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## THE TRADER.

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## Exitorial.

## NO INBOLVENT AOT.

It is now quite evident that the Government has no intention, this session at least, of bringing in a nerr Insolvent Act.

So far, the country has beon in a highly prosperous condition, and the want of such an Act has not been seriously felt, but just as soon as a reaction sets in and Te again feel the stringency of hard times it will be fonud that the preseut ohaotio state of affairs will not answer.

At present the want of an Insolvent Act has a tendency to ourtail oredit amongst wholesale dealers, and in that way, it maj not be altogether an unmixed evil, but while it has a tendenoy to make our wholesale merchants look more sharply after their customers, it also has the effect of curtailing our national credit abroad. We lave before pointed out that the effect of the want of an Aot compelling the fair division of a debtor's estate has impaired our oredit in the English markets, for the simple reason that oreditors so far array must always be at a great disadvantage as compared with crēditors close at hand, espenially when the law, or rather the want of it, allows the tirst-come to be served in fall no matter whether the others get snything or not.

We say thatalthough thisstate of affairs cannot last. long, the ahsence of an Insolvent Act may not be altogether an onmised evil. If it makes dealers more careful in buying: and warne them that at is not so easy to get whitewashed as it formerly was ander the old low, it- will havo served a good purpose, but sooner or later we think that Government will be compelled by pablip opinion to bring
forward a thorough aud comprohonsive Insolvent Aot that will put a stop at onco and forever to tho logal trioking and sharp practioe that is now resorted to by dr 'ior añd oroditors alike.

## A. MYSTERY.

Every one at all acquninted with trado knows that thore is a great doal of smug. gling earried on between the Unitod States and Canaia; that the amuggling exists solely on account of the higli tariff imposed by the Government, and that it oannot be stopped unless the dutios are lowered or entiryly done away with. A very pertinent proof as to the extent to which this practice is carried on in Amexican goods coming into Canada, may bo found in a comparison between our statement of the goods we import from t'e States and their statement of the ninount of goods they sell to us. Tabulated the figures stand thes :-

Canadian imports of American goods for the year ending 30th June, 1881-
American Export figares...... $880,512,876$ Canadian Import " ...... 80,704,112

Discrepanoy, \$2;808,764
There are three possible explanations of this discrepancy. (1.) That the Minister of Finance, for political effect, has discounted and thus redaced the amount of our American import's in order to show a favorable balance in support of the National Poliog theory. (2.) That this diserepanoy represents the diffarence between the actual price at which the goods were purchased and the price at which they were entered for daty; in other words, it shows how mnoh dishouest importers have oheated the Government out of by means of falso invoices. (8.) That this discrepancy represents the amount of goods smuggled into the country.

The first esplanation wo dismiss at once as being only uffered for political effect and numiorthy of Canddian statesmen.

As for the second, while it is certain that this discrepanoy covers the amount of gonds that are passed in by way of false invoices, yet we aro glad to think that this castom is not general and that the amount is comparatively small. We are inclined to think that fally two millions of this discrepancy is cansed by smuggling, and that the full amount is made up by the goods smuggled and tise goods passed in by false invoices. After
a caroful investigation of the subjeot this is tho only conclusion wo can arrive at, and it goos to prove what wo havo alroady advanced, that on small and valuablo goods the duty should bo lowerod so as to take awny the ineentive to smuggle.
If this principlo wors kopt in viow and acted upon by tho Govornment, wo are satisfied that sunuggling rould be much moro raro thin it now is, and that tho amount of duty colleoted would be greater than at prosont.

## aNOTHER WARNING.

In our Ootober number we drew the attention of tho trade in general, and the Jewolry trade in particular, to tho folly of trusting valuables to the keeping of keg-locking safes.

Our remarks at that time were inspired by the fact that only $a$ fow days previonsly, a Toronto jowelry firm had, from this very defect, been robbed of over 83,000 worth of goods, which, up to this time, have not been recovered or even traced. In the artiole in question we pointed out the weakness of key-locking safes and warned onr readers not to put any faith in thom, no matter how complicated and safe they may appear to the uninitiated.

We are glad to know that in some quarters our warning was productive of good and that the old koy-looking safes were replaced by anmething more modern and reliable.

Wo are only borry that our advice was not followed in all cases where suoh protection was in use. Had it been, the present article wonld probably naver have beeu written, and the victims of the "gentlemanly burglar" would etill have been in possession of much valuable property.
The robbery in question was that of Messra. W. C. Fox \& Co., jowelers, 129 King Street East, of this city, who, by reason of this very defect of their safes were rolbed of over $\$ 8,000$ worth of goods. As a full acoount of the robbery will be found in another column, wo will simply say here, that the robbery would hardly have been attempted had the goods been protected by first-class safes,
The store had every other protection - lighted gas, privato watchman, police men pessing continas"'y, and even a family ;-ing overheud, but in spite of all these precautions, the burglars appear to lesve secared their hooty not only with-
out sing difficulty, bat without leaving
any trace whoroby thoy may be dotocted, or tho goods recovered. It secins that cach of tho propriotors carried koys of tho safo, oue to fit oach look, aud that thoir koys wore never out of thoir pos. session. Dloroovor, theso kaya wero of such peculinr construction as to malso their owners boliove that their safos wero absolutely burglar-proof.

This probably was the case, and had tho burglars been compolled to force the safe opon, it is inoro than probable that they would otther never have made the athempt, or olse have beon dotected before thoy could have completed the job.
The detectives, f:s usual, have nothing to ndvanco but theories, but their theory seems, at all ovents, to be a sound one this time, although it will afford but littlo satisfaction to Messrs. Fox \& Co. to know that the robbers probably visited their residence and secured and took wax impressions of thoir keys while they were asleep. Wo say tint this is the most probable explanation of the remarkable caso with which they oxecuted this robbery, for it was almost precisely in a similar manner that they obtained the keys of Messrs. Wo'sh \& Trowern's safo for the Scptember robbery.
It is quito evident, ftom this and various othos robberies of a similar kind, that koy-locking safes, however perfect their locks, are ontirely worthloss in the face of such na operation as detailed ubove, and the ouly safe way of beeping valuahles is to secure the eafes in which they aro stored by combination locks.
Even these, as wo have before pointed out, are not absolutely burglar-proof, but they at least do awny with more than half the risk. The balance may be minimised by keeping the store well lighted up at uight and an honest and vigilaut watohman to look after it.
Good safes are now so ohecop that any merchant who trusts to the old-fashioned ones on account of the expense is penny wiso and yound foolish. The slight additional expense involved in procuring the modern improvements is more than compensated for by the jncreased protection secured and the peace of mind resulung frum the knowledge that everything has been doue that can bo done to securg safety.

To auy of our readers 'who have not yot discarded therr key-looking safes we would say. don't trust to them any long. er than it will take you to get a new and modern safo in their place.
The losses we have cluronicled should bo sufficitnt warning, and a word to the whe 18 sufficient.

## ARE YOU INSURED?

Probably no subject, in theso days of dostructive nonflagrations, is more important than that of nlequato firo iusuranco, and wo are sorry to say that in many cases it recoivos but a vory amall portion of tho consuderation duo to its in. portanco. Whilo to the thoroughly trained business man, adequate fire insuranco is a necessary adjunct of his basinosb, to the untramed and unthinking, it is an uuprofitable expouditure of monoy that 18 male more ofton at the solioitation of the insuranco agent, than for any conviction of its prational necessity.
No greator orror than this could bo practiced by any business man, for facts whichean scarcoly bo contradicted, furnish abundant evidence that fires will occur in spite of the greatest possible precautions to provent them. This being the case, it becomes the imperative duty of every business man to guard fogainst possible loss from this sourse by adequate insuranco in somo resporziblo company, and the refusal or noglect to provide against such a contingency is not unfrequently attended with serious loss to the creditors, and utter ruin to the merchant whose conduot has made suck a thing possiblo.
Probably every one of us can dall to mind instances of mercliants who have been reduced from independence to porerty by their falure to comply with this very important businoss requirement ; and the wonder is that with so many warnings before their eyes, thers are any morohants to be found blind enough to stand in their orn light and thus deliberately run the risk of commerical shipwreck.
We submit that this question of adequate fire insurance is one of the most important that can engage the aitention of any t 088 man , either wholesale or retail.
$1 t$ is not enough to be insured, for a merchant may be that, and still in a position to be rumed by a general burn out. What is wanted, is for each merohant to have an insurance commensurate with the amount of stook he carries, so that in case of a sweeping fire, he will not be crippled, ruined entirely. So necessary has adequate fire insurance become that re find it has become a general custom among mauy of our largest and wealthiest Wholesalo merchants to increase their unsurance day by day for short date poloy doring their season of large im. ports, deoming it too great a risk to allow tueir ordinary amount of insurance to
atand against ttair inoroased stook, oven though the danger bo only for a fow days or weoks int the most. If the wealthiest oannot allord to bocomo thoir own under. writors, by runuing unneoossary risks, it stands to reason that to the average businoss man adequato insuranco is $n$ mattor of vital importanco, and should bodelayed no longer than it takes to find out the amount of stock and get tho policy propisly oxecuted.

A very important fantor in the question of fire iusurance, is the standing and relinbility of the oompany insured in. Many poople run awny with the mistation notion that auy Insurance Company is good onough, and if they are insured at all they are safe onough. Thore never was a more absurd idea, and as a rule this olass of insurors get into small Mutual Compauies, with littlo capital, Jess responsibility and no dispotion to pay, and the result is that whon loss by fire does occur they aro unable to get a singlo dollar from the company, who will raise any and every possible legal quibble in order to get rid of paying the claim.

Competition in the insurnace business is so keen that there is but little difference between the rates of reliable and irresponsible companies, and what littie there is; is . .jnore. than counterbalanced by the additional risk the insurer rans.
As a rule cheap insurance, means unsafe and risky insurance, and is dear at any price.
We cannot better conolude than by giving our readers the advice we gave them nearly three years ago, advice which we sincorely trust will be followed by any Who have neglected this very important question.

Always keep your stock and property insured.

See that it is insured in some first class company that has a reputation for hourable dealing.
$\therefore$ Read your policy carefully and see that you comply faithfully with its requirements:

If you insare in more than one company see that your polioies are mada concurront, and not each company allowed to insure a particular kind or quantity of goods.

There being so very little difference between the rates of strong and weak insurance companies, it will pay you to have the beat if it does cost you a trife more; it is a great advantage to be in a company that is finanoielly strong.

## Solected fitatter.

## ODD TASTE IN JEWELRY.

" Hero is somothing new in the way of ormmentation," a galesman in $n$ Jargo up.town jowelry storo said, oponing a box and exhibiting a monstor beetlo four mehes in length. About its body was a solid gold band, lookod by a tiny gold padlook, to whicin was attsched a costly gold chain, about two inches in length, fastened to a pin. Tho beotle'e back ghatenod in the dight, lanving been troated to s dress of gold, and as it lum. bered along its logs worked in a ourious fashion. "It's a shavipin. You bee the nin is used to fasten lace or a shawl, or perbaps sorn on the bonnet, the insect cmaling around the length of the chain. They are perfectly harmless and not oxpensive, as they live on hair-that is, they have never been seen to eat. This one was brought here to mount, which is a very fine operation, as the lega and atenne are all so delicate. After all, there is nothing objectional about them, except the idea of having them crawl over you. They all come from South America and the only lot now in the cits is to be taken to France, where the owner will try to introduce the fashion of wearing. them. They cost from ten to fifty dollars, depending ontirely upon the mounting of the ring. There is nothing oruel about it, as they are bound loosely, and the gold has no effect upon theis hasid sides."
In Brazil the fashion of wearing beetles is carried to a great extent. A well known resident has a beetle with a collar of gold which meets at the top, and is there ornamented with a diamond of great value. The insect has a cage, sarrounded by the planta amony which it hives in its native state, and nothing is neglected to make it as comfortable as possible. But the most popular inseat used for an ornament in Brazil is a small phosphorescent beetle. These are often morn fastened in the hair, and as the two phosphorescent or life-giving spots are on the sides of the head, the black insect is, of course, invisible when in the raven locks of the fair Brazilians. Twenty or thirty of these beetles will throw out s light suffioient to read by, and when arranged around the head in a circle or grouped over the foreliead and held in place, the effect is beartiful.

Several years ago a Nert York lady gave a masquerade ball at her summer house in Newport. The dencing was on
tho lawn, and the guosts wero requested to be thore half an bour before dark. The hostess wore the costume of night, and in daylight hor black dress, covored with ivy lonves, did not attract splecial attention, but when sho appenred in the gay throng after darle she prosented a perfoot blaze of light, and was the contre of the admiring and wondering company. Tremulous waves of roddish-yellow flamo seemed to movo over her entire dresb while in a oap on her head glenmed one great fiery star. The cause of this illumination was the phosphorescent light of more than fipe thousand fire dies. For weeks previons to the ball the designer of the costume had been atering away fire fies, and on the day of the fote they wero rapidly pat on the dress. As the light. giving spot is on the veutral surface, enoh one was placed on its back held down by a fine slver wire, so skilfully caught that it could not turn over or escape, and was injured. The star was formed of many beetles.

In Jamaica a large beotlo, the Lampyris, is nsed by ladies. Some of the phosphorescent beetles used by them give out lights that have to be seen to be appreciated, and more than twenty different kiuds aro used, representing as many difforent degrees of light, shade, tint, otc. One, the Pygolampis, has a rich orange color, changing to jellow, fickering in intermittent flashes of light; another, called Photuris, is carious ior the gradual increase of light it shows; commencing with a faint reddish hue, it rapidly grows in brilliancy, finally blazing like a torch, a rich green light, and then dying away to reappear again. Thoy attract other light-giving beetels, and frequently numbers of lesser lights are seen fitting around them, combining red and yellow lights of the greniest brillianoy. Other ases are made of these beautifal creatures than ornaments. Travelers have fastened them to therr feet and carried baskets of wicker to light their way in the dark.
Snakes have been used as ornaments, the small inoffensive green snakes being the most popular, on account of their beanty and harmless nature. They coil aronnd the arm, clinging on with all the tondoity of their golden jowelled imitators that are now so fashionable. Animals or parts of thom, though naturally the adjuncts of barbaric splendor, are greatly used in the make-ap of fashionable toilets of the present jay. Some of the handsomest sleave bations and stads are made
of polished fish akin-sharks or dog-skin boing proferred, as thoy take a fino polish and olosoly resemblo tho fossil coral Favositos, that is also used, and whon highly polighod the dolicato colls that were once the home of the coml polyp aro distinctly visible, and as a whole rosembles honeycomb.

An oxponsive costumo wrs a oapo made of an extromely rare humming bird The wholo bird was harilly larger than one's thumb and on its broast a siugle patch of gold was found nbout an inoh in length. Tho olonk was composed wholly of these patchos, and in the sual glat muet have vied with the golden fleeco. Tho birds are valued at $\$ 50$ enoh.

A lady in St. Augustiue cronted a sensation by appearing in public with a chameleon resting on her headdrose, and held there by a delicato silvor ohain. The little creature was perfectly tame aud mado no attempt to esoape ; but whon touched by any othor than its owner, its throat puffed up and curious wavos of color passed over the whole body, ranging from deep green to dark brown. Small lizards are used in Egypt by some of the native ladies as ornaments, and lie half concealed in tho drapery that overhangs the face. The rod olnwed soldier orabs aro sometimes ased in Mexico ns pins. The crab is disloged from its stolen shell and giver a boautiful pearly ono, or ono that has been plated with goll or silver. Fastoned to the lace by a pin and chain, they make unique ornaments.-Jeaceler's Circular.

## ABRAHAM LOUSIS BREQUET.

[a biographical sketch by d. n. in allg. Chrmach Ztg.]

What a volume of incentive contemplation to the growing watchmaker is connected with the honored name of a man who, among the horologers of Europe up to our time, has been one of the greatest and most skilful mastors.
Born in want in the year 1747, in Neuenburg, Switzerland, whither his father, who was a merchant, was forced to fly from France, for the sake of his religion, ho showed even in earliest childhood a deep intercst in horology, which stood in high repute in his native torn. The pareuts decided to let him learn watchmaking, but the father died when the boy was barely eloven years old, leaving the widow and child in misery.
Misfortune, however, has often been
the incentive to genius; and so it was in this ouso. Whe mothor, aftor a lapso of a yoar, marriod a watchunakor, who onjoyed univorsal ostecm on account of his moral qualitios, and tho youth accepted with joy the invitation of his stopfathur to become his apprentico. L..t the monotonous, sedoutary pursuit, tho regular and atrictly irspected work of the workshop was little rohashed by ham, and tho actual progross mado did not justify tho ligh expeotations ontertnined of him. In fact, he made no progress, and who knows if this groas gonius might not hnve disappoared altogether undor oxistiug oircumstances, if his stepfather had not resolved to leave Neuenburg, and go to Paris. When tho change was accomplished, he artioled his stepson to a watohmaker is Varsaillos, for further information, who was a very eminent master of the art, atd who, as soon as he happily recognized the inherent qualities of the boy, began to develop and cultivate them, so much so that even after a shorl period in his workshop a complete change had taken place in him. Labors which had been once his detestation, became his pleasure, and manipulations, which with all possible endenvor, could not be mastered, were acquired in a short tume without exertion. All his capabilities suddenly developed, instigated by the love and confidence which bis master ever demonatrated for him, in a most surprising manner.
Within a few months after comploting his npprenticeship of three years, he had the misfortune of loosing both his parents and the duty developed on him at so tender an age of providing for his younger siuters and brothers. And how duligently and uutiring worked the young man. He bore with pleasure every privation to sup. port them in houor.
Although an excellont workman, he felt himself deficient in astronomy and mathematice, without which he considered it impossible to arrive at a greater perfection in his art. He commenced a still greater degree of frugality and shunnod the most trifling expeuses for tho purchase of pleasure, and this, uvited to an untiring diligence, soon euabled him to enroll himself in the class of Professor Morin, in the school of Mazarau in Paris.

But the unassuming and knowledge seeking young horologer did not remain Lidden to the celebrated professor; he soon siugled him out from among his
solaolare, wot alono by tho distinguished praise which he paid to the works of the young artisan, but also by tho stlll greater honor of establishing parsonal rolations with hum. And nothing more dooisively influonced Brequet's future great acheroments both as horologer and as a mochanician than this intimato relation whioh sprung up between the great man of lotters and the young watchmaker, who reconized in the study of theory the securest monns of elevating himself beyond medicority in his calling.
After having workod for a number of years in the difforent workshops of Paris, he purchased, with his envings and the nesistanco of his friends, a small houso in the vicinity of the hotel de ville, and commenced business on his own nocount. Although very excellent in his pursuit, no was far from enjoying \& European fame.
His celobrity was mainly due to a watohmaker Arnold, in London, who with mero disinterestedness assisted him with all the means at his command. The French Revolution caused the young man to leave France for several years; he wont to England, and engaged Limeelf uninterruptedly with watches so extremely valuable for their assistance to mathematical sciences.

When the internal affairs became sottled, he returued to Paris, and his ondeavors not alone brought him fame, but also, what happened more seldomwealth. He was appointed horologer of tho marine, and finally was accepted as momber of the Royal Academy of Soienco-an honor which is so rarely bestowed. Henceforward, his fame spread. Besides his astronomical clooks, which are diffused in the observatories of all parts of the world, he manufactured artistio clocks and watches, adorned with the most splendid ornsments and cases for the kings and potentates of Europe. A large colection of clocks and watohes of all tinds made by him, is preserved in the Tuileries in Paris, and Versailles.

In the workshop, Brequet was solemn and silent, a pattern, in every respect, for his workman, but in social intercourse he was genial and amiable, and was much sought for $a=d$ respected in all the uppar circles of society.

He corresponded with the greatest msthematicians and philosophers of the age; no scientifio man of eminence over left Paris without having paid him a visit.

But the man ever remained aingle, fru-
gal and unassuming in his surroundinga; the amall cottage in which ho founded his business romained for fifty years his home and workshop. He departed in the full enjoyment of his famo, in the year 1823, highly honored by his colleagues, and deoply mournod by all thoss Whom he had in the most manifold branohes of indastrial pursuits, assssted both by deed and counsel.

## A DIAMOND TESTER.

A correspondont tolls of an amusing incident that ocourred on a train that was orossing the Rooky Monntains : A trave. ling pedder undertook in the cars to sell a large " diamond" ring to a miner, who had his pile.
" Hump," said the miner, after critically examining the ring, "they'vo got common stone up in the diggins where l've been that'll cut that diamond all to piecos !"
"If you'll find a piece of stono that will cut dirmond I'll give it to you," replied the peddler.
All right," said the miner, " if I oan't cut that dasmond with a stone I'll buy it of you."
Thereapou the miner took the ring in his hand and pulled from his vest pocket a small piece of brown-looking stono, similar to a bit of dar's fres stone, except the grain was very fine, and with this be prooeeded coolly to cut and seratch tho "diamond" with several agly-looking gashes. A group of passengers that had gathered about the miner was amazed, but, while they smiled the peddle: with his "diamond" withdrew discomfited.
"That little piece of brown stone," ex. plained the miner, "is a pieee of corandum that I got in the Rocky Mountains, and its the best diamond tester in the world. It won't bcar a genuine diamond but it will everlastingly out up pieces of glass or quarte."-Exchang.

## THE SANOY DIAMOND.

The art of diamond-eating is usually supposed to have been invented by Louis van Berquom, of Bruges, in 1456; but closer enquiry shows that he only introduced important improvements into a method already in ase. It is said that there were diamond-polishors at Nuremberg in 1878 , and the same trade was exercised early in the following ountury in Paris, where a cross-way callea "La Courarie," once inhaljited by the work-
men, still oxists nnong the diminishing rolles of tho past. Nor is it to bo sup. posed that this art was entirely unknown to more nucient nations. In Indin, from the earliest times, a modo of releasing the crystal from ita native husk was on. ployed, which probably differed less in principlo than in application from that now used in London and Amsterdam. 'The gem•ongravers of antiquity not only worked extensively with the dinmondpoint, buct in some :cases ongraved the "indomitablo" stongitself In the Duke of Bedford's oolloction, for instance, is a diatuond engraved with the heal of Yosidonius, and ono bearing a portrait of a Roman eme Paris Exhibition, 1878. It is questionable that Berquem first introduced the mettiod of oftting diamonds into regular fuctegisingemployed for the parpose the wheel, , thith the pordor of the gem itself, precisely after the modern fashion. In 1475, he made his first experiment of the "perfect cut" on three rough stones eant him by Charles the Bold, who was famed for his magnitience in jewels. all three were worn by the unfortunate Duke of Burgundy, probubly with some regard to safety as to splendor, in his disastrous battles with the Swiss, but the talismanic value had gone oat of them, so they were logt with the fortune of their owner, and nfter many singular adventures, found their way each to the treasury of a soparate foreign poteutate. The most celebrated of these was the "Sancy" diam. ond, a fiue stone of $58 \frac{1}{2}$ carats. It was picked up on the field of Nancy loy a Swiss soldier, who sold it for a floriu to a 1 riest; ansuspiciously redisposed of by him for a soarcely larger sum, and transplorted by the currents of clance of trado to Portugal, where it figured in 1489 , anong the crown-jervols of the unlucky Don Antonio. This monarch in difficulties firet pledged, and then sold it for 100,000 liveres io Harlay de Samex French nobleman, whose descenaxate
 the gem in pawn for relief of a pressing exigency of the crown in the time of Henri III. For this purposo it was entrusted to a servant to be carried to a jefveler at Metz; but neither servant nor jevel reached their destination, and the conclusion seemed inovitable that the ternptation had proved too strong for the unan's fidelity. DeSancy alone never wavered in in his reliance on the devo. tion of his depondeut, and maintained
that only with his lifo would he have separated with the procious chargo comwitted to him. And in fnct, after some further searel had been mado, the murdored body of tho messonger was found by the rondside. It was opened, and the diamond was discovered in the stomnoh! Thus, by a hast and despairing expediont of fidelity, this namoless horo bafled his foes at the very instant of secoumbing to them, aud len to postority tho memory of an action brighter thay the gem whose safety it seoured. Through some unkuown olnanael the "Sanoy" diamond came into the possession of Jnmes II. of Eugland shared his oxile, and was disposed of by him "for a consideration" to his royal host. The " well-beloved "Loui wore it in the agrafe of his hat at his cornatiol, and it rested qeietly in the trea. ury at the Tuileries until the troubles of of the Revolution once more set it in circulation it found its way to Spain, was eold by Godoy to Prince Demidoff, and purchased from him by Sir Jamsetjee Jejeebhoy for tha sum of 200,000 florins. And here or the present its story ends -Frasers' Majazine.

## THE LARGEST OLOOK IN THE WORLD

Tho great and largest clock in the world was contracted for in the year of our Lord 1847, and started running in 1859, and started striking in July of the samo year, although the construction was nearly completed in 1854 by the first Mr. Dent, a big name among watch and clock makers at the present day. The architect was Sir Edmund Beckett Dennison, who as a dusigner in horology, has ably proved hinself on the top perch.

The olock in its general design is of that kind known as the platform kind, and its plates messure 10 feet over all; the ends are built into the wall, while the bracing resembles the trassing of our Gridges. There are three trains of wheels :䣮, time train in centre ; hour strike train品 the left ; quarter train on the right. The main rheels are 40 inches in diam. eter, while the cam lifters for hammer tails are 38 in diameter. There is only one cam lifter on mann hourimeel, with 10 cams and $8 \frac{1}{2}$ inch faces of steel. In this connection the above strongth is necessary on account of the weight of the bammer to be raised, ( 420 Ibs.) to strike:tho great 15 -ton bell. The quarter chume hammers are much lighter being inginertion to the bells to be struck
by thom. Thero aro four, and thoy weigh rom threo tons 18 owt, down to one ton and one owt. The diamoter of hoop wheol is 30 inches, and the flys are in the neunl proportion, but as the flys are driven with one pair of w!eels to throw them on ond and reduce frietion, the flys proper resemble a largo sized barn door, and the way they mako the wind blow is awful. I will now dosoribe the timo train. Tho main wheel is 28 inches dinmeter, whilo the barrel is 16 inchos, with a onpacity for two feet of line. Great wheel has 180 teoth : ceptre 120 ; third 120; with pinions of 12,16 and 9. 'lhas briugs me dorn to tho eg . capement, whioh is the far-famed-one-the gravity. This ono is called the threelegged, and is formed of two wheels with three toeth ench on samo arior, with apace between, and in this space comos the liftiug pallets, which are driven by the weight, and ne soon as the pendulum swings against the lifted pallet it is released, thue allowing the pallet or arm to propel the pendulum on its opposite passage, where the same action takes place and a corresponding impulse is given. This escapement takes awny all inperfection of trains, as the weight of pallet arm alone gives impulse. Thie clock beats two seconds ; length of pendulan $18004 \cdot 1000$ feet from suspension to line; of oscillation; weight of ball 885 lbs ; length of suspension apring 5 inches, 8 inches wide and 1.60 of an inch thick: glass used in dials, $2 \ddagger$ tons, and with iron cost 15,384 . Going part takes 20 min utes to wind; depth of well for weights 174 fect ; clock frame 4 feet seven inches wide ; dials $22 \frac{1}{2}$ feet dinmeter; weight of minute hand 2 cwt. ; length 14 feet; the pendulum rod is compersating, with an applinace for regulating. The cost of this olock, in addition to dials and hands as above noted, was a little under $£ 9,400$, making the clock when finished cost the sum of $£ 8,784$. The writer of this will never forget the beautiful sounds of the bells which the olock gives out when striking. The large bell is heard ten ailes off, and the smail oues four to five. This clock is reported giving an error of only 90 seconds per annum ; but the appliance for regulating by maling it faster or slower as our city observatory does. debars us from forming an idea what it might be if left alono for one year.- W. A. Hendrie, in the Watchmaker avid Velaltcorker.

## BUSINESS OHANGES FOR FEBRUABY.

Daniul Kounedy, jowelcr. Springficld, Ont . has gold nut; Gordon \& 8cott, hardware, Wingham, Ont., advertising businese for salo; liobert Mitohell, hardwaro and tins. Chatamorth, Ont., luaving for Manitoba; Robert Sorrell. Atoves, \&c., Toronto, assigued in trust; W. E. Dawson \& Co., hard ware, Charlottetown. PE 1., busmoss in future to be carried on by W. E. Dawhou under old etyto ; Evazs, d Co , hardwaro. Collingwood, Ont, about dissolving; W. Perret. juweler, Orangerille. Ont., removed to Manitoha; Hourke \& Son, harlware, Charlottotown. P.E.L., dissolved. Allen a Borrowiman, hardwaro, Amherstburg. Ont., havo diseolved, Allen continucs: J. Johnston, jencler, Kingrton, dead; C. \& J. Allen. jowe:ers, Toronto, oponing branch at Winnipog

## BUSINESS NOTES.

Mn J. Jounsos, the welt known jewcler of Kıngston, is dead The business will be carried on by his sou in future.

Tur government have deaded to do away with bill stamps in future A sensible move we thak. so probably will must of our readers
$C \& J$ Aleben the well known jewelry firm of King St . Toronto, have estabhslied a branch of their business in Winmpeg, Mr. Joseph Allen being the manager
Tus jewelry trade of Toronto will soon be well represented in Winnipeg of thangs go on at the present rate Mr Charles Robinson, of the Shefficld House and Mr. Roberts, of the Rossin House, having taken up stocks for the purpose of opening out busmess there

Mr. E. Berrox, a young and onergetic watch maker hans bought out the trade watch repairing business of tho late Mr. Blundell. Mr. Becton $f$ is a thorough mechanic. and wo have no hesi$t_{\text {ation }}$ in reommmending him to the trade as perfoctly truatworthy in evory way.

W C Midiletos, stationer, ete, of Amprior, has assigned in trust. Labilities, $\$ 7.600$; surplus, $\$ 1.600$ The cause of his dificulties in having teo many irens in the fire-four stores, of whiot he was the proprictor, more than he could manago with success.
We notice that Messrs. Zimmerman, McNaught \& Co, are about in a few days to remove to theme new premises iff \& is Wellington Street East, north side Their new warehouse when finished will be probably one the finest in the city, and the firm and their customers will no doubt profit by the exchange.

Wr have to acknowledge with thanks the recept of the American Artizan, a'paper publishediu Chicago George Daniels. It is elogantely printed on heary toned paper, and its reading matter is at once interesting and instructive It should be taken by every one in the house furnishing trade who wants to know what is going on outside. We shall be glad to have the Artizan on our exchange list.

Ronert sefesla. a longe street storo deater, iv thin city, has failod for the second time. His first failure wra while a partuer ot Whitebead in 1875 Thair labilities which were compromied at 50 per cont wero thon $\$ 39,000$ Afterthins the ham
was diasolved aud ho continued with apparently poor buccesn, although atout acouple of years ago he elnimed to have $n$ suiplus of $\$ 6,000$. Now his liabilities aro $\$ 6.000$ Outsido creditors need not expect a dividend.

Tanne are so many suspicious reperts being circulated at prosent about tho late robbery of Measrs. Fox \& Co. of thin oity, that wo think it woll that the gentlomon in question should clear them up. It is said that not only did the obbers tako all their jowelry and customor's watches, but that they had sufficient knowledge of the trado and business to tear out and destroy the leares of the watch repairing book kept by the firm. This is vory unusual for ordinary burglars to do, for as a rulo they are in too much of a hurry to get off to care about such trifles as watels repair records. We understand that the firm are also asking a compromine from their Creditors on account of tho robbery The affair looks suspicious to say the least. and the Creditors rhould demand and havo a satisiactory explanation before thoy decido to grant this favor Although these surpicious circumstances are gravely talked about, we think that ordinary fair play should provent any one makiug any charges out of them until they have something substantial to go upon The gentlo. men in question should have the bencfit of the doubt and be held innocent until they are proven guilty.

One of the most extensive and at the eame time mysterious robberies that has taken place in the city for yenis was prepetrated on Sundny night of last weok at tho store of Messre. Fox d Co.. 129 King St. East, the estimated loss to the proprietors of the store entered and their customers being over $\$ 3,000$. The proprictors of the place. Mr Fox aud Mr M. H. Saunders, have not very extensivo premises, but had a fine atook. Their sture is almost immediately opposite 8t. Jnmes' Cathedral, and over it a family reside. Every night the gas is left burning in the store, and in addition to this a pe liceman and a night watchman regulariy pass the place On Saturday aight both partners left the store as usual. fiter seeing that the stock of jeweiry had been placed in cases in the safc, both doors of which were carolully locked. On Sunday Mrr. Fox called at the store and thok out with him a dug which had been left on the premises. At halfpast niue o'clock. Mr. Saunders visited the store and tound everything right. About three o'clock the lady who lives over the store was startled by hearing a dull soand below and thinkmg there might be theves about the premises got up and slammed tho door to frighten them. She then listened and hearing no farther woise fell asleep. In the morning about eight o'clock one of the clerks, Janes MLurphy, arrived at the store and as soon as he had opened the door saw that a robbery had been committed, and a very extensive one too. Watch end jewelry cases were throtyu about in the most reckless manner, chedpm ${ }^{\frac{3}{8}}$ oods were carclessly scattered about the floor, and the walls were depleted of the stock. Shortly afterwards both members of the firm arived, and at onee engaget in maling up an exact list of their-iosses which are estimatod as follows:-
50 silrer watches.
8750
14 gold watches.

14 jowolry F its 275
60 gold rings. . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . 180
40 gold lookets. 200
6 Albert gold chaine. . . . . . . . . . . . . . . . . . . . . . . . . . . . . . 40
Cash......................................... 300
Customers' watches, chains, rings, oto., 1,000
Total
$.88,805$
As said beforo a paid privato ratchman and a policeman were continually passing and ro-passing the store, the gas was ulways left lighted at mught, a family lived on the flat over the store and the doors and safe were always kept locked. When the clerk arrived ho found tho front door locked, both doors of tho gafo ajar and a back door open. As another back door was looked and bolted it is evident the rolbors got in from th front which is kept fastened by a slight spring catch. Each of the proprictord liastreys for the safe, ono to fit cach lock, and these ther say havo, nover been out of their possession Tha instruf ment they used to assist the koys, 8 and without whioh the doors coutd not be opened was found lying on the fleor. The detectives cahat prosent firm no idea as to who the thioves aroboffgy the robbery could possibly be accomplished without having keys, as tho lochs could not be picked and thoy were not injured in the slightest. Perhaps the robbers may have visited the residence of the firm, and securing their keys got wax impressons of them, after which keys could easily be made

We received a fow days ago from a jeweler out west $a$ trade circular uminating from the now celebrated (t) house of H. W. Patterson \& Co. of Buston, U.S. A., better known to many of our readers as the horo of the lato Custom's jewelry seizures in Montreal. In this circular Mr. Pattorson cluarnoterizes his arrest and the seizure of his goods. as " my late difinlty with the Custom's authorities," a moilest way th say the least of putting a crime punishable by imprisonment. Ho also says "that ho has had his attention called to many oxaggerated and untruthfal statements which have been published regarding his late diffioulty" and that " several of his competitors are making capital out of thoso crroneous statements by trying to convince his friends (?) and customers that ho will not again appearin Canada for the purpose of selling goods.

Before going further, wo would say that we very much doubt that any of Mr. Patterson's competitors ever took the trouble to make capital out of the seports in carculation abont Mr. P's "late difficulty with the Cnstom's authorities," as giostof them considor that Mr. Patterson has pretty whll "cooked his own goose" without any onfido zizterieronce.
Ex, Iatterson further goes on to say "I feel confident that your own good judgment will show you the falsity of the formor statements and the thinness of tho latter;" quite a judicious mixure tre must say of soft soap and Yaukee cheok. This is altogether too Lain Mr. Patterson, the idea of your posing before your friends and castomers and the jowolry trade of Canada in gencral as the viotim of jealous competitors is tou, tou thin allogethor No, no Mr. Pattorson you are hardly the kind of material they mako martyrs of, on the contrary the custom in Canada is to make quite a different kind of example of persons caught breaking the lawe of the country.

## What is the Purpose of a Watch Case.

Is it an Article of Ornament? Is it a piece of fewelry.' Or is it made to protect the Movement, the most delicate instrument of precision in daty and general use?

While see do not lose sight of the ornamental foatures the artiche shou'd possess to which the elegance of style and finish of our cases dues attest), we maintain that it is of P(RIME IMPORTANCE to so construct it that it shall absoluteiy exciule ai. iust and rust, which, as all Watchnakers well know, are the great enenies of fine timekeeping.

We beg to call attention to the foilowing letter from a member of the frofession in Georgia, which is only one of a great many from all parts of the country, highly appreciating the Patent Dust $=$ Proof Cases of our manufacture.

## Letter from B. W. BENTLEY Valdosta, Georgia.

"I can say that I sold one of your Patent Dust-Proof Cases about ten month, ago, and the other day it came back to me with the request to make it wind easier. On examination I found that the Stem was rusty, and I emquired into the cause of it. The gentleman stated to me that he was starting off some saw logs that had lodged In the bend of the rivet, and his chan caught in a bush and threw his watch into about 12 feet of water, and he was about two hours finding it. When he got it out it was running, and he thought all right. In about threc months he found that the Stem was hard to turn, and sent it to me.
"I can say that the Watch is all that the Company claims for it, and recommend it to all Railroad and Mill men."

## Extract from a letter written by C. S. RAYMOND, Clinton, Iowa, April 29, 1881.

"I wish you would send me a spring for the Wm. Ellery Watch. * * By the way, this Ellery is a watch I solc! to a farmer, in your Screw Bezel Case, last Fall. The first of January he lost the watch in the woods, and found it in about one foot of water. It had lam three months and over in snow and water, with but a slight injury to the watch-only a hair spring."

The above, as will be seen, were very severe tests, and demonstrate that, for a reasonaile length of time, during which a watch might be under water, it would receive no injury whatever.

We wish to call attention to the fact, that although we do NOT guarantee such cases to be absolutely water tight, many of them are, and nearly all of them can be madi so with a little cre and attention to details, such as thoroughly cementing the glass, Ecc.

## As a Perfectly DUST-PROOF Stem-Winding Watch Case we challenge the World to Produce its Equal.

## American Watch Co.,

Wo haro alrealy taken up moro timo and spaco Han wohad intondad in touching upon ench a anbject, but wo cannot concludo without saying that Mr. Pattoreon nend bo andor no misapprohednion that tho tho Wholoralo Jowolurn of Onnada nro in anyway afrald of hife compettion. It ho pays his dutios his rivality in not to bo fedrat, and it ho smugglos in his gools as boforo ho will soon find blamedt in the alutchos of tho law, so that in either cese tho trado neal not tako tho shaken ovor the prospocte bofore them. Mr. Pattersoncannot bay his gooleany better, if as well as regular Canadian Wholosnlo Merohants in good credit. and thereforo ho has no adrantago over them in any way. If was only whon his geods wero brought in by the undorground ralivery that ho was able to offor any wouderful inducoments. This being tho case wo would ndvise tho trado to aliak to their regular logitimnto Canadian Houses who do buninoss upon old thshioned but honest principlea, forby eo doing thoy will savo themsolves the annoyanco of Cuxtora Houso investi. gatione and perhaps the seizuro of their goods.

## WORKSHOP NOTES.

To clean gilt metal surfaces, dissolve 30 grains borax in i kilog water, and gently rub the article with it; rinse with clean water, and dry with a soft linen rag.

Largansprings, which are exposed to breaking. are best annealed by atbbing them with tallow and letting it burn off over a gentle fire. Springs thus exposed do not break so casily, and are very clastic.

Coid silvar wasis-The articles intended to be silvered, of brass, copper or iron, are well cleansed. Iron must $b$ dipped for a moment in a very diluted solution of sulphate of copper, and then rinsed, whereby it receives a thin copper, coating to which the silvering adheres. Then prepare the following powder 3 parts dry chlo. ride of silver are pulverized tog ner with 3 parts of cooking salt, 2 parts prepared chalk. and 6 parts potash. Take a small quantity of this powider, dampen it with a few drops of water, and take some of this paste on cork and rub the clean metallic surface with it, until silvered.

Burnisming a brass wherl.-When the wheel has been riveted upon the pinion, turn a gronve around both, lay the wheel upon a flat cork and gnad out the strokes and marks with a blue waterstone, take care not to touch either pinion or wheel. Finish by giving it a fine smoothing, again laying the wheel upon a cork, and grind with a threc-cornered file and fine water stone and oil. Then clean it carefully with a soft brush and warm soap water, and polish with a well-cleaned buraisher. Before doing this, lay a few thicknesses of silk paper upon the cork and burnish it with short strokes and with easy pressure.

A mechanic who is always in a hurry is in. capable of doung good, honest work. The excit. able man, who is always "flying around," and whose tools aro never at hand when wanted. does not amount to inuth, he may be busy all day, and apparently-in fact, does work hard, and seems to get over a great deal of ground, but what he does do is neither fine nor substan-
tial. The cool, calm workman, who allows himself neither to be driven nor persuaded to do more than a solid day's work, is the man who leaves his impress on each picce of work ho turns out, and years henco it may be found as good and as solid as the day he completed it, but where will be the work that was thrown together at the samo date by the man who was always " flying around?" Don't hurry your work too much.

Says a writer in a German periodical for goldsmiths Theart of counterfeltiag silver has at present arnved at such a state of perfection that the silversmith, when buying broken pieces, should take great pains to examine each care. fully. Especially is this truo, with gegard to the present German silver. The color of this is always somewhat yellowish groy, and never as clear and white as 13 part silver. Its appearance upon the touchstone is a little reddish. playing into a steel grey. The surest proof is the test upon the touclistone, with pure nitric acid. If of German silver, the stroke will evanesce within a few seconds, without leaving a trace, while silver appears like milk.whito lime, pure acid must be used. Onc kind of this acid destroys the proof of the silver, and this might accidentally be decmed a counterfeit.

## SOIENOE AND OTHER NOTES.

Enolisit ateel cestings aro mado by somo firms from old files in cunnection with other matarial, and are saill to bo sound and and very strong. It is said that the excess of carbon in the stook is found no disadvantage.
Tar Lure or 4 Sovenzion.- Tho average lifo of: nn English goid sovoroign is abont 18 years, that is, the coin loses three-quarters of a grain in weight in nbout that length of time. It thon censes to bo lepal tender. It is said that of tho $\$ 100,000,000$ of British gold coinage, 40 per cent is vo:n down below the logal woight.

Nem infentions in Watchearino.-A retcran watchmaker at Vourry. Switzerland, claims to have invonted a process by which watahes will run for years without winding up. A sealod box contaniug two watoles intrusted to the municipal authorities on the 19th of January, 1879, has just been opened and tho watches found going.
The Nonden op tar metalb.-Aoconding to Profassor Ordwiy, the number of metals now known is seventy-seven. Within lipo yoars fourteen now ones wore recogaized : bat none of them " have such novolty of oharacter as to require the remouldiug of ohomical hnnd books." The names of many of them simply acrve "to burdea oar memorics aith symbols of things remote from daily life."
An Irauman onco baf a clock which showod the Greonwich and Dublin tiue, and he saw that the Dublin time was trenty minutes behind that of Groonvich. Hoasked how that $=-=$, and it was explained to him that Dablin boing to the rest of the first moridian, must havo its timelator than that of Greenwich. "Then be the porrers!" rays Pat, " thore is auother injustico to ould Iroland."
Tie Nem York Court of Appeals has decided that a watch is not jewelry. It is not carried or used as a jowel or ornamont, but as a timepicce or clirnometer, an articlo of ordinary woar by most
travolers of evcry class, and of daily and houriy uso by all. It is usofal and neceessary to . o gucet in his room as out of $1 t$, in tho night as tho day-time. It is carried for uso and oonvonionce, and not lir ornament.
Tue differenco in tino botweon Nor York and London is a curious funturo in ocean tolegrapliy. Tho London baukor is in tho full swoll of traffio whon the Now York agont is tirst thinking of "getting up." At noon tho London markets aro sabled to this oity, whero they arriso at seron oolock in the morning of tho samo day. Tho London agont of tho Now York prosk tolographs the most important nows issuod in the London Times at six $0^{\circ}$ clook in the morning. It is recoived at ono o'clook in the morning, just in time to boinsortal in the Now York journals, whoso roulers have the same matter that tho foondoner algests with his breakfast.
A roportor of the Port Wayno (Ind.) Gazette whois an amatour oloctrician, tried an experiment tho other day in telephoning which was of a noval charnotor. Proccediug to the top of the building, he disoonnected a wiro, and ho'ding the sovored onds ono in cach hand, allowod the ourrent to pigs direotly through him, ho completing tho circuit. Tho parties at tho tolophonos talked through him withoat tho slightest difficulty, aud tho reportor exporienced no inconvenionce from the ourront. Concoding the succees of the experimont, it is not easy to seo what practical uso can bo mado of it, as there are vory fow roporters who wou'd be pleased with an assignment to the tops of buildings as telophone conductors, at least until tho Gazette mas has so far perfected his discovery that the reportor can understand what is going throughe lim. $\omega$ Suolt a-man monld bor invalunble for any nowapaper, and might piok up a good dand of intrestigg nows, not attainablo in any other way.
In yo trade has manhinory more thorougle displaced hand-labour than furnitura-making. One would thing that the limit of human ingenuity in this dirootion has been reached. But an English inventor has made another stop possible by contriving a prucess for inlaying by machinary. A. veneer of light-coloured wood is glucd over dark, or vice versa. On top of this is placed a thin zine plato, in which is perforated the degign to be inlaid. The whole is now stcamed and made to pass betweon two powerful cast-iron rollers. The zine is by this means crushod into the veneer and the latter into the soldd wood beneath. The zinc sheet peels away ready, and all that ias to bo done is to plane the sartace and poliah. The work done by this process is singularly perfect, the jointa baing tiner than auy that could possibly be mendebs hand. Henceforth inladd pork in whaterer deaign will bo within the reach of short purses.

From data receired at the Mint Burcau, tho dircotor, in hisanaual report just issued, estimated the production of tho United States during the last fiscal year to have been, of gold, $836,600,000$ and of silver, at its coining valuo, 812,10),000,total of $878,600,000$. The inquiries herctoforo. in regard to the annual consumption of gold and silver in the arts and manufactures have been continued, and with gratfying results. Manufactures of jorolry and other articles and materials of gold and silver roportod a consumption of over $\$ 10,000,000$ in gold and nearly $\$ 3,500,000$.

# ——IMPTROVED <br> <br> CROWN FILLED CASE. 

 <br> <br> CROWN FILLED CASE.}

The Smallest,
most Compact,

## and Symmetrical

## Filled Gold Case

ever offered

to the Trade.

SUPERIOR QUALITY, SUPERIOR FINISH.

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## torofto - - ontario.

ALI KINDS OF RLATE, JEWELLERY, ETC. TABTEFULLY ORNAMENTED.

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INSTRUCTION GIVEN.
 s Month!y Illustratod Journal. Publishod in The Representative Oryan of the Watch, Jevellery and Kindred Trades in the United Kinyllom.
It is full of original information and thorough practical instruction contributed by the leading writers on the various subjects connected with the above trades. The text is well illustrated by wood-cuts, and two supplements of artistic designs for jewellery, etc. accompans e.ch nuniber.

This important Trade Organ, now in ity seventh year of publication is in the hands ot every British Watchmaker, Jeweller and Silversmith, and is therefore a most valuable medium for manufacturers requiring publicity in Great Britain.

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in silver. Of tho gold usod. $\$ 2,300,000$ was re. ported as United Btates coin melted. Tho Asssy Office at Now York delivered to the manufactures during the year $\$ 5,700,000$ of gold in bars, and $85,100,000$ in silicer. Takion together they ap. pear to indicato a conaumption of nt least $\$ 11.060$ 000 in gold aud $\$ 6,000,000$ in silver, which would probably have been confirmed had all manu factures that rero addressed promptly responded.

Said to ne Thaer Centunies Old.-Mr. G. W Stimpson, of Old Mackinac, brouglit into our oflice, recently, a telic that is a curious combi nation of wrought sulver consisting of firo precestwo scals lone watoh key, ono ring, and a clasp that at ono timo inust have enclosed a watchguard. One of tho seals was in comparatively good shape, and showed the original design very plainls, and in quite plain figures tho dato 1503 appeared to the unkod oye, or 318 years ago. On the ring which connects the different pieces together, is the dovice of a dagger and the letter " N ," thus indicating that it might at ono time pos. sibly hare boen possebsed by Fathor Marquette who founded the first mission at Old Mackinac, orer two hundrod years ago It was found by a gentleman lown. 3 g for relics inside the old fort grounds thero, and from him it was purchased by F.J Stimpson. Our jowelers think that it is of French make. If it rab not onco owned by Father Marquotto, doubtless it must havo beJonged to somo of tho early French settlers. Still, it might have been buried by some of the iulunbitants of tho fort before the massacro of 1763 Quito a number of intreating rolies of bygone ages have been found thore recently, includa silver bmeclet, not in possession of J. D. Mc. Donald, a lrege silver cross by Mre $G$. W Stimp. son, and sbout nine gards of beads by one of Mr. Stimpson's younger sous, and sereral fiuger-rings and other curious taukets.-Cheloygan (Jich.) Tribune.

A ralonale plastic material has been introduced In Germany for orvamental and other purposes. Firo parts of sifted whiting are mixed with a solu. tion of ono part of glue, aud, on these two being well worked up into a pasto, a proportionate quanits of Venetian turpentine is addad, in order to prorent brittleness : $n$ rmall amount of linsced oil is also pat with the mixturo to obriato its clinging to the lands, and the mass may be colored by knending in any color that may be desired. The substance thus formed may be pressedinto shapes ?and nood for the proluction of bas-relicfe and other figures, and may be like. rifo worked by hand into molels-the lunds to bo rubbed rith linsced oil, and tho mass to be kept warm during the process. On lecoming cool and dry, Thich takes placo in a few hours, it is ns hard as stone.

Tho coral tishing industry is one of the points at issue between Franec and Italy with regard to tho orrcerahip of Tanis. Tho Italians havo monopalized this branch of commerco oring to the lmperal Convertion of 1862, which reduced tho tax (annual) for Italian ooral fishers from 800 to 400 iranes. The ianger sum is, liowerer, exactod from French fishers, who obtained the right by treaty of the ramo date. The first Tanikjan conal fishers $\begin{aligned} \\ \text { cere, wo are told, natires }\end{aligned}$ of Marsnilles, who, as carly as 1C0t, formed a company to work coral. Cutting and polishing mannfaciories hare existed in Marsailles before

1807, for at that dato ns many as soventeen were found, and many hundred hands wero employed in them. Coral i2s, however, of lato yearb, lost favor in Franco. In Ilussia tho fashion. howover, of wearing it hae increased, also in the Levant and elsowhere, tho Italians supplying theso merkote, and it is this monopoly that the Algorinns aud Narbeillass wish to break up.
In China an artistic palutor gets littlo more wages than a carpenter, and the best of tho fino decorators of porcelain. Clina, otc., aro eatisfied If thoy lay by enough during their lives to buy a coffu. Gold and silvorsmiths do a little bottor. The nverago pay of tho skilled laborer is probably 83 a reck for $n$ master, 81.50 for a rorkman, and 60 ocnts for young people and fomales. 7he master lives generally at his workshop, having $\$ 20$ to $\$ 30$ worth of household goorls. Ho pays $\$ 72$ n year for iood, $\$ 36$ for rent and sundrics, $\$ 12$ for clothing, and is rich with $\$ 36$ left. On the farm crerytody must rork, tho children beginning at six yeare. From two and a halt acres of and a well-to-do farmer will make $\$ 500$ a year clear. Tho farm laboror gets 10 to 15 conts a day besides his food, estimated at 10 cents $a$ day about $\$ 2$ a year will clotho him, and ho does well if he saves 34 a year.

Ox the 3rd of October, at tho Paris Electrical Exhibition, a gentloman mas leaviug over a balustrado to examine an extromely interesting machine of M. Christoflo, when his gold chain made a connection betroen tro conducting rires which happoned to be exposed. His chain bechmo red hot and set fire to his waistcoat. Today I had somu courcraation with a gontleman who was ncarly killed tho other day by a Brush dynamo-electrio machine. Part of the conducting wiro was not insulatad, and was lying on tho floor; he touchal the stand of a lamp which formed part of the conducting system; his iving then formed a connection throught the ground to the nakel wiro, and contracted his muscles 80 as to canse his hand to clinch the lamp. Ten lamps were in circnit at the time, and so much current was passed through him that cight of them wero extinguished. Ho was yorrerless to unclasp his hand. Evory musclo in his body was paralyzed. His faco was distorted; his lunge were so acted npou that the coald scarecly breatho. He could onls ntter a taint nanatural cry. The rorkman in the place fled from the workshop, beliering that some explosion mas abont to happen. A fricnd camo up aud tried to unlock his hand. Tuis broke the circuit and hus hands wore released. rhito burning sparks flor to his hands in tho netion of breaking of the circuit. Ho Fas insensible. bat has siace then greatly recorered, and has derised an improsement to tho lamp that will provent a recurrence of such an accilent.

Is Shefficld, England, on tho 3d inst., the spectaclo was shuwn to visitors, of volliag a hage stecl-facod plato for a government war stcamer now building. The procoss, known as the Ellias patent, Was satisfactorily completed in a quarter of an hour. The Faight of
che plato ras 30 tons 16 crit. and the longth 10 feet $4 t$ inchos; breadth, 8 fces 9 inches; and thickncess. 19 inched. Aftermards tho risitors witnessad the flanging of marine boiler enda by hydranlic pressare in one operation A pitent recently granted in Vienua and Berlin uscs bands of stecl, which is tomperod and lasdened, to transmit motion from ono palloy to tho other, the faces of tho palloya being tarned
pertcctly tat and then laced Filh a vanish of pertcelly flat and then faced with a varnish of roain, shelleo snd asphalt.

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