

CANADA  
DEPARTMENT OF MINES  
MINES BRANCH

HON. ROBERT ROGERS, MINISTER; A. P. LOW, LL.D., DEPUTY MINISTER;  
EUGENE HAANEL, PH.D., DIRECTOR.

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THE  
PRODUCTION OF COAL AND COKE  
IN  
CANADA

During the Calendar Year

1911

JOHN McLEISH, B.A.

*Chief of the Division of Mineral Resources and Statistics.*



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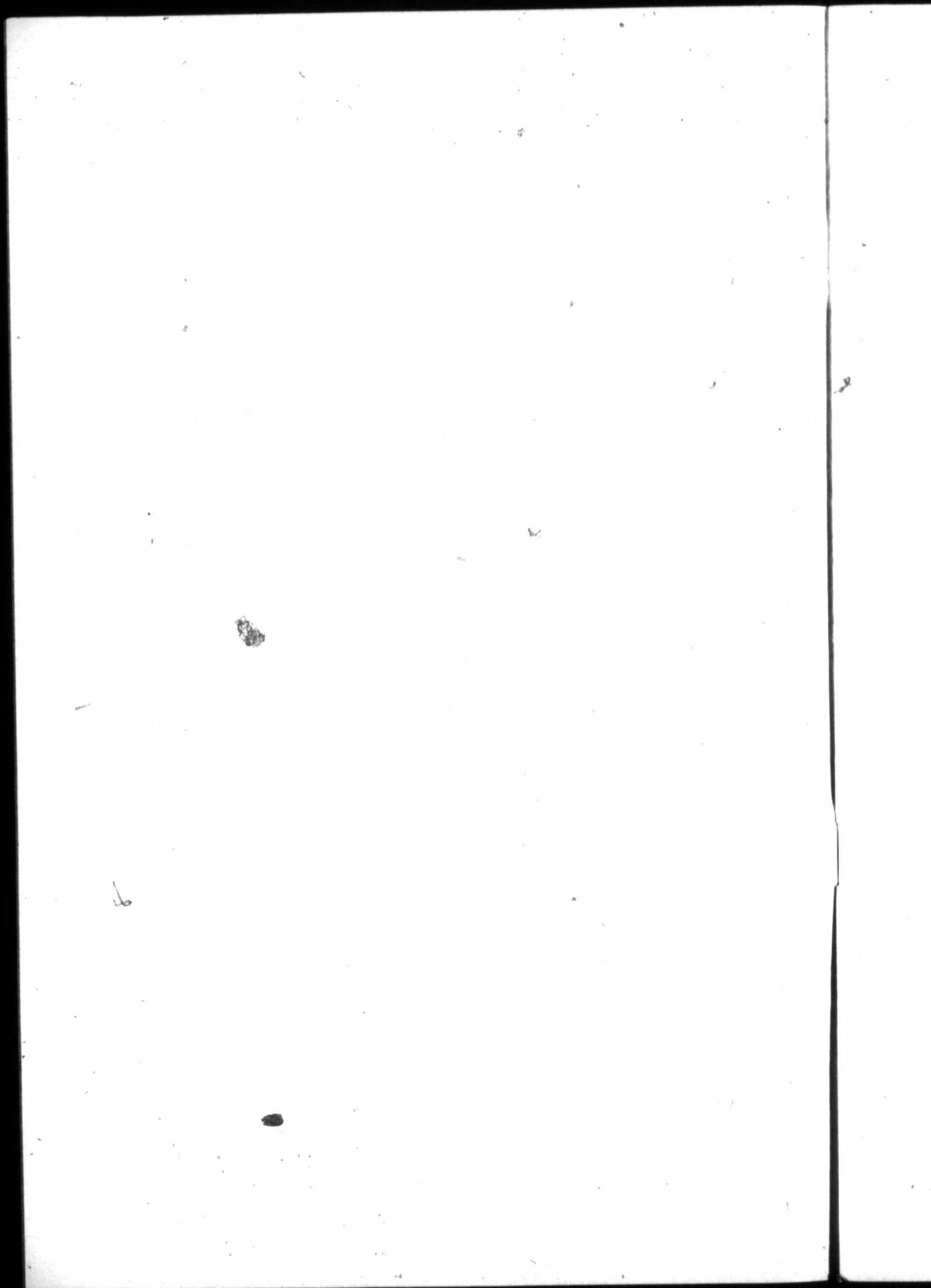


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ADVANCE CHAPTER OF THE ANNUAL REPORT ON THE MINERAL  
PRODUCTION OF CANADA, DURING THE CALENDAR YEAR 1911.

*(Tons used throughout this report are short tons of 2,000 pounds, except  
otherwise stated.)*

**COAL.**

Coal mining both from the point of view of tonnage handled and gross value of output is the most important of Canada's mining industries. The character of coal mined is chiefly bituminous, although anthracite is obtained from one mine in Alberta and a considerable tonnage of lignite is mined in Alberta and Saskatchewan. The total production for all classes in 1911 was, according to returns received, 11,323,388 short tons, as compared with a production of 12,909,152 tons in 1910 and 10,501,475 tons in 1909, the falling off in 1911 as compared with 1910 being 1,585,764 tons or about 12 per cent. The total approximate selling value of the coal at the mines in 1911 was \$26,467,646 or an average of \$2.34 per ton, as compared with a total value of \$30,909,779 or an average of \$2.39 per ton in 1910.

The coal mining industry in Canada has had a fairly steady growth in past years, and the decreased production in 1911 was due entirely to the unfortunate labour troubles which resulted in the closing down from April 1 to November 20 of about 16 important mines in the southern part of Alberta and the eastern part of British Columbia. About 6,000 men ceased work and there was practically no coal mined in the districts affected for a period of nearly eight months. The production by these sixteen companies during the period they were in operation in 1911 was only 1,219,178 tons, as against 3,874,355 tons produced by the same mines in 1910, showing a direct falling off, attributable to the strike, of at least 2,655,177 tons. In fact, if the probable increase of production of these mines under ordinary operating conditions be assumed, it is safe to say that the coal production in 1911 might easily have been 3,000,000 tons in excess of that actually reported. Practically every coal mining district, other than those affected by the strike, showed an increased production in 1911.

With a view to relieving the threatened shortage of coal in the Provinces of Alberta and Saskatchewan, the Dominion Government passed an Order in Council remitting the duty on bituminous coal imported into Canada at the ports on the southern frontier of the Dominion west of Sault Ste. Marie for consumption in the Provinces of Manitoba, Saskatchewan, Alberta, and British Columbia, east of the 122nd meridian of longitude, such remission of duties to become effective on and after August 7. The remission of duties was discontinued on and after December 6. The imports of bituminous coal showed an increase during the year of 2,939,349 tons or nearly 50 per cent over the imports in 1910.

Statistics of the production by provinces during the past three years are shown in Table 1, and Table 2 shows the increases and decreases in each year as compared with the previous year.

It may be explained that the term production in these tables is used to represent the amount of coal actually sold or used by the producer, as distinguished from the term output which is applied to the total coal extracted from the mine and which in some cases includes coal lost or unsaleable or coal carried into stock on hand at the end of the year.

In the Province of Nova Scotia an increased production of 573,278 tons or about 9 per cent is shown in 1911, while a small increase is also shown in New Brunswick. The Province of Saskatchewan shows an increase of 25,623 tons or over 14 per cent. A falling off of over 47 per cent is shown in the Alberta production and of over 23 per cent in the production of British Columbia.

COAL—TABLE 1.

## Production by Provinces, 1909-10-11, in tons of 2,000 lbs.

Province.	1909.		1910.		1911.	
	Tons.	Value.	Tons.	Value.	Tons.	Value.
Nova Scotia.....	5,652,089	\$11,354,643	6,431,142	\$12,919,705	7,004,420	\$14,071,379
British Columbia.....	2,606,127	8,144,147	3,330,745	10,409,580	2,542,532	7,945,413
Alberta.....	1,994,741	4,838,109	2,894,469	7,065,736	1,511,036	3,979,264
Saskatchewan.....	192,125	296,339	181,156	293,923	206,779	347,248
New Brunswick.....	49,029	98,496	55,455	110,910	55,781	111,562
Yukon Territory.....	7,364	49,502	16,185	110,925	2,840	12,780
Total.....	10,501,475	24,781,236	12,909,152	30,909,779	11,323,388	26,467,646

COAL—TABLE 2.

## Comparison of Production 1909 with 1910, and 1910 with 1911.

Province.	(i) INCREASE OR (d) DECREASE.			
	Years 1909 and 1910.		Years 1910 and 1911.	
	Tons.	Per cent.	Tons.	Per cent.
Nova Scotia.....	(i) 779,053	13.78	(i) 573,278	8.91
British Columbia.....	(i) 724,618	27.80	(d) 788,213	23.66
Alberta.....	(i) 899,728	45.11	(d) 1,383,433	47.79
Saskatchewan.....	(d) 10,969	5.71	(i) 25,623	14.14
New Brunswick.....	(i) 6,426	13.11	(i) 326	0.59
Yukon Territory.....	(i) 8,821	119.79	(d) 13,345	82.45
Total for Canada.....	(i) 2,407,677	22.93	(d) 1,585,764	12.28

The Province of Nova Scotia in 1911 produced 62 per cent of the total Canadian production; British Columbia 22 per cent; Alberta 13 per cent, and Saskatchewan a little under 2 per cent. The relative importance of the different provinces as coal producers for a number of years past is indicated in the next table, in which is shown the proportional contributions of each province to the total tonnage of coal produced in Canada. The coal fields on the Atlantic sea-board still continue to produce more than half the total, although in 1910 the combined output of the western provinces was only a little less than 50 per cent of the total.

Province.	1874	1890	1900	1902	1903	1904	1905	1906	1907	1908	1909	1910	1911
Nova Scotia													
New Brunswick	91	71	62.9	69.4	71.3	68.0	65.5	64.07	69.79	61.40	54.29	50.25	62.85
Saskatchewan*			0.7	0.9	1.5	1.5	1.2	1.11	1.44	1.37	1.83	1.40	1.83
Alberta*			4.5	4.5	6.2	8.0	10.8	12.77	15.14	15.42	18.99	22.42	13.34
British Columbia	8	25	31.0	24.2	21.0	22.5	22.4	21.98	22.50	21.77	24.82	25.02	22.45
Yukon Territory					0.1		0.1	0.07	0.13	0.04	0.07	0.13	0.03

\* Alberta and Saskatchewan were established as provinces on September 1, 1905. For the purpose of comparison, the coal production during the years previous to that date has been separated according to the present boundaries of these Provinces.

Of the total coal production in Canada during the past year, 8,559,952 tons were reported as sold for consumption in Canada, 1,068,572 tons sold for export to the United States, and 280,235 tons sold for export to other countries, or total sales 9,908,759 tons; 381,340 tons were used by colliery operators in making coke, and 1,033,289 tons were used for colliery purposes and by workmen. In addition to the coal thus disposed of, 42,709 tons were mined and added to stock at the end of the year and 182,567 tons reported as waste; these two items are not included as "Production," but bring the total output up to 11,548,664 tons.

Thus of the total output about 85.8 per cent was placed directly in the market, 3.3 per cent made into coke by the mine operators, 8.9 per cent used in colliery consumption for workmen, and 1.6 per cent reported as waste. The quantities entered as loss due to washing, breakage, etc., do not necessarily include all the losses due to these causes since many companies do not make any returns under this heading. Also the quantity entered as sold for consumption in Canada probably includes a small quantity which is ultimately exported.

Notwithstanding Canada's large coal resources, the total domestic production (including that exported) was equivalent in 1911 to only about 46.7 per cent of the total consumption, there having been imported for home consumption during 1911, 14,538,892 tons. The total consumption of coal as shown in subsequent tables was 24,247,698 tons, or an average of about 3.388 tons per capita, while the production averaged about 1.582 tons per capita of population. The principal coal-fields are located on the extreme east and in the far west, while

the central Provinces of Ontario and Quebec, which contain the great bulk of the population, are without coal deposits. Nova Scotia coal is largely consumed within the Province and also finds a considerable market in Quebec. A little less than 9 per cent of the coal production of this Province was reported as sold for export in 1911. The market in Ontario is almost altogether supplied, and that of Quebec province to a lesser degree, by coal imported from the nearer fields of the adjacent states of the United States. There are no anthracite coals in eastern Canada, and our requirements of this fuel have to be met entirely by imports from Pennsylvania. Manitoba is also supplied largely by importations from the United States.

The Saskatchewan production finds a local market within the Province and also in Manitoba.

Of the Alberta production about 93.2 per cent in 1911 was used by collieries and sold for consumption in Canada, chiefly within the Province; 2.7 per cent sold for export, and 4.1 per cent used for making coke which was marketed in British Columbia and in the United States. British Columbia is the largest producer of coal for export. In 1911 about 68.4 per cent of the production in this Province was used by the collieries and sold for home consumption; 27.0 per cent was sold for export, and 4.6 per cent used in making coke.

Owing to the greatly reduced output in Alberta and British Columbia in 1911, there was a very much smaller proportion of the output used for making coke or sold for exports.

The output by provinces showing the distribution of coal mined in 1910 and 1911 is given in the next two tables.

#### Coal Output in Canada 1910.

	Nova Scotia.	New Brunswick.	Saskatchewan.	Alberta.	Yukon.	British Columbia.	Total.
Sales in Canada .....	5,003,933	53,455	173,084	2,309,438	16,135	1,400,405	8,956,450
Sales for export to U. S. ....	356,089			243,371		1,248,483	1,847,943
Sales for export to other countries .....	223,748					67,525	291,273
Total sales .....	5,583,770	53,455	173,084	2,552,809	16,135	2,716,413	11,095,666
Used by producers in making coke .....	183,560			196,250		379,893	759,703
Used by producers for colliery consumption and workmen .....	663,812	2,000	8,072	145,410	50	234,439	1,053,783
Stock on hand Jan. 1 .....	149,958			10,074		39,987	200,019
"    Dec. 31 .....	175,333			8,957		79,376	263,666
Difference .....	25,375			1,117		39,389	63,647
Losses due to breakage or other causes .....	58,645		10,010	14,724		160,337	243,716
Total output* .....	6,515,162	55,455	191,166	2,908,076	16,185	3,530,471	13,216,515

\* Production is obtained by adding coal sold and coal used.

## Coal Output in Canada, 1911.

	Nova Scotia.	New Brunswick.	Saskatchewan.	Alberta.	Yukon.	British Columbia.	Total.
Sales in Canada .....	5,462,828	53,781	198,768	1,304,778	2,840	1,536,957	8,559,952
Sales for export to U. S. ....	385,095			40,723		642,754	1,068,572
Sales for export to other countries .....	236,609			161		43,465	280,235
Total sales .....	6,084,532	53,781	198,768	1,345,662	2,840	2,223,176	9,908,759
Used by producers in making coke .....	273,548			61,591		117,215	452,354
Used by producers for colliery consumption and workmen .....	646,340	2,000	8,011	103,783		202,141	962,275
Stock on hand Jan. 1 .....	173,164			10,675		81,207	265,046
"    Dec. 31 .....	211,338			15,773		80,644	307,755
Difference .....	+ 38,174			+ 5,098		- 563	+ 42,709
Losses due to breakage or other causes .....	82,957		10,414	49,796		39,400	182,567
Total output ‡ .....	7,125,551	55,781	217,193	1,565,930	2,840	2,581,369	11,548,664

‡ Production is obtained by adding coal sold and coal used.

## Distribution of Coal mined in Canada during the Years 1907-8-9.

	1907.	1908.	1909.
Sales in Canada .....	7,358,135	7,715,203	7,468,880
Sales for export to United States .....	1,514,182	1,218,056	1,173,772
"    other countries .....	129,957	297,291	171,388
Total sales .....	9,002,274	9,231,150	8,814,040
Used by producers for the manufacture of coke .....	751,967	708,674	752,976
"    colliery consumption and workmen .....	757,185	946,487	934,459
Stock on hand Jan. 1 .....	212,559	183,443	202,432
"    Dec. 31 .....	190,224	230,335	219,569
Difference .....	- 22,335	+ 46,892	+ 17,137
Loss due to washing, breakage, or other causes .....	351,783	157,610	154,162
Total output .....	10,840,874	11,090,813	10,672,774

Statistics of the annual production of coal in Canada since 1784 are shown in Table 3. The total production from 1785 to 1911 has been 183,438,591 tons; of which 122,762,615 tons or 66.9 per cent are to be credited to Nova Scotia and 42,649,441 tons or 23.2 per cent to British Columbia.

The production during the ten years 1871-1880 inclusive was 11,380,416 tons; the following ten year period, 1881-1890, showed a total production of 22,001,394 tons. The production from 1891 to 1900 was 40,381,708 tons and from 1901 to 1910 it was 80,497,726 tons, each decennial period showing a production only a little less than twice that of the previous ten years.

COAL.—TABLE 3.

Annual Production showing the Increase or Decrease each year.

Year.	Tons.	Value.	Average value per ton.	Increase (i) or decrease (d) in tonnage.		Increase (i) or decrease (d) per cent.	
				§	§		
1785 to 1873	8,591,150						
1874	1,063,742	1,763,423	1 66				
1875	1,039,974	1,747,016	1 68	(d)	23,768	(d)	2 2
1876	994,762	1,729,546	1 74	(d)	45,212	(d)	4 3
1877	1,036,670	1,794,415	1 73	(i)	41,908	(i)	4 2
1878	1,089,744	1,941,285	1 78	(i)	53,074	(i)	5 1
1879	1,126,497	2,050,639	1 82	(i)	36,753	(i)	3 4
1880	1,482,714	2,657,194	1 79	(i)	356,217	(i)	31 6
1881	1,537,106	2,688,621	1 75	(i)	54,392	(i)	3 7
1882	1,848,148	3,248,446	1 76	(i)	311,042	(i)	20 2
1883	1,818,684	3,109,635	1 71	(d)	29,464	(d)	1 6
1884	1,984,969	3,593,831	1 81	(i)	166,275	(i)	9 1
1885	1,920,977	3,417,807	1 78	(d)	63,982	(d)	3 2
1886	2,116,653	3,739,840	1 77	(i)	195,676	(i)	10 2
1887	2,429,330	4,388,206	1 81	(i)	312,677	(i)	14 8
1888	2,602,552	4,674,140	1 80	(i)	173,222	(i)	7 1
1889	2,658,303	4,894,287	1 84	(i)	56,751	(i)	2 1
1890	3,084,682	5,676,247	1 84	(i)	426,379	(i)	16 0
1891	3,577,749	7,019,425	1 96	(i)	493,067	(i)	16 0
1892	3,287,745	6,363,757	1 94	(d)	290,004	(d)	8 1
1893	3,783,499	7,359,080	1 95	(i)	495,754	(i)	15 1
1894	3,847,070	7,429,468	1 93	(i)	63,571	(i)	1 7
1895	3,478,344	6,739,153	1 94	(d)	368,726	(d)	9 6
1896	3,745,716	7,226,462	1 93	(i)	267,372	(i)	7 7
1897	3,786,107	7,303,597	1 93	(i)	40,391	(i)	1 1
1898	4,173,108	8,224,288	1 97	(i)	387,001	(i)	10 2
1899	4,925,051	10,283,497	2 09	(i)	751,943	(i)	18 0
1900	5,777,319	13,742,178	2 38	(i)	852,268	(i)	17 3
1901	6,486,325	12,699,243	1 96	(i)	709,006	(i)	12 3
1902	7,466,681	15,210,877	2 04	(i)	780,356	(i)	15 1
1903	7,960,364	15,942,833	2 00	(i)	493,683	(i)	6 6
1904	8,254,595	16,592,231	2 01	(i)	294,231	(i)	3 7
1905	8,667,948	17,520,263	2 02	(i)	413,353	(i)	5 0
1906	9,762,601	19,732,019	2 02	(i)	1,094,653	(i)	12 6
1907	10,511,426	24,381,842	2 32	(i)	748,825	(i)	7 7
1908	10,886,311	25,194,573	2 31	(i)	374,885	(i)	3 5
1909	10,501,475	24,781,236	2 36	(d)	384,836	(d)	3 5
1910	12,909,152	30,909,779	2 39	(i)	2,407,677	(i)	22 93
1911	11,323,388	26,467,646	2 34	(d)	1,585,764	(d)	12 28

\* The total production for the years 1785 to 1873 is made up as follows:—

Nova Scotia (1785 to 1873)	8,053,670 tons of 2,000 pounds.
British Columbia (1836 to 1873)	537,480 " 2,000 "

## EXPORTS AND IMPORTS.

The statistics of exports and imports of coal as given in tables following have been compiled from the reports of the Department of Customs. The total exports during 1911 were 1,500,639 tons valued at \$4,357,074, or \$2.90 per ton, as compared with exports in 1910 of 2,377,049 tons valued at \$6,077,350, or \$2.56 per ton. A decrease in exports is, therefore, shown in 1911, of 876,410 tons, or about 36.8 per cent. The exports during 1911 are the smallest recorded since 1899.

The total imports during 1911 were 14,558,892 tons valued at \$39,292,591, as compared with imports in 1910 of 10,597,982 tons valued at \$28,450,001, showing an increase in imports of 3,960,910 tons or 37.4 per cent.

Statistics of exports during 1909-10-11 showing the principal countries of destination are given in Table 4, and annual exports since 1873 in Table 5.

COAL.—TABLE 4.

## Exports of Coal produced in Canada during 1909-10-11.

Exported to	1909.		1910.		1911.	
	Tons.	Value.	Tons.	Value.	Tons.	Value.
		\$		\$		\$
Great Britain .....	10,671	36,403	5,872	18,901	14,185	48,496
United States .....	1,240,519	3,357,111	1,947,287	4,583,626	1,035,889	2,809,204
Newfoundland .....	175,801	493,040	203,626	574,157	223,553	617,299
Other countries .....	161,108	369,788	220,264	900,666	227,012	882,075
Total .....	1,588,099	4,456,342	2,377,049	6,077,350	1,500,639	4,357,074

The United States is the principal market for Canadian coal exported, that country having taken about 69.1 per cent of the total exports in 1911. There were exported to Newfoundland 223,553 tons or 14.9 per cent of the total. Exports to other countries of 227,012 tons include 55,316 tons to Mexico and 46,926 tons to Australia. Considerable tonnages are also exported to Bermuda, St. Pierre, Cuba, Japan, and many other points.

COAL.—TABLE 5.

## Exports.

Calendar Year.	Produce of Canada.	Not the produce of Canada.	Calendar Year.	Produce of Canada.	Not the produce of Canada.
	Tons.	Tons.		Tons.	Tons.
1873.....	420,683	5,403	1893.....	960,312	102,827
1874.....	310,988	12,859	1894.....	1,703,694	89,786
1875.....	250,348	14,026	1895.....	1,011,235	96,836
1876.....	248,638	4,995	1896.....	1,106,661	116,774
1877.....	301,317	4,829	1897.....	986,130	101,848
1878.....	327,959	5,468	1898.....	1,150,029	99,189
1879.....	306,648	8,468	1899.....	1,293,169	101,004
1880.....	432,188	14,217	1900.....	1,787,777	62,776
1881.....	395,382	14,245	1901.....	1,573,661	53,894
1882.....	412,682	37,576	1902.....	2,090,268	23,453
1883.....	486,811	44,388	1903.....	1,954,629	27,138
1884.....	474,405	62,665	1904.....	1,557,412	27,308
1885.....	427,937	71,003	1905.....	1,635,287	86,792
1886.....	520,703	78,443	1906.....	1,835,041	44,758
1887.....	580,965	89,098	1907.....	1,894,074	101,778
1888.....	588,627	84,316	1908.....	1,729,833	102,071
1889.....	665,315	89,294	1909.....	1,588,099	161,098
1890.....	724,486	82,534	1910.....	2,377,049	159,859
1891.....	971,259	77,827	1911.....	1,500,639	135,943
1892.....	823,733	93,988			

Coal imported is subdivided into three classes: anthracite, including anthracite dust; bituminous round and run of the mine; and bituminous slack such as will pass through a 3" screen. The imports of anthracite in 1911 were 4,020,577 tons valued at \$18,794,192, an average of \$4.67 per ton, thus showing an increase of 754,342 tons over the 1910 imports. The imports of bituminous round and run of the mine in 1911 were 8,905,815 tons valued at \$18,407,603, an average of \$2.07 per ton; showing an increase of 2,939,349 tons or 49.3 per cent over the 1910 imports. The imports of bituminous slack in 1911 were 1,632,500 tons valued at \$2,090,796 or an average of \$1.28 per ton, showing an increase of 267,219 tons or 19.6 per cent over the 1910 imports.

COAL.—TABLE 6.  
Imports of Coal into Canada.

Fiscal Year.	BITUMINOUS COAL.		ANTHRACITE COAL AND ANTHRACITE DUST.		BITUMINOUS COAL DUST.	
	Tons.	Value.	Tons.	Value.	Tons.	Value.
		\$		\$		\$
1880.....	457,049	1,220,761	516,729	1,509,960	3,565	8,877
1881.....	587,024	1,741,568	572,092	2,325,937	337	666
1882.....	636,374	1,992,081	638,273	2,666,356	471	900
1883.....	911,629	2,996,198	754,891	3,344,936	8,154	10,082
1884.....	1,118,615	3,613,470	868,000	3,831,283	12,782	14,600
1885.....	1,011,875	3,197,539	910,324	3,909,844	20,185	20,412
1886.....	930,949	2,591,554	995,425	4,028,050	36,230	36,996
1887.....	1,149,792	3,126,225	1,100,165	4,423,062	31,401	33,178
1888.....	1,231,234	3,451,061	1,213,627	5,291,875	28,808	34,730
1889.....	1,248,540	3,255,171	1,291,705	5,199,481	39,980	47,139
1890.....	1,409,282	3,528,959	1,201,335	4,595,727	53,104	29,818
1891.....	1,598,855	4,060,896	1,399,067	5,224,452	60,127	36,130
1892.....	1,615,220	4,099,221	1,479,106	5,640,346	82,091	39,840
1893.....	1,603,154	3,967,764	1,500,550	6,355,285	109,585	44,474
1894.....	1,359,509	3,315,094	1,530,522	6,354,040	117,573	49,510
1895.....	1,444,928	3,321,387	1,404,342	5,350,627	181,318	52,221
1896.....	1,538,489	3,299,025	1,574,355	5,667,096	210,346	53,742
1897.....	1,543,476	3,254,217	1,457,295	5,695,168	225,562	59,609
1898.....	1,684,024	3,179,595	1,460,701	5,874,685	229,445	45,556
1899.....	2,171,358	3,691,946	1,745,460	6,490,509	276,547	44,717
1900.....	2,439,764	4,310,964	1,674,401	6,602,912	330,174	98,349
1901.....	2,516,392	4,956,025	1,933,283	7,923,950	414,432	275,559
1902.....	3,047,392	5,712,058	1,652,451	7,021,939	489,548	264,550
1903.....	3,511,412	7,776,717	1,456,713	7,028,664	550,883	420,317
1904.....	4,053,900	9,108,208	2,275,018	10,461,223	608,041	544,128
1905.....	4,176,274	8,002,896	2,604,137	12,093,371	650,261	343,456
1906.....	4,495,550	8,360,348	2,200,863	10,304,308	747,251	489,180
Calendar Year.	Bituminous round and run of the mine.				Bituminous slack such as will pass through a 3" screen.	
1907.....	6,370,152	13,232,445	3,141,873	14,506,129	1,139,256	1,121,949
1908.....	6,025,574	12,516,748	3,160,110	14,478,536	1,111,811	1,355,677
1909.....	5,625,063	11,455,818	3,017,844	13,906,152	1,230,017	1,469,889
1910.....	5,966,466	11,919,341	3,266,235	14,735,062	1,365,281	1,795,598
1911.....	(a) 8,905,815	18,407,603	(b) 4,020,577	18,794,192	(c) 1,632,500	2,090,796

(a). Duty, 53c. per ton. (b). Coal, anthracite, and anthracite coal dust; duty free. (c). Duty 14c. per ton.

† In the anthracite column the imports show a very considerable increase in 1888 over 1887, an increase of over 94 per cent, the falling off again in 1889 being quite as remarkable. The average values per ton for the three years 1887, 1888, and 1889, were \$4.02, \$2.47, and \$4.03 respectively. Although a duty of 50c. per ton on anthracite coal was removed May 13, 1887, it is hardly thought that this would account for the changes indicated, and unless some error may possibly have crept into the Trade and Navigation report, no explanation is available.

The total consumption of coal in Canada during 1911, deduced from the records of production, exports and imports, was 24,247,698 tons, as compared with 20,970,226 tons in 1910; an increase of 3,277,472 tons or 15.6 per cent. Of the total consumption during the past year 9,822,749 tons or 40.5 per cent was domestic coal and 14,424,949 imported coal.

The per capita consumption in 1911, based on an estimate of the population made by the Census Office, was approximately 3.388 tons. This is the largest per capita consumption on record. The consumption in Canada is still small when compared with that of the United States, where the production has reached a total of about 5 tons per capita.

### Consumption of Coal in Canada, 1910-1911.

	1910.		1911.	
	Tons.	Tons.	Tons.	Tons.
Production, Table 3 .....	12,909,152		11,323,388	
Exports of Canada, Table 4 .....	2,377,049		1,500,639	
Home consumption of Canadian coal .....		10,532,103		9,822,749
Imports, Table 6 .....	10,597,982		14,558,892	
Exports not produce of Canada, Table 4 .....	159,859		133,943	
Canadian consumption of imported coal .....		10,438,123		14,424,949
Total consumption of coal in Canada .....		20,970,226		24,247,698

### COAL.—TABLE 7.

### Consumption of Coal in Canada, 1886-1911.

Calendar Year.	Canadian.	Imported.	Total.	Percentage Canadian.	Percentage imported.	Consumption per capita.
	Tons.	Tons.	Tons.			Tons.
1886.....	1,595,950	1,884,161	3,480,111	45.9	54.1	0.758
1887.....	1,848,365	2,192,260	4,040,625	45.7	54.3	0.871
1888.....	2,013,925	3,314,353	5,328,278	37.8	62.2	1.137
1889.....	1,992,988	2,490,931	4,483,919	44.4	55.6	0.946
1890.....	2,360,196	2,581,187	4,941,383	47.8	52.2	1.031
1891.....	2,606,490	2,980,222	5,586,712	46.7	53.3	1.153
1892.....	2,464,012	3,082,429	5,546,441	44.4	55.6	1.133
1893.....	2,823,187	3,110,462	5,933,649	47.6	52.4	1.198
1894.....	2,743,376	2,917,818	5,661,194	48.5	51.5	1.139
1895.....	2,467,109	2,933,752	5,400,861	45.7	54.3	1.066
1896.....	2,639,055	3,206,456	5,845,511	45.1	54.9	1.140
1897.....	2,799,977	3,124,485	5,924,462	47.3	52.7	1.143
1898.....	3,023,079	3,274,981	6,298,060	48.0	52.0	1.200
1899.....	3,631,882	4,092,361	7,724,243	47.0	53.0	1.454
1900.....	3,989,542	4,361,563	8,351,105	47.8	52.2	1.561
1901.....	4,912,664	4,810,213	9,722,877	50.5	49.5	1.797
1902.....	5,376,413	5,165,938	10,542,351	51.0	49.0	1.895
1903.....	6,005,735	5,491,879	11,507,605	52.2	47.8	2.018
1904.....	6,697,183	6,909,651	13,606,834	49.2	50.8	2.325
1905.....	7,032,661	7,343,880	14,376,541	48.9	51.1	2.391
1906.....	7,927,560	7,398,906	15,326,466	51.7	48.3	2.477
1907.....	8,617,352	10,549,503	19,166,855	45.0	55.0	3.034
1908.....	9,156,478	10,195,424	19,351,902	47.3	52.7	2.976
1909.....	8,913,376	9,711,826	18,625,202	47.9	52.1	2.779
1910.....	10,532,103	10,438,123	20,970,226	50.2	49.8	3.031
1911.....	9,822,749	14,424,949	24,247,698	40.5	59.5	3.388

### Nova Scotia.

The production of coal in Nova Scotia in 1911 was reported as 7,004,420 tons, as compared with a production of 6,431,142 tons in 1910, showing an increase of 573,278 tons or nearly 9 per cent. This is entirely bituminous coal and represents the output of 14 operating companies, one of which, the Dominion Coal Company, contributed about 62 per cent of the total.

Of the production in 1911, the quantity sold for consumption in Canada was reported as 5,462,828 tons, while 385,095 tons were reported as sold for export to the United States and 236,609 tons sold for export to other countries; 646,340 tons were used for colliery consumption and by workmen, and 273,548 tons were used by colliery operators in making coke and in steel making. A considerable tonnage of coal sold for consumption in Canada was also used in making coke, the total tonnage used for coke making being 846,695 tons.

About 38 per cent only of the total sales were for consumption within the Province itself. Almost an equal quantity was sold for consumption in the Province of Quebec. The adjacent Provinces of New Brunswick and Prince Edward Island, and the colony of Newfoundland, take annually about 1,000,000 tons or 14½ per cent of the present output.

There are five principal coal-fields in the Province, that affording the largest production being the Sydney coal-field in Cape Breton county. The production in Cape Breton county in 1911 was 5,302,477 tons or 75.7 per cent of the total; Pictou county produced 836,776 tons or 12 per cent of the total; Cumberland county 525,925 tons or 7.5 per cent of the total, and Inverness and other counties 339,242 tons or 4.8 per cent of the total.

Annual statistics of the production of coal in Nova Scotia since 1872 are shown in Table 8, the figures being given in both long and short tons; the production by counties during the past six years is shown in Table 9. The record in each case covers the calendar year.

The statistics published by the Provincial Department of Mines cover the fiscal year ending September 30, and the details of colliery output during the year ending Sept. 30, 1911, as published in the Provincial Mines Report, are shown below; while the colliery output during the last three fiscal years is shown in Table 10 and the distribution of coal sold during the same periods in Table 11.

COAL.

Production and Sales by Companies, Nova Scotia, year ending September 30, 1911, in short tons.

Name of company.	Output.	Sales.	Colliery consumption.	Supplied workmen.	Supplied locomotive.	Reported unsalvageable.	Tons on bank at close of year.
	Tons.	Tons.	Tons.	Tons.	Tons.	Tons.	
Dominion Coal Co., Ltd.	4,360,113	3,971,278	246,112	48,989	23,514		125,840
Nova Scotia Steel & Coal Co., Ltd.	848,762	779,316	33,556	20,080	3,925		43,342
Cumberland Railway & Coal Co., Ltd.	214,871	156,537	42,827	4,654	3,269		7,602
Acadia Coal Co.	522,297	417,648	83,898	10,985	1,384		22,498
Maritime Coal, Railway & Power Co.	183,416	16,096	18,664	3,372	1,438		
Inverness Railway & Coal Co.	326,577	300,969	20,300	6,015	10,376		3,731
Intercolonial Coal Co.	293,000	268,016	38,049	7,289	802		11,042
Sydney Coal Co.	4,120	3,767	96	153			410
MacKay Colliery	32,571	30,463	1,887	460			
North Atlantic Collieries Co.	53,751	40,065	9,600	1,234		2,696	3,143
Port Hood Coal Co.	46,135	38,031	8,798	1,261			297
Miramichi Coal Co.	61,019	51,670	3,120	1,267		4,961	
Atlantic Colliery	374	312	25	37	222		
Atlantic Grindstone & Coal Co.	5,023	3,517	2,164	141			
Colonial Mining Co.	1,419	692	668	39			79
Great Northern Coal Co.							
	6,933,457	6,078,377	593,894	105,926	11,930	7,657	217,984

COAL.—TABLE 8.

Nova Scotia: Output, Sales, Colliery Consumption, and Production.

Calendar Year.	Output, tons, 2,240 lbs.	Sold or used, tons, 2,240 lbs.	Colliery consumption, tons, 2,240 lbs.	Production, tons, 2,240 lbs.	Output, tons, 2,000 lbs.	Sold or used, tons, 2,000 lbs.	Colliery consumption, tons, 2,000 lbs.	Production* tons, 2,000 lbs.	Prices per ton, 2,240 lbs. \$ c.	Value of production. \$
1872	880,950	785,914	110,341	886,255	986,664	880,224	123,582	1,003,806	1 75	1,568,446
1873	1,051,467	881,106	108,308	989,504	1,177,643	986,839	121,406	1,108,245	1 75	1,731,632
1874	872,720	749,127	119,582	868,709	977,446	839,022	133,932	972,954	1 75	1,520,240
1875	781,165	706,795	124,110	830,905	874,905	791,610	138,003	930,613	1 75	1,454,084
1876	709,046	684,207	113,788	747,996	794,804	710,312	127,443	837,755	1 75	1,308,991
1877	757,496	687,065	98,841	785,906	848,396	769,513	110,702	880,215	1 75	1,375,339
1878	770,903	693,511	88,627	782,138	863,075	776,732	98,262	875,994	1 75	1,368,741
1879	788,271	688,624	84,787	773,411	882,863	771,259	94,961	866,220	1 75	1,353,469
1880	1,032,710	954,659	96,831	1,051,490	1,156,635	1,069,218	108,451	1,177,669	1 75	1,840,108
1881	1,124,270	1,035,014	107,888	1,142,902	1,259,183	1,159,216	120,834	1,280,050	1 75	2,000,079
1882	1,365,811	1,250,179	111,381	1,361,560	1,529,708	1,400,200	124,747	1,524,947	1 75	2,382,730
1883	1,422,553	1,297,523	111,949	1,409,472	1,503,259	1,453,226	125,383	1,578,609	1 75	2,466,576
1884	1,389,285	1,261,650	116,769	1,378,419	1,556,011	1,413,048	130,781	1,543,829	1 75	2,412,233
1885	1,352,205	1,254,510	127,624	1,382,134	1,514,470	1,406,051	142,939	1,547,990	1 75	2,418,735
1886	1,502,611	1,373,668	142,421	1,516,067	1,682,924	1,538,506	149,512	1,698,018	1 75	2,653,152
1887	1,670,830	1,519,684	139,777	1,659,461	1,871,330	1,702,046	156,550	1,842,231	1 75	2,904,057
1888	1,776,128	1,575,692	157,443	1,734,135	1,989,263	1,765,895	176,336	1,942,231	1 75	3,084,735
1889	1,756,279	1,565,107	158,131	1,734,135	1,967,032	1,741,720	177,107	1,918,827	1 75	2,998,167
1890	1,984,001	1,786,111	161,240	1,947,351	2,222,081	2,000,444	180,589	2,181,033	1 75	3,407,864
1891	2,044,784	1,849,945	174,963	2,029,428	2,290,158	2,071,938	195,981	2,267,919	1 75	3,543,624
1892	1,942,780	1,752,934	175,092	1,928,026	2,175,913	1,963,286	196,103	2,159,389	1 75	3,374,046
1893	2,223,042	1,977,543	206,425	2,192,968	2,489,907	2,214,848	230,076	2,444,924	1 75	3,820,194
1894	2,350,631	2,060,920	196,206	2,257,126	2,489,707	2,308,231	219,751	2,527,982	1 75	3,949,970
1895	1,999,756	1,793,098	183,639	1,986,737	2,239,727	2,008,270	216,875	2,225,145	1 75	3,476,790
1896	2,292,675	2,046,828	192,975	2,239,808	2,527,706	2,302,447	216,132	2,508,570	1 75	3,919,355
1897	2,340,031	2,044,672	181,716	2,298,388	2,637,035	2,290,032	203,522	2,503,554	1 75	3,806,170
1898	2,952,656	2,121,126	187,428	2,288,554	3,184,175	2,375,661	187,519	2,563,180	1 75	4,004,970
1899	2,865,445	2,198,562	177,460	2,811,449	3,209,296	2,950,067	138,775	3,148,822	2 00	5,622,808
1900	3,298,791	2,988,737	296,563	3,235,300	3,694,646	3,358,586	284,051	3,623,536	2 50	8,088,250
1901	3,821,033	3,411,127	301,434	3,712,561	4,279,557	3,820,462	387,606	4,158,068	1 75	6,496,982
1902	4,225,480	4,220,120	379,198	4,608,318	5,292,538	4,786,614	424,702	5,161,316	2 00	10,216,636
1903	5,215,562	4,565,720	481,903	5,047,623	5,841,429	5,113,907	539,731	5,653,338	2 00	10,965,246
1904	5,131,985	4,551,740	144,904	4,996,044	5,747,823	5,067,949	498,292	5,596,241	2 00	9,993,288

1905	5,197,877	4,613,818	427,774	5,041,592	5,821,622	5,107,476	479,107	5,646,583	2 00	10,063,184
1906	5,844,813	5,063,131	460,891	5,654,022	6,546,191	5,704,307	316,188	6,220,505	2 00	11,108,044
1907	5,775,503	5,236,077	437,256	5,673,333	6,468,563	5,894,406	489,727	6,354,133	2 25	12,704,399
1908	6,076,390	5,224,787	576,569	5,839,767	6,803,489	5,851,761	645,690	6,652,539	2 25	13,364,476
1909	5,104,135	4,524,029	522,479	5,046,508	5,718,871	5,066,912	585,177	5,652,089	2 25	11,354,643
1910	5,817,109	5,199,715	542,376	5,742,091	6,515,162	5,823,681	607,461	6,431,142	2 25	12,919,705
1911	6,362,099	5,676,857	577,089	6,253,946	7,125,551	6,398,080	646,340	7,004,420	2 25	14,071,379

\*This production is obtained by adding sales and colliery consumption.

COAL.—TABLE 9.

Nova Scotia : Coal trade by Counties, in short tons, Calendar Years 1906-7-8-9-10-11.

Calendar Year.	CUMBERLAND.		PICTOU.		CAPE BRETON.		OTHER COUNTRIES.		Total.	
	Raised.	Sales.	Raised.	Sales.	Raised.	Sales.	Raised.	Sales.	Raised.	Sales.
	1906.....	659,734	566,308	769,496	657,310	4,804,407	4,221,293	312,554	259,396	6,546,191
1907.....	534,047	445,288	840,533	729,043	4,698,147	4,346,180	395,836	343,895	6,468,563	5,864,406
1908.....	662,157	530,648	849,802	678,025	4,840,653	4,267,346	452,877	375,742	6,805,489	5,861,761
1909.....	494,919	403,371	743,860	593,743	4,081,333	3,723,135	398,759	340,663	5,718,871	5,066,912
1910.....	350,363	288,706	714,846	588,678	5,035,800	4,571,847	414,153	374,950	6,515,162	5,823,681
1911.....	538,296	436,125	833,956	691,852	5,405,355	4,917,902	347,944	312,201	7,125,551	6,358,080

Sales include coal used for making coke and steel.



COAL.—TABLE II.

Nova Scotia: Distribution of Coal Sold.

Markets.	FISCAL YEARS ENDING SEPTEMBER 30.												
	1907.		1908.		1909.		1910.		1911.		Per cent.	Per cent.	
	Tons, of 2,000 lbs.	Per cent.	Tons, of 2,000 lbs.	Per cent.	Tons, of 2,000 lbs.	Per cent.	Tons, of 2,000 lbs.	Per cent.	Tons, of 2,000 lbs.	Per cent.			
Nova Scotia—													
Transported by land.....	1,740,736	30.80	1,804,377	29.37	1,642,716	31.77	1,681,062	30.65	2,007,192	32.25			
" " sea.....	322,773	5.71	380,332	6.19	339,462	6.57	342,787	6.25	354,514	5.70			
Total Nova Scotia.....	2,063,509	36.51	2,184,709	35.56	1,982,178	38.34	2,023,839	36.90	2,361,706	37.95			
New Brunswick.....	478,383	8.46	571,570	9.30	607,968	11.76	594,288	10.84	606,582	9.74			
Prince Edward Island.....	86,792	1.54	70,931	1.15	88,365	1.71	89,031	1.62	90,314	1.45			
Quebec Province.....	1,914,743	33.88	2,263,352	37.33	1,680,876	32.69	2,001,882	36.49	2,315,971	37.22			
Newfoundland.....	164,082	2.90	231,969	3.77	174,998	3.39	19,224	0.36	206,269	3.32			
United States.....	690,269	12.21	559,592	9.11	359,224	6.95	325,548	5.93	372,177	5.98			
West Indies.....	2,910	0.05											
Mexico.....	8,502	0.15											
St. Pierre.....			9,976	0.16	11,463	0.22	8,405	0.15	10,107	0.16			
Banker coal.....	229,121	4.05	216,554	3.53	254,681	4.92	243,807	4.45	229,243	3.68			
Other countries.....	13,981	0.25	5,261	0.09	846	0.02			30,841	0.50			
Total.....	5,652,292	100.000	6,143,854	100.000	5,169,596	100.000	5,484,524	100.000	6,223,240	100.000			

Tons. Per cent.  
 For time chartered boats..... 28,610 0.46  
 Other countries..... 2,231 0.04  
 30,841 0.50

Number and Classes of Workmen employed at each mine in Nova Scotia, Year ending September 30, 1911.

Company.	UNDERGROUND.						SURFACE.			CONSTRUCTION.			TOTALS.		HORSES.		PIT DAYS.
	Skilled Labour	Labourers	Hoy	Days	Skilled Labour	Labourers	Hoy	Days	Skilled Labour	Labourers	Days	Persons	Days	Above	Below		
																Worked	
Dominion Coal Co.	2,729	1,565	269	1,394,740	526	380	61	255,469				5,530	1,395,215	85	514	269	
Nova Scotia Steel and Coal Co.	1,050	803	205	530,896	146	205	33	111,816				2,442	642,712	4	119	274	
Cumberland Railway and Coal Co.	250	296	32	168,883	87	120	5	62,672				803	252,393	18	40	263	
Acadia Coal Co.	343	354	82	231,538	90	275	19	136,940	2	2	838	1,163	388,478	31	47	291	
Intercolonial Coal Co.	349	152	84	149,736	92	114	26	57,732	1	1	499	819	297,987	12	33	295	
Mar. Coal, Ry. and Power Co., Joggins.	259	83	21	196,124	21	49	11	24,086				440	130,210	6	12	293	
Inverness Railway and Coal Co.	312	130	21	137,725	42	43	11	29,161				559	196,886	6	28	297	
Mar. Coal, Ry. and Power Co., Chignecto	21	8	3	10,357	6	5	2	3,224				53	13,581	1	1	174	
Sydney Coal Co.	6	2	2	1,739	1	2	2	694				15	2,517	1	1	168	
Mackay Mining Co.	36	13	1	14,906	5	8	1	4,174	1	3	254	66	18,934	3	3	293	
North Atlantic Collieries.	70	29	16	32,622	12	32	7	13,477				166	46,099	7	13	296	
Port Hood Coal Co.	196	37	5	229,872	15	21	3	9,973				277	32,845	4	5	183	
Great Northern Coal Co.	4	1	1	1,099	1	2	2	688	2	1	692	11	2,449			67	
Mimadie Coal Co.	92	16	15	31,114	14	14	4	9,504				136	41,658	3	1	246	
Atlantic Grindstone and Coal Co.	7	2	2	288	2	2	1	380				4	668			102	
Colonial Coal Co.	3	2	2	3,249	4	2	1	1,868				18	5,117	1	2	300	
	5,755	3,491	739	2,892,574	1,964	1,272	183	721,858	8	10	2,757	12,522	3,527,149	182	810	810	

### New Brunswick.

The coal production in New Brunswick is derived from the Grand Lake coal-field, in Queens county, in which a comparatively large number of small mines are intermittently operated. Only about 50 per cent of the production has been reported by the producers.

The actual shipments during 1911 are estimated by the Provincial Department of Works at 53,781 tons. Adding 2,000 tons for colliery consumption, workmen, etc., the production is placed at 55,781 tons, practically the same production as 1910.

COAL. TABLE 12.  
New Brunswick: Production.

Calendar Year.	Tons.	Value.		Calendar Year.	Tons.	Value.	
		\$	¢			\$	¢
1887	10,040	23,607	2 35	1900	10,000	15,000	1 50
1888	5,730	11,050	1 93	1901	17,630	51,857	2 94
1889	5,673	11,733	2 07	1902	18,795	39,680	2 11
1890	7,110	13,850	1 95	1903	16,000	40,000	2 50
1891	5,422	11,030	2 03	1904	9,112	18,224	2 00
1892	6,768	9,375	1 39	1905	29,400	58,800	2 00
1893	6,200	9,837	1 59	1906	34,076	68,152	2 00
1894	6,469	10,264	1 59	1907	34,584	77,814	2 25
1895	9,500	14,250	1 50	1908	60,000	135,000	2 25
1896	7,500	11,250	1 50	1909	49,029	98,496	2 25
1897	6,000	9,000	1 50	1910	55,455	110,910	2 00
1898	6,160	9,240	1 50	1911	55,781	111,562	2 00
1899	10,528	15,792	1 50				

### Saskatchewan.

Returns were received from 16 separate collieries in this Province during 1911, showing a total production<sup>1</sup> of 206,779 tons of lignite coal valued at \$347,248, an increase of 25,623 tons or 14 per cent over the production reported for 1910.

Of the 1911 production, 198,768 tons were sold for consumption in Canada and 8,011 tons used by the producers for colliery consumption and for workmen.

The output which has hitherto been obtained entirely from the Estevan and Souris fields in the southern portion of the Province, is used mainly for domestic purposes in Saskatchewan and Manitoba.

During 1911 a new colliery was opened on section 60, township 10, range 28, west of the 2nd Meridian, about 40 miles south of Moosejaw and 115 miles west of the Estevan field, by the Consumers Coal Company, Ltd., of Moosejaw. As yet this district has no railway communication and the production is entirely for local consumption. The present plant has a capacity of 75 tons per day.

<sup>1</sup> Figures have since been increased by 1,400 tons valued at \$2,600.

As soon as railway facilities are available, the Company proposes to install a plant with a daily capacity of 500 tons.

The principal operating mines of the Estevan field are the Western Dominion Collieries, Ltd., and the Manitoba and Saskatchewan Coal Company, each with an output close to 100,000 tons. Amongst the other mines the chief operators are: The Estevan Coal and Brick Co., The Maple Leaf Mines, Ltd., The Excelsior Coal Mining Company, Geo. Parkinson, Bastien and Sons, and The Kelly mine.

COAL—TABLE 13.

## Saskatchewan: Annual Production.

Calendar Year.	Tons.	Value.	Average value per ton.	Calendar Year.	Tons.	Value.	Average value per ton.
		\$	¢			\$	¢
1890.....	200	200	1 00	1901.....	45,000	72,000	1 60
1891.....				1902.....	70,400	112,640	1 52
1892.....	3,400	9,325	1 73	1903.....	116,703	169,618	1 45
1893.....	8,325	12,485	1 50	1904.....	124,885	187,021	1 50
1894.....	115,051	15,153	1 01	1905.....	107,596	152,334	1 42
1895.....	15,769	31,538	2 00	1906.....	108,398	164,146	1 51
1896.....	16,706	25,059	1 50	1907.....	151,232	252,437	1 67
1897.....	25,000	37,500	1 50	1908.....	150,556	253,790	1 69
1898.....	25,000	37,500	1 50	1909.....	192,125	296,339	1 54
1899.....	25,000	37,500	1 50	1910.....	181,156	293,923	1 62
1900.....	40,500	60,750	1 50	1911.....	206,779	347,248	1 68

† Including a small quantity from the Turtle Mountain district, Manitoba.

## Alberta.

The production of coal in Alberta has shown a steady increase each year since 1899 and under ordinary operating conditions the output in 1911 would undoubtedly have been greater than that of 1910. The closing down of the principal bituminous collieries in the southern part of the Province, however, for a period of nearly eight months of the year, due to the coal miners' strike to which reference has already been made, resulted in a greatly reduced output in 1911. The production of marketable coal during this year, according to direct returns received from the operators, was 1,511,036 tons, valued at \$3,979,264, or an average of \$2.63 per ton, as compared with 2,894,469 tons, valued at \$7,065,736, produced in 1910, showing a falling off of 1,383,433 tons or 48 per cent. The coal production of this Province includes the only anthracite mined in Canada, 90,460 tons in 1911, together with bituminous and lignite coals.

Of the total production in 1911, 1,304,778 tons were sold for consumption in Canada and 40,884 tons for export. The producers used 103,783 tons for colliery consumption and for workmen, and 61,591 tons were used in making coke. In 1910, the quantity sold for consumption in Canada was 2,309,438 tons, while

243,371 tons were sold for export to the United States, 145,410 tons were used for colliery consumption and by workmen, and 196,250 tons were used in making coke.

The production of 21 of the principal operating companies is shown in the following table. It will be observed that most of these companies were in operation for from three to four months only during the year and consequently their output is only about one-third or less of their capacity. These 21 companies produced a total of 1,003,035 tons, and 14 other companies, with an output of over 10,000 tons each, from whom permission for publication was not received, produced a total of 310,441 tons. Thus about 87 per cent of the total production was obtained from 35 operators, having an output exceeding 10,000 tons each.

#### Production of Coal in Alberta in 1911 by Principal Collieries, in short tons.

Name of Company.	Days in operation.	Total sales.	Total for colliery use.*	Total production.
The Davenport Coal Co., Burmis .....	104	21,669	300	21,969
The Hillcrest Coal and Coke Co., Hillcrest .....	168	44,664	4,025	48,689
Leitch Collieries Ltd., Passburg .....	153	52,315	2,310	54,625
Maple Leaf Coal Co., Bellevue .....	144	13,150	1,138	14,288
Canadian Coal Consolidated Co., Frank .....	86	24,912	12,514	37,426
West Canadian Collieries, Blairmore mine .....	122			
"    "    Lille .....	89	79,604	(c) 36,107	115,711
"    "    Bellevue .....	30			
International Coal and Coke Co., Coleman .....	100	92,869	(d) 46,158	139,027
The Canmore Coal Co., Canmore .....	32	26,673	2,105	28,778
Bankhead Mines, Ltd., Bankhead .....	77	(a) 78,609	(b) 11,851	90,460
Jasper Park Collieries, Pocahontas .....	96	10,619	350	10,969
Breckenridge & Lund Coal Co., Lundbreck .....	252	43,482	1,123	44,605
Alberta Railway & Irrigation Co., Lethbridge .....	104	131,859	7,041	138,900
Eureka Coal Co., Taber .....	273	12,914	2,430	15,344
Rock Springs Sootless Coal Co., Taber .....	264	20,543	3,000	23,543
Red Cliff Brick and Coal Co., Redcliff .....	268	17,652		17,652
Round Hill Collieries, Round Hill .....	144	12,825	137	12,962
Edmonton Standard Coal Co., Edmonton .....	300	29,300	900	30,200
Ritchie Coal Co., Edmonton .....	168	10,000	550	10,550
Messrs. Love & Cameron, Edmonton .....	300	10,000	50	10,050
Alberta Coal Mining Co., Edmonton .....	200	33,708	2,500	36,208
Cardiff Collieries, Ltd., Cardiff .....	300	99,879	1,200	101,079
14 other companies, each producing over 10,000 tons .....		867,246	135,789	1,003,035
14 other companies, each producing under 10,000 tons .....		290,527	19,914	310,441
Total production, Alberta .....		1,345,662	165,374	1,511,036

\* Includes consumption under boilers, workmen, etc.

- (a) " 47,308 tons of briquettes.  
 (b) " 892 " " "  
 (c) " 23,754 tons used in making coke.  
 (d) " 37,837 " " "

The annual production in Alberta since 1887 is shown in Table 14.

COAL.—TABLE 14.

Alberta: Annual Production.

Calendar Year.	Tons.	Value.	Average value per ton.	Calendar Year.	Tons.	Value.	Average value per ton.
		\$	¢			\$	¢
1887	74,152	157,577	2 13	1900	311,450	778,625	2 50
1888	115,124	183,354	1 59	1901	340,275	850,687	2 50
1889	97,364	179,640	1 85	1902	402,819	960,601	2 38
1890	128,753	198,298	1 54	1903	495,893	1,117,541	2 25
1891	174,131	437,243	2 51	1904	661,732	1,404,524	2 12
1892	178,970	460,605	2 57	1905	931,917	1,993,915	2 14
1893	230,070	586,260	2 55	1906	1,246,360	2,614,762	2 10
1894	184,940	473,827	2 56	1907	1,591,579	3,836,286	2 41
1895	169,885	382,526	2 25	1908	1,685,661	4,127,311	2 45
1896	209,162	581,832	2 78	1909	1,994,741	4,838,109	2 43
1897	242,163	630,408	2 60	1910	2,894,469	7,065,736	2 44
1898	315,088	788,720	2 50	1911	1,511,036	3,979,264	2 63
1899	309,600	774,000	2 50				

British Columbia.

The same conditions which resulted in the large falling off in coal production in the Province of Alberta were also the cause of a decreased output in British Columbia. The mines of the Crowsnest district, East Kootenay, were closed down for a period of eight months from April to November along with the mines in southwestern British Columbia, owing to the inability of the mine operators and the Labour Union to agree as to wages and working conditions.

The total production in 1911 was 2,542,532 tons, valued at \$7,945,410, as compared with a production of 3,330,745 tons, valued at \$10,408,580, reported in 1910, showing a decrease of 788,213 tons or about 24 per cent.

A large proportion of the coal production of this Province is annually exported; in 1910 nearly 40 per cent or considerably over one-third of the total production was sold for export, while a considerable tonnage, over 11 per cent of the production in 1910, is made into coke. The direct result of the closing down of the Crowsnest Pass, Hosmer, and Corbin collieries was a considerably reduced coke output which in turn seriously affected the operations of the smelting furnaces of the Boundary district and at Trail. A great falling off was also caused in the amount of coal sold for export, only a little more than half as much coal being sold for export in 1911 as in 1910. On the other hand there was a substantial increase in the amount of coal sold for consumption in Canada, and this notwithstanding the keen competition now being given by fuel oil on the coast. Of the total production in 1911, 1,536,957 tons, or 60 per cent, were sold for consumption in Canada, as compared with 1,400,405 tons or 42 per cent similarly disposed of in 1910; 642,754 tons, or 25 per cent of the production, were

sold for export to the United States in 1911, as against 1,248,483 tons or 37.5 per cent in 1910; and 43,465 tons were sold for export to other countries, as against 67,525 tons in 1910. The quantity used by producers in making coke in 1911 was 117,215 tons, only 4.6 per cent of the production, as against 379,893 tons or 11.4 per cent in 1910; and the quantity used by producers under colliery boilers and for workmen in 1911 was 202,141 tons or 8 per cent of the production, as against 234,439 tons in the previous year.

The production of the coast collieries located on Vancouver island, and of the mainland collieries in East Kootenay and Nicola valley is separately shown in the next table. The total production of coal on Vancouver island in 1911 was 1,789,530 tons, as against 1,627,810 tons in 1910, and the production of the Crowsnest Pass and Nicola Valley districts in 1911 was 753,002 tons, as against 1,702,936 tons in 1910. In the latter districts the quantity sold for consumption in Canada in 1911 was 348,188 tons, as against 384,584 tons in 1910, a comparatively small decrease; whereas the quantity sold for export in 1911 was only 237,219 tons, as against 845,113 tons in 1910, or a decrease of nearly 72 per cent.

Coal.	1910.			1911.		
	Coast.	Crowsnest and Nicola valley.	Total.	Coast.	Crowsnest and Nicola valley.	Total.
		Short tons.			Short tons.	
Sold for consumption in Canada .....	1,015,821	384,584	1,400,405	1,188,769	348,188	1,536,957
Sold for export to United States .....	403,370	845,113	1,248,483	405,535	237,219	642,754
Sold for export to other countries .....	67,525		67,525	43,465		43,465
Total sales .....	1,486,716	1,229,697	2,716,413	1,637,769	585,407	2,223,176
Used for making coke .....	5,230	374,662	379,892		117,215	117,215
Used for colliery consumption .....	135,864	98,576	234,440	151,761	50,386	202,141
Production .....	1,627,810	1,702,936	3,330,745	1,789,530	753,002	2,542,532

The coal production by collieries in British Columbia in 1910 and 1911 is shown in the following tables, while the annual production of coal since 1836 is given in Table 15. The total production to the end of 1911 has been 42,649,441 short tons of which 22,617,371 tons or about 53 per cent has been produced during the past ten years.

Coal Production by Collieries in British Columbia in 1911, in tons of 2,240 lbs.

Colliery.	SALES.			Used in making coke.	Used under colliery boilers, etc.	Lost in washing.	Stocks.		Output.
	In Canada.	To United States.	To other countries.				First of year.	Last of year.	
1. Protection	240,479	140,162	1,726	382,347	34,332		9,712	4,942	411,009
Northfield	36,145	94,049	2,300	132,494	30,833		1,945	470	161,832
Douglas		31		31	1,385				1,416
Extension	255,007	62,494		317,501	14,591		1,981	1,465	331,576
2. Union	321,690	42,640	32,782	397,112	39,250		22,515	23,488	437,335
3. Fiddick and Richardson	138,438	22,709	2,000	163,147	11,441	22,279	30,829	38,510	205,048
Squash	1,613			1,613	669				2,282
4. New East Wellington	67,549			67,549	3,000	2,069	100	400	72,918
5. Middlesboro	184,182			184,182	6,752		259	615	191,540
6. Princeton	16,336	1,909		18,245	8,233	4,328			23,596
7. Coal Creek*	26,200	123,377		149,577	13,709		1,590	111	206,556
8. Michel*	13,505	51,519		65,024	9,198		1,159	18	114,384
9. Hosmer*	44,154	34,998		79,152	11,450	6,503	3,388	1,687	106,638
10. Diamond Vale	5,384			5,384	2,567				81,719
11. Coal Hill	10,400*			10,400	483				3,384
12. West Wellington							90	298	10,883
Total	1,372,283	573,888	38,808	1,984,979	180,483	35,179	72,597	72,004	2,304,794

\* In operation during three months owing to strike.

1. The Western Fuel Co.
2. The Canadian Collieries (Dunsmuir), Ltd.
3. Pacific Coast Coal Mines, Ltd.
4. The Vancouver-Nanaimo Coal Mining Co., Ltd.
5. Nicola Valley Coal and Coke Co., Ltd.
6. Princeton Coal and Land Co., Ltd.

7. Crownst Pass Coal Co., Ltd.
8. Hosmer Mines, Ltd.
9. Corbin Coal and Coke Co., Ltd.
10. Diamond Vale Collieries, Ltd.
11. The Inland Coal and Coke Co., Ltd.
12. Biggs Bros.

Coal Production by Collieries in British Columbia in 1910, in tons of 2,240 lbs.

Colliery.	SALES.			Used in making coke.	Used under colliery boilers, etc.	Lost in washing.	Stocks.		Output.
	In Canada.	To United States.	To other countries.				First of year.	Last of year.	
1 Protection	187,923	133,360	10,583	831,866	31,439	.....	8,327	9,711	364,689
2 Northfield	36,635	77,776	6,535	120,346	28,495	.....	2,915	1,945	148,181
3 Extension	251,208	72,920	.....	324,128	12,467	43,812	1,906	1,981	380,482
4 Union	308,266	48,623	25,873	382,762	37,355	79,790	6,986	20,835	518,426
5 Fiddick	92,701	27,473	17,269	137,473	16,365	11,662	13,238	25,829	171,971
6 Squash	766	.....	.....	766	1,000	.....	1,050	2,123	2,889
7 New East Wellington	29,542	.....	.....	29,542	.....	.....	200	100	29,442
8 Middleboro	138,681	.....	.....	138,681	2,987	.....	440	259	141,487
9 Princeton	6,278	3,570	.....	9,848	300	.....	.....	11,720	11,868
10 Coal Creek	41,110	431,772	.....	472,882	281,756	.....	36	1,530	622,564
11 Michel	77,290	204,525	.....	281,815	28,500	.....	27	159	457,581
Carbonado	.....	.....	.....	.....	.....	.....	.....	.....	.....
8 Hosmer	54,098	.....	.....	54,098	22,086	11,073	1,475	3,388	158,123
9 Corbin	10,080	114,790	.....	124,870	1,981	.....	.....	.....	126,681
10 Diamond Vale	2,261	.....	.....	2,261	100	.....	.....	70	2,431
11 Coal Hill	2,200	.....	.....	2,200	100	.....	.....	.....	2,300
Total	1,238,439	1,114,809	60,290	2,413,538	339,489	146,277	36,290	69,650	3,439,235

\* Not in operation. † Development coal not marketed.

1. The Western Fuel Co.
2. The Canadian Collieries (Dunsmuir), Ltd.
3. Pacific Coast Coal Mines, Ltd.
4. The Vancouver-Nanaimo Coal Mining Co., Ltd.
5. Nicola Valley Coal and Coke Co., Ltd.
6. Princeton Coal and Land Co., Ltd.

7. Crownest Pass Coal Co., Ltd.
8. Hosmer Mines, Ltd.
9. Corbin Coal and Coke Co., Ltd.
10. Diamond Vale Collieries, Ltd.
11. Coal Hill Syndicate.

COAL—TABLE 15.  
British Columbia: Production.

Calendar Year.	Output, tons, 2,240 lbs.	Home consumption, tons, 2,240 lbs.	Sold for export, tons, 2,240 lbs.	PRODUCTION.*		Price per ton, 2,240 lbs.	Value.
				Tons, 2,240 lbs.	Tons, 2,000 lbs.		
1836-52.....	10,000				11,200	4 00	40,000
1852-59.....	25,398				28,446	4 00	101,592
1859.....	1,989				2,228	4 00	7,956
1860.....	14,247				15,957	4 00	56,988
1861.....	13,774				15,427	4 00	55,096
1862.....	18,118				20,292	4 00	72,472
1863.....	21,345				23,906	4 00	85,380
1864.....	28,632				32,068	4 00	114,528
1865.....	32,819				36,757	4 00	131,276
1866.....	25,115				28,129	4 00	100,460
1867.....	31,239				34,988	4 00	124,956
1868.....	44,005				49,286	4 00	176,020
1869.....	35,080				40,038	4 00	143,208
1870.....	29,843				33,424	4 00	119,572
1871-2 3.....	148,459				166,274	4 00	593,836
1874.....	81,547	25,023	56,038	81,061	90,788	3 00	243,183
1875.....	110,145	31,252	66,392	97,644	109,361	3 00	292,932
1876.....	139,192	17,856	112,329	140,185	157,007	3 00	420,555
1877.....	154,052	24,311	115,381	139,692	156,455	3 00	419,076
1878.....	170,846	26,166	164,682	190,848	213,750	3 00	572,544
1879.....	241,301	40,294	192,096	232,390	260,277	3 00	697,170
1880.....	267,595	46,513	225,849	272,362	306,045	3 00	817,086
1881.....	228,357	40,191	189,323	229,514	257,056	3 00	688,542
1882.....	282,139	56,161	232,411	288,572	323,201	3 00	865,716
1883.....	213,299	64,786	149,567	214,353	240,075	3 00	643,059
1884.....	394,070	87,388	306,478	393,866	441,130	3 00	1,181,598
1885.....	365,596	95,227	237,797	333,024	372,987	3 00	999,072
1886.....	326,636	85,987	249,205	335,192	375,415	3 00	1,065,576
1887.....	413,360	99,216	334,839	434,055	486,142	3 00	1,392,165
1888.....	489,301	115,953	365,714	481,667	539,467	3 00	1,445,001
1889.....	579,830	124,574	443,675	568,249	636,439	3 00	1,794,747
1890.....	678,140	177,075	508,270	685,345	767,586	3 00	2,056,035
1891.....	1,029,097	202,697	806,479	1,009,176	1,130,277	3 00	3,027,528
1892.....	826,335	196,223	640,579	836,802	937,218	3 00	2,510,406
1893.....	978,294	207,851	768,917	976,768	1,093,980	3 00	2,930,304
1894.....	1,012,953	165,776	827,642	993,418	1,112,628	3 00	2,980,254
1895.....	939,654	188,349	756,334	944,683	1,058,045	3 00	2,834,049
1896.....	894,882	261,984	634,238	896,222	1,003,769	3 00	2,688,666
1897.....	802,296	290,310	619,860	910,170	1,019,390	3 00	2,730,510
1898.....	1,136,485	375,423	752,863	1,128,286	1,263,680	3 00	3,384,858
1899.....	1,306,324	526,058	751,711	1,277,769	1,431,101	3 00	3,833,307
1900.....	1,590,178	685,667	914,184	1,599,851	1,791,833	3 50	4,799,553
1901.....	1,691,557	799,666	914,163	1,713,829	1,919,488	3 00	5,141,487
1902.....	1,641,626	837,871	776,809	1,614,680	1,808,441	3 00	4,844,040
1903.....	1,450,663	947,499	549,449	1,496,948	1,676,581	3 00	4,490,844
1904.....	1,685,698	1,129,465	533,593	1,663,958	1,862,625	3 00	4,989,174
1905.....	1,736,696	1,089,667	647,343	1,737,010	1,945,452	3 00	5,211,030
1906.....	1,899,076	1,236,476	679,829	1,916,305	2,146,262	3 00	5,748,915
1907.....	2,219,602	1,438,402	673,114	2,111,516	2,364,898	3 50	7,390,306
1908.....	2,111,931	1,486,511	597,157	2,083,668	2,333,708	3 50	7,292,838
1909.....	2,388,196	1,585,232	741,667	2,326,899	2,606,127	3 50	8,144,147
1910.....	3,132,207	1,798,873	1,175,007	2,973,880	3,330,745	3 50	10,408,580
1911.....	2,304,794	1,657,422	612,696	2,270,118	2,542,532	3 50	7,945,413

\* This production is obtained by adding 'Home Consumption' and 'Sold for Export'.  
 † 52,935 tons of this amount were exported as sales without the division into 'Home Consumption' and 'Sold for Export'.  
 ‡ Two months only.

The following general summary of the coal potentialities of British Columbia is quoted from the Annual Report of Mr. W. F. Robertson, Provincial Mineralogist for British Columbia.<sup>1</sup>

'In addition to the areas actually being worked, there is in the Quatsino Mining Division on Quatsino sound a Cretaceous coal-field now being developed by Thos. Pearson and associates, which gives promise of containing extensive beds of coal; prospecting workings have been in progress here for four or five years, with considerable success.'

'The Suquash area is now being opened up by actual mining by the Pacific Coast Coal Mines, Ltd., and has already made small shipments and it is expected that the output will be increased rapidly.'

'On Graham island coal has been known for forty years. Exploratory workings on coal outcrops have been carried on at Camps Robertson and Wilson; at present systematic boring of the measures of the dip to accurately define the beds is being done at several points, to prove the existence of a commercially workable field; when this is done a railway will be built to convey the coal to tide-water—probably on Skidegate inlet.'

To the north of these camps, areas have been located and considerable boring done, with results which show the field to continue nearly to Masset. The eastern extension of the field has not, as yet, been satisfactorily established.'

'In the Peace River valley extensive coal-fields are located and partly prospected but these also are, as yet, far from transportation.'

'Near Bear lake and river, tributaries of the Fraser river near its most northerly head, and thus near the located line of the Grand Trunk Pacific railway, a coal-area is being developed, which, according to the recent reports of engineers who have examined it, has considerable promise, and being near the railway assumes importance, as it is the only known area near the line in British Columbia.'

### Yukon.

The principal coal mining companies operating in the Yukon district are the Five Fingers Coal Co., at Tantalus in the southern Yukon, and the Northern Light, Power, and Coal Co., Ltd., operating the Sourdough mine on Coal creek, 40 miles northwest of Dawson. No report was received from the latter Company respecting their operations during 1911, consequently the only production reported for that year was 2,840 tons, valued at the mine at \$12,780. The total production of the district in 1910 was reported as 16,185 tons, valued at \$110,925.

<sup>1</sup> Annual Report of the Minister of Mines (British Columbia) for the year ending December 31, 1911.

## COAL.—TABLE 16.

## Yukon Territory: Annual Production.

Calendar Year.	Tons.	Value.	Average value per ton.
		\$	8 cts.
1901 .....	5,864	86,230	14 70
1902 .....	4,910	37,280	7 59
1903 .....	1,849	29,584	16 00
1904 .....			
1905 .....	7,000	21,000	3 00
1906 .....	7,000	28,000	4 00
1907 .....	15,000	60,000	4 00
1908 .....	3,847	21,158	5 50
1909 .....	7,364	49,562	6 72
1910 .....	16,185	110,925	6 85
1911 .....	2,840	12,780	4 50

\* Part of this production was mined in 1900.

## COKE.

The statistics of coke production given herewith do not include coke made as a by-product in the manufacture of illuminating gas, but are restricted to the record of the output of 'oven coke' produced chiefly for metallurgical purposes.

The total output of coke in 1911 was 954,388 tons produced from 1,409,844 tons of coal: of which 671,514 tons were produced from domestic coal and 282,874 tons from imported coal.

In 1910 the total production was 901,269 tons produced from 1,373,793 tons of coal, of which 875,310 tons were produced from domestic coal and 25,959 tons from imported coal. The quantity of coke sold or used by the producers in 1911 was 935,651 tons, as compared with 902,715 tons in 1910.

The consumption of coke in Canada is much in excess of the domestic production, there being a considerable importation of coke chiefly into Ontario and Quebec for use in the metallurgical industries.

The imports of coke during the calendar year 1911 were 751,389 tons and the exports 9,852 tons. These figures taken in conjunction with the production of 935,651 tons (sold or used), would indicate a consumption of 1,677,188 tons. Similarly estimated the consumption in 1910 was 1,581,832 tons, and in 1909, 1,449,369 tons.

The production by provinces in 1910 and 1911 and the distribution of coke sold or used in 1911 are shown in the next three tables. While a small increase is shown in total production, there was a very large decrease in the coke output in Alberta and British Columbia due to the closing down of the collieries and coke ovens for about eight months of the year on account of labour disputes. In so far as the total production of Canada is concerned, however, this decrease is more than balanced by the increased output in Ontario due to the placing in operation of the new by-product ovens at Sault Ste. Marie and by the increased production in Nova Scotia.

**Coke Production, 1910.**

Province.	Coal charged to ovens.	Output of coke.	STOCK ON HAND.		Coke sold or used.	Value of sales, etc.
			Jan. 1.	Dec. 31.		
			Tons.	Tons.		
Nova Scotia .....	756,003	508,025	417	384	508,058	1,655,775
Ontario .....	42,208	25,959	.....	1,274	24,685	148,110
Alberta .....	196,250	123,093	40	1,555	121,578	486,312
British Columbia .....	379,332	244,192	18,759	14,557	248,394	1,172,675
Total .....	1,373,793	901,269	19,216	17,770	902,715	3,462,872

## Coke Production, 1911.

Nova Scotia.....	846,695	562,512	210	5,168	557,554	1,814,977
Ontario.....	384,343	282,874	1,274	24,591	259,554	1,318,303
Alberta.....	61,591	35,059	1,785	625	36,216	146,251
British Columbia.....	117,215	73,943	14,557	6,173	82,327	350,879
Total.....	1,409,844	954,388	17,826	36,560	935,651	3,630,410

## Distribution of Coke Production, 1911.

	Nova Scotia.	Ontario.	Alberta.	British Columbia.	Total.
Sold in Canada.....	13,541	614	27,882	80,908	122,945
Sold for export.....			7,871	1,419	9,290
Total sales.....	13,541	614	35,753	82,327	132,235
Used by maker in blast furnace or otherwise.....	544,013	258,940	463	0	803,416
Total sold or used.....	557,554	259,554	36,216	82,327	935,651
Number of ovens in operation December 31.....	664	110	226	650	1,650
Number of ovens idle December 31.....	284	100	40	680	1,104
Number of ovens building December 31.....	0	0	101	0	101

The annual production of coke since 1886 is shown in Table 1 and the annual production by provinces since 1897 in Table 2.

COKE. TABLE 1.

## Annual Production, 1886-1911.

Calendar Year.	Tons.	Value.	Value per ton.	Calendar Year.	Tons.	Value.	Value per ton.
		§	§ cts.			§	§ cts.
1886.....	35,396	101,940	2 88	1899.....	100,820	350,022	3 47
1887.....	40,428	135,951	3 36	1900.....	157,134	649,140	4 13
1888.....	45,373	134,181	2 96	1901.....	365,531	1,228,225	3 36
1889.....	54,539	155,043	2 84	1902.....	502,043	1,519,185	3 03
1890.....	56,450	166,298	2 95	1903.....	561,318	1,734,404	3 09
1891.....	57,084	175,592	3 08	1904.....	554,083	2,032,048	3 66
1892.....	55,135	160,249	2 85	1905.....	700,488	2,436,211	3 48
1893.....	61,078	161,790	2 65	1906.....	782,055	2,863,503	3 66
1894.....	58,044	148,551	2 56	1907.....	842,003	3,583,468	4 26
1895.....	53,356	143,047	2 68	1908.....	858,257	3,449,361	4 02
1896.....	49,619	110,257	2 22	1909.....	862,011	3,484,393	4 04
1897.....	60,686	176,457	2 91	1910.....	902,715	3,462,872	3 84
1898.....	87,600	286,000	3 26	1911.....	935,651	3,630,410	3 88

## COKE.—TABLE 2.

## Production of Coke by Provinces, 1897-1911.

Calendar Year.	NOVA SCOTIA.		ONTARIO.		BRITISH COLUMBIA.		ALBERTA.	
	Tons.	Value.	Tons.	Value.	Tons.	Value.	Tons.	Value.
		§		§		§		§
1897.....	41,532	90,950			19,154	85,507		
1898.....	48,400	111,000			39,200	175,600		
1899.....	62,459	178,767			38,361	171,255		
1900.....	61,767	223,395			95,367	425,745		
1901.....	222,694	590,560			142,837	637,665		
1902.....	363,330	899,930			138,713	619,255		
1903.....	371,745	888,094			189,573	846,310		
1904.....	275,927	808,022			257,172	1,148,090	29,984	78,936
1905.....	386,366	1,054,712			269,256	1,202,035	44,866	179,464
1906.....	476,364	1,540,976			236,205	1,054,485	69,486	268,042
1907.....	524,110	1,688,070			241,572	1,049,432	76,321	297,595
1908.....	505,929	1,658,151			276,683	1,482,191	75,645	309,019
1909.....	492,992	1,608,092			281,786	1,509,567	87,233	366,734
1910.....	508,058	1,655,775	24,685	148,110	248,394	1,172,675	121,578	486,312
1911.....	557,554	1,814,977	259,534	1,318,303	36,214	146,251	82,327	350,879

Coke is made in Nova Scotia principally at Sydney and Sydney Mines, but also at Westville, Stellarton, and Londonderry. This Province in 1911 produced about 59 per cent of the total output for Canada and the output is used almost entirely in the manufacture of iron. In Ontario coke is made by the Atikokan Iron Company at Port Arthur for use in the Company's blast furnace, and by the Algoma Steel Company at Sault Ste. Marie. The latter Company have acquired and are operating coal lands in West Virginia for their supply of coal. In Alberta coke ovens are operated at Coleman and Lille, near Blairmore, and in British Columbia at Fernie, Michel, Carbonado, and Hosmer in the Crow'snest pass, and at Union Bay, Vancouver island. The coke output of these Provinces is used chiefly by the copper and lead smelters; finding a market in the United States as well as in British Columbia.

The total number of ovens in active operation on December 31 was 1,650; while 1,104 were reported idle on the same date and 101 in course of construction. In Nova Scotia the Dominion Iron and Steel Company at Sydney has 620 finished ovens, all of the Otto Hoffman by-product type. The by-products from these ovens include tar and ammonia. The tar is sold to the Dominion Tar and Chemical Company, whose works are contiguous to the coke oven plant, and this product is further treated for the manufacture of refined tar, pitch of various grades, benzole, creosote, carbolic acid, etc. The production of tar in 1911, including the production from the by-product ovens at Sault Ste. Marie, was 6,646,155 gallons, and ammonia liquor containing 7,124 tons of sulphate of ammonia. In 1910 the production of tar was 3,963,591 gallons and of sulphate of ammonia 3,491 tons; and in 1909, tar 4,016,824 gallons, and sulphate of

ammonia, 3,351 tons. The Nova Scotia Steel and Coal Company has 30 ovens of the Bauer type and 120 Bernard ovens; the latter are situated near the blast furnace and the surplus gas is used for the production of steam for the electric power plant. The surplus gas from the Bauer ovens is used in generating steam for general colliery use. The other ovens in this Province number 178 and are all of the beehive type. The Atikokan Iron Co., Ltd., has 100 beehive ovens at Port Arthur, Ontario, and the Algoma Steel Company 110 Koppers by-product regenerative ovens at Sault Ste. Marie.

In Alberta the West Canadian Collieries, Ltd., at Lille, has 50 ovens of the Bernard or Belgian type. The ovens of the International Coal and Coke Company at Coleman, 216 in number, are the ordinary beehive as are also the ovens in British Columbia, comprising 1,420 in the Crowsnest district and 150 on Vancouver island. In Alberta, also, the Leitch Collieries, Ltd., are erecting at Passburg 101 Mitchell rectangular ovens.

The following description of these ovens has been furnished by Mr. W. L. Hamilton, Manager of the Leitch Collieries, Ltd.:—

‘This type of oven is similar to the beehive oven in the method of burning and quality of coke produced. They are rectangular in shape, being 30 feet long; 4 feet 10 inches wide; 4 feet 6 inches high at the doors, and 8 feet high at the middle. About 10,000 nine inch bricks are necessary to build one oven. The ovens are spaced 7 feet  $7\frac{1}{2}$  inches centre to centre. The side walls and piers are built of stone—as in other ovens, the tops are covered with clay.’

‘The ovens are operated altogether by machinery, electric power being used. The charge of coal is delivered to the oven through a port at the top of the oven, an electric larry of 10 tons capacity being used. The charge is then levelled by a levelling machine, after which the drafts are set, and the coke is burnt much the same as a beehive oven, except that the oven has two doors and drafts must be set on each of them. When the charge is coked the doors are removed and the coke is quenched in the oven, after which the entire oven is pushed at once into the yard; it is then loaded into the railway cars by hand. The larries, leveller, and pusher, are all manufactured by the Scottdale Foundry & Machine Co., of Scottdale, Pa., who have acquired quite a reputation in designing and building this class of machinery. This equipment is sufficient for a plant of 300 ovens if necessary.’

‘There is a vast saving of time in this type of oven. It requires but two minutes to push out one oven and move to the next, while one man can scarcely draw a beehive oven by hand in less than one hour. As soon as an oven is pushed out it is immediately charged and levelled. The doors are then closed and a great deal of the heat which is lost in a beehive oven is retained, allowing a much larger charge of coal to be coked than in the case of a hand drawn oven.’

‘There is also a large saving in the cost of operation as this machinery does the work of a large number of men. To operate this block of 101 ovens, the following men will be required. One man to charge ovens; one man to operate

both pusher and leveller; two men to quench ovens; four men to put up doors and set drafts; besides the men to load coke from the yard into the cars.'

'Several types of patent oven doors are being tested and eventually the entire block will be equipped at a great saving of time and brick.'

'The purchase of a coke loader is under consideration at the present time. If a machine for this purpose can be made to work satisfactorily it will further reduce the number of men necessary to operate the plant.'

'The coal used for coke is  $\frac{3}{4}$  inch screenings. Before coking it is washed by a Luhrig washery of a capacity of 500 tons per day. Forty-eight hour coke will be made in these ovens, about 300 tons per day being the capacity of the complete plant. At the present time, 25 ovens are being heated up and coke will be made within a couple of weeks.'

Statistics of exports and imports of coke as published by the Customs Department are shown in Tables 3 and 4 following.

The exports during the calendar year 1911 were only 9,852 tons, as against 57,971 tons in 1910 and 74,067 tons in 1909. These exports are almost entirely from British Columbia and Alberta and the falling off in 1911 is, of course, a result of the greatly reduced output of these Provinces.

The record of imports of coke shown in Table 4 covers the fiscal year. The total imports during the calendar year 1911 were 751,389 tons valued at \$1,843,248, as against 737,088 tons valued at \$1,908,725, in 1910.

The operation of the new coke ovens at Sault Ste. Marie would naturally displace a considerable tonnage of coke formerly imported at this point for use in the blast furnaces, but this displacement seems to have been more than balanced by the coke imported to meet the shortage in British Columbia.

COKE.—TABLE 3.

Exports of Coke to the United States, 1897-1911.

Calendar Year.	Tons.	Value.	Calendar Year.	Tons.	Value.
		\$			\$
1897.....	2,987	6,078	1905.....	116,071	509,908
1898.....	3,774	8,394	1906.....	37,003	168,571
1899.....	5,557	18,726	1907.....	70,617	320,357
1900.....	41,529	131,278	1908.....	58,708	248,759
1901.....	57,505	176,990	1909.....	74,067	329,051
1902.....	62,568	180,920	1910.....	57,971	250,715
1903.....	32,608	135,957	1911.....	9,852	39,823
1904.....	162,463	345,031			

## COKE. TABLE 4.

## Imports of Oven Coke, 1880-1911.

Fiscal Year.	Tons.	Value.	Fiscal Year.	Tons.	Value.
		\$			\$
1880.....	3,837	19,353	1896.....	61,612	203,826
1881.....	5,492	26,125	1897.....	83,330	267,540
1882.....	8,157	36,670	1898.....	135,060	347,040
1883.....	8,943	38,588	1899.....	141,284	362,826
1884.....	11,207	44,518	1900.....	187,878	506,839
1885.....	11,564	41,391	1901.....	308,786	680,138
1886.....	11,858	39,756	1902.....	267,142	842,815
1887.....	15,110	56,222	1903.....	256,723	1,222,756
1888.....	25,487	102,334	1904.....	221,050	765,123
1889.....	29,557	91,902	1905.....	371,593	807,842
1890.....	36,564	133,344	1906.....	480,222	1,311,375
1891.....	38,533	177,605	1907*.....	400,536	1,132,680
1892.....	43,499	194,429	1908.....	619,269	2,166,036
1893.....	41,821	156,277	1909.....	466,292	1,136,624
1894.....	42,864	176,996	1910†.....	702,053	1,695,603
1895.....	43,235	149,434	1911.....	763,114	1,887,493

\* For nine months only. † Duty free.