### CANADIAN

# Contract Record

A Weekly Journal of Public Works, Tenders, Advance Information and Municipal Progress

This Paper Reaches Every Week the Town and City Clerks, Town and City Engineers, County Clerks and County Engineers, Purchasers of Municipal Debentures and Leading Contractors in All Lines Throughout Canada

VOL. 15.

TORONTO, MONTREAL AND WINNIPEG, JANUARY 4, 1905

No. 47

### THE CANADIAN CONTRACT RECORD

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### TENDERS WANTED

Tenders will be received up till 5 o'clock, 14th OF JANUARY, 1905, for all Trades required in the erection of Brick Town Hatli in the Village of Ailsa Craig.

A'Plans and specifications may be seen on and all the MONDAY, HIE 197H, at the office of E. All Craig, or J. A. Humphris, St.

B. Smith, Allsa Craig, or Mary's.

Mary's.

The lowest or any tender not necessarily ac-

E. B. SMITH, Village Clerk, Ailsa Craig.

### **TENDERS**

will be received by the undersigned up to SATURDAY, JANUARY 77H, 1905, for the repair of the Waddell Creek drain in the Township of Sarnia, a distance of about 1,496 road. Plans and specifications can be seen at the Control of the West of the West of the West or any tender not necessarily accepted.

MAGGIE LOWRIE, Township Clerk, Box 245, Sarnia

### PLANS WANTED

The Board of Trustees of the Moose Jaw Public School District No. 1 are prepared to receive up to 157H JANUARY, 1905, plans, specifications, and itemized estimate of cost, for an eightroomed School Building with an Assembly Room above the second floor; the building to be ateam heated and to have all modern sanitary conveniences. The sum of joo will be paid to the architect whose plans are adopted.

Address, H. JAGGER,
Secretary-Treasurer,
Moose Jaw Public SchoolT strict No. 1,
Moose Jaw Public SchoolT strict No. 1,

A demand of assignment is reported to have been made upon Ernest David, con. tractor, Longueuil, Que.

U. Pauze & Fils, sash and door manuacturers, Montreal, have been incorporated as a joint stock company.

### CONTRACTS OPEN.

THOROLD, ONT.—The waterworks by-law was carried here on Monday last.

PETROLIA, ONT .- The citizens defeated the by-law to establish a gas plant.

LETHBRIDGE, N.W.T.—The sum of \$11,000 has been voted to build a new school

GALT, ONT.—The ratepayers defeated a by-law to loan \$5,000 for a new industry

LINDSAY, ONT.—A by-law to spend \$20,000 on a water filtering plant was voted down.

KINGSTON, ONT .- The by-law to raise \$2,800 for a new sewer was probably defeated.

NEWCASTLE, N.B.—The Rosebank Lumber Co. will next summer build a large saw mill here.

TILSONBURG, ONT.—The by-law to assist the Wind Motor Co. was carried by a large majority.

PERTH, ONT.—The waterworks by-law was carried, while the Carnegie library by-law was defeated.

KINCARDINE, ONT. - The pro-prosed extension of the High School has been sanctioned by the electors.

ORILLIA, ONT.—The Town Council have just passed a by-law authorizing the issue of debentures for \$41,000.

CALEDONIA, ONT. - J. Hamm wants a loan of \$6,000 to assist him in establishing a canning factory here.

PORT ARTHUR, ONT. — Frank Marriaggi purposes building another addition to the Northern Hotel.

OSHAWA, ONT. - It is understood that a movement is on foot to build a combined club house and curling rink

WETASKAWIN, N.W.T.—J. Stacey Orr will receive bids up to January 20th for the purchase of \$35,000 public school

BERLIN, ONT.—The ratepayers on Monday last carried a by-law to raise \$6,000 for extending the sewerage disposal plant.

BROCKVILLE, ONT. — B. Dillon, architect, is preparing plans for a double brick house to be built on William street by W. J. Splan.

WOODSTOCK, ONT .- A by-law to grant a loan of \$12,000 to the Eureka Co., of Windsor, failed to get the neces-

Co., of Windsor, failed to get the necessary two-thirds vote.

ST. MARY'S, ONT. — The electors have voted against guaranteeing the bonds of the St. Mary's Quarry Co. to the extent of \$30,000.

CORNWALL, ONT. — By-laws to to raise \$8,000 for enlargement of the

High school and \$5,000 to extend the waterworks system have been sanctioned by the ratepayers.

INGERSOLL, ONT .-- The ratepayers voted down the by-law to grant a loan to Bradbury & Waterhouse, woollen manufacturers, to make improvements to their

EGANVILLE, ONT .- It is proposed to make improvements to the electric light plant here. - Reinke & Bolan purpose installing new machinery in their woodworking factory.

LUNENBURG, N. S. — George H. Love, Town Clerk, will receive tenders up to Wednesday, February 15, for the construction of a complete sewerage system for this town. tem for this town.

BELLEVILLE, ONT .- A by-law to raise \$10,000 to improve the waterworks system was carried by the ratepayers on Monday. The by-law granting a loan to the Deacon Shirt Co, was defeated.

CALGARY, N. W. T.-Although the Council have voted \$60,000 for a municipal lighting system, it has not yet been decided whether to purchase the existing plant or install a new one.

NORTH SYDNEY, N. S. — The question of securing a dry dock here was considered by the Board of Trade last week, a proposition in that connection having been submitted by Capt. Farquhar.

PORTAGE LA PRAIRIE, MAN.-A large eastern implement firm have pur-chased the R. P. Campbell property on Saskatchewan ave. with the intention of building a brick block thereon in the spring.

ST. CATHARINES, ONT. — The Niagara, St. Catharines and Toronto Railway Co. will apply to the Dominion Government for an extension of the time for the commencement and completion of their road.

ST. THOMAS, ONT .- It is announced that the Pere Marquette Railway will spend upwards of \$2,000,000 on im-provements. A new dock will be built at Walkerville and heavier rails laid on different sections.

WESTMOUNT, QUE. — The Heather Curling Club have purchased land on Kensington ave. on which to build a rink and club house, to cost about \$20,000. The building will have a steel frame.

CHIGNECTO, N.S.-David Mitchell, manager of the Chignecto Coal & Railway Co., states that the surveys for the line of railway to be built from Chignecto to a point on the Straits of Northumber-and have been completed.

ESSEX, ONT. - The Lieutenant-Governor has granted an order-in-council permitting the town to issue \$1,500 of debentures for improvements to the waterworks system without submitting the question to the ratepayers.

SEAFORTH, ONT. — The Canada Furniture Manufacturers will now proceed with the erection of their factory, the ratepayers having agreed to a loan of \$20,000.

GUELPH, ONT. — By-laws were carried to raise \$50,000 to extend and improve the street railway and buy a park, and \$7,000 for waterworks improvements, including a new filter. The by-law for \$23,000 to enlarge the Colegiate Institute was defeated.

TILBURY, ONT.—W. C. Crawford has purchased the mill site of H. Sloan and will at once install saw, heading and planing mill machinery. — The Village Council have petitioned the Minister of Public Works, Ottawa, to build a dock at the mouth of Baptiste Creek.

HAMILTON, ONT.— The deal for the property on which the new armory is to be erected was closed last week. It is expected that work will be commenced in spring.—By-laws were carried here on Monday to raise \$50,000 for an addition to the hospital and \$15,000 for market improvements.

CHATHAM, ONT. — J. L. Wilson & Son, architects, are preparing plans for remodelling the store occupied by Mrs. Kelly, King street, and the Tilt store.— By-laws were carried here on Monday last to aid the Defiance Iron Works in establishing a factory and to raise \$41,000 or a new market building.

MONTREAL, QUE. The Protestant Board of School Commissioners have not yet secured a site on which to erect the proposed Senior school. The Government will probably be petitioned to build a branch post office on St. Catherine street at some central point in St. James' Division.

VICTORIA, B. C.—W. W. Butler, of his city, is forming a company to establish cement works at some point along Puget Sound. — Moore & Wittington, contractors, have made application to the Dominion Government for water-front privileges at the end of Pleasant street, the intention being to erect a saw mill.

STRATFORD, ONT. — The joint committees of the City Council and Board of Trade have decided upon the terms upon which the C. P. R. may enter this city. The road is to be built within a year and the construction will probably commence next spring.—The ratepayers approved of by-laws to raise \$50,000 for extension and improvement of the waterworks system, \$7,000 to complete the sewage disposal plant, and \$3,000 for the erection of a morgue.

EDMONTON, N.W.T.—It is understood that a local architect is preparing plans for a new opera house to be built here.—D. R. Fraser & Co. propose to construct dams, booms and other improvements on the Saskatchewan river above this town.—A meeting of the Board of Trade and Town Council was held last week to consider the question of constructing a union railway and traffic bridge between Edmonton and Strathcona. The project was favored.

OTTAWA, ONT. — Mr. Ewart, chief architect of the Public Works Department, and John McDougall, Commissioner of Customs, have visited several United States cities inspecting customs examining warehouses with the object of obtaining ideas to be embodied in the new warehouses to be built in Toronto and other cities. —The Temiskaming and Mechiskam Dam Co. has been incorporated, with a capital of \$100,000, to build a dam across the southern outlet of Lake Temiskaming near the terminus of the

C.P.R. E. B. Eddy and W. H. Rowley are among the incorporators.

BRANTFORD, ONT. — It is said that the Bel Telephone Co. are considering the erection of a new building here.—
Stewar', Witton & Taylor, architects, have prepared plans for extensive additions to the works of the Wm. Buck Stove Co., including an ehlargement of the moulding shop to accommodate 250 additional moulders, an enlargement of the mounting and nickle-plating shops, and the erection of an entirely new building to be used as a pattern vault.—It is understood that plans are progressing favorably for the erection of a new hotel in this city.—The ratepayers approved of the proposal to grant the Water Commissioners \$50,000 to improve the water supply but voted down the by-law to provide \$62,000 for a drainage system.

VANCOUVER, B.C. — The Council of I orth Vancouver will award contracts at once for a waterworks system.—Tenders will be received by the City up to January 26th for a supply of rock. The City Engineer estimates that 10,000 yards will be required.—S. Jones, proprietor of the Dominion Hotel, Victoria, has purchased property on the corner of Hastings and Homer streets on which he intends to erect a store and office building.—A. G. Thynne, manager of Pilkington Bros., has been instructed by the head office in England to build an addition to their glass warehouse in this city, to be 65 × 120 feet and one storey high. Construction will be commenced at once.—Robertson & Robertson are applying for the incorporation of a company to construct a railway from Vancouver to Lillooet Lake.—Mr. Blackmore, architect, has made preliminary plans for an athletic building to be built on the corner of Dunsmuir, and Beatty streets, at an estimated cost of \$20,000. A. Larwill is secretary of the committee having the matter in hand.

WINNIPEG. MAN. - The French Catholic population have purchased a block of land situated between McDermott, Bannatyne, Lydia and Marguerite streets on which it is the intention to build a fine church to cost upwards of \$100,000. Rev. Father X. Portelance, formerly of the Church of the Sacred Heart, Ottawa, has been appointed parish priest.—The Winnipeg, Selkirk and Lake Winnipeg Railway Co. are applying to the Landstone for complexity to the Landstone for comple to the Legislature for permission to build a line into this city. — C. J. Brown, City Clerk, is asking for tenders up to Friday, 6th inst., for metallic fittings for the vault in the City Treasurer's office. He is also taking tenders this week for construction of an asphalt pavement on Sunderland ave., from Aikens to King st., and a cedar block pavement on lane east of Main st.

The Riverside Park Railway desire an extension of time for the construction extension of time for the construction of their road between Winnipeg and St. Agathe. — The City Council propose to construct an asphalt pavement on President from Marvland street to for construct an aspinal pavellent of Broadway, from Maryland street to Lendrum street, cost \$9,148.75; on Lendrum street, from Portage to Prestonave., cost \$5,588; on Kate street, from Notre Dame to McDermott ave., cost \$4,172, and on St. James place, cost \$1,378.—It is understood that the C.P R. will shortly is understood that the Construction of a num-let contracts for the construction of a num-ber of bridges between Winnipeg, and Fort William.—Incorporation has been Fort William.—Incorporation has been asked for the Independent Telephone Co. of Canada, the promoters of which are residents of Minneapolis and the State of Iowa. It is their purpose to establish in towns throughout the province the dial system of telephones. The capital stock is fixed at \$10,000,000.

TORONTO, ONT.—H. W. Love, of First avenue, has decided to build a pair of 8-roomed dwellings and one single dwelling on Smith street, at a cost of

\$7,000, also three pairs of dwellings on 57,00c, also three pairs of dwellings on Bain street, near Broadview, to cost \$8,500. — J. B. LeRoy & Company are about to erect a ten-roomed residence at the corner of Bain and Broadview aves., at a cost of about \$5,000. The same firm have just disposed of 600 feet of land on Pape ave., upon which a block of small houses will be erected in the near future. — The Department of Public small houses will be erected in the near future. — The Department of Public Works, Ottawa, are asking for tenders up to Thursday, January 26th, for the construction of an extension to the breakwater on south side of Toronto Island. Plans may be seen at the office of H. A. Gray, C. E., Confederation Life Bu Idiug. — Plans are being prepared for the new distributing post office to be built by the Dominion Government at the correct Front and Bay. ernment at the corner of Front and Bay streets.—It is proposed to erect a new Sunday School building in connection with Wesley Methodist church on Bloor street, at a probable cost of \$25,000. About \$13,000 has already been promised and it is likely that the work will be commenced in the spring.--By-laws to provide for the issue of debentures for \$300,000 for new buildings at the Industrial Exhibition and for \$700,000 for an improved system of fire protection were both carried by large majorities on Monday last.

### FIRES.

Residence of Samuel Blair at Stanley, N.B.; loss \$3,000, insurance \$1,000.— General store of W. R. Carnrite at Roblin's Mills, Ont., totally destroyed; loss \$8,000.—Brewery of the Cosgrave Brewing Co., corner Queen and Niagara streets, Toronto, damaged to extent of \$30,000.—St. Andrew's Presbyterian church, Winnipeg, damaged to extent of \$15,000.—Grist mill of Mr. Light at Notre Dame du Lac, Que.; loss \$4,000.

### CONTRACTS AWARDED.

BRANTFORD, ONT.—Heating the new armory: Charles Taylor, successful tenderer.

VICTORIA, B.C. — J. A. Sayward has secured the contract for building the cabin work on the steamer Venture.

ESSEX, ONT.—Mr. McKay, of Toronto, has purchased \$3,900 5 per cent. town debentures, at a premium of \$175.
WINDSOR, N.S.—The contract for heating and plumbing for the new hospital has been let to T. T. Murphy, at \$2,844.

OTTAWA, ONT.—George Goodwin has signed the contract for the construction of the Royal Victoria museum. The price is about \$990,000.

WINNIPEG, MAN.—Foley, Larson & Stewart are reported to have secured the contract to double track the C.P.R. between Winnipeg and Fort William.

BRACEBRIDGE, ONT.—The J. D. Shier Lumber Co. have secured the contract for building stations on the Temiskaming and Northern Ontario Railway.

NEW GLASGOW, N.S.—H. James McDonald, of this place, has secured the contract to double track the Intercolonial Railway from New Glasgow to Stellarton.

EDMONTON, N.W.T.—J. W. Huff and C. J. Carter, of this city, have secured the contract to supply 100,000 railway ties for the Canadian Northern Railway. The ties are to be delivered at Battleford during the coming summer.

HAMILTON, ONT. — The directors of the Hamilton, Ancaster and Brantford Railway Co. have let the contract for the building of the road to Haines Bros., of New York. The road will cost about \$500,000 and is to be completed by December 1st, 1905.

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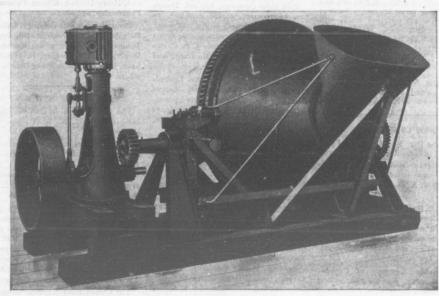
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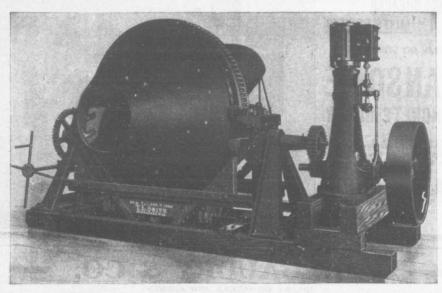
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VIEW FROM CHARGING SIDE.

SMITH 1905 MIXER MODEL -





VIEW FROM DISCHARGING SIDE.

W.H.C. Mussen & Co.

RAILWAY, MINING AND CONTRACTORS' SUPPLIES.

MONTREAL

STRATFORD, ONT.—The contract for new Catholic church here has been awarded to Blondé Bros. & Co., of Chatham, Ont., at about \$20,000. Building will be \$2 \times 112 feet, red brick, with brown stone trimmings. Work will be commenced in the spring.

MONTREAL, QUE.—The contract to supply 7,500 yards of granite blocks has been awarded to the Sicily Asphalt Co., at \$1.52 per yard. J. Rock will supply 1,800 feet of straight curbstone at 39 cents a foot, and 2,000 feet of corner curbstone at 49 cents a foot.

### NEW COMPANIES.

Condensed Peat Fuel Company, Peterboro, Ont., incorporated, capital \$40,000. Vivian Moore, mining engineer, D. H. Moore, Crown timber agent, both of Peterboro; W. A. Sadler, of Toronto, and others.

Automatic Railway Signal Company, Limited, Montreal, incorporated, capital \$500,000, to manufacture railway signaling devices, etc. Joseph Lemire, mechanic, Rev. Frederic Tetreau, of Drummondville, Que., and others.

Hood Rubber Company of Canada, Limited, Montreal, incorporated, capital \$5,000, to manufacture rubber boots and shoes, etc. R. D. McGibbon, barrister, Stephen J. LeHurar, accountant, and others.

The Alza Company, Limited, Montreal, incorporated, capital \$100,000, to manufacture window sashes, window blinds,

doors, etc. J. C. Moore, J. S. Teasdale, John M. Power, and others.

Pure Color Company, Limited, Hamilton, incorporated, capital \$100,000, to manufacture and deal in dry and paste colors for paints, lubricants, leather dressings, etc. E. R. Clarkson, J. P. Campbell, H. E. Ralston, of Hamilton, and others.

Wahnapitae Power Company, Limited, Sudbury, Ont., incorporated, capital \$250,000, to develop electric power. Frank Cochran and William McVittie, of Sudbury; J. R. L. Starr and J. H. Spence, of Toronto, and others.

B. and T. Roller Bearing Window Company, Limited, Toronto, incorporated, capital \$40,000, to manufacture roller bearings, window sashes, etc. Directors, A. J. Jackson, James H. Pauley, William Bentley, Toronto, and others.

Brooks-Smith Hardware, Limited, Toronto, incorporated, capital \$75,000, to munufacture and sell hardware, mantels, grates, tiles, etc. Directors, E. J. Creeper, John Brooks, W. M. Smith, of Toronto, and others.

Reading Mining Company, Limited, Toronto, incorporated, capital \$250,000. Directors, Isaac Hollenbach, T. E. Seidle, Henry Kramer, Toronto, and others.

Cook-Fitzgeraid Company, Limited, London, Ont., incorporated, capital \$50,-000, to manufacture boots and shoes. J. D. Cook, E. J. Cook, London, and others.

Henry Disston & Sons, Limited, Tor-

onto, incorporated, capital \$100,000, to manufacture saws and other tools. Directors, Henry Disston, William Disston, of Philadelphia, and others.

Dorion Lead & Zinc Company, Limited, Port Arthur, Ont., incorporated, capital \$50,000, to carry on mining operations. Directors, Michael Jacoby, H. J. Achenbach, M. A. McNaughton, of Duluth, and others.

### BUSINESS NOTES.

The Alberta Sash & Door Company, Limited, Calgary, N. W. T., has been incorporated.

A new industry for the manufacture of cement blocks will shortly be started at Prince Albert, N. W. T.

Mrs. C. E. Brodeur has registered as proprietress of the business of C. E. Brodeur & Company, plumbers, St. Hyacinthe, Que.

A. L. Gartshore, who has resided in Vancouver, B. C., for some time past, was presented by his friends in that city with a case of solid silver prior to his recent departure for Hamilton, where he will become manager of the Gartshore-Thompson Pipe and Foundry Company.

The Climax Road Machine Company, of which Mr. John Robinson is general manager, has recently commenced business in Hamilton as manufacturers and dealers in high-class road-making machinery and municipal and contractors' supplies. The advertisement of the new company will be found in this paper.

# MIXES CHEAPER MIXES BETTER

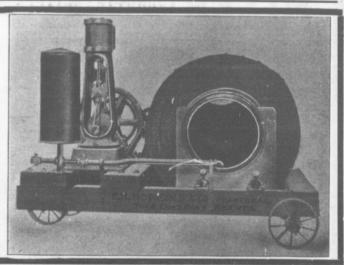
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# RANSOME GONGRETE MIXER

Capacities from 5 to 80 Cubic Yards Per Hour. With or Without Power. On Skids or Trucks.

### F. H. HOPKINS & CO.

Successors Late James Cooper
New Imperial Bank Bldg.,
MONTREAL, P. Q.



# L. H. GAUDRY & CO.

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All weights and tests to suit requirements. 2 to 48" in diameter.

Sizes—4 to 48 inches in diameter.

Prompt Shipments.

Large Stock.

Superior Quality.

ONCE INTRODUCED, ALWAYS USED.

It will pay you to obtain particulars and prices before placing your orders.

OFFICES: HOCHELAGA BANK BUILDINGS

Direct importation from best English and Scotch manufacturers.

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### BUILDING OPERATIONS IN ' MONTREAL

With two exceptions, the year 1904 witnessed the greatest building period i the history of the city of Montreal, the value of the operations representing \$3,643,181, and the number of permits issued being 1,329. So far as the number of permits is concerned, the past year is far ahead of any other.

The two years which exceeded the past year were 1887 and 1903. The amount of building done in 1887 was \$3,793,178, and the number of permits issued 1076; in 1903 the value of building done was \$3,948,733, and the number of permits issued 1,010.

The comparison between 1903 and 1904 is, according to the department books, as follows, the figures not including the amount spent by the city on the erection and repair of public buildings :-

| New Buildings Permits for alterations |       | 1903.<br>581<br>429 |
|---------------------------------------|-------|---------------------|
| Total permits                         | 1,329 | 1,010               |

Value of new build-

ings. . . . . . \$3,004,901 \$3,397,741 Value of alterations. 598,280 550,992

Total value .... \$3,643,181 \$3,948,733 Decrease for 1904—\$305,552.

The extent of building operations during the present year may be gathered from the following new edifices erected: Dwellings, 1,147; stores, 42; warehouses, 15; factories, 13; churches, 2; schools, 2; hospitals, 5; office buildings, 3; stables, 22 and sheds, 126. In dwellings alone there is an increase of 460 over the number erected last year, but in stores there is a decrease, the number being 42, as against 94 in 1903.

Experiments are being made by the government at the Sault Ste. Marie ship canal looking to the substitution of concrete for wood superstructure for the piers. There are altogether about three miles of these piers, but the government is rebuilding only a short section at this time. The increasing cost of lumber and the fact that the timber decays quickly is the principal factor in impressing upon the authorities the necessity of making a change in the material heretofore used in such work. In the long run concrete will prove a much cheaper material, as it will never have to be replaced, and will be incomparably

### JOHN S. FIELDING Mem. Soz. C. E. West Penn. '87.

### CONSULTING ENGINEER

Dams, Mills, Bridges, Machinery. Room 2, 15 Toronto Street, TORONTO, ONT. Telephone Main 3488.

J. A. I., WADDELL, Mem. Can. Soc. C. E. Mem. Inst. C. E. Mem. Am. Soc. C. E. Mem. Am. Soc. C. E. Mem, Can. Soc. C. E. Mem, Inst. C. E. Mem, Am. Soc. C. E.

# Waddell & Hedrick

Gonsulting Bridge Engineers KANSAS CITY, MO.

anadian Head Office : Manning Chambers, TORONTO, ONT. Montreal Office: 185 St. James Street.

more attractive in appearance. The con crete work begins about two feet below the water line. The government is always slow in taking such departures from established usage, but it is inevitable that as a rule all work of this class in the tuture will be made of concrete.

### SAND! The Water Washed Variety

GRAVEL Slag for foundations and fireproof work.

SAND & DREDGING LIMITED, Tel. M. 4507. John Street Dock

### What is Bitulithic?

IT IS THE BEST ROADWAY ON EARTH. 25,000 sq. yards laid in Toronto during 1904. ESTIMATES FURNISHED BY

The Warren Bituminous Paving Co., Limited Head Office: 164 Bay Street, TORONTO.

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s the Highest Grade Artificial Portland Cement and the Best for High Class Work. Has been used largely for Government and Municipal Works. TO BE HAD FROM ALL CANADIAN DEALERS

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Robinson's Latest Improved

### STEEL TILE MOULDS

With adjustable cone tap filler and reversible bottom ring for making plain or telescopic joints. Also all kinds of the latest improved

Road Making Machinery and Steel Stone and Ore Crushers

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# Concrete Mixers and Concrete Mixing Machinery

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Third Edition

## Ganadian Gontractor's Hand-Book AND ESTIMATOR

The third edition of the Canadian Contractor's Hand-Book The book has been revised and enlarged to upwards of two hundred pages, and the title changed to the Canadian Contractor's Hand-Book and Estimator, considerable matter bearing on the cost of performing various kinds of work having been added.

The price of the third edition, mailed free, is \$1.00 to subscribers of the Canadian Architect and Builder, \$1.50 to non-subscribers. Order from the publishers,

> The C. H. Mortimer Publishing Co., of Toronto, Limited Confederation Life Bldg., Toronto.

Branch: Imperial Building, Montreal.

### THE BEST SIZE FOR HOLLOW CON-CRETE BLOCKS?

There has been considerable discussion among concrete block manufacturers and concrete block machinery manufacturers as to what is the most desirable size in which to make hollow concrete blocks, and there seems to be a great deal of diversity of opinion as to what is best. This is perfectly natural, because different uses will demand different sizes for the best results, also the best size will depend upon the point of view or object for which such a decision should be made. For instance, the size desired may be a matter of taste only, or a matter of convenience perhaps, a matter of convenience in placing perhaps, or the size adopted may be purely a matter of economy in manufacture and in handling.

It is evident that for buildings of markedly different class, blocks of different size and design would be desirable. It is also evident that the same size would not be so desirable for porch and veranda work as would be required for buildings or foundations. It is also evident that retaining walls for the best results will require much larger blocks than would be required for most other work. The size of blocks for culverts will depend on the size of the culvert, the span and the load to be carried. The same will obtain for the construction of chimneys.

This matter is one worth consideration and we would be glad to have the opinion of our readers and advertisers on this subject, each one giving his opinion and what it is based on as to the best sizes for: first, buildings; second, porch and veranda work; third, foundations; fourth, retaining walls; fifth, culverts, 10 foot span and 20 foot span; sixth, chimneys, and any other purposes with which you may be familiar.

—Rock Products.

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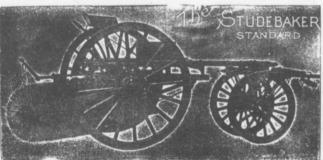
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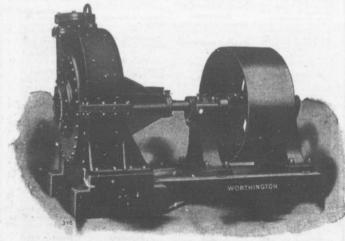
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The city of Toronto made substantial progress in the erection of buildings during the past year. The fire in the early spring necessitated the erection of many large and valuable buildings in the wholesale district, and all the burned area, except Front street, which is stagnant on account of the uncertainty of railway expropriation, has been largely built upon.

The building permits for the year show an increase over last year over one and a half million dollars. The following is the record by months:

| January \$ 61,450  | 00  |
|--|-----|
| February 154,380   | .00 |
| March 261,845  | 00  |
| April  | 00  |
| May 554.956  | 00  |
| June 1,100,820   | 00  |
| July 844,550   | 00  |
| August 540,180   | 00  |
| September 552,875  | 00  |
| October 605,032  | 00  |
| November 471,590   | 00  |
| December   | 00  |
| Total, 1904 \$5,894,720  | 00  |
| Total, 1903 4,356,457  |     |
| Total, 1902 3,854,923  | 00  |
| and the same of th |     |

A demand of assignment is reported to have been made upon Ernest David, contractor, Longueuil, Que.

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### SEWAGE DISPOSAL SYSTEM FOR A SMALL CITY.

An interesting report lately issued by the Ohio State Board of Health contains descriptions of a number of sewage purification plants in Ohio.

Among the various systems employed for the disposal of sewage, the septic tank has acquired quite a prominent place, and for the last five or six years the practice in this state has largely been to construct septic tanks supplemented by coke, cinder or sand filters.

In connection with this, a description of the sewage disposal of the city of Kenton may not prove uninteresting

The city of Kenton, O., north district, having a population of about 8,000, lies principally in the watershed of the Scioto river; but the northern district, having an area of about 150 acres, drains northward into a county ditch leading into a tributary of the Maumee river.

A public water supply was introduced in 1883. The average daily consumption is now 700,000 gallons or 175 gallons per

Nearly one-half the total population are connected with the combined sewers which discharge directly into the Scioto river.

The north district is at present but partly sewered, there being about 400 people connected. Measurements showed that the day flow was at the rate of 35,000 gallons per day, which probably means an average actual dry weather flow of about 25,000 gallons per twenty-tour hours. The sewers are principally on the separate system, but receive the surface water from one or two catch basins. The quantity used for flushing is estimated at 1,500 to 2,000 gallons per day. As the charge of sewage from the northerly disinto the county ditch would have created a nuisance, disposal works were constructed in 1901 at a distance of about one-half mile north of the corporation

The plant consists of:

1st. A septic tank 28 feet long, 16 feet wide and 6 feet deep, holding 21,000 gallons, or about one day's flow in dry

2d. Three dosing filters or "contact filters," which are flush tanks filled with coarse filtering material.

3d. Three beds of pea coke, onto which the sewage is discharged intermittently from the dosing filters.

The septic tank is divided longitudinally by a brick wall and is so arranged that the sewage enters each half at one end and is drawn off at the other end at a point 2 feet below the surface, through small openings into a wooden channel or trough from which it enters the flushing filter by means of inverted siphons.

These flushing filters are 5 feet by 10 feet by 2 feet deep and are filled with a mixture of charcoal, coke and pieces of limestone ranging from one-half inch to three inches in diameter, to a point above the ends of the inlet pipe, which are protected by screens. By raising the end of the outlet pipe any of the three filters may be put out of service.

The principal filters or "wave beds" consist of three long brick and concrete tanks, each 10 feet by 100 feet, the bottoms of which have a decided slope away from the septic tank, and which are filled with a layer of pea coke 18 inches deep at the upper end and 4 inches at the lower; the coke is covered with a layer of broken stone.

The sewage from the flushing filter discharges against the upper end of the filtering material, and flows through the inclined layer over the whole distance of 100 feet, when it is collected in an effluent channel and conveyed to the county ditch.

The septic tank is no doubt very efficient as a sludge destroyer. After nearly one and one-half years' operation it contains a foot of sludge at the bottom and no scum at the surface. It is said, however, that when surface water enters the tank a m quickly forms, but disappears flow of surface water ceases.

The dosing filters have given some trouble in clogging around the air pipe of the siphon and thus causing continuous discharge on to the main filters

Very little care is given to the plant; one man visits it three or four times a month, inspects the working of the siphons,

month, inspects the working of the siphons, and loosens the filtering material at the upper end of the filters.

Analyses of samples of sewage and effluent collected on November 29, 1902, showed a high percentage of removal of organic matter and a well nitrified effluent, but samples collected on September 18, 1903, showed less organic matter was then being removed and that the effluent was not being nitrified. not being nitrified.

The cost of the plant was about \$4,000 and the annual cost of maintenance is estimated at \$50.00.—Engineering Review.

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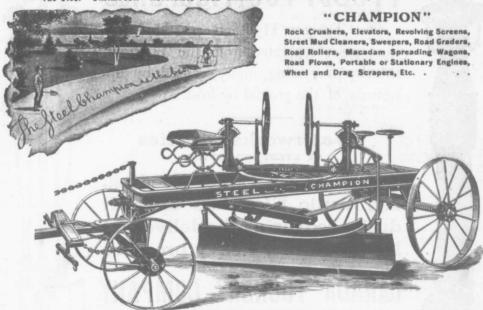
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| ORONTO PRESSED BRICK AN            |                            |              |  | Coronto.     | Montreal.  | PORTLAND  | OBME     | NT   |        |      |
|------------------------------------|----------------------------|--------------|--|--------------|------------|---|----------|------|--------|------|
|                                    | F.O.B.                     | F.O.B.       | Statistead granite paving blocks, 8 in, to 12 in, x6 in.   |              |            |   |          |      |        |      |
|                                    | filton, Ont.               | montreal.    | x4% in. per M  |              | 50 00      | CARLOA  | DS.)     |      |        |      |
| ed No. 1                           |                            | 16 00        | Granfte curbing stone, 6x  |              | 3          | Consilier (Parkers                                    |          |      |        |      |
| 11 2                               |                            | 14 00        | se in, per lineal foot   |              | *0         | Canadian (Packages, 350<br>1bs. net.):                | Toron    | to.  | Mon    | trea |
| off No. 1                          |                            | 20 00        | Buctouche Olive Freestone  | 85           | 65         | 108. Het.) :  |          |      |        |      |
| ** 2                               | 12.00                      | 18 50        | Olive Sandstone (Indian-   |              |            |   |          |      |        |      |
| own.                               |                            | 25 50        | town, N. B)  | 80           | 70         | Rathbun's Star  | 1 70 2   |      | 2 10   |      |
| man Red                            |                            | 30 50        | Brown Sandstone (Sack-   |              |            | Trowel  |          |      | 1 85   | 19   |
| " Buff                             |                            | 33 50        | ville, N. B  | 80           | 70         | Samson  | I 75 1   | 85   |        |      |
| " Brown                            |                            | 40 50        | Moat red sandstone, per  |              |            | Magnet  | I 55 I   | 65   | _      |      |
| rd Building                        |                            | 13 00        | cu. ft   |              | 60         | Monarch   | 1 80 1   | 90   | 1 80   | 19   |
| Sewers                             |                            | 12 00        | Black Pasture buff stone   |              |            | Hercules  | 1 05 1   | 75   |        |      |
| Backing                            |                            | 11 50        | per cu. ft   |              | 50         | Imperial  | 1        | 75   |        | 16.1 |
| ulded and Ornamental fron          |                            | .00 per 100. | Nova Scotia blue grey, per cu.   | it.          | 65         | Crescent 375 lbs.gross                                | 330 3    | 40   | 1 95   | 34   |
| rra Cotta String Courses an        | d Frieze, t                | rom soc. to  | Coursers, 6 to 8 in. f. o. b. S  | t.           |            | Diamond 350 " " Giant" Brantford                      | 3 30 3   | 30   | 1 85   |      |
| iz.oo per ft. run.                 |                            |              | Mary's, per cord   | 150          | 7 00       | Giant, Biantiold                                      | 1 75 2   | 09   | 2 00   | 2 5  |
| ofing Tiles, \$20.00 per 1,000     | \$23.00 Mot                | ntrea:       | Footing, 6 to 10 in. per cubic   | t.           | 15         |   |          |      |        |      |
|                                    |                            |              | Dimension Stone, f. o. b.  | st.          |            | American (in Bags):                                   |          |      |        |      |
| BEAMSVILLE BRICK AND               |                            |              | Mary's, per cubic foot   |              | 35         | ramerican (in bags):                                  |          |      |        |      |
|                                    | F.O.B.                     | F.O.B.       | Granite (Laurentian Pink) As   | n-           | - 44       |   |          |      | -      |      |
|                                    | Beamsville.                |              | lar,6 to 2 in.,rise 9 in., per c<br>Dimension Stock Granite, (La   | it.          | 25         | "Helderberg"  |          |      | 1 80   |      |
| d Peerless Facing                  |                            | \$20 50      | entian Pink) for building p  |              |            | Alsen   |          |      |        | 2 1  |
| No.1                               |                            | 18 50        | poses, per c. ft., f.o.b. quarri   | ar-          | 40         | Lehigh, in bbls., 375 lbs.                            |          | 35   | 2 10   |      |
|                                    | 11 00                      | 16 50        | Do., for polishing purposes,   | CB CB        | 40         | cotton sacks, 350 net                                 |          | 00   |        | 20   |
| No. 3                              | 8 50                       | 14 00        | to 2 tons weight, per cubic fo   |              | 70         |   |          | 10   |        | . 11 |
| wn Peerless Facing                 | 20 00                      | 25 50        | to a tone weight, per cuoic to   |              |            | "Iron Clad" in bags 350 1                             | DB.      |      | 1 80   |      |
| No. 1                              | 15 00                      | 23 50        |  |              | 3. Halitax | "Invicta" " " "                                       |          |      | 1 65   |      |
| ff Peerless                        |                            | 25 50        | Dimension stock granite f  | OT           |            | Wditongack  |          |      | 1 20   |      |
| No. 1                              |                            | 23 50        | building purposes, per cu.   | ft.          | 50         |   |          |      |        |      |
| No. 2oulded and Ornamental Bri     | als from \$4.4             | 20 50        | Do., for polishing purposes,   | ip qi        |            | Vulcanite (The Toronto                                | Potterw  | Co   | Tim    | Stad |
| oman Red (Size 12 x 4 x 1 1/2 i    | ce mon \$3 to              | 33 50        | to a tons weight, per cubic  |              | 1 00       | Toronto) 35c lbs. per bbl.                            |          | co., | Action | **** |
| omad Red (Size 12 x 4 x 175 1      | n.j. 20 CO                 | 33 50        | Paving sets, per thousand blo  | ck           | 60 00      | In paper bags   | - •      | Bo   |        |      |
| Buff " "                           | 24 00                      | 39.50        | CREDIT VALLEY  | STORE        |            | " wooden bbis   |          | 00   |        |      |
| trified Paving Brick No. 1.        | 18.00                      | 23 50        | CREDIT VALUET  |              | ****       | " cotton bags   | . 2      | 10   |        |      |
| " " No. 9.                         | TE 00                      | 20 50        |  |              | Quarries.  | conton mage   |          |      |        |      |
| wer                                | 6 10                       | 18 00        | Rubble, per ton  |              | 65         |   |          |      |        |      |
| ofing Tile                         |                            | 26 00        | Brown Coursing, up to 10 p   | er           | -          | English (in Barrels) :                                |          |      |        |      |
| FIRE BI                            |                            |              | sup. yard  |              | 85         |   |          |      |        |      |
|                                    | THE RESERVE AND ADDRESS OF |              | Brown dimension, per cub.  |              | 70         | Brook's Shoobridge Anchor                             | 2 15 2   | 0    | 2 00   | 21   |
| TORONTO POTTERY CO.                | F. O. B. T                 |              | Grey coursi g, per sup. yard   |              | 1 25       | Dioor a phoonings in mo                               | - 33 - 4 |      |        |      |
|                                    | Car lots                   | Less         | Grey dimension, per cub. ft.   | **           | 50         |   |          |      |        |      |
| ovd                                | 20 00 M.                   | 25 00 M.     | ROMAN STONE. F.  | O. B. Fac    | ctory.     | Belgian (in Barrels) :                                |          |      |        |      |
| . W. Co                            | 22 50 M.                   | 27 50 M.     | The same of the sa |              |            |   |          |      |        |      |
| vage Crown                         | 28 50 M.                   | 38 00 M.     | Sills, tooled scated and throat<br>35c. per lineal foot  |              |            | " Josson '  | 460 4 5  | 100  | 2 20   |      |
| amsay                              |                            | 30 00 M.     | Hollow Block, 12-inch wall,  |              |            | "North's Condor                                       | 205 27   | 0    | 2 25   |      |
| STONE.                             | Toronto.                   | Montrea      | superficial foot   | HE E         | 40         | "White Cross"   | 200 20   |      | 1 75   |      |
| mmon Rubile, per to ise,           |                            |              | Window Heads and Ashlar,   |              | . 40       | Hammer  | . 90 . 0 |      | 1 80   | 11   |
| denvered at building               | 13 50                      | 11 00        | superficial foot, 4-inch bed   | PC1          | 40         | White Star  |          |      |        |      |
| arge fiat Rubbie, per toise,       |                            |              | String Courses, Molded a   | nd.          | 200        | manus positionininini                                 |          | -9 . | 30     | 7    |
| lelivered                          | 14 00                      | 18 00        | Ornamental, per lineal fo  | ot.          |            | a (In Proceeds)                                       |          |      |        |      |
| undation Blocks, per c. ft.        | 42                         | 50           | 50c. to  | -            | 2 00       | German (in Barrels):                                  |          |      |        |      |
| anite (Stanstead) Ashlar, 6        |                            | N            | Chimney Caps, \$2 to   |              | 5 00       | ******  |          |      |        |      |
| n. to ze in., rise o m., per ft.   |                            | 95           |  |              |            | Alsen<br>Dyckerhoff                                   | 2 05 2   | 95   |        | 2    |
| aherst Red Sandstone               |                            | and the same | SLATE.   | Toronto.     | Montreal.  | Wasseller   | 2 05 2   | 75   |        | 2    |
| Amherst, N.S., per cub. ft.        |                            |              | Rocfing (W square).  |              |            | Hercules  | 3 32 3   | 35   |        | 2    |
| at quarry                          |                            | 40           | red  | 20 ( 0       | 80 00      | distribilities lives over                             |          |      | Lavori |      |
| ckville. N.B, brown or             |                            | lide lob     | ourple   | 9.0          | 10 00      | Keene's Superfine "Whites"                            | TO 00 T1 | 100  | 8 50   |      |
| red stone f. o. b. Quarries        | 45                         | 45           | unfading green   | 10 (0        | 11 00      | Keene's Coarse "Whites" Fire Bricks, Newcastle, per & | 6 50 7   | 00   | 450    | 5    |
| asillon                            | 30                         | 41           | olsek  | 9 00         | 9 00       | Fire Bricks, Newcastle, per à                         | 27 00 3  | 2 00 | 18.00  | 20   |
| asillon<br>yers-Northport Red or F | tiver                      | WILLIAM.     | Tona Cotta Tile, per sq  | 28 00        | 85 00      | " Scotch  | 28 00 3  | 3 00 | 19 00  |      |
| Philip Gray Saudstones I           | ,o.b.                      |              | Orgamental Black Slate Roofing   |              | 77 30      | Plaster Calcined, N.B                                 | . 1      | 70   |        | 16   |
| per cubic foot                     | 21                         |              | THE RESERVE AND ASSESSED FOR THE PARTY OF TH | 30 - Miles 1 |            | pater species for the con-                            |          |      |        |      |