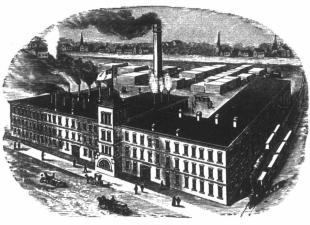
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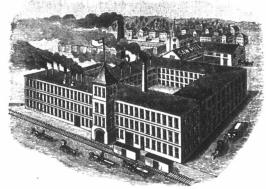


OSHAWA, OHT.

1/4







1897.

1896.

THESE TWO CUTS TELL YOU:-

1st.—That the demand for McLaughlin "One Grade only and that the Best" Carriages, etc., has so increased that we have been obliged to make the large addition as illustrated above.

2nd.—That we will be in a position to ship promptly during coming season.

3rd.—That with greater interest at stake, we will be very jealous of our reputation, and so turn out of our factory not a single vehicle which will injure the good name which we have been establishing for many years.

We thank you for past patronage. We have new lines for coming season and solicit your trade for 1897. We keep right up-to-date.

R. McLAUGHLIN,

G. W. McLAUGHLIN,

R. S. McLAUGHLIN,

THE McLAUGHLIN CARRIAGE CO.,

ALSO 32 Dock St., St. John, N. B.

OSHAWA, ONT.



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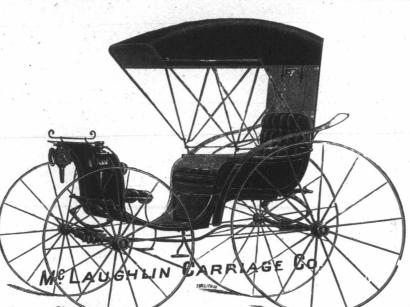
Page 29— $\frac{3}{4}$ End Spring Buggy, No. $\frac{3}{2}$.

Page 30-Light End Spring Buggy, No. 54.

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No. 25. Ladies' Phæton, Two Spring Gear.



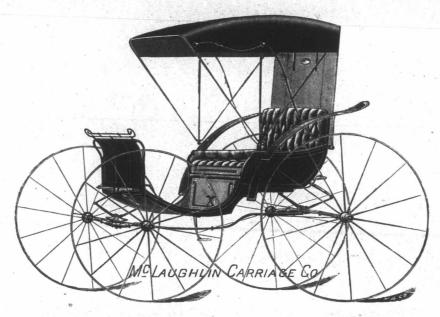
A Very Pleasing Design, Well Proportioned, Suspended Low.

High easy spring back and spring cushion. TRIMMINGS—Leather or cloth, lined apron, rubber top, velvet carpet, plated dash rail. PAINTING—Body, black; Gear, green or black. Quoted with large dash and fenders. Lamps and small seat are extra.

Do. 26.—Gentleman's Light Phæton.







Light Draught, Easy Spring Back and Spring Cushion.

Axles ¹⁵/₁₆ inch Swedged; Wheels ⁷/₈ inch, Compressed Band or Sarven Patent. PAINTING—Body, black; Gear, carmine, green or black. TRIMMING—Cloth or leather, velvet rug, lined apron, plated brass dash rail, patent washers.



no. 27.—Chree Spring Phæton,



A Good Family Phaeton. Quoted with Large Dash Wings and Small Seat.

Wheels I inch, Compressed Band or Sarven Patent; Axles I inch, double collar, steel PAINTING—Body, black or with green panels; Gear, green or black. TRIMMINGS—Leather or cloth, spring back and cushion, lined apron, velvet carpet, plated brass dash

rail, patent washers.

Also Built Extra Strong and Heavy For Export Trade.

no. 109.—French Platform Phæton.







Has Scroll Front as Illustrated. A strictly High Grade Phaeton.

Quoted with large wing dash, lamps and fenders. Axles I inch; Wheels I or 7/8 inch, Compressed Band or Sarven Patent. PAINTING—Body, black or colored panels; Gear, green or black. TRIMMING—Leather or best English Broadcloth, lined apron. velvet carpet, plated brass dash rail and hub bands, patent washers.

Also Built Extra Strong and Heavy for Export Trade



No. 108.—Barbadoes Phæton.





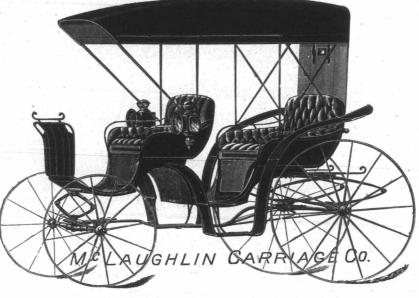


We supply a large line of carriages constructed specially for export, and on request give full specifications and prices for same.

no. 29.—Rosebery.







An Elegant Carriage in Every Way. For Private or Livery Use.

High easy spring backs; spring cushions. PAINTING.—Body all black or with colored panels; Gear, Merrimac green. TRIMMING.—Best leather or English broadcloth, quarter leather top, velvet rugs, two lined aprons. Quoted with lamps and with shafts only.



no. 30. Extension Cop Surrey.





Very Fine Appearance, Well Proportioned, Easy Spring Back and Spring Cushions.

Wheels 1 inch Sarven Patent; Axles 11/13 in. PAINTING—Body and seats black, colored band on seats; Gear, Surrey green. TRIMMINGS—Leather; velvet rug, two lined aprons, close side curtains. Quoted with shafts only. Lamps extra.

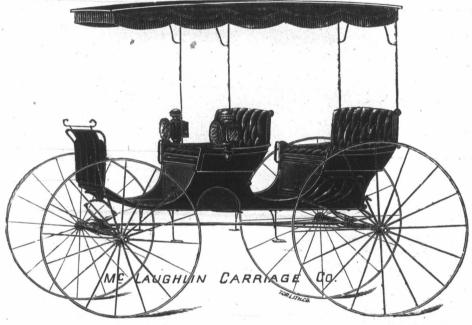
No. 28a.—Canopy Cop Surrey.

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A Good Livery or Family Carriage for One Horse, Low Down and Moderately Light.

Wheels 7/8 or 1 inch; Axles 1 inch. PAINTING—Body and seats black with colored band on seats. TRIMMING—Two spring backs and Cushions of leather, two lined aprons, velvet rug. Quoted with shafts. Lamps and side curtains are extra.



no. 34. Mikado, with Canopy.



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A very Handsome Turnout, Especially for Ladies.

A very tasty design finished in natural ash or painted; Trimmings to match. Rear seat adjustable, front seat removable. TRIMMINGS.—Russett or green leather, gold or green English broadcloth, lined rubber apron, Axminster rug; patent washers. Quoted without lamps. Side curtains extra.

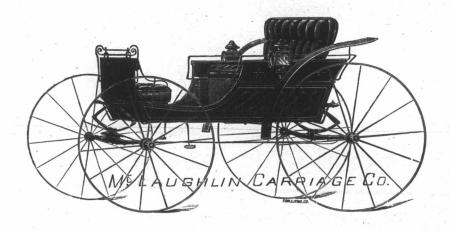
No. 35. Mikado.

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The Ladies Favorite. The Neatest and Most Tasty Design on the Market.

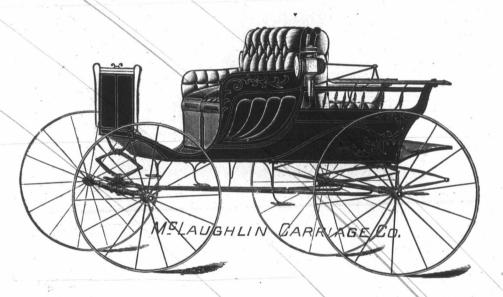
A splendid family carriage for one horse. Front seat high enough for grown people. Rear seat adjustable. Wheels 7/8 inch, Compressed Band or Sarven, silver bands. PAINTING—Natural ash finish or painted in tasty colors. TRIMMING—Russet or green leather, gold, green or blue English broadcloth; Axminster rug; lined apron; plated brass dash and side rails. Quoted without lamps.



No. 99.—Chamberlain.



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This is Beyond Compare the Handsomest and Best of Its Class.

So constructed as to give ample room without making a heavy job. Without complication, it works easily and perfectly. Positively no rattle. See other cuts.

no. 99.—Chamberlain.

211,









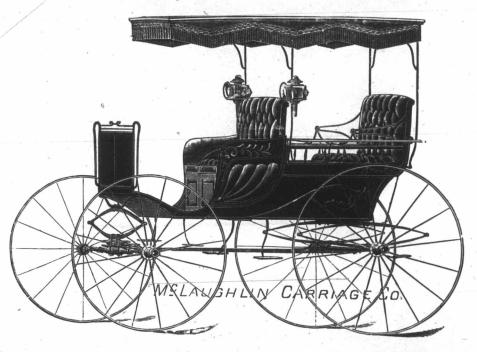
Entirely new way of entering Rear Seat, either half of Front Seat hinges forward to allow entrance to Rear Seat.

PAINTING—Body and seats all black or body and seats dark green and mouldings black;
Gear, green. TRIMMING—Leather or cloth; spring cushions; two lined aprons.

Quoted with lamps.



No. 991/2.—Chamberlain, with Canopy Cop.



For Convenience and Beauty this Trap Cannot be Excelled.

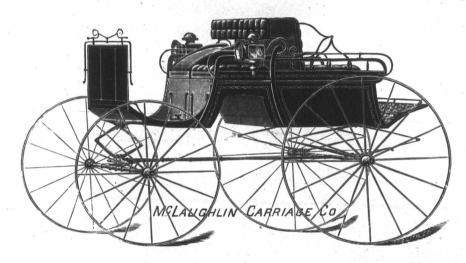
Elegantly trimmed with leather or English broadcloth. Quoted with lamps. Shafts only.

No. 32.—Improved Aberdeen.









A Very Pretty Family Carriage, Turns Short, Light in Weight and Appearance.

It possesses what most traps lack, viz: - Comfortable room. Seats can be arranged all face front, or dos-a-dos. Axles 1½ inches; Wheels 1 inch; Body painted in tasty light or dark colors; Gear, green. TRIMMINGS—Cloth or leather, driver's cushion, two lined aprons, lamps, plated brass side and dash rails, patent washers.

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No. 33.—Kensington.



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Extra Fine Appearing Trap, Especially for City Trade. Turns Short and is suspended high up.

Axles 11/8 inches; Wheels 11/8 inches. PAINTING—Body panels black or green; Gear, green. TRIMMING—Leather or cloth, driver's cushion, two lined aprons. Lamps extra.

No. 70.—Physician's Phæton.

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A New and Pleasing Design. Very Comfortable.

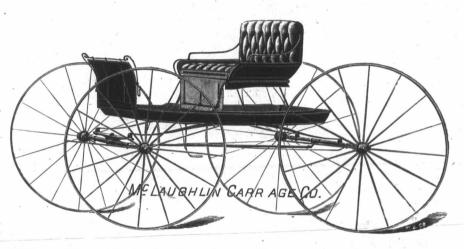
Axles ¹⁵/₁₆ inch; Wheels ⁷/₈ inch Compressed Band or Sarven Patent. PAINTING—Body, black; Gear, green or black. TRIMMING—Leather, spring back and cushion, storm—apron, C pattern dash, plated brass rail. Wings are included. Lamps are extra.



no. 23.—Concord on Beaver Gear.



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Very Easy Riding, Neat, Perfectly Noiseless. This Concord has Won a Great Name.

Axles ¹⁵/₁₆ inch; Wheels ⁷/₈ inch; solid back seat, new pattern. PAINTING—Body and seat, carmine, green or black, black mouldings; Gear, carmine, green, black, natural wood, or primrose. TRIMMING—LEATHER, spring cushion, carpet, floor cloth, rubber apron with pocket, plated brass dash rail, patent washers.

No. 23¹/₂.—Same as above, but suspended on Oshawa Gear.

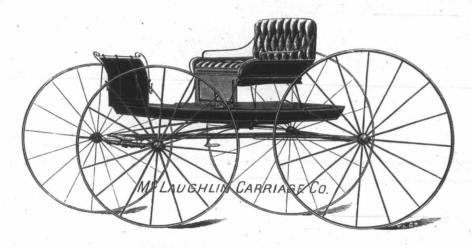
No. 106. Light Chree Reach Concord.

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or

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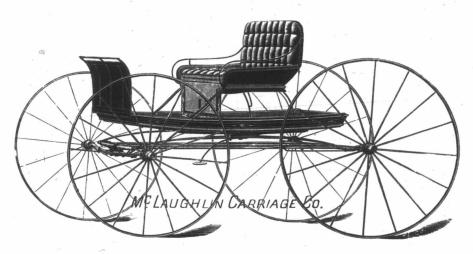
A Very Popular Concord. Made Extra Light.

Axles 7/8 inch; Wheels 3/4 or 7/8 inch Compressed Band or Sarven Patent. Special design body and seat. PAINTING—Body, carmine, green or black; Gear, carmine, green or primrose. TRIMMING—Leather, spring cushion, carpet, floor cloth, rubber apron with pocket, combined dash rail and rein holder, patent washers.

2



no. 101.—Quebec Concord on Three Reach Gear.



Large and Roomy. Body 28 inches Wide. All Wrought Connections, No Breaking. Very Easy Riding—Springs of Special Design.

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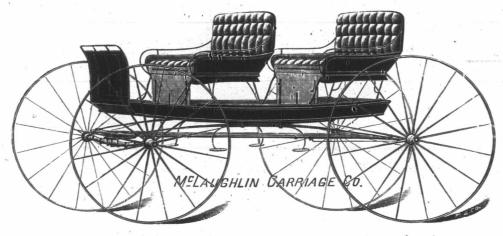
Axles 1 inch; Wheels 1 inch or 7/8 inch, 3 ft. 6 inches and 3 ft. 10 inches. PAINTING—Body green or carmine, black mouldings, gear to match. TRIMMING—Leather, spring cushion, floor cloth, carpet, dash has solid plated rail and pocket for apron attached.

No. 101 Special.—Same as above, but has ordinary dash and different trimmings.

No. 107.— Two Seat Concord, Chree Reach Gear.



*



Rear Seat Removable, Front Seat Slides Back. Has a Fine Appearance, is Roomy, Strong and Well Made.

Axles 11/8 inches; Wheels 1 inch. PAINTING—Body and seats, green or carmine, black mouldings, gear to match. TRIMMING—Leather or corduroy, solid plated rail on dash, two colored rubber aprons, carpet and floorcloth. Plated bands on wheels.

23

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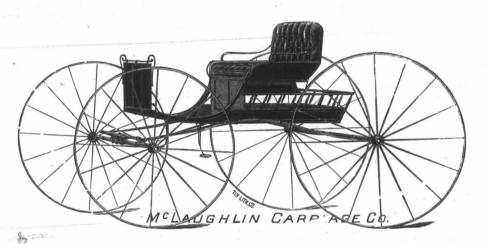
Body

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No. 221/2. Spindle Body, Oshawa Gear.





A Much Nicer Design than Most Others now on the Market. Body has Solid Raised Panels. Seat New Design. Handsome Curved Wood Dash.

Axles ¹⁵/₁₆ inch; Wheels ⁷/₈ inch, Sarven Patent. PAINTING—Body, natural wood, or painted black and carmine; Gear, natural wood, green, carmine or black. TRIMMING—Leather, spring cushion, carpet, floor cloth, rubber apron, plated brass dash rail, patent washers.

No. 22.—Spindle Body, Beaver Gear. Specifications same as above.

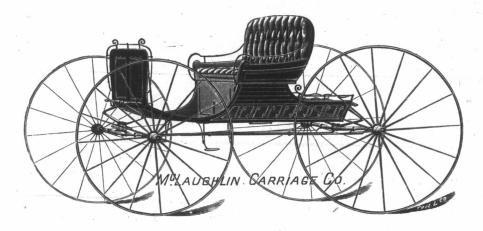
no. 110.—" Newport" on End Spring Gear.

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Entirely New Design. It Speaks for Itself.

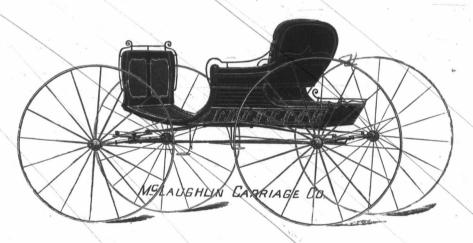
Axles 7/8 inch: Wheels 7/8 or 3/4 inch Sarven Patent or Compressed Band. PAINTING.—
Body, part natural wood, or all painted; Gear to match. TRIMMING.—Leather or cloth, carpet, floor cloth; plated brass rails on dash and back of body; apron with pocket.

25



no. 111.—" newport" on Beaver Gear.





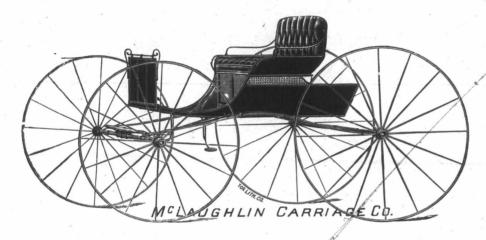
Very Natty, Light, Entirely New Design.

Anyone in need of such a turnout is sure to be pleased with this. Axles 78 in.; Wheels 7/8 or 3/4. PAINTING—Body, part natural wood and part painted or all painted; Gear to match. TRIMMING—Leather; carpet, floor cloth, plated brass rails on dash and back of body. Apron with pocket.

No. 46.—Denmark on Oshawa Gear.







A Very Neat and Serviceable Business Wagon.

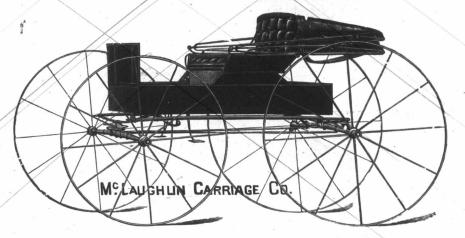
Solid back seat; curved wood dash; Axles ¹⁵/₁₅, inch, patent washers; Wheels 7/8 inch, Sarven Patent. PAINTING—Finished natural wood or body, black; Gear, carmine, green or black. TRIMMINGS—Hand buffed leather, spring cushion, carpet, rubber apron with pocket, nickled brass dash rail and rein holder.

27



no. 3. Chree-Quarter Brewster Buggy.





Very Light, Tough as Whalebone, Very Highest Grade. Read Specifications Carefully.

Axles ¹³/₁₆ inch; Case Hardened Boxes, Patent washers, full Brewster gear, double perch; hand forged connections.

Wheels—Three-quarter double A. grade, wood hub. Body—Panels swelled and tapered, oval irons, concave risers.

PAINTING—Body, black; Gear, carmine, green or black. TRIMMINGS—Extra small and neat design, seat lined all round, best cloth or leather, lined apron, hood, velvet carpet, grain leather dash, leather boot or vallance as preferred, rubber or special grade all leather top and hood.

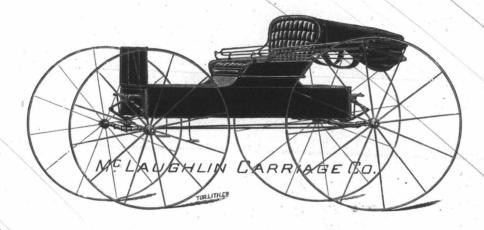
No. 31/2.—Chree-Quarter Elliptic Spring Buggy.

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Will Stand Any Amount of Inspection in Any Detail. Back and Top Removable, a Neat Seat Rail supplied to take their place. Specifications Same as No. 3, Page 28.

Case hardened wrought iron boxes make this job run very light. Supplied with leather top and hood, or rubber top and hood. Painted black, green or carmine. Trimmed with cloth unless ordered with leather. Body 20 or 22 inches, extra grade.

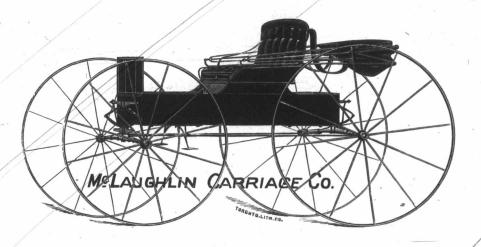


no. 54.— Three-Quarter End Spring Buggy.



Brass

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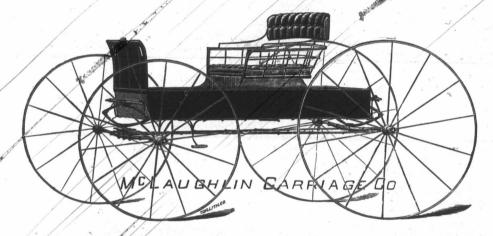
Case Hardened Wrought Iron Boxes. 3/4 Axles; 3/4 Wheels, Sarven Patent. 20 or 22 inch Body. PAINTING—Body, black; Gear, black, green or carmine.

TRIMMING—Special design. Rubber Top with hood. Apron with pocket. Plated brass dash rail, seat handles and hub bands.

No. 100.—Genteel Road Wagon.

ch





A Very Handsome Gentleman's Turnout. (For Good Sized Horse.)

Brass lined, open rubber head springs, very easy riding; Axles 7/8 inch; Wheels 3/4 inch Tire, double A grade, height 3 feet 9 inches and 4 feet; Body 58 inches long 25 inches wide; (same grade as Nos. 3 and 3½.) PAINTING—Body, black; Gear, carmine or primrose. TRIMMINGS—Bedford cord, cloth or leather, Axminster rug, lined apron.



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· STANDARD BUGGIES.

Page 33,—Dash and Dash Rail and valuable information.

Page 34,—All about Seats.

Page 35, No. 1—Corning Body, McLaughlin Gear.

Page 36, No. 2—Piano Body, McLaughlin Gear.

Page 37, No. 4—Corning Body, End Spring Gear.

Page 38, No. 5—Piano Body, End Spring Gear.

Page 39, No. 44—Piano Body, Buffalo Road Gear.

Page 40, No. 44½—Corning Body, Buffalo Road Gear.

Page 41, No. 20—Corning Body, Beaver Gear.

Page 42, No. 21—Piano Body, Beaver Gear.

Page 43, No. 52—Corning Body, Oshawa Gear.

Page 44, No. 53—Piano Body, Oshawa Gear.

Page 45, No. 6—Jump Seat Body, McLaughlin Gear.

Page 46, No. 6—Jump Seat Body, McLaughlin Gear.

Page 47, No, 6—Jump Seat Body, McLaughlin Gear.

Page 48, No. 9—Jump Seat Body, End Spring Gear.

General Index Page 2.



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OU do not buy a New Carriage every Day, therefore, when you are purchasing one, you should take pains to buy, not necessarily the cheapest vehicle offered, but the one possessing the most worthy good points and which carries the highest reputation.

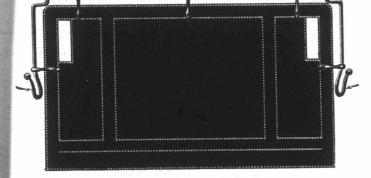
McLaughlin Carriages certainly bear a high reputation, (ask your neighbors,) they have stood the test for 30 years and as for worthy good points, just compare them critically with any other make and judge for yourself.

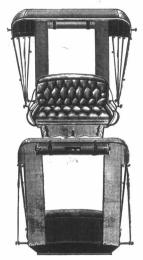
One of the Good Points is here represented, viz.:—Their own designed Combined Dash Rail and Rein Holder—the first practical rein holder ever on the market. Another Good Point is

their Patented One Lever Top, which to be fully appreciated has but to be seen.

Yet Another Good Point is their Patented Noiseless Rubber and Brass Washers, while their Patented Steel Fifth Wheel surpasses any other fifth wheel made.

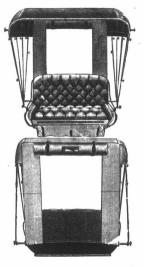
These are but a few of the many Good Points to be found on their vehicles. You can make no mistake in buying a "McLaughlin Carriage," as they make "One Grade Only and that the Best."





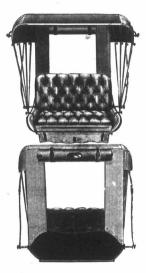
NO. 1.

Removable Trimmings, ordinary style seat with second back, spring cushion. Used on No. 20 special and No. 52 special, or when ordered on any ordinary buggy. Patent one lever top on this seat.



NO. 2.

Standard solid back seat, spring back and cushion supplied regularly on Nos. 1, 2, 4, 5, 6, 9, 20, 21, 44, $44\frac{1}{2}$, 52, and 53. Patent one lever top on this seat.



NO. 3.

Phæton seat, extra high back, very roomy and comfortable, supplied only when ordered and at an extra price on any of our ordinary buggies. Spring back and cushion. Two lever top on this seat.

No. 1.—Corning Body, McCaughlin Gear.







The Original McLaughlin Gear far Surpasses its many Imitations. It Rides Better and Lasts Longer than Any Other.

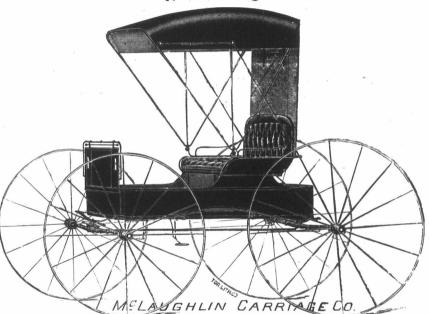
Axles ¹⁵/₁₆ inch, double collar, steel; Wheels 7/8 or 1 inch; Sarven Patent, Parker Front, silver bands. PAINTING Body, black; Gear, black, green or carmine. TRIMMINGS—1 Leather, spring back and cushion, colored rubber apron with pocket, carpet, floorcloth, combined dash rail and rein holder, patent washers. See Page 69.

35

back, table, dered e on ggies. shion. seat.



no. 2.—Piano Body, McCaughlin Gear.



Over 30,000 "McLaughlin Side Spring Gears" in use To-day. Its popularity still on the increase. Beware of the Many Imitations. See Page 68.

New style body and solid back seat; Spring back and cushion. PAINTING—Body, black; Gear, carmine, green, black or natural wood. TRIMMING—Leather, carpet, floorcloth, storm apron, combined dash rail and rein holder, patent washers.

no. 4.—Corning Body, Elliptic Spring Gear.





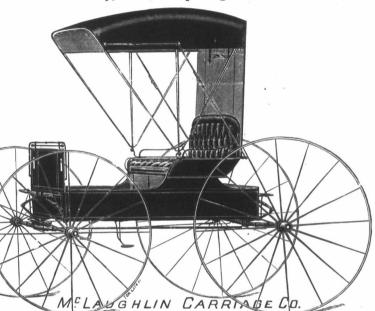


New Style Beaded Body, Convex Panels, Concave Raisers, No. 2 Seat (See Page 34.)

Axles ¹⁵/₁₆ inch, double collar, dropped; Wheels ⁷/₈ or 1 inch, Sarven Patent. PAINTING—Body, black; Gear, carmine, green or black. TRIMMINGS—Leather, spring back and cushion, carpet, floorcloth, storm apron, combined dash and rein holder, silver hub bands, Patent Washers.



No. 5.—Piano Body, End Spring Gear.



New Style Body, Beaded, and Round Corners; Seat Round Corners and Solid Back.

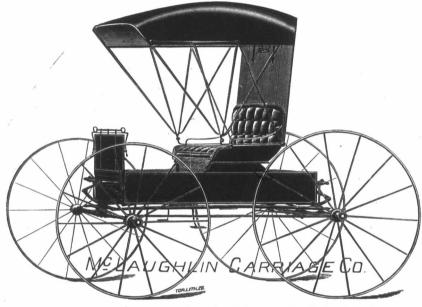
Axles ¹⁵/₁₆ inch; Wheels 7/8 or 1 inch, Sarven Patent. Parker Front, silver bands. TRIM-MING—Leather, spring back and cushion, carpet, floorcloth, storm apron, combined dash and rein holder, patent one lever top, patent washers. See page 33.

No. 44.—Buffalo Road Wagon, Piano Body.

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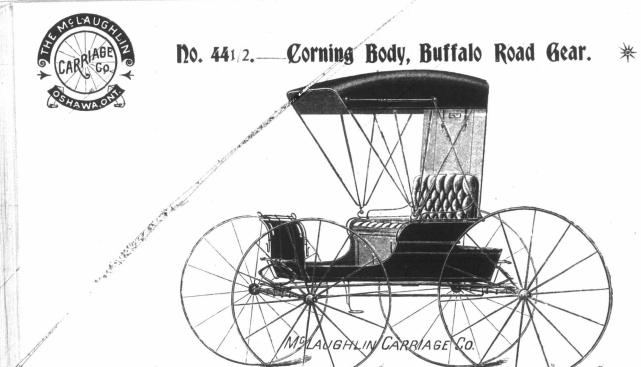






Our New Mode of Attaching Bars makes this the Neatest Buffalo Road Wagon on the Market. New Style Beaded Body with Round Corners. Solid Back Seat.

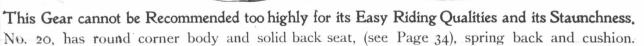
Axles ¹⁵/₁₆ inch, dropped; Wheels 7/8, Sarven Patent, Parker Front, silver bands. PAINTING—Body, black; Gear, carmine, green or black. TRIMMINGS – Leather, spring back and cushion, carpet, floorcloth, storm apron, combined dash rail and rein holder, patent washers. See page 33.



The Neatest of Its Kind on the Market.

Axles ¹⁵/₁₆ inch, double collar, dropped; New style beaded body; Solid back seat. PAINTING—Body, black; Gear, carmine, green, black or natural wood. TRIMMINGS—Leather, spring back and cushion, carpet, floorcloth, storm apron, combined dash and rein holder. See Page 33. Patent noiseless washers.

No. 20. Corning Body, Beaver Gear. *



MCLOGHLIN CARRIAGE CO

Specifications same as all ordinary standard buggies.

No. 20. Special. – Has square corner body and seat; Removable trimmings (see Page 34).

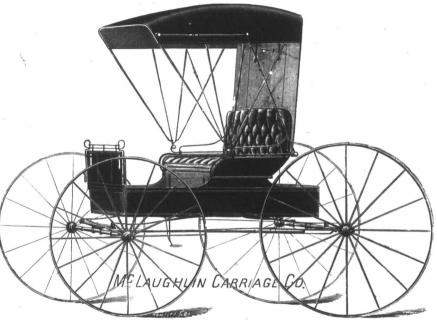
Patent lever top; Patent rubber and brass washers.



no. 21.—Piano Body, Beaver Gear.







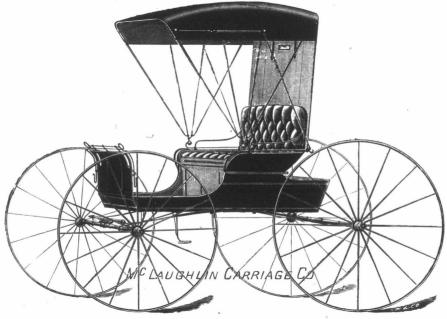
Body-Round Corners and Beaded or Plain Swell Sides, Solid Back Seat, and Spring Back.

Axles ¹⁵/₁₆ inch; Wheels 7/8 or 1 inch B Standard Sarven Patent, Parker Front. PAINTING—Body, black; Gear, carmine, green, black or natural wood. TRIMMINGS—Leather, carpet, floorcloth, colored rubber apron with pocket, combined dash and rein holder, silver hub bands. See Pages 33 and 34.

no. 52.—Corning Body, Oshawa Cear.







Body-Round Corners and Beaded; Seat, Round Corners and Solid Back; Spring Back and Cushion. Other Specifications Same as No. 21, Preceding Page.

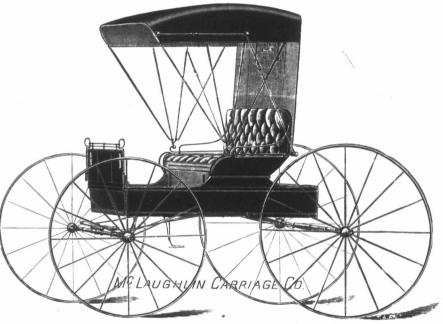
No. 52 Special.—Corning body; Oshawa Gear; Square corner body and seat; Removable trimmings. (No. 1, Page 34). PAINTING—Standard colors. TRIMMING—Leather, rubber apron, carpet, boot, silver dash rail, patent washers.



no. 53.—Piano Body, Oshawa Gear.



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A Very Easy Riding and Comfortable Buggy.

Axles ¹⁵/₁₆ inch; patent washers; Wheels 7/8 inch, Sarven Patent. PAINTING—Body, black; Gear, carmine, green, black or natural wood. TRIMMING – Leather, spring back and cushion, colored rubber apron with pocket, carpet, floorcloth, silver hub bands, combined dash rail and rein holder, patent lever top. See Page 33.

no. 6.—Jump Seat Carriage, McCaughlin Gear.





Three Vehicles Combined in One. The Best Proportioned Jump Seat Made.

Axles 1 inch; Wheels 1 inch, Sarven Patent. PAINTING—Body, black; Gear, carmine, green or black. TRIMMING – Leather, spring back and cushion, floorcloth, rubber apron with pocket, combined dash rail and rein holder, silver hub bands, patent washers.

Seat No. 2. See Page 34.



No. 6.—Jump Seat Carriage, McLaughlin Gear.



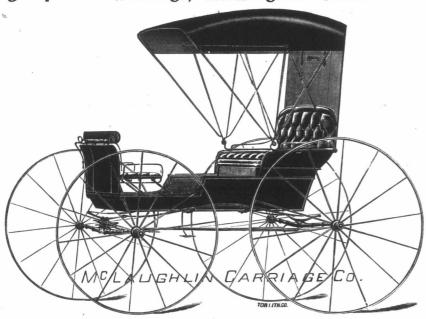


Seats Arranged for Adults. See Other Positions. Positively the Most Convenient Family Buggy Made. Second Back on Front Seat Reversible.

Axles 1 inch; Wheels 1 inch, Sarven Patent. PAINTING—Body, black; Gear, carmine, green or black. TRIMMINGS—Leather, solid back seat with spring back and cushion, combined dash rail and rein holder, patent washers, one lever top.

no. 6.—Jump Seat Carriage, McCaughlin Gear.





Complete in Every Detail. Jump Irons Securely Bolted to Seats and Sills. Sides of Body Cannot Spread.

Fitted with our patent one lever top, patent washers, combined dash rail and rein, holder. (See Page 33). Reversible second back to front seat; Solid back seat with spring back and cushion to rear seat. (See Page 34.)



No. 9.—Jump Seat, End Spring Gear.



Same as No. 6, but Suspended on Different Gear. See Also Pages 46 and 47.

Axles 1 inch; Wheels 1 inch, Sarven Patent. PAINTING—Body, black; Gear, carmine green or black. TRIMMINGS—Leather, spring back and cushion, solid back seat, carpet, floorcloth, rubber apron, combined dash rail and rein holder, patent washers.

See Page 33.

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SPRING WAGONS @ DEMOCRATS.

Page 50, No. 90, Grocer Wagon.

Page 57,—No. 104, Light Delivery.

Page 52,—No. 102, Buckboard, One Seat.

Page 53,—No. 103, Buckboard, Two Seats.

Page 54,—No. 40, Duplex Wagons.

Page 55,—No. 37, Combination Wagon.

Page 56,—No. 105, Light Three Spring Wagon.

Page 57,—No. 39, Heavy Three Spring Wagon, Two Seats.

Page 58,—No. 56, Platform Spring Wagon, Two Seats.

Page 59,—No. 110, Platform Spring Wagon, Three Seats.

Page 60,-No. 76, Depot Wagon.

(SEE FOLLOWING PAGES.)

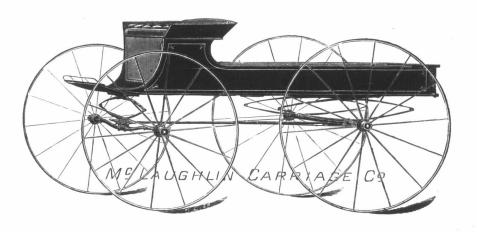
READ Specifications Carefully. We have studied your requirements and are sure that the following Rigs will meet with your approval.



no. 90.—Grocer Wagon.



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Extra Fine Appearance. - - Good Proportions.

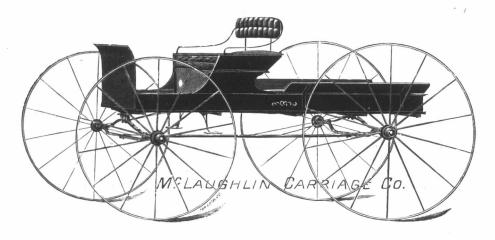
Body painted dark wine, black mouldings; Gear, straw color or carmine. Axles 1½ inch; Wheels 1¼ inch; Body 9 feet by 36 inches. Band iron strips full length on bottom inside. Drop end gate full width. Lettered to order.

no. 104.—Light Belivery Wagon.









A Light, Serviceable Market or Delivery Wagon.

Body 31½ inches by 6 feet 8 inches. Drop end gate. Band iron strips full length on bottom inside of body. Axles 1½; Wheels 1 inch. Capacity 800 lbs. PAINTING—Body, black; Gear, carmine.

ALSO - SUPPLIED - WITH - TWO - REMOVABLE - SEATS.



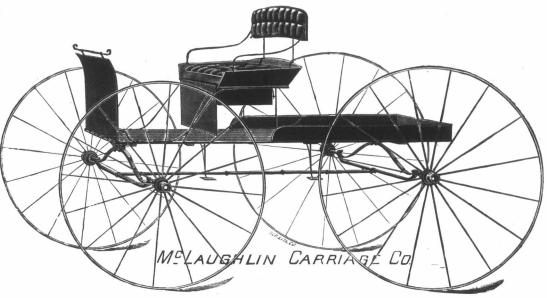
no. 102.—Buckboard.



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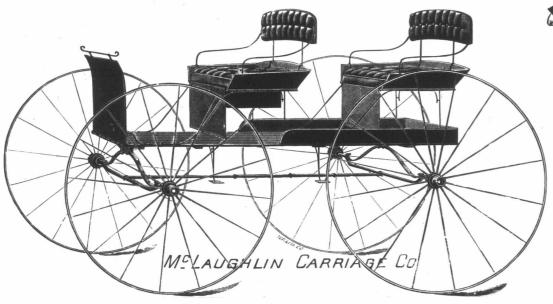


Strong and Serviceable. Only High Grade Stock Used.

Axles 1 inch; Wheels 1 inch. TRIMMING—Artificial leather. PAINTING—Body natural wood; Gear, wine. Capacity 800 lbs.

No. 103.—Buckboard, Two Seats.





Rear Seat Removable. Drop End Gate Full Width of Body.

Alxes I inch steel; Wheels I inch. PAINTING—Body, natural wood; Gear, wine. TRIMMING—Artificial leather.



Do. 41. Duplex Wagon.







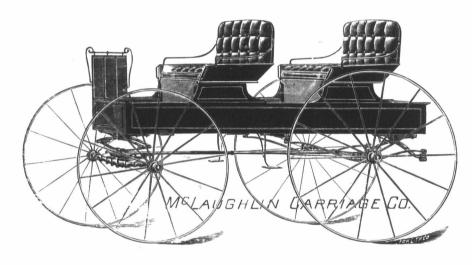
Hangs low, rides easy. Drop end board full width. Moulded panels. Leather Trimmed, Spring Cushions. Two Drop Backs. PAINTING—Body, colored and nicely striped; Gear, green or carmine.

No. 40—Body 6 feet 8 inches by 31½ inches inside; Axles steel 1 inch. Capacity 800 lbs. No. 41—Body 7 feet 2 inches by 36 inches inside; Axles steel 1½ inches. Capacity 1000 lbs. No. 42—Body 8 feet by 36 inches inside. Axles steel 1¼ inches. Capacity 1200 lbs.

No. 37.—New Combination Spring Wagon.







Triple Spring in front, platform behind; hangs low, rides very steady; drop end gate.

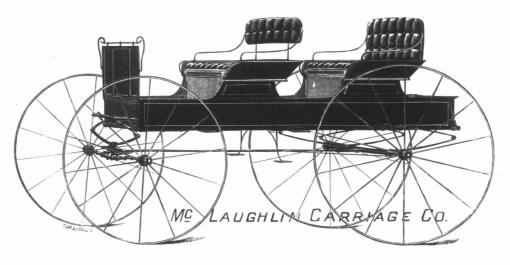
No. 37—Body 8 feet by 36 in. inside; Axles $1^{1}/_{4}$ in. steel; Wheels $1^{1}/_{4}$ in. Capacity 1200 lbs. No. 38—Body 8 feet by 36 in. inside; Axles $13/_{8}$ in. steel; Wheels $13/_{8}$ in. Capacity 1500 lbs.

PAINTING—Body, panels colored and nicely striped; Gear, carmine. TRIMMING—Leather. Two drop backs; spring cushions.



no. 105.—Light Chree Spring Pleasure Wagon.





Low Down, Light, Easy Riding. Built Especially for Prairie Use.

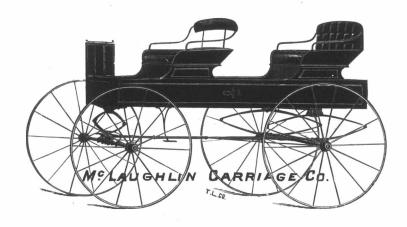
Body 6 feet 8 inches by 31½ inches. Drop end gate. Axles 1½; Wheels 1 inch. Capacity about 800 lbs. PAINTING—Body, mouldings black, panels colored; Gear, carmine. TRIMMING—Leather. Spring cushions. Quoted with shafts only.

no. 39.—Chree Spring Democrat.

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Built Strong for Hard Usage, Seats Movable.

Body 8 feet by 36 inches inside; Axles 1¼ in.; Wheels 1¼ in. Capacity 1200 lbs. Drop end gate. PAINTING—Body, panels colored, mouldings black, nicely striped; Gear, carmine.

TRIMMING—Leather; Two Drop Backs; spring cushions.

-1896.

PRICE LIST

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The McLauthin . M IF Carriage Company,

HEAD OFFICE & FACTORY.

BRANCH HOUSE

OSHAWA, ONT. ST. JOHN N R

Address all communications from Ontario, Quebec and North West Territories to Head Office at Oshawa, and from the Maritime Provinces to St. John, N. B.

McLaughlin Carriages are good Carriages and possess patented improvements to be found on no . other make.

Our Motto, "One grade only and that the best," to which we have always adhered, tells the tale.

DESCRIPTION AND PRICE LIST.

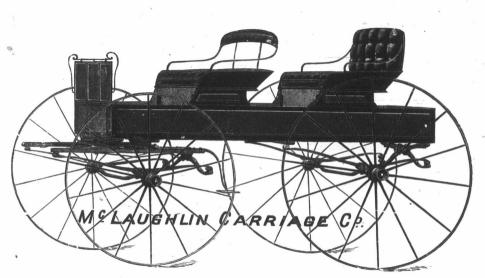
No.	34.	Canopy Top Mikado, natural wood or painted; trimmings. old gold or blue wool cloth, or russet or green leather, lamps.	125	0
		Full tan side Curtains, extra,	8	0
		Full black do	6	U
No.	35.	Mikado, natural wood or painted; trimmings, old gold or blue wool cloth, or russet or green leather, lamps,	110	00
No.	99.	"Chamberlain," shafts only, lamps, driver's cushion, leather or cloth trimmed,—two lined aprons,	,	
No.	991.	"Chamberlain," (Canopy Top), shafts only, lamps, driver's cushion, leather or cloth trimmings—two lined aprons	170	00
		Full side curtains, extra	8	00
No.	100.	Genteel Road Wagon, stick seat, trimmed in Bedford cord, shafts only,	90	00
		Ball Bearing Axles, extra,	115	0
		Physician's Phaeton, wings, lined apron, leather trimmings, spring back and cushion	100	0
No.	25.	Ladies' Phaeton, large dash, wings, small seat, lined apronleather or cloth trimmings,		
		Lamps, extra,	8	0
		Leather Quarter Top, extra,	7	0
g-1		Full Leather Top, extra,	22	00
No.	26.	Gentleman's Business Phaeton, small dash, leather wings, dash rail, leather or cloth trimmings,	115	0
		$Lamps, extra, \dots \dots$	8	0
No.	27.	Three Spring Phaeton, large dash, wings, leather or cloth trimmings,		
		Small Seat, extra,		0
	da	Lamps, extra,	8	0
No.	28.	Light Surrey, open, spring backs and cushions, leather trimmings,—two lined aprons,		
		Lamps, extra	. 8	0
No.	28a.	Canopy Top Surrey, leather trimmings, spring backs and cushions—two lined aprons.	125	0
		Lamps, extra,		0
	. 1	Full side Curtains, extra	8	0
No.	30.	Extension Top Surrey, leather trimmings, spring backs and cushions, rubber top, full side curtains,—two lined aprons,	115	0
		Lamps, extra,		0
		Leather Quartered Top, extra	15	
No.	29.	Full Leather Top, extra,	35 190	
		Lamps, extra	10	
		Full Leather Top, extra,	25	
No	31.	Gladstone, leather trimmings, driver's cushion, two lined aprons		
1.0.	-74.	Lamps, extra,		0
No.	32.	Aberdeen, leather trimmings, shafts only, plated brass rails on body and dash, driver's cushion—two lined aprons,		
		Lamps, extra,	8	0

		Kensington, shafts only, driver's cushion, leather trimmings, Quebec Concord, shafts only, leather trimmings, storm boot on		
		dash,		00
		Spindle Concord, Oshawa Gear, leather trimmings,		00
	_	Spindle Concord, on Beaver Gear,		00
No.		Open Concord, leather trimmings, Oshawa Gear,		00
No	23.	Open Concord, on Beaver Gear,	65	00
No.	46.	Denmark, leather trimmings, on Oshawa Gear,	63	00
No.	461.	Denmark, on Beaver Gear,	65	00
No.	1.	Corning Body, McL. Gear, leather trimmed, solid oack seat,	90	00
No.	2.	Piano Body, McLaughlin Gear, leather trimmed, solid back seat	90	00
No.	4.	Corning Body, end spring gear, leather trimmed, solid back seat	90	00
No.	5.	Piano Body, end spring gear, leather trimmed, solid back seat .	90	00
No.		Piano Body, Buffalo Road Gear, leather trimmed, solid back seat	90	00
No.		Corning Bdy, Buffalo Rd. Gear, leather trimmed, solid back seat	90	00
No.		Jump Seat Buggy, McLaughlin Gear, removable leather trimmings, reversible second back on front seat,	96	00
No.	10.	Jump Seat Buggy, round corner body, Phaeton Seat, reversible		00
		second back on front seat, leather trimmed,	100	00
No.		Jump Seat Buggy, end spring gear, removable leather trimmings, reversible second back on front seat,	96	00
No.		Jump Seat Buggy, end spring gear, round corner body, Phaeton seat, leather trimmings, reversible second back to front seat.	100	00
No.		Corning Body, Beaver Gear, square corner body and seat, removable leather trimmings.	87	50
No.		Piano Body, Beaver Gear, square corner body and seat, removable leather trimmings,	87	50
No.		Corning Body, Oshawa Gear, square corner body and seat, removable leather trimmings,	85	00
No.	53.	Piano Body, Oshawa Gear, square corner body and seat, remov-	85	00
No.	$3\frac{1}{2}$.	able leather trimmings, Three Quarter Buggy, End Spring Gear, leather top, hood, and covered bow-sockets, lined apron, cloth trimmed,		100
No.		Three Quarter Buggy, Brewster Gear, leather top, hood, and covered bow-sockets, lined apron, cloth trimmed,	125	00
No.	54.	Light End Spring Buggy, 3/4 wheels, 13/16 axles, case hardened boxes, three bow top, hood, leather or cloth trimmed,	95	00
		Grocer's Delivery, leather cushion, band iron in bottom of body, Lettering from \$5 to \$8 extra.	117	00
No.	104.	Light Delivery, imitation trimmed, band iron in bottom, shafts		-
		only	65	
	-	For extra seat and heavier gear, add	15	
		One Seat Buckboard, imitation trimmed, painted,	50	
		Two Seat Buckboard, imitation trimmed, painted, SHAFTS ONLY	60	00
No.	37.	Combination Spring Democrat, one drop back, leather trimmed, POLE ONLY,	95	
76.T	90	Extra for drop back in front seat,	3	75
200	. 58.	POLE ONLY,	100	00
		Extra for drop back in front seat		75
No.	39	Three Spring Democrat, leather trimmed, one drop back, POLE	-	
	20.	ONLY,	92	00
		Extra for drop back in front seat,	3	75
No.	40.	Duplex Wagon, capacity 800 lbs. leather trimmed, Shafts only,	75	00
		Extra for drop back to front seat	3	75

	No.	41 Duplex Wagon, capacity 1000 lbs., leather trimmed, POLE ONDY	80 00
		Extra for drop back to front seat,	3 75
	No.	42. Duplex Wagon, capacity 1200 lbs., leather trimined, POLE ONLY,	85 00
	No	Extra for drop back to front seat,	5 15
	NO.	POLE ONLY,	95 60
		Extra for full back in front seat,	3 75
ř	No.	57. Full Platform Democrat, leather trimmed, capacity 1600 to 1800,	
		lbs., POLE ONLY	100 00
		Extra for full back to front seat,	
		76. Depot Wagon, capacity 1200 lbs, leather trimmed, POLE ONLY,	1 1
		80. Oshawa Cart, leather trimmed	41 00
		51. Phæton Cart, back six inches wide, leather trimmed,	32 50
		62. Road Cart, shafts trimmed and tipped, 64. Combination Speeding Cart,	25 00
		- 1 March 1 March 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	38 00
	any	From Should any vehicle in our '96 Catalogue be required with, or we of the following, the price opposite the said article may be either de nor added to regular wholesale figure.	ducted
		TOPS.	11/2
	BT.	10. Rubber Top, full lined,	
	No.	11. Leather Quarter Top, full lined,	15 00
		12. Full Leather Top,	21 00 30 00
		13. Full Leather Top, (as on No. 3),	37 50
		14. Rubber Extension Top,	30 00
	1 1	15. Leather Quarter Extension Top,	
-		16. All Leather Extension Top,	67 50
		17. Canopy Top, without curtains for expresses and Democrats	22 50
	2.00	Curtains for canopy tops, extra,	9 00
		EVEDAC	
		EXTRAS.	
	Apr	on, storm, with pocket, colored rubber	1 82
	Boo	t, rubber	1 50
	Boo	t, leather	2 62
	Cus	hion, ordinary spring,	5 25
		sh, for ordinary buggy,	
		l back for Democrats, etc.,	
	Hoo	od, rubber,	1 50
	Lea	ther covered bows more than steel,	3 00
	Lea	ther side curtains more than rubber,	4 50
		k yoke, any kind,	
		e, trees and neckyoke for democrat or ordinary buggy,	
		e for No. 3, or Surrey, complete	
	Sha	fts, any kind,	6 75
		ts, phæton solid spring back, extra	
		o, leather quarters and stays, more than ordinary,	
	Wa	shers, brass and rubber, any size, per set,	. 45



No. 56.—Full Platform Spring Wagon.



Our Gear is Built on the "Truss" Principle.

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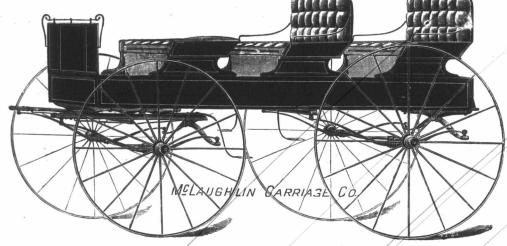
TRIMMINGS—Leather. Two drop backs, spring cushions. PAINTING—Body, panels colored, mouldings black; Gear, green or red.

No. 55,—Body 7 ft. 2 in. by $34\frac{1}{2}$ in. inside, Axles $1\frac{1}{8}$ in., Wheels $1\frac{1}{8}$ in. Capacity 800 to 1000 lbs. No. 56,—Body 8 ft. by 36 in. inside, Axles $1\frac{1}{4}$ in., Wheels $1\frac{1}{4}$ in. Capacity 1200 to 1400 lbs. No. 57,—Body 8 ft. by 36 in. inside, Axles $1\frac{3}{8}$ in., Wheels $1\frac{3}{8}$ in. Capacity 1600 to 1800 lbs.

No. 112.—Full Platform Spring Wagon, Three Seats.



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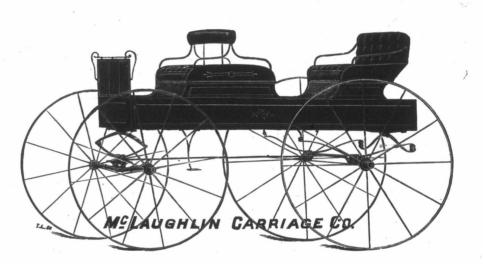
For Livery or Stage Purposes. Centre Seat Hinges Forward to Allow Easy Access to Rear Seat. Drop End Gate.

Body, 8 feet 11 inches by 38 inches clear, inside; Axles 11/4 inches; Wheels 11/4 inches. Capacity about 1400 lbs. Pole only. TRIMMINGS—Leather. Two drop backs, spring cushions. PAINTING—Body, panels colored, mouldings black; Gear, green or red.

No. 112a. Same as above with Canopy Top with Full Side Curtains.



no. 76.—Depot or Livery Wagon.



When Front Seat is Removed, Rear Seat will Fit in Its Place. Suspended Same as No. 37, Page 55.

Body 8 feet by 36 inches inside; Axles 11/4 inches; Wheels 11/4 inches; Capacity 1200 lbs. TRIMMINGS – Leather, spring cushions. PAINTING—Body, panels colored, mouldings black; Gear, carmine. Quoted with pole only.

INDEX TO CUTTERS.



PAGES 62 TO 66.

Page 62, No, 113 - "Oriole," Open.

Page 62, No. 1131/2 - "Oriole," with Top.

Page 63, No. 80½—"Oshawa," with Top.

Page 63, No. 80—"Oshawa," Open.

Page 64, No. 51-Phæton Road Cart.

Page 65, No. 62—Road Cart.

Page 66, No. 64—Combination Speeding Cart.

Have You seen our New "Oriole" Cart? Read Specifications Page 62.

Our Improved Oshawa Cart Rides Perfectly.

We do not Build a Cheap Cart. All our Carts are made of best selected stock. All Axles are steel. All Wheels B Standard. All Shafts are XXX, full trimmed and silver tipped.

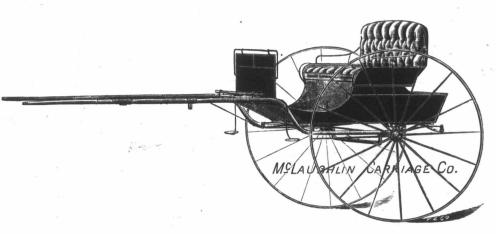
All have our patent rubber and brass washers.



No. 113.—"Oriole" Cart.





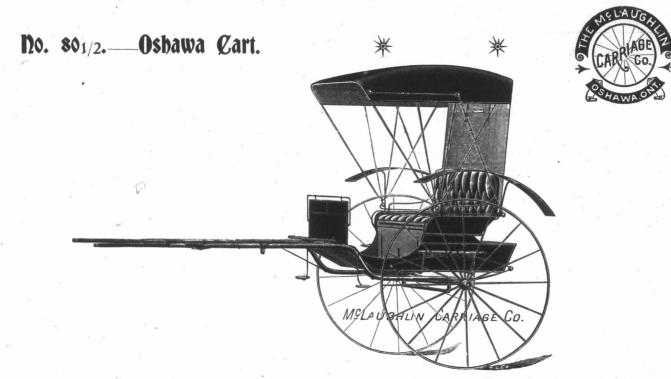


Full Platform Springs Connected by Swinging Shackles and Adjustable to any Weight.

We can safely recommend this as being the best riding and most durable cart now on the market.

Axles I inch steel, patent washers; Wheels I inch B. Standard; Shafts XXX full leathered and silver tipped. Seat solid back, spring cushion, leather trimmed, boot, floor cloth, plated line rail. PAINTING—Natural wood, or body black; Gear, natural wood, or carmine.

No. Ilaa.-" Oriole" Cart with full lined Rubber Top.



Much Improved for '97. New Attachments in Front Make this Cart Ride Very Easy.
Solid Back Seat.

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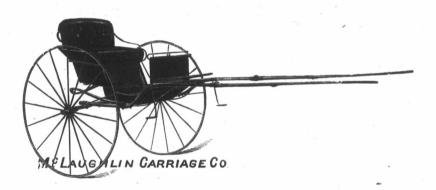
PAINTING—Natural wood body and gear, or black body with natural wood or carmine gear. TRIMMING—Leather. Spring cushion, boot, floor cloth, plated dash rail, patent washers. No. 80a.—Oshawa Cart with Lined Rubber Top. Specifications same as No. 80.



No. 51.— Phaeton Road Cart.







Suspended on Platform Springs, Easy Riding, New Attachments.

Wheels B. Standard; Shafts XXX; Axles I inch, steel. PAINTING—Body, black; Gear, carmine or natural wood. TRIMMING—Leather. Floor cloth, dash rail, Shafts silver tipped and full leathered, patent noiseless washers.

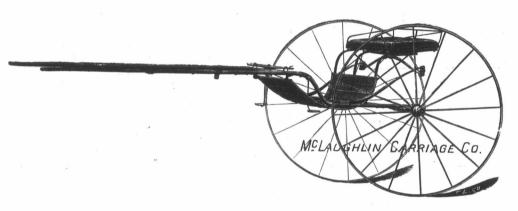
no. 62.—Road Cart.

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Made of the Best Material. Well Made and Well Finished in Every Particular. Strong and Serviceable.

Best B Standard Wheels; Steel Axles; XXX Shafts; Patent Noiseless Washers. Painted carmine or finished in natural wood. Shafts full leathered, silver tips.

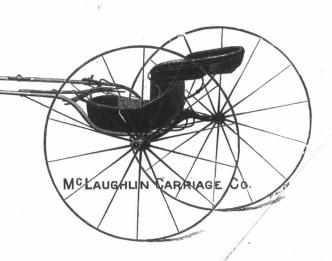
Seat upholstered.



No. 64.—Combination Speeding Cart.







Tray Detachable For Speeding Purposes.

Wheels 50 inch, Extra A Grade, 3/4 inch tire; Axles 13/16 inch, extra selected stock throughout.

Sulky cushion. Shafts leathered sulky style. Leathered covered stirrups. Patent washers. As neat as skilled workmen can make it.

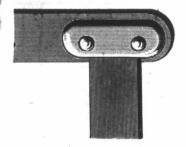
Illustrations of Our Patent Gear Parts.

DESCRIPTION.—No. 8, Rubber for Collar. No. 9, Hard Brass Washer for Collar, protecting No. 8 on both sides. No. 10, Rubber for nut. No. 11, Brass for nut.

A I and B I, Whiffletree Plate. C I, Brass Wear Plate. D I, Rubber Packing for Whiffletree Plate.

Our Whiffletree Plate excels all others and will last a lifetime. One is sent with each Gear.

Our Patent Rubber and Brass Washers have been thoroughly tested and give entire satisfaction.



Patent

Corner Attachments

of

McLaughlin Side Spring Gear.



Parts of Corner Attachments.

Showing Corner Complete.

No. 1, Section of Side Spring. No. 2, Concave Clip Bar. No. 3, Leather or Rubber Packing. No. 4, Zinc Plate. No. 5, Rubber Packing. No. 6, Countersunk Pin.

NOTICE.—Patents, for the gear parts illustrated above, and on the following page, are held by us, and all are hereby warned against any infringements of the same.

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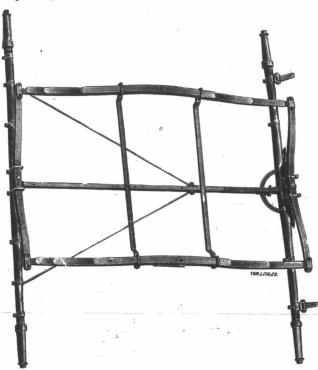
McCaughlin Patent Side Spring Gear.

se special Notice. se se

E control Patent No. 27099, on the McLaughlin Gear, and neither have granted, nor will grant any other manufacturers the right to use the improvements covered by the Patent. Builders are notified that we will positively protect ourselves against all infringements. Do not forget that dealers and consumers are equally liable, the same as the builder. A word to the wise should be sufficient.

The McLAUGHLIN CARRIAGE CO.,

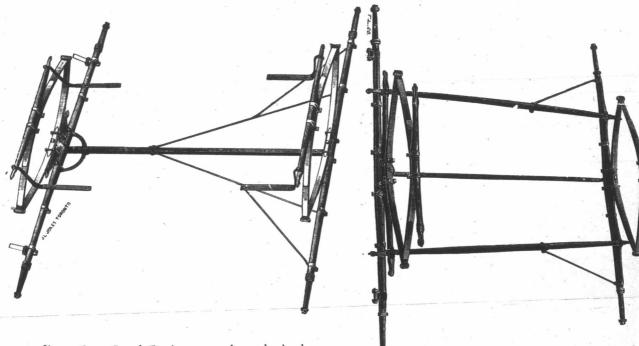
Per R. McLaughlin.



We use this Gear on No 1, 2, 6, and 10, and it has never yet given us trouble.

McLaughlin End Spring Gear.

McCaughlin Buffalo Road Gear.



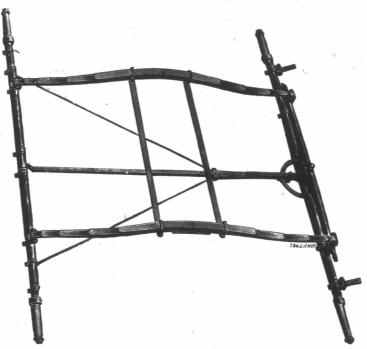
Best Cast Steel Springs used exclusively.

Patent Steel Fifth Wheel, Patent

washers.

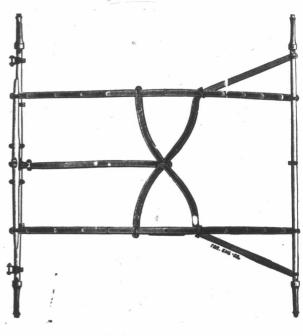
Our new way of attaching side bars is neatest and strongest. Used on Nos. 44 and 44½, pages 36 and 40.

McCaughlin Beaver Gear.

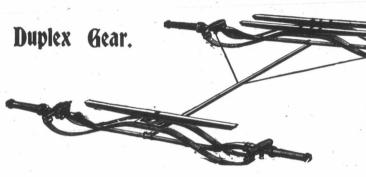


Our Beaver Gear is winning much favor and gives entire satisfaction. No noise, springs roll in rubber and brass.

McCaughlin Oshawa Gear.



Bars clipped on to springs. Body clipped on to braces. No breaking, no noise.



TOPS.

No. 10 Rubber, full lined.

No. 11 Leather Quarter Top.

No. 12 Full Leather Top.

No. 13 Full Leather Top, (extra grade.)

Rubber Extension Top. No. 14

No. 15 Leather Quarter Extension Top.

No. 16 All Leather Extension Top.

Canopy Top. No. 17

Size I - Capacity 800 lbs; axle I in.

Size 2—Capacity 1,000 lbs.; axle 11/8 in.

Size 3-Capacity 1,200 lbs; axle 11/4 in.

PLATFORM GEAR.



FRONT GEAR.



HIND GEAR.

Size o-Capacity 1,000 lbs.; axle 11/8 in.

Size I—Capacity 1,500 lbs.; axle I¹/₄ in.

Size 2—Capacity 1,800 lbs,; axle 13/8 in.

Size 3—Capacity 2,000 lbs,; axle 11/2 in.



Don't Fail to Read Chese Carefully!

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Carefully observe the following rules and your carriage will wear twice as long as it would, should you neglect doing so:—

- I. Inspect the entire carriage occasionally, and whenever a bolt or clip appears to be getting loose tighten it up with a wrench, and always have little repairs done at once. Should the tires of the wheels get at all slack, so that the joints of the felloes become visible, have them immediately contracted, or the wheels may be permanently injured. "A stitch in time saves nine!"
- 2. Examine the axles frequently; keep them well oiled and see that the washers are in good order. Use castor oil only on our Patent Rubber and Brass Washers, machine oil, sweet oil or any other kind injures and destroys the rubber washers.
- 3. Carriages should be kept in an airy, dry coach house. There should be a moderate amount of light, otherwise the colors will be affected. The windows should be curtained, to avoid having direct sunlight strike upon a carriage.
- 4. There should be no communication between the stable and the coach house. The manure heap or pit should always be located as far away from the carriage house as possible. Amonia fumes crack and destroy varnish, and fade the colors both of painting and lining. Also avoid having a carriage stand near a brick wall, as the dampness from the wall will fade the colors and destroy the varnish.
- 5. Whenever a carriage stands unused for several days, it should be protected by a large cotton cover, sufficiently strong to keep off the dust, without altogether excluding the light: Dust, when allowed to settle on a carriage, eats into the varnish. Care should be taken to keep this cover dry.

6. When a carriage is new or newly varnished, it is better for it to stand for a few days, and to be frequently washed and dried off before being used; frequent washings with cold water and exposure to fresh air in the shade will also help to harden and brighten its finish. Never allow mud to remain long enough upon newly varnished carriage to dry upon it, or spots and stains will invariably result.



- 7. While washing a carriage keep it out of the sun. **Use plenty of water,** taking great care that it is not driven into the body, to the injury of the lining. Use for the panels a large, soft sponge; when saturated, squeeze this over the panels, and, by flowing down of the water, the dirt will soften and harmlessly run off. Care should be taken to wipe the surface quite dry with a soft chamois leather after each washing.
- 8. The directions just given for washing the body apply as well to the under parts and wheels, but use for the latter a different sponge and chamois than those used on the body. Never use a "spoke brush," which, in conjunction with the grit from the road, would act like sandpaper on the varnish, scratching it, and of course removing the gloss.
- 9. Never allow water to dry of itself on a carriage, as it will invariably leave stains. Hot water or soap should never be used in washing a varnished surface.
- 10. Enameled leather tops and aprons should be washed with a very weak soap and water Hot water. No oil should be put on enameled leather.
 - 11. To prevent or destroy moths in woolen linings, use turpentine and camphor.
- 12. Leather top carriages should never remain long in the carriage house with the top down. After raising the top, "break the joints slightly to take off the strain on the webstay and leather.

The McLAUGHLIN CARRIAGE Co.,

Also St. John, N. B.

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Head Office and Works, Oshawa, Ont., Canada.

* TERMS OF SALE. *

All prices are for goods, securely packed, crated F. O. B. Oshawa Station (4. T. R., or Myrtle Station, C. P. R. Upon delivery of goods to Transportation Company our responsibility ceases, and in case of damage or delay in delivery the purchaser's recourse is upon the Transportation Company.

We obtain the lowest possible Freight Rates, but cannot guarantee them. All claims for overcharge of freight must not be deducted from invoice, but if bill of lading and expense bill are sent to us we will do our best to collect same and will remit amount of overcharge to claimant. No claims for shortage or alleged errors will be entertained unless made within ten days after receipt of goods.

All remittances for business transactions in Ontario, Quebec and Northwest Territories must be made direct to our Head Office in Oshawa, Ont., and for business done in Nova Scotia and New Brunswick, all settlements must be made through our Branch House, 32 Dock Street, St. John, N. B.

* * GUARANTEE. * *

We guarantee all Carriages, of our manufacture, to be of good material, and should any breakage occur within one year from date of purchase, by reason of defective material or workmanship, repairs will be furnished for same, free of charge, at our Factory upon the production of the broken part as evidence, but we will in no case allow charges for repairs not authorized by us.