

SPECIAL HAMILTON EDITION

OF

THE TOILER



HAMILTON

Distinctly a Manufacturing City of many Diversified Industries. Hamilton, the Birmingham of Canada, occupies a most Important Position in the Dominion.

The Hamilton Edition of The Toiler Reviews many of the Prominent Enterprises of the City who are Large Employers of Labor.

A city of sixty-thousand inhabitants, moving with the activity required from the skilled and common labor employed in some fifty "hundred manufacturing plants, offers a field for the speculation and investigation of labor conditions, and of the attitude of the employers toward labor organizations, that is at least interesting to the reader. We wish to present some facts relative to Hamilton as an industrial city, to which our readers are not familiar with the wonderful growth and development that has taken place here within a few years.

Briefly, the city straggles toward the headlocked harbor, from the foot of the escarpment over which the Falls of Niagara pour their wonder exciting water thirty-five miles to the southeast. The natural power of the Falls has been harnessed to supply the city with light and power for such light manufacturing as are adapted to electrical operation, and the electric railway system that will in a few years bring Hamilton in direct communication with all the neighboring cities. Its use of electricity has been called the "Electrical City of Canada." In addition to the splendid shipping facilities afforded by the harbor, it has successful railroad facilities, which include the Canadian Pacific, the Grand Trunk system, the Michigan Central, and the New York Central, which connect here, and the Toronto, Hamilton and Buffalo, the Hamilton and Dundas Electric Railway connects Dundas with the city.

The Hamilton, Grimsby and Beamville runs for twenty-eight miles through one of the finest fruit sections of the continent. Gravel, Galt, Berlin and Sekirk, Lake Erie are some of the proposed routes planned for electrical connection. (Chiefly distinctive is the wide diversity of manufacturing carried on within the city, and the rapid rate at which new industries are springing up. American manufacturers are taking advantage of the strategic situation of Hamilton to establish Canadian branches of their business. One of the best and largest of these was the International Harvesting Company, which will employ, when their plant is fully completed, some thousand men. To-day the city claims more American industries operating branches here than the rest of the cities of the Province of Ontario combined. The chief industries of the city include a large steel plant that has been in operation for the past twelve years, with a capacity of two hundred tons per day, and a steel mill. New and expensive additions are being made to this line of industry. As the shipping port of a fine fruit growing section, large canning factories are in operation. The cotton industries are large and growing. In the Tuckett Ugin Company is found one of the largest independent tobacco factories in the Dominion. Union labor only is employed here, and the company has the reputation of not only paying union wages to its large army of employees, but of many advantageous arrangements for their comfort and safety, including the presentation of a house and lot to all employees engaged with the company for a certain number of years. As stated, the list of manufactured products includes nearly everything of importance. The list is a long one and interesting.

The growth of organized labor has paralleled the growth of the industries of the city. It is one of the strongest union cities in the Dominion. Every important trade represented has its organization, centralized in the Trades and Labor Council. Strikes and labor disturbances have been few. Many of the largest manufacturers in the city are strong friends of the union men. Many of these have co-operated with The Toiler in this issue.

HANK OF HAMILTON—KING AND JOHN STREETS.
There is no reasonable excuse why a well-paid wage-earner should always be met even with the world financially. Especially during prosperous times, he should make it a point to put aside for the future use a certain portion of his regular income.
The subject of prudence and economy is one of the most important questions which confronts the workman at the present time. Without a reserve fund for such cases of emergency, he is certain to be handicapped in his efforts to better his condition and to suffer in case of sickness, loss of employment or hard times. The question of saving is one of primary and vital importance.
We have upon several occasions pointed out the various investment schemes which are eagerly offered to the public with the alluring promises of rich returns to the investors. Such plans are unscrupulous upon the face of them, being entirely inconsistent with

the laws of business, as well as schemes, that members will do well not to approach with any care.
Upon careful investigation we find that one of the best regulated institutions of Ontario, and one which has always treated labor with courtesy and consideration, is The Bank of Hamilton, King and John streets, with a capital of \$2,000,000, and a reserve of \$1,000,000. It is sound in every respect, and offers the best possible management, complete with absolute safety and sound business principles, general in character.

W. E. SANFORD MANUFACTURING COMPANY, LIMITED, CLOTHING MANUFACTURERS.
The history of the labor movement should be a lesson to every worker in his own conditions.

There are many causes which have aided and are still aiding in bringing about these industrial conditions. One of the most important reasons for this advancement is the fact that industrial concerns, which are important factors in the growth of the cities, have extended their support and encouragement. W. E. Sanford Manufacturing Company, Limited, located at 88 1/2 King street east, has always shown a disposition to be fair and reasonable in its attitude toward labor, and its extension in business, and have never done anything which would tend to be a drawback in the progress of labor or the cause of good government.
In extending to their workers the best support and encouragement we will be advancing a movement which is founded upon the most fair and reasonable principle of reciprocity.

THE ONTARIO TACK COMPANY.
There are numerous enterprising firms in Hamilton, but none has progressed with better success, and gained more popular favor, than the Ontario Tack Company. Since their inception in the business they have constantly grown in patronage and have won the good will and confidence of the people. The officers of this household concern are worthy of the high esteem in which they are held by both patron and employees.
Their dealings have always been fair and honorable, and they always treat their employees in a fair and courteous manner. Employees of this establishment receive fair compensation and courteous treatment. Labor has good reason to feel that this firm in highest favor, and we hope for them a continued period of increasing popularity and prosperity. The management has always shown a most considerate attitude toward labor and the labor movement, and our co-operation is heartily given in encouraging them to the fullest extent possible. They are located at 206 North Queen.

THE HENRY KUNTZ BREWING COMPANY OF HAMILTON, LIMITED.
The manufacture of a fine quality of beer necessarily involves investment of considerable capital and gives employment, directly and indirectly, to a large force of men. There is probably no concern which aims more to the volume of the country's business than does the well-known and meritorious Henry Kuntz Brewing Company of Hamilton, Limited.
The headquarters are located at 21-49 North Bay. The proprietors are broad-minded and public-spirited gentlemen of recognized ability and integrity.
Throughout the history of the province should give this concern their hearty support and encouragement, not only because of the uncertainty and constancy dealt with their employees and their patrons, but also on account of the extra quality of their beer. Labor has good reason to hold their enterprise in the highest esteem and confidence, and we wish to heartily cooperate to make the business of this meritorious industry a greater and even more splendid success.
We feel safe in predicting for this brewery continued, and constantly increasing prestige and popularity. We take pleasure in placing the name of the Henry Kuntz Brewing Company of Hamilton, Limited, among the strong and substantial concerns of the country, which are to be depended upon as staunch and considerate friends of conservative organized labor.

THE G. B. PERRY COMPANY, KNITTERS.
Among the several prominent business firms in this city, no firm holds a more enviable position for fair and honorable business methods than the G. B. Perry Company.
This commendable company has ever been recognized as one of the foremost concerns in Hamilton, and has at all times been ready to cooperate in the general progress of the city. To the officers, for their good judgment and business ability, much of the success of the concern can be attributed. They have always shown a public-spirited feeling towards the cause of labor, and our people can depend upon them to assist in anything benefiting labor.
It is such enterprising companies as that of the G. B. Perry Company that are most important to the advancement and financial standing of our city.
We join in wishing this meritorious enterprise a more splendid success. They are located at 80 North Park avenue.

THE INVESTMENT EXCHANGE COMPANY.
Among the prominent concerns of our province that are well known to the public is the Investment Exchange Company, in the Spectator Building on South James street.
This concern is a credit to Hamilton, and its success is well merited. This company has long carried on that capital and labor are mutually dependent.
We take pleasure in naming this commendable concern as one of our representative firms, and recommend it to our readers as it can be depended upon to assist in promoting and upholding the cause of conservative organized labor.
With such an able manager as Mr. C. H. Heathcote, it is sure of success, and our best wishes are for its unbounded prosperity.

THE JOHN McPHERSON COMPANY, LIMITED, BOOT AND SHOE MANUFACTURERS.
Among the prominent concerns of Hamilton which combine to give it its commercial reputation is that of the John McPherson Company, which is pre-eminently one of the leading establishments of the Dominion. In the transaction of its business this firm gives employment, directly and indirectly, to a large force of people in this city.
We are pleased to note that they are held in the highest esteem not only by their own force of employees, but also by conservative organized labor throughout the province. It is a pleasure to know that this firm takes such a kind and considerate interest in its employees.
The John McPherson Company has proven that it believes firmly in live and let live the principles and has always co-operated cheerfully to further the cause of labor and the labor movement. This concern is largely made up of working men who are most affected by the conditions of business.
We take pleasure in placing the name of the company foremost among the substantial friends of conservative organized labor. They are located at 79 John street.

THE HAMILTON BRIDGE WORKS.
Hamilton has no concern which is better and more favorably known than that of the Hamilton Bridge Works, located at 144 Stuart street. This firm is a leader in its line, and is reliable in every respect. It gives employment to a number of people directly and indirectly, to whom is accorded a most considerate treatment. An enterprise of this kind and character is a substantial friend of conservative organized labor, and our union men will make no mistake by giving it their encouragement in every way possible. Business men who are in sympathy with the labor movement, and show no greater favor than by extending their support to concerns that are friendly to us.
We hope that the business of the Hamilton Bridge Works will continue to prosper as long as it is carried on in its present broad-minded and public-spirited manner.

BURROW, STEWART & MILNE COMPANY, LIMITED.
Labor should not spare effort to make the business of any enterprise such as that of Burrow, Stewart & Milne Company, Limited, a greater and more progressive success. This firm has built up a splendid trade, and its dealings have always been fair and courteous. The firm's attitude toward labor has never been antagonistic. It is a well-known company of Hamilton and enjoys the favor of a large number of our workers.
The gentlemen at the head of this enterprise concern are held in the highest favor. They enjoy the good will of members of organized labor, and trust that their business from this source will continue to increase. We feel that this firm is deserving of its present success, and we do not hesitate to urge our many readers to patronize this establishment at all times.
We are pleased to give this prominent mention among the leading concerns of Hamilton. The union men of this city will make no mistake in extending to this company their hearty support and encouragement. They are located at Cannon street, corner Hugbun.

THE HAMILTON COFFEE AND SPICE COMPANY.
Among the representative firms of this city there is none more deserving of the hearty patronage and support of the public than is The Hamilton Coffee and Spice Company. This establishment has since the date of its inception, advanced along progressive lines, and became exceedingly popular as a promoter of this section, and because of its fair and honorable manner of dealing, and the splendid attitude which it has always taken, it is held in high esteem by all. The management has proven itself to be thoroughly conscientious, straight-forward and broad-minded, loyal to our city and country in the highest degree to its many employees and workmen generally. This concern constantly grows in importance and its product is yearly increasing. The officers are very affable and pleasant gentlemen, and we extend to them the hand of fellowship.
They are located at 27 Mauch south.

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AMY VARNUM.
Sherbet or Water Ice.
A method of making a fine grained sherbet—one that will keep frozen as long as a cream—is as follows: Boil a quart of water and pint of sugar together for ten minutes, dissolve in it one teaspoonful of gelatin that has been soaked in cold water to offer and strain the mixture into the can of a freezer. When thoroughly cold add about a pint of fruit juice, less of lemon or current juice. When the mixture is frozen add to a gallon freezer of sherbet a meringue made from the stiffly beaten white of an egg and one tablespoonful of hot sugar syrup or powdered sugar.

AMY VARNUM.
Cold string beans make an excellent salad. Add a teaspoonful of chopped onion to a cupful of beans, salt and pepper to taste. Cut a small slice of bacon into dice and fry, add half a cupful of vinegar and pour over the bean while hot.
To prepare string beans with cheese melt a small piece of butter in a frying pan, add the cooked beans, milk, according to the quantity of beans, salt to taste and then scatter in a thick layer of grated cheese and cook ten minutes.

AMY VARNUM.
Lobster à la Newburg.
Melt a tablespoonful of butter in a saucpan and stir in half a tablespoonful of flour. Stir until smooth and add a cupful of cream, stirring it in gradually. When the cream is hot add two pounds of lobster meat cut into small pieces, salt and capers to taste. Finally add the beaten yolks of two eggs and serve immediately.
To protect the Luster of Silver.
To keep little used pieces of silver bright without frequent polishing they may be coated with a thin solution of gold solution varnish diluted with alcohol. The evaporation of the spirits leaves the silver coated with a transparent covering which is not noticeable. The application is made with a soft brush.

AMY VARNUM.
Neither iron, tin nor brass should be used with fruit, as the acid may combine in a dangerous way. Instead the jars in hot water while the fruit is cooking. Fill and seal one jar at a time. Empty the water from the jar place on a folded cloth wrung out in hot water or stand in a pan with a little hot water to prevent any danger of breaking. A silver spoon in the jar while filling also helps to carry off the heat and save the glass. Fill in air-flowing and pass a silver spoon around the sides of the glass to let all air bubbles escape. Wipe off the edges carefully, fit on the rubber and screw down the cover tightly. Set each jar upside down on the table free from drafts.
When cold, screw down the covers, as glass contracts in cooling and the cover can be tightened. Wipe off with a clean cloth, and if there is no leakage or loosening of the cover place in a dark, dry fruit closet. If the cellar has any tendency to dampness do not put the fruit there. Carefully choose the closet to hold the fruit.
The amount of sugar used in all canning and jellies is a matter of taste, as sugar does not affect the "keeping" qualities of the fruit.—Table Talk.

AMY VARNUM.
For Plants Out of Doors.
Plants for piazzas and front lawn decoration during the summer often lose half their effectiveness from the manner of their setting. The round tub so commonly seen is usually not the best. Palms, large ferns, shrubs and small trees of various sorts often look better

FASHIONS OF TODAY.

ATTRACTIVE FANCIES IN GOWNS AND FAVORITE GARNITURES.

A Princess Dress and a Picturesque Velle French-Frills and Rabbings. Flower and Ribbon Decorations—A Delightful Wash Gown.

A striking gown of the day is the princess in peau de soie, with delicate collar and long hanging sleeves of embroidered linen, with a flounce to match on the skirt, shown in the first cut. And not less effective is the voile dress of the second illustration, with



PRINCESS DRESS IN PEAU DE SOIE.

lace insertions and green velvet ribbons. Broad bands of taffeta trim the large Marie Antoinette collar and the skirt.

The gown of the season is the white muslin enhanced with multitudinous narrow frills of Valenciennes lace, frills whose rambles give a curious suggestion of movement and life, so removed are they from any set and stiff scheme. Especially is this true in evening gowns, not only of frills, but of their kindred ruckings and bouffantes.

A pretty decoration seen on an evening confect of full skirt and Louis XVI corsage was a trailing design of mousseline pompon roses and foliage applied at the head of a deep lace quilling of pink ribbon were the pretty gariture of another gown of muslin and lace. Strappings of white taffeta and tiny black jet buttons on the full skirt and corsage decorated an elegant toilet of black and white spotted mousseline.

One of the prettiest of washing gowns is built in white butcher's linen, trimmed with embroidered bands and insets of soft lace, with the color intensified by one of the kid belts now so much worn.

Danish linen of light weight embroidered with thick openwork embroidery strikes a decidedly original note in costume.

Orandine muslins patterned with blurred roses and trimmed with lace

and shades of white ribbon make ideal summer gowns.

Charming linens, rough and smooth; canvases and flannels are made up for yachting with long cloaks lined with a delicate shade of satin.

Some of the flannels and light weaves show mottled surfaces with refreshing glints of white in them that give the fabric a summery aspect.

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FRUIT CANNING.

Useful Points in the Handling and Storing of Glass Jars.

The jars must be prepared with a scientific conscience. First test each jar to see if it is water tight. Keep each jar with its tested cover and rubber by itself, so when you are ready to fill with the fruit you are sure it is right. After cleansing and testing, sterilize jars, covers and rubbers by bringing to the boiling point in water. Rubbers should never be used the second time. The small cost of a new rubber is more than compensated for in the entire lack of risk, for rubber will deteriorate by use and time. Have all the needed utensils ready at hand, using only porcelain or granite ware and silver spoons.

Neither iron, tin nor brass should be used with fruit, as the acid may combine in a dangerous way. Instead the jars in hot water while the fruit is cooking. Fill and seal one jar at a time. Empty the water from the jar place on a folded cloth wrung out in hot water or stand in a pan with a little hot water to prevent any danger of breaking. A silver spoon in the jar while filling also helps to carry off the heat and save the glass. Fill in air-flowing and pass a silver spoon around the sides of the glass to let all air bubbles escape. Wipe off the edges carefully, fit on the rubber and screw down the cover tightly. Set each jar upside down on the table free from drafts.

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\$130.00 GIVEN AWAY

The Circulation Committee of the District Labor Council submitted to the Directors of the THE TOILER PUBLISHING CO. the following proposition: "That a trophy valued at \$50 be presented to the Section of the District Labor Council sending in the most subscriptions by the first of September, 1904. Not less than 300 Subscriptions will be necessary to win the trophy."

F. J. WILSON, President. W. M. BOLAND, Secretary.

The Directors have accepted the proposition and will offer the following prizes to be competed for between the 1st day of May, 1904, and the 1st day of September, 1904, inclusive:

To the Section returning most Subscriptions

\$50.00 TROPHY

(300 Subscriptions Necessary to win)

To the Union sending in the greatest number

Handsome Roll-Top Desk

Value \$25.00

To the Individual who sends in the largest number

Silverware or Ring

Value \$15.00

There will also be a

MONTHLY PRIZE

To the Individual sending in the greatest number each month will be given

One \$10.00

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Everyone can have a try at winning one of these Valuable Prizes.

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THE TOILER

Doan's Union Brewery Company Brewers and Malsters TORONTO, ONT. ALES and PORTER White Label Brand E. D. Brown, Manager

FAIR WAGES THIS LABEL Indicates Superior Workmanship No Child Labor Clean and Healthy Workshops DEMAND IT!

Owing to the Increase in Business of GEO. LAWRENCE THE POPULAR BAKER They have found it necessary to add SIX NEW OVENS To their new well equipped plant, which they will be, without doubt, the Leaders in the Manufacture of the Staff of Life.

484 Queen St. W. Union Made Clothing MEN'S OVERCOATS MEN'S SUITS MEN'S SHIRTS MEN'S OVERALLS MEN'S SUSPENDERS R. R. Southcombe Merchant Tailor and Clothier 484 Queen St. West Cor. Denison Ave.

Toronto - Oakville - Lorne Park S.S. OJIBWAY Commencing on Monday, 13th June Three Trips Daily. Special Rates for Excursions Book Tickets. For further particulars apply to S. A. MARKS Agent, Yonge St. Wharf or THOMAS MARKS & CO., 702 Board of Trade, Toronto.

ALEX. ROSS Merchant Tailor UNION LABEL ON ALL GARMENTS 1124 Queen Street W. - Toronto.

HAMILTON Continued from page 2. DOMINION DRUG COMPANY. A concern that is known and recognized as thoroughly reliable, such as the Dominion Drug Company, located at 12 Macaulay street, who, in addition to their regular business, have been friendly and helpful in their support and encouragement of the many young men in Hamilton and throughout the province.

THE DOMINION SPECIALTY COMPANY. The Dominion Specialty Company has always shown a disposition to be fair and reasonable in their methods of doing business and in their relations with their customers.

BURTON & BALDWIN COMPANY. This is an important industrial concern in the various large enterprises that are being built up in Hamilton. There are a large number of manufacturers, wholesalers and retailers, represented.

F. W. HORE & SON, LIMITED. Among the prominent concerns of this city which are known to give their employees the highest wages and the best conditions of work, is the F. W. Hore & Son Co., Limited.

THE FEDERAL LIFE ASSURANCE COMPANY. Real prosperity of the individual does not depend upon the amount he earns, but upon the amount he is able to save.

THE CANADA SWEW COMPANY. A concern which is of vital importance to the commercial prestige of Hamilton is the Canada Sewer Company.

THE TURBINE STEAMSHIP COMPANY. Concerns which win to a large extent the leadership in their kind of business and the esteem and confidence of the people, are the Turbines and the Dominion Steamship Company.

MOLSON'S BANK. In giving the names of a few of the most prominent concerns in our city, we have not intended to imply that the list is complete. There are many other concerns which are doing a splendid business in our city.

THE CANADIAN WESTINGHOUSE MANUFACTURING COMPANY. The commercial importance of a city is largely indicated by the number of large and useful manufacturing concerns located in its midst.

THE B. GREENING WIRE COMPANY, LIMITED. There are a number of large concerns in our city which are doing a splendid business in our city.

GASTHOPE THOMPSON PIPE FOUNDRY. The most progressive representatives of both labor and capital are fast learning to recognize that the interest of the two factors are mutual and identical.

HAMILTON SEWER PIPE COMPANY. In compiling a list of the most prominent concerns of our enterprising city, we have not intended to imply that the list is complete.

THE SUMMER BORDER. In regard to the summer border there is yet another side. We only hear about it from the standpoint of the lady who has been lured into the country by the seductive advertisement.

Humor and Philosophy By DUNCAN M. SMITH. PERT PARAGRAPHS. It is because the world is free that the beautiful show does not draw larger crowds.

Did you ever stop to think of all of the things that Adam missed by being the first man? Nothing appears to do a woman quite so much good as to see a man passing a lawn mower on a hot day.

A woman not only has the last word, but she usually has the fifty or hundred preceding the last one. A man never looks on a woman as playing the fiddle, according to his own true report, but he frequently comes out "just about even."

A Snap For Him. They are looking for a man. Dark in a much whiter than could be. And when a star shines through the air. Of course he should be, which was fair.

A Dangerous Plaything. "Primitive man had to get along without the automobile." "Yes, but he had a club which, while much cruder, was quite as effective."

Cause and Effect. He ate a piece of hard pie. And when he had a second dream. And thought the nightmare was a team. He couldn't figure why.

THE TOILER. A Family Resemblance. "The peck wick must be of the cut family." "How do you make that out?" "It appears to have nine lives."

Natural Consequence. "What crime is he charged with?" "Stealing a watch." "Of course he will have to do time for that."

He Knows Them. "Baldhead, I mean your piece is as And always walk the chair. But the moonlight cannot see. It shows. He's heard them talk."

Point of View. "Is it worth it to steal watermelons?" "Depends on whether you are doing the stealing or are owner of the patch."

THE TOILER TELLS THE TRUTH. FAIR FEARLESS FORCEFUL. OFFICIAL ORGAN OF ORGANIZED LABOR. 52 WEEKS 50 CENTS.

CANADIAN NATIONAL EXHIBITION 1904 - TORONTO, ONT. 1904 AUGUST 29th to SEPTEMBER 12th. "BLACK WATCH BAND" THE RELIEF OF LUKNOW SPECIAL ATTRACTIONS. Remember the Dates, AUGUST 29th to SEPTEMBER 12th.

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DEMAND THIS LABEL ON ALL YOUR PRINTING. CHAS. HURST, President. JOHN ARMSTRONG, Recording Secretary. 66 COLLEGE ST. "Beats second" stay each month.

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Tans and Canvas Shoes are in it GET THE HABIT. "THE BIG 88" WARREN T. FEGAN. 88 QUEEN ST. WEST

THE TOILER TELLS THE TRUTH. FAIR FEARLESS FORCEFUL. OFFICIAL ORGAN OF ORGANIZED LABOR. 52 WEEKS 50 CENTS.

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