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DEVOTED TO THE MANUFACTURING INTEREST OF THE DOMINION

Vol. 45.

TORONTO, DECEMBER 5, 1902.

No. 11

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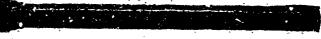
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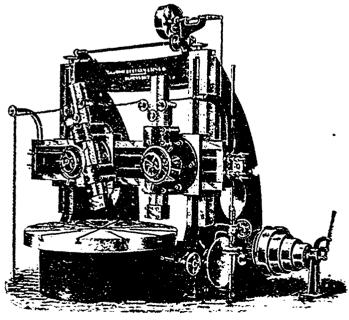
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It will pay you to write us for special circulars and descriptive matter

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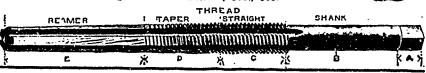
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35% to 37% (Hardwood Casks)

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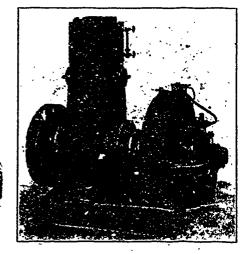
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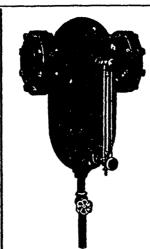
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Head Office, OWEN SOUND, Ont.







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THE . . .

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are sold on this guarantee; no sale, if they do not leave less than one per cent. of moisture in the issuing steam.

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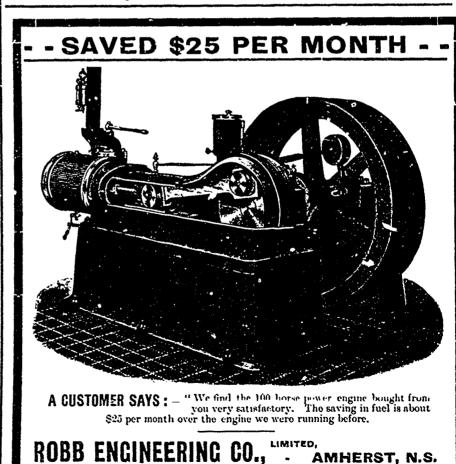
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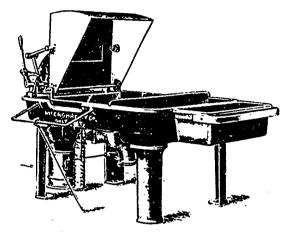
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# DYE STUFFS

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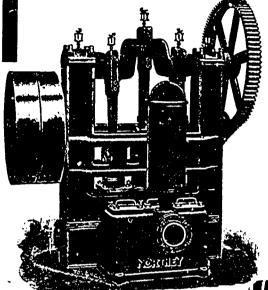
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### TRIPLEX POWER PUMP

is a high class serviceable machine; it offers the best means of applying either steam, water or electrical power for pumping purposes. A special feature is the use of three cranks 120 degrees apart—ensuring a practically constant delivery. This pump, for Beller Feeding, etc., and especially in connection with an electric motor, gives excellent results.

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All Wood Parts Seasoned Elm.
Frames Reinforced with Inside
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Can be had, with Four Swivels, or Two Stationary and Two Swivel Wheels, as desired.

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#### ESTABLISHED IN 1880.

#### PUBLISHED ON THE FIRST AND THIRD FRIDAYS OF EACH MONTH

### The Canadian Manufacturer Publishing Co., Limited.

McKinnon Building, Cor. Melinda and Jordan Sts., Toronto.
Cable address: "Canaman." Western Union Telegraphic Code used.

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J. J. CASSIDEY, Editor and Manager

#### THE CANADIAN PORTLAND CEMENT INDUSTRY.

The growth of the Portland cement industry throughout the world during the last few years has been remarkable, and a no country has it made greater strides than in Canada.

Following is a list of Portland cement factories which were in operation in Canada during the whole or a part of 1901, with the approximate annual capacity of each while in operation:

1. Owen Sound Portland Cement Co., Shallow Lake, Ont	00
2. Canadian Portland Cement Co., Strathcona and Marlbank, Ont 225,0	00
3. Imperial Portland Cement Co., Owen Sound Ont	nn.
4. Hanover Portland Cement Co., Hanover, Ont 40.0	
5. Crescent Portland Cement Co., Longue Point, Que	00
Total	

NOTE.—The Imperial and the Crescent Works were in operation about six months only during 1901. Mr. Thomas W. Gibson, Director of the Ontario Bureau of Mines, in his 1901 report, says that in that year the works of the Canadian Portland Cement Co., the Hanover Portland

Cement Co. and the Oven Sound Portland Cement Co. were in operation, but that the Imperial Portland Cement Co., formerly the Georgian Bay Portland Cement Co. did not operate during that year.

Following is a list of Portland cement works in operation during the whole or a part of 1902, with their approximate capacity of production:

	Bulleis.
1. Owen Sound Portland Cement Co	150,000
2. Canadian Portland Cement Co	275,000
3. Imperial Portland Cement Co	50,000
4. Hanover Portland Cement Co	50,000
5. Crescent Portland Cement Co	90,000
6. Lakefield Portland Cement Co., Lakefield, Ont.	125,000
7. Sun Portland Cement Co., Owen Sound, Ont	25,000
7. Sun Portland Cement Co., Owen Sound, Ont 8. Grey & Bruce Portland Cement Co., Owen	,
Sound, Ont	25,000
9. National Portland Cement Co., Durham, Ont	25,000
•	

Note.—The Imperial was in operation six months; the Crescent and the Lakefield, ten months; the Sun, and the Grey & Bruce, three months, and the National, one month.

815,000

Following is a list of works now in operation with estimated capacity of production of each for 1903:

	Barrels.
1. Owen Sound Portland Cement Co	150,000
2. Canadian Portland Cement Co	425,000
3 Imperial Portland Cement Co	100,000

## The Ganadian Manufacturer

Reaches all the Blast Furnaces, Iron and Steel Works, Rolling Mills, Manufacturers of Iron and Wood-Working Machinery, Steam Engines and Boilers, Pumping and Mining Machinery, Electric Machinery and Appliances, Machinery Dealers and Steam Fitters' Supplies, all Hardware Dealers, Cotton, Woolen, Knitting and Yara Mills, Pulp and Paper Mills, etc., in Canada.

4. Hanover Portland Cement Co 5. Crescent Portland Cement Co 6. Lakefield Portland Cement Co 7. Sun Portland Cement Co 8. Grey & Bruce Portland Cement Co 9. National Portland Cement Co	90,000 200,000 100,000 100,000

Note.—The actual production of these nine works will probably not exceed 1,000,000 barrels.

Following is a list of works reported as now being in course of construction, and which will probably be manufacturing cement in 1903 with the approximate annual capacity of production of each:

10. Raven Lake Portland Cement Co., Raven Lake, Ont.	175.000
11. Superior Portland Cement Co., Orangeville, Ont	. 175,000
12. Ontario Portland Cement Co., Blue Lake, Ont.	175,000
 13. Colonial Portland Cement Co., Wiarton, Ont	300,000
Total	895 000

Companies which contemplate erecting works in the immediate future, and their annual capacity of production:

14. 15.	International Portland Cement Co, Hull, Que. Western Portland Cement Co., Morden, Man	300,000 300,000
	Total	600 000

From these showings it will be seen that the annual capacity of Canadian works for the production of Portland cement -works now in operation; works under construction, and works in contemplation and which will probably be in operation in the near future, reaches a total of 2,940,000 barrels per year, but it is thought that the actual annual production of these will not average more than 1,500,000 barrels.

Considering this truly remarkable growth of the Cauadian Portland cement industry, it is interesting and to the point to take into account the importation into Canada of foreign made Portland cement, which was in 1901 about 555,000 barrels, and in 11 months of 1902 about 435,000 barrels; from which it will be seen that the consumption of the article in Canada in 1902 of both domestic and foreign, was about 2,000,000 barrels.

If we have made any errors in giving the estimated outputs or capacities of the different Portland cement works in Canada, or if we have omitted any of them, we would be very glad to be so informed.

As pointed out by Mr. Gibson in his report, Portland

coment is not only a material of construction, for its use is by no means confined to the erection of buildings in the ordinary sense of the term. The employment of cement has of late years been extended in a multitude of directions, and it has been found capable of satisfactorily replacing not only clay products and stone, but also wood and iron for many purposes. In almost every variety of public works, such as canals, dams, breakwaters, piers, bridges, conduits, etc., cement plays a highly important part; and in the construction of buildings it is no longer restricted to foundations and floors, but finds much favor with architects especially in large modern steel structures for embedding beams and girders to give additional strength, prevent oxidization, and guard against the destructive effects of warping in case of tire. In the construction of such buildings as grain storehouses, the durability and imperviousness to moisture of cement walls renders it exceedingly useful. For roofing tiles, sewer pipes and culverts, for decorative and art purposes; for the manufacture of hollow building blocks; for foundations for barns and for a hundred other uses, cement has come to stay.

In Canada, particularly in Ontario, the raw materials of cement-shell marl and clay-are found on every hand, though of course only those deposits conveniently situated with reference to transportation facilities can at present be used to advantage. With plenty of marl and clay, and with a prosperous and energetic community such as Cauada to afford a home market for the product, it would be surprising indeed if the cement industry had not permanently established itself in this country. The first Portland cement manufactured in commercial quantities in Canada was in 1891, when the production in Ontario was 2,033 barrels valued at \$5,082; while in 1901 the production was 350,660 barrels, valued at \$568,-255. An industry which in eleven years shows such a record of growth gives unmistakable proof of being native to the soil; and the outlook, as we have shown, is for still further advancement.

#### PREVENTION OF INDUSTRIAL WAR.

One of the most interesting addresses ever made in Canada relating to labor questions was that recently delivered in Toronto by Sir William Mulock, Postmaster-General of Canada, who is also Minister of Labor. Referring to the Department of Labor, which he considered a most important branch of the public service, Sir William said that few recent events had better served to illustrate the connection between capital and labor on the one hand and national well-being on the other, than the recent dispute between the mine-owners and their workmen in the anthracite coal fields of Pennsylvania. and which is at the present time the subject of adjudication by a commission appointed by the President of the United States. Great as has been the loss occasioned, not only to the parties immediately concerned, but to the public generally of this country as well as in the United States, this great industrial conflict may not have been without its compensations, if it has served to throw into bolder relief the national as well as social significance of some of the phases of the labor problem. Of these phases two at least can hardly have escaped the notice of even the most indifferent observer.

In the first place, it has shown the importance to the general public, as well as to the parties more directly concerned, of the preservation of harmonious relations between employers and employees, and, in the second place, no less clearly the need of some effective means of maintaining these harmonious relations. When the United States Mine Worker's Union on May 15 last declared a general strike

of the workers in the conffields of Pennsylvania, few people other than those financially interested in the operation of the mines gave much thought to the significance of the step which had been taken. Such a thought as that every person, rich or poor alike, whether engaged in industrial, professional or other pursuits, or in no pursuits at all, should be affected not only in a social but also in a financial way, wes one too remote for contemplation. Yet as a matter of fact, it has not been the possibility of such a situation but rather its actual realization which has brought this strike so prominently to the attention of all classes. At first this realization was but faintly appreciated. Local dealers had still on hand supplies of coal with which the needs of their customers for the time being at least could be supplied. Our long summer made us indifferent to the remote possibility of winter being at hand and the strike still unsettled. To few of us, indeed, did it occur that our comfort or happiness in any way depended upon the relations between the owners of the Pennsylvania coallields and their employees. It was only when coal merchants were no longer able to meet the demands of their customers; when industries were threatened with enforced cessation of work, and the progress of the autumn reminded of the rapid approach of winter, that the public became aroused in defence of itself and demanded the adoption of a practical plan for the restoration of industrial peace.

Five months after the strike had been declared, a board of arbitration was constituted by the President of the United States, and accepted by both parties as a tribunal for inquiring into and settling the matters in difference. Why, it may be asked, could this step not have been taken at the outset? Why a reference to a board of arbitrators after the expiration of nearly half a year and not before? Why no public voice to appeal to public opinion before rather than after the strike? It is perhaps impossible to say whether the existence of a properly constituted board of arbitration, to which either party might have appealed before the strike, would have afforded means of finally settling all questions in dispute; but one is warranted in believing that an investigation and award by a properly constituted board would have solved the difficulties and prevented the strike. If so, then the absence of the necessary machinery for the constitution of such an industrial court clothed with the necessary powers was responsible for the strike.

Canada has advanced beyond that point. The act constituting the Department of Labor, which was assented to in July, 1900, was an act framed specially for the prevention and settlement of trade disputes. Since its establishment the Department of Labor has been called upon on eighteen different occasions to lend its good offices to aid in the prevention and settlement of industrial disputes, and in no case where a settlement had been brought about by the department, has the trouble broken out again.

It was with the belief that the Government had acted wisely in placing on the statute books an act which would aid in the prevention and settlement of industrial disputes that at the last session of Parliament Sir William was impelled to introduce a measure having the same ends in view, but which, in case of necessity demanding it, would permit of the taking of a step further in advance than what was permissible under the present act. At the time that the conciliation act was passed there was some criticism of the measure on the ground that any action under it must be purely voluntary. It was argued that in certain cases this was not likely to prove effective enough, and that there should be some element of compulsion. It was this element of compulsion

which constituted the new feature of the bill for the settlement of railway labor disputes which Sir William introduced into the House last session. It appeared to the Government that the interest of the public in the uninterrupted operation of public railways is of a nature which does not warrant the railways to fail in their duty as common carriers to the public because of any dispute with their employees, and that if the immediate parties to such dispute are unable to settle their differences the public have a right to intervene and provide the proper machinery for the settlement of such differences without the railways in the meantime ceasing operations and failing in their duty to the public.

Continuing, Sir William said :- "In this country compulsory arbitration in any form is a new departure. On introducing the measure I stated that there was no intention of pressing it to a conclusion at that session, but that the Government's desire was rather to outline a plan to be given to the public for its consideration in the hope that before next session we would be favored with such criticisms and suggestions as would enable us to formulate a measure carrying with it the endorsement of public opinion. Some criticisms have been received, the bulk of them being apparently against the measure in its entirety, and unaccompanied with suggestions favoring any system of arbitration. In view of the oftendeclared willingness of parties to labor disputes to have their differences adjusted by arbitration, it is, I think no doubt from oversight, that they have not as yet favored the Government with suggestions looking to a measure having for its object the establishment of a system of arbitration, and I refer to the matter now in the hope that the subject may receive that public attention which its importance demands.

"In view of the anthracite coal strike I hardly think one would be chargeable with rashness in expressing the opinion that there should be in Canada a tribunal having power to investigate industrial disputes, at least in cases of such far reaching importance as railway disputes, and disputes connected with industries of a monopolistic character, which may control the actual necessaries of life. Whether such a measure should go so far as to make the award legally binding on the parties is another matter. It seems essential to the success of any such measure that it should have the moral support of public opinion, and therefore perhaps it would be better to rest its compulsory character upon that force rather than legal coercion. These, however, are views in regard to a perplexing and complex question which I present with much hesitation, and pass from the subject in the hope that they may, before the next session of Parliament, be the object of public attention and criticism, that we may be enabled if possible to make some progress towards the prevention of industrial war by rendering that violent procedure unnecessary in order to secure a fair measure of justice between all classes of employers and employees throughout the country."

Manufacturers will observe that Sir William Mulock, the Minister of Labor, is quite insistent and emphatic in his invitation that any who may be interested in the peaceable settlement of labor disputes give him their advice in the matter. His duty is to hold the scales of justice as between capital and labor—between employer and employee. Whenever there is a swerving of the scales in either direction, disastrous results are bound to ensue. Better results would follow were the Employers' Protection Association to give their time and energies to evolving a feasible method of procedure as suggested by Sir William Mulock, than sy importing alien anti-labor agitators and the senseless denunciation of labor organizations.

#### A REMEDY

In his recent Toronto address Sir Willia Mulock, Dominion Minister of Labor, discussing the necessity of some law under which disastrous labor disputes might be avoided, or at least mitigated, alluding to the bill introduced by him at the late session of the Dominion House of Commons, which was not finally acted upon, stated that it was the disire of the Government to outline a plan to be given to the public for its consideration in the hope that before the next session he would be favored with such criticisms and suggestions as would enable him to formulate a measure which would carry with it the endorsement of public opinion. THE CANADIAN MANUFACTURER is aware of the fact that employers of labor look with suspicion upon any suggestions that labor organizatians may make in the matter, and that labor organizations fight shy of any suggestions that employers of labor may make. No wonder, then, that the Minister is undecided what to do in the framing of a law which he hopes will carry with it the endorsement of public opinion. But we believe there is a plain and effective way out of the difficulty; and we suggest that the Minister include in his proposed law a provision that for the purposes in view, all labor unions and organizations be considered and treated as if they were incorporated bodies, and as such liable for all their acts, and all the acts of their officers, administrators and servants. Without such a provision, any compulsory arbitration law would be operative against a manufacturer or other employer of labor, and a trade union or members of it would have recourse at law against him if he were defeated in a case of arbitration; but not so the trade union, for, being an unincorporated body, no legal action could be maintained against it. The suit of law now pending in Toronto brought by the Metallic Roofing Co. against the Sheet Metal Workers' Union is a case in point. A union would not care to go into the boycott business very extensively if it knew that the money in its treasury could be confiscated in an adverse suit for damages against it.

#### CANADIAN PEAT FUEL.

That the manufacture of peat fuel in Canada, particularly in Ontario, is in a flourishing and growing condition, and attracting the attention of manufacturers and fuel users generally in the United States, is evidenced by a report recently made to his Government by Mr. E. N. Gunsaulus. United States Consul at Toronto. Recognizing that a good and cheap substitute for anthracite coal would prove a boon to the people of his country; and having learned that the efforts made in Canada to produce dense fuel blocks or briquetts from peat have been brought to a successful issue. Mr. Gunsaulus had made careful inquiry with a view to reporting upon the matter, and found that the practical experiments which had been perseveringly continued for some years have resulted in the economical production of a salable peat fuel highly satisfactory for domestic purposes. His report says:

Manufacturing operations on a commercial scale have been reported upon by engineers of high standing, and all agree in the opinion that methods and appliances are now available whereby peat briquettes may be produced, ready for shipment, for a maximum manufacturing cost or \$1.50 per ton, and probably for considerably less in plants of large capacit

A number of experienced business men and Governme, officials concur in the engineers' conclusion, and I find that the large majority of customers are much pleased with the fuel, which, if burned with proper regard to the few simple precautions necessary to insure best results in combustion, can not fail to meet the most exacting requirements hereto-

fore expected of anthracite coal. There is, however, some difference of opinion as to the length of time a given weight of peat briquettes will burn, as compared with the same weight of anthracite; theoretically, the heat units in peat being fewer, it may be argued, it must burn out faster; but with effective control of drafts, it is surprising how nearly its lasting quality approaches that of hard coal, due doubtless to the fact that more perfect combustion is usually had in the burning of peat under ordinary conditions, the waste in burning coal certainly being greater than in peat briquettes, both fuels being fired by methods in common use.

Preeminently to two individuals (Jos. M. Shuttleworth, of Brantford, Ont., and Alex. Dobson, of Benverton, Ont.), in association with the Peat Machinery Supply Co., Limited, of Toronto, and the Peat Development Syndicate, Limited, of Brantford, Ont., is due the success of this new industry; and it is satisfactory to note that conclusions do not rest on mere laboratory experiments, but on results demonstrated at practical plants, turning out fuel in commercial quantities.

The machinery in operation at Beaverton, Ont., is reported by the director of the Ontario Bureau of Mines as "withstanding the test of steady usage, producing sufficient fuel for the town, with some over for shipment;" and this official says further, "With this plant in successful operation, very substantial evidence is furnished of the advance of the industry to a commercial basis."

Peat fuel has been made at the property of the Peat Industries, Limited, near Welland, Ont., and at the Brunner bog, by the Stratford Peat Co., and in both cases, the permanent equipment of the plants has been wisely deferred until, by sufficiently long usage, selection can be made among the several appliances available. This end has been served by the operations of the past few months, and the coming spring, it appears, will witness very general activity in peat-fuel manufacturing in Canada.

A word of caution to intending operators may be timely. I notice many references in the public press-especially in papers published in the Western States-in regard to the formation of companies proposing to utilize peat beds, and think it would be well to give publicity to the following Canadian experiences: Fully \$400,000 has, in the course of seven or eight years, been practically wasted in futile attempts made in this line by many persons and corporations. It would appear advisable for all intending operators to confer with those in Canada, who have the advantage of therough acquaintance with peat in its practical manipula-tion, before adopting untried methods or appliances. European practice, I am told, although successful, in many instances environed by special circumstances—notably cheap manual labor—can not be profitably followed on this side of the Atlantic; and the opinion of Mr. J. G. Thaulow, the Norwegian Government's peat master, sustains this conclusion. He says: "The fuel in Canada is undoubtedly made at a manufacturing cost within \$1.25 per ton, and the machinery and methods employed I regard as highly satis-He could suggest nothing known in Europe as preferable, but, on the contrary, admitted the gain secured by use of the ingenious mechanical appliances used here, making unnecessary, to a very great extent, the employment of hand labor.

Another source of danger of which those approaching this new industry should be apprised, lies in the unsuitability of many peat deposits for practical use; only bogs of a depth of four feet and upward, and of considerable area, (at least 100 acres), should be selected on account of the expense of the plant. Fully as serious a danger has in the selection of lands without regard to quality of the peat, feasibility of drainage, and accessibility to some means of transportation. All these points should be carefully considered. Mr. E. J. Checkley, of Toronto, who has been intimately connected for years with peat development in Canada, is investigating peat properties in Illinois, Wisconsin and Minnesota. He reports that the grass peats of Wisconsin appear to carry so great an admixture of alluvial substances as to make the percentage of ash too high to admit of the satisfactory use of the peat for commercial purposes; the moss peats of northern Wisconsin are much superior in quality, although further removed from large centres affording the best markets.

Feasibility of drainage is essential, as no appliances appear

to have been perfected as yet by which a submerged bog can be profitably worked. Satisfactory transportation facilities should also be treated as a potent factor in the problem.

should also be treated as a potent factor in the problem.

The Canadian industry has profited by the co-operation existing among the organizations and individuals I have mentioned as interested in peat development, obviating one source of weakness arising out of attempts made by individual patentees, whose achievements usually embrace only one appliance, leaving many important steps wholly unprovided for. Every one of the many links required to complete the chain of apparatus for a complete outfit should be made sure of, before investors embark in the enterprise.

In view of the grave anxieties the fuel problem has recently excited, I am led to regard this industry as of more than passing interest, and I purpose supplying in further reports information covering the mechanism constituting a peat-fuel plant, and other points of interest as to peat fuel, peat gas, peat-moss paper, and the distillation of peat for the extraction of by-products.

#### INDUSTRIAL PEACE.

One of the most bitter armignments of organized labor that has ever been heard in Toronto was made a few days ago by Mr. John Kirby, Jr., of Dayton, Ohio, before a well-attended meeting of the newly-organized Employers' Protection Association of Toronto. Mr. Kirby dealt most unsparingly with trade unionists and their methods, conceding to them scarcely one point, and acknowledging no ground for their existence as a body. He was extremely caustic in references to them, speaking of some of those of them who used violence as "human devils" and "union brutes," and saying that "perjury is their golden rule." Organized labor meant socialism and anarchy, it repudiated the brotherhood of man, and substituted tyranny. It recognized no sense of honor or moral obligation, and put a premium upon indolence and a barrier against energy. There was not one in 5,000 umon laborers, he said, who would go into a witness box and give evidence to incriminate a fellow-unionist. Mr. Kirby said that the arbitrary and dictatorial methods employed by leaders of organized labor made it imperative that employers should adopt measures to offset the effects of such methods. Organized labor might in some circumstances be beneficial, but he could not hope that persons now living would see that result, for the unions included in their membership all manner of men, conservatives, agitators and swashbucklers, who would be sure to push their way to the front. "We are face to face with one of the most gigantic and law-defying organizations in the world," said Mr. Kirby; and asked if the manufacturers were to bow their heads in recognition of the dignity and might of the trade unions. The only remedy would be found in thorough organization of employers, whose object should be to instruct and encourage the wage-earner to dispose of his labor wherever he liked, and to protect him, which advantage he would forfeit whenever he became a member of a union."

Mr. J. P. Murray, president of the Employers' Association of Toronto, in introducing Mr. Kirby, stated that owing to the determined attitude of labor unions to dominate the situation, there existed a serious condition of affairs in Toronto, and if the present trend continued many of the large industries would find it difficult to remain in the city. The outcome of this had been the formation of the Employers' Association. The main plank in their platform was industrial peace.

Mr. P. W. Ellis, a member of the Association, moved a vote of thanks to Mr. Kirby for his most excellent and entertaining address.

According to Industrial Canada, at the organization of the

Employers' Association in October last, Mr. Murray delivered a studied address in which he pointed out some of the causes that had led up to it, and to the prevailing conditions which demanded it. Some of the subjects elaborated by Mr. Murray were:

Canadian labor unions are, for the most part, branches of alien institutions, and have aliens for leaders.

The aim of the Employers' Association is not to wage war on labor unions, but to provide an organized body of manu-

facturers to treat with organized labor.

When the demands of unions are reasonable the Employers' Association will assist in having these complied with. There is a place in Toronto for such an organization, and the labor unions should consider it as a step in the right direction in the adjusting of disputes which arise from time to time.

In the light of Mr. Murray's announcement of the aims and objects of his Association, the enquiry naturally presents itself why he, as president of it, should have invited and permitted such an inconsiderate agitator as Mr. Kirby to make such an exhibition of himself as he did. Mr. Murray objects to Canadian labor unions because they are branches of alien institutions and have alien leaders, but he imports an alien leader of an alien institution to instruct Canadian manufacturers how they should deal with their employes. He declares, in his studied address, that the aim of his organization is not to wage war on labor unions, but to provide an organized body of manufacturers to treat with organized labor, and illustrates his desires by importing an alien anti-labor agitator who refers to trade unionists as "human devils" and "human brutes," whose "golden rule is perjury."

A remarkable feature of the occasion was, that on the motion of a member of the Association, a vote of thanks was tendered to Mr. Kirby for what he had said, but we cannot but think that it was of an entirely perfunctory character; for it certainly did not reflect the endorsement of Toronto manufacturers who were either present or absent; and it is to be regretted that no one of them saw fit to so inform Mr. Kirby.

#### A RAILWAY COMMISSION.

The most important question likely to engage the attention of Parliament during the coming session will be the establishment of a railway commission. A year ago, says The Globe, the Government gave a virtual pledge of such legislation by the introduction of a bill late in the session. It was not intended to push the measure at the time, its introduction being a means of putting the matter prominently before the public and calling forth expressions of opinion from leading publicists, as well as from those directly interested or having special knowledge of the complicated question of railway transportation. The existing machinery, consisting of the Railway Committee of the Privy Council, is clearly inadequate for the necessary work of regulating rates and adjusting differences between the railways and their patrons. That fact is now generally acknowledged and requires no argument. Under existing conditions abuses are certain to develop, and redress cannot be obtained except by tedious processes, involving much loss of time and heavy expense. The Government have undertaken the work in a thoroughly practical manner, and, through the investigations of the commissioner, Prof. S. J. McLeau, are well informed not only as to the defects and evils which have developed under the present system, but in regard to the experience of the American Federal and State authorities in the practical work of reform. The success of every important industry in the Dominion is dependent on the milway service, and, while competition is keen and the margins of profit narrow, adverse | be counted.

discrimination in freight rates may mean the difference between success and failure. It is essential that Canadian shippers should receive as favorable treatment as their American competitors shipping over Canadian railways, and the removal of this long-standing grievance will be one of the first duties of the proposed commission.

Prof. McLean's report has made it clear that Canadian producers are subjected to unfair charges. A memorial presente by the Canadian Manufacturers' Association showed that the rate on paper from Holyoke, Mass., to Vancouver by the Canadian Pacific Despatch was \$1.05 per hundred weight, while from East Augus, Que., it was \$1.33, and from Toronto \$1.20. On carload shipments of mineral wool from New York to Nelson, B.C., the rate was \$1.38 per hundred weight, and from Toronto \$1.98. From Pittsburg, Pa., the rate on corrugated iron to Vancouver, B.C., was 90 cents per hundred weight, and from Toronto to the same point \$1.25. A complaint with regard to the minimum weight for car lots shows how easily discrimination may be practised under forms apparently equitable. The minimum weight for a car lot of woodenware, both in Canada and the adjacent States, is 20,000 pounds. But larger cars are furnished across the line, so that the American manufacturer pays for the freight actually shipped, while the Canadian shipper pays for 20,000 pounds on a car, that may not hold more than 14,000 pounds. On freight consigned to central points in Canada similar methods were found to be in force. The charge from Toronto to London on steel shafting was 27 cents per hundred weight, and from Boston to London only 24 cents. The rate on iron valves and hydrants from Walkerville to London was 15 cents per hundred weight, and from Detroit 11 cents. To Toronto the rate was 13 cents from Detroit and 20 cents from Walkerville; while to St. John, N.B., it was 351 cents from Detroit and 45 cents from Walkerville. Rates from British ports were found to be equally unfair to Canadian industries. On carpets the rate from Liverpool to Vaucouver was \$2.60, and from Toronto to the same point \$2.85. The rates on hemp carpets in bales showed still greater discriminations. From Toronto to Winnipeg the charge was \$1.82, and from Liverpool to Winnipeg \$1.09. To Vancouver the charge was \$1.20 from Liverpool and \$2.75 from Toronto. On wool, clothing and hosiery the rate from Toronto was \$1.82 to Winnipeg and \$2.85 to Vancouver, while from Liverpool it was \$1.96 to Winnipeg and \$2.40 to Vancouver. The rate to Vancouver on oilcloth was \$1.70 from Toronto and \$1.58 from Liverpool. When the Liverpool freight tariff to the West was compared with that from Montreal, similar discriminations appeared, the rate on cutlery to Vancouver being \$1.85 from the former city and \$2.75 from the latter. These are among the worst cases that could be cited, but they show the imperative need of some efficient means of regulating freight rates. The farmers, stock raisers and fruit growers have similar complaints to make regarding the disadvantages they suffer in comparison with American competitors who ship over Canadian lines. That a railway commission is necessary to the success of Canadian industry can no longer be denied, and a great amount of work is already awaiting the new tribunal. Once it is established and in working order, it is safe to predict that neither the railways nor their patrons will wish to return to the continuous complaints, agitations and disputes of the present system.

The charge for cable messages from all points in Canada to all points in Australia and New Zealand over the new established Pacific cable is 56 cents per word, every word to be counted.

#### CANADIAN INDUSTRIAL CENTRES.

#### BRANTFORD, ONT.

The rapid industrial development of Brantford, Ont., during the past decade or two has been sufficient to place this enterprising city in the first rank among Canada's manufacturing centres, and what has already been accomplished along these lines gives some evidence of the bright future in store for Brantford. Its location on the Grand River is such as to afford abundant water-power thus insuring the utmost economy in this important factor in the manufacturing industries. Brantford is also well provided for with regards to railway facilities, being reached by both the Canadian Pacific and Grand Trunk Railways.

Brantford's industrial development began with the formation of the Harris Co. many years ago, and to-day the outgrowth of that concern, now the Massey-Harris Co., is one of Brantford's very large industrial establishments. No concern has added more to Brantford's reputation as a manufacturing centre than the Waterous Engine Works Co. whose products are in wide use all over Canada, and in the United States, England, Australia and many other countries. The Waterous engine has a world wide reputation, and the same may be said of the various other products of this company. The immense plant of the company is one of the most thoroughly equipped in Canada, and we may say that it is surpassed by but few if any similar plants in the United States. The company employs the most skilled workmen in all the details of its work, hence the enviable reputation gained for its products.

Another progressive manufacturing establishment which has done much toward building up Brantford is the Cockshutt Plow Co. which is operating its large plant to its full capacity. The Goold, Shapley & Muir Co. is a large manufacturer of wind engines, gas and gasoline engines and a varied line of iron and steel products. The company operates a large and thoroughly equipped plant and is constantly making improvements which are necessitated by its growing business. Still another of Brantford's enterprising manufacturing concerns is the Bailey Cutlery Co. who product is well known all over Canada. In the recent death of its manager, Mr. Lambert, this company suffered a severe loss, Mr. Lambert being not only an expert in his line but also one of the best known of Canadian manufacturers.

The Canadian business of the Pratt & Letchworth Co., of Buffalo, N.Y., is centered at Brantford, where they operate' an immense plant which is about to undergo many additional improvements. The Canada Cycle & Motor Co. also have an extensive plant at Brantford. The Brant Brass & Iron Co. operates a well equipped foundry, and Brantford contains a number of other iron and steel and other manufacturing interests.

The Chalcraft Screw Co. is one of Brantford's old and well known industries. The Brantford Screw Co. has just been formed to take over this concern and to continue the business on an enlarged scale. The company is capitalized, at \$150,000, and will make improvements to the plant which will double its capacity and make it one of the most complete of its kind in Canada.

The Brantford Stoneware Mfg. Co., manufactures all kinds of stoneware and earthenware. Scarfe & Co. are well known manufacturers of varnishes, and the Brantford Varnish Co., recently organized, will engage in a similar line. The Brantford Electric & Operating Co. engages in electrical work.

tne Brantford Silver Co., is rapidly building up a large business in electro plating and similar work, and has engaged in the manufacture of a number of metal specialties.

The Ontario Portland Cement Co., is another Brantford industry which is fast getting into shape and one which is destined to become a factor in its line. Wide-awake Brautford capitalists early recognized the coming importance of the Portland cement industry, and as a result this company was organized and is rapidly completing an immense plant which will be ready for operation within a few months.

The interest attached to the fuel industries during the past few months has resulted in a renewed effort to turn to the uses of modern industry the immense peat deposits about Brantford. The Brantford Peat Products Co., formed some time ago, has secured large tracts of peat bogs, and has already made encouraging progress in the work of marketing this fuel. The operations of the company are now being conducted on a large scale, improved machinery and modern This work is of such methods entering into the work. importance that United States Consul Gunsulus, at Toronto, has made it the subject of a special report to his government, his article being reproduced in another column of this journal. Altogether Brantford possesses many advantages, as judged from an industrial standpoint, and its future in the varied manufacturing indust les is not at all problematic.

#### EDITORIAL NOTES.

The Washburn-Crosby Milling Co., Minneapolis, Minn., have bonded its Humboldt mill in that city to grind nothing but Canadian wheat. The bond demanded by the United States customs officials is for \$50,000. The custom heretofore prevailing was to ship the grain of the Canadian North-West, bonded, through the United States to Liverpool. The grinding of the grain in Minneapolis, instead of in England, will create a great saving in the expense of transit to Europe. A bond of \$30,000 has also been given by the Great Eastern Elevator Co., Minneapolis, for the storage in that city of Canadian oats. This grain eventually will be ground into oatmeal entirely for export business.

Homer Yergan, of Indianapolis, Ind., aged 19, has been sent to the reformatory for two years for stealing. rauged the theft so that he would be caught. He said that he had long wanted to learn a trade, because his education was so limited that he could not hope to make a living in any Whenever he applied for work he found that the other way. rules of the labor unions shut him out and he could not find He went to Chicago and several other places, employment. but he could not get work in any shop to learn a trade, although he offered to bind himself for a term of years. "I will be glad to go to the penitentiary," he said to-day, " for I will be put to work at some trade and will learn it, too." The young man evidently does not appreciate the blessings of the restrictions of trades unions.

THE CANADIAN MANUFACTURER has frequently called attention to the importance of trained practical chemists for industrial establishments. In another column allusion is made to a discussion on this subject recently had in this city by some of the professors of the Toronto University, the School of Practical Science, and other gentlemen connected with the Canadian Section of the Society of Chemical Industry of Great Britain; and Prof. W. R. Lang, of the University, has promised to give us a summary of the addresses made at the meeting alluded to, and other Professors will write some articles bearing on the subject, all of which will appear in due time in these pages.

The tariff is a live, burning, political question in Canada The Brantford Plating Co. which some time ago succeeded | to-day. It won't be ignored, and it can't be suppressed.

### CAPTAINS OF INDUSTRY.

The following items of information, which are classified under the title ('Captains of industry," relate to matters that are of special interest to every advertisor n those pages, and to every concern in Canada interested in any manufacturing Industry whatever, this interest extending to supply houses also.

If a new manufacturing enterprise of any kind is being started, or an electric lighting plant instituted, or an electric railroad, or a telephone, or a telegraph line is being constructed; or a saw mill, a woolen, cotton, or knitting mill; or if any industria; establishment has been destroyed by fire with a probability of its being rebuilt, our friends should understand that possibly there may be semething in the event for them. Do you catch on to the idea?

The starting of any such concorn means a demand for some sort of machines. machinery, or supplies, such as steam engines and boilers, shafting, pulleys, bolting, tubricants, machinery supplies, wood or iron working machinery, ventilating and drying apparatus; pumps, valves, packing, dynames, motors, wire, are and incandescent lamps, and an infinite variety of electrical supplies, chemicals, acids. alkalies, etc. It is well worth the while of every reader of the Canadian Manufac turer to closely inspect all items under the head of Captains of Industry.

a loan of \$10,000 to Mr. John Dick, of They will stop exporting pulp, and will Toronto, to operate the defunct Seaforth Woolen Mills.

J. J. Turner & Co., Peterboro, Ont., the well-known manufacturers of tents and awnings, are making numerous shipments of dry and wet pulp to ments to the United States, as well as enjoying a large trade throughout The Bella Coola Pulp & Paper Co., Canada.

The Oxford Woolen Mills, Co., Oxford, NS., has increased its capital to \$150,000, and will erect an additional plant.

The North End Wood Working Co., St. John's, N.B., has been formed to take has been formed in Victoria, B.C., with a over the business formerly conducted by A. O. Mabee; capital \$20,000; incorporators, Rupert G. Haley, J. F. Gregory and W. H. Murray.

The Montrose Paper Co., Thorold, charter. The company has purchased includes the timber limits and mill proa site, and is preparing to erect a plant at that place. W. G. Finley and G. B. Burson, of St. Catherines, are at the head of the company.

The Poulin Lumber Co., Ottawa, has been incorporated, and will engage in all branches of the lumber industry, and will also develop extensive water

The Sturgeon Falls Pulp Co., Sturgeon Falls, Ont., propose a furrer expenditure of \$2,000,000 in plant and machinery,

The town of Seaforth, Ont., has voted making the total expenditure \$3,000,000. manufacture paper for the English market.

Tacoma, Wash., has been incorporated with a capital of \$10,000 to manufacture pulp. The company has secured 125 sections of land heavily covered with spruce timber in British Columbia.

The Canada Lumber & Timber Co. capital of \$50,000.

John McLeunan, Syracuse, N.Y., has purchased 181 square miles of valuable timber land located on the Pentecote River in the Province of Quebec, and will perties formerly owned by the Gaynon Brothers, of Quebec. There are several mills already established along the Pentecote River, and more are to be built. The timber and properties are reported to be among the best in the Province of Quebec, and the shipping facilities are unusually good.

The furniture factory and saw mill of E. Matheson & Co., at Thompson, Cumberland County, N.S., has been destroyed by fire.

The large paper plant of Kilgour Bros. at Beauharnois, was destroyed by fire last week, entailing a loss of \$50,000. The plant will be rebuilt at once.

The Burtis Co. of Munising, Mich., has decided to move to Thessalon, Ont., and is making preparations for the establishment there of a large sawmul plant.

A strong company of capitalists have purchased the Canada Veneer Works at London, Ont., and will enlarge the premises for an organ factory. They expect to employ fifty hands before the end of January. Messrs. Manning, of Clinton, and Sherlock, of London, are the chief promoters of the company.

D. R. Fraser & Co., Edmonton, N. W.T. is erecting a new stationary saw mill at their timber claim, fifty miles up the river from that town. The bulk of the machinery is now on the ground, and the balance will be forwarded at once.

The tobacco factory of the T. B. Riley Co., Charlottetown, P.E.I., was destroyed by fire last week; loss about \$30,000.

The contract for the building of the Point Ellis Bridge across Victoria Arm at Victoria, B.C., has been awarded to the Victoria Machinery Depot, which will build the superstructure for \$65,000, the bridge to be completed in ten months.

The Canada Bank of Commerce, Toronto, is making quite an extensive addition to their building on King street. The rear portion of the lot fronting on Melinda street is to be utilized for the erection of a one-story building, to be used as a printing and stationery office. A substantial addition is also to be made to the main

Application for a charter is being made by the Brantford, Ont., Screw Co., which Ont., has been granted an Ontario establish large pulp mills. The purchase has been formed to take over the business of the Chalcraft Screw Co., of that city. The new company will have a capital stock of \$150,000. The plant which the company will take over at present employs about sixty workmen. It will be thoroughly overhauled and equipped with the most improved machinery, and its output will be doubled. The directors are E. S. Goold, Lloyd Harris, Franklin Groff, and John Muir.

The Guelph, Ont., Light & Power Co. has accepted the city's offer of \$155,000 for their plant.

### Pneumatic Tools and Appliances ARE GREAT MONEY SAVERS.

Air Holsts, Baggago Handlors, Agitation of Liquids or Syrups in Rofinorics. Cushion and Carpot Cloaners, Chipping Tools for uso by Machinists, Bollor Makers, Stonecuttors and Marbio Works. Calking and Drilling, Air Brushos

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299 St. James St., Montreal

**BRANCHES** HALIFAX, N.S. ROSSLAND, B.C. RAT PORTAGE, Ont. When writing to Advertisers kindly mention THE CANADIAN MANUFACTURER.

Pnoumatic Augors, Punches, Hammers, Rammers, Rotary Drills, and Augers. Reversible Boring Machine, Fluo Cuttors, Rollers and Wolders, Air Lift Pumps, Jacks. Paint Spreaders. Bolt Nippors.

The D. F. Jones Mfg. Co., Ganonque, Ont., proprietors of the St. Lawrence Works, has recently completed important additions to its plant whereby its output has been increased 50 per cent. New power machinery has been installed, and considerable other machinery has been added. The company manufactures shovels, spades, and similar products.

A company headed by A. F. McLaren, which at present operates a number of Portland cement plants in the United States, and who is now installing a plant

for permission to increase its capital stock from \$100,000 to \$500,000.

land, Ohio, is equipping all its works for employing 50 workmen will be crected. electric power distribution. It recently electric power distribution. It recently purchased for the Cleveland works three Toronto, has been formed and will enalternating-current generators of 150k.w., 120 k.w. and 75 k.w. capacity, respectively, and about 500 h.p. in induction motors, which will be used to drive all the paint and varnish-making machinery.

The Toronto Fire Brick Co., has been incorporated with a capital stock of \$60,- shop at that place.

000. Provisional directors, Andrew Mis-Leavitt, and John Ayleng, Toronto.

The Canadian Shipbuilding Co., Torstock of \$1,000,000 with George A. Cox, William McKenzie, Frederic Nichols, W. R. Brock and W. D. Matthews as provisional directors.

The Inland Lakes Transportation Co., M.P., of Stratford; Dr. David Jamieson, with head-office at Collingwood, Ont., M.P.P., of Durham, and others, is preparing to erect a large Portland cement \$1,000,000, to put a new line of steel and the route between Georgian plant at Winnipeg. The company will steamers on the route between Georgian be identified with the Cowham Syndicate Bay and Lake Superior ports. The direc-Bay and Lake Superior ports. The directors include J. J. Daley and Michael Straus, Chicago; F. A. Bassett and A. A.

> A company headed by W. A. Green. Waterloo, Ont., has been formed for the

gage in the installation of acetylene gas lighting plants. The company has its machine now on exhibition in the Saturday night building. R. S. Neville, Tor-onto, is president of the company.

The Scioto Fire Brick Co., Sciotoville, Ohio, is extremely busy, and is now running two turns. The company is shipsing considerable product to Canada.

The Thompson Mfg. Co., St. Johns, N.B., has been formed by Joseph Thompson Mfg. Co., St. Johns, M.B., has been formed by Joseph Thompson Mfg. Co., St. Johns, M.B., has been formed by Joseph Thompson Mfg. Co., St. Johns, M.B., has been formed by Joseph Thompson Mfg. Co., St. Johns, M.B., has been formed by Joseph Thompson Mfg. Co., St. Johns, erect and operate a foundry and machine toria, B.C., has been incorporated with

The city of Niagara Falls, N.Y., has campbell, Sault Ste. Marie, Ont., T. W. H. granted the Ontario Power Transmission Co., Niagara Falls, Ont., a franchise to convey their power lines into and through onto, has been incorporated with a capital the city and do business within the city limits. The power company agrees to have 5,000 h. p. in use in the border city within three years. By this agreement, if they have no customers they will have to build a factory of their own to use this amount of power or forfeit their franchise. They also agree to have available 1,000 h. p. for municipal

The Rapid City, Man., Power, Light & Woolen Mfg. Co. is applying for a charter. the business to be carried on is to ac-States, and who is now installing a plant at Durham, Ont.

The Grey and Bruce Portland Cement Co., of Shallow Lake, Ont., has applied for parmission to increase its control at all the company is a state of the company is a sta is \$25,000.

The Restigouche Foundry & Supply The Sherwin-Williams Paint Co., Cleve- manufacture of collars and cuffs. A plant | Co., Campbellton, N.B., has been incorporated with a capital of \$100,000. incorporators include W. J. Duncan, Alex. McLennan, and Alex. E. Alexander.

The Canadian Electro-Chemical Co. has applied for permission to increase its capital from \$100,000 to \$300,000.

An Ontario charter has been granted to the Little Rock Consolidated Mining and Development Co.; capital \$1,000,000; head office, Toronto. E. W. Bailey, and others, Buffulo, N.Y.

The Quatsino Power & Pulp Co, Vica \$200,000 capital.

### IN JUDGING THE BURT EXHAUST HEAD

don't think that its only economy is in the saving of repair bills for rotting roofs and

spattered walls. There's a saving as well in fuel and water.



GENTLEMEN.—We have had one of your Burt Exhaust Heads in operation now about three weeks and will say that it is giving good satisfaction. The way we use it we believe that it will soon pay for itself in two months time in the saving of fuel, and then we have absolutely no waste water on the roof or around the engine room.

Very respectfully,

VAN ALSTYNE COTTON OIL CO.

Van Alstyne, Texas.

Buying is not risking. Get our booklet first and afterwards order an Exhaust Head on approval.

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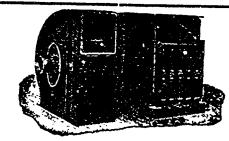
Largest Mfrs. of Ol! Filters in the World. AKRON, OHIO, U.S.A.

A complete stock carried by the FAIRBANKS CO., Montreal.

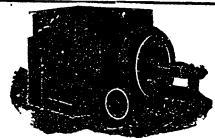
### BUFFALO STEEL FANS

HEATING - VENTILATING - DRYING

MECHANICAL DRAFT.



Left Hand Top Horizontal Discharge, Steel Plate Puller Exhaust Fan, Drawing Through Heater.



Right Hand Bottom Horizontal Discharge, "B" Volume Exhaust Pulley Fan, Drawing Through Heater.

BUFFALO FORGE COMPANY,

BUFFALO, N.Y., U.S.A.

The Hatch Electric Smelting and Refining Co. of Ontario has been incorpor-ler, William Power, and R. E. Smith. ated; capital \$500,000; Parry Sound, Ont. Edv Detroit, Mich., and others. head office, Edward Hatch,

The Walkerville Water Co., Walkerville, Ont., capital \$100,000, has been formed. The provisional directors are: E. C. Walker, Walkerville, Ont.; F. A. Walker, James H. Walker, Detroit, applied for a Dominion charter, and will

The Corporation of Colonial and General Agencies has been formed to acquire the business of the European Exporters Association of Toronto.

Co. has been incorporated at Victoria, B.C., capital \$200,000.

The Crows Nest Pass Lumber Co., Crows Nest Pass, B.C., has been formed; capital \$100,000.

with headquarters at St. Pacome, Que., has been incorporated with \$100,000 capical to manufacture lumber, etc. The \$500,000.

The Ningara-Welland Power Co., St. Cathariaes, Ont., has applied to a Dominion charter through their solicitor, J. S. Campbell.

applied for a Dominion charter, and will take over the various manufacturing and develop power and construct booms in the St. Johns River.

The Nicola, Kamloops & Similkameen Coal & Railway Co., Toronto, at present incorporated under the laws of British The Northwestern Pulp Wood & Paper | Columbia, has given notice that it will apply for a Dominion charter.

> The Beatrice Mines, Limited, has been formed at Victoria, B.C.; capital \$500,000.

The Rosella Hydraulic Mining & Devel-The Riviere Ouelle Pulp & Lumber Co., Victoria, B.C., has been incorporated with a capital of \$200,000.

The New York and Canadian Copper Co., Kingston, Ont., has been incorporated with capital \$1,000,000. The provisional directors are. W. G. Pollock, Cleveland, Ohio; P. L. Kimberley, Sharon; B. W. Folger, Henry Folger, F. A. Folger, Kingston, Ont.

A company with a capital of \$6,000,000 has been formed at St. Johns, N.B., to or r interests of the Gibson Co. These properties include the Canadian Eastern Railway, the Marysville cotton mills, bush works, lumber interests, etc.

The International Rubber Co., Montreal, has been incorporated with \$50,000; incorporators, A. V. Roy, Montreal, W. W. Allen and others, New York, N.Y.

A. G. Campbell, Sherbrooke, Que., has been granted a Canadian patent for a mechanical process of dying ores, etc.

James Elliott, Wingham, Ont., has been granted a Canadian patent for a clay pulverizer and separator.

## WEATHER PROOF, FIRE PROOF ubricating Oils and Greases OILS, ETC. COLORS Water and Steam Packings, ontreal and St. AMEL BRANI AND PAINT, PAINT WHITE

## ANADIAN PORTLAND GEMENT

"RATHBUN'S STAR" BRAND MANUFACTURE

### THE LEADING CANADIAN PORTLAND CEMENT

Capacity of Works—500,000 Barrels per Year

THE RATHBUN COMPANY, 310-312 Front Street West, SALES AGENTS ST. LAWRENCE PORTLAND CEMENT CO., 2664 Notre Dame St. W.

Telephone Main 1379. TORONTO, ONT.

Telephone Main 3987.

MONTREAL, QUE.

The The Alexander Gibson Railway & Mfg. Co., Marysville, N.B., will be incorporated with \$6,000,000 capital. The company will also control a number of flour mills.

Messrs. Innes & Hill, Hartney, Man., are preparing to enlarge the plant and increase the capacity of their roller mills. Deloraine, Man.

The Grand Trunk Railway system has series conches in operation on the system, and, if anything, they surpass in artistic workmanship, in completeness of detail and in their appointments, in finish, anything of the kind that have hitherto been seen on any railway. These coaches were turned out by the Grand Trunk shops, Point St. Charles, and reflect the highest credit on Canadian skill and workmanship. They are equipped with all the modern devices for safety, and the interior is finished and upholstered in very handsome style. The cars are heated by steam and lighted by gas. The ventilating arrangements are ample and satisfactory, and everything about the coaches wears an air of ease and elegance. conches are 62 feet long, accommodate 68 passengers and have a smoking room with accommodation for 14 passengers.

The Dominion Railway and Canal Dopartment is making arrangements to light the Welland Canal by electric lights. Nearly four hundred lights will be required.

An order-in-council has been issued by the Ontario Government authorizing the Sturgeon Falls Pulp Co. to dam Lake Mr. James Innes of the above firm is Tamagami for the purpose of securing a interested in locating a new mill at more regular water supply. The water just placed five more of the new 2,000 ner as the Government engineer may approve. and ample water supply, the company will be able to utilize to the fullest extent the enormous additional plant now being rushed to completion, and in February next they expect to be turning out paper, and will not afterwards sell any more pulp, except to complete contracts. Recently the company had offers of orders for large quantities of paper from New York, and the additional two million dollar buildings and plant now nearing completion will have to be still further added to in the coming summer.

During the eleven months of the current year there was an increase of over The 50 per cent. in the value of building operations in Toronto, as compared with the same period last year. The total this year was \$3,647,158, and last year \$2,- factory.

373,958. The operations for November showed a falling off. The total was \$200,965, as compared with \$409,710 for November last year. The decrease was due largely to the fact that in November The decrease was last year permits for three large buildings, aggregating nearly \$200,000 were issued.

Reports on the operations of the dredge more regular water supply. The water J. Israel Tarte, just issued by Mr. A. rights of others are conserved, and the Gobeile, Deputy Minister of Public work must be carried out in such a man- Works, shows that during the month of October, the dredge removed more than With the certainty of a regular 600,000 yards of material, and its capacity will likely be raised to 1,000,000 yards per month. The dredge was built for the Dominion Government by the Polson Iron Works of Toronto, and is a splendid example of what Canadian enterprise and industry, under the guidance of expert men, can accomplish.

Mr. Jonathan Ellis, of Port Dover, Ont.. the well-known manufacturer of knit goods, whose works were some time since absorbed by and now operated by the Penman Mfg. Co., of Paris, Ont., is exploiting a company with large capital to establish a knitting factory in Hamilton, Ont. Mr. Ellis, it is reported, has purchased the premises in Hamilton formerly occupied by the Howel Lithographing Co., which is to be converted into the knitting



The Canada Corundum Co., with head long and favorably known in the wagon offices at Toronto, who own and operate the well known Craig Crystal Corundum mines of Ontario, is experiencing a heavy demand for its product, both in Canada is to confine their output to standard and the United States as well as in England and other countries. The product of the company is now used by all the Canadian manufacturers of abasive wheels and by most of the important concerns of this kind in the United States. The head offices of the company, in charge of Mr. B. A. Craig, are now located in the Traders Bank Building, Toronto.

The Nott Bicycle Factory at St. Catharines, Ont., which reverted to the city a couple of years ago, upon the company failing to fulfil their agreement with the city, has been acquired by the Lamb Wire Fence Co. for \$10,000 in 20 annual instalments.

Petrolea has experienced considerable of a building boom this year and among the important industries recently started is the Milner Petrolea Wagon Co. who have erected a large plant on a specially desirable location in the town between the Grand Trunk Railway and Michigan Central Railway, the latter road making direct connections with the Canadian Pacific. The building was commenced early in May and is now in full running order. The equipment of machinery is as complete as can be found in any factory, and under the experienced erect a three-story brick addition 120x30 direction of Mr. Milner, who has been so feet to their factory.

building business, everything has been done to secure economy and efficiency. For the present the company's intention wagons, trucks, sleighs, and carts and they are now in a position to fill orders in these lines.

The hammer shop of the axe department and the fitting, faishing and polishing rooms of the spring department of the Ganonoque Spring & Axle Co., Gananoque, Ont, were damaged by fire last week to the amount of \$12,000.

A new gymnasium building costing about \$80,000 will probably be erected by McGill University, at Montreal.

It is likely that the firm of M. J. Wilson & Sons, of Smith's Falls, Ont., manufacturers of harness, etc., will remove to Ottawa.

The A. C. Thompson Co., of North Sydney, N.S., has purchased the plant of the Lunenburg Foundry Co., at Lunenburg, N.S. As soon as the buildings of the new foundry of the Thompson Co. are completed at North Sydney the ma-chinery and patterns of the Lunenburg plant will be removed to that place. The

D. S. Perrin & Co., London, Ont., manufacturers of confectionery, etc., will

The new Dodge coal hoist at Rondeau, Ont., has just been completed at a cost of \$35,000. It was installed by the Dodge Coal Storage Co., of Philadelphia, Pa. The stemer Orion, of Kingston, Ont., with a thousand tons of coal from Cleveland, Ohio, was the first to be unloaded by the hoist. This hoist is the largest piece of coal-lifting machinery on the continent outside of Pennsylvania, and will materially assist in reducing the cost of coal to manufacturers along the line of the Lake Eric and Detroit River Railway. It is built entirely of steel, the tower standing 60 feet above the level of the water. It is the company's intention to have erected a fleet of boats built especially for the coal trade next season.

Swift & Co., of Chicago, are to spend \$200,000 in enlarging their Hamilton pork packing premices, which will then be probably the largest packing plant in

The General Distilling Co., Toronto, has taken out a permit to erect a fivestory brick distillery and still in this city to cost \$30,000. The company will manufacture spirits from sugar beets.

Some sood specimens of copper ore are on exhibition at the Ontario Bureau of transfer of the machinery will be made in Mines which had been brought in from newly-discovered copper deposits at Bancroft, in North Hastings County, Ont. This is the first copper found in that district. It has been pronounced by experts an excellent sample.



#### TOOL STEELS

of all grades and tempers, for all purposes.

ENGLISH AND AMERICAN

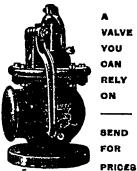
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> IRON. STEEL PIG IRON.

> > Cleveland, O.



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### **GROSBY STEAM APPLIANCES EXCEL**

Steam Engine Indicators. Recording Gagos. Revolution Counters. Pressure and Vacuum Carcs. Lubricators, etc.



Stationary and Marino Valvos. Water Relief Valves. Blow-off Valves. Qiobo and Anglo Valves Single Bell Chime Whistles. SEND FOR CATALOGUE A TRUTHFUL CACE IS THE ONLY GOOD GAGE



### CROSBY STEAM GAGE and VALVE CO.

BOSTON, NEV/ YORK, OHIOAGO, LONDON

The Dominion Iron & Steel Co., has completed arrangements whereby a fleet Swedish iron ore for its furnaces, and Cape Breton coal will be carried to Sweden as a return load.

The Empire Coal & Tramway Co. has been formed at Maccan, N.B., with a capital of \$190,000 to \$190 Sweden as a return load.

A. Hunter of the Merchants National Bank, Winnipeg, Man., is manager, are preparing to erect a large cement plant in Manitoba. The company is capitalized at \$1,000,000.

A \$750,000 hotel will be erected at Niagara Falls, Ont. The plans are being prepared by Wm. M. Aiken, of the New York Bureau of Building. The financial agent of the enterprise is Mr. Harry Symons, of the Union Life Insurance Co., Niagara Falls.

The Grey & Bruce Portland Cement Co., of Shallow Lake, Ont., has been given power to increase its capital stock from \$199,000 to \$500,000.

The James Smart Mfg. Co., Brockville, Out., has arranged for new quarters for their Winnipeg house which will be located in the new Orange Hall Building.

The collieries at New Campbellton, C.B., are now enjoying the largest output in their history. The company has this year shipped considerable of their output to Boston.

The Nova Scotia Steel & Coal Co., New Glasgow, N.S., are making big preparations for a large output next year. fleet of seventeen steamers for next work. Money is not bein season's operations. Next year will see equipment of the station.

great activity both at Sydney Mines and North Sydney.

Sweden as a return 10au.

The International Rubber Co., of Montreal, has been incorporated with a capital of \$50,000.

A. E. Brown, of St. Johns, N.B.; and W. J. Welden, of Monckton, N.B.

Mr. W. G. Miller, provincial geologist, has lately been looking over the working mines in North Western Ontario, Canada.

The output of coal of the Alberta Railway and Coal Co. for the year ending June 30 last was 148,059 tons, a decrease of 23,597 tons as compared with the previous year.

The C. M. Underhill Coal Co., Buffalo, NY, has opened an office in the McKinnon Building, Toronto, in charge of Mr. | be developed at once. Thomas Whisker. For many years this company has enjoyed a large trade in coal and coke in Canada, and the opening of the Toronto office will greatly facilitate the Canadian business of the company.

The Dominion Coal Co. sent 1,200,000 tons of coal to the St. Lawrence market this season.

The woolen mills property of the Western Canada Woolen Mills Co. at and dynam Medicine Hat, N.W.T., has been puring his aut chased by a local company, who will hold Norfolk. it pending the starting of some suitable industry.

The Marconi wireless telegraph station at Table Head, Glace Bay, is being equip-

The Canadian Woolen Mfg. Co., St. Hyacinthe, Que., has been formed, and will acquire the property of the Canada Woolen Mills Co., of that place.

The Canada Co-operative Machinery Co. is being organized and will probably locate at Niagara Falls, Ont. Dr. Oronothers, yatekha and Toronto, interested.

The plant of the Stratford Peat Fuel Co., near Stratford, Ont., was destroyed by fire last week, the machinery being completely wrecked; loss \$10,000.

The larrigan factory of J. S. Henderson, Parrsboro, N.S., was burned last week; loss \$40,000.

The Dominion Iron & Steel Co. has purchased the manganese deposits on the Magdalen Islands about 50 miles distant from Sydney, C.B., and the deposits will

The Rat Portage Lumber Co., Rat Portage, Ont., sustained a loss of \$300,-000 by fire last week. Half a dozen steam boats and 15,000,000 feet of lumber were destroyed.

An order from King Edward for electrical machinery will be filled by the Westinghouse shops at East Pittsburg, Pa. His Majesty requires a gas engine and dynamo plant to be used for charging his automobiles at Sandringham Hall, The Westinghouse Co. has also recently booked contracts aggregating \$1,000,000, for electrical equipment of British collieries.

The new engineering building at preparations for a large output next year. ped as speedily as possible for service. Queen's College, Kingston, Ont., was The company has already chartered a There are over two hundred men at recently built at a cost of \$35,000. Money is not being spared in the Equipment to cost \$15,000 will soon be installed.

# The Central Ontario Power Co., Limited

PETERBORO, ONT.

## Offer Electrical Power TO MANUFACTURERS at Low Rentals

The Municipal Corporation also offer Special Inducements for Manufacturers to Locate.

Peterboro, with a population of 15,000, is seventy miles east of Toronto on main line of the Canadian Pacific Railway, the Grand Trunk Railway, and the Trent Valley Canal; and through its unequalled facilities has lately secured several immense industries, both Canadian and American.

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#### ARMSTRONG'S PIPE THREADING AND CUTTING OFF MACHINES, For Hand or Power.

Capacity from % to 6 inches.

Armstrong's Genuine Stocks and Dies, THE BEST WATER, GAS, AND STEAM FITTERS' TOOLS

ARR MANUPACTURED BY

THE ARMSTRONG MFG. CO., - BRIDGEPORT, CONN.

New York Office-139 Centre St.

Catalogue on Request.



A new beet sugar factory will probably be located at Whitby, Ont. Mr. Howard Annes and others of that place are at the head of the project.

The Ontario Linseed Co. is preparing to erect a large plant at Owen Sound.

The Goderich Organ Co. will rebuild its plant at Goderich, Ont., that town having promised inducements to the company to remain there.

The Ogilvie Milling Co. will creet a flour mill at Fort William, Ont., which will have a daily capacity of 1,500 barrels and an elevator with a capacity of 500,000 bushels.

W. N. Manning, Clinton, Out., and J. F. Sherlock, London, Ont., will erect an organ factory in London, Ont.

The Grand Trunk Railway has decided to enlarge its locomotive shops at Stratford, Ont., to such an extent as to make them the largest locomotive department of the company west of Montreal. At present there are 700 men employed in the shops, and the enlargement will per-mit of the employment of about 300 power did not come to fulfillment. more.

The work of removing the old parliament buildings in Toronto preparatory to the erection of a new freight station by the Grand Trunk Road is now in progress. The plans for the new station have been prepared by Mr. F. L. Somerville, resident engineer of the G. T. R. at Toronto and the contracts will be awarded in the near future.

Large additions are being made to the pulp mill at Chicoutimi, Que., and in a very short time the manufacture of paper is to be commenced.

William B. Kelso, of Syracuse, N.Y., representing the American syndicate which has purchased the extensive lumber limits of the Gaguon Bros., at Pentecost River, Que., has recently visited the limits to select a site for the construction of saw and pulp mills. The company has a capital of \$500,000, and intends to manufacture pulp, deals, box shooks, etc., all the year round, and ship their produce during the season of navigation by their own steamer to American ports on Lake Ontario.

York syndicates which propose to erect pulp mills in Newfoundland, states that would become the great pulp producing about being erected. country of the world. New York companies which Mr. Morrison represents have secured options on areas of some 1,500 square miles in extent.

It is said that Mr. F. H. Clergue will develop the power at Kakabeka Falls, 22 miles from Port Arthur, Ont. The Falls are 110 feet high and have a great estimated capacity. Both Falls and adjacent land belong to the Clergue capitalists. At one time a company of Minneapolis people had possession of them, but their projected development in the early nineties was prevented. E. S. Jenison took up the idea of producing power from the Falls, but not until Mr. Clergue and his associates had secured the property. Mr. Jenison sought the right to open a canal through the Clergue land, and, after some litigation, carried his point. His scheme to supply

The R. McDougall Co., Galt, Ont., are issuing a new discount sheet to the trade making revised prices on all lines of pumps. It will be to the advantage of all users of this line of goods to secure a copy if it has not already come to hand. Special and general catalogues are at all times ready to be sent free on request.

The Penman Mfg. Co., Paris, Ont, has completed the installation at its No. 2 mill of a 200 h.p. Wheelock engine furnished by Goldie & McCulloch Co., Galt, Ont.

Parkin & Somerville, machinists, Hamilton, Ont., are installing the elevators in the new building of the Hamilton Whip Co. The company has also secured other similar contracts.

The Morton Co., of Toronto, manufacturers of tags, etc., report a large sale of their well-known product. The company is also experiencing a heavy demand for its automatic duplicating book, which is now widely used by merchants, .aanufacturers, railroads, express companies and in all lines of business.

Roderick J. Parke, Temple Building, C. W. Morrison, representing two New Toronto, has been appointed consulting build an up-to-date feed mill.

engineer by the McClary Mfg. Co., of London, Ont., and will have charge of within a year or two Newfoundland the construction work of their large plant

> The firm of Jas. Dougall & Sons, of Bonnybridge, Scotland, of which Mr. R. E. H. Buckner of Toronto is sales agent, has just delivered a cargo of 2,400 tons of firebrick to the Nova Scotia Steel & Coal Co. for use in the new blast furnaces to be erected at Sydney Mines and North Sydney.

> The Tower Canadian Oiled Clothing Co., with head office at Toronto, bas been incorporated with a capital stock of \$100,-000, to acquire the Canadian business of the A. J. Tower Co., of Portland, Me., and the Canadian Oiled Clothing Co., of Toronto. The provisional directors are W. S. Barker, W. R. Evans, R. F. Her-rick, Samuel Henderson and E. E. Hen-

> The Niagara Falls Concentrating Co., of Niagara Falls, N.Y., has been licensed to do business in Ontario, as manufacturers of essential oils, extracts, fruit juices and proprietory articles. Ontario capital, \$40,000. Ontario representative, A. M. Colquhoun, Niagara Falls, Ont.

> The Griffiths-Dixon Co., Toronto, has been incorporated with a capital stock of \$40,000, to acquire and continue the business heretofore conducted by W. A. Griffiths & Co., manufacturers of dental supplies, etc.

> Littlejohn & Vaughan, Toronto, has been incorporated with a capital stock of \$40,000, to acquire the electrotyping business heretofore carried on by J. E. B. Littlejohn.

> The name of the Ontario Farmers Cordage Co., of Brantford, Ont., has been changed to the Brantford Cordage Co., Limited.

The Manitoba Milling Co., are building a 25,000 bushel elevator at the Canadian Northern Railway station, seven miles south of Neepawa, Man.

The Woodburn Milling Co's old mill site and power plant at Woodstock, Ont., has been purchased by Oliver Phelps, of Beachville, Ont., who will

# PIG IRON

M. & L. SAMUEL, BENJAMIN & CO., 27 Wellington St. W., Toronto.

ENGLISH HOUSE - SAMUEL, SONS & BENJAMIN, LONDON, E.C.

When writing to Advertisers kindly mention The Canadian Manufacturer,

The J. Hoodless Furniture Co., Hamil- North-West during the next few years. ton Ont, has been incorporated with a capital stock of \$40,000, to manufacture furniture, house furnishings, etc. The provisional directors are Adelaide Hoodfurniture, house furnishings, etc. The provisional directors are Adelaide Hoodless and G. T. Tuckett, of Hamilton, and Samuel Merner, of Waterloo, Ont.

The Canadian Launch Works, Ltd., with head office at Toronto, has been incorporated with a capital stock of \$10,-

Ont., has been incorporated with a capital stock of \$500,000. It is understood tal stock of \$500,000. It is understood that it is the intention of the company to incorporated with a capital stock of B. Rankin, of Niagara Falls, N.Y., J. R. Smith, of Buffalo, N.Y., and Charles Crosby, of Pittsburg, Pa.

The National Petroleum Co., Petrolea, Out., has been incorporated with a capital stock of \$40,000, to produce and manufacture petroleum, salt, etc., head office at Guelph, Ont.; provisional directors, G. A. McGillivary, London, Ont.; William McLachlan and A. W. Alexander, Guelph, Ont.

The plans of the Grand Trunk Road for its transcontinental line which have the Canadian Northern Railway to cut been made public during the past week 250,000 ties during the coming winter. Work has been commenced on or so give some idea of the vast railway His camps will be located at Banning, superstructure of the new Canad development certain to occur in the Ont., about 50 miles east of Fort Frances. Pacific elevator at Fort William, Ont.

are now under construction. These are are now under construction. These are ada Atlantic to Lake Opeongo, connectnecessitated by the wonderful industrial ing the St. Anthony Lumber Co's mill at development now under way in nearly every part of the country.

Edwin Housey, the well-known manu-000, to manufacture all kinds of boats, facturer of gas and gasoline engines and motor vehicles, motors, engines, etc. The inventor of the Housey gas and gaso-incorporators includes M. M. Whittaker, John Hendry and A. T. Southam.

The Clifton Hotel Co., Niagara Falls, up a complete plant for the manufacture of gas and gasoline engines.

erect a fine hotel at Niagara Falls upon \$20,000, to take over the business of C. the site occupied by the Clifton Hotel, M. Hurlbut & Son, as manufacturers of which was destroyed by fire several years infants' soft soled shoes and leather goods.

The capital stock of the McKinnon Dash & Metal Works Co., St. Catharines, Ont., has been increased from \$400,000

McAlpin Consumers' Tobacco Co., Toronto, has been incorporated with a capital stock of \$500,000 to acquire the business heretofore conducted by the McAlpin Tobacco Co. and the Consumers' Tobacco Co.

G. Strevel has secured a contract from

A new lumber railway connecting with the station and its limits bordering on the lake. The construction of this road makes a saving of about 50 miles in the transportation of logs, and a big reduc-tion naturally in the time consumed. With the completion of the road, work on which was started 15 months ago, the lumber company will be able to operate its mill all the year round. Two log trains a day will be run, assuring a steady supply. The road cost \$200,000.

Ritchie's flour mill at Strathcona, Alberta, N.W.T., was damaged by fire to the amount of \$4,000 on November 25.

A sash and door factory is to be started at Lethbridge, Alborta, N.W.T. Mayor Oliver is one of the interested persons.

The Renfrew Roller Mills, Renfrew, Ont., has let the contract for the machinery for the new plant. The new mill will have a capacity of 200 barrels and will be equipped with a complete Gyrator system. They will also build a 50,000 bushel elevator.

Geo. Reid, of Dunny lle, Ont., has let the contract for a new mill of 50 barrels capacity, and will also put in a buckwheat mill.

Work has been commenced on the superstructure of the new Canadian

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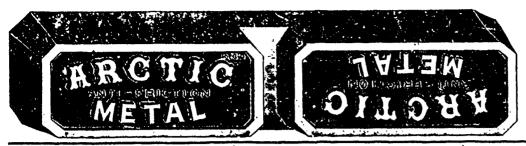
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WRITE FOR ILLUSTRATED CATALOGUE.



### J. N. TALLMAN & sons Brass Founders Solder and Babbitt Mfrs.

... HAMILTON, ONT.

The Ogilvie Flour Mills Co., will locate its new flour mill at Fort William, Ont., and will build a 1,500 barrel mill and a 500,000 bushel elevator at that place.

The McAllister Milling Co., Peter-borough, Ont., is remodeling its mill and increasing the capacity to 300 barrels.

### TRAFFIC INCREASE ON SOO CANALS.

An analysis of the traffic of the Soo canals, prepared by Mr. Geo. Johnson, Dominion statistician, shows that the total freight carried by the two Soo canals, Canadian and United States, during the month of October last, was 4,618,291 tons. This is 443,746 tons more than were carried in October, 1901, and 1,428,998 tons more than the quantity carried in October, 1900.

Of the total 4,618,291 tons carried by 325,833 tons, the two canals, the Canadian "Soo" 1901, and of 2 carried 604,713 tons, which exceeds the October, 1900.

freight carried in October, 1901, by 250, 330, and that in October, 1900, by 261, 781 tous.

The total east-bound freight carried by the two "Soos" in October last was 4,023,083 tens, of which the Canadian canals share was 525,015, or 13.03 per cent., against 3,518,200 tens, or 7.86 per cent. in October, 1901, and against 2,675,894 tens, or 9.77 per cent. in October, 1900.

The total west-bound freight carried by the two "Soos" in October last was 590,208 tons, of which 79,698 tons were carried by the Canadian Soo, or 13.50 per cent., against 77,839 out of a total of 656,345 tons, or 11.86 per cent. in October, 1901, and against 81,403 out of a total of 513,399 tons, or 15.85 per cent. in October, 1900.

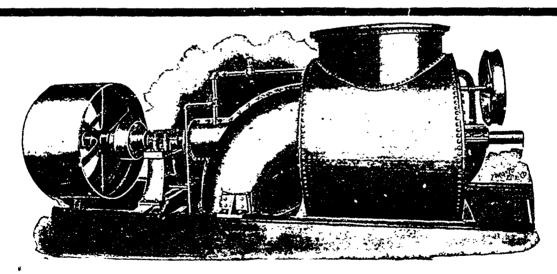
The registered tonnage of vessels using the Canadian "Soo" during October last, was 617,749 tons, an increase of 325,833 tons, compared with October, 1901, and of 237,737 tons compared with October, 1900.

The number of passages made through the Canadian canal in October last was 620, an increase of 37, compared with October, 1901, and 162, compared with October, 1900.

Taking the seven months of the present and two previous seasons, the total freight carried east and west by the two canals was 1902, 30,931,216 tons; 1901, 24,543,610 tons, and 1900, 23,090,766 tons. Thus 1902 shows a gain of 6,387,606 tons, compared with 1901, and of 7,840,450 tons, compared with 1900.

The total freight carried by the Canadian "Soo" in the seven months of the three years is:—1902, 3,979,290 tons; 1901, 2,514,145 tons; 1900, 1,844,426 tons; gain, 1902 over 1901, 1,438,147 tons; gain, 1902 over 1900, 2,134,864 tons.

Compared with the United States "Soo" and Camdian, together for the seven months, the Canadian canal carried 12.86 per cent. of the total freight in 1902; 10.24 per cent. in 1901, and 7.99 per cent. in 1900.



The above engraving represents a style of setting sometimes adopted in connection with our

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Under some conditions it is particularly well adapted to Pulp or Paper Mill use, also for operating Belt Driven Dynamos in Street Railway and Lighting Plants.

Remember, we undertake contracts for complete plants, built and installed, thus insuring to the purchaser uniformity, perfect adaptation of parts, and a single responsibility to be considered. Our Bulletin No. 200 will interest owners of water power and prospective users. Free on request.

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through the Canadian canal in the seven months of each year is 1902, 3,923,499 as to make it the most valuable in the and portable forge for large work at a tons; 1901, 2,122,509 tons; 1900, 2,008. While it contains a large quanters and birch, the paper and sizes. in 1902 over 1901, and of 1,915,308 tons The per cent. of Canadian over 1900. tonnage to total of the two canals for the seven months is:-1902, 14.14 per cent. 1901, 9.95 per cent.; 1900, 9.90 per cent.

#### CALIFORNIA EXCURSIONS.

The Chicago, Union Pacific and North-Western Lines are selling round trip excursion tickets at low rates to principal California points, the route of the famous "Overland Limited" the finest transcontinental train. Less than three days to California. Write for "Overland" booklet and "California Illustrated" to B. H. Bennett, general agent, 2 East King street, Toronto, Ont.

#### CANADIAN FORESTRY.

The official report of the third annual meeting of the Canadian For stry Association, is exceedingly interesting and contains a great deal of practical inforcontains a great deal of practical infor-by the usual wrought iron bonnet, and and the company intend to erect large mation on a subject about which too little smoke stack. A hinged flap is fastened pulp mills, and a hitherto urknown is known, and to which too little attention is given by the general public. The immense possibilities of our northern forest also the next smith when a number of the St. John and may produce nearly as resources are shown by the following forges are placed in a ow. A removextract from the paper by Mr. Thos. able plate is placed across the centre of Southworth, Director of Forestry for the fire box, separating the fire from the Ontario:

"Although we have at present only not think it unreasonable to expect that sections of the two sides of the fire bex ture of concrete steel construction by ultimately the Crown forest of Ontario may be removed, thus allowing the metal Spencer B. Newberry, Sandusky, Ohio, will comprise fully 25,000,000 acres, a to descend into closer proximity to the was read before the recent annual meet-State forest larger than is possessed by hottest fire above the tuyere iron. any other country I know of. What a forest of this size, owned by the people as proper is the water box, through which a whole, will mean to the revenue of the the tuyere iron passes, the contents of forest of this size, owned by the people as Province when placed under scientific the box forming a water jacket around control and systematically worked is the tuyere in the fire box. On the side difficult to conjecture. Already, with of the water box is a lever attached to a our wasteful methods, and when only a sliding valve governing the supply of air. small part of this territory is being opsmall part of this territory is being op-trated, the Province receives in revenue and readily moved, as it may be placed about \$1,000,000 per year, and that this on the floor in any convenient spot where sum could be enormously increased under connections may be made to air-blast and the conditions referred to, no one, I smoke stack.

The registered tonnage of vessels going think, will entertain any serious doubt. The composition of this vast forest is such turniture woods par excellence, it is the natural habitat of the most valuable tree of them all—the lordly white pine, the tree that has already been so largely the cause of the unique position occupied by the Province of Ontario in being a country without a debt, and where the people are not subject to any direct tax for State purpose."

The papers are valuable and interesting, and the illustration are excellent, showing the lumbering industry in all its phases.

#### A NEW BLACKSMITH'S FORGE.

able nature.

This forge consists of a strong cast iron fire box mounted on three substantial legs, a heavy case oack plate surmounted on the side furthest from the operator, which serves to protect a small fire, and forges are placed in a ow. A removcoal hopper.

When a large shaft or other work of 2.634,000 acres in forest reserves I do that nature is to be placed in the fire,

Attached to the back of the forge

It has been the aim of the makers to develop a neat, compact, self-contained

#### PULP WOOD RESOURCES OF LAB-RADOR.

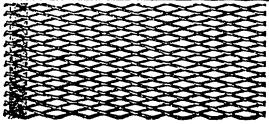
Alfred Dickie, president of the Grand River Pulp & Paper Co., of Labrador, says there is a world of pulp wood in that country, and he considers it a better timber region than Newfoundland.

He says: "There is a great lumber belt stretching from Labrador to the Rocky Mountains, and it only requires a railway or two to develop it. Canada would then have the greatest lumber country in the world. I have great faith in this industry, and, although there are The Canada Foundry Co., Toronto, forests that are rapidly being depleted, have recently developed a semi-portable there are still great stretches of virgin cast iron forge, made in two sizes, which timber lands. The Grand River Pulp & they believe will fill a want which has Lumber Co., which controls 300 square long existed for a large forge of a port-miles on the Hamilton and Grand rivers miles on the Hamilton and Grand rivers in Labrador, have now a portable saw mill which can saw 3,000,000 feet, and in the spring a permanent mill will be erected, which will saw 12,000,000 feet country will throb with industrial activity. The Hamilton River is as large as good results."

#### CONCRETE AND EXPANDED METAL CONSTRUCTION.

This valuable contribution to the literaing of the Associated Expanded Metal Companies at a dinner given to them in Chicago and attended by many leading engineers and architects.

Within the past twenty-five years new possibilities have been opened by the intelligent combination of steel and cement concrete, a type of construction which brings into play the good qualities of both materials. During the last ten years, this combination has received much scientific study, and owing to its many advantages and the improvement



### EXPANDED METAL GOMPANY, Limite COMPANY, Limited

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come into extensive use. In the study of the mechanics of concrete steel construction, Hyatt in England, Koonen and even though the concrete be porous, and found unavailable for practical purposes, Mandl in Germany, Prof. J. B. Johnson not in contact with the metal at all yet concrete exposed to fire and water is and Mr. A. L. Johnson in this country, points, it will still filter out and neutra-ensily replaced, and its purpose is fuland many others, have rendered valuable service. Much light has lately been thrown on the mutual beneficial effect of steel and concrete in combination, by M. Considere in France. From an abstract of his work by Mr. A. L. Johnson, it appears that Considere found that in concrete steel beams the concrete on the a distortion 10 to 20 times greater than that at which it would have failed with-out the steel. After subjecting the beam to 140 repetitions of loadings, giving proportional distortions 41 to 13 times the maximum obtainable from concrete alone, Considere cut out an annular piece of concrete around the rod, and found it free from cracks and capable of carrying nearly its normal load.

Among the many advantages of concrete steel may be mentioned cheapness, as compared with other types of massive construction, lightness. economy of space on account of thinness of walls. capacity for carrying heavy loads, ready adaptability to any desired form, speed of construction, fire-proof qualities, and safety on bed foundation material, since the structure hangs together as a whole, and when overloaded never collapses, but is only gradually deformed.

We have already noted the improvement in concrete resulting from the addition of steel; on the other hand, steel construction is supplemented by the addition of concrete or cement mortar, in combination with expanded metal, in the form of ceilings, floors and partitions, by which the steel skeleton is strengthened, protected, beautified, and converted into a habitable building.

There are two important respects in which steel construction gains by the addition of concrete; these are protection against rust and protection against injury by fire.

The rusting of iron consists in oxidation of the metal to the condition of hydrated oxide. It does not take place at ordinary temperatures, in dry air, or in moist air free from carbonic acid. The combined action of moisture and carbonic acid is necessary. Ferrous carbonate is first formed; this is at once oxidized to ferric oxide, and the liberated carbon dioxide acts on a fresh portion of metal. Once started, the corrosion proceeds rapidly, perhaps on account of galvanic action between the oxide and the metal. Water holding carbonic acid in solution, even if free from oxygen, acts as an acid, and rapidly attacks iron. In lime water or soda solution the metal remains bright. The action of cement in preventing rust is not apparent. Portland cement contains about 63 per cent. lime. By the action of water it is converted into a crystalline mass of hydrated calcium silicate and calcium hydrate. In hardening it rapidly absorbs carbonic acid and becomes coated on the surface with a film of carbonate. Cement mortar HYDE BROS. & CO. thus nots as an efficient protector of iron, and captures and imprisons every car-

Opportunity to determine the condi-ing depends. tion of steel imbedded in concrete after! years of exposure to air and moisture is seldom obtained. In all cases, however, in which such work has been taken up and examined, the metal has been found tension side will sustain without rupture bright and free from corrosion, and all who have witnessed the tests agree that the perservation of the steel is remark-Numerous reports of American engineers and architects who have inspected steel after several years' protection by concrete show the highest satisfactory results, and recent investigations chemically combined, and not given off at by the Prussian Minister of Public Works of concrete steel, the retaining wall on the Oberstrasse, Berlin, built in 1890, show the steel to be entirely free from

The fire-resisting qualities of cement may be said to be a comparatively new ture. A steel beam or column imbedded discovery, one of the many unexpected in concrete is thus cooled by the volatilirevealed. It really seems as though the use of crystallized alam in the casings manufacturers might safely go on pro- of fireproof safes; natural hydraulic to engineers to find new uses for the ma- same purpose. terial as fast as it is offered. It is well known that Portland cement is practically infusible, and that the water with which it combines in hardening is given off very slowly under the action of heat. The surprising feature of its behavior Porous substances, such as asbestos, when strongly heated is that it does not mineral, wool, etc., are always used as crumble, crack, warp, or scale off, as heat insulating material. For the same most other materials do. Even after reason cinder concrete, being highly long calcination at high temperature, it porous, is a much better non-conductor

and cheapening of Portland cement, has bonic acid molecule that threatens to crack under sudden cooling. On moistattack the metal. The action is there-ening with water after ignition it again fore not due to the exclusion of air, and hardens. Even if this last property be lize the acid and prevent its corrosive filled if it protects from injury the steel work upon which the safety of the build-

> The two principal sources from which cement concrete derives its capacity to resist fire and prevent its transference to steel are its combined water and porosity. Portland takes up in hardening a variable amount of water, depending on surrounding conditions. In a dense briquette ing conditions. In a dense briquette of neat cement the combined water may reach 12 per cent. A mixture of cement with three parts sand will take up water to the amount of about 18 per cent. of This water is the cement contained. the boiling point. On heating, a part of the water goes off at about 500° F., but the dehydration is not complete 900° F. is reached. This vaporization of water absorbs heat, and keeps the mass for a long time at comparatively low temperature. A steel beam or column imbedded practical applications of this valuable zation of water in the surrounding material which the past few years have cement. The principle is the same as in ducing more and more cement, leaving it cement is largely used in safes for the

> The porosity of concrete also offers great resistance to the passage of heat. Air is a poor conductor, and it is well known that an air space is a most efficient protection against conduction. still shows considerable cohesion and than a dense concrete made of sand and adhesion to metal, resists the impact of gravel or stone, and has the added powerful streams of water, and does not advantage of lightness. In a fire the

### Hyde Water Tube Safety Boiler

The modern boiler for Rolling Mills, Blast Furnaces, and general power purposes.

In successful operation in every state from Atlantic to Rockies.

PITTSBURG, PA.

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WE supply Detectives who are Mechanics, Clerks or Laborers to work in Factories, Warehouses, Storehouses, Mines, etc., in order to learn all going on in regard to Unions present or prospective; contemplated strikes; grievances, thetis or leaks of any kind, and all general information of value to the employer. We do not operate for rewards nor engage in divorce cases. Terms as reasonable as is consistent with good service. Patronage solicited.

ALEX F NOBLE, Principal, A. E. NOBLE, Superintendent.

LONG DISTANCE PHONE.

outside of the concrete may reach a high temperature, but the heat only slowly and imperfectly penetrates the depth. After five days loading to 1824 mass, and reaches the steel so gradually

as it is supplied.

Co., of Boston, made a study, under the were damaged by fire and water only to supervision of Prof. Norton, of the Massachusetts Institute of Technology, of the action of fire on heavily loaded, full-show that the protection of beams and McLaren, M.P., of Stratford, Ont., and sized arches, and the large I-beams and posts by two inches of concrete is perfect columns used in warehouse construction. assurance of their safety in case of fire. The structure tested consisted of two 20inch I-beams, 11 feet 3 inches apart, each supported by three 8-inch I-beam posts, crete in an actual fire is found in the and connected by 11-inch tie rods. Be-burning of the McMahon Biscuit Factory tween the I-beams was laid a floor 11 x 17 in Chicago, October 8, 1901. Five brick feet 9 inches in size, of expanded metal, ovens, weighing 200 tons each, were with 11 inches of cinder concrete below supported at the height of the fourth story and 61 inches of stone concrete above, by steel columns surrounded by cinder making a total thickness of 8 inches. The concrete three inches thick, and plastered beams and posts were protected by 11 with cement mortar on Expanded Metal. inches of cinder concrete. The whole The building was of heavy wooden mill structure was surrounded by concrete construction, and with the exception of walls; the end walls supported the the ovens, their supports, and the portion ends of the beams. A grate 10 x 12 of building beneath them, was wholly feet in size, was supported on concrete destroyed by fire. The heat around the piers. The floor was loaded to 400 lbs. per columns was sufficient to twist and dissquare foot; exposed to fire 21 hours; tort all unprotected steel out of all the fire was extinguished by water. The semblance to its original shape. After the outset is an eye-opener to those floor was then exposed to fire for six the fire the columns were found unin-people who have never been brought face hours under a load of 1600 lbs. per square jured, and still carrying their heavy foot. The temperature of the fireplace loads, with their concrete fireproofing ranged from about 1300° to 1800° F. The unbroken and as good as new. temperature of the beams, as determined by thermal junctions in contact with their crete, 1, 2, 4, by heat, has lately been single guy wire to hold it in position. surfaces, at no time during the tests accurately determined by Prof. Pence, of Its base is rooted in 35 feet of solid conreached 250° F. On inspection, the only injury to the floor from fire and water 10000055 for one degree F. This is National Cement Co., may be described

was found to be the formation of many fine ellipisoidal and radial cracks of slight lbs. per square foot, and removal of the that it is carried off by the metal as fast load, the total deflection of the floor was The stone concrete of the 1.8 inches. Last July the Eastern Expanded Metal walls, and the cinder concrete of the floor, about equally.

> One of the most striking examples of the protection of steel columns by con-

The coefficient of expansion of con-

almost identical with that of untempered steel, which is recorded as .0000060. Observations on the firm adhesion of cement to iron, after exposure to high temperatures, indicate that at these temperatures also both materials expand

Dr. David Jamieson, M.P.P., of Durham, Ont., were in Winnipeg, Man., a few days ago, and in an interview with a reporter said they were there with a view to securing property on which to erect a plant for the manufacture of Portland cement. This plant, they said, would be a tremendous affair. The capitalization of the company would be one million dollars.

This will be a branch of what is commonly known as the 'Cowham cement combine' which already has a plant of a similar nature, and value at Durham, Ont., and one worth two million dollars near Atlanta, Georgia. In describing the Durham mill which is not yet completed, one of the capitalists said:

"The vast plant it may be admitted at to face with the stupenduous massivity of machinery used in the manufacture of a high grade cement. The great steel smoke stack towers 185 feet without a This is National Cement Co., may be described

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### We have the Sole Agency for Planished Shafting, Shapes, etc. AND CARRY STOCK OF ALL SIZES

PROCESS-By one pass through the dies, the bars are brought to EXACT DIMEN-SIONS specified, and with a bright smooth surface. In the further operation of Automatic straightening they are given AN EXCEEDINGLY FINE POLISH by the action of planishing rolls. Bars finished by this method are very largely increased in TENSILE, TRANSVERSE and TORSIONAL STRENGTH, in consequence of the compression producing a considerable increase in density at and near the surface.

Large as is the consumption of these bars for power transmission shafting, its use in machine manufacture is much greater. Machine Shafts and Rods, Valve Stems, Pump and Piston Rods, Engine and Elevator Guides, Screw Rods and Bicycle Hub Stock, are a few of its

Turned Shafts are less strong than cold drawn, for the reason that the strength portion, or outside of the bar, is CUT AWAY. For further particulars and price, address

### LAURIE ENGINE CO. 321 ST. JAMES STREET MONTREAL

lessening the amount of human labor required in less up-to-date organizations.

"The system had down by the Nation-Co. is exclusively its own. The ma-chinery has been specially devised, securing a gain of 50 per cent. in the saving of labor over past conditions. The old crude ways have given way to the higher intelligence and the added experience of the present. Each department has been laid on the plans and specifications of the company's trained specialists. The whole of the plant is run by electrical power generated at the company's power house, and five minutes in the switch room furnishes visual evidence of the instantaneous control possessed over each department in this vast establishment."

The mill to be built in Manitoba will be of exactly the same size, character, equipment, and capacity and Dr. Jamie-

"We are here on definite business. It is not a question of whether we are going to build a mill or not but simply a question of securing a most suitable location. We have in mind several and when we go back east we will have tests made of the material and after that it is merely a matter of selecting a most convenient site taking into consideration problems like those of transportation and mill site. There is no doubt in our mind that a very high grade of material can be obtained in this province and we are absolutely certain that when our plant is finished and we are producing these high grades of cement it will absolutely revolutionize building operation of the Canadian West.

"Portland cement is used extensively in all sorts of building operations and its qualities are well-known. The president of the company will be W. F. Cowan, who is also president of the Durham and southern institutions."

NEW ONTARIO INDUSTRIES .- Negotiations have been completed, lacking a few details, for the development of an extensive waterpower from the Koochiching Falls at Fort Frances, Rainy River district. For some time conferences have been held at intervals between the representatives of an American syndicate, headed by Mr. G. W. Backus, of Minneapolis, Minn., and the Outario meaned by Mr. G. W. Backus, of Min-neapolis, Minn., and the Onlario Government, looking to this end. Mr. Backus, accompanied by Senator McMullen, of Mount Forest, Ont., Mr. A. H. Royce, Toronto, and Mr. James Conmee, M.P.P., Port Arthur, Ont., waited upon the Cabinet, when a further discussion of the syndicate's plane took discussion of the syndicate's plans took place. It was subsequently stated that the matter was practically closed, only a few details remaining to be decided upon. One of these is as to the nature of the tenure of the right, whether it shall be on the ordinary terms of lease or otherwise. The syndicate have already secured the privileges on the Minnesota

side of the river in fee simple.

It is understood that the rights of Canada are fully protected, and that at least one-half of the 8,000 h.p. which the

as being one of the most modern type, stream will afford will be utilized on this was begun at Fort Frances, but it was with added inventions of their own for side. The erection of extensive pulp, never completed. The present scheme

paper and flour mills is contemplated, of development involves the erection of a though no pulp concession is at present dam and the construction of one or more under discussion. The location appears reservoirs above the falls, and the safewell suited for industries, being on the guarding of public rights and the pro-line of the Canadian Northern Railway tection of the surrounding country from from Manitoba and adjacent to the spruce forests of north-western Ontario. The fall in the Rainy River at that point is some 18 feet, and there is a considerable water-stretch above in Rainy Lake and its feeders. In the early days of Western development the construction of a lock technique of the Surrounding country from floods formed subjects for part of the discussion. The utilization of 4,000 or 5,000 h.p. in industrial enterprises will be a decided boon to Fort Frances, which is an old Hudson Bay post, and will be a decided step in the development of that part of New Ontario.

# The Milner Petrolea Wagon Co.

WE ARE NOW TURNING OUT.. HIGH GRADE

## FARM WAGONS, TRUCKS, SLEIGHS,

FACTORY EQUIPMENT UNEQUALLED EXPERIENCE, SKILL AND MATERIAL THE VERY BEST

Correspondence with the Trade Solicited.

Head Office and Factory, - PETROLEA, ONT.

### KINLEITH PAPER COMPANY

Book. Writing Envelope and Cover



AND SPECIALTIES

MILLS AND HEAD OFFICE

St. Catharines, Ont.

**EDWARD FINLAY** 

MANAGING DIRECTOR.

### "GENUINE OAK" BELTING

More SOLID LEATHER to the Foot than any belt made.

### "LANCASHIRE" HAIR BELTING FOR EXPOSED SITUATIONS

### ENGLISH CARD CLOTHING

### D. K. McLAREN

Head Office and Factory, - MONTREAL.

Western Trade, - TORONTO STOCK DEPOT, 132 BAY ST.

the blacksmith shop of the new Canadian cal draft plant usually is either of the Pacific shops at Hochelaga, has been forced or induced draft type, but in this awarded to Lessard & Harris. of Mon-case both will be used. There will be 26 treal. The building will be 630 feet long boilers of 700 h.p. each, equipped with by 130 feet wide and will be the first of automatic stokers. Fans will be used for the eight shops to be constructed. structure will be practically all steel out- be operated under induced draft. side of the foundations and walls. engineers feel very proud of the plans of the full housing type, size 160 inches. and anticipate the shop will be the most They will be driven by 10 x 10 vertical modern and up-to-date on the continent. engines direct attached. The induced especial attention and the smoke will be seldom met with in mechanical draft carried off through the roof by means of engineering. Each of these induced clectric fans. The machinery will include draft fans will be of the full housing immense steam hammers and travelling type, size 230 inches, and will be driven eranes. Electric fans will also feed the smiths' fires. This makes the eighth of the seventeen shops contracted for, five of which have gone to Lessard & Harris in limited space. The Buffalo Forge Co. and three to D. G. Louis & Sons, of Sheris building all the fans and engines for brooke. These include a cabinet and the equipment. upholstery shop, a truck shop, a planing mill, a blacksmith shop, three car erecting shops, and one repair shop.

with both forced and mechanical druft bulletin.

NEW C.P.R. Shops .- The contract for apparatus, which is unusual. A mechani-The the forced draft, and the boilers will also forced draft fans will be four in number, It will have an annex for the large forges draft fans will be two in number, of a size which are to be employed for both the quite in keeping with the basis upon car and the locomotive works. The ven- which the Exposition is being built, the tilating arrangements have been given wheel diameters being so large as to be

THE ENGINEERS' CLUB .- The regular meeting of the Engineer's Club of Toron-UNIQUE MECHANICAL DRAFT PLANT.—
to was held on last Tuesday evening,
the mechanical draft feature of the gineer's Bill." The club is arranging a
Union Electric Light & Power Co's social meeting for the evening of Decemplant, which will be used for lighting the ber 10. The topic for discussion for the World's Fair grounds at St. Louis, will regular meeting on Friday evening, Debe an installation of unusual interest to cember 19, will be "Engineering Educacingineers. The plant is to be equipped tion." The club is arranging to issue a

#### OPPORTUNITIES.

The following enquiries have been recoived at the offices of the High Commissioner for Canada in London, and at the Canadian Section of the imperial Institute, London, England.

NOTE.-Those who may wish to correspond with any of these enquirers can obtain the names and addresses by applying to the CANADIAN MANUFAC-TURER, Toronto. No charge for giving information. When writing refer to the numerals opposite the enquiries, and enclose 2c. postage stamp for reply.

879. A firm of merchants in London are open to take up a first-class lawn mower, and invites correspondence from manufacturers of same.

880. A Dublin house asks for names of Canadian dealers who can supply turkey quills in considerable quantities.

881. The addresses of some Canadian oyster merchants have been asked for by a firm desirous of obtaining samples of Caraquet and other varieties.

882. A firm importing oats in large quantities desires to be placed in touch with reliable shippers in Canada.

883. Inquiry is made by importers in London for names of Canadian producers of fruit pulp of good quality.

884. A correspondent asks to be furnished with addresses of Canadian saw millers handling white pine, and sawing small stuff. Sizes to be any length from

### A GOOD PLANER

WILL SAVE ENDLESS WORK FOR FITTERS

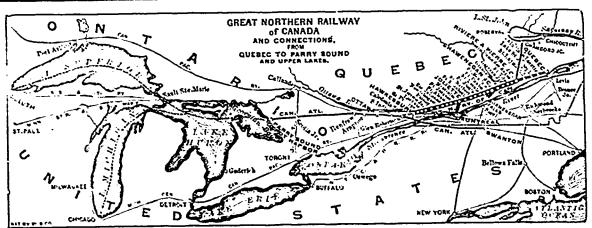
-OUR TOOLS ARE OF NEWEST DESIGN THROUGHOUT=

Power, strength, convenience and accuracy are to a high degree combined in their construction. Is such a combination interesting?

The R. McDOUGALL Co., Limited, Galt, Canada.

THIS Road runs through the Forests of the Laurentian Mountains, and taps the greatest water powers of the country, and is being extended to Montreal and Ottawa.

0 0 EXCEPTIONAL opportunities for manufacturers are offered.



When writing to Advortisars kindly mention THE CANADIAN MANUFACTURES.

2 feet 21 inches wide, 3-16 inches thick, free from knots, sap and shakes.

885. A firm of belting manufacturers in the North of England desires to hear from a first-class Canadian firm of engineers, merchants, or general merchant importers having good connection among mills, factories and steam users generally, with a view to the appointment of an agency for the Dominion.

886. A Liverpool firm of produce importers is anxious to secure a consignment agency for Canadian bacon, and wish to get into touch with a reliable

packer. 887. The proprietors of certain saddle and harness preparations, boot and shoe blackings and polishes, embrocations and horse powders, are seeking to extend their business with Canada, and contemplate appointing a representative in the Dominion.

888. A firm of spinners of carpet, hosiery and coating yarns is desirous of doing a Canadian trade, and wishes to get into touch with carpet and hosiery manufacturers in Canada.

889. A London firm of general import and export merchants desires to get the representation of a few good Canadian houses whose goods are likely to sell in large quantities if properly pushed.

890. A firm of bedstead makers is open to buy wood frames, of Canadian manu-

facture, for wire mattresses.
891. A North of England firm is looking out for a good Canadian house which would take up the agency for a special line in cycle oils in tins, as well as Scotch glue, gelatine, etc.

#### INDUSTRIAL PUBLICATIONS.

The Bourne-Fuller Co., Cleveland, Ohio, well-known makers of plates for tanks, boilers, bridges, ships, etc., and handlers of iron, steel and pig-iron are sending to their customers a very neat and practical little letter-opener, on the handle of which are the words, "Com-pliments of Bourne-Fuller Co., iron, steel and pig-iron." This should be a lasting advertisement, because of the good finish which the little knife has and its utility.

The Philip Carey Mfg. Co., Lock-land, Ohio, is mailing a card soliciting orders and mentioning some of the purposes for which Carey's 85 per cent. magnesia and standard asbestos coverings are used. Attention is called to the fact that the United States government uses this covering, and that it is ex-tensively used for locomotive lagging, for steam pipes and boilers, for insulating all classes of hot and cold surfaces, for lowpressure steam and hot-water pipes, for ammonia and brine pipes, and, in fact, a covering for special as well as all ordinary purposes.

H. C. Baird & Sons, of Parkhill, Ont., bave just issued an attractive wall-hanger illustrating the complete line of brickmaking machinery which they manu-

The Whiting Foundry Equipment Co., of Harvey, Ill., has sent us their new catalogue of electric traveling cranes.

## THE ROOF

### Gets the worst of it

THERE'S no shelter for it-it shelters the rest from the force of the elements. That's why builders need very best shingles no matter what else they stint. . . . .

## **Eastlake Shingles**

are absolutely Fire, Lightning, Rust and Leak proof, and easy to apply.

They've been proved long since the most reliable, perfect and long lasting kind made galvanized or painted—the one kind that will surely satisfy you.

### METALLIC ROOFING CO., Limited

"The Doings of Expanded Metal," is the title of a monthly publication devoted to expanded metal, and issued by the Associated Expanded Metal Companies with which the Expanded Metal & Fireproofing Co., of Toronto This company is associated. just issued a descriptive and illustrated catalogue detailing the merits of expanded metal for various purposes, which they will be pleased to mail upon application.

The December number of "Graphite," published by the Jos. Dixon Crucible Co., Jersey City, N.J., contains a number of interesting articles in keeping with its

Onward (Toronto: William Briggs, Publisher, for December 6th, is a special Christmas number, full of Christmas stories, pictures, and poems. Price, \$1.00 a hundred. For a sixteen-page paper, with twenty-nine cuts, this is a remarkably good cent's worth.

The Packard Electric Co., of St Catherines, Ont., is sending out matter describing their Type R. Packard Transformers for use in central power plants. Noble's Dominion Detective Agency of This new type of transformer gives an Toronto has issued a neat booklet out-increased efficiency, and embraces other lining their work and containing numerous new features.

The Underfeed Stoker Co. has issued a pamphlet on "Power Plant Efficiency" containing information bearing on the Jones Underfeed Stoker.

Joseph Johnson, of 159 W. Frambes Ave., Columbus, O., has issued matter describing a new extension machine drill embodying new features, and which he is

The illustrated catalogue of the Milton Pressed Brick Co., of Milton, Ont., is a most artistic publication, and one which will be found of interest to every person interested in the building trades.

Catalogue No. 7, published by the C. O. Bartlett & Snow Co., of Cleveland, O., describes that company's elevating, conveying and general mill machinery of all kinds.

The London fence machine, manufactured by the London Fence Machine Co., of London, Ont., is described in detail in a recent catalogue. The machines are band operated, and are shown under working conditions in the manufacture and erection of wire fencing.

testimonials of their efficient services.

### MARKETS.

This Department of THE CANADIAN MANUFACTURER is devoted to the interests of the Hardware Trade.

THE CANADIAN MANUFACTURER is distributed to the Wholesale and Retail dealers In Hardware, to manufacturers of Agricultural Implements, of Iron and Woodworking Machinery, of Electrical Appliances, of Steam Engines and Bollers, to Engineers and Foundrymen, and to Dealers in Machinery and Steam Fitters' Supplies throughout Canada. There are more than 10,000 manufacturing concerns in Canada which use Steam as a Motive Power. We reach them all. Every recipient of this paper is a buyer of Hardware of one kind or another; and Advertisors will do well to bear this in mind.

Following are reports and observations relating to the markets of Canada and elsowhere, having reference to Hardware, Metals, Paints, Oils and such specialtics as are usually handled by jobbers and dealers in such goods. Following those items will be found current market quotations on such goods, and the trade are requested to suggest to the publishers any improvements by which it is believed the quotations may be rendered as correct and valuable as possible.

Toronto, December 5, 1902. both in retail and wholesale circles, not- stores which retail the wares which are in withstanding that the weather was, on request at that season, are feeling the the whole, more favorable, probably, than effect of its approach. for some time past. The few slight falls of snow which have occurred have barely covered the ground, but in the city where the pavements are smooth and the frost has taken effect upon the slush which covered the ground there is no city the snow has not improved matters much; if, in fact, it has not actually been detrimental. This has kept a number of customers out of the city. The retail trade is in good shape for the holiday trade, and the dry goods windows have assumed the appearance so attractive to substantily as last reported. both children and grown-up people. Barbed Wire-\$2.671 to \$2.90 per 100 lbs.

Christmas is less than three weeks away, The past week has been rather quiet and the toy shops and candy and other

intents and purposes, and if there are a few boats still running no freight of any consequence is being intrusted to them, as a night or so of sharp frost would shoes, \$3.70. which covered the ground there is no freeze everything up. Consequently the impediment to locomotion. Out of the activity which prevails towards the end eity the snow has not improved matters of each season, owing to the desire to secure the low water freights, has given place to the customary lull which succeeds it.

Binder Twine-650 ft., 15c; 600 ft., 14c; sisal, 500 ft., 113c.

Building Paper-Dry sheathing, 35c; tar sheathing, 45c.

Bolts and Nuts-Carriage bolts, common, \$1 list, 50 per cent.; carriage bolts, full square, \$2.40 list, 55 and 10 per cent., carriage bolts, Norway iron, \$3 list, 55 and 10 per cent.; machine bolts, all sizes, 50 and 10 per cent.; coach screws, 663 and 10 per cent.

Cement-Canadian Portland, \$2.80 to \$3.20; Canadian hydraulic cements, \$1.35 and upwards.

Cut Nails-\$2.40 to \$2.50.

Galvanized Wire -Nos. 6, 7 and 8, \$3.20; No. 9, \$2.55; No. 10, \$3.50; No. 11, \$3.40; No. 12, \$2.70; No. 13, \$2.80 No. 14, \$3.80; No. 15, \$4.30; No. 16, \$4.50 16, \$4.55.

Green Wire Cloth-\$1.40 per 100 square feet.

equest at that season, are feeling the lect of its approach.

Navigation has now closed, to all tents and purposes, and if there are a letter of the letter

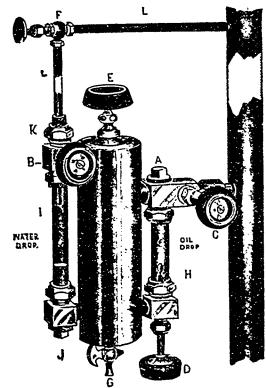
Horseshoes-No. 2 iron shoes, light, medium and heavy, \$3.45 f.o.b.; snow-

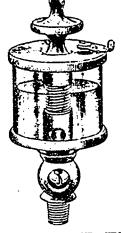
Iron pipe—Black, 1 inch, \$5.20; galvanized, 1 inch, \$7.20.

Poultry Netting—2-inch mesh, 19 w.g., 60 per cent. off the list; 2-inch mesh, 18 w.g. and heavier, 50 and 10 per cent.

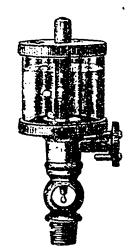
Rope-Pure Manila, 15c; sisal, 121c; THE TORONTO MARKET. - Prices are British Manila, 13c; luth yarn, 111c to 12c. Rivets and Burrs-Iron rivets, 60 and 10 per cent.; iron burrs, 55 per cent.;

# Sight Feed LUBRICATORS





Engine Glass



OF EVERY DESCRIPTION.

Hamilton Brass Mfg. Co. HAMILTON, ONT.

When writing to Advertisers kindly mention THE CANADIAN MANUPACTURER.

copper burrs, 30 and 10 per cent.; copper

rivets and burrs, 45.
Smooth Steel Wire—Base price, \$2.60 per 100 lbs.; fine steel wire, 25 per cent. Spades and Shovels—40 and 5 per cent. Wire Nails—Base price, \$2.50 to \$2.55

wire Mais—Base price, \$2.50 to \$2.55 Screws—Flat head, bright, 871 and 10 per cent. off the list; round head, bright, 821 and 10; flat head, brass, 80 and 10 per cent.; round head, brass, 75 and 10 per cent.; flat head, bronze, 70 per cent.; round head, bronze, 65 per cent.

Old Material—Agricultural scrap, 60c; machinery cast, \$14 to \$15; stove plate, \$10; No. 1 wrought, \$13 per ton; No. 2, \$4.50, new light scrap copper, \$6 to \$\frac{1}{2}c; coil wire, scrap, 10c; light brass. 5c to 5½c; heavy yellow brass, 8c to 8½c; heavy red brass, 9½c; scrap lead, 2c to 2½c; zinc, 3c; scrap rubber, 6½c; good country mixed rags, 50c.

Antimony—9c per lb. Bar Iron—Price for Common, \$2.05 up per 100 lbs.

Black Sheets-28-gauge, \$3.15; dead flat, 26-gauge, \$2.50.

Brass-Sheet and rod, discount 15 per

Canada Plates—All dull, \$2.90 to \$3 per box; half-polished, \$2.85 to \$3.10, and all bright, \$3.75 to \$3.85.

Copper-Ingot copper at 13c per lb., and 22c to 23c for sheet.

Galvanized Sheets-\$4.30 to \$4.50.

Lead Pipe—Discount 35 per cent. Pig Iron—No. 1, \$23; No. 2, \$22.50. Pig Tin-31c to 32c.

Pig Lead—31c to 31c. Solder—Half and half, 20c; refined,

19c; wiping, 184c.
Tool Steel—B. C. and black diamond, 10c to 11c.

Spelter-5c to 6c per lb.

Tin Plates-I. C., \$4.75 to \$5; cokes,

Terne Plates-\$8.50. Tinned Sheets-71c to 8c. Zinc Sheets—6c to 61c.

MONTREAL PRICES.—Following are the quotations in the principal Montreal lines corrected to date:

Bar Iron-Merchants' bar, \$1.95 per

100 lbs., in small quantities.
Black Sheets—\$2.40 for 8 and 16 guage per 100 lbs.

Galvanized Iron—No. 28, Queen's Head, \$4.40; Apollo, 103 ounces, \$4.40, and Comet, \$4.25, with 25c extra in less than case lots.

Ingot Tin—31c per lb. Lead—\$3.25 per 100 lbs. Terne Plates -\$7.50 per box.

Lead Pipe-7c for ordinary, and 8c for composition waste, with 371 per cent. off.

composition waste, with 37½ per cent. off.

Iron Pipe—Black pipe, \$\frac{1}{2}, \\$2.40 per 100
feet; \$\frac{1}{3}, \\$2.65; \$\frac{1}{2}, \\$3; \$\frac{1}{3}, \\$3.70; \$1 inch,
\$5.25; \$1\frac{1}{4}, \\$7.40; \$1\frac{1}{2}, \\$8.90; \$2 inches,
\$12.40; galvanized \$\frac{1}{2}, \\$4; \$\frac{1}{4}, \\$5.05; \$1
inch. \$7.25; \$1\frac{1}{4}, \\$10.10; \$1\frac{1}{2}, \\$12.15; \$2
inches, \$16.70.

Coil Chain—No. 6, \$1012; \$10.55

Coil Chain—No. 6, 12½c; No. 5, 10½c; No. 4, 10c; No. 3, 9½c; ‡ inch, 7½c per lb.; 5-16, \$5.05; 3-5, \$4.40; 7-16, \$4.20; ‡, \$4; 9-16, \$3.95; ‡, \$3.70; ‡, \$3.65; ‡, \$3.65; 1, \$3.65. In carload lots an allowance of 10c is made.

Sheet Zinc-In cask lots, \$5.50; in less, \$5.75.

"FIRE "SCIOTO BRICKS

are the best that money can buy for BLAST FURNACES, STEEL WORKS and ROLLING MILLS.

LET US TELL YOU ABOUT THEM. WE HAVE NO MIDDLE MEN.

MANUFACTURED AND SOLD DIRECT BY-

THE SCIOTO-FIRE BRICK COMPANY, - Sciotoville, Ohio, U.S.A.

ALEX. GARTSHORE, President. J. G. ALLAN, Son-Treas. Jas. Thomson, Vice-Pres. and Gen. Mugr.

### CARTSHORE-THOMSON-PIPE & FOUNDRY, GO.

# CAST IRON PIPE

3 in. to 60 in. diameter.

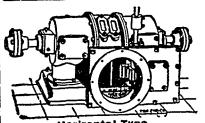
For Water, Gas, Culverts and Sewers

Special Castings and all kinds of

FLEXIBLE AND FLANGE PIPE.

WATER WORKS SUPPLIES

HAMILTON, ONT.



"LITTLE GIANT" TURBINE

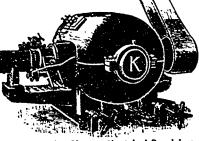
....FOR ALL PURPOSES....

HORIZONTAL AND VERTICAL BUILT IN 44 SIZES.

We guarantee a higher percentage of power from water used than any other wheel on the market.

Water Wheel Governors, Machine Dressed Gearing, Pulleys, Shafting and Bearings. Correspondence Solicited. Catalogue and Gear List mailed on application.

J. C. WILSON & CO., - - GLENORA, ONT.



Special Attention Civen to Electrical Repairing.

THE KAY ELECTRIC DYNAMO & MOTOR COMPANY, Limited

219-221 Queen St. East, TORONTO, ONT.

Manufacturers of MULTI-POLAR MOTORS. BI-POLE MOTORS ALTERNATING CURRENT MOTORS.

INDUCTION MOTORS. DYNAMOS for Incandescent and Arc Lighting. DYNAMOS for Electro-plating and Electrotyping. ELECTRIC CONTROLLERS for Elevators. ELECTRIC ORGAN BLOWERS.

Schoellkopf, Hartford & Hanna Co.,

BUFFALO, N.Y.

### Manufacturers of Aniline Colors. Dyestuffs, Chemicals

NEW YORK, BOSTON, PHILADELPHIA, PROVIDENCE, CHICAGO, MILWAUKEE, CINCINNATI, KANSAS CITY, NEENAH, WATERTOWN.

When writing to Advertisers kindly mention THE CANADIAN MANUFACTURER.

### Annexation Sale

I am annexing a large new warchpuse to my already spacious quarter, to avoid trouble and expense of moving a portion of the following ma-chinery will sell at very close figures:-

#### BOILERS.

72" x 189" 95-3]"	Tub	es Horizon			,
48" x 192" 33-3"	••	••	•	•	
26" x 36" 15-3"	**	Economis	t '		
30" x 72" 22-3"	**	••	•		
19" x 44" 13-2"	**	Vertical I	etrio N	0. 2.	TubTr
19" x 44" 9-3"	••	**	. ;	io. 1.	
30" x 60" 31-2"	**	" ;	-ubmer	xed	" now
55" x 72"120-2"	••	**	**	••	

#### ENGINES.

10" x 10" Peorless Self-Oiling, Leonard make.
11" x 10"
11" x 15" Jowel Automatic. Dutton
11" x 16" Slide Valve, Goldio & McCullogh make.
50 h.p. Tandem Compound. Kelly O-borne make.
14 h.p. Double Cylinder Holsting Engine.

#### GAP SCREW CUTTING ENGINE LATHES.

15"	x	22"	x	14'	Bed.	Sebastian make.
21"	x	40"	×	10	• '	London Tool Co. make.
14"	x	22//	x	C2"	4.	Sebastian make.
26"	۸	42"	x	W	• t	London Tool Co. make.

#### SCREW CUTTING ENGINE LATHES.

36" x 22"	Bed,		Tool Co.	make.			
24" x 10"	**	**	**	••	**		
21/ £ 12/			••	**	**		
21" x 16"	••	••	**	41			
11" x 6'	**	Porter i					
21" x 8'	**	G. A. Crosby Co. make.					

### BOLT CUTTERS. No 1 Capacity 1 to 1". Acme London make. No 14 " 2 to 14" " No. 2 " 1 to 2" " " " No. 12 Bolt and Nut Threading Machine.

EMERY GRINDERS. Small Double Grinders with Countershaft. Large "Pedestal.

Monthly Stock list and Prices sent on request.

### H.W.PETRIE,

131-33-35-37-39-41-43-45 Front St. West, 8-10-12-14-16-18-20-22 Station Street,

TORONTO

Established



1799.

### **EXPORT TRADE**

Canadian Merchants and Manufacturers desiring to do business with

GREAT BRITAIN, THE COLONIES or FOREIGN COUNTRIES

will do well to consult

#### KELLY'S DIRECTORY

### MERCHANTS, MANUFACTURERS

### SHIPPERS OF THE WORLD.

(Endorsed by the British Government).

The 17th edition of which is being prepared. In addition to the Classified Trade Lists of the Importers and Exporters, Merchants and Manufacturers of the United Kingdom and all principal trading centres of the World, it gives the Customs Tariffs for every country and all classes of goods. The work contains over 4,000 pages, and gives more information than any other work published.

Highest Award, Gold Medal, Paris, 1900 For further particulars, apply,

Kelly's Directories Limited (London, Eng.) Dominion Branch-71 Victoria St., Toronto, Ont. W. P. DENT, - Manager.

Branches in Great Britain-Glasgow, Liverpool, Manchester, Birmingham, Leeds, Sheffield, Not-tingham; also Paris, Hamburg, New York, Bom-bay, Calcutta, Cape Town, Melbourne, Sydney, Dunedin, Buonos Ayres, etc.

Antimony—10c a lb.

Tinplates-\$4.25 for coke; \$4.75 to \$5.25 for charcoal.

Canada Plates—52's, \$2.70 to \$2.80; 60's, \$2.80 to \$2.90; 75's, \$2.80 to \$2.85; polished, \$3.75; and galvanized, \$4.25 to \$4.35.

Tool Steel-Black Diamond, 8c; Jessops, 13c a lb.

Steel-Sleighshoe, \$2.20; tire, \$2.30; spring, \$3; reeled machinery, \$2.85, and too calk, \$2.90.

Barbed Wire-\$2.90 per 100 lbs f.o.b. Montreal in less than car lots.

Horseshoes-Iron shoes, light and medium patterns, No. 2 and larger, \$3.35; No. 1 and smaller, \$3.60; snowshoes, No. 2 and larger, \$3.60; snowshoes, No. 2 and larger, \$3.60; No. 1 and smaller, \$3.85; X.L. steel shoes, all sizes, 1 to 5. No. 2 and larger, \$3.45; No. 1 and smaller, \$3.70; featherweight, all sizes, \$5; toe weight steel shoes, all sizes, \$6 25 f.o.b.

Horse Nails-Discount of 571 per cent. on oval heads, and 65 per ceat. on countersunk heads; C brand, discount of 40, 10, 71 per cent.

Wire Nails—\$2.55 in small lots, and \$2.50 for car lots, fo.b. Montreal.

Cut Nails-\$2.45 for small lots, and \$2.40 for car lots.

82.40 for car fots.

Building Paper—Tarred felt, \$1.70 per 100 lbs.; 2-ply ready roofing, 85c per roll; 3-ply, \$1.10 per roll; carpet felt, \$2.25 per 100 lbs.; dry sheathing, 35c per roll; tar sheathing, 45c per roll; dry sheathing, 45c per roll; tar sheathing, 45c per roll; dry fibre, 50c per roll; tarred fibre, 60c per roll; O. K. and I.X.L., 65c. per roll; heavy straw sheathing, \$30 per ton; slaters' felt, 60c per roll.

Cordage-Manila, 14c per lb for 7-16 and large; sisal, 12c per lb., and lathyarn, 11c lb.

Scythes—Cost steel, \$5; Clipper, \$6; Climax, \$6.50; concave, \$7; grain, \$10; bush., \$6.

Galvanized Wire—No. 5, \$3.70; 6, \$3.15; 7, \$3.15; 8, \$3.15; No. 9, \$2.65; No. 10, \$3.20; No. 11, \$3.25; No. 12, \$2.80; No. 13, \$2.90; No. 14, \$3.75.

Smooth Steel Wire-Bright iron and annealed on a base of \$2.60 per 100 lbs., f.o.b. Montreal, Toronto, Halifax, London, Hamilton and St. John. Net extras per 100 lbs. are as follows. Coppered wire, 60c; tinned wire, \$2; oiling, 10c; spring wire, \$1.25; best steel wire, 75c; bright, soft drawn, 15c; special haybaling wire, 30c.

Fine Wire-The discount is 25 per

Brass and Copper Wire-Discount, 521 per cent.

Fence Staples-Bright staples sell for \$2.90 per 100 lb. keg, and galvanized at \$3.25, with an extra of 25c for 25 and 50 lb. packages.

Harvest Tools—Discount of 60 per cent. and 10 per cent. off list prices for balance of 1902 and for season of 1903.

Oils and Putty—Turpentine, 76c per gal.; linseed oil, raw, 75c; boiled, 78c; Newfoundland pure prime cod, 32c; easter oil, 8 to 10c; putty, in bulk, bbls., \$1.90; in bladders, per 100 lbs., in bbls., \$2.25; bladders, in boxes, \$2.40; tins, \$2.25 to \$2.65.

Glass—First break, per 50 feet, \$2.10; second break, per 50 feet, \$2.20; per 100 feet, third break, \$4.70; fourth break, \$4.95; fifth break, \$5.20; sixth break,

\$5.70; seventh break, \$6.20. Leads and Paints—White lead, Government standard, \$5 to \$5.25; exterior, \$4.75; No. 1 grade, \$4.65; No. 2 grade, \$4.50; red lead, pure, in casks, \$4.50; in kegs, \$4.75; No. 1, in casks, \$4.25; in kegs, \$4.50; pure mixed paints, \$1.20 gallon.

British Pig Iron Market.—Messis. William Jacks & Co., 49 Leadenhall street, London, E. C., England, under ante of November 21, 1902, quote as follows':

Since writing you last prices have fallen further for all classes of pig iron, and to-day's quotations are as follows:

No. 1 Gartsherrie, 64/9 per ton, f.o.b. Glasgow. No. 2 Gartsherrie, 59/- per Glasgow. No. 3 Foundry ton, f.o.b. Glasgow. Middlesbro, 50/- per tou, f.o.b. makers wharf including dues. Nos. 1, 2, 3 Cumberland Hematite 66/3 per ton, f.o.b. Liverpool. Special analysis, 70/-per ton f.o.b. Liverpool. Refined D.T.N. Hematite in small pigs, 84,- per ton f.o.b. Liverpool.

IMPERIAL PARCEL POST .- In answer to an inquiry, Hon. Mr. Paterson, Minister of Customs, has furnished the following statement of the conditions governing the prepayment of customs duty on parcels sent from Great Britain to Canada. "When the Postmaster-General and myself were in London last summer we concluded an arrangement with the Imperial Postoflice Department, whereby the senders of parcels by post from Great Britain to Canada would be enabled to arrange for the prepayment of the customs duty payable thereon in Canada, and I expect it to go into operations in Britain in the course of a few weeks. The sender of a parcel will be required

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Persons inving business with any of the Inspectors will find them at the above address.

JOHN DRYDEN, Minister of Agriculture.

to make a deposit, equal to 10 per cent. of the value of the contents, with the postoffice at the place of mailing, and also to enter into an agreement with the postoffice authorities to pay the difference if the actual duty properly payable (as the amount of the deposit. Correspondingly, I understand, a refund will be allowed if the duty is less than the tion. arrangement does not involve any material change in our method of treating parcels arriving by mail from Great Britain. They will continue to be sent to the nearest customs office to the place of destination, at which office the duty which accompanies parcels duty prepaid. Parcels of this class will then be handed

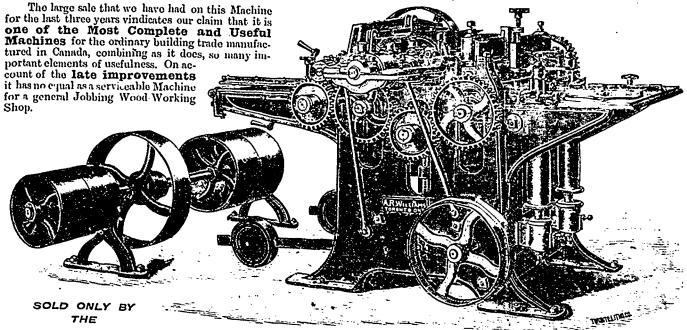
the Department of Trade and Commerce from Cape Town, October 15, Mr. J. G. Jardine, Canadian trade agent in South Africa, states that substantial reductions determined on arrival of the parcel at its have been made by the Transvaal Gov-destination in Canada) be greater than ernment on the duties for foodstuffs and on the necessaries of industrial produc-The tariff as amended must be deposit. I believe in addition to this regarded, however, as only provisional. deposit of 10 per cent. a small fee for The desire of the Transvaal Government handling (6d.) is charged on such parcel by the Imperial Postoflice Depart-ment. The Imperial Postoflice Depart-ment. The Imperial Postoflice Depart-ment and Imperial Postoflice Departcustoms union, unless it is shown that material reductions in the cost of food ment take all the responsibility upon products, timber and woodenware, matheir shoulders, and guarantee to us the payment of the full duties which may be a revised customs union embracing the determined upon appraisement of the whole of South Africa. A remark by Sir parcels on their arrival in Canada. The Gordon Sprigg is quoted as showing his whole of South Africa. A remark by Sir Gordon Sprigg is quoted as showing his sympathy with the idea of a general customs union, and Mr. Jardine states that the Natal Parliament in November will likely revise their tariff so as to harmonize with the changes in the Transvaal. The following articles are on the will be determined and marked on a bill free list :- Agricultural implements, machinery of all kinds, cement, iron, timber (including ceiling and flooring boards), over to the parties to whom they are plane, tongued or grooved plane boards, ment of the employer. In times of addressed. The bills showing the duty unshaped and poles. Wood products are strikes and labor troubles the necessity

SOUTH AFRICAN TRADE.—Reporting to advance for British imports in South the Department of Trade and Commerce Africa, notwithstanding freight rings and United States, Australian and German competition. Whereas the British imcompetition. ports at Cape Colony and Natal ports and Delagon Bay amounted in 1900 to only \$65,000,000, at the close of the present year they are expected to reach \$120,000,000. The United States is increasing its exports to South Africa in cheap and light agricultural implements, builders' hardware and tools, freight and train cars, cycles, automobiles, boots and shoes, and foodstuffs. The commissioner at Pretoria claims that British and Canadian implement makers do not turn out the cheap kind of plows, and so they have to be got from the United States. Mr Jardme would like to hear from Canadians on the subject.

PROTECTION FOR MANUFACTURERS .-Industrial concerns throughout the country are fast coming to recognize the necessity of some adequate system of keeping in close touch with all the inner details of their establishments. In all industrial plants where a large number of men are employed there is always more or less friction which works to the detriover to the parties to whom they are addressed. The bills showing the duty payable on prepaid parcels will be forwarded by the various customs officers throughout the Dominion to head-quarters, where they will be assembled and the necessary steps will then be taken to secure payment from the Imperial Postal Department."

plane, tongued or grooved plane boards, unshaped and poles. Wood products are admitted at 7½ per cent. ad valorem, also manufactured wood, cotton, prints, clothing, leatherware, linen goods, furniture oil, blankets, pianos and organs, and doing much good work along these lines is Noble's Dominion Detective Agency of Toronto. This agency, which undertakes all lines of confidential work for

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cerns, has been meeting with great success, having been instrumental in ending a number of strikes in different parts of the country. This Agency was estab-lished about two years ago by Mr. Alex. F. Noble, a native of Toronto, who for many years was Superintendent for Pink-Chief Special Agent of the Great Northern

THE A.S.M.E.—The American Society of Mechanical Engineers has sent us the programme for its forty-sixth annual meeting which was held at the headquarters of the society in New York, December 2 to 5. The program included the following papers: "Apparatus for Obtaining Continuous Record of the Position of an Engine Governor," J. C. Riley; "Fly Wheel Capacity for Engine Driven Alternators," Wm. Kent; "A Forty-four-Foot Pit Lathe," J. M. Barney; "Finer Screw Threads," Chas. T. Porter; "Gift Proposition for Paying Workmen," Frank

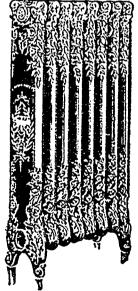
manufacturers and other business con. Canada. Mr. Hutchison, who will leave Papers were also read by Dr. F. B. Allan for Japan about the first of the new year, will take with him a complete baking outfit, for the purpose of demonstrating how Canadian flour can be manufactured into first-class bread. It is intended by practical demonstrations to show the Japanese that Canadian flour makes equally erton's National Detective Agency, and as good and better bread in some grades than the American product, which at present has the preference on the Japanese market.

> BRICK MANUFACTURERS ORGANIZE,-The Brick Manufacturers of Ontario at a meeting held in London last week took steps toward forming an organization steps toward forming an organization similar to those now in existence in the United States. The following officers were chosen: president, B. E. Bechtell, Waterloo; vice-president, Robt. J. McCormick, Warwick; secretary, Alex. Johnston, London; treasurer, Henry Janes, Delaware; executive committee, Messrs. J. W. Cawrse, London, and John Karn, Brownsville.

on an analysis of volcanic dust from Mont Pelee, and a summary read by the chairman of a paper prepared by Messrs. J. H.
James and J. M. Nissen, of Sault Ste.
Marie, on a technical analysis of ferronickel bricquettes. The next meeting
will be held in the University chemical building on December 18.

NATIONAL IRON FOUNDERS' ASSOCIA-TION .- At the convention of the National Ironfounder's Association, held in Detroit on November 20 and 21, the following Canadian officers were elected: Seventh Canadian officers were elected: Seventh district — C. Bermingham, chairman, Canadiah Locomotive Co., Kingston, Ont.; William Angus, vice-chairman, Canada Switch & Spring Co., Montreal; Charles H. Carrier, Carrier, Laine & Co., Levis, Que.; G. W. Watts, Canada Foundry Co., Toronto; H. Cockshutt, Cockshutt Plow Co., Brantford, Ont. The following Canadian manufacturers attended the Co., Brantford, Ont, The following Canadian manufacturers attended the Proposition for Paying Workmen," Frank Richards; "Deflection of Beams by Graphics," W. Trinks. Discussions were also held on "Smoke Consumption," "Elastic Resistance," "Oil Burners," and "Oil Tempering of Steel." The society of chemical Industry met in Webb's parlors, ety will meet at Saratoga in 1903.

The Exhibit for Japan.—Mr. Wm. Hutchison, Dominion Exhibition Commissioner, has about completed the collection for the Japan Exhibition, to be held in Osako next year. These will constitute over six carloads, representing everything produced or manufactured in the chair of the society of Chemical Industry met in Webb's parlors, Toronto, the night of November 25 with the chairman, Prof. W. R. Lang, presiding. The principal feature of the evening was a symposium on the use of trained the convention: Jos. Wright, Dominion Radiator Co., Toronto; C. F. Wheaton, Dodge Mfg. Co., Toronto; Geo. W. Watts and R. H. Gilmore, Canada Foundry Co., Toronto; S. H. Chapman, Ontario Wind Engine & Pump Co., Toronto; S. H. Chapman, Ontario Wind Engine & Pump Co., Toronto; C. F. Wheaton, Dodge Mfg. Co., Toronto; Geo. W. Watts and R. H. Gilmore, Canada Foundry Co., Toronto; S. H. Chapman, Ontario Wind Engine & Pump Co., Toronto; S. H. Chapman, Ontario Wind Engine & Pump Co., Toronto; C. F. Wheaton, Dodge Mfg. Co., Toronto; Geo. W. Watts and R. H. Gilmore, Canada Foundry Co., Toronto; S. H. Chapman, Ontario Wind Engine & Pump Co., Toronto; C. F. Wheaton, Dodge Mfg. Co., Toronto; C. F. W



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FIRE PREVENTION FOR SHOPS.—The writer can confidently assert, from a fairly extended observation, that there is no safe way of passing a metal boiler stack through a wooden roof. Large thimbles, asbestos backing, good ventilation, etc., are usually deemed sufficient, usually approved by in-urance men, and are sometimes, but by no some shop managers; but caution is is on John street norm, between King means always, permanently successful, always needful to have the caus emptied and King William street. Robert Young, The tricky nature of baked wood exposed regularly at night, and the same rule a young Scotch plumber, who had come from his native heath to Hamilton in no man can tell whether it will ignite at all, or ignite in six months, or in ten years. The only sure method of fire prevention where a metal boiler stack passes through a roof is to make the roof gases should be examined by feeling with all metal, or tile, or equivalent for a large section, say, about eight feet square, the roof. It is a peculiarity of some such were coming into use over the Philodelphia and the stack messing through the control fluor that although the hand may be States he went to Philodelphia and with the stack passing through the centre of the special section of roof.

waste and trash cans are innocent enough if some regular system of discipline exists whereby they are regularly emptied at night. While oily waste cans are built on legs and with spring top covers for the purpose of confining any fire which may arise from spontaneous combustion material within the cans, few shopowners invited every time a can full of waste or | Magazine. trash is left over night in the shop. Certain shops decline to use any waste or

MACHINE trash cans and throw all waste out to turday Musings in Hamilton Spectathe middle of the floor, at the same time tor.)—Away back in the year 1858 the making provision for regular cleaning first coal oil burner made in Canada was particularly before nightfall. way all objectionable matter is wholly street in what was known in those days. removed promptly. Oily waste cans are as the Elgin block. You do not hear the insisted on by insurance interests in some block called by that name now, but old localities, and, again, are preferred by timers will know where it is located. It some shop managers; but caution is is on John street north, between King should be applied to trush boxes, bins, or from his native heath to Hamilton in carts, all of which should be of metal 1854, had a plumbing shop in the room

flues that although the hand may be States he went to Philadelphia and placed on them without inconvenience at bought a lathe and the necessary tools, The hazard of spontaneous combustion from shop sweepings and oily waste is probably universally understood. The use of oily waste cans and trash cans of air outlet of the flue. Whether this is burners on camphene and burning fluid air over the cape of the large and the necessary tools, and hired a German, who was an expert original heat, they may be much hotter, in making the new burners. At first he use of oily waste cans and trash cans of air outlet of the flue. Whether this is burners on camphene and burning fluid and the arrespondence of the large and this beat him beautiful for the flue. all kinds is open to some question. Oily due to a recombustion of gases as the lamps, and this kept him busy, for as stream of heated gases reaches the fresh soon as the people saw what a great oxygen of the outer air, is left to the difference there was in the light and its conjecture of those who care to meditate safety over camphene and burning fluid thereon, but it is a fact that a flue may they were quick to adopt the new method, be cool near the furnace and very hot near the roof. by lengthening them so that the hot in Bob Young's back shop on John portion or part near the outlet is carried street. The coal oil of those days was portion or part near the outlet is carried would deliberately care to trust one of up or away clear of all woodwork or these cans to confine such a fire as is buildings.—Albert Blauvelt in Cassier's

In this turned out of a little back room on John such flues can be cured ful lamp, new one for old, was repeated far different from the refined oil now in use; it was a heavy, black oil and emitted a disagreeable odor in burning. One of the first burners made by Robert THE FIRST COAL OIL BURNER .- (Sa. Young did service till a few years ago,



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far from Hamilton, and the owner has yet the iron stand of that old camphene lamp that was transformed into a coal-oil burner. The enterprise was not a profitable one for Mr. Young, as the larger manufactories in the United States were able to undersell him because of their greater facilities. That old lathe on which the first coal-oil burner was made which the first coal-oil burner was made Nell, James M., Toronto, in Canada is now stored away with other Parke, R. J., Toronto. old tools and machinery in a room over Stewart's plumbing shop, on John street. There was not much manufacturing done in Hamilton away back in the fifties, for there was no protective tariff then to justify men with small capital to run the chance of competing with larger concerns in other countries that could swoop down on the young Canadian industry and wipe it off the face of the earth. The lathe, the relic of bygone days, should be rescued from the cobwebs and dust and have a place of honor in the Dundurn park museum; and Robert Young's picture should hang over the lathe so that future generations would know the features of the man who made the first coaloil burner in Canada.

Soo Canal Traffic for October .-The aggregate tonnage of the American "Soo" canals for October was 3,503,068 tons east bound, and 510,510 west bound, while 525,015 tons passed eastward through the Canadian canal and 79,698 tons westward. The net registered tonnage of the vessels passing through the American canals was 3,663,448 tons and through the Canadian canal 617,749 tons. During the month 2,217 vessels locked through the American canal and 620 through the Canadian.

RECOVERY OF TIN FROM TINPLATE SCRAP.-B. A. Bergman, a Swedish chemist, introduces the scrap into an iron vessel filled with a solution of caustic alkali, together with a depolarizer, such as copper oxide. Electrical action sets up, the scrap is stripped and the tin goes into solution as stanuate of the alkali. When a saturated solution is obtained the tin is precipitated as oxyhydrate by means of a current of carbon dioxide.

The precipitate is filtered off. dissolved

Ont.

Canada Portland Cement Co., Deseronto, Ont. Hyde, F., & Co., Montreal.

Owen Sound Portland Cement Co., Owen Sound, Ont. means of a current of carbon dioxide.

The precipitate is filtered off, dissolved n acid and tin is separated electrolytically.

### CLASSIFIED INDEX.

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Canadian Corundum Wheel Co., Hamilton, Ont. Petrie, H. W., Toronto. Rice Lewis & Son, Toronto. Willians, A. R., Machinery Co., Toronto.

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#### Architects

#### Axles

Nova Scotla Steel & Coal Co., New Glasgow, N.S.

#### **Babbitt Motal**

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Bourne-Fuller Co., Cleveland, Ohio. Rice Lewis & Son, Toronto. Samuel, M. & L. Benjamin & Co., Toronto.

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Samuel, M. & L. Benjamin & Co., Toronto. Tallman, J. N., & Sons, Hamilton, Ont.

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Brunner, Mond & Co., Northwich, England.
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Klipstein, A. & Co., New York City.
McArthur, Cornellio & Co., Montreal.
Schoellkopf, Hartford & Hanna Co., Buffalo, N.Y.
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Wright & Dallyn, Hamilton, Ont.

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Jones & Moore Electric Co., Toronto.
Kay Electric Dynamo & Motor Co., Toronto.
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Phillips, Eugeno F., Electrical Works, Montreal.
Toronto & Hamilton Electric Co., Hamilton, Ont.
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Forman, John, Montreal.

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Solby & Youldon, Kingston, Ont.
Stanvon Engineering Co., Toronto.
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Kingston Foundry, Kingston, Ont.
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Northey Co., Toronto.
Rehder Plating & Mfg. Co., Thorold, Ont.
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Tallman, J. N., & Sons, Hamilton, Ont.

Foundry Facing Hamilton Facing Mill Co., Hamilton, Out.

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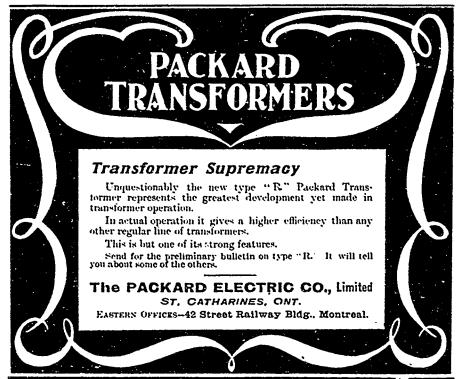
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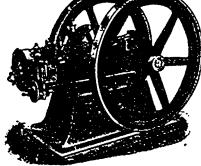


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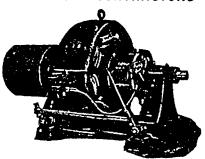
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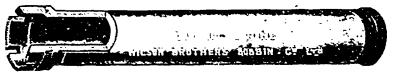
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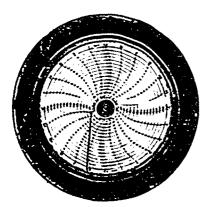
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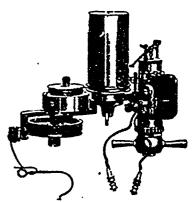
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