough." "Weel," said his friend, "you shouldaa find fault wi' that, when the puir chiel 0 " a painter makes his bread out $0^{\circ}$ them!"

- Tur superintendent approached a youth of color, who was present for the first time in Sunday School. and inquired his name, for the purpose of placing it on the roll. The good man tried in vain to preserve his gravity when the answer. was returned: "Well, massa calls me Cap'n ; but my maiden name is Moses."


## Our Help Colamn.

TIIE TRADER aims to be of practical value to the Retail Jewelry Trade.
No Cilakge is therefore made for advertising in this colemn, but the subjectmatter should not exceed five type lines. or about fo words.

When requested, these advertisements will be published in suceessive numbers of the paper.

If you have a Store, Stock, or any Special Article to sell; if you wish to buy an Established Buancss, or enter into Parmership; if you want a Journeyman, Clerk, Salesman, or lureman; if you want a sisuation yourself-communicate the fact to THE TEA-R PLBLISHING CO., 57 ADELAIDE ST. WEST, TORONTO, and it will bsinserted in this column free of char:-e. This is the only way by which jou can reach the entire Trade, and we shall be glad to help you.
-
GENTLEMAN of eight years' experience wishes position as traveler or bookkeeper in a first-class house. Best of references. Address, B. H., Box 55, Okville, Ont.

IINE SWISS UNIVERSAL LATHE FITTED COMPLETE
with Olin chucks, for sale cheap. Address P. O. Box 193. Toronto.
EIVELERY BUSINESS TO EXCHANGE FOR SAFE, GOOD Regulator, Nickel Counter or Show Cases. Established three years. H. Ing, Watchmaker, 106 James Street North, Hamilton, Ont.
WANTED-A PARTNER in a well-established Watchmaking and I Jewelry business. A good salesman preferred as present owner
wants to travel. Small capital required. For further iuformation apply to A. A. Bigelow. 142 Brunswick St., Halifax, N.S.

Wanted a situation to learn the watchmaking and jewelry Purvis, Lyn. (Leeds Co.) Ont.

WANTED. GOLD WATCHMAKER for a country town. Must be steady. Goldsmiths' Company, 48 Yonge Street.
 Toconto, who makee a mpelality of Jewolere' Vrork. Eample:

# SMITH \& PATTERSON 

## 46 Summer Street, BOSTON.

132 St. James Street, MONTREAL.

## JOBBERS IN ALL KINDS OF


which surpass all others for accurate time, beauty and duability.

We are having made by the American Watch Case Co. of Toronto, a large varicty of Our O:un Especially Disigrned Gold Cases, both Ladies' and Gents', which will be ready for the early fall trade.

Our fall line of American Jeacelry will far surpass, in elegance and variety of styles, anything that we have cier shown you, and that our prices are right, goes without saying.

Our salesmen will be on the road, both east and west, carly in August, of which you will receive further notice. All mail orders, whether addressed to Boston or Montreal, will be promptly attended to.


The Old, Original, Reliable, Faultless
Cuff F'astening.



LOOK FOR TRADE-MARK ON POST.
NONE GENUINE WITHOUT IT.

Retailers are Advised to Examine Carefully what they buy.

The IIorse Shoe and Clover Trade-Mark stamped upon all our productions is a guarantee of their supreme excellence in mechanism, quality,
finish and design.
Ask Your Jobber for Them and accept no other.

