## Technical and Bibliographic Notes / Notes techniques et bibliographiques

The Institute has attempted to obtain the best original copy available for scanning. Features of this copy which may be bibliographically unique, which may alter any of the images in the reproduction, or which may significantly change the usual method of scanning are checked below.

Coloured covers /
Couverture de couleur
Covers damaged /
Couverture endommagee
Covers restored and/or laminated /
Couverture restauree et/ou pelliculée


Cover title missing /
Le titre de couverture manque
Coloured maps /
Cartes géographiques en couleur
Coloured ink (i.e. other than blue or black) /
Encre de couleur (i.e. autre que bleue ou noire)
Coloured plates and/or illustrations /
Planches et/ou illustrations en couleur
Bound with other material /
Relié avec d'autres documents
Only edition available /
Seule édition disponible
Tight binding may cause shadows or distortion along interior margin / La reliure serrée peut causer de l'ombre ou de la distorsion le long de la marge intérieure.

Additional comments /
Commentaires supplémentaires:

L'Institut a numérisé le meilleur exemplaire qu'il lui a été possible de se procurer. Les détails de cet exemplaire qui sont peut-étre uniques du point de vue bibliographique, qui peuvent modifier une image reproduite, ou qui peuvent exiger une modification dans la methode normale de numérisation sont indiqués ci-dessous.


Coloured pages / Pages de couleur

Pages damaged / Pages endommagées

Pages restored and/or laminated /
Pages restaurees et/ou pelliculees
Pages discoloured, stained or foxed/
Pages décolorees, tachetées ou piquées
Pages detached / Pages détachees
Showthrough / Transparence
Quality of print varies /
Qualité inégale de l'impression


Includes supplementary materials /
Comprend du matériel supplémentaire

$\square$
Blank leaves added during restorations may appear within the text. Whenever possible, these have been omitted from scanning / Il se peut que certaines pages blanches ajoutées lors d'une restauration apparaissent dans le texte, mais, lorsque cela était possible, ces pages n'ont pas été numérisées.

## Dominion

## TO THE TRADE.

We desire to callit tlie attention of rinters to the series of Antique AO S, Jight Fine Cellic, Tille No. 2, and Clarindon, which we are now manufacturing, and for which we love alrealy a great many orilers. By referring to the specinens shown in the present number, it will be seen that they equal in finisll-and style the best English or American types, whilst as regards price, they are lower than anything of the kind ever offered in British America. • In this we are adlhering to the promises made at the commencement of our business eighteen months ago, and in so doing feel sure that we shall command the sympally and support of all those who desire to see an incrensed developerient of the manufacturing industry of this country.
We have also in different stages of advancement some new fures of Gothic, Clarendon and Antique, specimen shects of which will appear in the Pristrer. They will all be offerel at the same reasonalle prices, and will thus come within the reach of Printers of the most moderate means. Even the genteman who wrote us-"I am the smallest and poorest primer in ," will now be able to replenish his buranu, and give that variety to his work, which he said it so much needed.
We have now seven casting machines in operation, two of which are worked day and night hy a clange of hands; but these are insufficient for the constantly incrensing demands upon our stock; and we have been obliged lately to order a large quanitity of additional machinery. Two new casting maclines with all the latest improvewents have just been received, one of them casting up to Four-line lica.

We have still on hand a number of those fonts of Fancy Type which we advertise elsewhere, at grath reduct prices. Specimen calalogues are in preparation, in which are marked those fonts which still remain in stock. They are chicfy or the "Johinson" styles, and are in no way defective; but we are clearing them out to make way for our own make, and the many new faces exhibited in our Specimen Book just issued. This is a capital opportunity for acquiring some excellent job fonts at less than prime cost. Catalogues on application.

The demand for Ficlethouse, Ellioth \& Co's's Reli. ance" Wharfedale machines continues unabated. We have no less than six under order from the makers, for the Canadian market, and the continued enquiries respecting them show the growing favor in which they are held. They are substantially, honestly and well built presses, and cost less than half the price of American machines of the same size and weight.
We are expecting to receive before the close of mavigation a Ncous siac, $46 \times 36$, complete with selfdelivery and steam gear,-price $\$ 1,500$, laid down in Montreal.

## DETRACTION.

A good deal has been said lately by parties who hope to advance the sale of their own type by the disparagement of ours, about the alleged inferiority of the metal used in this Foundry; but we would ask: Primers to pause before they accept such representations as truc. The amalgan known as Type Metal is, as most people are aware, an admixture of lead, antimony and ting with a small proportion or copper. These, when melted together at a proper heat, and in the right proportions, have the peculiar property of apainsion at the instant of cooling; and this expansion, logether with the great fore with which the liquid metal is delivered into the mould, tends to give great additional harduess and solidity, and to produce that fineness and slarpness which is inclispensable to the face of good type. It is necessary, therefore, to so proportion the ingredients that the niaximum of expansion should be atained. This is antived at by a comparison of the specific gravity of different combinitions before and after casting, and is simply a matter of careful experiment. It is the olject of the type-founder to produce the hardest metal compatible with the safely of the hair lines and the projecting parts of kerned letters, which, if the metal were too brittle, would be fractured and spoilt when placed under pressure. The greatest toughess is oltained by the presence of tin and copper, so that, when properly biended, the alloy is as hate and dense as unhammered copper, and with unlimited weating qualities. This desideratum having been athined,and we chaim to have attained it,-it only remains to see whether we lave the best metals, lead, antimony, tin, \&e., at our command. The well-known firm of Cookson \& Sons, Newcastle-on-Tyne, supply our regulus of antimony; an agent in London selects for us the finest Banca tin, imported direct from Malacca; and all lead is rejected by us which exhibits the least trace of the presence of zinc or other deleterious metal.

Further, we linve the services of men of large experience in the best Foundries, and whose knowledge of the quality of type-metal and its preparation is far more to be trusted than the assertions of itinerant type vendors, who possibly were never in a type-foundry in their lives.

However, we thank our friends for so kindly reporting to us the incessant disparagenent * above alluded to, but they need not have taken the trouble. We are content to leave our type and type-metal to speak for themselves, believing that our largely increasing business is a safe guide to the verdict that the printing community are giving upon the sulject.

* One little type-man was good enough to thke great interest in our prospects of getting paid for a newspaper outfit which we had recenty supplied-and he hadn't-in Ontario, and even expressed his warm naxiety on the subject to many of our friends in Montreal and elsewhere.: We got our pay, however and still live. The proprictor of thit paper wants to sec him.'


## NEW SPECIMEN BOOK.

Our new Specimen Book is now ready for delivery to printers, and will be forwaded on application.
No pains of expense have been spared to make it thorouglay complete, and if its issuc was later than we muticipated, the delay manly arose from our ansicty to incorporate in it cererthing that a firstclass Printer would be likely to require. It contains all the standard Roman and job frecs made by us, as well as a fine collection of the batest Fancy Type, Scripts, \&c., obtainalle from American foundries.
The book also exhibits new Combination and Ribbon Borders, Initial Letters, some haudsome Coriners for Brass Rule, logether with a complete Price List of Type and Printing Material gencrally. Altention is invited to the listiof Printing Presses, comprising the Wharfelale, Universal, Gordon, Fairhaven, \&c., for which we are Agents in Canala.
In commending our liook to the favorable attention of Printers, it only remains for us to reguest then not to cut out Specimens, wien ordering, but to carefully copy in full the name and number (when one is given) of the Type recuired.

## OUTFITS FOR PRINTING OFFICES.

Tus best experience in comuection with the printing business is at the service of intendiug purchasers. Jutlicious care in the selection for an office will prevent the accumulation of surplus material.
Write us what is required and we will mail estimates, \&e., of the cost of a weil appointed office, as well as give useful information in regarel to the purchase of second hand machinery and material when it is desired.

We beg to draw attention to the advertisement on our last page of the "Fairhaven" Country Press, for which we are Sole Agents in Canala. We have alrealy sold several, and they are giving the most perfect satisfaction. The machines are strong, durable, and easily worked, and have-the advantage of not readily getting out of order. As regats chenp. ness, the prices speak for themselves.
Manr a first-mate Printer has come to grief, on first starting in bisingess, by not having had sufficient experience in making estimates. . Such .heed no longer be the case, however; De Vinue's " Printers' l'rice List" giving all necessary information to new-beginners, as well as being ain excellent refresher of the memory to the more experienced." We have it for sale at $\$ 4$ per copy; ly mail, $\$ 4.24$.
Our friends will please bear in mind that, in sending old type to us, the packages should bear the name of the sender. In this way no mistakes can arise by erediting to wrong parties on receipt of several invoices at one time, as is frequently the case.

We beg to inform our customers that a sheet containing a variety of: Specimens of Calendars for the year 1875 will be mailed to them in a few weeks.



# GEORGE MATHER'S SONS' <br> BLACK AND COLORED <br> PRINTINC INKS <br> SIZE, BROINZE, VAENNISEI, <br> Lithographic Inks \& Varnishes, Copperplate Oils, 

\&c. "\&c.

PRICE-LIST:

## PRINTING INKS.



## LITHOGRAPHIC INKS.

 No. 2. no no no . no ... " 2.j̃ No. 3. no no no for Crayon Work... " 3.50
No. 4. no no no no ... " 450
No. i. 110 no no no $\quad$... " 5 50
No. G. no no . no po ... " 7.00

Lamogbaphic 'Trassren' Isk . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . 2.50
$\qquad$

10 Fina Cabmanted Lake......................... 16.00, 24.00
$\qquad$

$$
\text { Jins Red....... ........................................... } 500
$$

Fise Vemalion ..... 2.50
no Venmition ..... 200
Mmom Pleve. ..... 2.50
Broxze Bu.ce ..... 2.00
no Fine Thanon Shaow. ..... 200
Lemos Imatow ..... $1: 0$
Fise Dame Geer. ..... 2.00
Fine Ligire Gimen. ..... 1.59
no Fine Sumas ..... 200
Fine Chocolata Mhowx ..... 200
11) Fine Snuef hrows ..... 2.00
Fine Umber Brows ..... 1.50
no Fine Gond-Colonem Size. ..... 2.00
Las Gom Wute Siza ..... 150
no Fise White Tsk ..... 1.00
LITHOGRAPHIC INK FOR POWER PRESJES ALWAYS ON HAND.
PLATE TNKS.
No. 1. Phate black Ink. ..... Net-St. 25
No. 2. l'late lllack lif ..... 1.50 ithographie Colored Ink.
N. B. -The above Inks are kept constanily on hand and for Sale by

## THE DOMINION TYPE-FOUNDING COMPANY,



THE CREDIT SYSTEM IN THE DOMINION.
The ompire of Jopan consists of a large and beautiful group of islands, which lie off the
onstern end of Chinese Tartary. They lie in a graceful curve, shaped like a horn, from bouth-west to north-east, and stretch from north
latitude 30 to 45 degrees,
and from east longitude 130 to 145
$\$ 12345$ \$37800
TEE DOMINION TYPE-FOUNDING COMPANY, MONTREAL.

### 53.25


70) 11,30 .

OUTFITS FOR PRINTING OFFICES.
The best experience in connection with the Printing Business is at the service of intending purchasers. Judicious care in the selection for an offce will prevent accumulation of surplus $\$ 12345$ \&67890

THE DOMINION TYPE-FOUNDING COMPANY.

LABOUR SAVING BRASS RULE, SINGLE, DOUBLE, DOTTED AND PARALLEL,
Kept on hand, with a full supply of mitred corners, cut to ems and ens Pica in assorted lengths: from 1 to 6 ems ascending by ens, and from 6 to 30 ems ascending
by ems. These Rules are clean, well finished, type high, and accurate in every respect. Each piece has its length punched on it.
A great saving in time, money and convenience is experienced by all who possess fonts of these rules.
A special Brass Rule Case, having a sliding cover, two-thirds the size of an ordinary case, is now manufactured by THE DOMINION TYPE-FOUNDING COMPANY (LIMITED), MONTREAL.

## LIGHT METAL FURNITURE AND QUOTATIONS.

The Labour-Saving Quotation Furniture is a most desirable and convenient auxiliary in a Printing Office. The pieces are cast in a type mould, and are finished with the strictest regard to accuracy, so that the printer who takes pride in the perfection of his work may rely upon them as a most serviceable assistant.
The pieces are from 4 to 50 ems Pica in length, and 1, 2, $3,4,5,6,8$ and 10 ems in width.
THE DOMINION TYPE-FOUNDING COMPANY, LIMITED, MONTREAL.

## CABINETS, CASES, RACKS, WOOD FURNITURE, Electrotypes and Stereotypes for Newspaper Heads, \&c., Brass and Metal Flourishes, Astronomical, Mathematical and Medical Signs, $\$ 12345$ Ornamental Dashes. £67890 Montreal, P. Q. <br> DOMINION TYPE-FOUNDING COMPANY, LIMITED.

BOOK AND NEWSPAPER TYPE
Weigh about forty pounds to the square foot, and it requires about sixty pounds to set that up, plain matter. $\$ 12345$ \& £67890 FLASHES FROM TELEGRAPH WIRES!

## LEADS AND SLUGS

 Nonpareil and Pica in thickness 4 and 6 to PicaLeads, cut to any length. $\$ 123$ £45. DOMINION TYPE-FOUNDING

RUSTIC CORNERS, Combination Borders,Cuts, and Ornaments. FINE PRINTING INKS. $\$ 12,345$ £67,890

Noninhem Lhime Face Cbime. 70 i, 36 a. RULES FOR BUSINESS MANAGEMENT: Do not go beyond your Capital in purchasing niaterial, and never purchase what
is not likely to be of immediate use, no matter liow cheap it is. Avoid buying odds. and ends of seconcl-hand printiag hanterian about which you know
\$43, fitte or nothing. Insist upon order, nand SG7,
THE DOMINION TYPE-FOUNDING COMPANY, MONTREAL.

### 55.50 .


GENERAL BUSINESS RULES:
Insist upon order and the careful usage of the implements, \&c., whether the office is your own or otherwise. Have regular hours for
\$12, opening and closing business, 267, THE DOMINION TYPE-FOUNDING COMPANY.

BUSINESS MANAGEMENT--ESTIMATES FOR WORK:
Preserve a carefully considered, just, and fixed system for estimating work according to its quality, keeping in view the probable consumption and waste of all material, wear and tear of implements, superintendence, and other expenses, no matter how trivial they may be.
\$1234 Having determined what amount of £6781
MONEY A CERTAIN JOB IS WORTH MAKE A PRICE AND KEEP TO IT.
30.75

1hea Laidy Face Cebtic.

BE COURTEOUS AND WILLING TO ACCOMMODATE
All reasonable demands, but be decisive in your transactions. A host of errors results from a vacillating disposition.
Be prompt, making no promises that you may not reasonably expect to fulfil; and fill your orders according to your promises. In hurried times
\$12 DO NOT PUT ASIDE ONE CUSTOMER FOR ANOTHER. \&G7
85.85.

Gneat Phmer hagut Fach Centic.
$20 \mathrm{n}, \mathrm{l} 1 \mathrm{~A}$.
GOOD WORK AT FAIR PRICES.
When customers want good work done at less than it is fairly worth, reason with them calmly and if they will not be convinced, \$25 SIMPLY SAY YOU CANNOT DO IT. £48

Sc.00.
Two Inse limen Laim Fich Cebtic.
$1.1 \mathrm{it}, 10 \mathrm{~A}$.
LOST TIME IN ALTERATIONS From copy should always be charged not doing so often entails loss! \$62 HARPEL'S TYPOGRAPH. £84

OYEN ONE HCUNDRED NOW IN USE!
MINERVA
PAPER CUTPER.


Ciuts IMeirly Inches.

The Cherfpest and Best Machine in the MLomet.

THE superiority of this Machine is in its great ponar and the rapidity of its operation. The cut is clean, smooth, and the. The knife having
 the dhachim: There are both hack and site grages, the former is moved by a hand wheel placed in from of the table.

Whe Best Plow Cuther in the Mramet!
FRANKLIN PAPER CUMTER.


PRICD, :30 heh, IROX Fladme, sito.

Thlts Machine is far superion to any other low-priced laper Cumer in the Market, from the facility with which paper is ent on any size, after being placed upon the cutting table, without moving it. As som as the paper is properly squared, and one cut is made, the head ( 1 ) is mised by the whed, as in the ordinary cuter, and may be moved backwards or ferwards, paralled with the cutting loard, by turning the suall crank handle (is) without disturbing the paper.

Anothe great improvement is the use of a lever (c) and a spring to hold the head (a) in position when raseed, instead of the treadte.

## LEAD CUTTER.

lrice, \$1.no. With adiational Gauge, \$in.
$T$ lle advantage of this Gatge is, that it ean be 1 aljusted so as to emable the printer to cut leads to any lengel, from Nomareil upwards, whont bending or breaking, and with perfeet accuracy.

## IRON MITRE BOX.


price, sti.no.
$T$ Ills very useful and convenient article is well adhpted to coumtry aftices where the more expensive Mitreing Machine emonot be afforded. It is simple in construction, and with ortinaty care firstclass nitites can le produced.

IMPROVED
Ruggles Paper Cutter

Wilhoni l'itent Movement.


TIIESE Cutters are impoved by wing a spring 1 to hold the head in position when mised, and by dispensing with the treadle.

## IMTPIOVヨコ

Rotary Card Cutter.

 TlllS is the same Machine furmerly supplied by S. P. Kuggles and the "Jower l'ress Company" well-known in the market, and in general use for many years.

For sule by
THE DOMINION TYPG-FOUNDING COMPANY,

刃円円 BULLOCK PRINTING PRESS．

These Great Machines continue to grow in favor with publishers of newspapers，who begin to see that the days of all Hand－Feed Printing Machines for fast work are numbered，whether for printing one or botly sides of a sheet；for where is the sense of feeding by hand，when it can be done better by machinery，and without cost？


Feeds itself from rolls of paper miles in length，and prints both sides of the sheet at one operation，thus saving the whole cost of feeding by hand．

Forty Bullock Self－felding and Perfecting Presses are now in operation－some of them daily for the past seven jears－ in the following establishments：－

GOVERNMENT PRINTING OFFICE，WASHINGTON，D．C．
PHILADELPHIA DEMOCRAT，PHILADELPHIA STAR，PHILADELPHIA CITY ITEM，

NEV YORK SUN，
BOSION HERALD， BROOKLYN ARGUS，

NEN YORK HERALD， NEW YORK＂PRESSE，＂ PITTSBURGH LEADER， CINCINNATI EVENING STAR， DAHLY TELEGRAPH，LONDON，ENG．

## CHICAGO STAATS－ZEITUNG，

 Chicago TRIbUNE， CHICAGO TIMES， CHICAGO POST， INDIANAPOLIS JOURNAL， CINCINNATI ENQUIRER， SAN francisco EvENING post．The buldock is the first invention of its kind that was brouglat into practical and successful use．It is entirely original in design， arrangement and operation，and is not borrowed from English or French inventions，as some new machines are．As it is，there is nothing abroad or at home that the Buinock can borrow，being in all respects better than anything there or here．

The Bulaoce is not only the best but the cireapest Press in the world．For further information，
Address
THE BULLOCK PRINTING PRESS CO．，
No． 737 Sansom Street，
WILLIAM H．WILLIAMS，Manager．

## T开田

## "RELIANCE" WHARFEDALE

 Newspaper, Book and Job Printing Machine.

THE RELIANCE WHARIEDALE now offered to the trade by The Dominion Type-Founding Company, agents in blis comutry for its sale, possesses the following advantages over other IWharfokles, and which Printers intending to purchase would do well to note:
ist. The arrangement for the tapes is such as to allow of their aljustment inmediately; in others there is much time lost in making tapes ready. 2nd. The fly can be instantly detached when the press has to work posters or awkward forms which require to be anken of hy hand; in others it is a fixture. $3^{\text {rdd }}$. Its immediate delivery of sheet without waiting for next impression to complete movement.
$4^{\text {th. }}$ its advantage for extra rolling ; its distribution is doulle that of other Wharfedales,
5th. It is strongly built, and in every sense of the term a first class Englisht machine.
The following are standard sizes:-

Double Crown
$. .30 \times 20$
900
D

Complete with niers, pointing apparatus, monds and two sets of roller stocks.
The above Machine can be seen working in the undermentioned Printing Offices:

MONTREAL "STAR," 2 Feeder.
T. \& R. WHITE, Montreal.
D. BENTLEY \& C0., Montreal.
J. B. LAPLANTE, Montrenl.

CANADIAN ILLUSTRATED NEWS, OTTAWA TIMES, 2. OTTAWA OITIZEN, 2.
A. S. WOODBURN, Ottawa.

BELLEVILLE INTELLIGENCER.
GLOBE, St. Jolms, N.B., 2 Feeder BROCKVILLE RECORDER.

DAILY TELEGRAPH, St. John, N.B., 2 Feeder.
G. W. DAY, St. John, N.B.
"FAMriaven" COUNIRY Newsparer \& JOB PRiss.


THIS PRESS is desigined for Nevspaper, Book and Job Work, and runs cither by hand or steam power, with great ease, giving by hand Soo to goo impressiois per hour,

Numerons Testimonins fromall parts of the United States and Caman confurms us in our chams that the "FAIRHAVEN" runs

WITIL VERYGREAREASE AND LCONOMY.
WI'IL GOOD INK DISLUIBUTION \& REQISTLRR
WITHGREATCONVENIENCE IN CHANGING FORIS WLTH FHEEDOM PROM JAR OR NOISE,

SLIPTE IN CONSTLRUCIION, NOI RASILY PU'R OU'T OE ORDER, RASHIL MANAGED, AXI)

MAKES A YERY HANJSOME APDEARANCE.

There is furnished with cach Press MLANKET, ROLLER MOULD, ENTRA CORES, WRENCITES, GAUGES, TABLE to receive Papers from Fly, and everything complete to run.

SIZES AND PRICES.

Boxing do.
Bed, $25 \times 40$ 900
10. ..................................... 25

FULL AND COMLLETE INSTRUCTIONS FULNISHED FOL SETTING UP. ALSO, MANUFACTURERS OF
AMERICAN PAPER CUTTER.

This CUPTER is constrncted to perform the usual work required of a Paper Cutter, and is giving excellent satisfaction.: Knife raises to inches. Leugth of Kinfe, $2 S$ inches. Weight, boxid, 550 pounds.

PRICE,

- \$125.

Boxing,

-     - $\mathbf{~} 5$.

For full particulars and Testimonials of Fresses and Cutters, address
JOB C, TRIPP, Treasurer,
HosTON AND NHMHAVES IHON WOKIS,
FATRHAVEN, MASS. DONINIONTYPE-MOUNDING CO.,GONTREAL, CANADA.

