Technical and Bibliographic Notes / Notes techniques et bibliographiques

copy availatemay be bible of the image significantly	The Institute has attempted to obtain the best original copy available for filming. Features of this copy which may be bibliographically unique, which may alter any of the images in the reproduction, or which may significantly change the usual method of filming, are checked below.			L'Institut a microfilmé le meilleur exemplaire qu'il lui a été possible de se procurer. Les détails de cet exemplaire qui sont peut-être uniques du point de vue bibliographique, qui peuvent modifier une image reproduite, ou qui peuvent exiger une modification dans la méthode normale de filmage sont indiqués ci-dessous.					et e vue ion			
Colou	red covers/					— с	oloure	d pages/				
Couve	rture de couleur							couleur				
Cover	s damaged/					P:	anet da	maged/				
1 1	rture endommagée					1 1	•	dommag	ées			
						D.			allan ta		اد.	
1 1	s restored and/or la rture restaurée et/c	•				1 .	_	stored an staur ées e				
		-			•	_			·			
1 1	title missing/						_	scoloured				
L Le titi	e de couverture ma	inque			,	P	eges ae	colorées,	tacnet	ees ou	piquees	
Colou	red maps/				ļ		_	tached/				
Cartes	géographiques en (couleur				Pa	ages dé	tachées				
Colou	red ink (i.e. other t	han blue or t	olack)/		!		howth	ough/				
Encre	de couleur (i.e. aut	re que bleue	ou noire)				ranspai	•				
Colour	red plates and/or ill	uetrations/				~~~ ~	uality	of print v	ariae!			
f 1	es et/ou i!lustratio		r			1/1	-	négale de		ression		
		• 4			•							
11 / 1	with other materia				I	<i></i> .		ous pagin on contin				
		,			•							
	oinding may cause : nterior margin/	shadows or d	listortion			3		index(es	• •			
	nterio: margin/ ure serrée peut cau:	ser de i'ombi	re ou de la		L		omprei	nd un (de	s) inae	łX		
	ion le long de la ma					Title on header taken from:/						
Plank	leaves added during	restoration	may annear			Le	e titre (de l'en-tê	te prov	/ient:		
1	the text. Wheneve	="	•		ī	Ti	tle pag	e of issue	e/			
	mitted from filmin	-			Ĺ	Pa	ge de 1	titre de la	livrais	on		
-	eut que certaines pa une restauration ap	-	•		r		ntion	of issue/				
	orsque cela était po	-	•		L		-	oi issue/ départ de	e la livr	raison		
pas été	filmées.				_						•	
					ſ		astheac énéricu	i/ le (périoc	digues)	de la li	ivraison	
					•	v	- i - oi col p	(posiot	que3/	40 IG II	4 . 3	
1 1	onal comments:/	tairac:										
LL COMM	entaires supplémen	taires:										
	ilmed at the reduct			•								
	t est filmé au taux c	de réduction	·	essous.								
10X	14X		18X		22X	·		26X	,	سيري الأسمال	30×	
<u> </u>	IZX	16X		20X			24X			28X		32X



PUBLISHED SEMI-MONTHLY.

The only Newspaper devoted to the Lumber and Timber Industries published in Canada.

SUBSCRIPTION 82.00 PER ANNUM

VOL. 3.

PETERBOROUGH, ONT., NOVEMBER 1, 1883.

NO. 21.

R. H. RANGER & Co., at East Wilton, Ma., have a panel factory, at which they cut bass wood panels panels from the circumference of the log, as it is done in the establisment at Saginaw. The log is first steamed, and comes out of the machine a board, flat ribbon, which is then sawed into the sizes desired, and used mostly for sleighs and carriages. This firm has a large European trade.

THE Northwestean Lumberman says:-The long-sighted New York lumber dealers have had a splendid oportunity to make a small fortune in lath. Aug. 8, lath sold in that city at \$2.20, and last advices placed current prices at \$3.70, with some sales at \$4, and there are indications that the top is not reached yet. An advance of 70 per cent, in two months may be called a good one, looking at it from the dealers side of the question.

THE Thunder Bay Sash & Door Monufacturing Company, at Port Arthur, Ont., on the north shore of Lake Superior, haf a capital of \$30,000. The intention is to orect a three-story frame building 44x80 feet on the ground, an engine house, dry kiln, storehouse and office. The company is to be represented at Winnipeg, so as to make sales throughout the Canadian Northwest, The object is to capture some of the trade now enjoyed by the Americans.

THE Northwester n Lumberman says :- Timber land in Maine is valuable, both for forest products and agriculture. George H. Fogg, of Eddington, started to make a farm out of 100 acres of forest land, which he bought in the town of Kingman for \$5 an acro. He cut 230, 000 last blocks and the frames for two 500-ton vessels off the lot, and having cleared 40 acres, he this year cut 75 tons of hay and raisd 15,000 bushels of potatoes, and has 60 acres of timber left. He must have realized over \$2,000 on his 100 acre lot already, and more to hear from. It would bother a prairie farmer to do as much.

THE Parry Sound North Star says :- The case of Ferris vs. the Parry Sound Lumber Company, for damages for flooded land, was tried at Barrie this week and resulted in the jury giving a verdict of \$100 damages in favor of Fortis. The amount sued for is \$1000. A similar case brought against the Muskoko Boom Com pany by Captain Harston, of Ilfracombe, for 'drowning' 25 acres of land, was also tried at the same court. The damages claimed in this case was also \$1,000 and the jury awarded damages to the amount of \$50. These cases show that juries cannot be persuaded to award "fancy" damages in such cases and proves that in advising settlers to settle their grievances with the lumbermen without a recourse to the courts we were in the right.

THE LATE MR. JAMES LITTLE. In its remarks on, the death of the late lam-

ented Mr. Little, the Montreal Herald says-In 1830 he was married at St. Catherines, and moved with his wife to a place on the Grand River, now called Caledonia. The whole section was, at this period, a wilderness inhabited ly the whole peninsula lying between Lakes

by the Six Nation Indians, and Mr. Little passed months at a time without seeing the face of a white woman. He engaged in lumboring, and ultimately his business extended over near-Erie and Ontario. He carried on an active business for nearly thirty years. He came to Montreal at the age of 70 years, and at once became one of the most persistent advocates of forest protection, his personalwledge of the lumber business and the rapidly decreasing area of forest territory enabling him more rapidly to draw attention to the facts. He was in a great measure successful, as he lived to receive an acknowledgment of the soundness or his views by a special vote of thanks from the American Forestry Congress, and by having his named placed as honorable president of the Forestry Association of this Province. No one to read the able articles that have appeared in the Columns of the Herald, and other papers could have imagined that these were the productions of a gentleman who had already passed the allotted seventy years, yet his death now at the age of 80 shows that he had passed this period, and recognizing as we do the great importance of forest conservation to the welfare of the country, an truly say that few men have done so much for the country's good, having their whole life's vigor to assist them. He was the first person in Canada to send lumber to the United States markets, Albany being reached by night and

SOME MAINE WORKINGS IN WOOD.

day coaches from Buffalo in a week's time.

The Mining and Industrial Journal, of Ban gor, Me., says . There are 2,000 clothes-pin factories in this country. Were it not for our forests of white birch, beech and other kinds of hardwoods, the world's washday would be dark indeed, as nearly every clothes-pin made in the world is made in the United States. There are some 200 factories in Ohio and Ponnsylvania. Maine has several. One of these is at Strong. a thriving town under the shadow of Mount Blue. This mill is owned and operated by J. W. Porter & Son, who also turn out large quantities of croquets sets) base-ball bats, ten pins, staves, excel·ior, and wooden articles of various descriptions too numerous to mention. The clothes-pin is made of white birch, which is the best of all hardwoods in the lath, but must be worked green or it roughs up. Two machines make the clothes-pin; one turns it and another saws the slot. Then 10 bushels of pines are dumped together into a large drum, which is ing woods even and level with the plain champ- route. This receipt of wheat marks a ne made to revolve rapidly; in this way the pine aign fields and pleasant healthy ground, at the in northwestern traffic and development.

are rubbed against each other and polish themselves. There is a machine which turns out a complete clothes pin, doing both the sawing and slotting, but this pin is straight and its prongs have no spring to them; while the prongs of the pin made by the two machines are concaved, and the pin is not so easily split. Croquet sets are turned out here with astonishing rapidity, by means of a variety of lathes. They are made of all kinds of hardwood. A maple bolt is chopped into round balls at the rate of 2,000 an hour, by knives that shapelthe opposite hemispheres of two balls at once. One clip makes a ball—that is, half of one ball and half of another. By means of patterns and travelling knives, mallet-heads and handles are made in a variety of shapes. The fashionable mallet the past season had a head twice as long as the oldfushioned mallet and a handle about half as long. The mallet heads are subjected to the same shaking up and self-polishing in the drum that smooths the clothes-pins. The sets are decerated by machinery, the states, mallets and balls being placed in a painter's lathe and one revolution make a strip. One may invest 50 cents, \$5 or more in croquet. The demand has nover been so great as iduring the sast summer. single New York firm ordered 10,000 sets. As to base-ball bats, the dealers fairly begged for them. The supply failed, for some reason or other, and they could get their orders filled nowhere. Ash and willow make the favorite bats. Willow timber is not easily had, however, as the manufacturers of artificial legs manage to secure all the supply. There's nothing equal to willow for a wooden leg.

PANURGE ON FORESTRY.

The following letter appears in the Mail. SIR,-Looking into Rabelais a day or two ago I lighted on an ancient illustration of the waste deplored by Mr. Phipps. Pantagruel appoints Panurge to the lerdship of Salmigendia, upon which the latter dissipates the revenue of three years in a fortnight. One of the means by which this was accomplished is given as "felling timber burning the great logs for the sale of the ashes. Those who have lived forty years in Canada have been amply familiar with this process. But Panurge had a good word to say for his extravagance, which I fear poor Canadians had not wit enough to imagine. He says: The virue of fortitude appears therein, by the cutting down and overthrowing of the great trees, like a second Mile, making havec of the dark forests, which did serve only to furnish dens, caves, and shelter to wolves, wild boars, and foxes and afford receptacles, withdrawing corners and refuges to robbers, thieves, and murderers; lurking holes and skulking places for cut-throat ssassinators: secret obscure shops for coincrs of false money, and safe retreats for heretics; laysound of the hautboys and bagpipes playing rooks with "high and Stately tumber" etc., etc. At any rate it would seem that Fenchmen three hundred and fifty years ago were no wiser than Canadians, and that the scute and witty scholar had eyes for their folly and many words for its reprehension.

Yours, &c.,

JOHN CARRY.

Port Perry, Oct. 13.

TIMBER AND HOUSES IN SKYR.

Throughout the isles timber is a rare and precious article, most frequently the gift of ocean. The man who secures a good log of driftwood has obtained a prize worth having. It may have been a brave old tree, tempest-torn from its home in some distant forest, carried to the sea by rushing torrents, and perchange tossed by the waves and wafted to and fro by many a current, ere it drifted to its rest on these far isles. Or it may be the masts and spars, or perchance the cargo of some wrocked vessel—whatever its story it is treasure trove, and most deeply valued. Though encrusted with barnacles or riddled by pholades it can all be turned to good account; the smallest piece will make a stud or a settle, or a box or a part of a door; while large timbers become rafters-precious heirlooms, for a young couple cannot wed till they have accumulated enough raiters to support their thatch, and should they have occasion to "flit," the only part of their bothy that commands any pecuniary compensation is the roof, not the work only, but also the heavy thatch saturated with thick greasy peat-reek, (in other words with a thick coating of soot). This, when broken up, forms a valuable manure for the unfertile crofts. -Temple Bar.

Michoacan Forests.

The state of Michoscan, which Humboldt pronounced the paradise of Mexico, hes in the southwestern part of that great republic, and borders on the Pacific ocean. Besides being a country of extraordinary richness in soil and minerals, it has a vast abundance of valuable woods. The hills and mountains are everywhere clothed with luxuriant forests, in which grow a great variety of valuable woods, such as ebony, mahogany, etc. These forest growths are said to be more abundant in Michoacan than any-where else in Mexico, and it is predicted that as soon as the present progressive policy of that country causes Michoscan to be penetrated by railroads, its trade in valuable woods will become immense.—Northwestern Lumberman.

On Oct. 4, 8,500 bushels of Oregon wheat arrived at Duluth over the Northern Pacific railway, the first shipment of the kind, to Dulath, ever made by way of the newly completed route. This receipt of wheat marks a new area

On the southwestern border of Chicago is another city whose buildings are the blackened piles of lumber, and whose busiest highways are the passages between, just large enough to afford entrance for a wagon. Through this district flows the sluggish water of the south branch of the Chicago River, its current changing direction with the wind, and its odors unvarying, except to grow a little more intelerable when some huge propeller is fast in the mud, and her own scrow, aided by the tugs pulling at her, stirs up the eary bettom.

Extending into the yards on either hand are long slips from which rise the graceful spars of the lumber schooners, or the stumpy and blackened masts of the barges. Some of these carry nearly a million feet of lumber. The lumber shovers" who unload them wear a leather apron extending from the belt to the knees, and leather guards to protect the palms of their hands. During the cold raw weather of early spring those men can be seen at work stripped to the waists, regardless of the freezing rain and the brisk lake winds which make such sad have with weak lungs.

Almost as far as the eye can distinguish ob jects through the smoky atmosphere the vast expanse is resfed with the sloping tops of the lumber piles. Here and there rises a planingmill or such factory, or more conspicuously the hugo grain elevators with their iron roofs and slate-covered sides. Tracks and addings admit to the heart of the lumber district the locomotive with its string of cars of almost every road in the country, coming to be leaded with the rough lumber, packing boxes, or the finer manufactures of doors, stair rails, and the like. The trains make quite a study of color in the otherwise dingy prospect. Even the cars of the same lines are of different shades from varied exposure to the weather. The air resounds with the hum of the planing mills, the snorting of the busy switch engines, the jolting of the wagons on the cordurey roads, the rattling of tackles and the whistling of tugs on the river. Scores of chimneys and stacks fill the air with smoke, and the breeze carries with it the finer dust from the saw mills, which finds snug lodgment in the eyes of the visitor, whose effort for rollof bedaub his cheeks with the damp seet deposited there.

Scattered about in other localities, generally along the river, are other yards, singly or in groups, aggregating as large an area as that of the "lumber district" described. Even at the mouth of the river, on artificial ground, the mills and lumber piles extend eastward half a mile or more beyond the site of the old lighthouse and Fort Dearborn. The stock of lumber on hand varies from four to seven hundred million feet of sawed stuff and timber, one to three hundred million shingles, forty to seventy million laths, with pickets, cedar posts, etc., in proportion.

The shipments sometimes reach two hundred million feet of lumber and one hundred and fifty million shir ;les in a single month. The local trade amounts annually to over five hundred million feet.

The town of South Chicago, at the mouth of the Calumet River, twelve miles south, has extensive yards, and, according to the interested parties, bids fair to rival the present city in the future. Many of the citizens of Chicago wish the lumber trade was transferred entirely to the Calumet, for they look with apprehension upon the acres of dry lumber, and fear a repetition of the calamity of 1871. A fire getting good headway in this locality, if fanned by the strong southwest winds provalent in the summer and fall, could hadly fail to destroy the city as completely as before, despite the efforts of what is called the most efficient fire department in the world.

The region which produces this enormous quantity of lumber extends along the castern shore of Lake Michigan and half the length of the western side. Reaching far into the interior of the state are streams which bring down the logs rafted together to the saw mills at the river mouths. These lumber towns along the shore are wooden to the last degree. Many are built upon piles driven into the sandy marshes, the buildings all frame, and even the reads made of sawdust, into which the foot sinks as though in of the requirements of the trade, and therefore, equally conspicuous, and if it should be an early existed in the locality in remote times,

THE LUMBER INTERESTS OF CHICAGO. dry saud. Their well water is frequently as yellow as saffron from the decaying wood through which it comes. It seems almost a miracle that any of the inhabitants should escape if one of the forest fires which occasionally sweep through the lumber regions attacked this No provision is being made to perpetuate the forests, but they are being cut down right and left, making it only a question of time when the white pine timber will be as scarce as rosewood. As a gentleman connected with the lumber interest remarked. "We are doing nothing for posterity except to decree that they shall not build wooden houses."

The lumber is brought to the Chicago market chiefly by schooners, propollers, and barges, the latter being towed two or three at a time by powerful tugs. The receipts of lumber by rail. except from the south, are comparatively light, although the Chicagoans think it would make a comfortable business for what they facetiously call the "surburban towns," viz., Milwaukee, St. Paul and St. Louis. The immensity of the lumber business of Chicago can not be realized except by taking a drive through the lumber district, and spending an afternoon in the rooms of the Lumberman's Exchange, poring over the statistics compiled by the secretary. There are two hundred and twenty firms engaged either as brokers, manufacturors, or dealers in lumber. Last year one firm alone handled on hundred and twenty-five million feet, averaging in value about \$18 a thousand.

Besides this trade in pine the hardwood lines are in increasing demand. The costly hard woods, domestic and imported, and the cheaper hard pine from Mississippi, form no inconsiderble item in the years receipts, last year the receipts of lumber at Chicago made a grand total of 2,676,757,842 feet, and 1.215, 455,494 shingles. Of this, three hundred mill ion feet were of hardwood. The long-leaf yellow pine, heavy almost as mahogany, and so pitchy that a sliver of it will burn like a taper, is rapidly growing in favor for interior work Good selected stock has a beautifully figured grain, and when darkened a little by tune is surpassed in effect by but fow of the more costly hard woods. The shipping trade in lumber from Chicago extends northwest, west, and south to the limits of the country, not always stopping there. Some of the lumber towns of Michigan are active competitors for the trade with the Eastern States; but, nevertheless, the city of railroads manages to forward a goodly amount into their markets.

Chicago, being in the centre of a vast system of water and rail transportation lines, is destined to become a larger dealer in lumber every year, although now the largest market for forest products in the world. The millionaire in the metropolis and the section hand on one of the new western railroads both buy the material for their homes from her yards. The boards for the farmers' fences and the ties on the read-bed of the railroad which carried him to his western home pass through the hands of the Chicago lumbermen. The forests of Michigan are still mormous, and the undeveloped West demands their wood. The trade is guaranteed for years to come, and fortunes await those who can skillfully conduct it. - James J. Wait in Harper's Weekly.

AUTUMNAL RUMBLINGS.

The Timber Trades Journal of Oct. 6, says: A fortnight ago our Liverpool authority gave the following uncomfortable account of the state of the timber trade in that port:-

"The importation of all kinds of wood goods continues to be far beyond the wants of the trade, and until there is a very marked improvement in the general business of this district, no relief from the present state of depression need be looked for, unless shippers can stop the glut of supplies which are at present being put upon the market."

Since then about eighty shins with wood goods have arrived there, and the same tone was apparent in the report of last week, but a little more hopeful, though on what the hope was grounded was not very apparent. We find the following from the same hand :-

"The importation of North American goods. both timber and deals, continues to be in excess

there is no improvement in prices; at the same time, these are at such a low obb that there is a probability of shipments being greatly curtailed.'

Well, that may be accounted a reasonable source of hope, on a small scale. But as long as there is a ship to load, and the ports are open, we are not likely to have to record the nevelty of her coming away in ballast. It is added, however, that

the last advices from St. John, N. B., report that several of the city mills are shut down, as manufacturers of spruce deals see that it is impossible to make sales at a profitable figure until the English markets show some considerable ".oonaylsa

This shutting down of the mills is heard of wory season, but we have never known it prevent our getting a very plentiful supply in the and. Sometimes it is a drought that stops them, another time great floods have broken up the rafts and scattered their contents over the intervening lands, where they remain high and dry, far away from the navigable channel through which they were bound to their destination. Now, having glutted our market (as they find out), some of the mill owners indignantly that down their mills, we may presume because only such shabby prices are to be obtained in our chief emperiums. But we have been given to understand that there is always a brisk demand from the States, at the lower ports, which might be expected to keep them going when trade is slack here. At all events, neither in Liverpool nor in London is the reported closing of any number of spruce mills likely to add a don to the prices obtainable at the public sales in the mouth of October. Natural causes are now at hand which will stop shipments altogether at most of the ports, both in America and in Europe, and on the termination only of the season-be it early or latewill the trade look for an interruption to the regular routine of importation at this period of

Talking of the approach of winter, it may be permitted to remark that in Europe there are reasons for anticipating that it will be a severe one, and not unlikely to set in early. It is worthy of notice that we appear to have been indebted for the very fine summer we have had chiefly to the southern winds, which have prevailed, with short intervals of change, since the beginning of April. From southeast to south and west has been the rule, northerly and easterly blasts have been of short continuance and just as they began to be annoying and to offect vegetation the wind has again gone to its old quarters, and however rough it might be, it was almost always genial, and with all the sunshine and rain that was necessary, and latterly-that is, in September-whole weeks of calm, sunny days, though the month began and ended with a storm. In fact, we have had in this country a good old-fashioned English summer, in which each succeeding month brought with it the characteristics which tradition had of old assigned to it.

It used to be calculated that southwest winds prevailed for three-fourths of year in England, but of late this rule has not held good, and not above three years ago the learned and scientific occupied themselves in putting forward theories, to show that the climate of these regions was gradually changing for the worse; and even astronomy was almost turned inside out to account for it. Looking, therefore, to the future of the year, as likely to be consistent with that part of it which has gone before, we may expect that the east and north winds will get their turn with a long innings as the days shorten, already we have a ta-te of them, and that Boreas will re-assert his reign as Christmas approaches, and when he rules at that period he lets us all know it. There is a compensating balance in the seasons as well as in the solar system itself, but its laws are less perfectly known. Rain, wind, and sunshing, heat and cold, are reduced to an average by meteorologists, and, though the years may vary, they find their level in a series and come around again to the happy medium, in which flowers, fruits, and harvest, follow each other in rapid succession "and scatter plenty through a smiling land," after which we may expect that the rigours of winter will be

one, so as to close the Baltie in Nevember, the trade would then have substantial grounds for believing that the import season could not be much further prolonged. That shipments will continuo to be made for this country, whether we need them or not, may be protty plainly seen in the internation of our Swedish corres pondent's last letter. He states, under date of September 22nd, that

"it is not likely any large quantity of goods will be sent from Norrland to London, or sim ilar centres, on consignment this fall.

He then warms us that

"if tonnago can be had at reasonable rates, consignments to a limited extent will be made from Finland, not only to London, but to one or two continental ports."

This is not suggestive of a limited extent, and probably some other British ports may be favored with these contemplated consignments, though the timber merchants of the neighbor hood may be by no means coveting such prefer-At the beginning of the season the ence. trade of this country was assured that consign ments to British markets were not to be thought of, as it was evident they were not in a condition to bear them. Prices have given way on this side since then, say 10 per cent. at least, and now consignments are openly talked of as imminent, to a limited extent, which seems to have no other limitation than that of the tonnage to be got hold of before the final arrest of the proceedings by the advance of General Frosty-fist to the rescue. That is all the security merchants on this side have to protect them from an excessive fall importation. there is a part of our correspondent's letter which seems to foreshadow a change for the better, though it be more remote than he thinks. At any rate, he speaks out, and with an emphasis which indicates that he is very much in carnest. He describes to us the state of the forests and the results of the measures taken for regulating the cutting, and then he adda.

"In spite of the present depression in the trade, it is my firm belief that we are on the eve of a substantial rise in the value of growing tim ber, and especially of redwood."

It is not easy to see how, while production is going on at such an enormous rate in Swede. and Finland, any check can be interposed that will raise prices here; but if shippers have to pay more for the growing wood they will hardly continue to ship it on speculation with the probability of a loss on every cargo.

We fear that for this season at least the prediction will not benefit the trade of this country. There appears to be already so large an accumulation of stock in the hands of the millowners that they may be considered almost independent of growing timber for the present, and any attempt to increase its price might throw many lumberers out of employment without affecting the free on-board market, till the stocks now preparing for shipment began to be seriously diminished by the demands of another season.

Teakwood.

I understand, says a writer in the Garden, that some of our enterprising bot-house builders are introducing this wood into herticultural buildings, and it is expected it will supersode pine to a considerable extent. It is light, strong, and durable, and not difficult to work. Teak baskets for orchids are now common, and gardeners know how much more lasting they are than those of hazel and other common woods. Lightness and elegance of structure are important considerations in hot-houses in mere ways than one, and in this respect teak has the decided advantage, for it embles the builder to dispense with heavy rafters and beams, and is not much less durable than iron, to which it is preferable in other respects.

An Ancient Forest.

The Timber Trades Journal of Oct 6th, says: At a meeting of the Tees Conservancy Commissioners, on Monday last, Mr. Failows stated that 134 heavy trees, varying from 10 ft. to 40 in length had been dredged from the river. They were, doubtless, part of the forest which

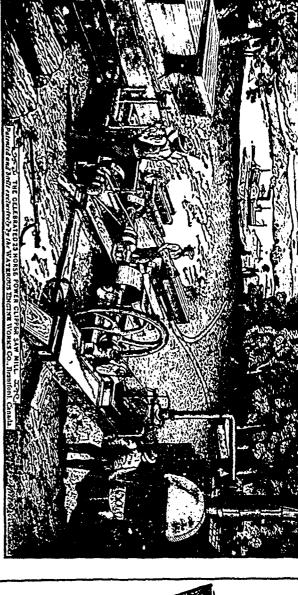
CARRIAGES to cut any length desired, for slabbing or stock purposes, ship yards, &c.; Ratchet or Gauley's Friction Set Works, Eagle Claw Degs, Tiger Dogs, Recording Attachment, and

sing 4 to 12 inch Face Frictions; Steel Mandrels; Reservoir Oil Boxes; Double Leather Food Belts, from 23 to 6 inches wide, takes 72 inch Saw and under.

SAW

FRAME

DIPHERENT SIZES EFThis Cut represents the Engine furnished with Nos. 8, 12, 16 and



Abore cut represents Our 25 H. P. Patent Direct Action Mill which we guarantee to cut 8,000 to 12,000 feet of lumber per day of ten hours, and to be the most efficient, economical and durable mill built in America, and will saw lumber charger per thousand than heavy large size belted or gang mills. For over a quarter of a century the leading pioneer mill of Canadian settlers. 127Specially constructed for hard work.

s made of Lowmoor Iron, or Krupp" best fire box iron. icidee boiler has water front, and is thoroughly stayed. THE FIRE BOX

18] Saw Mill & P. White, Pembroke, have one of these 30 H. P. mills at Deux Rivieres, C. P. R. R. G. C. V. Hall, Quebec, has one of these 30 H. P. mills at St. Agnes, Quebec. Mso, W. & R. Wallace, Gardner's Creek, N.B., with 60 foot Ship Yard Carriage.

hampion Portable Saw Wills The following are a few

12, 16, and 20 **H**. P.

Canada Pacific R. R. Co.

G. B. Hall & Co., Que. (2)
Dominion Land & C. Co.
Sherbrooke, Que. (2)
Sorel R. R. Co., (2)

Nor.-West Milling and
Mining Co.,
Low River, N.W.T.
Toronto and Nor.-West
Colonization Co.,
Near Brandon. Michipicuten Nativo Copper Co., W.W. Stowart, Montreal Cochrano Ranche Ca Bow Raver, N.W. 1 Morton Dairy & Farming Co., Turtle Mountain. Geo. Perley, Ottawa. Allan Grant, Otawa.

Double Edgers, 2, 3 and 4 saws; Automatic Lumber Trimmers, 5 to 9 saws each; Log Turners, Slash Tables, Log Jacks or Haul-up of all Capacities, Endless and Single Chain; Automatic Log Rollers, Transfers, Live Rolls, Shingle Machines, Drag Saws, Knee Bolters or Block Splitzers, Shingle Packers, Gang Lath Mills, Stave Machines, Automatic Sawdust Feeders is Gangs of Boilers, Sawdust, Slab and Refuse Conveyors, Elevators, Pickering Governors, Worthington and Blake Steam Pumps, American Planing and Matching Machines, American Saws, Solid and Inserted Tooth, Extra Thin Circular Board Saws a specialty, Swages, Gummers, Emery Wheels, and all kinds of Saw Mill Furnishings kept in stock. 世以GIV世 Brantford,

Send for New Price List and Illustrated Circular, of special interest to saw-mill men

Mention this

THE FORESTS AND THEIR MANAGEMENT.

We take the following from Mr. R. W. Phipps' report to the Ontario Government: THE BRITISH ISLES.

There are many forests, both Crown and private, in the British Islands, concorning which, as they appear to be managed on different systerns. I shall morely state such points as seen to have some bearing on possible operations in Canada, or may show the progress made in late pears in planting and foresting oper-

In the New Forest, Hampshire, containing 91,000 acros, much has been planted with Scotch fr and larch in 1853, and with oak in What is noticeable is that the first, planted as nurses, are planted here so much before the others (both are classifier frequently planted at onco). It is done to establish the nurses, and give shelter from the cutting winds provalent here. They transplant here from the first nursury to another—the last one near the ultimate destination of the trees.

The Dean Forest, in Gloucestershire, has 22,-600 acros, in all. The commissioner visited twelve plantations here, ranging from 1844 to the present year. Nurses and hardwood are put out together.

In Scotland, the nurseries of Lawson & Sons near Edinburgh, are noticed. They contain 270 acros. There were thirty millions of conifiens seedlings in the beds. The pinus pinuster is largely used for planting on light sandy soils

Before sowing or forming the nursery bed the land is trenched to fourteen inch s. and a crop of potatoes taken off to clean it. In the following spring the seed beds are laid out, and the upper soil carefully prepared to suit the nature of the trees which are to be sown. Most of the coniferse prefer a light dry soil with a considerable proportion of sand, and this has the advantage that the seedlings are easily shaken out and freed from each other for transplanting. In-the case of Scotch fir and larch, the seed is sown in Msy or June, and left in the seed bed for two seasons. The seedlings are then planted out in lines fourteen inches apart, and three inches between each plant, are left thus for sometimes two years, and then planted out for good. It is thought better, if the frost can be prevented from killing the seedlings, to sow in April, and tramplant one year after, or even the same autumn, as soon as the leaf bud is hard. The apruce requires two years in the seed bods, as its growth is slower than that of larch. The pinus pinaster, austriaca, and laricio are sown in May or June, and transplanted the same autumn into rows six inches apart, the plants close together. Hence they are transplanted the following autumn, into rows fourteen inches apart, where they are left one or two years before being planted out. It is considered an object to shorten tap-roots and encourage laterels. (This last idea, it will be noticed, may assist the tree; but not that main object of forest preservation, the connection between the upper and lower strata.)

The Earl of Scaffeld's woods, in Strathspey, give an instance of the rapidity with which planting is going on in Scotland. There are 60,000 acres, of which half are in timber, yet so young, that the commissioner saw little large wood ready to cut, but plenty of thinnings. The overseer intends gradually to plant the whole, so that, in course of time a thousand acres could be cut annually and a thousand planted out, which could not, it is said, fail to bring in a large revenue, without trenching on the capital of timber. Three lines of Scotch fir the commissioner saw lifted and tied in bundles for planting out. This was done expeditiously by the five-pronged fork, two men digging out the young trees, which are then lifted by womon, the earth shaken off, and tied in bundles for planting. This list will give some idea of the progress made on only one estate:-Duthil hill, 700 acres, planted six years; Deshar, 1,-100 acres, within soven years; Sluemore, 600 neres, five years ; Revock, 700 acres, four years ; Bengalupin, 1,200 acres, six years; Advie, 300 acres, one year.

A point here presents itself which, though it seems vague, and not according with Canadian experience, it might to be well to examine sud should be left barren and untouched, after it is cleared of trees, until the natural herbage, whether heather, grass or moss, which existed before the trees grew, recovers; and that if planted before this takes place, failure will resuit."

It may be remarked that cak is now little planted here, its use for ship-building being much less than formerly; while, even for backing for ironclads it is abandoned in favor of teak, which has not the injurious effect upon the iron produced by the contact of oak. Scotch fir and larch are much planted, and are rapid in natural reproduction. Whenever the natural vegetation has agrung up in places formerly covered with conferous trees, the seeds germinate. This is then protected by wire fences with great success. In a large tract of self-sown forcet in Granton district, enclosed six years ago, the Scotch fir average six feet high, while individual trees run up to ten feet.

Wire fence, tarred, three feet eight inches high, can be constructed for seventeen cents per yard, posts and all, and is much used. After ten years, or when the trees have grown out of harm's way, pasture is sometimes let. Enclosed plantations for this purpose command 2s. 6d. per acre, while ordinary hill side pasture gets but 6J.

The Earl of Mansfield's woods, in Perthshire, These are about ten thousand acres. Planting is going on constantly. There are nine district foresters, and a large staff of woodmen. A large plantation of Douglas pine is mentioned as doing remarkably well. They were planted in lits fifteen feet apart, fifteen inches square, and ten inches deep, with larch and Scotch fir nurses at four feet apart. The pines average twenty-five feet in height. The nurses are being removed. The overseer disagrees with the Strathspey statement as to leaving the land bare, and considers that it is only the insects (the beetle) which hinder the growth of seedlings on land cleared of conifers. He succeeds well by excluding cattle for one year, letting the grass, etc. grow, then burning it when dry, and planting out.

The Duke of Athol's woods, in Perthabire comprise 10,000 acres, and were commenced in 1728, principally with larch, which has done well in places, but is now undergoing the substitution of Scotch fir which pays better. Oak coppice cut at intervals of twenty years yield \$60 per acre.

WOOD-WORKING FACTORIES.

A correspondent of the Builder and Wood-Worker, who has evidently "been there," We do not have to draw largely on our imagination for persons who make up the rank and file of men setting up and running planing mill machinery. We just take the men as we find them, and the machinery, and by uniting them together the picture soon becomes a reality, and the mystery of imagination ceases at that moment to be mysterious. But the kaleidoscope does not produce a greater variety of fantistic forms than does the vast number of mills through the country, each showing some different person and different style in the management and care of that particular mill. Each has his own particular way, which shows itself in every nook and corner, and about every piece of machinery that has anything to do with. You go into a place and see everything in a tumble down style, and belts running half off the pulleys on the leader and the other half off on the driven, and boards and pieces of plank nailed up here and there, haif worn through by belts they are trying to lead or drive somewhere, the said belts having three or four more lacings in each, and going around the pulleys like a Virginia fence, making it almost like running a gauntlet to get through the mills. Tools lying helter skelter, here and there and, perhaps, on the floor in the shavings; and the first thing you hear from them they go rattling through the suction fan, or the fireman has rulled them out from under the furnaces when cleaning out to start the fire in the morning; and so through the whole arrangement of the mill, everything from top to bottom at loose end.

We do not have to draw largely on our poor find the meaning of. The Strathspey overseer ideality to complete this picture. The erron over it to keep the teeth of an even length, just far enough from the end so that it will cut

considers that "in Strathby, at least, the land having charge, very likely, leaves everything to the care of irresponsible workmen, whose only care seems to be to get through as little work as possible, and get their overalls off ready to jump out of the mill at the first sound of the whistle or bells the aforesaid man in charge having left sometime before, that he may spend a little time in a favorite gregory and get fortified for the afternoon's performance or, perhaps. get braced up for to-morrow, Such companionship completes the picture drawn and is true to

> Now take the opposite conditions, and we see belts running perfectly everywhere; everything is free and clear. One lacing in a belt and perhaps, what is infinitely better, the belts are made continuous by lapping and riveting; everything is in its place. If you want a wrench or file or any tool necessary about the mill, all you have to do is to go where they are always kept and you are sure to find the tool want, and never, or scarcely ever, find a tool in the shavings or rattling through the suction fan, and there never is found little piles of pieces of boards lying around in the way. taking up room that could be used to very much better advantage as a clean place, where you could put some useful thing if you wanted to. I do not ever see this man leaving any responsibility, which he ought to bear, resting on the shoulders of those who are not fit persons to trust it with, and he makes it a rule to see that everything about the mill and machinery is properly attended to. The oiling is looked after, and there is never a hot box because he knows the condition of overy box and bearing about the mill. You never can go through the mill and hear a squeak here and another there and another over yonder, as if there was half a dozen wagons going through that had not been greased for the last decade. You always find this man there quite as soon as any of his men are, and has everything ready to go ahead as soon as the machinery starts up, and is there until the mill shuts down, and never has to visit any saloon or grogery on the way home to brace up for any future task or duty.

This is one picture which this kaleidoscope shows us, and we turn it just a little and we see another. It does not necessarily follow that because a man is orderly and keeps everything in its place, that he would be one that understood just how to file a saw, or sharpen a knife or a side-cutter, and keep it in good working shape. Keeping tools in their place and keeping them in good condition to do their work well and eacily, are two very different things, although it would seem that a person who was nice and orderly about one thing would be so in others, and would take pride in the work of his hands.

We will go into a mill, however, and look around, and we come to a saw bench and see a saw with one large tooth and one small one, and one long one and a short one, and one filed very fleaming and another almost square; and and looking at some sawn stuff, it looks as if a thousand demons had gone through it with a harricane. More than as likely as not this abused servant had three or four black spots on it showing how terribly it had been handled.

This is a specimen of the rest of the tools in the mill. A pair of side-cutters on a bench near by confirms the statement. One is filed short and a other a long bovel, and the grooving bit of ... stands out one eighth of an inch further than the other, and one is filed standing and another the opposite, overy individual bit is sharpened at a different bovel. We look for stuff that has come from the mill with tools in this shape and we find the last production and, oh! horrors of horrors, the demons have been here surely and have been recruited. Do wo wonder that carrenters complain of the bad work done by planing and matching machines? But there is a relief to this picture, and a little turn of our magic picture maker brings it to us in an instant.

We see a man just stopping his saw, and before he shuts off he takes a piece of broken grindstone, and carefully holding it up to the saw, just brushes it over. Noticing this we Do you joint a saw every time you take ask. it out to sharpen?" Ho tells us "No," not always, but as often as once a day he just goes

which helps to keep the out corners full and makes the saw run enough better to pay for the trouble. When he takes the saw out he holds it up to you, and you see every tooth is so near alike that the eye can not see any difference in their size or shape, and the saw shines like a piece of burnished silver. This draws out the remark that he has not got any black spots on his saw. Pleasantly he tells you there is no need of any if you use the saw right. If you keep a saw round, and the outside corners full. and a good fair set in it, and dan't crowd it if it binds in the cut, which it will do sometimes, there is no need of making black apots on a saw. He shows us some of the sawing, and you are surprised that a man can do so nice work. but when he comes to put in another and you hear it make that fine, clean clear cut, so peculiar to a saw in order, that you do not wonder that his sawed atuff looks so nice. He tells us that they have one man to look after the saus and no other man ever has anything to do about filing or setting, which makes the saws all come from the filer, uniform in set and shape of tooth, and if there is hard wood to saw, there is always something ready for the work. We now go on to see the man sharpening the knives of a matching mill, and we see him taking pains that the knife is straight, and he gives it a good bevol so that there will be a good clearance in the cut, so no not to go nounding through stuff instead of making a clean easy cut, which old planing mill men can tell by that peculiar sound given by a mill when it is in good nice working trim. The side-cuttors are now looked after, and we see that each bit has done an equal share of the work and are all dull alike; and in filing them to use again, pains are taken that every bit is the same bevel and they are set out alike, and if for working two sides they are set perfectly square and filed, so that they will make a tight joint on the surface. We see the work coming from this mill as near perfect as it can be. The work comes just right, and the matching is neither too locse nor too tight. So ends this picture.

We might keep turning and changing the views almost indefinitely and still there would come continually perfect representations of the different characters, who have the charge of some one of the thousands of mills renning in the different parts of the country. Each individual must show his individuality in his personal work, and owners must test these different realities to see which best comes up to the standard which they demand.

NUMBER OF TRETH IN A SAW.

It certainly seems to me that a man must be devoid of all reason and common sense when he undertakes to tell what guage of saw, number of, or shape of teeth is the best for all purposes. Why, sir, I have seen raws advocated in the numerous articles in your paper of late that would do (if properly filed) splendid work on some mills, and on others would not go one-half its diameter into the log before it would be broken into hundreds of pieces and scattered all over the adjoining country. Where would a 20 to 30 tooth. No. 10-gauge, 56-inch saw he in a 24 inch cut of yellow Texas pine, on a 9 to 12 inch feed, with belt and engine power behind it sufficient to drive the arbor its 850 revolutions per minute, whether the saw went straight or crooked? It would be non est in about a second after it touched the log. Again, what would be the result of a 100-tooth, 7-gauge, 56-inch saw on a 11 to 2-inch feed, in yellow poplar or white pine, with light power to drive it? It would scraro away (not cut) until the belt shos, engine checks down, and the speed of itself slowed down so that the contribugal force is not sufficent to keep the saw straight against any pressure on the teeth, and consequently doubles up or flops over one way and then the other, until it gots hot from the point of teeth to the eye, and you can do nothing with it until it is cooled off; then you start again and have a repetition of the same.

Now, all I will say in reply to those who think the fewer teeth you have the lighter your saw will run, is for them to try the experiment of laying a board down on some solid foundation, and then take a quarter-inch chisel and place it

a chip and not scrape, and they will find the chisel can be pushed through any common wood very readily; and then take the same chisel and same board, place the chisel two or three times as far from the end in some other place, and they will find, instead of being able, as before, to push it through by hand, it will require several blows on the chiesl, with a mallet or some thing else, which seems to me proof enough that it does take more power to each tooth of the saw that has the less teeth do the same work. Now, they will all probably admit that, but claim that it does not take double the power to each tooth of a 20-touth saw that it does to a 40. Now, of course, there is reason in all things, and if your feed is enough, say 31 or 4inch, so that your 40-tooth saw can get a firm hold on the timber and cut, the teeth of the 20tooth saw will each take more than double the power, and besides will require a heavier saw, as the strain is not so easily divided on the rim; in fact, it would scarcely run at all on that feed in hard wood. But if the feed is not more than 14 or 2 inch, so that the 40 teeth could not cut but scrape, why of course the 20 teeth would cut and consequently run lighter.

Not long since I was filing for a large mill where among the saws were three new ones from Henry Disaton & Sons, all splendid saws, good temper, etc., excepting they were 6x8 gauge. (All saws for sawing logs should be straightthey run steadier and can be run with less swage than a bevel saw.) Now two of these saws were 80 teeth and one a 60-tooth. Our feed when the frictions were new was 7-inch, but we would not put on new ones until the feed would wear down to 2-inch. When the frictions were new the 80-tooth saws would go on the arbor in their turn, and run one-quarter of a day, cutting about 15,000 feet, when I would change for a fresh saw, whether they needed changing or not; but when the turn come for the 60-tooth to go on, it would only be with utmost care in filing and cautious handling of the carriage runner in hard logs and deep cuts that it would stand up for more than 11 to 2 hours. But when our feed had worn down to 5-inch, the 60-tooth would stand up as straight as a stretched string in all cuts, and do its work on 80 pounds of steam where the other saw reqiured from 90 to 100 pounds to do the same work. There is no rule for the guage of saws, number or shape of teeth that will work regardless of feed. On the feed depends everything, and I defy any living man to prove otherwise. Now, one can first find out his feed and timber to be sawed, then tell very near (if he understands his business) what gauge of saw and number of teeth would do the work properly, with the least power.

I have found 12 teeth to the inch of feed or straight 8-gauge saws to be about right for yel-Very hard wood or thinner saws relow pine. quire more teeth in proportion, A saw should bo strained or hammered, so that when it is at its speed and cutting in the log, the rim, (which is expanded by contrifugal force and work the teeth are doing) will not warp sideways, but be perfectly straight and stiff. If the eye is tight and stiff when standing still, it will hold the rim from straightening out when in motion; consequently, as it expands it must go somewhere and will warp and assume a snake-like appearance. On the other hand, if the eye is too open or loose, and the expansion of the rim does not take up all the slack when running, the saw will not be stiff and firm, and will give back when striking the log, causing the eye to push out or in, and rub of her log or board and heat. Every saw filer should be a practical saw hammerer, or at least understand the theory of it; for very often much troub'e arises from a saw not being properly strained for the speed it is run, though the number of teeth and shape of them may be all right .- J. F. Capron, in Cincinati Artizan.

LARGE STICKS OF TIMBER

Descriptions of some of the big sticks of timber of the Pacific coast, are well calculated to excite the credulity of many of our mill men who are used to dealing with much smaller timber. The Architect and Building News, of San Francisco, in speaking of some of these large sticks, says: One piece is 144 feat long by 18 inches in size, and contains 3,456 feet of lum-

ber. For over 100 feet there is no knot that a five-cent nickel will not cover, and in the whole piece of timber the largest knot can be covered by a half dollar. It is wonderful that a stick of timber of the sizogiven should be so remarkably clear of knots. Its companion is of the same length, 16 inches square, and contains 2,352 feet. When it is taken into consideration that the tree from which the first mentioned piece of timber was taken was cut several feet above the ground, and that 150 feet from the cut made to fell the tree it was of such a size as to enable millman to saw the log so as to produce a piece of timber of the size given, one can imagine the size the butt must be, and partly comprehend the amount of labor required to handle such an immense stick. It costs about one-half more to land on our warves a stick of timber of the size mentioned that it does of ordinary lengths. These pieces of timber were sawn at the Port Blakely Mills, Washington Territory, the owners being Renton, Holmes & Co., the well-known lumber merchants of this city. A short time ago there was received in this city a stick of timber 104 fee g, 24 inches square, and almost free from knots. After its arrival here it was allowed to be on inspection for a short time, when it was taken to one of mills and sawed into joists, as the purpose for which it was manufactured was given up and no use could be found at the time for a stick of timber of such large dimensions .- The Woodworker.

POREST PIRES.

Passengers on the Fredericton express Saturday evening, from the time the train left Nerepis until it reached Rusagornish station passed through a continuous gauntlet of fire. At several points near the track, especially along the Frederictors branch, large fires were burning freely there, lighting up their surroundings for miles. Innumerable small fires also seemed to have been set by the falling leaves, which, all on fire, were carried long distances by the wind. Several miles back of the track buce fires in the woods were reflected in the zenith like the lurid glow of a burning city. The air along the rail was stifling and some of the passengers suffered considerably. Fredericton was enclosed in a dense pillar of cloud this morning, which utterly shut out the sky and rendered all objects invisible at a distance of about one hundred yards. Big fires were rag. ing back of the city near the race track, seriously threatening the city. The effect of another week's drought is fearful to contemplate. Earnest prayers for rain were offered in most of the city pulpits at the capital yesterday. At Douglas, Stanley, Heron's Lake, Hanwell, and Keswick, the fires have spread over thousands of acres, and miles of fences on the Keswick have been destroyed. From Stanley, Major Wilkinson (71st Batt.) and a company of men only succeeded in reaching St. Mary's Sunday night after a gallant struggle, as the fire apped over the Miramichi road in places and the horses were badly frightened. Farmers at Manners-Sutton had a hand to hand fight with the flames. Great anxiety prevails at Fredericton and outlying districts .- St. John, N. B. News.

THE lake receipts at Buffalo, N. Y., for September, were 37,350,000 feet of lumber and 6,-100,000, shingles, and for the season to October 1. 165,127,000 feet of lumber and 30,096,000 ahingles.

THE Northwest Lumber Company, at Schkirk, Man., will this winter improve its mill. An addition 30x40 feet will be made, that will contain a first-class trimmer and slash board. An office 18x24 feet will also be put up at once.

On Thirty Days Trial.

The Voltaic Belt Co., Marshall Mich., wil send Dr. Dye's Celebrated Electro-Voltaic Belts and Electric Appliances on trial for thirty days to men (young or old) who are afflicted with nervous debility, lost vitality and kindred troubles, guaranteeing speedy and completerestoration of health and manly vigor. Address as abovo.—N.B.—No risk is incurred, as thirty days' trial is allowed. days' trial is allowed.

A REPARKABLE RESULT -W. A. Edgars, of Frankville, was a terrible: fferer from Chronic Kidney and Liver Complaint, and at one time was so bad that his life was despaired of. He was cured by four bottles of Burdock Blood Bitters.

AXES

And LUMBERMEN'S

HARDWARE

Broad, Scoring, Blocking, Timber and Chopping AXES, (Of Superior Shape and Quality.)

Chalk Lines, Rassing Knives, Timber Guages, Cross-Cut Saws, Files, Sleighshoe Steel, Chains, and general line of HARDWARE at the LOWEST PRICES.

SOUR AGENT IN CANADA for the Sale of the following CELEBRATED AXES:-B-4-ANY, RED MANN, and WETMORE'S HAND MADE, warranted. AFThe Best in the World. El

GEORGE STETHEM

PETERBOROUGH, ONTARIO.

IRWIN & PHILP

Commission Lumber Dealers

FORWARDERS.

Shipping General Agents

PORT HOPE.

WEEKLY : MAIL
Stands far in advance of any
other Canadian Paper.
\$1 a year GREAT CANADIAN thas the Largest Circulation, the Latest News, both Local and Foreign. A Splendid Story Page. First-class Agricultural Page. Reliable Market Reports. Legal Column Household Department, Children's Department, etc. PAPER THE MAIL the great medium for acivertisements of FARMS FOR SALE Agents Wanted ONE DOLLAR YEAR (ADDRESS TRE MAIL

Toronto, - Canada

The American Hotel, BARRIE, ONT.

Collier Street, Adjoining the Market.

RATES REASONABLE, CENTRAL LOCATION, FREE BUS TO AND FROM ALL TRAINS. 27 Every accommodation for Commercial and LUMBERMEN.

J. K. POST & CO. LUMBER MERCHANTS

And Shipping Agents. OSWEGO, N.Y.

E. S. VINDIN.

Commission, Shipping, Forwarding and General Agent.

LUMBER MERCHANT

Office, Tempest's Block, Port Hope. 111

DODGE & Co. Pine & Hardwood Lumber

Office :- Cor. East Falls Avenue and Stiles Street.

BALTIMORE, MD., U.S.A.

Correspondence Invited.

J. T. LAMBERT.

Lumber and Commission Agent.

ORDERS FOR DIMENSIONS AND ALL OTHER KINDS AND GRADES OF

American Lumber

PROMITLY ATTENDED TO.

Timber Limits and the Square Timber Trade a Specialty.

Office, Wellington Street, OTTAWA. 111f

not, life is sweeping by, go and dare before you die, something mighty and sublime leave behind to conquer time." \$00 a week in your own town. \$5 outfit free. Norisk. Everything new. Capital not required. We will turnish you everything. Many are making fortunes. Ladics make as much as men, and boys and girls make great pay. Reader, if you want business at which you can make great pay all the time, write for particulars to H. Hallarr & Co., Portland, Maine.

\$500 Reward!



DNEY INVESTIGATORS IN USE.

Risa specific in the cure of all diseases of the Kidneys, Risdeer, Prostatic Portion of the Urinary Organs, Irrition of the Neck of the Bisdder, Burning Urine, these, Gonorrhes in all its stages, Nucous Blachartes, Congestion of the Kidneys, Brick-dust Deposit, Diabetes, Inflammation of the Kidneys, Rick-dust Diabetes, Inflammation of the Ridge of the Kidneys, and Bisdeer, Painte, Bloody Urinary, Calculus, Renat Colle, Renat Colle, Reck Urinary Calculus, Renat Colle, Renat Colle, Renat Colle, Renat Colle, Renat Colle, All New York, Particularly in persona advanced in His., IT is A. Kinney Investigation of the renewal of the excessive use of autoxinating drink.

PRICE, \$1; or, Six Eottles for \$5.

W. JOHNSTON & CO., 161 Jefferson Ave., _ DETROIT, MICH.



STED TO THE LUMBER AND TIMBER INTERESTS OF THE DOMINION.

PUBLISHED SEMI-MONTHLY BY 10. ER & Co. PETERBOROUGH.

Terms of Subscription:		
One copy, one year, in advance	\$2 1	0

Advertising Bates t

Per line, for one year	₩	w
Per line, for six months		50
I'er line, for three months		30
Per line, for first insertion		10
Per line, for each subsequent insertion to 3 mo's.		ಯ
Cards not occupying more than 12 lines (1 inch)		^
per annum	8	00
Cards not occupying more than 12 lines (1 inch)	_	
for six months		00
Cards not occupying more than 6 lines per annum		00
Cards not occupying more than 6 lines, for 0 me's	3	00
Special rates will be made for page, half page column advertisements.	a	nd

Advertisements intended for insertion in any parti-cular issue should reach the citics of publication at least four clear days before the day of publication, to insure insertion

All communications, orders and remittaneos should be midressed and made payable to Tokka & Co., Peter

Communications intended for insertion in the CANADA Communications intended for insertion in the CANADA LUBREMAN, must be accompanied by the name of the writer, not necessarily for publication, but as a guarantee of good faith. Communications to insure insertion (if accopted) in the following number, should be in the hands of the publishers a week before the date of the next issue.

The Canada Lunguanan is filed at the Offices of Mrsags, Samued Dracon & Co., 154 Leadenhall Street, London, England, who also receive advertisements and subscriptions for this paper.

PETERBOROUGH, Ont., NOV. 1, 1883.

THERE are twenty saw mills along the line C. P. R. from Thunder Bay west, with an aggregate cutting capacity of about 1,000,000 feet per day.

An Otlawa correspondent says that Mr. W. II. Baldwin has invented and manufactured a gang circular saw mill which he calculates will saw up three eighteen inch logs per minute.

An artificial rise of seven feet in the Chippowa river cleared out from 10,000,000 to 15,-000,000 feet of scattering logs, bringing them from Paint creek and Little Falls to the Beef Slough, Wis., works.

THE Kingston Whig says :- People have little conception of the supplies that go out on the Kingston and Pembroke R. R. for the lumber men. One consignment of 250 half chests of ten was sent by a grocer to a shanty this week,

JOHN F. Carr, a New York lumber dealer, who has for many years interested himself in working up the redwood trade, recently shipped 40,000 feet of that lumber to Australia, and has made several shipments to England and Germany.

THE fine forests of Arkansas are being rapidly opened up to trade, by the numerous saw mills which are rapidly springing up all over the timbered sections. More mills are probably being built there than in any other state in the union.

THE Edmonton Bulletin of Sopt. 29th says: Dan Noyes delivered three rafts of saw logs to Hardisty & Fraser's mill on Wednesday. On the trip down one of them was partially wrecked at Big Islands owing to the low water. About thirty of the logs were lost.

MR. RUSSEL HEATH, of Carpenteria, Cal. has an English walnut orchard of two hundred acres of rich level land near the seashere. The trees are from ten to twenty five years planted. His crop in 1882 was 630 sacks of 70 pounds each; this season he expects the harvest will aggregate about one-third more.

A CORRESPONDENT of the Northwestern Lumberman who has visited the mill of the Tacoma Mill Company, located at Tacoma, Washington Territory, says that the logs, as they come into the mill, are covered with teredos, a species of small sholl fish. The slaughter caused by the saws is tremendous, and a constant fishy smell pervades the mill.

THE Northwestern Lumberman sava that s reliable estimate lately made upon a certain quarter section of redwood timber in California was 32,000,000 feet. In comparing this with the pine lands of the Saginaw, Mich., district. it is stated that 2,000,000 feet was an extraordinary growth on the book of the land, when good fortios were plenty, and 100,000 feet to an acrois called the biggest yield on record in the Saginaw region.

THE Tember Trades Journal says :- The adoption of wood paving in the principal provincial towns is steadily on the increase. Some towns, such as Norwich, Lavernool, &c., have spont large sums in recent years. At Plymouth this paving has been so much appreciated that the Corporation has resolved to lay down a further quantity in Bedford Street, and at Northampton tenders are invited for laying down 1.200 varies of wood paving to replace granito blacks.

A KENTUCK! paper states that Dana, the great coal man of the Kanawha valley, says that sawdust has saved him hundreds of thous ands of dollars. When a coal barge becomes so leaky that pumping will not overtake the inflow, sawdust is used as follows: A nail keg with both ends out, nailed to a handle, and with dampened sawdust packed therein, is jogged against the bottom of the barge, the saw dust hunting the crevices, and the remedy is enectual. F. R. Kaulbersch saved a demoralized bargo at Galliopolis in this manner re

THE proposal to hold an "International Forestry Exhibition" in Edinburgh during the summer and autumn of next year has been taken up with much carnestness in Scotland, and a large sum has already been obtained without any direct appeal to the public at large, as a guarantee fund. Besides specimens of for est produce, implements used in forestry, fungi rustic work, etc., there will be a collection of illustrations of trees, scenery, forest labor, and the like, along with books, maps, and reports ocaring on forest history, surveys, and the geo graphical distribution of trees.

THE committee of the proposed International Exhibition of Forestry, at Edinburgh, has already received large contributions and hearty co-operation of the Duke of Buccleuch, Lorde Derby-who takes a particular interest in fores try-Resobery, and others. It is intended that the exhibition shall embrace all the objects of forest economy, and illustrate the various modes by which, in different countries, forest products are utilized; while also bringing to gether specimens of forest fauna and objects illustrative of the commercial, scientific, social and legislative aspects of forestry and forest conservancy throughout the world.

GAS FROM SAWDUST.

To the Editor of the Canada Lamberman.

DEAR Sin, - My attention has been directed o an articlo in your issue of Oct. 1.t, entitled "Gas From Sawdust," which contains certain erroneous statements which seem to me to need correction.

The article in question quotes an item from the London Timber Trades Journal, in which it is stated that "Mr. R. Tomlinson, late manager of the Cottingham Gas Works, near Hull, has just completed the erection of the gas works for lighting the town of Deseronto, Ontario, Canada, the works being erected for the purpose of making gas from fine sawdust."

The Mr. R. Tomlinson referred to in the above item came here some months since in search of employment as a pipe fitter and was employed by me in that capacity for a few weeks, but I was obliged to discharge him on account of his matter-an inquiry into the admirable methods

Tomlinson had an exuberant imagination which becomes very vivid indeed when under the in fluence of "fire water," and it is probable that during one of his frequent potations he communicated the infermation concerning the Deserente Gas Works to the London Timber Trades Journal.

As a matter of fact I am, as far as I know the only person who has conceived or put in practice the idea of making Illuminating gas from sawdust, and the works here for making gas from sawdust have been erected solely under my supervision.

The statement in your article that the gas made from sawdust is far superior to that made from Cannel coal is an erroneous one, sawdust gas being by no means equal to that made from Cannel coal, but the quantity obtained from an equal weight of sandust is about four times as great, and the addition of a small amount of Petroleum gas brings the illuminating power up to any point desired.

Yours respectfully, GEORGE WALKER, Manager of Gas and Chemical Works for the Rathbun Co., Descronto, Ontario.

NORTHERN MANITORA.

Meeting Mr. F. T. Graffe, lately arrived from an exploring expedition up the Winnipeg and Bear rivers, some one hundred and twenty miles distant from Winnipeg, a Times reporter interviewed him and obtained the following information :-

"The settlement abuts on the Indian reservation which extends some three miles above Fort Alexander. The soil is, generally speaking, a rich clay loam, heavily timbered with poplar, birch, spruce, tamarao and jack pine—the ridges being covered with a good quality of oak. Soft maple and blue beech are met with in the low lands, and thickets of cranberries (high bush) and wild plums are numerous."

"As a lumbering country what do you think of it?

"I have seen none better in the Province. There are two saw mills situated on the Winnipeg river-one driven by steam and the other by water power, the latter being located at Pino Falls, seven miles from the mouth of the river. As regards the capacity of these mills, I cannot speak positively, but I should judge that they would each average about 45,000 per day, consequently the settlers are well provided for in so far as building requirements are concerned,"

TIMBER AND HEALTH.

How fatal are the results which attend careless indifference on this point, says the Builder, is singularly shown by what has followed in Italy on the disferesting of the once well-wooded peningula. Not alone have the recent terrible inundations in the north of Italy been directly traced to this cause, but the fatal aria cattira, the poisonous breath of the marsh lands, which has within twenty years or so invaded almost every province of the peninsula, now reigns supreme, driving from the once fertile plains thousands of the unhappy inhabitants. Here we see the direct influence of false economy in this one direction. When we consider, in addition, that Italy could, undoubtedly, by proper management, grow a large portion of the timber which at present she has to import, we see another direction in which a false economy has impoverished and impoverishes an already poor nation. England, without having reached this sad position, cannot be said to be beyond blame. There exists in our country many a broad stretch of land which, by the action of science, might be rendered productive. and at the same time beautiful. The growth of timber is not of a nature to tempt the speculative demands of modern private initiative; it is for this reason that it behoves the Government, or, at least, local authorities, to take p the question. They, at least, standing virtually independent of the consideration of immediate gain, are the only fit instruments by which such work can 1.3 done; but the system once set in order, the returns, it is evident, will be no less regular, even more so than from the ordinary sources of profit. A close study of the too frequent potations of "fire water," Mr. adopted on the continent, in France, in Bel. of a committee at Ottawa for the purpose o

gium, and in Germany-would form an interesting subject of inquiry either for some Government commission, or for some privately aupointed body. The question is one of something more than passing interest. Whence are we to obtain our supply of timber? Nature unaided will soon cease to be able to satisfy our demands; but we have here another of the many instances where science intelligently directed can solve the difficulty, and thus once ngain be of the utmost service to the world not alone practically, but mathetically.

THE OTTAWA RIVER.

Mr. W. C. Edwards, of Rockland, some time we addressed a letter to Mr. J. W. McRee, of this city, in regard to matters concerning which lumbermen doing business along the Ottawa have reason to complain. He points out that for the last year or more there has been some agitation regarding a proposed scheme for the purpose of evercoming two difficulties which almost annually are a source of great less and inconvenience to the inhabitants residing along the banks of the river and to lumbermen, namely, (1) the flooding of the banks of the rivers in the spring of the year, a vast area of what would be valuable agricultural soil being rendered almost unfit for cultivation; and (2) extreme lowness of the river in midsummer. This is a question which has already occupied the attention of Mr. John Rochester, and it will be remembered that he brought it up in Parliament but so far nothing of a practical nature has been done. The desirability of action is again being forced on public attention. Mr. Edwards points out that both difficulties have been growing for some time as the country has been cleared up, and are seriously telt by all who have anything whatever to do with the navigation of the river. Unless romething be done to remedy the state of affairs complained of the evils must continue to grow. Mr. Edwards says :-

"First, the clearing up of the forests on the main river and its several branches causes the snow to melt rapidly as this progress of clearing goes on and thereby a greater volume of water is poured into the river during a shorter space of time each year, and it must be patent to an ordinary observer of such things what the course of this difficulty must be.-Unless some artificial means are resorted to to hinder it, it must go on increasing year by year, and the damage mus be greater. Next, from the same cause the navigation of our river must grow continually worse. Not only does the surplus water, or the water created by the melting of our winter's ico and snow, run off carlier in consequence of the clearing up of the forests, but for the same reason our average downfall or ain is becoming lessened during the summer season, and ovaporation is very much increased, all tending in one direction, viz.: To cause the navigation of the stream to grow year after year more difficult. Now in my opinion both these difficulties would be greater to-day than what they are were it not for the many dams built by the lumbermen on the several branches of the Ottawa, and the streams and creeks tributary to the same for driving purposes. Was the whole body of the water kept back by this means, until required by the lumbermen, allowed to flow into the main stream each year, the deluge caused thereby would be very great, and bad and all as matters are to-day they would be very seriously

Mr. Edwards goes on to point out that damage done is of so serious a nature that the attention of Parliament should be called to it. He says it has been suggested by practical men who have given the subject consideration that the difficulty complained of can be overcome by a process of damming up the larger lakes in the main river and some of its branches, which are not and never will be dammed by the lumbermen. By this process of damming he thinks the freshets could be largely decreased in volume by holding back in the dams large bodies of water, which would otherwise run off. It is held that if the water thus retained in the spring were allowed to run off gradually in the ummer it would furnish a sufficient supply to keep the navigation of the Ottawa good throughout the season. Mr. Edwards urges Mr. McRao to take the matter up by securing the formation

liament as will convince members of the desirability of supporting the carrying out of such s scheme as is proposed. The question is one of considerable importance, and one which must sooner or later demand attention.-Offasca

PAPER PULP FROM CEDAR BARK.

A new use of cedar has been undertaken at Now Bedford, Mass. The Acushnet Paper Mill, at that point, is nearing completion, and was built for the express purpose of manufacturing pulp and paper of cedar bark. It is the first enterprise of the kind over undertaken, though the process has been satisfactorily tested on a small scale. An agent of the company is now in Maine purchasing a supply of bark There is a large quantity at Bangor, Calais, and at St. John, N. B., where large quantities of cedar shingles are sawed. The bark is taken from shingle buts, that are 16 inches long, and are bundled for shipment like lath. The Acushnet mill will work up three cords of bark a day. The first product will be used for carpet linings, but the paper is said to be equally adapted to other important uses. For carpet linings it will be unequaled, on account of its quality of keeping off insects. Eastern ingenuity is bound to devise an endless variety for the utilization of woods, this invention for making paper of cedar bark, being the latest evidence of it .- Northwestern Lumber man.

WOOD PULP ROOFING.

A Mansfield, Ohio, company is said to be manufacturing a roofing material from woodpulp, consisting of two-thirds spruce and onethird poplar. It is then prepared, under patents owned exclusively by the company, in such a manner as to give the greatest durability, and adapt it generally for roofing purposes. It is claimed to be the best roofing in the world, all things considered. It is not affected by heat or cold, as metallic roofs are, nor can it corrode, It is much lighter than slate, and can be walked upon without injury. It is practically fireproof though not absolutely non combustible. It can be used on any kind of roof having not less than 11 inch fall to the foot. It is especially adapted to locations where smoke and sulphurous gases abound, which generally destroy metallic roofs in a short time. It is flexible, and can be used for valleys, flashings, ornamental cut-work in gables, panels, bay windows, verandas and irre gular-shaped roofs. It can also be used with perfect success for sheathing warehouses and grain elevators,

QUEBEC CULLERS' OFFICE.

The following is a comparative statement of Timber, Masts, Bowsprits, Spars, Staves, &c. measured and culled to Oct. 19:-

	1881.	1882.	1883.
Wancy White Pine	2,629,651	2,663,811	3,213,319
White Pine	5,578,640	7,599,814	6,747,758
Red Pine	1,574,730	1,435,065	464,090
Oak	2,685,159	1,149,452	1,750,207
Elm	1,010,395	701,026	309,261
Ash	397,906	263,196	257,029
Basswood	3,576	1,273	2,244
Butternut	2,091	2,039	1,028
Tamarac	24,416	51,448	7,409
Birch & Maplo	151,742	208,333	133,803
3fasts	25pcs	33 pcs	-pe
Spars	pcs	61 pcs	pes
Std. Staves	303,7.2.29	352.6.3.12	627.0.1.22
W. J. Staves	145.4.2.20	1150.9,0.12	610, 2.3.05
Brl.Stares		75.4.3.23	87.2,1.19
	JA	nes patr	ON,
Quebec, Oct. 19.		Supervisor	of Cullers.

International Exhibition of Forestry.

The thirtieth annual meeting of the Scottish Arboricultulal Society was held recently in Edinburgh. Thanks was awarded to Mr. Little, Montreal, for a gift to the Society's museum of 60 specimens of Canadian wood. Referring to the International Exhibition of Forestry to be held in Edinburgh next year, one of the members said the prospects of the exhibition were highly gratifying. The exhibition was assuming much wider proportions than he ever had contemplated; and it appeared to him that if it went on as at present this would not be the only exhibition of the industrial arts in Scotland, but be only one of a yearly series, such as 1480

making such representations by petition to Par. | those held at Kensington. If the Lord Provest and Magistrates granted the use of Castle Hill gardens, the committee could erect buildings of a handsome description thereon in the form of Swiss chalets of a rustic nature, emblematic of forestry. One of the courts might be devoted to Indian exhibits, another to Australia, another to Canada, another to the United States, and so on. The idea met with much favor.

Timber for Well Work

The best timber for curbing a well is hemlock, which is very durable when under water, and gives no flavor to the water. If hemlock cannot be procured, tamarac would be the best. The timber should be cut in two or three inch planks, and put together by halving the timbers at the end and holding the halved parts devetailed or cornered together, so that the sides cannot be forced in by the pressure of the earth-the upper half of one piece fitting upon the lower half of the other piece.

THE Northwestern Lumberman says :- There is another story affoat about a buzz-saw encountering a bomb shell that was embedded in a log. this time the incident happened in New Orleans. Before it was in South Carolina. The forests of the South were well reppered with shot and shell during the late unpleasantness, and it would not be surprising if embedded shells should use up several saws. But when once one of these stories is stated there is no telling how it will multiply.

A. & T. J. DARLING & Co.

TORONTO, ONT.

Specialties—"Darling" Axes, Saws, Cutlery, "Black Diamond" Files.

${f HARDWARE}$

FOR SALE.

A LATH TRIMMER, NEW, and in good order, will be sold Cheap. Address,

THE RATHBUN COMPANY. Deseronto, Ont

FOR SALE.

For saving Lumber refuse, second hand, but all complete and in good order, taken out to replace one of greater capacity.

THE RATHBUN COMPANY. DESERONIO, Ont

FOR SALE.

THE SUBSCRIBER OFFERS FOR SALE THE LEASE AND MACHINERY, PLANT, &c., OF HIS

SAW

LUMBER YARD In Ashburnham.

For particulars apply to

J. Z. ROGERS. Peterborough.

TO LEASE.

THE UNDERSIGNED having largely extended their raceway at Lakefield, are dealrous of corresponding with parties who wish to go into manufacturing, and they are prepared to sell or lease water power on the most favorable terms, or would erect buildings of any size suitable for factories.

R. & G. STRICKLAND

LAKEFIELD, ONT.

MACHINERY.

Parties requiring New Machinery for Shingle Mills, will do well to communicate with us before purchasing.

THE RATHBUN COMPANY.

DESERONTO, Ont.

4L18

MILLS

TIMBER LIMITS

Logs, Lumber, Store Goods, &c FOR SALE

In the District of Algoma, Ont.

Eighty-Five Square Miles (54,400 Acres) of Limits, Good Pine, First-Class Water Power, Large New Water Mill, Steam Mill, Store and Dwellings.

Canada Pacific Rallway now running through art of the property.

For full particulars address:-

WILLIAMS & MURRAY, GODERICH, ONT.

SAW MILL MACHINERY

FOR SALE.

STEEL AND IRON

Slabbing and Stock Gang Gates

WITH OSCILLATING MOTION, ALSO,-

IRON PITMANS, FLY WHEELS, Driving Pulleys, and other Saw Mill Machinery,

In Good Order, which has been taken out of Mills that have been closed. Address,

The RATHBUN COMPANY

DESERONTO

ENGINE, BOILER, ROTARY MILL, &c.,

St. Martins Manufacturing Co's Factory and Saw Mill at St. Martins,

CONTAINING

A Waterous 80 H.P. Engine and Boilers, Rotary Saw Mill,

Saw Tables Planers, Shafting, Hangers, Pulleys, Belting, Lathes, Pumps, etc.

One Fleming & Sons' 50 H.P. Engine and Boiler.

Waterous Saw Mill, Daniel Planer, Band Saw, Planer and Matcher, Saw Tables, Shafting, Belting, etc.

If not sold en bloc by the 10th of October, will be sold in lots to suit purchasers.

of any sold in lots to suit purchasers.

Catalogues giving particulars of the Machinery, etc., can be had from the liquidators, or at the offices of W. H. OLIVE, No. 167 Prince William Street, T. WACNITY & SONS, 13 King Street, St. John; and W. E. SKILLEN, St. Martins.

MAPLE TIMBER.

Parties having quantities of first-class HARD MAPLE that they can cut to sizes as furnished, please communicate with

> W. H. BROWN & Co., INGERSOLL, Ont.

HENDERSON BROS. LUMBER AND TIMBER.

Building & Bridge Timber Sawn to Order. Pine, Spruce and Hemlock Lumber by

the Cargo.

Steam Saw Mills, Hox Factory and Yards 342 to 300 William St., and 130 St. Constant St., Montreal, Steam Saw Mills, L'Assomption, P.Q. P. O. Box 804.

YULCAN IRON WORKS

(ESTABLISHED 1842.)

STEWART & FLECK, Jr.,

Manufacturers of every Description of

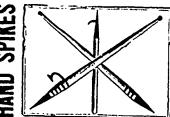
Saw and Grist Mill Machinery,

Water Wheels, Steam Engines, Derricks, Boilers, Steam Pumps, Mining Machinery 201 REPAIRS PROMPTLY EXECUTED. 19

Wellington Street, OTTAWA, Ont.

WM. AHEARN

MANUFACTURER OF



Lumberman's Tools, etc.,

HIGHEST AWARDS IN CANADA and U.S.

CHAUDIERE, OTTAWA.



ST. LAWRENCE CANALS.

Notice to Contractors.

CEALED TENDERS, addressed to the undersigned, and endoned "Tender for St. Lawrence Canais," will be received at this office until the arrival of the castern and western mails on TUESDAY, the 13th day of November next, for the construction of a lock and regulating weir and the deepening and enlargement of the upper entrance of the Cornwall Canal,

Also for the construction of a lock, together with the enlargement and deepening of the upper entrance of the Rapide Plat Canal, or middle division of the Williamsburg Canals.

Tonders will also be received until TUESDAY, the 27th day of November next, for the extension of the plorwork and deepening, etc. of the channel at the upper entrance of the Galope Canal.

A map of the head or upper entrance of the Rapide Plat Canal, together with plans and specifications of the respective works, can be seen at the office, and at the lickident Engineer's office, Dickenson's Landing, on and after Tuesday, the 30th day of October next, where printed forms of tender can be obtained.

A map, plans and specification of the works to be done at the head of the Galope Canal can be seen at this office and at the lock keeper's house, near the place, on and after TUESDAY, the 13th day of November, where printed forms of tender can be obtained.

Contractors are requested to bear in mind that tenders will not be considered vuless made strictly in accordance with the printed forms, and—in the case of firms—except there are attached the actual signatures, the nature of the occupation and residence of each member of the same; and further, an accepted Bank cheque for the sum of Two Thousand Dollars must accompany the Tonder, which sum shall be forfeited if the party tendering declines entering into contract for the works at the rates and on the terms stated in the offer submitted.

The cheque thus sent in will be returned to the respective parties whose tenders are not accepted This Department does not, however, bind itself to accept the lowest or any tender.

By order,

A. P. BRADLEY,

Dept. of

Dept. of Railways and Canals,) Ottawa, 28th Sept., 1853

THE LIVERPOOL MARKET.

The October circular of Messrs. Farnworth & Jardine contains the following:

The arrivals from British North America during the past month have been 59 vessels 51,527 tons, against 24 vessels 18,598 tons during corresponding month last year, and the aggregate tennage to this date, from all places, in the years 1881, 1882 and 1883, as shown by the table below, has been 256,860, 234,089, and 322,082 tons respectively.

The arrivals have again been heavy, and, not withstanding there has been a large consumption, stocks are rapidly increasing, and the market is weaker.

CANADIAN WOODS .- Yellow Pine Timber There has been a fair demand for prime square and wancy timber, but commoner qualities are difficult to sell; stocke are heavier than they were a year ago. Red Pine has been in fair de mand, though at rather low prices. Elm and ash have come forward more freely and have met with ready sale. Oak: There has been a steady demand and prices have been fairly maintained; planks for waggen building still rule at disproportionately lower prices. Pine Deals: The better qualities are scarce and wanted, but of third quality there is a large stock and prices rule low. Staves: Pipe continue in good demand, but puncheon are dull of sale at low prices.

NEW BRUNSWICK AND NOVA SCOTIA SPRUCE AND PINE DEALS .- The consumption has been good but the arrivals have been very heavy and stocks are increasing, being fully double the very light stock of last year, though only 25 per cent. larger than in 1881, prices are lower and have now touched a point at which importers may fairly consider it safe to hold. Lower Port Pine Deals have arrived pretty freely, and have been sold at low prices. Birch: There has been a rather large import and the consumption has also been largo; prices are easier.

NORTHWEST TERRITORY.

We take the following extracts from the official report of the evidence of Prof. Maconn, Botanist to geological survey, before the Committee on Immigration and Colonization:

Q. On these very dry plains, you say they wore dry because the water could not permeate the soil?-Yes; particularly on account of the old soil. The salt lands of the North-West get so thoroughly baked in the dry weather that it is impossible to penetrate them, and yet when they are broken up in the spring and are a little moist, they are like ashes, and remain so in the summer if they have been broken, but if not, the rain evaporates and none goes into the soil, and that is my reason for saying it is climatically not barren.

Q. What about the rainfall ?- The rainfall of the south is light and the rainfall of the north is heavy. We all know what the cause of the deficioncy of rainfall in Ontario at the present time is. There is a gentleman who has a big farm and it is without grass or anything upon it, and he sees a rainstorm, a thunder storm, coming in the distance, and one part of it goes to the right and one to the left and he is without a drop, and when it passes him the two parts most again. Why? Because the farm was radiating too much heat and the clouds were dispersed, and instead of the rain storm stopping it dispersed. It is the same in the North-West. The rain is brought from the south, and over the grassy plains, scarcely any rainfall takes place until it comes in contact with the wooded country, and then down comes great quantities of rain, and that is the reason. As soon as cultivation commonces and trees are planted the North-West, instead of being at its worst, as it is now, will improve climatically, the rainfall will be less in the north and greater in the south, and settlers will be sure of having no drought.

Q. You think there should be tree planting? -Certainly.

Q. Explan why the heat radiating causes the clouds to separate !- South of our boundary there is a radiating surface in the United States of over 300,000 square miles-it may be 500,000. Upon that great plateau to the south, there are scarcely any trees. As the moisture that comes straight line from north to south, and have al-

..

Gulf of California goes over that plain instead of being deposited there, the sun is pouring down heat and this heat is radiated again in the atmosphero, and the result is that moisture and heat are both carried north, both from the east and west, and as they come up overon to our plains, as soon as they strike the Wood Mountain and the Turtle Mountain and the Moose Mountain, where we have a series of broken hills, environed by ponds and covered with wood, the rain pours down. The clouds pass on, and on the interior plain, where there is no wood, you can see a thunder storm playing round a little hill -a local storm-and in another place you get none, because it is a dry region. At the Elbow of the South Saskatchewan there is a group of sand hills. When I was there, there was no rain at the Elbow though there was everywhere near us, because it was too hot. The Clouds passed on up to Humboldt till they struck tue wood, and the rain there fell in torrents. We get in the Northwest the rain that ought to fall on the American plateau geographically, but it is carried on up to our country, and I can see the heat flowing far to the north, beyond where any one of us believe, and I see the summer climate there suitable for anything. The heat and moisture of the south is spread over our whole North-West, and in time this will be better understood. When my head is in the rave men will say "Macoun told the truth though it was hard to believe him." Mr. Fleming once asked me, when they were putting the milway into the Leatherhead Pass, is the country up from Edmonton to Leather head so very wet?" I said "it is on account of the glaciers that are around the head of the Athabaska and the North Saskatchewan, and the air comes down and condenses the moisture, and down it comes in great quantities, and that is the reason why the Peace River region is a praire and has a light rainfall, because the rainfall that should go there is stopped on the watershed of the Athabaska and the Saskatchowan.

Q. Do you think that trees can be success fully cultivated on the prairie now treeless, and please give your reasons for such belief ?-I profess to be a scientific botanist, and on that ground I take my stand. Here are certain points: Men have said to me, "What is the use of talking about trees on the prairie? If they were suited for the prairie they would have been there." Please notice this. Throughout the whole world every species of tree has its own particular region. I will give you a remarkable fact in connection with the prairie maple that is now being planted-the ash-leaf maple, the negundo aceroides. Where there is great deal of moisture in the air that tree is not hardy. It is not hardy to the east and it is hardy on our plains. That shows that when men say the maple will not grow there because it is not found there they are wrong. The maple of the North-West is not hardy in many parts of Canada and the United States, because the air is not suitable for its growth. Down to the south of the Coteau, near Regina, at the base of the Dirt Hills, I found growing frazinus viridis, what you call rim ash, the river ash. The Indians make their baskets of it pincipally. I found it growing along the base of the Coteau and not in river valleys, but on the open prairie, and other trees in that region. The beech, which is a very prominent tree in our woods, never grows further west than the straits of Mackinaw. Would any one who found the maple in an isolated group at the west end of Lake Superior, say it is stopped there by the cold? No. Looking at it in that way, I say our maple and trees of that nature, and all our oaks, every one, are sure of being successfully grown in the North-West. All our oaks, because the eaks grow naturally-I am speaking of our white and black oaks-on a sandy, dry soil in our woods. If the land gets very dry there, which it does not, but if it should, then these trees would have moisture enough to keep them growing. All that is necessary is for the seeds to be taken out to the North-West and planted, and the proof of my words will be found at once. What is the reason why the country is found without wood? I have gone up and down the prairie on a

on a strotch, and have never seen a bush except a rose-bush, not a willow or a poplar, but I got permanent water. The first willows I struck were at the northeastern corner of a pool. For instance, there is a pool. The fire would burn on each side and leave the grass, and I would find the willows where the fire could not touch them. The first poplars we would strike would be always in a little depression, where the fire would come up to a little hill first where there was short grass. I found on the big plain north of the Cypross Hills, where trees are not supposed to exist, twenty-three big poplars, 2 ft in diameter, some of them in the midst of the sand-hills, where the fire could not touch them -enormous trees standing alone, buried in sand-and there they are yet, unless they were down last year by the C. P. R. people. Willows and poplars do not grow from seed, except whom it suits them. They do not depend on their seeds. Cut a willow or a poplar stalk, and put it down and it will grow. Those trees propagate from their roots, and then thousands of little trees grow up. People say they come up from the seeds. It is nonsense. They come from the roots. As soon as the root of the willow or poplar is burnt out and rotted, there is no power in the prairie to reclotho itself with wood.

Q. This conflicts with the statements given by Professor Bell !- Professor Bell is a goologist. I am a botanist, and I may conflict with any gentleman, for I speak my cwn knowledge from my own standpoint.

Q. You say the trees are devoured the same as cattle would devour if they were unfenced. and the fire cannot get at them the same as if there were a fence to stop the cattle?—Exactly, they are fenced from the fire. In the driest part of the country, I was camped near the b bow of the South Saskatchewan, where none of the storms would come near us. There was lots of wood. We were in sand hills and the fire could not burn it out, and in every place where there is sand there is wood.

Q. Mr. Darwin agrees with you entirely. He mentions where a piece of wild land was fenced, and there was no appearance of trees, and in a few years it was full of vegetable and animal life?-Not a doubt of it.

Q. Have you examined the catalpa tree !-I have. I was talking with Mr. Saunders, of London, about that tree. Any tree that ripens its wood-I mean, for instance, our common lilac; it takes a rush in the spring, grows about 8 inches or 10 inches and stops, and no power can make it grow any more that seasonany tree of that type can stand the North-West climate, because it will harden its wood. If the catalpa hardens it wood, it will stand the North-West, because it is not the intense cold that kills trees. It is thoir inability to resist changes of temperature. That is where the question comes. If the North-West was subject to such changes as we have here-for instance, a sudden thaw, and the temperature rises to 50°, and a few days after the sap would be flowing, say, moving down to 40° below zero again. Our trees burst and our fruit is destroy od in that way.

Q. We could not expect, then, that our fruit rees would succeed in that climate?-You are right there.

Q. How about these Russian varieties ?-I have brought this pamphlet with reference to that.

Q. Do you believe that at any time these prairies were covered with timber ?-- I have not the slightest hesitation in this answer. No one on this Committee, who is acquainted with the east, ever saw trees growing in a salt marsh. Every salt marsh in the North-West. I am quite sure trees would not grow there, because vegetation of certain character will not grow where there is a superabundance of salt. Then the St. Pierre beds, where the wasting clays are going on, there are certain tracts of those lands that I do not think were over covered with trees in the past. They were unsuited for the growth of trees. With the exception of these two tracts, I believe our whole North-West has been covered with trees.

Q. You only saw small trees there?-Poplar, the two or three kinds of poplar, or the poplar of the region.

ered in any excavations in the North-West. have you ?-No.

Q. You say the whole country of the North. West must have been covered with forest, except those places you mentioned !- Yes I am quito positivo.

Q. Except those places, you believe the same conditions geographically and climatically exist, that existed when the forests were there?—Yes; except that to-day the North-West is at its worst, because the south is abnormally dry and the north abnormally wet, owing to the want of forests in the south.

Q. But not sufficiently to prevent vegetation? No.

Q. If the fire aweeps over the ground, it des troys the trees and burns the stumps ?- There is a book written in the year 1859. In that book, Professor H. G. Hind, of Windsor Coll ege, N. S., records his explorations. Where he saw large forests, I passed over in 1880 and never saw a twig, because the stumps and everything were gone as you state.

Q. Did you ever observe shrubbery and some trees on the north side of the hills and the south side bare?—Yes. Here is where Palliser went wrong on that. I went and looked at the same hill be mentioned. The sun shone on the southern part of the hill. All the fires come from the southwest or the west. Assorn as the fire comes, the south of the hill is day. The fire comes to the south side of the hill and sweeps off a line of the timber. Next year it goes further in, and at last the whole sonthern part of the hill is clear of timber. The other side of the hill is damp and the timber remains there because it is not burnt off. There is not a river throughout the length and breadth of the North-West, and up to latitude 62 or 63 that the north side of the river is totally without wood, while on the south side it is just the opposite. In latitude 66 the eactus was growing on the north side of the river, and on the southern I got the Arctic flora. The southern slopes are always dry and always burnt.

Q. Is it not the case on the Qu'Appelle River at some points?—The Qu'Appelle River, from one end to the other, is without wood, except in the ravines.

Q. I travelled through the treeless valley of Dakota and found in a number of places, where the timber had been protected, where there perhaps was not a tree within a hundred miles, there were places between lakes where the fire had never reached, I have seen timber cutting 60 cords to the acre, and that satisfied me a large portion of the country had been covered with timber. They are planting there now, altogether almost, ash-leaf maple and the catalpa, and they claim that those two trees will flourish the best in the North-West?-I am in favor of the catalna.

Q. You attribute the bareness of the southern slopes of the hills altogether to fires, Would it not be caused by the heat of the sun rotting the bark of the trees ?-No; I deny that. No proof can be given that the sun destroys any trees in the North-West.

Q. Not even fruit ?-That is a question I want to find out. I agree that our present fruit, with one or two exceptions, will never do in the North-West.

Q. Do you think that if raised from the seed. they would become acclimatized there?-I do; at least a part of them,

Q. Does not the wild plum occur there !-Yes.

Q. Would not that make an excellent stock for fruit trees?-No; I have tried it. It will not work.

Q. There was no indication of decay in these two trees, while in a number of others there was indication of decay?-I think the catalpa is like the lilac, grows for a time and then stops for the season.

Q. You gave an interesting description of the ountry about Gaspe and north of the lower St. Lawrence, but there is a very extensive country between Lake Nipissing and Lake of the Woods near the line of the Pacific Railway, and the climate is mild towards fall. How do you account for that. What influence would these inland lakes have on the climate?-Lake Superior makes the climate in the vicinity of the lake of a low temperature all the year round. in from the Gulf of Mexico or even from the ways found-I have travelled for eighty miles | Q. You never heard of stumps being discov. The reason I mention this is-I compared the

tables for Halifax, N. S., and the tables for Fort William, Lake Superior, and found the two had about the same summer temperature. Three miles outside of Fort William, as you go up the Dawson Road, the whole character of the country changes, and instead of having the temperature of the lake shore, it has the temperature of the more favored localities in Untario-speaking from plants. I could see no difference in the plants.

Q. About the Mattawan?-Yes. was at Mattawan, I found everything there growing as thrivingly ac anywhere else. The influence of the lake ceases as soon as you attain the level above the lake. I was at the Pie and Nipigon and all around there, and, as you recoded from the lake, I found the temperature change, and one or two miles from the lake it became the same as the whole way across. I am positive that all that we need is the application of common sense to the knowledge we have, to show that our vast interior here has a climate suitable to the growth of everything we need. But local causes produce local effects, and a am speaking only on the general line. have no doubt the whole of the line of the Pacific Railway will be found suitable for continuous settlement except through the

Q. Half of that country or a large portion of it is covered with water. There are many deep lakes between Lake Nipissing and Lake of the Woods, both south and north of the watershed. These lakes get highly heated in summer though they are cold in the spring. You find a temperature of 70 very often in the lakes. Must not that have an influence on the climate in the fall?—Yes. Snow will fall there before frost comes, and I would not be the least astonished to find that potatoes could be left out in the ground the whole winter, simply because frost comes so lato. Owing to the water and the heating power of it, the temperature does not sink locally until it sinks generally, and a sudden change finds everything growing, and down comes the snow and covers it.

Q. Where it was wooded, I understood you to say it would have the effect of bringing the rein fall. What extent of wooded land would it require to produce that result ?-In a protracted drought, it would require a great deal to change the condition, but, where the drought was not protracted, a very little would change the temperature so as to cause condensation and produce rain, but where the drought is long protracted—it is not for me to say how much; I could not do it; I should be going into the region of theory.

Q. You said water was falling all around some hills where you were?—Yes; and never came near those sand hills because they were so

Q. How much territory was there !- Only five or six square miles.

Q. The trees prevent the evaporation of the absorbed heat?-Yes; and cause condensation.

Advice to Mothers.

Are you disturbed at night and broken of your rest by a sick child suffering and crying with pain of cutting teeth? If so, send at once and get a bottle of Mrs. Winslow's Soothing and get a bottle of Mrs. Winslow's Soothing Syrup For Children Teething. Its value is incalculable. It will rolieve the poor little sufferer immediately. Depend upon it, mothers, there is no mistake about it. I cures dysentry and diarrhoea, regulates the stomach and bowels, cures wind colic, coftens the gums, reduces inflammation, and gives tone and energy to the whole system. Mrs. Winslow's Soothing Syrup for Children Teething is pleasant to the taste, and is the prescription of one of the oldest and best female physicians and nurses in the United States, and is for sale by all druggists throughout the world. Price 25 cents a bottle.

Do Not Be Duped.—A recently advertised and highly puffed remedy for deafeness has lately been exposed as an unmitigated fraud. Not so with Hagyard's Yellow Oil; none name it but to praise. John Clark, of Millbridge, testifies that it cured him of deafeness.

A GERAT SOURCE OF EVIL.—Every farmer will admit that one of the most destructive evils of good crops is that of worms or parasites that prey upon vegitable life; other species of worms infeat the human system and are productive of much suffering and ill health. Freeman's Worm Powders will effectually rid the system of this trouble, are pleasant to take and contain their own cathartic.

Chips.

The Boston correspondent of the Northwestern Lumberman says :--The spruce market is showing considerable activity, a prospect of a short-age at the mills has had a tendency to run up prices, and as the demand is good, the situation s encouraging to those who are able to fill orders. It is even a better state of affairs in hemlock. The demand is larger than the supply, and prices are very firm.

OAK of the finest qualities, chestnut, various kinds of pine, poplar, beach, locust, elm and hickory are abundant in East Tennessee. Black walnut, ash, cherry and holly are obtained in large quantities. The shipments of tunber are rapidly increasing in Boston, Cincinnati, Now York, and to Europe. Especially is the European demand for oak, black walnut, and locust of importance. - American Lumberman.

In the whole world there are no known red wood forests outside of California. It is a significant fact, however, that one fourth more finished lumber, suitable for interior housework, can be obtained from Humboldt timber than from timber grown in any other county in that Unlike many other kinds of trees, redstata wood stumps can be used to profitable advan tage for vencering purposes, slices from these stumps are said to be highly prized, and may probably in time prove almost invaluable.-American Lumberman.

THE hand of fate has again been laid heavily upon the property of O. D. Peck & Sons, Othkosh, Wis., or rather the probability is that it was the hand of an incendiary. Within the last few months this firm has had its saw-mill burned to the ground, and last Thursday the planing mill was destroyed, having on two previous occasions been severely damaged by fire. .000, including This time the loss amounts to a quantity of sash, doors and blinds stored in an adjacent warehouse, which was burned. The insurance is \$41,300.—Northwestern Lumberman.

THE Lumberman's Gazette says :- It may be set down as a fact that \$50,000,000 feet of the log cut of last winter in the Mississippi district has been hung up and will not reach the market this season, and the same state of affairs exists in the Saginaw valley district, as also in Wisconsin, although to what extent has not been definitely settled, which makes an enormous shortage in the anticipated supply, and the lumber business therefore, so far as prices are concerned, may be considered more than ordinarily safe from fluctuation. The purchases already made for delivery next season also demonstrate beyond a peradventure the faith that dealers have in the stability of the market.

THE economy practiced in the saw mills hereabouts, says a Bay City, Mich., paper, excites the admiration of every observer. There seems to be no waste whatever. The dust as it falls from the saw passes on to the engine room where it is used for fuel. It is very valuable for this purpose. The edgings of the timber are generally used for filling dock property and worked up at the woodenware factories. The ends of the logs are sold for stove wood. Large edgings are turned into slabs which are piled up a short distance from the mill and used for fuel. In view of the remarkable faculty possessed by lumbering men of turning every portion of the logs to some account, the fact that large fortunes are made in the business excites no surprise .- The Woodworker.

THE Ottawa Free Press says :- E. B. Eddy fairly deserves the name of the most enterprising lumberman in the Ottawa Valley. Since the erection of his new premises he has had a complete electric fire alarm system (larger than the city of Ottawa's) put in operation, the stations of which cover every important point throughout the mills, factories and yards. The alarm bells are placed in the residences of the superintendent, foremen, etc., and also connected with the fire station. In addition to the above Mr. Eddy is now having his extensive establishments fully equipped with electric light thermostats for automatically and immodiately giving notice of fire, even before any smoke or flame is visible. Mr. Eddy evidently realize the value of electricity and will have one of the best protected concerns in the country. 120

National Manufacturing Co.

160 Sparks Street, Ottawa,

MANUFACTURERS OF



TENTS!Camp Furniture and Hosiery.

OUR GOODS ARE THE BEST IN THE WORLD!

Four Gold and Silver Medals and Thirty-two First Prizes at the Toronto and Guelph Exhibitions, 1883.

Highest Awards at Sydney, New South Wales: Exhibition. June. 1883.



Lumbermen's Tents

A SPECIALTY!

At Prices Lower than ever before.

HEAVY SOCKS

Our own make, and at Prices Very Low!

SHANTY BLANKETS

IN GREAT VARIETY.

Liberal Discount to Large Buyers. Send for Catalogue

National Manufacturing Co.

160 Sparks Street, Ottawa.

P. 0.1B0X 845

Market Reports.

TOHONTO.

From Our Own Correspondent.

Ocr. 21.—Shipmen' by water are now rapidly drawing to a close. Owing to the low rates providing vessel men can not afford to pay sail ors \$2.50 per day and carry lumber to Oswego at \$1,25 per M, so that after the end of this month most of the lumber crafts will to up for the winter. The total shipments from our docks for the last two weeks amounts to 3,000,000 feet of lumber and 550,000 of shingles, and it is likely that as much more may get away before the winding up of navigation. The retail yards seem to be doing a fair trade, although the plasterers strike is having considerable effect in reducing the volume of trade. Architects offices are said to have plenty of work in prospective, and usually when this is the case some one of the building trades mar their prospects by a labor strike. If, as predicted by some, the coming winter should prove open and mild, considerable building will be carried on in this

It is now almost certain that the stock of logs to be got out this winter will be much smaller than usual, owing to the large quantity of lum ber to be wintered over. Our Lanks are steadily refusing to advance mill men funds to any considerable extent, with which to stock up their mills, and it is devoutly to be hoped for that this policy on the part of the banks will be regularly adhered to, and, if so, the opening of the spring of 1884 will witness a much better state of things, to the ultimate advantage of all concerned.

The only article in the wood line that has money in it just now is cordwood, the price of which is advancing steadily after that of coal. Dealers are now offering as high as \$5.50 per cord for good hardwood, on car, here, so that any persons holding any large quantity of good wood are likely to reap a golden harvest.

The charges mentioned in my last letter for shunting cars of lumber to the various sidings within the city limits are being rigidly enforced to the great annoyance of all the lumbermen concerned.

You will doubtless have noticed the last report made by N. & N. W. R. R. Co. showing their traffic receipts to have increased some \$15,000, as compared with the same period of last year, but they have neglected to inform the public that this increase is mainly due to the increase in their passenger traffic, whereas, but for their folly in advancing the tariff on lumber to western points their receipts on that kind of traffic should have doubled itself during the past two years, the lumber trade having increased with western Ontario nearly double during that time-wisdom will come to them in due

umc				
Mill call	boanle	and sc	antling	
Shluping	cull h	oards, 11	romiscuous wid	ths 14 00
44	81/	orka		14 00
Santling	· and i	nict un	to 16 ft	14 00
44		~~~~,11,	18 (1	15 00
••	41	**		15 60
4.		44		16 50
• • • • • • • • • • • • • • • • • • • •	••	**		17 50
	41	**		19 00
•	41			19 00
	**	••		
•••		•		21 00
•		•		22 00
**	**	• • • • • • • • • • • • • • • • • • • •	34 18	. 21 00(125 00
••	**	••		27 00
			33 12	23 00
••	**	**	40 to 44 ft	. 32 00 1
Cutting	ap plan	La todr	y	21 00
••	linai	ris "		32 00 24 00 19 00
••	linai	ris "		18 00
••	linai	ris "		18 00
Sound dr Picks Au	tinat Yesing Litaye	nis stocks ection		18 00 18 00 25 00@30 to
Sound dr Picks Au	tinat Yesing Litaye	nis stocks ection	ection	18 00
Sound dr Picks Au Three up	teat resing i. inspe pers, /	rds stocks ection lm. insp	ection	
Sound dr Picks Au Three up	teat resing i. inspe pers, /	nis stocks ection Im. insp dressed	ection	
Sound dr Picks Au Three up	teat resing Lasye pers, A	rds stocks ection Im. imp dressed rough.	ection	18 00 18 00 25 00@130 16 25 00@12 50 22 00 16 00
Sound dr Picks Au Three up	teat resing Lasye pers, A	nis stocks ection Im. imp dressed rough. dressed	nection	18 00 18 00 23 00@30 50 33 00@42 50 20 00 16 00
Sound dr Picks Au Three up	tent resing a. inspers, d opring, opring,	etocke ection Im. insp dressed rough dressed undressed	ection	18 00 18 00 18 00 23 00/30 to 33 00/34 50 32 00 16 00 20 00 15 00/316 00
Sound dr Picks Au Three up	tent resing a. inspers, d opring,	stocks sction Im. insp dressed rough dressed undressed	nection	18 00 18 00 28 00-330 50 33 00-34 50 20 00 16 00 15 00-31 00
Sound dr Picks An Three up	inai maing i. Inspers, J ooring,	stocks stocks setion Im. insp dressed rough dressed undressed undressed undressed	D. M.	18 00 18 00 23 00 230 50 33 00 244 50 20 00 16 00 15 00 216 00
Sound dr Picks An Three up	inate the second	stocks ection Im. imp dressed rough dresses undresses undresses undresses	IL M.	18 00 18 00 25 00/30 50 35 00/45 50 16 00 15 00/46 00 22 00 16 00 16 00 22 00
Sound dr Picks An Three up 11-inch fl 11 " 11 " 11 " 12 " 13 " 14 " 15 " 16 " 16 " 16 " 17 " 18 " 18 " 18 " 18 " 18 " 18 " 18 " 18	Sheetling, d	stocks ection Im. imp dressed rough dressed undressed undressed undressed undressed	is a seed seed seed seed seed seed seed s	18 00 115 00 23 00#30 fo 33 00#45 50 16 00 15 00#16 00 15 00#16 00 16 00 17 00 18 10 00 18 10 00 19 10 00 10 10 00 11 10 00 11 10 00
Sound dr Picks An Three up 11-inch fl 11 " 11 " 2 Flooded Claydonn XXX saw	hear ressing 1. Inspers, J coring, 5. Sheetli ding, d m shin	stocks stocks ection. Am. map dressed rough. dressed undress dressed undressed undressed undressed glessed. glessed.	l. M.	18 00 25 00/(30 fo 35 00/(45 fo 32 00/(45 fo 32 00 32 00 16 00 25 00 25 00 25 00 25 00 15 00 25 00
Sound dr Picks An Three up 11-inch fl 11 " 11 " 2 Flooded Claydonn XXX saw	hear ressing 1. Inspers, J coring, 5. Sheetli ding, d m shin	stocks stocks ection. Am. map dressed rough. dressed undress dressed undressed undressed undressed glessed. glessed.	l. M.	18 00 115 00 23 00#30 fo 33 00#45 50 16 00 15 00#16 00 15 00#16 00 16 00 17 00 18 10 00 18 10 00 19 10 00 10 10 00 11 10 00 11 10 00

WINNIPEG.

The Winnipeg Commercial of Oct. 16, says: The demand for lumber continues brisk, and there will likely be a lively business done between now and Christmas. The quotations remain as follows :- Pino lumber, 1st, common boards, dressed, \$26.50; 2nd, dressed, \$25.50; 1st, do rough, \$26.50; 2nd, do., \$25.50; sheathing, rough, S25; timber, 16 feet and under, 10

\$21; do. over 16 feet, for each additional 2 feet, \$1; dimension and joists 16 feet and under, \$24; do, over 16 feet for each \$1; fencing, \$25; and 3 inch batttens, \$30: A. stock boards, all widths, \$50; B. do., \$15; C. do., \$40; D. do., \$35; 1st clear. 1, 1\frac{1}{2}, and 2 in, \$60; 2nd do. \$56; window and door casings, \$50; base boards, dressed, \$50; 1st pine flooring, siding and ceiling \$10; 2nd do \$35; 3rd do., \$30; 1 inch split siding, dressed, \$30. Spruce lumber timber 16 feet and under, \$22, do. over 16 cet, for each additional 2 feet, \$1; dimensions and joists, 16 feet and under, \$23; do. over 16 feet, for each additional 2 feet, \$1; boards \$22; 1st flooring, siding and ceiling, \$28; XX shingles, \$5.25; Star A shingles, \$5.25; X shingles, \$5.00; A do. \$4.50; lath \$1.50.

MONTREAL

The Montreal Gazate of Oct. 19th, says : The local market has been quiet during the week, but former prices are sustained. There is a good demand for hard wood for the American market, but supplies are not excessive here and dealers, therefore, do not care to sell. Laths have again advanced Toc. being now up to \$1.85 per thousand and are likely to go higher still, as they are very scarce.

QUEGEC.

The Chronicle of Oct. 12 says :- There seems to be no change for the better in this branch of business. Some more rafts have arrived, but the Quebec shippers seem to be well stocked for all present requirements, and are not inclined to purchase except at even lower rates than the present. We hear that 100,000 feet of choice St. Lawrence pine, of 183 inches, changed hands at 32 cents. We hear of no other tranhands at 32 cents. sactions this week.

ALBANY.

	L
Quotations at the yards are as follows :-	ĺ
Pine, clear, 3 M \$53 00@55 00	ł
Pine, fourths 48 00@50 00	ł
Pine, selects 43 00@45 00	į
Pine, good box	ı
Dive 10 le missie seak (00 19:400 16	ł
Pine, 10-in. plank, cach	l
rine, 10-in. plank, cutts, each 00 25/100 25	ŧ
Pine boards, 10-in	ı
Pine, 10-in, boards, culls 00 18000 21	ł
Pine, 10-in. boards, 10 ft., VII	ı
Pine, 12-in. boards, 16 ft 30 00634 00	ı
l'inc, 12-in. boards, 13ft 27 00@20 00	ı
Pine, 11 in. slding, select 42 00@45 00	l
Pine, 11-in. siding, common 15 00@18 00	ı
Pine, 1-in. siding, select 40 00@43 00	ı
l'inc, inch siding, common 12 00@15 00	l
Spruce, boards, each	l
Spruce, plank, 14 in., each	
Spruce, plank, 2-in., each 00 00@00 30	l
Spruce, wall strips, cach 00 12@00 12	ĺ
Hemlock, boards, each	l
Hemlock, joist, 4x0, each	
Hemlock, joist, 23x4, each 00 00600 14	
Hemlock, wall strips, 2x4, cach 00 00@00 11	
Ash, good, \$\frac{3}{2} \text{ M}	i
Ash, second quality, & M 25 00630 00	
Cherry, good, \$ 11 60 00@85 00	
Cherry, common, 3 M	٠,
Oak, good, V M	•
174K, Recond dignith, 4 21 20 000(22 00	
lk-emood, 3) 11	1
Hickory, 3 M 40 00@40 00	•
Maple, Canada, 3 M	
Maple, American per M 20 00@23 00	
Chestnut, & M	,
Shingles, shaved, pine, & M 0 000 6 50	1
2nd quality	•
" extra, sawed, pino 0 00% & 00	
" clear, " 0 00% 3 50	
" colar, mixed 0 00@ 3 50	(
" ccdar. XXX 0 00b) 4 00 }	
" 'lemlock 0 00@ 2 50	
Lath, hemlock, # M 0 00% 2 25	
Lath, spruce, " 0 00@ 2 50	

BOSTON.

Cotton, Wool and Iron of Oct. 20, says :- The general market holds its own quite satisfactorily. There is a good, steady demand for supplies of white pine of all grades above common. Coarse and lower grade lumber, as a rule, is little wanted. Spruce and hemlock continue firm and in steady demand. Latha are as scarce as ever, and prices are high and stiff. Southern pine moves fairly at about previous prices. The best grades of cherry are in good request, and similar remarks apply in a less degree to ash and walnut. Our quotations are for car-load lots, CANADA BINE

Carrell 1/1 2 1/1 100		
Selects, Dressed	848	00/750 00
Shelving, Dressed, Ista	40	206/42 00
** ** 2nds	33	000/135 00
Dressed Shippers	27	00(420 00
Dressed Βολ	18	006720 00
Sheathing, 1st quality	4:	00(145 00
Sheathing, 1st quality	31	00:(35 00

BUFFALO.			
We quote cargo lots:-			
Jppers	46	00/248	လ
ominon	18	003722	00
Mils			

CHICAGO.

The Northwestern Lumber man of Oct. 20, says The arrivals of lumber cargoes at this port during the past week have been less in number than during the wook provious-namely, 218 this week and 265 last week. On Saturday 59 loads put in an appearance, and on Sunday 26, so that a big floot was present at the sales docks, about 6,000,000 feet being affont for the usual busy time on Monday and Tuesday. From Monday to Wodnesday the wind helped the luggers away from port, but was unfavorable to those that sought to get in. The result has been to offectually clean out offerings, so that on Thursday morning there was nearly a bare market, and the winds still unfavorable to the incoming fleet. This state of things leaves the hookers nearly all over the lake leading, with the prospect that when the wind changes there will be another rush and a crowded

Though prices have been rather limber, and on dimension have wavered around the pivotal point of 89, the offerings have not been in such quantity as to cause an absolute glut and stagnation, though sales were somewhat slow the latter part of last week on account of an unusual fleet on Thursday. Cargoes have sold right along since Monday, the dispusition of the commission men being sufficiently accommodating to start and keep up a movement. It is conceded by all that dimension has sagged a little in price, while'No. 2 mch stuff has settled somewhat, in sympathy with dimension. The cause of this decline is apparent to all-too much coarse stuff is being offered in proportion to No. 1 lumber. The weakness of inch lumber pertains mainly to the poorer and less desirable qualities, and simply because dealers do not dosire to continuously load up with it when they can not get good stock to sandwich in with the

Really good cargoes are scarce, and any that give promise of turning out a fair percentage of selects and uppers are eagerly sought and well

freeze size			
Quotations are as follows : -			
Short dimension, green	8 0	0000 0	75
Long dimension, green	10	00ct11	00
Boards and strips No. 2	10	60@12	50
Boards and strips-Medium	13	00(410	00
Boards and strips-No. 1	16	006(21	00
Shingles, standard	2	00@2	20
Extra A	2	30@2	ω
Lath			
Descripts of humber of			

week ending Oct. 18, as reported by the Lumberman's Exchange:-

-		CEIPTS.
	Lumbe	r. Shingles.
1883	56,267,000	27,785,000
1882		17,702,000
FROM JANUARY 1, 1883, TO OCT	OEER 18, 188	3, inclusive
	RECEIP	78.
	Laumber.	Shingles.
1883	1,499,509,000	950,539,000
1892	1,724,271,000	703,781,000
Increase		252,768,000
Decrease	221,002,000	

STOCK ON HAND OCT. 1. 1683, 1882, 1881, 611,325,020 660,118,042 541,763,015 .381,042,031 265,180,150 241,445,200 .54,033,772 52,267,802 38,333,925
 Jamber
 611,362,020

 Shingles
 331,042,030

 Iath
 54,033,772

 Pickets
 1,661,537

 Cedar posts
 349,403

OSWEGO, N. Y. From Our Own Correspondent.

No change in quotations since last report Receipts are still very light, nearly all arrivals now are of green lumber, the assortment is very good and the market well rapplied. Receipts to date, 1883, 161,000,000; 1882, 81,000,000.

Three uppers	
19 1 DA AUJOR	
	00
Common 14 00@17 Culls	
Dulls 11 00@15	00
Mill run lots 15 00@20	00
Sidings, selected, 1 inch	ᅇ
1] inch 30 00/350	00
Will run, 1x10, 12 inch 18 00@20	00
selected 22 00((20	00
Shippers 14 00@17	00
Stripe, 1 and 13 inch mill run 15 00ct18	00
" culls 10 00(cl3	Ò
1x6 selected for clapboards 22 00@\$5	
blingles, XXX, 18 inch, pine 4 0069 4	i.o
XXX, 18 inch, colar 3 25@ 3	60
2 00@ 2	20

TONAWANDA.

CARGO LOTS-SAGINAW INSPECTION.

LONDON.

The Timber Trades Journal of Oct. 13 says:-The wancy bourd at Wednesday's sale was in signment to London, even by the best firms,

request at £5 5s. to £5 15s. a load, but the two lots of square pine went very low at 67s. 6d. and 72s. 6d. a load. Stocks of ash are large, which seemed to tell unfavourably on the sale of the parcel of Quebec ex Brilliant, without reserve, on Wednesday, but the dimensions were not very large. Amongst the deals spruce went low, and the old parcels of pine as well did not exhibit any improvement on previous

The Miramichi pine ex Atlantic, without reserve, went cheap enough, best wide stuff 12 to 20 ft., 11 up to 16 inch board, being knocked down at £12; but the price did not appear to create any surprise, the wood being known to be of a very coarse nature. The 2nds, also broad, went at £10 10s., the planks, and deals falling at a little better than spruce

We observe that several of the reserved lots were bid for, and these mostly were allowed to go at 5s, on the broker's quotations. Whether this is indicative of more activity in the demand, or is due to the low upset price the goods were offered at, we c a hardly say, but we are inclined to think it is to the latter that the sceming readiness on the part of the room to buy the reserved lots may be attributed. We are afraid the turning point in prices has not

GLASCOW.

The Timber Trades Journal of Oct. 13 says:-The consumption during the quarter ending 30 September last shows great activity, being as nearly as can be computed as follows:-Quebec wancy board-wood and yellow and red pine logs, 16,900 loads; Quebec oak logs, 1,800 loads; elm, 980 loads; birch (all sorts), 725 loads; pitch pine logs, hewn and sawn, about 13,060 loads.

Compared with corresponding quarter in 1882 these figures show an increase over all to the extent of about 9,000 loads. The stock of birch, it will be observed, is very low. This year has been quite exceptional as regards lower port birch, of which there has been hardly any arrivals. Any early import would bring good prices. The consumption of Quebec deals (all sorts) for the past three months amounts to about 2,000 St. Petersburg standards, and of lower port deals to 2,500 standard.

LIVERPOOL.

The Timber Trades Journal of Oct. 13 says :-Wo vost'll having a fair amount of timberladen vessels on the arrival list, and these nive the market no rest, for if a satisfactory price be not obtainable by private treaty, the goods are immediately put up for sale by auction, and forced off at the best price obtainable.

On Friday last, three auction sales were held by three different houses: at cloven o'clock in the morning by Messrs. Farnworth & Jardine, who offered 873 logs Nova Scotian birch timber and a few spruce deals; at twelve o'clock Messrs. A. F. & D. Mackay offered a parcel of St. John, N. B., spruce deals &c., and a cargo of Miramichi birch and pine timber, pine and spruce deals, &c.; followed by Messra Edward Chaloner & Co., offering a cargo of sawn pitch pine timber, planks, deals, &c.

SWEDEN.

The Stockholm correspondent of Timber Trades Journal writing on Oct. 6th, says:-Fall shipments from the north of Sweden are continuing reasonably moderate, although probably ample enough for the requirements of the English and French markets after the surfeit of goods sent forward to the countries named earlier in the season. One or two consignment shipments of sawn redwood to London by stoamer are reported, but now that even steamer freights and insurances have risen, the chances of favorable auction realization are sufficiently remote to act as an effectual curb on ventures of this kind, notwithstanding the allurements held out to millowners by those where interest it is to facilitate consignment business. I am therefore inclined to believe that the consignments now going forward are due to special circumstances, and this method of realizing Swedish sawn wood will only be reserted to in few cases this autumn. Planed wood, however, on the other hand, is being frequently shipped on conone or two good marks being only obtainable there through the medium of the auction

The statistical return of the Swedish wood export up to the end of August, 1883, as compared with the two preceding years for similar period, reads as follows, viz.

1.883. 1882. 1881.

Sawn and planed wood 548,805 475,816 339,685 atds. Sq. & partly

Sq. timber 9,599,160 11,287,313 7,946,325 c. ft This return is descring of the very greatest attention by both exporters here and importers on your side. At the end of August, for instance, it is reasonable to assume that the irregularities of the earlier months, caused by an earlier or late opening of the ports, and which impair the comparative value of the statistics, have been effaced, and that we can first then form a pretty shrewd guess, not only what the total export of the season will be, but also how great an advantage stocks imported earlier in the season may be expected to have over those of September and October. I wish here to except London, however, as it has been found an extremely imprudent thing to base business calculations on what the stocks there may be expected to be like even a month hence, Returning to the statistics we find that the excess of sawn and planed wood in 1873 over last year, which was 46,971 Petersburg standards at end of July, had jumped to 72,989 standards at the end of August . or, if we compare the pre sent year with 1881, we are surprised to learn that the excess in 1883 of 165,266 standards up to 31st July had advanced at one leap to 209. 120 standards at close of August. These figures are illustrative of the enormous development of producing power called forth by two or three resperous seasons. It speaks well for the vitality of the trade that, notwithstanding the enormous export both last year and this, prices have not fallen more than they have done. It may in any case be taken for granted that full stocks exist at the present time in consumers' hands, and that a continuation of the export in similar volume to this and 1882 will inevitably lead to a disorganization of the trade in spite of the somewhat improved aspect of the market at

THE GLASGOW TRADE.

Singleton, Dun & Co.'s timber circular, dated Glasgow, 4th October, says:-

Stocks are much heavier than was supposed, and to balance this it will be necessary that shipments during the remainder of the season be on a very restricted scale. In almost all the items of stock the import up to the present has been over an average, and when to this is added the extra imports from the north of Europe at exceedingly low rates, it will be seen that the market on the whole is very tender. The consumption has been very fair, but the cry is here as elsewhere, that "there is no money in the business." It is quite evident, that as regards Quebec goods, holders dread the extreme prices and turn over what they have as rapidly as they can, profit or no profit, - and, as regards Baltic goods, the facility with which supplies can now be nut in the market by steamers make it useless to "hold" large stocks, as the moment there is a prospect of a spring in anything, extra supplies are forthcoming to make up a suspected deliciency. There is no doubt that European goods are largely displacing Canadian, and what with this, and the wretchedly low prices for pitch pine, the prospects for Quebec goods are the reverse of promising. Our local industries are fairly employed, and the aggregate consumption of wood will be large during the coming winter.

Boardwood.-The stock is unusually large and it should be noted of inferior quality to the usual average. Prime 20 in. average was placed at 2s 6d to 2s 7d. A parcel, really good, 45 feet average was sold at 2s 11d, and a parcel 19 in., excellent wood, at 2s 5d der cubic foot. A parcol, fairish 21 in. average, went at 2s 51d, and some 24x27 in average at 2s 7d to 2s 8d, while a parcel 28 feet and up, by about 24 in average, is offering at 24 10d. Common qualities are very hard to move, and importers desire to quit these at best rates obtainable.

this were made at 2s 7d, to 2s 8d per c. foot for prime 55 to 60 feet average, and a lot of choice 70 feet average at 2s 11d per cubic feet. The stock of prime deck plank wood is small howover. Good fair average is most difficult to move, and importers decline now to contract for such. Joisting was sold at, for 35 feet average, 18d to 19d, and for 45 feet average 19d. A parcel of good 40 feet average brought 19d, and a line of 75 cubic feet average realized only 19d. It is most difficult (almost impossible) to obtain prices to cover cost of this wood, consumers finding it easy to get other cheaper woods substituted, and only whon sollers are induced to accept low rates will white pine be taken. The stock, however, is not very large, and if quantities are not greatly increased, present rates should be sustained.

RED PINE.-The stock is moderate; but rates do not improvo. It is quite hopeless to realize prices to cover Quebec quotations so long as European goods and pitch pine are so abundant and cheap. For 30 feet average 121d to to 131d was taken, and for 40 feet average 15d to 16d per cubic foot.

Deals-1st pine-The demand is only for wide and long. Oddments are soldem asked for. Parcels were sold at from 2s 3d to 2s 11d. and an entire parcel, all under 11 in., at 2s 6d per cubic toot. 2nd Pine-Demand very slow. 3rd Pine-For 12 to 16 ft. 11 x 3, price is from 13d to 14d.-cl. afly 134. A mee parcel, all 10 to 11 x9 and 11x3, recently landed, was cleared at 12d 12dd. Broad deals are worth 1sd to 17d per cubic foot, according to specification. Greenock some parcels were sold at 11fd. 4th Pino—At Greenock several parcels were sold at 9ld to 10d. At Glasgow a small parcel was sold at 11d, and a parcel 12 in. and up at 13d.

THE AUSTRALIAN TRADE.

Messrs. Gemmell, Tuckett & Co.'s latest report, dated Melbourne, August 27th, says :-Since last issue the deliveries from the storevards have been below the average of several months past, and we do not look for any improvement in this respect during next month. Dealers report a fair town trade, but a considerable falling off in the demand for up-country. American lumber.-Sales, ex Scottish Prince Emily F. Whitney, Coriolanus, and Freeman. Michigan clear pine realized 14, 14, 2, 24, 4 in., good quality, £17 to £17 2s. 6d.; inferior, 14, 2 in., £14 7s. 6d. to £15; 12x1, 14x1, 16x1 dressed clear pine, £16 to £16 2s. 6d.; w. p. shelving, 12, 14, 16 in., £11 7s. 6d. to £12 10s., according to quality; Canada clear pine, 14, 14, 2 in., good, £14 17s. 6d. to £15 5s.; 14, 2 in., inferior, £12 15s. to £13 7s. 6d. per M. feet super. Prices on the whole show an advance on last month's rates. The trade hold moderate and prices are likely to continue

Messrs. C. S. Ross & Co. say :-We have to report a fair amount of business since last issue. but owing to a falling off in the demand for consumption and heavy arrivals, prices generally are lower. The arrivals of flooring boards have been excessive, and as importers show no inclination to hold, prices are declining. A fair average business is reported for consumption; but as money is dearer with a tendency to harden, the building operations of the colony will not be so large as last year. The arrivals for past four weeks have been the Ben Cruachan, Loch Sloy, Lock Long, City of Agra, Holmsdale, Arisides, Crofton Hall, Macduff, Gulf of Carpentaria, Gulf of St. Vincent, Respigadora, Pathan, Newcomen, Aristomene, Leddington, and Amelii from United Kingdom, with red deals, flooring, laths, &c.; Sumarlide, from Fredrikstad; Broderene and Union, from Laurvig, with flooring : Freeman, from Boston, with spruce deals, t. and g. ceiling, clear pine,

THE Ottawa Free Press of Oct. 20th, save > Chaudiero and other saw mills in this district are still running regularly. Night watches in some of them have been discontinued. The market remains quiet, a steady business being done. No more lumber will be carried over this winter than last, and although all the stock yards will be well filled, as usual, most of the stock is disposed of. As regards the prespects HITE PINE.—Dock plank wood-Sales of in the woods, it is said that the quantity to be WILLIAM COOK & SONS,

Light Cartes and the first

GLASGOW STEEL and FILE WORKS,

SHEFFIELD,

Manufacturers of Best Quality Steel, Files, Saws & Grucible Steel Castings. AGENTS FOR CANADA:-

RAE & WATSON, 22 Church Street, TORONTO, Ont.

JONES & SON, Wholesale Lumber & Timber Dealers

39 Broadway, NEW YORK.

Oak, Ash, Cherry, Black Walnut, Poplar, Butternut

And all other Kinds of HARDWOOD LUMBER.

White and Yellow Pine Lumber and Timber. Oak Ship Plank and Timber. Pine Deck Plank and Ship Stock Generally.

taken out this winter will be only about one third the quantity taken out last season.

RAFTS ARRIVED.

The Chronicle gives the following list of rafts, etc., arrived at Quebec:

Oct. 11.-J. K. Ward, pine, &c., St. Law ence Docks.

McArthur Bros., staves, New London cove. D. D. Calvin & Co., oak, &c., sundry coves. David Moore, white pine, &c., Cap Rouge. Collins Bay Co., oak, &c., Sharples' cove. Cook Bros., white pine, St. Michael's cove. Oct. 18.-S. A. Julien, deals, Commercial

John McRao & Co., staves, Indian Cove

Ross Brothers, deals, Bridgewater cove. Simon Wyle, staves, Woodfield cove. McArthur Bros., deals, Levis. D. D. Calvin & Co., oak, &c., sundry coves.

Shingles, Doors, Sash, Flooring, &c.,

WANTED,

STATE QUANTITIES AND PRICE TO SHORE & DAVIS

Head Office, 514 Maine Street, Winnings, Man.





BARRON'S

J. J. CURRAN, Inventor. CURRAN & WOLFF, Proprietors for the U.S. 39 & 41, Franklin Street, Chicago.

A. F. BARRON, Patentee and Builder for the Dominion of Canada, Office, 9, Corn Exchange,

MONTREAL,

Send for descriptive Pamphlet containing list of parties using this Bry Kiln in the United States.

Dryers built and in working order by the following Companies:

James Shearer, Saw and Planing Mill, Montreal;
James Crosen, car builder), Cobours, Ont.; Canada;
Pacific R.R. Perth, Ont.; Kingston Car Works, Kingston, Ont.; Pike & Richardson (Cooperage Co.), Chatham, Ont.; Every Manufacturing Co., Sash, Doors, Billinds, Mouldings, &c. Toronto, Ont. Grand Trunk R.R., London, Ont.; Steinhoff, Schnoor & Co., Staves and Heading, Wallaceburg, Ont. 1211



DOWNS' ELIXIR

WOODEN COLUMNS.

A series of experiments have been conducted on the testing muchine at the Watertown arsenal by Prof. Lauza, of the department of mechanical instruction of the institute of technology. The object in view was to ascertain the strength of wooden columns of the size and length commonly used in the construction of cotton and woollen milk. The experiments were made at the instance of the Boston Manufacturers' Fire Insurance Company, of which Edward Atkinson is president. This testing machine was recognized as an invention of the greatest importance in the bestowal through a committee of experts, of the gold medal, the highest award of the recent mechanics' fair. Although it has been for some time in operation for scientific and other tests, it gains through this fact a new interest for the public. A part of the columns thus tested were yellow or hard pine, and a part oak. Alout a dozen so far have been subjected to the process of compression in the machine, the strain having been brought upon them endwise for the purpose of ascertaining what is called the "crushing strength" of the timber. Outside of these experiments and a few others at Watertown, none have been made on wooden columns of sufficient size to furnish reliable data for practice. The experiments made e'sewhere, and those on which the formula in text books are based, have been upon columns of about two inches on a side and of four or five feet in length. From the results thus reached the strength of columns of dimensions actually used in buildings has been computed. It is plain that a scries of experiments conducted under the direction of experts, and by them authoritively recorded will constitute much more satisfactory data for the text-books. The experiments, therefore, have a significance beyond the nowise unimportant one that pertains to them in the matter of mill construction. All but two of the columns experimented on were round hollow columns, of from eight to eleven inches diameter, the two being about nine inches square. The greatest amount of pressure exerted in any case was about 250,000 pounds. The tests have disclosed frequent instances of defective boring in the columns. The object in boring is to open an air passage through the heart of the stick for the prevention of dry rot after it is in position in the building. It is essential, of course, that the bore should extend from end to end, but this has not always been effected. The sticks were bored first from one end then from the other, and the borings have sometimes failed to meet in the middle of the stick. The tests also show that to taper the sticks is a mistake, inasmuch as it weakens the column more than hasheretofore been estimated. Reasons for exercising more caution in other respects in the construction and adjustment of wooden columns in building having also been disclosed .- Boston Advertiser.

CANADIAN SHIPMENT TO LONDON.

The Timber Trades Journal of Oct. 6. savs: The arrivals this year from Quebec are somewhat in excess of those of last year, so that if the increase in yarded stocks had been even more marked, it would not have been a matter of surprise. There were between the 1st of January and the 4th of October, 1882, 28 cargoes from Quebec, 19 from Montreal, and five from Saguenay. This year to similar date, Quebec supplied 32 cargoes, Montroal 23, and Saguenny only 1. On the whole the difference is only slightly in favor of the present season.

From the spruce ports the present year is also more prolific in tennage and brings the stocks up considerably in excess of those of 1882, though the shipments this year up to the presont time are by no means inordinately large.

There are more spruce deals in stock now than this time twelvementh by 80,041 pieces, and battens of this description are already 67, 703 or so over and above what were in stock at similar dato last year, ends are also more by 7,-756 pieces.

The arrivals last year up to the 4th October were: Miramichi 5, Halifax 2; St. John 3, and Betsiamitz, 3; altogether 13, against ten cargoes come forward up to the present time from the ports named.

The Canadian shipments, including the spruce and is still running in the old mill.

cargoes with the pine, give a prependerance for 1883, as against the year before. The difference in favor of the present year being, as stated, all made up of spruce shipments.

WALNUT IN VIRGINIA.

A correspondent to the Tradesman, Chattanooga, Tenn., writes at follows concerning the lumber interest at Pocahontas, Va.: Two large firms are engaged in the lumber business here, their operations being at present confined to the walnut trade. Some days as many as 100 waggons come to this place loaded with walnut logs and lumber. Recently, one of these hugo logs which came in measured 1,000 feet of lumber, and is worth about \$85. Twelve thousand dollars worth of logs have been sent off in a single week. The representatives of the Tazowell Lumber Company says that they have bought enough walnut lumber in Tazewell to keep 10 teams running for 25 year to haul it to Graham. The other firm, J. M. Thomas & Co., has sold and has on the ground 1,600,000 feet. It sells to a Baltimore firm, which ships the pick of the stock direct to Amsterdam and Bremen. The rate of depletion will soon exhaust the walnut, but there remains almost untouched millions upon millions of oak, hemlock, ash, pine, hickory, cherry and other woods, which will make this a centre for lumbermen for years to come, as it is the natural trading point for six counties, three in Virginia-Tazewell, Bland and Russell—and three in West Virginia-Monroe, McDowell and Wyoming.

Summer Frosts and Tree Planting.

The following appears in the Globe:-The visit of Messrs. Gordon and Payne to the North-West will, no doubt, be the means of adding very largely to our present stock of information in regard to the North-West climate. Lieut. Gordon, in conversation with a Globe reporter, said that summer frosts were not uncommon in some parts of the North-West, but how far they would interfere with wheat culture was impossible yet to say. In the Far West, he thought many of them might be prevented by the planting of whole townships in forest. Such plantations would furnish a screen of vapour over and around them for some distanco, which would check the excessive radiation of heat into space which now occurs in clear weather as soon as the sun coes down. The forests would alone repay their cost by furnishing supplies of wood to the railways and to

AT East Wilton, Mo., a large amount of birch lumber is annually shipped to Scotland for spool making. Large quantities of loards are also shipped from that point to South America and places in this country.

THE claim of the Keewatin lumber company to the island in the Lake of the Woods has been relinquished. The Dominion government has entered into arrangements with the company to grant them certain additional timber limits on Clearwater and Ptarmigan bays, in order tosecure their lease to the islands to facilitate mining operations.

THE elm trade between Ontario and the United States is growing in importance. There are large tracts of low lands in western Ontario, covered principally with olm. Of late years the demand for hoops and staves has prompted the conversion of this elm into cooper stock, and numerous stave and hoop mills have been started, and considerable capital invested in the business - The Woodworker.

SEVERAL of the Michigan lumberman have declared that unless the existing extra rate of 20 cents per thousand feet for transporting logs, charged by the Michigan Central road, is removed, they will not put in any more logs by rail, claiming they can be fleated more cheaply.

Ir is now asserted that the box shook business did not originate in Bangor, Maine, but that the first shooks ever manufactured by the process now in vogue were cut out in Dexter, on a machine invented by Reuben Flanders, and which machine has for many years cut out on an average one hundred thousand boxes per annum

On Wednesday week the mate and three scamer of the Familien Minde, a Norwegian vessel, took into Newport a derelict Portuguese vessel named Poren Amelia, which they had picked up off the banks of Trewfoundland on the 26th August. She was loaded with timber, and during a gale the master and his son were washed overboard. The crew then aban uned her. The vessel and cargo will prove a valuable prize for the sailors. The Familien Minde arrived in the Thames on Tuesday, and as she was coming up the river the mate of the Portuguese vessel, who had been brought on by the barque after having abandoned his vessel, tied a grindstone to his neck and jumped overboard. It is supposed that he committed suicide to avoid the consequence of having abandoned his ship.

lake Winnipeg and Bearings River,

Mr. Alexander McKay, of Ottawa, Ont., re-cently made a trip from Winnipeg, Manitoba, to Lake Winnipeg and vicinity, to investigate the situation. He was interested personally to the extent of the ownership of a 50-mile limit on Bearings river. A gentleman who accompanied Mr. McKay says regarding the Lake Winnipeg and Bearings river district, that there is considerable spruce and comparatively little pine there, and none of any size. The Bearings river is very rough, and the rapids are very numerous, though not to such an extent as to seriously linterfere with log-driving. The cost of operating will be considerable, that the lumber business, it is supposed, will pay reasonably well .- Northwestern Lumberman.

New Iron Frame Gang Mill.

The William Hamilton Manufacturing Company of Peterborough are now engaged in constructing an Iron Gang Frame for the mill now in course of erections for Messrs. Cook Bros., Serpent River Georgian Bay This gang is largely the personal design of Mr. Wm. Hamilton. and when completed will weigh over twenty tons. We shall give our readers a full discription of it ero long.

THE Timber Trades Journal says :- Another illustration of the extreme old age to which wooden vessels survive is that of a smack of 37 tons register, named the John and Samuel, which is now discharging old iron at Greenock. She is 121 years old, having been built in London in 1762. This little craft, which is one of the oldest merchant vessels affoat, seems in fairly good trim.

THE London Timber Trades Journal says :-There appears to be a considerable movement in the spruce market, which, in company with Baltic whitewood, has remained in a very dull state for the most of the season, and now, as the shipping season is practically over, the importers in Liverpool and elsowhere are able to form a moderately accurate estimate of the quantities that will have to be dealt with.

THE Ottawa correspondent of the Globe under the date of Oct. 17th, says:-"Mr. J. B. Tackaberry sold by public auction to-day the following timber limits on the Georgian Bay, belonging to James McLaren and others :- Limit 48 sold for \$20,000 to Thomas Kenney, and also limit 56 for \$36,000; limit 63 to James Worthington for \$24,500; limit 64 to Thomas Kenney for \$5,200, limit 72 to James Worthington for \$15,000. The sale in all amounted to \$110,-

TRIED IN TORONTO.—Mrs. Mary Thompson, of Toronto, reports the removal of eight feet of tape-worm by the use of one bottle of Dr. Low's Pleasant Worm Syrup. This medicine is roliable for all kinds of worms that afflict children or adults.

children or adults.

A COMMON ANNOTANCE.—Many people suffer from distressing attacks of sick headache, nauses, and other billous troubles, who might easily be cured by Burdock Blood Bitters. It cured Lottie Howard, of Buffalo, N. Y., of this complaint and she praises it highly.

CAUTION.—We advise all who are afflicted with a cough or cold to beware of opiates and all medicines that smother and check a cough suddenly, as serious results surely follow. Hagyard's Pectoral Balsam loosens and breaks up coughs and colds in a safe and effectual manner.

The Timber Trades Journal of Oct. 6, says: McCraken, Gall & Co.,

LUMBER MERCHANTS And MANUFACTURERS.

EST Dealers in WALNUT, BUTTERNUT, CHERRY CHESTNUT, ASH, OAK, WHITEWOOD, and all kinds of Hardwood and Pine Lumber PICTURE BACKING, HOLLY, EBONY, LIONUM-VITZ, RED CEDAR, &c. American and French VENEERS.

Orders for Lumber and all kinds of Factory Work promptly attended to. Lumber Kiln dried to order. Yard: Cor. Wellington & Strachan Aves FACTORY : Corner Soho and Phobo Streets.

OFFICE: 39 Adelaide Street East, (First Floor, nearly opposite the Post Oilice. TORONTO, ONT.

How Many Miles Do You Drive! The

METER

Will Tell.

This instrument is no larger than a watch. It tells the exact number of miles driven to the 1-100th part of a mile; counts up to 1,000 miles; water and dust tight; always in order; saves horses from being over-driven; is easily attached to the wheel of a Buggy, Carringe, bulky, Waggou, Hond Cart, Sulky Plungh. Resper, Mower, or other vehicle. Invaluable to LIVERYMEN, PLEASURE DRIVERS, PHYSI-CIANS, FARMERS, SURVEYORS, DRAYMEN, EXPRESSMEN, STAGE OWNERS, &c. Price only \$5.00 each, one-thirl the price of any other Odometer. When ordering give diameter of the wheel. Sent by mail on receipt of price, post paid. Address

McDONNELL ODOMETER CO.,

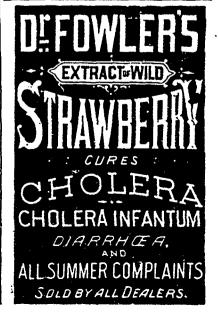
2 North La Saile St., Chicago.

A week made at home by the industrious. Hest business now before the public. Capital not needed. We will start you, Hen, women, boys and girls wanted everywhere to work for us. Now is the time. You can work in spare time, or give your whole time to the business No other business will pay you nearly as well. No one can fall to make enormous pay, by engaging at once. Costly outfit and terms free. Money made fast, early and honorably, Address True & Co.. Augusta, Maine.

Health is Wealth.



DR. E. C. WEST'S NERVE AND BRAIN TREATMENT, guaranteed specific for Hysteria, Dizziness, Convul-DR. E. C. WEST'S NERVE AND BRAIN TREATMENT, a guaranteed specific for Hysteria, Dizainess, Convuisions, Fits, Norvous Neuralgia, Headacho, Nervous Prostration caused by the use of alcohol or tohacce, Wakefulness, Mental Depression, Softening of the Brain, resulting in Insanity and leading to misery decay and death, Premature Old Age, and Spermatorr hosa, caused by over-exertion of the brain, self-abuses or over-indulgence. One box will cure recent cases, Each box contains one month's treatment. One dollar a box, or six boxes for five dollars; sent by mall prepald on receipt of price. We guarantee six boxes to cure any case. With each order received by use for six boxes, accompanied with five dollars, we will send the purchaser our written guarantee to refund the money if the treatment does not effect a cure. Guarantees issued only by ORUND & WAISH, sols authorized Agents for Peterborough, Ont. JOHN C. WEST & CO., Sole Propietors, Toronte



SAW MILLS!

Having POLE ROADS to their Timber keep up the Mill Stock and run the year round.

Pole Roads are Cheap, Durable and Speedily built. The Cars can be built by any handy man in a couple of days, and will carry 2,000 feet of Hardwood Logs at a Load, drawn by one Span of Horses.

The Wheels are adjustable on the Axles to accommodate themselves to any bend in the poles.

The Iron Work complete, including Bolts and Washes, with a diagram of Car, are supplied by the undersigned. Prices on Application.

As to cost and utility of Pole Roads we will refor without permission to E. WATT. Gesto, P.O.; W. EDGAR, Kilroy, P.O.; DUNSTAN & IRWIN, Essex Centre, and JAMES NAILOR. Oil City, who are now running respectively 10, 8, 5 and 3 miles, and are stocked with our Cars.

C. NORSWORTHY & CO.,

ST. THOMAS, ONTARIO.

Patentees and Manufacturers of Moore's Improved Taper Cone Feed Saw Mills

Established 1874.

ETEAM.



Established 1874.

RELEIVE AND CURE

Spinal Complaints, General and Nervous Debility, Nervousness, Rheumatism, Gout, Liver, Kidney, Lung, Throat nd Chest Complaints, Neuralgia, Bronchitis, Incipient Pralysis, Asthma, Sciatica, Sprains, Consumption, Sleeplessness, Colds and Indigestion.

Ask for NORMAN'S ELECTRIC BELTS and you will be safe against imposition, for they will do their work well and are cheap at any price.

A. NORMAN, ESQ.—Dear Sir.—Please send me a waist belt. Enclosed find price. Head band I got for my wife has almost cured her of neuralgia. Yours truly,

C. L. TILLEY, WATERVILLE, N.B.

Numerous of such testimonials can be seen at my office, proving that they are doing a good work and worthy the attention of all sufferers. Circulars free. No charge for consultation.

A. NORMAN, 4 Queen Street East, Toronto.

NORMAN'S ELECTRO CURATIVE TRUSS is the best in the world. Guaranteed to hold and be comfortable. Circular free. N.B.—Trusses for Rupture, best in America, and Electric Batteries always on hand at reasonable prices. 1217

TO BOILER.

The Best Feed known for Stationery, Marine or Locomotive Boilers.

THE INJECTOR PERFECTED!

All Sizes lift water 25 feet. No adjustment required for varying Steam Pressures.

Over 50,000 Now in Use. | Mortising

MANUFACTURED BY THE

Hancock Inspirator Co'y

5 CUSTOM HOUSE SQUARE, MONTREAL, P.Q., CANADA.

Manufacturors of Inspirators, Ejectors, and General Jet Apparatus.

NTREAL AXE WORKS MOCOCK & SON

St. Gabriel Locks, - Montreal,

-MANUFAUTURERS OF-

EDGE TOOLS

OF EVERY DESCRIPTION.

Old and Reliable, the Best Axes made in Canada.

J. S. MAYO

IMPORTER AND MANUFACTURER OF

MACHINE OILS

OF EVERY DESCRIPTION.

Common Street, Montreal.

AMERICAN LUBRICATING OILS A SPECIALTY.

As I carry the LARGEST and BEST assorted Stock of OILS in the Dominion, I am prepared to fill all orders Promptly and at

LOWEST MARKET PRICES.

R. IVES & CO.

Hardware and Stove Manufacturers

AND FOUNDERS

No. 2 Portable Forges.

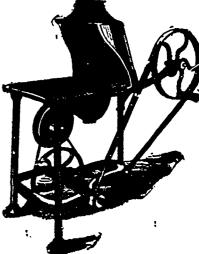
Boring Machines.

Jack Screws.

Cook Stoves.

Shanty Stoves.

Stove Pots.



Anvils and Vice Combined. Blacksmith Drills Tuyere Irons,

Camp Ovens or Chaudrons.

Tin Kettles.

&C., &C.

MONTREAL, P.Q.

SEND FOR CIRCULAR AND PRICES.

2:20



THOS. GRAHAM & Co., File Manufacturers

150 FRONT STREET EAS'I TORONTO.

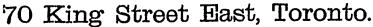
FILES FOR SALE.

FILES RE-CUT

E. DIXON &

MANUFACIURERS OF





SPECIALTY:-Belting made from J. B. HOYT & Co's American Oak Tanned Leather. 725 Send for Price List and Discounts

EAGLE FOUNDRY!

GEGÉGE BRUSH

14 to 34 King and Queen Sts, MONTREAL,

MAKER OF

Steam Engines, Steam Boilers, Hoisting Engines, Steam Pumps, CIRCULAR SAW MILLS, BARK MILLS, SHINGLE MILLS, Water Wheels, Mill Gearing, Shafting, Hangers and Pullies, Hand and Power Hoists for Warehouses, &c., &c.

Also, Sole Manufacturer of BLAKE'S CHALLENGE STONE BREAKER.

"Water's" Perfect Steam Engine Governor, and "Heald & Sisco's" Centrifugal Pumps

ROBERTSON'S LIGHTNING CANT DOG

STEEL RING.

The Lightest, Cheapest and Most Durable CANT DOG in the World.

IPETER ROBERTSON.

Chaudiere, Ottawa.

GRATEFUL-COMFORTING.

BREAKFAST.

"By a thorough knowledge of the natural laws which govern the operations of digestion and nutrition, and by a careful application of the fine properties of well selected Cocoa, Mr. Epps has provided our breakfast tables with a delicately flavored boverage which may save us many heavy doctor's bills. It is by the judicious use of such articles of dict that a constitution may be gradually built up until strong enough to resist every tendency to disease. Hundreds of subtle maladics are floating around us ready to utack whereover there is a weak point. We may escape many a fatal shaft by keeping ourselves well fortified with pure blood and a properly nourished frame."—Civil Service Gatette.

Mado simply with boiling water or mile Sald and

Make slimply with bolling water or milk. Sold in this only (j-lb. and lb.) by Grocers, labelled thus:

JAMES EPPS & Co., Homeopathic Chemists, 1y121 London, England

copie arealways on the lookent for chances to increase their carnings, and in time become wealthy; these who do not improve their opportunities remaining proverty. We offer a great chance to make money. We want many men, women, boys and girls to work for us right in their own localities. Any one can do the work properly from the first start. The business will pay more than ten times ordinary wages. Expensive outfle furnished free. No one who engages fails to make money rapidly. You can devote your whole time to the work, or only your spare moments. Full information and all that is needed sent free. Address Stinson & Co., Portland, Maine.

TA MAN



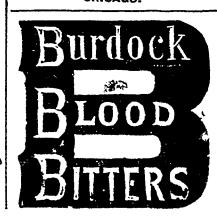
CHICAGO, ROCK ISLAND & PACIFIC R'Y

"ALBERT LEA ROUTE."

cts for sale at all principal Ticket Offices in ited States and Canada. 220 checked through and rates of fare 21, is low as compositors that offer less advan-

ges. For detailed information, get the Maps and Pold-

GREAT ROCK ISLAND ROUTE,
TOUT BEATER TICKET Office, or address
R. CABLE, E. ST. JOHN,
VICE THE & GEN'I THE & FIRE ASPCHICAGO.



READY MADE MOUSES.

We have before referred to the large business carried on in some sections of the country by the manufacturing of ready made houses. A correspondent of the Old Colony Memorial paid a visit not long ago to Fairfield, Me., where a large establishment is located for the production of these knock down houses, and he says that few have any idea to what extent this business has been carried in Waterville and its neighborhood, or to what perfection it has been brought. In the establishment to which we refer dwelling houses are made, like boots and shoes, in any quantity, and of any size or style, and for any market in the wide world. Not long since this concern received a single order for 50 houses for Cape May, to be delivered speedily and in comploto finish.

These houses were to be not sheds or shanties but regularly ordered dwellings; and they were made accordingly and so delivered, and contain hundreds of occupants at this moment. An order will be received for a \$50,000 hotel, or an ornate, French roof cottage, for a fine country estate, and these as easily and expeditiously furnised as an ordinary boarding house for a country village, or a barn for a ranch in Kansas or Colorado. Do not suppose that only a coarse, rough frame is thus sont out, to be trimmed into shape on the spot where it is delivered! On the contrary, the house is complete when it leaves the factory, and as ready to go together as is a musket when it leaves the armory at Springfield, all the parts being found, even to the knobs for the doors, and the screens and shades for the doors and windows, according to specifications. Great trains of freight cars stand waiting about, and are freighted almost daily here. The refuse trimmings and edge cuttings of the lumber are carted off to a neighboring pulp mill, and there speedily turned into material for paper or other products. Machinery for almost every conceivable use in connection with wood is at hand, and house materials of any kind or size or shape, seem to drop out like meal from a hopper. In a recent instance where a large building was furnished for a southern order, the parts were thus made, and when put together in the city where the building is now standing the length of the latter was found to vary not the eighth of an inch from the original specifications, although its length on the front numbered hundred of feet Every inch of this building, from the sill to the last shingle, was sent ready prepared from this factory, and "set up" as readily and almost as quickly as a nail cask.

On the Line of the C. P. R

The Thunder Bay Sentinel gives the following classified list of the saw mills along the lines of the C. P. R. They are as follows :-

	as ionono.	
Owner.	Cutting co Location. per	
Winnipeg Lumber Co		90,000
Brown & Rutherford	Winnipeg	18,000
D. E. Sprague	Winnipeg	40,000
J. R. Sutherland & Co	St. Boniface	155,000
Carney & Watson	Emerson	20,000
R. A. Balfour,	Emerson	25,000
E. M. Birnison	Cross Lake	4,000
John Ross	Whitemouth	10,000
Dick & Banning	Keewatin	50,000
F. T. Bulmer & Co	Keewatin	15,000
John Mather	Kccwatin	100,000
Rainy Lumber Co	Rat Portage	200,000
F. T. Bulmer & Co	Rat Portage	€0,000
Algoma Lumber Co	Fort William	40,000
Thunder Bay Lumber Co	Port Arthur	60,000
Jarrett Bros	.Port Arthur	20,000
Shields & Co	Brandon	40,000
Northwest Lumber Co	Selkirk	40,000
W A. Smith Por	tage la Prairie	3,000
W. P. SmithPor	tage la Prairie	10,000
Y	-	

Falling Leaves.

"There is something inexpressibly touching in the fallen leaves," sighs an esteemed author. There is, there is, indeed. It's when you slip on one of the articles on a wet morning, and touch the unsympathetic pavement. But there is in reality touching language-language uttered reality touching language—language interest from the heart, yes, from the deaths of the soul, in the many thousands of testimonials and letters (unswhichted) that come from those who once were sufferers from lung diseases, asthma and consumption, and who have used N. H. Downs' Vegetable Balsamic Elixir, and have been restored to their wonted health and activity.

The William Hamilton Manufacturing Co'y

Saw Mills and General Machinery

- - - ONTARIO. PETERBOROUGH,

We introduce to the Lumbermen of Canada our New IRON GANG. which will be seen by the cut is in itself a complete and independent Machine, resting on its own foundations, having all the Machinery for operating, feeding, &c., directly attached.

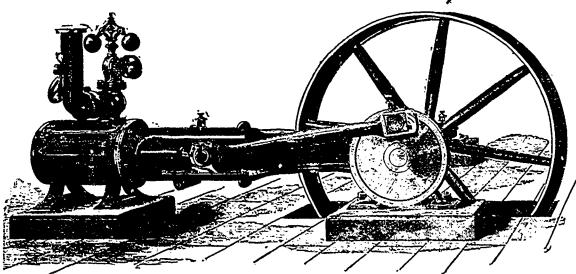
The advantage of this over even a well built ordinary Gang in the mill frame is evident. No settling out of line, no yielding and springing of timber, while a much greater working speed is obtained. It has the most improved style of oscillating motion, it has the Press Rolls operated by power, and it possesses

generally all the good features of best American Gangs, with heavier frame work and heavier shafting, all with a view to rapid, steady & correct working. A good look at one of these massive machines satisfies the sawmill manthat they are in every way capable of continuously performing heavy duty throughout the season.

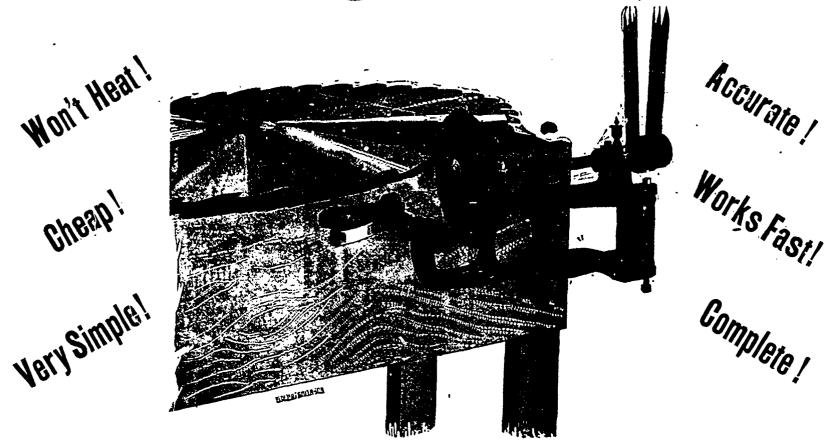
WM HAMILTON: ME'G CO PETERBOROUGH,

We make these Gangs one of our specialties and manufacture them of different sizes.

ENGINES



This cut represents our SAW MILL ENGINE, of which we make the following our Standard sizes, 12x16, 16x20, 18x24, and 24x30, built Strong and Substantial for Heavy Work. The Piston Rod, Cross-head Pin, and Wrist Pin, are made heavy and of the best steel; the Connecting Rod has solid ends and is tightened up by screw and wedge, avoiding all danger of keys getting out; the Slide Valve has a simple balance valve, requiring no attention from the Engineer, as it is self-adjusting. The Engine Shaft and Fly Wheel made very heavy. Belt Pulleys put on when required in place of Fly Wheel, and all regulated by the Judson Governor, Lumbering Season, 1884



ROGERS' PATENT SAW GUMMER and SHARPENER

The Handiest Machine for these purposes ever Invented.

Saw Mill Owners in providing for the season of 1884, ought not to lose sight of ROGERS' SAW GUMMER for it will save them more money in proportion to the amount invested than any other machine.

Only \$30, including Emery Wheel; Table and Countershaft, \$10 extra.

A few of ROGERS' SAW GUMMERS were put on the market last season, and we quote some of the commendations received:

JAS. HADDEN, Foxmead, says:—
"Your machine is all I expected."
CHAS. ANDERSON, Anton Mills, says:—
"I have given it a good trial, and ain well pleased with it.
"I find it is one of the indispensibles in a saw mill."

**

ROBT. R. WEIR, Orillia, writes:—
"It works like a charm, and is very accurate in its work."
CRONEN PATTON, Hoc Roc Mills, Gravenhurst, says:
"The Rogers' Saw Gunmer purchased from you gives
"good satisfaction, * * it cannot be beat."

D. DAVIDSON, Pentanguishene, writes:—
"We are well pleased with the Gummer."
W. W. BELDING, Wyevale, writes:—
"I have the Gummer running and it is giving good
"satisfaction."

ADDRESS ALL ORDERS TO THE

Hart Emery Wheel Company, Limited - Hamilton, Ont.

Manufacturers of Hart's Celebrated Patent Wire Strengthened Emery and Corundum Wheels.