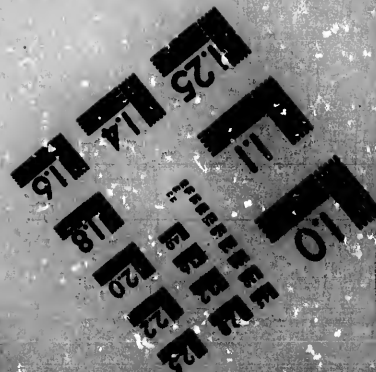
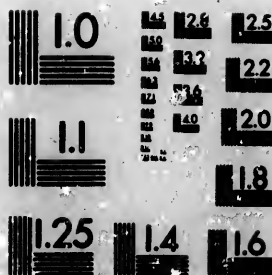


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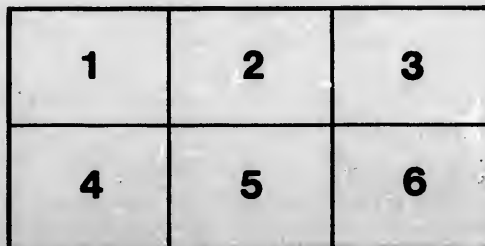
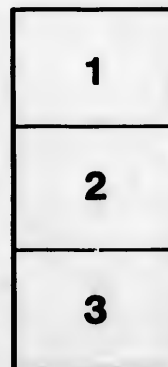
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INTRODUCTION.



IN this our '96 CATALOGUE are shown New Designs for the present season with a very brief description of some of their special points.

. Our Motto—"One grade only and that the best," will be adhered to strictly, and we can promise our patrons that, with this motto always in view, we shall not put a single vehicle on the market which will not more than compare with any against which it will have to compete as to utility, quality, style and finish.

In the following pages a good idea of our different styles can be had by the cuts and descriptive matter and, as will be observed, we have changed in many ways most of our vehicles, while the standard buggy has been changed in every line. We have aimed at building only such work as would retain for us a reputation which could not be affected, and from a growing trade we are convinced that our vehicles have a good name.

Our goods may possibly be slightly higher in price than others, but if they are you may be sure there is enough intrinsic wearing value added to make them the cheapest in the end. Beneath their handsome exterior is quality which makes permanent customers for us and those who handle them.



We again thank you for your liberal patronage, and by careful attention to the minutest details in the manufacture of our vehicles we hope to merit a continuance of the same.

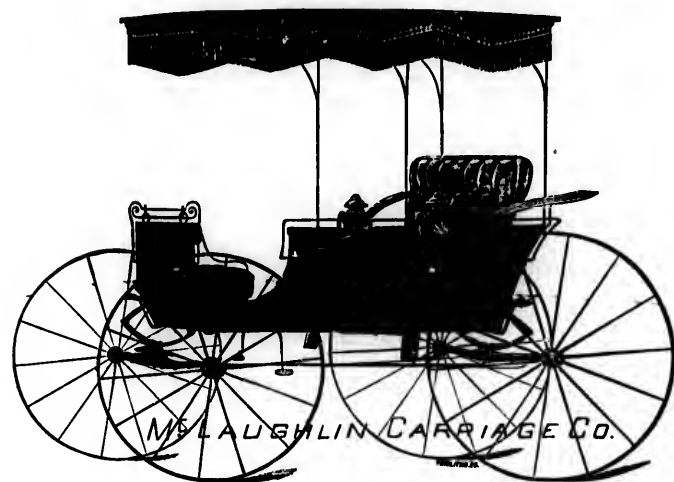
Respectfully yours,

THE McLAUGHLIN CARRIAGE CO.

OSHAWA, ONT.

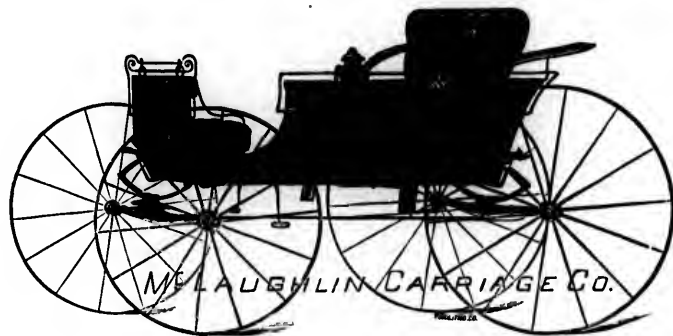


No. 34. CANOPY TOP MIKADO.



The Queen of all Mikados. Finished in natural wood or Painted very handsomely. Well proportioned. Seat has high easy spring back and spring cushion. Sides of body trimmed full length. Solid plated brass rails on dash and body. TRIMMING—Old gold or green all wool cloth or leather. Lined rubber apron; Axminster carpet. Patent washers.

No. 35, MIKADO.

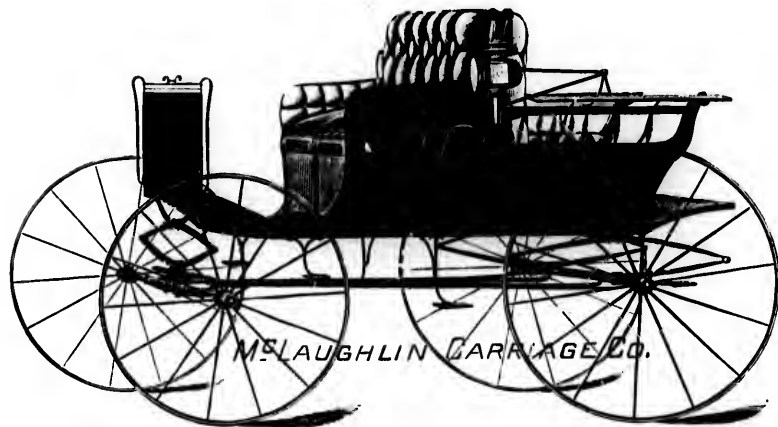


THE LADIES' FAVORITE. THE NEATEST AND MOST TASTY DESIGN ON THE
MARKET.

Body hangs low. Front seat is high enough for grown people and is removable.

Wheels are compressed band 7/8 in. or Sarven patent. Finished in natural wood
or Painted in bright, tasty colors. TRIMMED in old gold, green or
blue all wool cloth or leather. Plated solid brass rails on dash
and body. Axminster carpet, full length Patent washers

No. 99. *THE "CHAMBERLAIN."*



A beautiful design in which we give our customers something entirely new. Nothing so handsome or easy of access has yet been offered. Without complication—it works easily and perfectly. See the different cuts.

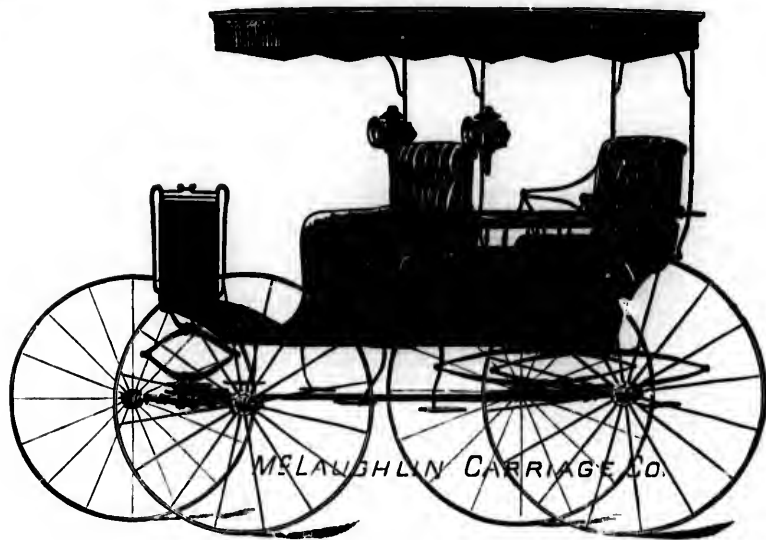
No. 99. THE "CHAMBERLAIN."



ENTIRELY NEW.

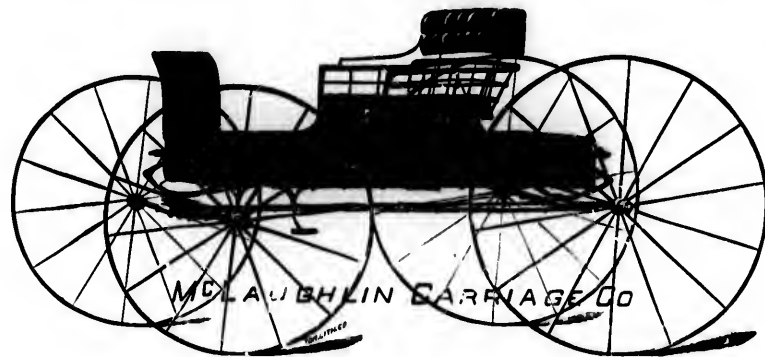
Both halves of front seat hinge forward; can enter rig from either side; rear seat and tail board work automatically. Handsomely painted; elegantly upholstered in leather or cloth..

No. 99 $\frac{1}{2}$. THE "CHAMBERLAIN," CANOPY TOP.



Abundant room ; artistic painting ; elegant upholstering. For convenience and beauty this trap cannot be equalled. Leather or cloth trimming. With or without side curtains and lamps.

No. 100, GENTEEL ROAD WAGON.



THE MOST STYLISH GENTLEMAN'S DRIVING WAGON BUILT.

On either Ball Bearing Axles or Special Steel Axles. Open head rubber cushioned elliptic springs. Axles 7/8; body 58 inches long, 25 inches wide; wheels 3/4 compressed band. TRIMMING—Leather, wool cloth or Bedford Cord.

PAINTING—Body, black; Gear, light carmine or primrose.

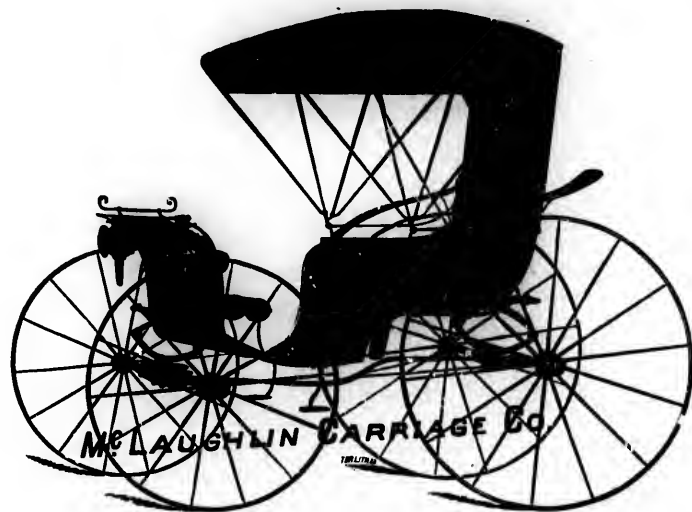
No. 70. *PHYSICIAN'S PHAETON.*



As comfortable as any Phaeton—a very handsome design. High easy spring back, spring cushion. Body has round corners, convex panels and solid deck.

PAINTING—Body, black; Gear, carmine, green or black. **TRIMMED** in leather or all wool cloth; lined apron; carpet and floor cloth. Silverplated solid brass dash rail and hub bands; patent washers; wheels 7/8, Sarven or compressed band; axles 15/16.

No. 25, LADIES' PHAETON, TWO SPRING GEAR.



Very comfortable; hung low; high easy spring back and spring cushion; lots of room.
Wheels 7/8, Sarven patent or patent compressed band. PAINTING—Body, black;
Gear, Oshawa green. TRIMMING—Leather or all wool cloth, lined rubber
apron. Fancy solid brass dash rail, silverplated.

QUOTED WITHOUT LAMPS AND WITHOUT SMALL SEAT.

No. 26. GENTLEMAN'S BUSINESS PHAETON



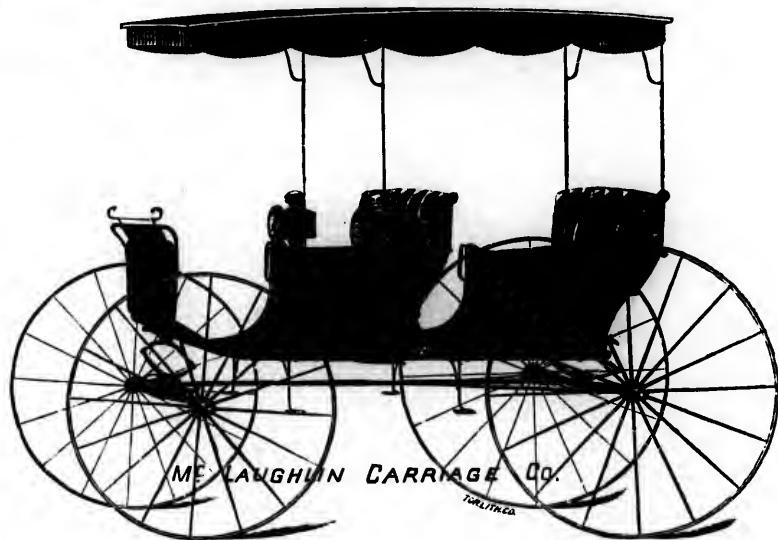
Very light, easy of access and comfortable. Wheels Sarven patent or patent compressed band 7/8 in. PAINTING—Body, black; Gear, dark green. TRIMMING—Leather or best all wool cloth. High easy spring back and spring cushion. Lined rubber apron. Fancy solid brass dash rail.

No. 27, THREE SPRING PHAETON.



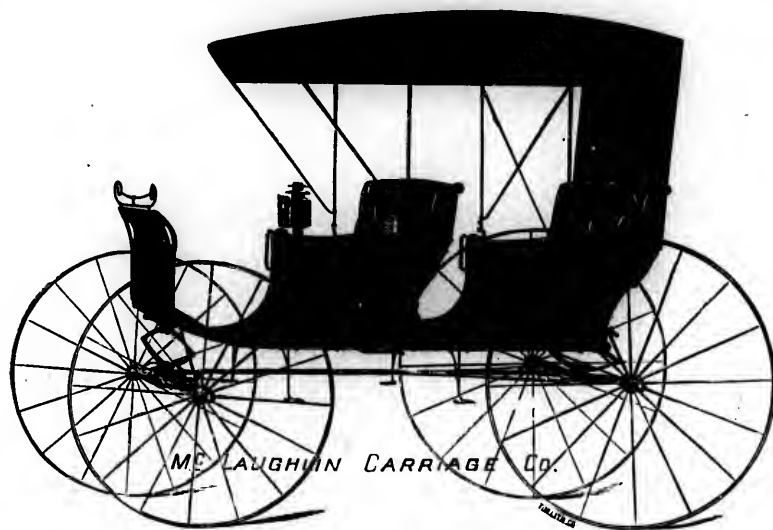
Roomy and comfortable. Hung low. Wheels Sarven patent; 1 in. tire. PAINTING—
 Body, black; Gear, Oshawa green. TRIMMING—Best all wool cloth or
 leather High easy spring back and spring cushion. Lined rubber
 apron. Velvet carpet. Fancy line rail.

No. 28A, END SPRING SURREY, CANOPY TOP.



A stylish, comfortable family carriage. Both seats have spring back and spring cushion. TRIMMED either in leather or cloth. PAINTING—Body, black and green; Gear, Oshawa green. Wheels—Sarven patent, 7/8 or 1 in. Fancy plated solid brass dash rail. Lined aprons, carpet and floor cloth.

No. 30. END SPRING SURREY, EXTENSION TOP.



Suitable for a family or livery carriage, and is a beauty. Easy spring back and cushion to each seat. Wheels - Sarven patent, 1 in. PAINTING—Body, black and green ; Gear, Surrey green. TRIMMING—Leather or all wool cloth ; lined aprons, carpet and floor cloth. Fancy plated solid brass dash rail.

No. 29. ROSEBERRY PARK PHAETON. 3 SPRING GEAR.



A very stylish and comfortable family or livery carriage. High easy spring back and spring cushion to each seat. Wheels Sarven patent. PAINTING—Body, black ; seat panels, dark green ; Gear, Merrimac green, appropriately striped.

TRIMMING—Leather or 20 oz. blue or green all wool cloth. Lined aprons. Velvet carpet. Fancy dash rail. Top—Leather quarters and backstays.

No. 31, GLADSTONE.



With our new device seats are instantly reversible, without having to take out rear seat. Passengers may all face front or dos-a-dos. PAINTING—A variety of bright, tasty colors, nicely striped. TRIMMING—Leather or all wool cloth.

No. 31 A.—Same as above but with Canopy Top.

No. 32. ABERDEEN.



Light enough for one horse; roomy; wheelhouse for short turning. The neatest and lightest of its kind. Seats can be instantly changed by our new device from back to back, to all face front.

PAINTED in dark colors, appropriately striped. TRIMMING—Leather or all wool cloth—pleated pattern; lined aprons, driver's cushion, carpet and floor cloth.

Plated solid brass dash and body rails.

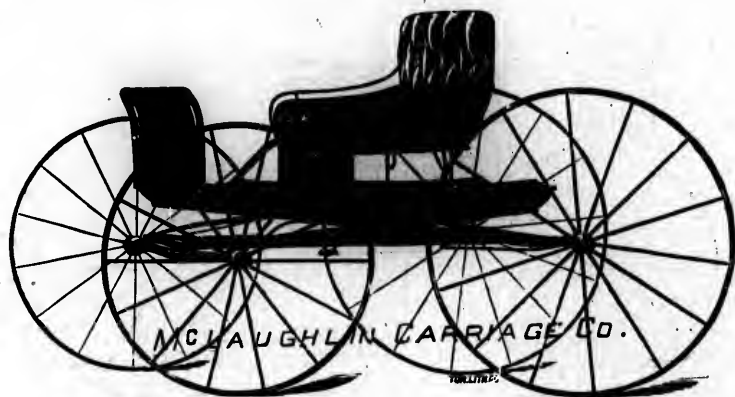
No. 33, KENSINGTON.



A very handsome one or two horse job. Seats have same arrangement as No 32.
PAINTED in a variety of bright tasty colors and nicely striped. TRIMMED
with leather or cloth, spring cushions. Fancy plated solid brass dash
and body rails; driver's cushion.

QUOTED WITHOUT LAMPS AND WITH SHAFTS ONLY.

No. 101, QUEBEC CONCORD, THREE PERCH GEAR.

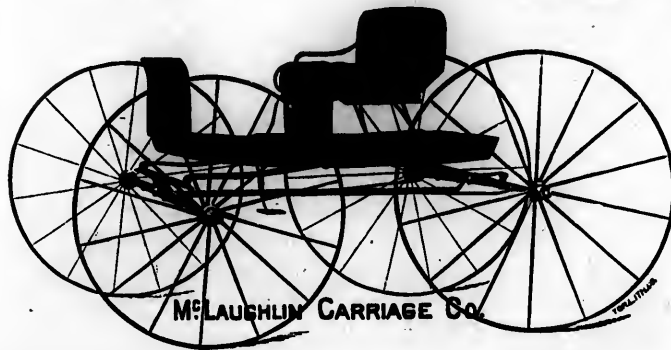


Extra wide body. Long easy riding springs. High, roomy, solid back seat. Storm apron attached to dash. Extra fine workmanship. Wheels 3 feet 6 inches and 3 feet 10 inches, 7/8 or 1 inch. TRIMMING—Leather; spring cushion. PAINTED in a variety of tasty colors, light and dark.

No. 22, SPINDLE BODY.

OSHAWA GEAR.

Body and seat have solid panels. Finished in natural wood or painted in light or dark colors. Trimmed with H B. leather; spring cushion; carpet; floor cloth; rubber apron with pocket

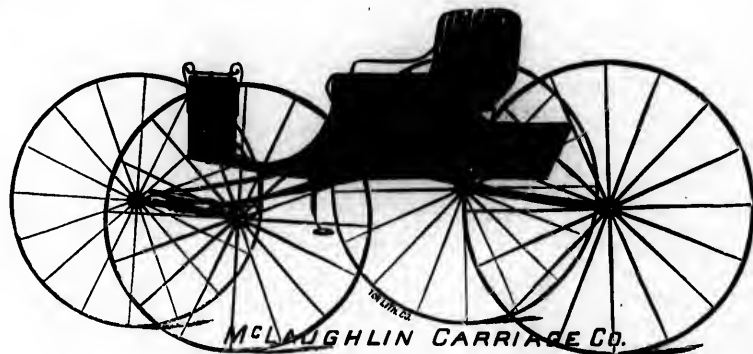


No. 23, LIGHT CONCORD BODY, BEAVER GEAR.

Solid back seat with raised panels. Painted a variety of light or dark colors. Trimmed with H B leather; spring cushion; rubber apron; carpet; floor cloth full length.

Nickeled brass
dash rail.

No. 46. DENMARK BODY. OSHAWA GEAR.



THE NICEST AND NEATEST BUSINESS WAGON ON THE MARKET.

Solid back seat with raised panel. Axles 15/16; wheels 7/8. Sarven patent.

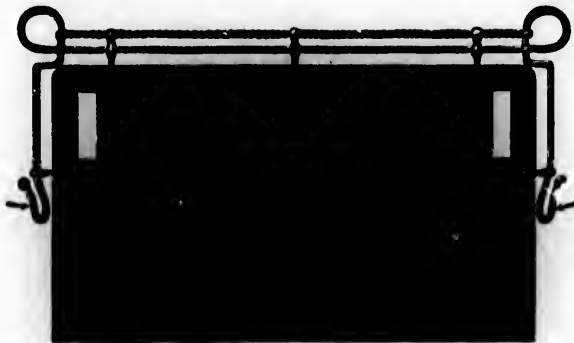
PAINTING—Body, black or natural wood; Gear, carmine, green or black.

TRIMMING.—Hand buffed leather, spring cushion, carpet and
floor cloth, rubber apron with pocket. Nickerled
brass dash rail Patent washers.

A GOOD POINT.

You've always looked for a place to fasten the lines when getting out of your carriage to keep them out of the mud and away from the horses' feet.

We've been looking for that place, too. WE'VE FOUND IT! Here it is:—The bottom crook of the rail is a spring and HOLDS THE LINES "TIGHT AS WAX." Do you see the point?



The accompanying cut is an exact reproduction of our '96 Dash and Combined Rail and Rein Holder made of solid brass, plated. We designed these. See how soon some of our friends "the other fellows" will try to imitate us. You'll know whom they copied!

The "Good Point" mentioned above is only one of the many to be found only on a McLaughlin Carriage. Here are some more: Our Patented Single Lever Top—no other so convenient, our Patented Rubber and Brass Noiseless Washers, our Patented Steel Fifth Wheel. There are other good points too numerous to mention here.

You can't make a mistake in buying a McLaughlin Carriage. We make "one grade only and that the best." This is our motto.

ALL ABOUT SEATS.



To make a body on which either an ordinary or a large spring back seat will look graceful, and in proportion, is a task which seems to baffle most carriage makers.

We have succeeded and here produce a Phaeton Seat which, when put on any of our standard buggies, will not make the job appear all seat.



THIS SEAT FITS NOS. 1. 2. 4. 5. 6. 9. 44. 20. 21. 52. 53.

~~~~~  
**IMPORTANT.**—A high solid back moulded seat will be used exclusively on Nos. 1, 2, 4, 5 and 44 this season.

~~~~~  
NOS. 20, 21, 52 AND 53 WILL HAVE OUR REMOVABLE TRIMMINGS AS BEFORE

No. 1, NEW CORNING BODY, McLAUGHLIN GEAR,



Imitations of this inimitable gear are numerous. Our competitors all copy after it. This is the original. Body, round corners and beaded. Seat, round corners, solid back moulded. Axles 15/16, extra drop. Wheels 7/8 or 1 in. Surven patent. Parker front. PAINTING—Body, black; Gear, carmine, black or green. TRIMMING—Hand buffed leather; spring cushion; seat padded, carpet, floor cloth, storm apron. Silver hub bands; combined dash rail and rein holder. Silver seat handles. Patent washers.

No. 2. NEW PIANO BODY, McLAUGHLIN GEAR.



OVER 25-000 OF OUR MAKE OF GEAR NOW IN USE.

Body 2 in. longer than last season and beaded, round corners; seat round corners, solid back, moulded. Axles 15/16; wheels 7/8 or 1 in.; Sarven patent, Praker front; silver bands. PAINTING.—Body, black; Gear, carmine, green or black.

TRIMMING.—Leather, spring cushion, seat padded, carpet, floor cloth, colored rubber apron. Combined dash rail and rein holder, seat handles.

AR.

No. 4, CORNING BODY, ELLIPTIC SPRING GEAR.



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front;
ack.
n,

New style body as shown has round corners, moulding cut solid in swelled panels.
Seat has round corners, solid back, and is moulded.

SPECIFICATIONS are the same as No. 1. See pages 21 and 22.

No. 5, NEW PIANO BODY. END SPRING GEAR.



Body 2 in. longer than last season and beaded. Round corners. Seat round corners; solid back; moulded. Axles 15/16, nicely dropped. Wheels 7/8 or 1 in Sarven patent. Parker front. PAINTING—Body, black; Gear, carmine, green or black, nicely striped. TRIMMED with leather or cloth; spring cushion; sides of seat padded; carpet, floor cloth, storm apron. Solid brass dash rail and seat handles. Deep silver hub bands. Noiseless patent washers.

See pages 21 and 22.

AR.

No. 44, BUFFALO ROAD GEAR, PIANO BODY.



Our new mode of attaching bars makes this the neatest and strongest Buffalo Road Wagon on the market. New style body; round corners and beaded; new style seat, round corners, solid back, moulded. Axles 15/16, dropped. Wheels 7/8 in. Sarven patent. Parker front. PAINTING—Body, black; Gear, carmine, green or black. TRIMMING—Leather or cloth; spring cushion; sides of seat padded; carpet, floor cloth, storm apron. Double bar plated brass dash rail. Silver hub bands.

No. 44¹/₂.—Buffalo Road Gear, Corning Body. SPECIFICATIONS same as No. 44

No. 6, SIDE SPRING JUMP SEAT BUGGY.



Here shown as a Single Buggy. Axles 1 in., nicely dropped. Wheels 1 in., Sarven patent, Parker front. PAINTING—Body, black; Gear, carmine, green or black.

TRIMMINGS removable; spring cushion; rubber apron; boot; carpet; floor cloth. Plated solid brass dash rail; seat handles; hub bands; patent washers.

No. 10.—Same specifications as No. 6, but body has round corners, seat has high spring back. See page 22.

GY.

No. 6. SIDE SPRING JUMP SEAT BUGGY.

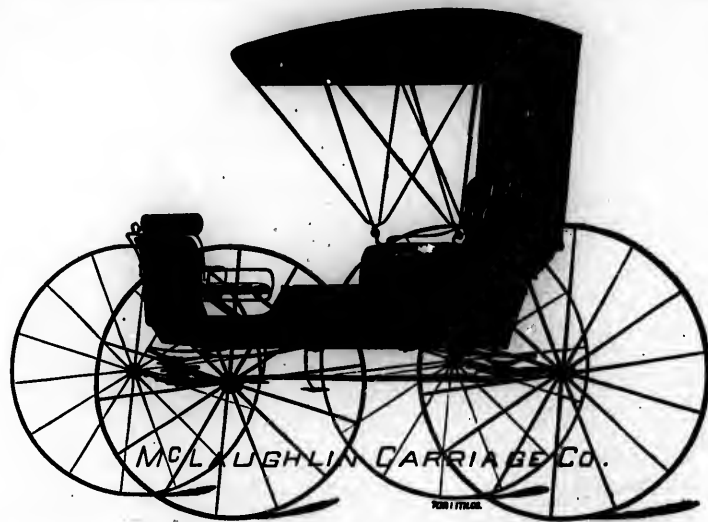


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oor cloth.
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This cut shows seats arranged for adults. Pages 28 and 30 show other positions. Our new reversible second back is here shown. PAINTING—Body, black; Gear, carmine, green or black. TRIMMINGS removable, best H. B. leather; spring cushion; boot; apron; carpet; floor cloth; patent washers.

No. 10.—Same as No. 6, only body and seat have round corners; seat has high spring back. A very handsome job. See page 22.

No. 6. SIDE SPRING JUMP SEAT BUGGY.



This cut shows front seat arranged for children. The convenience of our new reversible second back is here shown. For SPECIFICATIONS see pages 28 and 29.

No. 10.—Same as No 6, only body and seat have round corners and seat has high spring back. See page 22

SEE OUR NEW COMBINED DASH RAIL AND REIN HOLDER ON PAGE 21.

Y.

No. 9. ELLIPTIC SPRING, JUMP SEAT BUGGY.



SEE PAGES 29 AND 30 FOR DIFFERENT POSITIONS OF SEATS

This carriage, with the exception of the gear, is exactly similar to No. 6.
SPECIFICATIONS same as No. 6.

No. 11.—Same as No. 9, but has a large spring back seat, and body has round corners.

See pages 21 and 22.

No. 20. CORNING BODY, BEAVER GEAR.



Do not confuse our Beaver Gear with one named after it. Axles 15/16, nicely dropped. Wheels Sarven patent 7/8 or 1 inch. PAINTING—Body, black; Gear, carmine, green or black; nicely striped. TRIMMINGS Removable, H. B leather; spring cushion; rubber apron with pocket; carpet and floor cloth. Plated solid brass dash rail, seat handles and hub bands.

Patent washers See pages 21 and 22.

No. 21, PIANO BODY, BEAVER GEAR.



We have yet to receive a complaint from a user of this Gear, and there are thousands in use. Specifications same as No. 20.

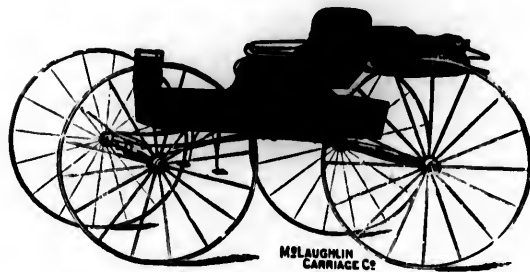
SEE ALSO PAGES 21 AND 22.

No. 52.
CORNING BODY.
OSHAWA GEAR.

Body clipped to gear, not bolted. No need
for side bars. PAINTED—Body, black;
Gear, curmine. green or black.
TRIMMING—Hand buffed lea-
ther; back cushion and seat
pads removable; apron,
floor cloth. Plated
dash rail and seat
handles.



No. 53. PIANO BODY, OSHAWA GEAR



The smoothest riding gear on the market.
Rides perfectly even. These vehicles
have best B Standard wheels; steel
tires; X X X shafts; patent
washers; combined dash rail
and rein holder; single
lever top.

Our phaeton seat (see page 22) is adapted
to this style body.

A GEAR



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No. 3¹/₂. THREE QUARTER ELLIPTIC SPRING BUGGY.



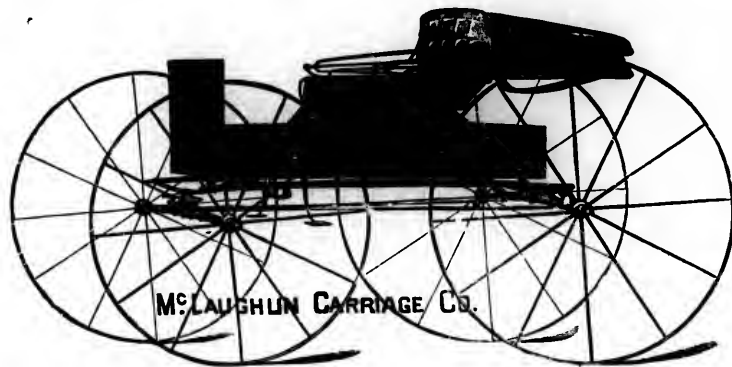
Body has swell sides, convex panels, concave risers Same grade as No 3.

Hand buffed leather top, leather covered bow sockets; leather hood; leather or cloth trimmings; lined apron Wheels double A wood hub, 3/4 tire Axles 1 3/16

American case hardened wrought iron boxes. Springs 2 and 3 leaf
finest cast steel. Body 20 or 22 in. PAINTING—Body, black;

Gear, light carmine. Patent washers.

No. 3, THREE-QUARTER BREWSTER BUGGY.



The handsomest and lightest gentleman's speeding Buggy on the market. We spare no money to make this job the highest classed Buggy made in Canada. Axles $\frac{3}{4}$, American case hardened wrought iron boxes; Wheels, double A, wood hub, $\frac{3}{4}$ tire; Body panels convex, concave risers. PAINTING—Body, black; Gear, light carmine or green. TRIMMING—20 oz. all wool English broadcloth; Top, all leather, hand stitched, all wool lining, lined side curtains; leather covered bow sockets; lined leather hood; lined rubber apron; patent washers.

UGGY.

No. 54. LIGHT END SPRING BUGGY.

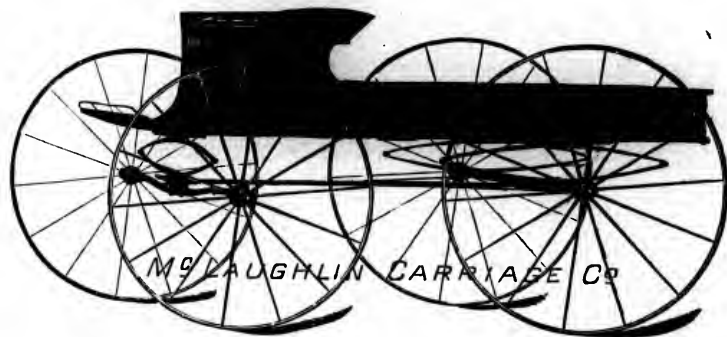


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We build this job for those who want a nice light carriage at a slight advance on an ordinary buggy. Axles 13/16, nicely dropped; American case hardened wrought iron boxes; Wheels 3/4 or 7/8, compressed band; Body 20 or 22 inches wide. PAINTING—Body, black; Gear, carmine, green or black.

TRIMMING—Leather or cloth; spring cushion; seat padded; carpet, floor cloth, apron; combined dash rail and rein holder of solid brass; silver hub bands; patent washers.

No. 90. GROCER'S DELIVERY.



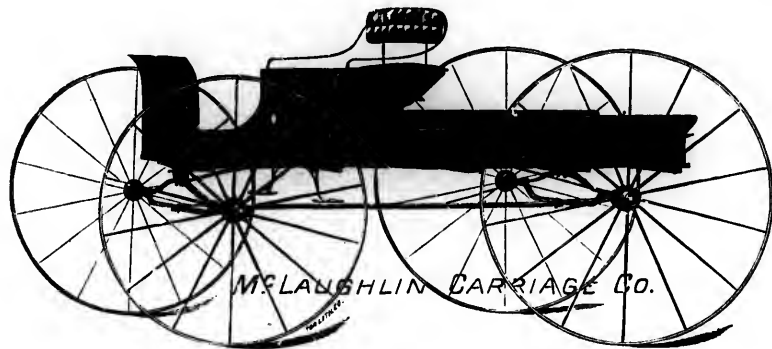
A VERY PLEASING DESIGN. STRICTLY HIGHEST GRADE.

PAINTING—Body, rich carmine, black borders; Gear, straw color, nicely striped.

Bottom of body is ironed full length. Drop end board. Leather cushion.

• • • LETTERED TO ORDER. • • •

No. 104, LIGHT DELIVERY WAGON.

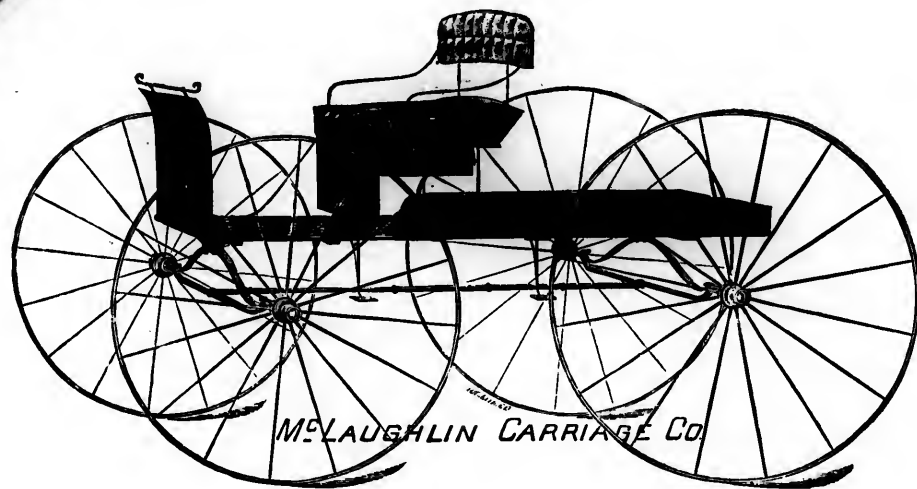


A HANDY, SERVICEABLE MARKET OR DELIVERY WAGON FOR LITTLE
MONEY.

Band iron full length on bottom of body. Drop end gate. Body finished black.
Gear painted carmine. Capacity 800 lbs.

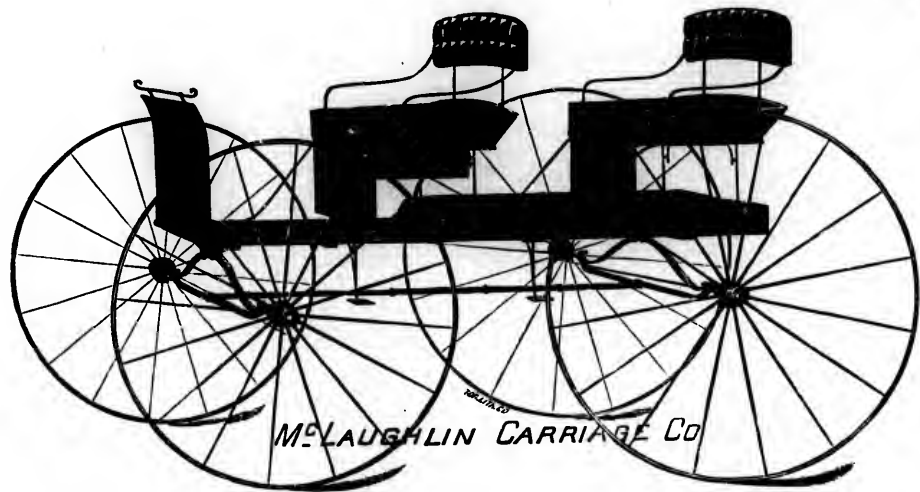
We also furnish this job with two seats with a capacity of 1,000 lbs.

No. 102. BUCKBOARD.



Strong and serviceable. Only best stock used. Axles 1 in ; Wheels 1 in. TRIMMING
—Imitation leather. PAINTING—Gear, carmine ; Body, black.
Capacity 800 lbs.

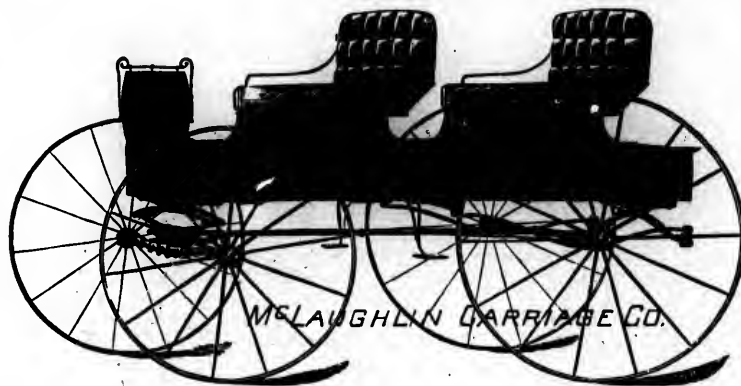
No. 103, TWO-SEAT BUCKBOARD.



Both seats movable. Drop end board. Axles 1 1/8 in.; Wheels 1 1/8. Capacity 1,000 lbs.

PAINTING—Body, black; Gear, carmine. TRIMMING—Imitation leather.

No. 37, COMBINATION SPRING WAGON.



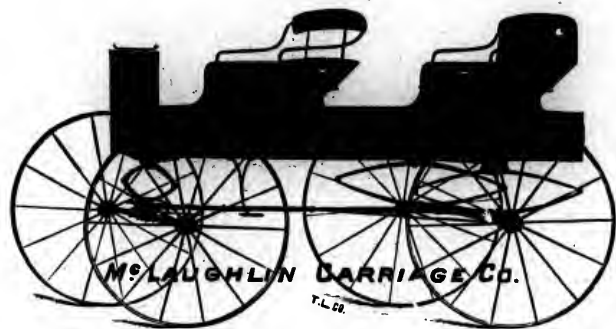
Hung low. Very easy riding. New style front spring enables us to hang body 5 in. lower than formerly.

No. 37.—Body 8 ft. long, 36½ in. wide. Axles 1¼ in. steel. Wheels 1¼. Capacity 1,200 lbs

No. 38.—Body 8 ft. long, 36½ in. wide. Axles 1½ in. steel. Wheels 1½. Capacity 1,500 lbs.

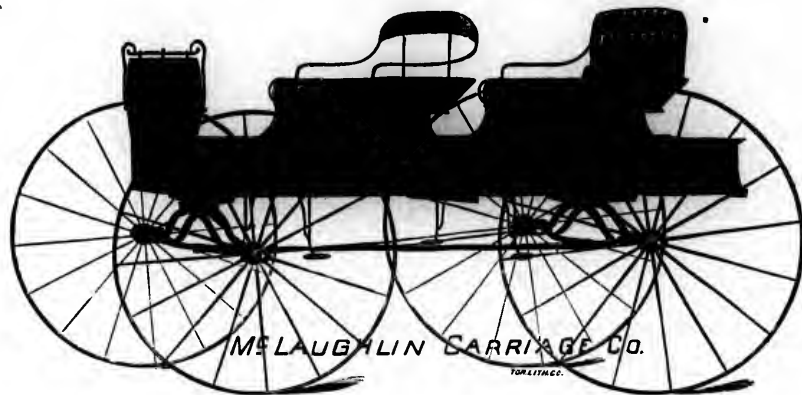
PAINTING—Body, black and green; Gear, green and wine. **TRIMMING**—Hand buffed leather; spring cushions. Drop back to rear seat.

No. 39, THREE SPRING DEMOCRAT OR LIGHT EXPRESS.



Both seats movable. Body and seats have solid raised panels. Hung low. PAINTING
—Body, black and green; Gear, green or carmine. TRIMMING—Leather;
spring cushions. Body 8 feet long, 36 in. wide. Axles $1\frac{1}{4}$ in.
Capacity 1,000 lbs.

Nos. 40, 41, 42, DUPLEX SPRING WAGON



Hangs low; rides easy; drop end board full width; solid raised panels on body and seats. TRIMMED with leather. Spring cushions PAINTING—Body, black and green; Gear, green or carmine.

No. 40—Body 6 feet 2 inches long, 31 inches wide; axles 1 inch Capacity 800 lbs.

No 41—Body 7 feet 2 inches long, 34½ inches wide; axles 1½ inch. Capacity 1000 lbs.

No 42—Body 8 feet long, 36 inches wide; axles 1½ inch. Capacity 1,200 lbs.

No. 56. FULL PLATFORM DEMOCRAT.



Extra fine job; hung low; body and seats have solid raised panels; drop end board full width of body. TRIMMED with leather Spring cushions PAINTING—
Body, black and green; Gear, carmine and green

No. 56--Body 8 feet long, 36 inches wide; axles $1\frac{1}{4}$ inch. Capacity 12 to 1,400 lbs

No. 57--Body 8 feet long, 36 inches wide; axles $1\frac{3}{8}$ inch Capacity 16 to 1,800 lbs

THIS GEAR IS BUILT ON THE "TRUSS PRINCIPLE."

No. 76. DEPOT WAGON.



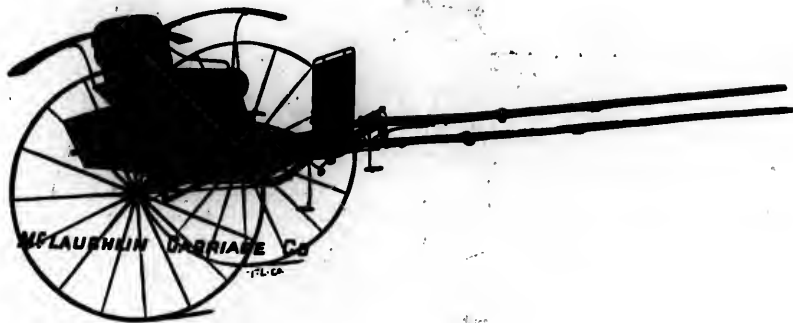
Now suspended low down Same as No. 37, page 42. Body and seats have solid raised panels. Seats movable. TRIMMED with leather; spring cushions.

PAINTED--Body, black and green; Gear, carmine or green.

Body 8 feet long, 36 inches wide. Axles $1\frac{1}{4}$ inch.

Capacity 1,200 lbs.

No. 80, OSHAWA CART.



Rides like a buggy. Hangs low. FINISHED in natural wood or painted. Stock the very best. Wheels B Standard. Shafts X X X. Steel axles. Patent noiseless washers. TRIMMED with leather; spring cushion; carpet. Shafts full leathered; silver tipped. Nickerled dash rail.


WE USE STEEL EXCLUSIVELY ON OUR GEARS.

No. 51. PHAETON CART

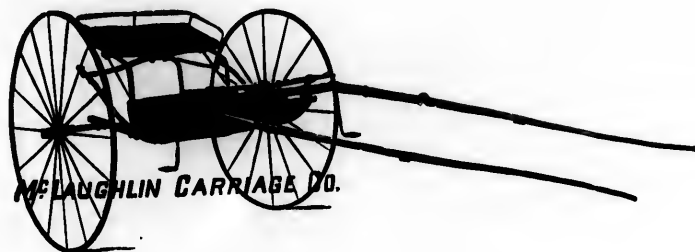


SUSPENDED ON PLATFORM SPRINGS ; EASY RIDING ; VERY STONG.

Wheels, B Standard ; X X X shafts ; steel axles. PAINTING—Body, black ; Gear, carmine or natural wood TRIMMING—Leather. Spring cushion, 6 inch second back ; floor cloth. Shafts full leather trimmed ; silver tipped ; nickel silver dash rail. Patent noiseless washers.

 Read above specifications carefully before comparing price with other makes

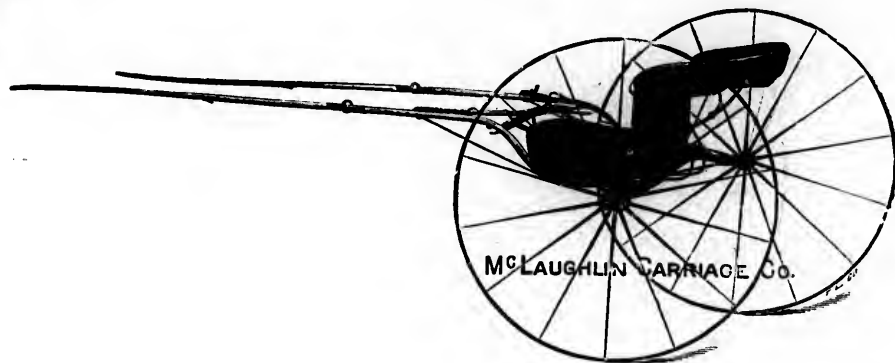
No. 62, NEW ROAD CART.



*A STRONG, SERVICEABLE CART FOR HARD USAGE ; MADE OF THE BEST
MATERIAL ; WELL FINISHED IN EVERY WAY.*

Best B Standard wheels. Steel axles. X X X shafts. Patent noiseless washers.
Natural wood or painted carmine. Shafts full leathered ; silver tips.
Seat upholstered.

No. 64. LIGHT COMBINATION SPEEDING CART.



Tray detachable for speeding purposes. Wheels 50 in. Double A, 3/4 tire. Axle 13/16

Nothing but finest selected stock used in this Cart throughout. Work-
manship the finest Painted light carmine. Shafts nicely
trimmed. Regular sulky cushion.

. . . *No NICER SPEEDING CART MADE.* . . .

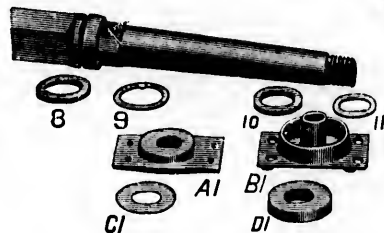
ILLUSTRATIONS OF OUR PATENT GEAR PARTS.

DESCRIPTION.—No. 8 Rubber for Collar. No. 9 Hard Brass Washer for Collar, protecting No. 8 on both sides. No. 10 Rubber for nut. No. 11 Brass for nut.

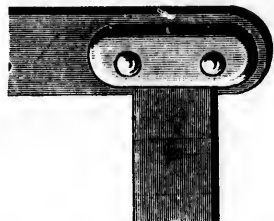
A 1 and B 1, Whiffletree Plate. C 1, Brass Wear Plate. D 1, Rubber Packing for Whiffletree Plate.

This Whiffletree Plate excels all others and will last a lifetime. One is sent with each Gear.

These Washers have been thoroughly tested and will give complete satisfaction.



Patent Washers and Whiffletree Plate.

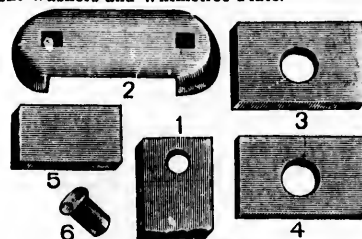


PATENT CORNER ATTACHMENTS FOR CONNECTING SPRINGS.

Showing Corner Complete.

No. 1 Section of Side Spring. No. 2 Concave Clip Bar. No. 3 Leather or Rubber Packing. No. 4 Zinc Plate. No. 5 Rubber Packing. No. 6 Countersunk Pin.

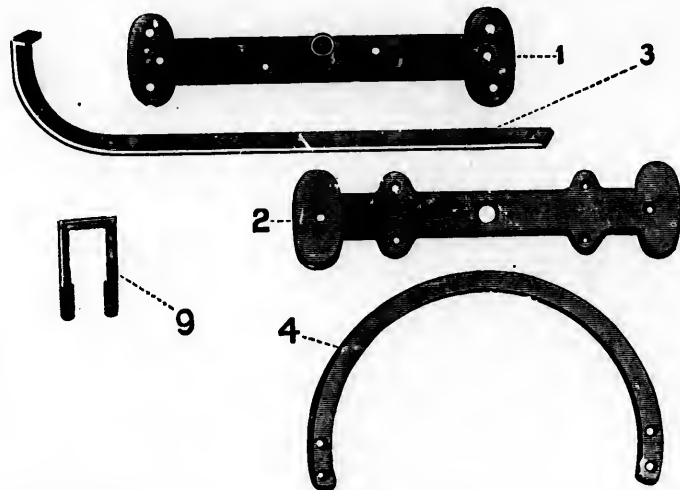
NOTICE.—Patents, for the gear parts illustrated above at 1 on the following page, are held by us, and all are hereby warned against any infringements of the same.



Parts of Corner Attachments.

McLAUGHLIN PATENT DOUBLE FIFTH WHEEL.

SHOWING DOUBLE
FIFTH WHEEL
COMPLETE.



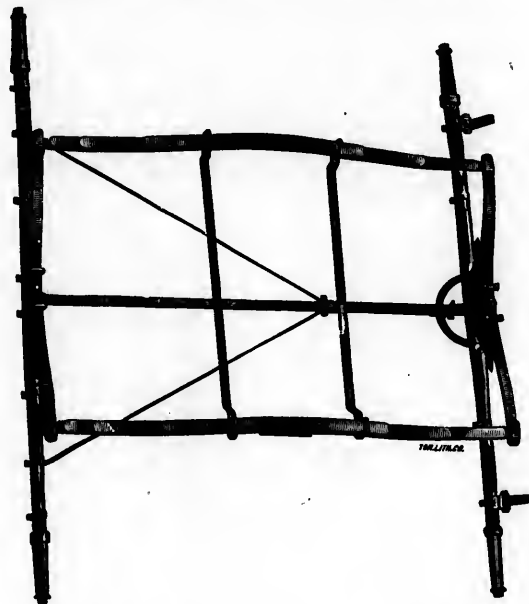
PARTS OF DOUBLE FIFTH WHEEL.—Nos. 1 and 2, Circle Plate. No. 3, Spring Steel Reach Plate. No. 4, Under Circle Plate (Bessemer Steel). No. 9, Bessemer Steel Reach Clip.

The above makes the best and strongest Fifth Wheel in use. Be sure your Gears are the genuine McLaughlin, and do not be fooled into buying inferior imitations.

McLAUGHLIN PATENT SIDE SPRING GEAR.



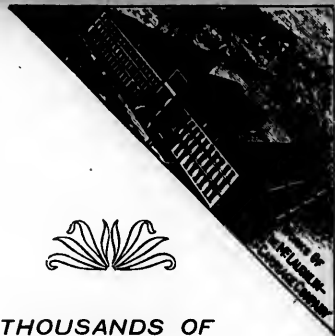
THIS CUT SHOWS
THE ONLY GEN-
UINE & MUCH
IMITATED
McLAUGHLIN
GEAR.



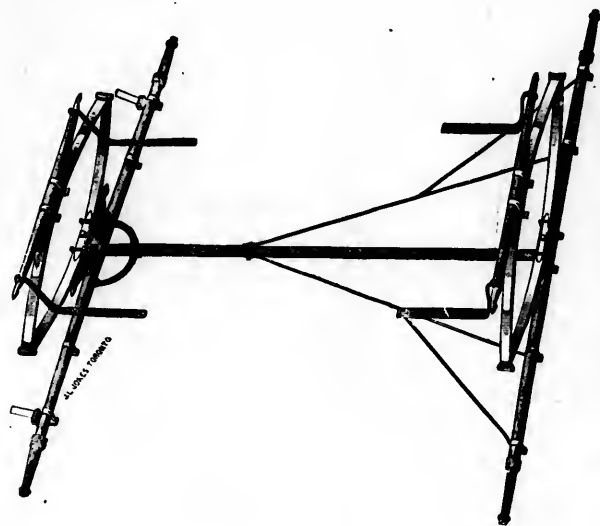
THOUSANDS OF
THESE GEARS
NOW IN USE
TESTIFY AS
TO ITS
MERITS.



We use this Gear on Nos. 1, 2, 6 10, and it has never yet given us trouble
OVER 20,000 NOW IN USE.

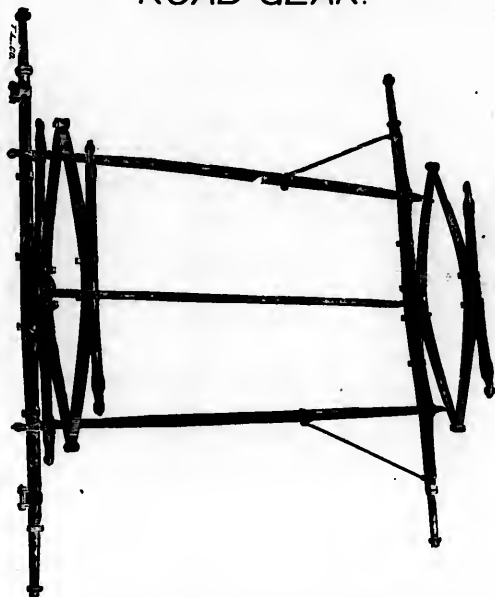


McLAUGHLIN END SPRING GEAR.



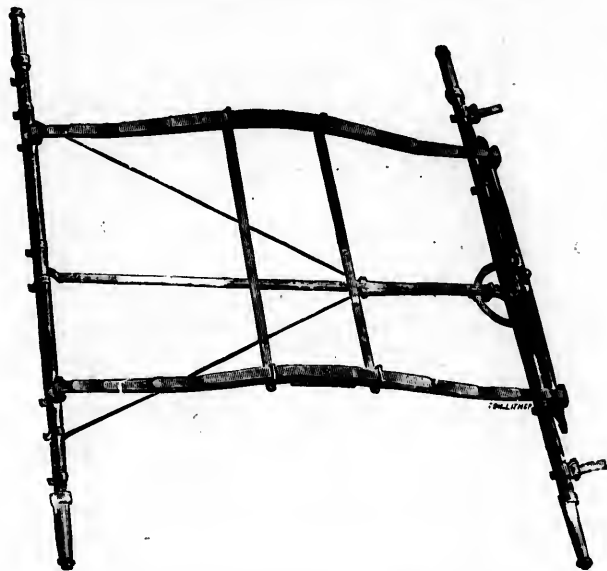
Best cast steel springs used exclusively, 3 and 4 leaf. Patent fifth wheel. See page 52.

McLAUGHLIN BUFFALO ROAD GEAR.



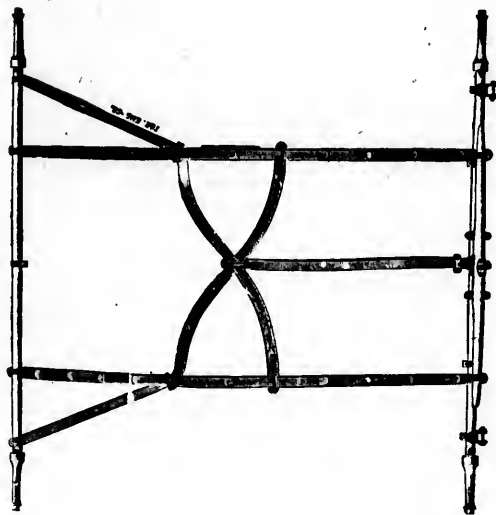
Our way of attaching side bars is the neatest and strongest. This Gear used on Nos. 44 and 44½.

McLAUGHLIN BEAVER GEAR.



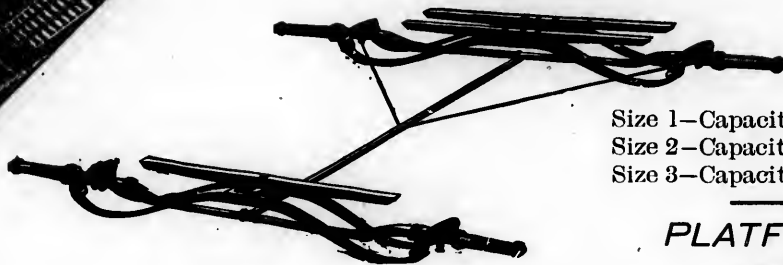
Do not confuse our Beaver Gear with others named after it. No noise. Springs roll in rubber and brass. Used on Nos. 20, 21.

McLAUGHLIN OSHAWA GEAR.



Springs clipped on, thus preventing braces from breaking. Becoming more and more popular.

DUPLEX GEAR.



Size 1—Capacity 800 lbs ; axle 1 in.

Size 2—Capacity 1,000 lbs ; axle 1½ in.

Size 3—Capacity 1,200 lbs ; axle 1½ in.

TOPS.

No. 10—Rubber, full lined.

No. 11—Leather Quarter Top.

No. 12—Full Leather Top.

No. 13—Full Leather Top, (best grade).

No. 14—Rubber Extension Top.

No. 15—Leather Quarter Extension Top.

No. 16—All Leather Extension Top.

No. 17—Canopy Top

PLATFORM GEAR.



FRONT GEAR.



HIND GEAR.

Size 0—Capacity 1,000 lbs ; axle 1½ in.

Size 1—Capacity 1,500 lbs. ; axle 1½ in.

Size 2—Capacity 1,800 lbs ; axle 1½ in.

Size 3—Capacity 2,000 lbs. ; axle 1½ in.

TERMS OF SALE.

All prices are for goods crated F. O. B. Oshawa Station G. T. R., or Myrtle Station C. P. R. Upon delivery of goods to Transportation Company our responsibility ceases, and in case of damage or delay in delivery the purchaser's recourse is upon the transportation company.

We obtain the lowest freight rates, but cannot guarantee them. Any claims for overcharge of freight must not be deducted from invoice, but if bill of lading and expense bill are sent us we will do our best to collect same and will remit amount of overcharge to claimant. No claims for shortage or alleged errors will be entertained unless made within ten days after receipt of goods.

All remittances for business transactions in Ontario, Quebec and Northwest Territories, must be made direct to our Head Office in Oshawa, Ont., and for business done in Nova Scotia and New Brunswick, all settlements must be made through our Branch House, 32 Dock Street, St John, N.B.

* * GUARANTEE. * *

We guarantee all Carriages made by us to be made of good material, and should any breakage occur within one year from date of purchase, by reason of defective material or workmanship, repairs will be furnished for same, free of charge, at our Factory upon the production of the broken part as evidence, but we will in no case allow charges for repairs.

No. 15. PORTLAND CUTTER.



We intend making a complete line of Cutters and Sleighs for 1896 and 1897.

Our designs will be new. Our prices will be right. Our Cutters will be the best.

Wait for our traveller or send for New Catalogue before ordering your
Cutters for 1896.



RULES FOR THE CARE AND PRESERVATION OF WAGONS AND CARRIAGES.

1. Carriages should be kept in an airy, dry coach house. There should be a moderate amount of light, otherwise the colors will be affected. The windows should be curtained, to avoid having direct sunlight strike upon a carriage.

2. There should be no communication between the stable and the coach house. The manure heap or pit should always be located as far away from the carriage house as possible. Ammonia fumes crack and destroy varnish, and fade the colors both of painting and lining. Also avoid having a carriage stand near a brick wall, as the dampness from the wall will fade the colors and destroy the varnish.

3. Whenever a carriage stands unused for several days, it should be protected by a large cotton cover, sufficiently strong to keep off the dust, without altogether excluding the light. Dust, when allowed to settle on a carriage, eats into the varnish. Care should be taken to keep this cover dry.

4. When a carriage is new or newly varnished, it is better for it to stand for a few days, and to be frequently washed and dried off before being used; frequent washings with cold water and exposure to fresh air in the shade will also help to harden and brighten its finish. Never allow mud to remain long enough upon a newly varnished carriage to dry upon it, or spots and stains will invariably result.

5. While washing a carriage keep it out of the sun. Use plenty of water, taking great care that it is not driven into the body, to the injury of the lining. Use for the panels a large, soft sponge; when saturated, squeeze this over the panels, and, by flowing down of the water, the dirt will soften and harmlessly run off. Care should be taken to wipe the surface quite dry with a soft chamois leather after each washing.

6. The directions just given for washing the body apply as well to the under parts and wheels, but use for the latter a different sponge and chamois than those used on the body. Never use a "spoke brush," which, in conjunction with the grit from the road, would act like sandpaper on the varnish, scratching it, and of course removing the gloss.

7. Never allow water to dry of itself on a carriage, as it will invariably leave stains. Hot water or soap should never be used in washing a varnished surface.

8. Enameled leather tops and aprons should be washed with a very weak soap and water. No oil should be put on enameled leather.

9. To prevent or destroy moths in woolen linings, use turpentine and camphor.

10. Inspect the entire carriage occasionally, and whenever a bolt or clip appears to be getting loose tighten it up with a wrench, and always have little repairs done at once. Should the tires of the wheels get at all slack, so that the joints of the felloes become visible, have them immediately contracted, or the wheels may be permanently injured. "A stitch in time saves nine!"

11. Examine the axles frequently; keep them well oiled and see that the washers are in good order. Pure sperm oil is considered the best for lubricating purposes. Castor oil will answer, but never use sweet oil, as it will gum up.

12. Leather top carriages should never remain long in the carriage house with the top down. After raising the top, "break" the joints slightly to take off the strain on the webstay and leather. Aprons of every kind should be frequently unfolded, or they will soon spoil.

The McLAUGHLIN CARRIAGE Co.,

BRANCH OFFICE, ST. JOHN, N. B.

OFFICE AND WORKS, OSHAWA, ONT.

Gananoque Spring and Axle Company,

»» MANUFACTURERS OF ««

FINE Car, Carriage and Spiral
 SPRINGS. 

. . . . SOLE MANUFACTURERS IN CANADA OF

Imperial = Ball = Bearing = Axles,

WAGON AND CARRIAGE AXLES, ● ●

● ● ALSO WAGON SKEINS, ● ●

● ● AND THE BEAVER BOLT CLIPPER.

GANANOQUE, - ONTARIO.



PLANET JR."



"PLANET JR." is a trade mark known all over the civilized world and "Planet Jr." goods are everywhere recognised as standard. Other makers offer goods that resemble ours in appearance, (after we show them the idea,) but not in quality. "Planet Jr." goods are therefore stronger, better made, better finished and capable of a much greater variety of work than anything of this sort on the market, and we want live agents in unoccupied territory. We carry stock in Toronto and Detroit to accommodate our Canadian trade and can ship from there or from Philadelphia as desired. Our Cuts show six machines; there are thirty more, (Seed Drills, Wheel Hoes, Cultivators and Harrows,) all described in our 1896 Catalogue now ready. Send for it and for our 1896 trade discount sheet. It won't be dry reading.

ROBERT DILLON,

Canadian Representative, Oshawa, Ont.

S. L. ALLEN & Co.,

Patentees and Mfg'rs., Philadelphia, Pa.



THE "PLANET JR." No. 8 HORSE HOE.

Recognised
quality.
Work than
Detroit
machines;
now ready.

ia, Pa.

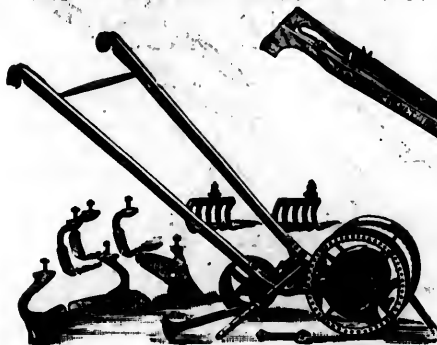
"PLANET JR."



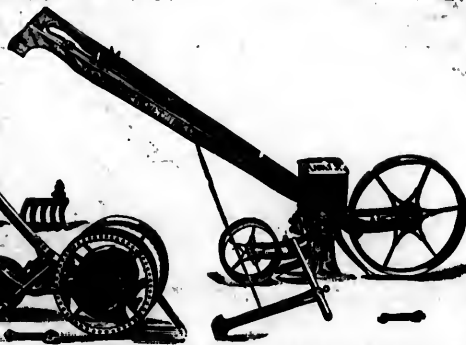
THE "PLANET JR." 12 TOOTH HARROW.



THE "PLANET JR." No. 6 HORSE HOE.



THE "PLANET JR." COMBINED DRILL



THE "PLANET JR." NO. 3
HILL DROPPING DRILL.



THE "PLANET JR." DOUBLE WHEEL HOE.

The Geo. Gillies Co., Ltd.,

GANANOQUE, ONT.,

—MANUFACTURERS OF ALL KINDS OF—

Drop Forgings, Steel Tubular Bow Sockets,

—AND A FULL LINE OF—

Carriage, Machine, Fancy and other Bolts, Nuts, etc., etc.

~~~~~

— TRY OUR BOLTS. —



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