

**CIHM
Microfiche
Series
(Monographs)**

**ICMH
Collection de
microfiches
(monographies)**



Canadian Institute for Historical Microreproductions / Institut canadien de microreproductions historiques

© 1997

Technical and Bibliographic Notes / Notes techniques et bibliographiques

The Institute has attempted to obtain the best original copy available for filming. Features of this copy which may be bibliographically unique, which may alter any of the images in the reproduction, or which may significantly change the usual method of filming are checked below.

- Coloured covers / Couverture de couleur
- Covers damaged / Couverture endommagée
- Covers restored and/or laminated / Couverture restaurée et/ou pelliculée
- Cover title missing / Le titre de couverture manque
- Coloured maps / Cartes géographiques en couleur
- Coloured ink (i.e. other than blue or black) / Encre de couleur (i.e. autre que bleue ou noire)
- Coloured plates and/or illustrations / Planches et/ou illustrations en couleur
- Bound with other material / Relié avec d'autres documents
- Only edition available / Seule édition disponible
- Tight binding may cause shadows or distortion along interior margin / La reliure serrée peut causer de l'ombre ou de la distorsion le long de la marge intérieure.
- Blank leaves added during restorations may appear within the text. Whenever possible, these have been omitted from filming / Il se peut que certaines pages blanches ajoutées lors d'une restauration apparaissent dans le texte, mais, lorsque cela était possible, ces pages n'ont pas été filmées.
- Additional comments / Commentaires supplémentaires:

L'Institut a microfilmé le meilleur exemplaire qu'il lui a été possible de se procurer. Les détails de cet exemplaire qui sont peut-être uniques du point de vue bibliographique, qui peuvent modifier une image reproduite, ou qui peuvent exiger une modification dans la méthode normale de filmage sont indiqués ci-dessous.

- Coloured pages / Pages de couleur
- Pages damaged / Pages endommagées
- Pages restored and/or laminated / Pages restaurées et/ou pelliculées
- Pages discoloured, stained or foxed / Pages décolorées, tachetées ou piquées
- Pages detached / Pages détachées
- Showthrough / Transparence
- Quality of print varies / Qualité inégale de l'impression
- Includes supplementary material / Comprend du matériel supplémentaire
- Pages wholly or partially obscured by errata slips, tissues, etc., have been refilmed to ensure the best possible image / Les pages totalement ou partiellement obscurcies par un feuillet d'errata, une pelure, etc., ont été filmées à nouveau de façon à obtenir la meilleure image possible.
- Opposing pages with varying colouration or discolourations are filmed twice to ensure the best possible image / Les pages s'opposant ayant des colorations variables ou des décolorations sont filmées deux fois afin d'obtenir la meilleure image possible.

This item is filmed at the reduction ratio checked below / Ce document est filmé au taux de réduction indiqué ci-dessous.

10x	14x	18x	22x	26x	30x
12x	16x	20x	✓	24x	28x

**The copy filmed here has been reproduced thanks
to the generosity of:**

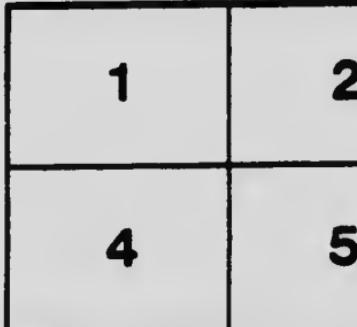
National Library of Canada

**The images appearing here are the best quality
possible considering the condition and legibility
of the original copy and in keeping with the
filming contract specifications.**

**Original copies in printed paper covers are filmed
beginning with the front cover and ending on
the last page with a printed or illustrated impres-
sion, or the back cover when appropriate. All
other original copies are filmed beginning on the
first page with a printed or illustrated impres-
sion, and ending on the last page with a printed
or illustrated impression.**

**The last recorded frame on each microfiche
shall contain the symbol → (meaning "CON-
TINUED"), or the symbol ▽ (meaning "END"),
whichever applies.**

**Maps, plates, charts, etc., may be filmed at
different reduction ratios. Those too large to be
entirely included in one exposure are filmed
beginning in the upper left hand corner, left to
right and top to bottom, as many frames as
required. The following diagrams illustrate the
method:**



L'exemplaire filmé fut reproduit grâce à la générosité de:

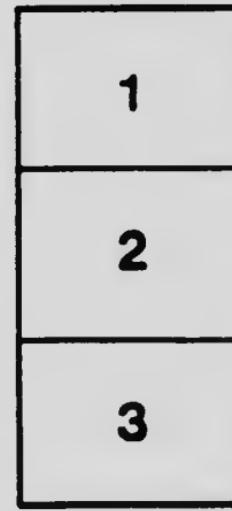
Bibliothèque nationale du Canada

Les images suivantes ont été reproduites avec le plus grand soin, compte tenu de la condition et de la netteté de l'exemplaire filmé, et en conformité avec les conditions du contrat de filmage.

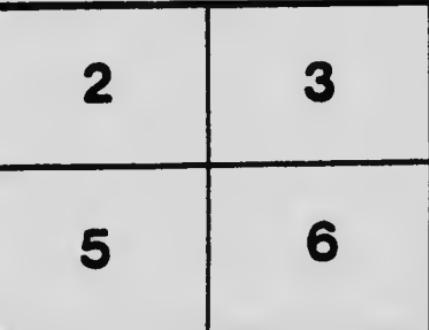
Les exemplaires originaux dont la couverture en papier est imprimée sont filmés en commençant par le premier plié et en terminant soit par la dernière page qui comporte une empreinte d'impression ou d'illustration, soit par le second plié, selon le cas. Tous les autres exemplaires originaux sont filmés en commençant par la première page qui comporte une empreinte d'impression ou d'illustration et en terminant par la dernière page qui comporte une telle empreinte.

Un des symboles suivants apparaîtra sur la dernière image de chaque microfiche, selon le cas: le symbole → signifie "A SUIVRE", le symbole ▽ signifie "FIN".

Les cartes, planches, tableaux, etc., peuvent être filmés à des taux de réduction différents. Lorsque le document est trop grand pour être reproduit en un seul cliché, il est filmé à partir de l'angle supérieur gauche, de gauche à droite, et de haut en bas, en prenant le nombre d'images nécessaire. Les diagrammes suivants illustrent la méthode.

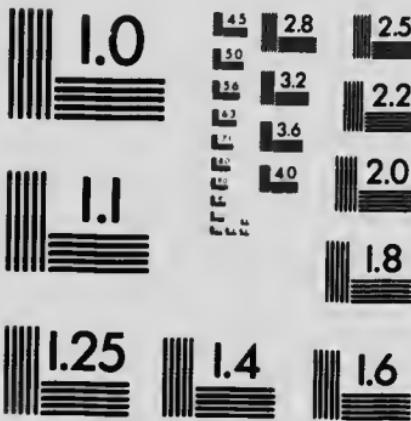


3



MICROCOPY RESOLUTION TEST CHART

(ANSI and ISO TEST CHART No. 2)



APPLIED IMAGE Inc

1653 East Main Street
Rochester, New York 14609 USA
(716) 482 - 0300 - Phone
(716) 288 - 5989 - Fax



CA M 6694

(2)

CANADA
DEPARTMENT OF MINES
MINES BRANCH

HON. W. TEMPLEMAN, MINISTER; A. P. LOW, LL.D., DEPUTY MINISTER;
EUGENE HAANEL, PH.D., DIRECTOR.

THE

PRODUCTION OF CEMENT

IN

CANADA

DURING THE CALENDAR YEAR

1908

BY

JOHN McLEISH, B.A.,

Chief of the Division of Mineral Resources and Statistics

OTTAWA

GOVERNMENT PRINTING BUREAU

1909

No. 31.

THE PRODUCTION OF CEMENT IN CANADA, 1908.

The Mines Branch of the Department of Mines has received from the producers complete statistics of the production of Portland cement in Canada, in 1908.

According to these returns the total quantity of *Portland cement made* in Canada in 1908 was 3,495,961 barrels of 350 pounds net, as compared with 2,491,513 barrels in 1907, or an increase of 1,004,448 barrels or 40·3 per cent.

The total quantity of *Canadian Portland cement sold* in 1908 was 2,665,289 barrels as compared with 2,436,093 barrels in 1907, or an increase of 229,196 barrels or 9·4 per cent.

The total *consumption of Portland cement* in 1908, including Canadian and imported cements was 3,134,338 barrels (of 350 lbs. net) as compared with 3,108,723 barrels in 1907, or an increase of 25,615 barrels or 0·8 per cent.

In addition to the above, other important statistical returns respecting the stocks on hand at the beginning and end of the year, the total value and average price per barrel, the number of men employed and wages paid, the quantity and value of the imports, etc., for the years 1907 and 1908, are shown in comparative form in the following table.

**Comparisons of Production, Sales and Imports of Portland Cement
in 1907 and 1908.**

	1907.	1908.	INCREASE.	%	DECREASE..	%
Cement sold..... bls.	2,413,093	2,665,289	229,196	8·4
Cement manufactured..... "	2,491,513	3,495,961	1,004,448	40·3
Stock on hand, Jan. 1..... "	290,015	383,349	84,334	28·2
" Dec. 31..... "	354,435	1,214,021	859,586	242·5
Value of cement sold..... \$	3,777,328	3,709,139	68,189	1·8
Average price per bl	1.55	1.39	0.16	10·3
Wages paid..... \$	956,080	1,275,638	319,558	33·4
Men employed..... No.	1,790	3,029	1,243	68·6
Imports of Portland cement.. bls.	672,630	469,049	203,581	30·3
Value of cement..... "	837,520	531,045	306,475	36·6
Average price per bl..... \$	1.24	1.13	0.11	8·9
Total consumption of cement in Canada..... bls.	3,108,723	3,134,338	25,615	0·8
No. of completed plants operated.....	17	23	6	35·3
Total daily capacity of operating plants as at Dec. 31..... bls.	14,400	27,500	13,100	90·9

The production of *Portland cement* in 1908 was derived from 23 operating plants, with a total daily capacity of 27,500 barrels, equivalent to about 8,250,000 barrels per year of 300 days, or 10,000,000 if all plants were run continuously for the whole year. The operating plants were distributed as follows : One in Nova Scotia using blast furnace slag ; one in Manitoba making a natural Portland cement ; one in British Columbia, two in Alberta and three in Quebec using limestone and clay; and fifteen in Ontario, of which 12 use marl and 3 limestone.

The total daily capacity of the plants using marl was 10,400 barrels, as compared with 17,100 barrels per day for all other plants. Of the total quantity of cement made in 1908, 1,573,090 barrels were made from marl and 1,922,871 barrels from limestone and slag.

It is not possible to give the detailed production in all of the provinces without divulging confidential returns. The following groupings, however, may be made: (1) Quebec and Nova Scotia; (2) Ontario; (3) Alberta, Manitoba and British Columbia.

The production in these groups in 1907 and 1908 was as follows:—

(1) Quebec and Nova Scotia.

	1907.	1908.	INCREASE.	%	DECREASE.	%
Cement sold.....bls.	456,579	749,021	292,442	64.1
Cement manufactured....."	456,025	93,712	497,007	108.9
Stock on hand Jan. 1....."	40,200	10,246	46	.1
Stock on hand Dec. 31....."	40,216	214,937	204,601	508.6
Value of cement sold.....\$	664,908	1,051,144	386,236	58.1
Wages paid.....\$	104,116	203,855	180,739	182.2
Men employed.....No.	305	705	400	130.8
Total daily capacity of operating plants.....bls.	2,300	7,900	5,600	243.5

(2) Ontario.

	1907.	1908.	INCREASE.	%	DECREASE.	%
Cement sold.....bls.	1,775,484	1,518,886	256,598	11.5
Cement manufactured....."	1,816,662	2,016,737	200,075	11.0
Stock on hand Jan. 1....."	242,248	314,579	72,331	29.9
Stock on hand Dec. 31....."	283,426	812,430	529,004	186.8
Value of cement sold.....\$	2,765,187	1,000,815	765,332	29.4
Wages paid.....\$	684,964	636,935	48,029	7.0
Men employed.....No.	1,192	1,619	427	35.8
Total daily capacity of operating plants.....bls.	9,400	14,900	5,500	58.5

(3) Manitoba, Alberta and British Columbia.

	1907.	1908.	INCREASE.	%	DECREASE.	%
Cement sold.....bls.	204,030	397,382	193,352	94.8
Cement manufactured....."	211,226	525,512	307,296	140.8
Stock on hand Jan. 1....."	16,567	28,524	11,957	72.2
Stock on hand Dec. 31....."	30,763	156,654	125,891	408.2
Value of cement sold.....\$	407,285	748,180	340,895	83.7
Wages paid.....\$	167,000	344,828	177,828	106.5
Men employed.....No.	289	615	326	112.8
Total daily capacity of operating plants.....bls.	2,700	4,700	2,000	74.1

Prices:—As already stated, the average price at the works during 1908 as returned by the manufacturers was \$1.39 per barrel. Prices in car lots, ex-package, at Toronto and Montreal, according to trade quotations, ranged from \$1.90 in January to as low as \$1.55 in December. In Winnipeg prices ruled during the latter half of the year at about \$2.40.

Imports and Exports:—There is very little cement exported from Canada; only \$34,591 worth being recorded for 1908. The imports of Portland cement, which were, previous to 1904, larger than the Canadian production, have been decreasing since 1906 and were in 1908 equivalent to but 17.6 per cent of the sales of Canadian cement, or 14.9 per cent of the total consumption. A duty of

12½ cents per 100 pounds, equivalent to 43½ cents per barrel of 350 pounds net, is levied on imports. The weight of the package is, however, included for purposes of duty.

The imports of cement during 1907 and 1908 by countries were as follows :—

	1907.			1908.		
	CWT.		VALUE.	CWT.		VALUE.
Great Britain	1,003,414	426	\$313,817	691,527	366	\$262,139
United States	1,134,113	482	431,513	92,576	550	283,800
Belgium	182,943	78	50,176	128,738	78	40,866
Other Countries	33,704	11	11,881	8,931	5	4,151
Totals.....	2,334,204	100	\$837,520	1,811,122	100	\$551,045
Equivalent in barrels	672,63	109,040

In the following three tables statistics of the production, imports and consumption of cement in Canada are given for the past five years :—

(1) Annual Production of Portland Cement, 1904-1908.

Calendar Year.	Cement Made.	Cement Sold.	Stock on hand Dec. 31.	Value of Cement Sold.	Average Price per bl.	Daily Capacity of Operating Plants.
1904	Barrels. 908,980	Barrels. 910,358	Barrels. 112,051	\$ 1,287,002	1.41
1905	1,541,568	1,346,548	906,468	1,913,740	1.42	8,000
1906	2,152,562	2,119,764	302,356	3,164,867	1.49	10,500
1907	2,491,513	2,430,003	354,433	3,777,328	1.55	14,400
1908	3,495,961	2,665,289	1,274,021	3,709,139	1.39	27,500

(2) Imports of Cement into Canada, 1904-1908 (Fiscal Year).

Fiscal Year.	Cement in bulk or bags. Value.	HYDRAULIC CEMENT.		PORTLAND CEMENT.	
		Cwt.	Value.	Cwt.	Value.
1904	\$14,305 00	—	12,088	2,476,388	\$ 905,017 00
1905	18,489 00	—	16,961	3,228,394	1,234,649 00
1906	27,858 00	—	10,794	4,034 00	2,848,582
1907 (9 months)	16,201 00	—	1,192	685 00	963,839 00
1908	12,418 00	—	18,860	6,710 00	523,120 00
					852,041 00

(3) Consumption of Portland Cement in Canada, 1904-1908.

Calendar Year.	Canadian.	Imported.	Total.
	Barrels.	Barrels.	Barrels.
1904	910,358	784,030	1,694,988
1905	1,346,548	917,558	2,264,106
1906	2,119,764	685,831	2,785,695
1907	2,430,003	672,639	3,108,724
1908	2,665,289	468,049	3,134,338

00935948



