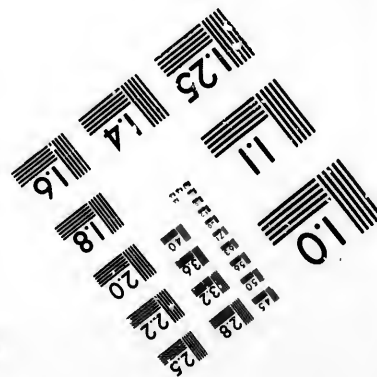
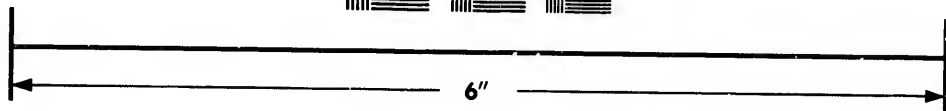
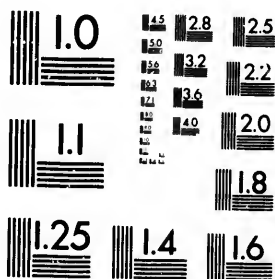


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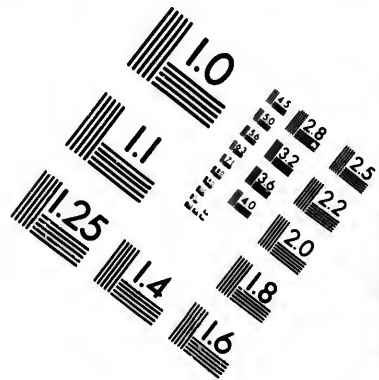
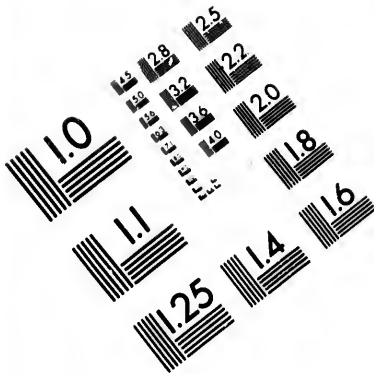
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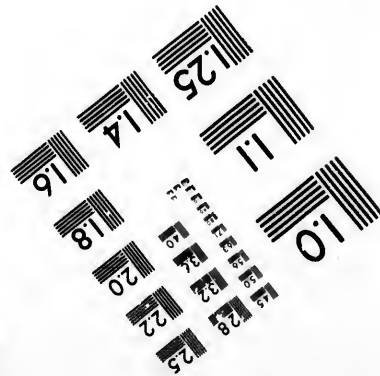
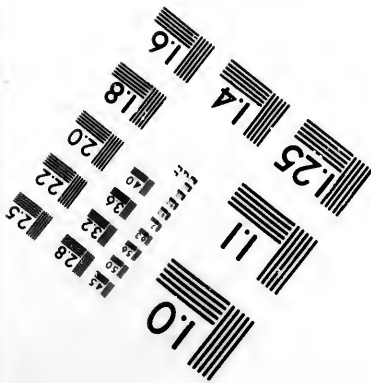
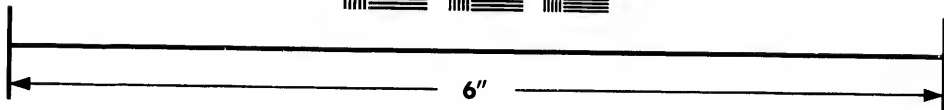
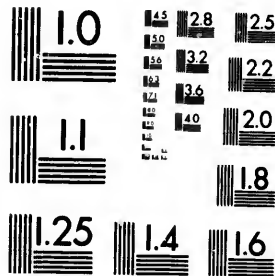


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8

**CIHM/ICMH
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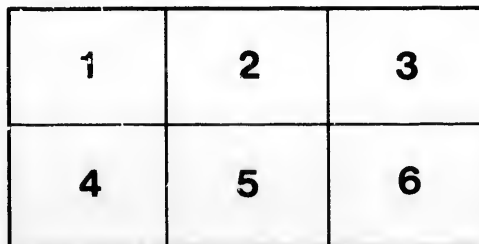
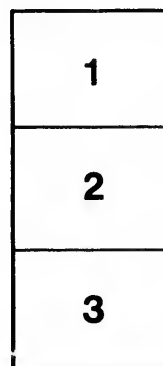
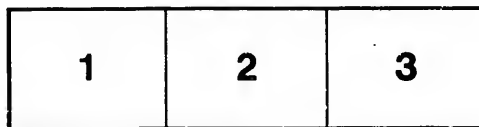
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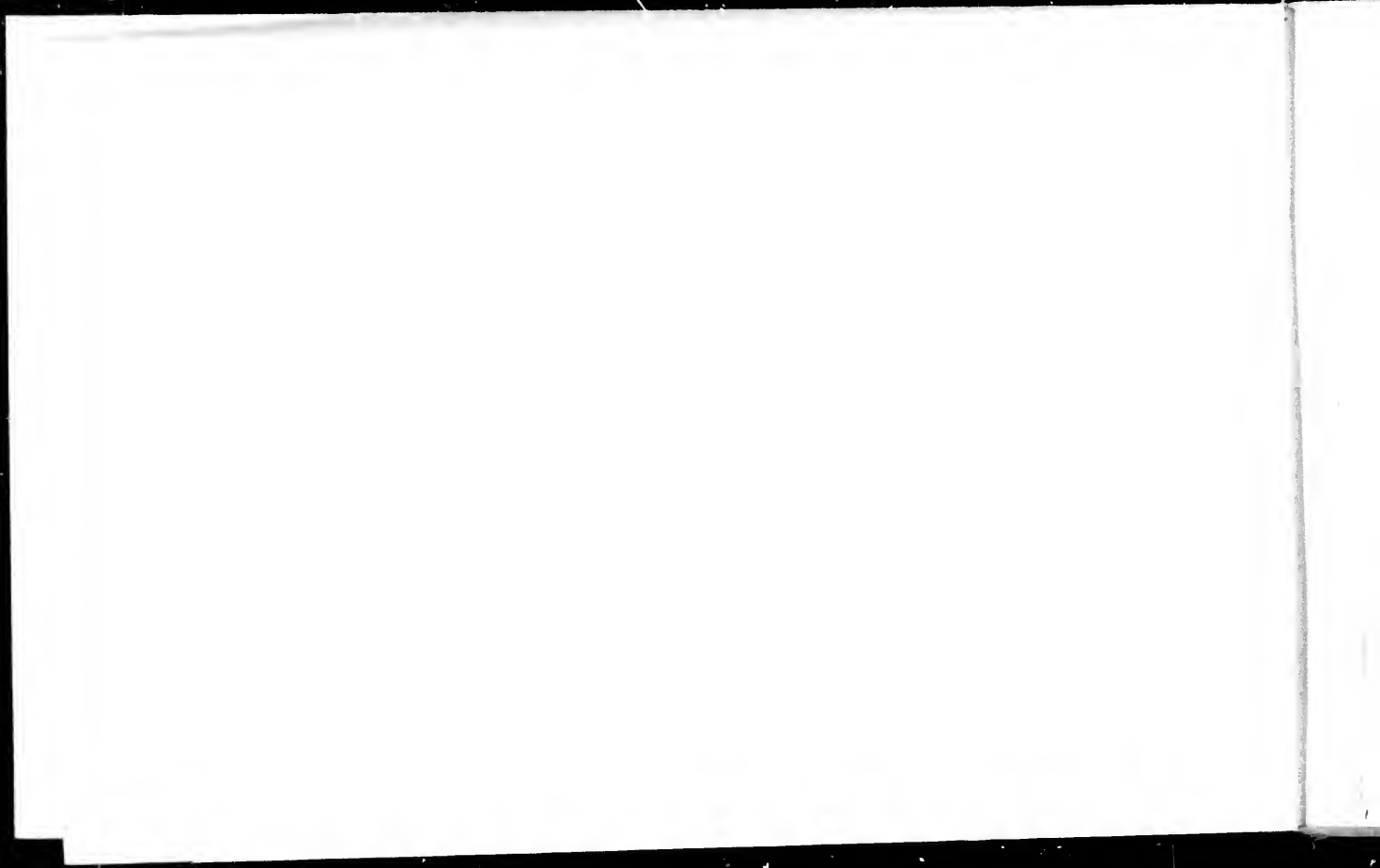
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THE McLAUGHLIN CARRIAGE CO.
OSHAWA, ONT.



SAVED OUR NAME PLATE TIME TRIED & FIRE TESTED IT STILL REMAINS
THE SYMBOL OF "ONE GRADE ONLY & THAT THE BEST."

"SEE PAGE 1"

PAAT
TS
2033
M24
1900

TO OUR PATRONS.



In presenting you with our 1900 Catalogue we desire to express our gratitude for your past patronage and the many kindly expressions of sympathy which have reached us from all parts of the country relative to the recent loss of our Factory by fire.

Through the kindness of some of the citizens of Gananoque we are enabled to occupy, for the present, the vacant Carriage Factory located in that town, consequently although a little battered up we are still in the ring. We cannot at this early date say how much of the trade we will be able to supply, but confidently expect to be able to turn out between 2,000 and 3,000 Vehicles as illustrated in this Catalogue. You may, however, rely implicitly upon it that EVERY RIG WE MAKE WILL BE FULLY UP TO OUR PAST HIGH STANDARD of "One grade only and that the best."

We expect to occupy our new Factory in May, after which we will be able to care for every want. Owing to part of our Catalogue being in press when the fire occurred, three or four of the references will be found inaccurate and several pages omitted. Enough, however, will be found to give an accurate description of all rigs illustrated.

Soliciting a share of your patronage, and assuring you of our best endeavor to serve you.

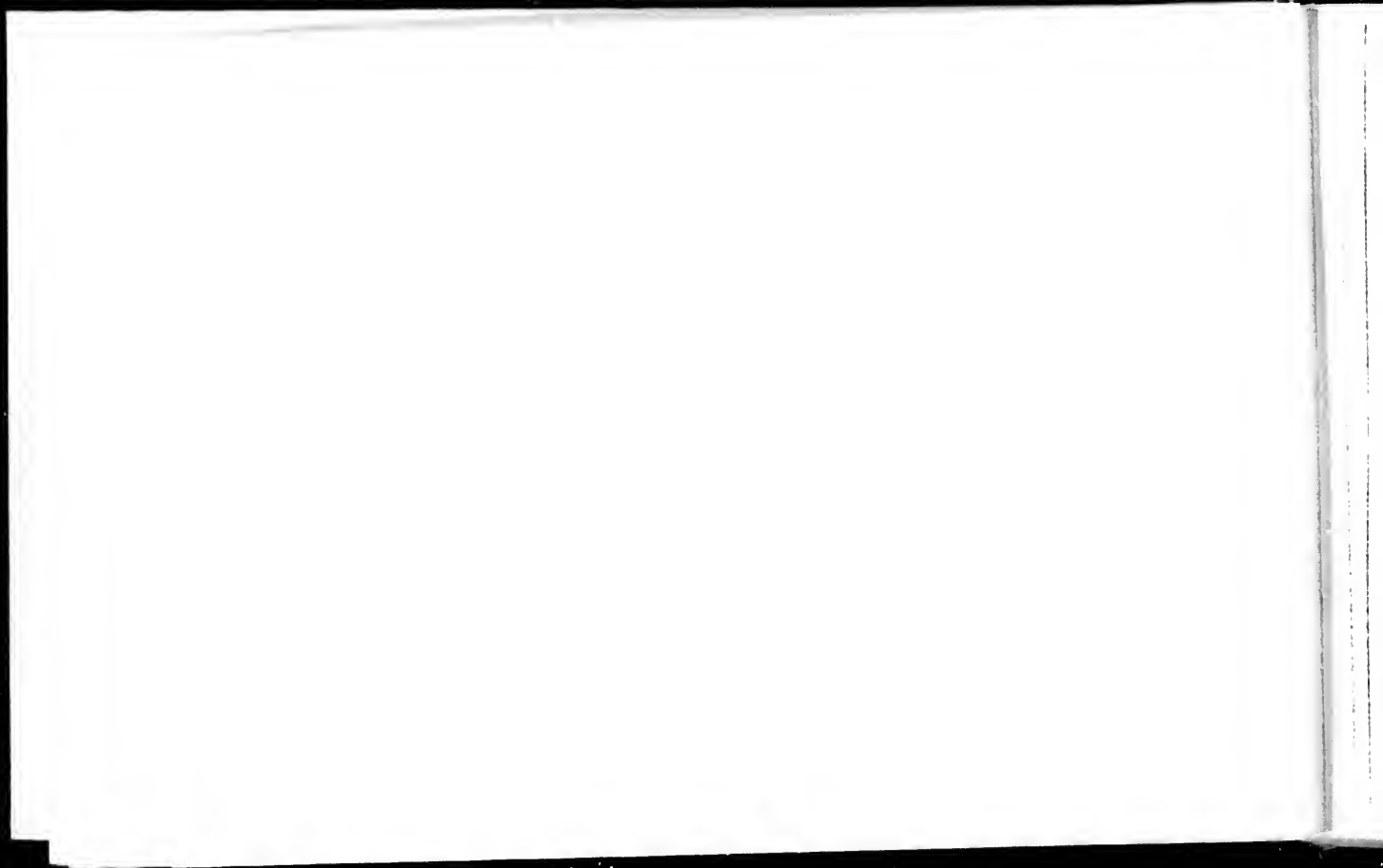
Yours truly,

THE McLAUGHLIN CARRIAGE CO.,

HEAD OFFICE: OSHAWA, ONT.

BRANCH HOUSES: ST. JOHN, N.B., WINNIPEG, MAN., LONDON, ONT.

WAREHOUSES: BELLEVILLE, ONT., HAMILTON, ONT., MONTREAL AND ST. JONHS, QUE.





Guarantee.

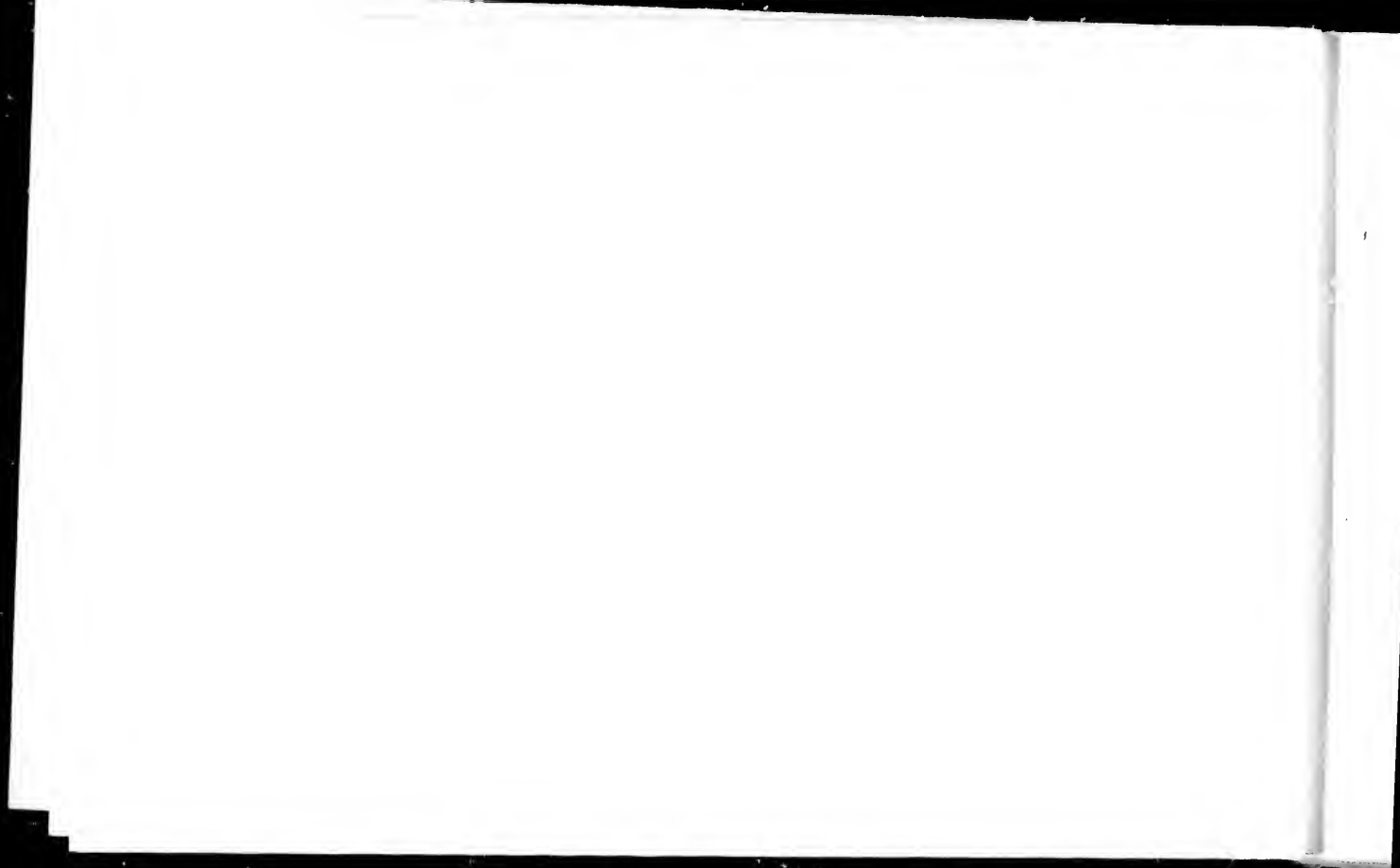
Any Breakage occurring within one year, showing faulty workmanship or defective material, will be cheerfully made good, we paying freight one way. Broken or defective parts to be held subject to our order, or to be returned as we may direct. We will not allow miscellaneous repair bills under any circumstances. We make no allowance for repainting when the vehicle has been subject to the action of ammonia, when mud has been allowed to dry on it, or when it has been unnecessarily exposed to the elements.

• • • Terms of Sale. • • •

All prices are for goods, securely packed, crated F. O. B. Cars or Boats at Gananoque. Upon delivery of goods to Transportation Company our responsibility ceases, and in case of damage or delay in delivery the purchaser's recourse is upon the Transportation Company.

We obtain the lowest possible Freight Rates, but cannot guarantee them. All claims for overcharge of freight must not be deducted from invoice, but if bill of lading and expense bill are sent to us we will do our best to collect same and will remit amount of overcharge to claimant. No claims for shortages, or alleged errors, will be entertained, unless made within ten days after receipt of goods.

No remittances will be binding upon us unless made in accordance with our terms and instructions to purchasers.



Everybody Should Read This Carefully.



We give the following suggestions, which if followed, will preserve the life and finish of your carriage wonderfully:

1. INSPECT THE ENTIRE CARRIAGE OCCASIONALLY, and whenever a BOLT OR CLIP appears to be getting loose, tighten it, and always have the repairs done at once. Should the tires of the wheels get slack, have them set immediately, or the wheel may be permanently injured. "A SLITCH IN TIME SAVES NINE."

2. Examine the axles frequently; keep them well cleaned and oiled. USE CAST OR OIL ONLY ON OUR RUBBER AND BRASS WHEELS. Machine oil, sweet oil, or any other than castor oil, destroys the rubber washers.

3. Carriages should be kept in an airy, dry coach house. There should be only a moderate amount of light, otherwise the colors will be affected. The windows should be curtained to avoid having direct sunlight strike upon a carriage.

4. There should be no communication between the stable and the coach house. The manure heap or pit should always be located as far away from the carriage house as possible. Ammonia fumes crack and destroy varnish, and fade the colors, both of painting and lining. Also avoid having a carriage stand near a brick wall, as the dampness from the wall will fade the colors and destroy the varnish.

5. Whenever a carriage stands unused for several days, it should be protected by a large cotton cover, sufficiently strong to keep off the dust, without excluding the light. Or, if allowed to settle on a carriage, EXITS INTO THE VARNISH. Care should be taken to keep this cover dry.

6. When a carriage is new or newly varnished it is better for it to stand for a few days, and to be frequently washed and dried off before being used; frequent washings with cold water

and exposure to fresh air, in the shade, will also help to harden and brighten its finish. NEVER ALLOW MUD TO REMAIN ON EXPOSED PARTS. ALWAYS WASH OFF CAREFULLY TO PREVENT STAINS OR SPOTS AND STAINS WILL BE ABOLISHED.

7. While washing a carriage KEEP IT OUT OF THE SUN. Use plenty of water, taking great care that it is not dirty inside the body. Use for the panels a large soft sponge which is saturated, squeeze this over the panels and let the water do the work. The dirt will be given and hand scrubbing with a brush should be taken to wipe the surface quite dry with a clean dry leather after each washing. Do not allow water to remain on the inside of body.

8. The directions just given for washing the body apply as well to the under parts and wheels, but use for the last a different sponge and cleaner than on the body. Never use a "spoke brush" which, in conjunction with the dirt on the road, would set the sandpaper on the varnish, so that it is of no use removing the gloss.

9. Never allow water to dry of itself on a carriage, as it will invariably leave stains. Hot water or soap should never be used in washing a varnished surface.

10. Enamelled leather tops should be washed with very weak soap and water. Put no oil on Enamelled leather.

11. To prevent or destroy moths in woolen linings use turpentine and camphor.

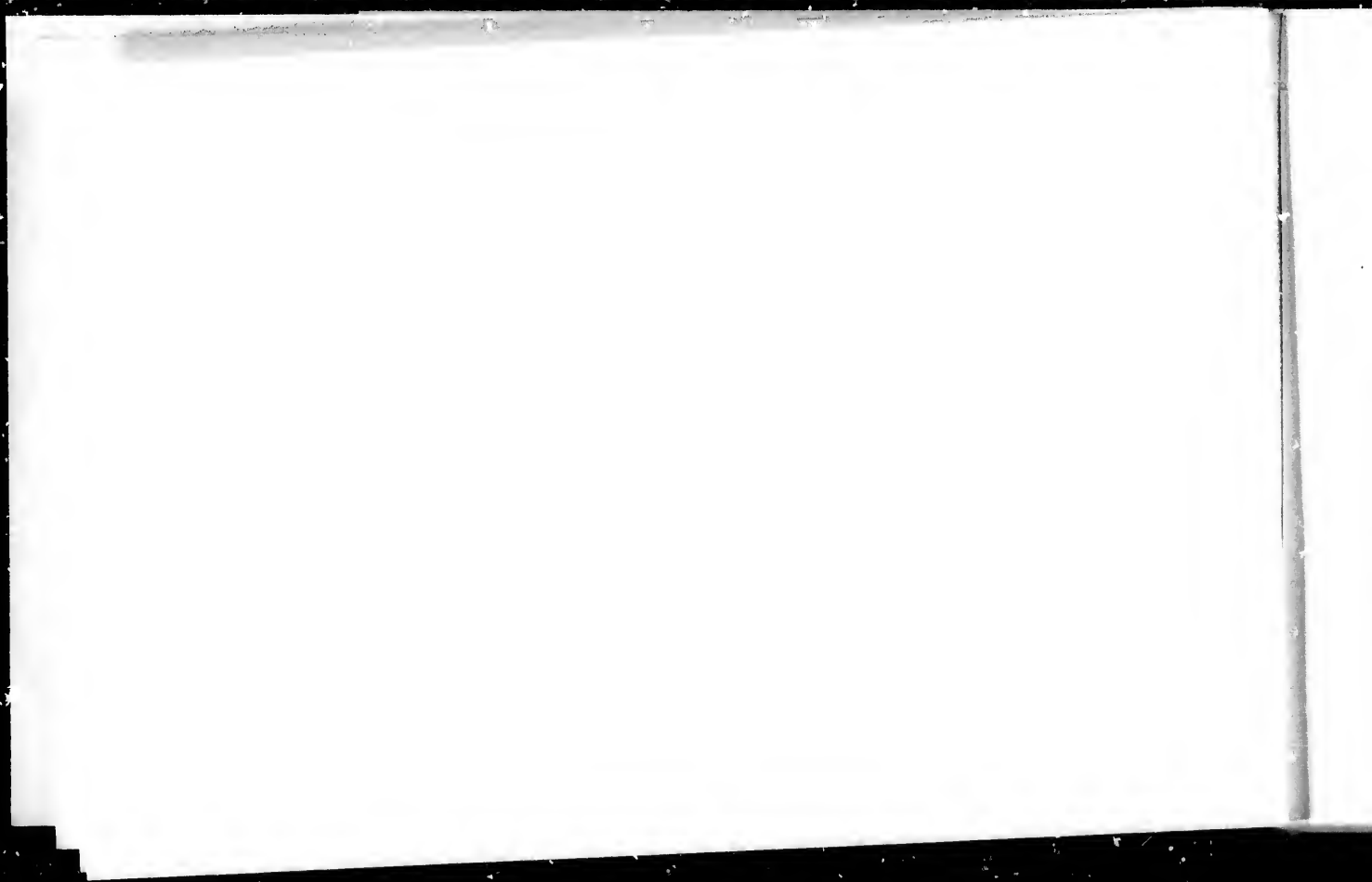
12. Leather top-carriages should never be long in the carriage house with the top down. After raising the top, back the joints slightly to take off the strain on the webstay and leather.

THE McLAUGHLIN CARRIAGE CO.,

HEAD OFFICE: GSHAWA, ONT.

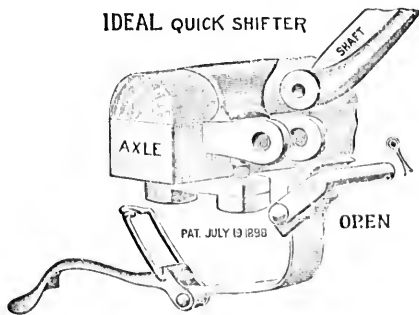
BRANCH HOUSES: ST. JOHN, N. B., WINNIPEG, MAN., LONDON, ONT.

WARROOMS: BELLEVILLE, ONT., HAMILTON, ONT., MONTREAL AND ST. JONHS, QUE.

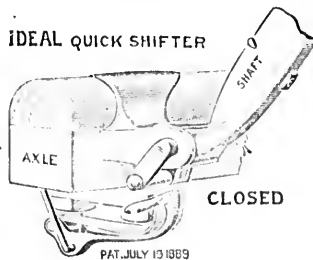




IDEAL QUICK SHIFTER



IDEAL QUICK SHIFTER

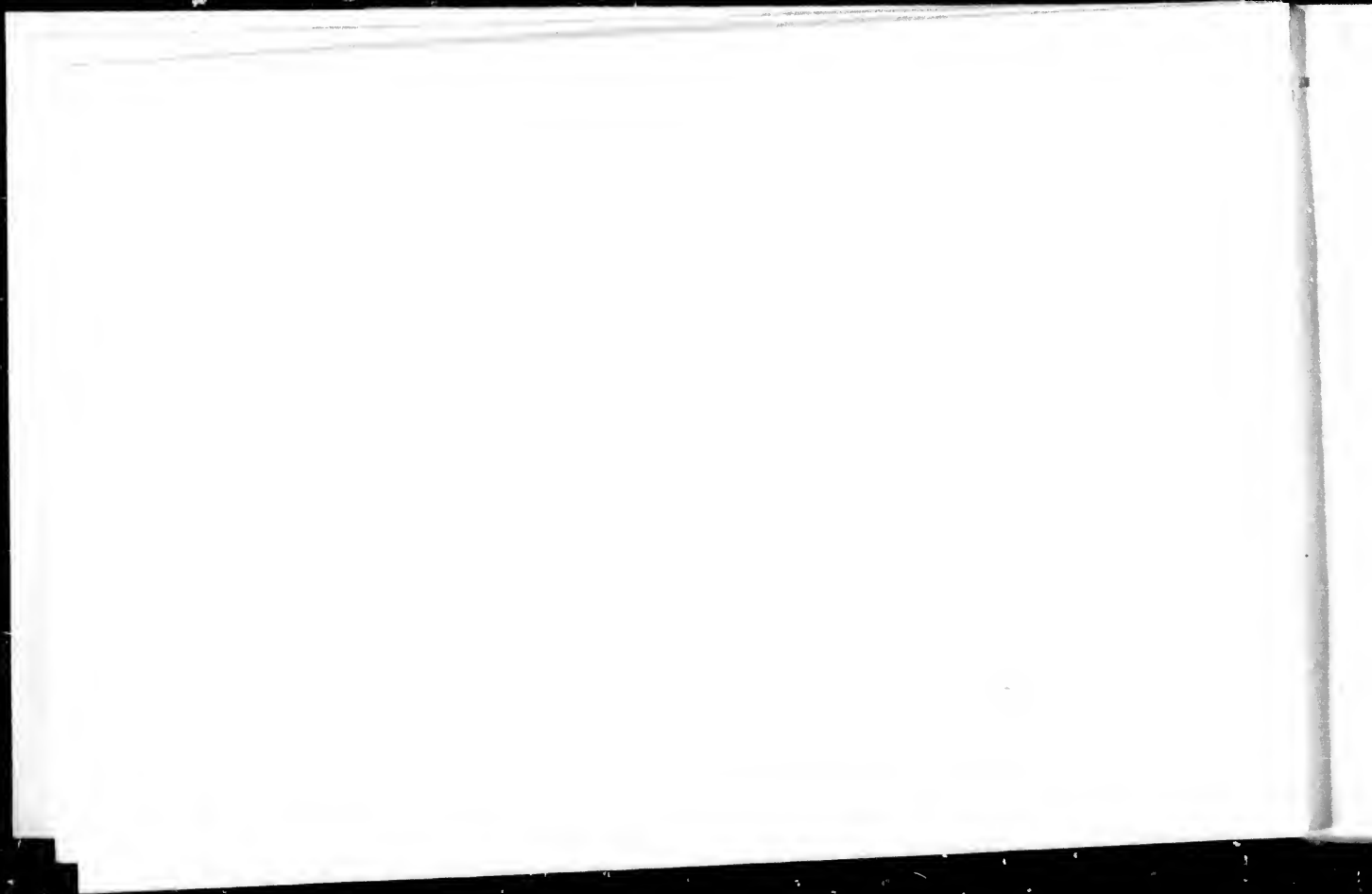


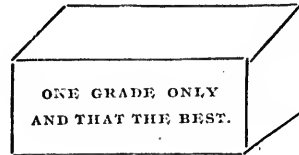
THE FINEST QUICK SHIFTER ON THE MARKET.

We have bought the Patent Right for the Justly Celebrated "IDEAL" Quick Shifter, and carry a Stock on Hand for Immediate Shipment.

Points of Superiority.— Hand forged steel bolt, brass bearings (no squeaking,) Oneida Community Trap Steel Springs—tempered in oil and fully warranted, preventing any rattling. The Cotter pins make this Quick Shifter the only absolutely safe one on the market.

No tools required. They fit any buggy. They make it easy for a child to change from Pole to Shafts. Supplied regularly on all our ordinary buggies when specially ordered.

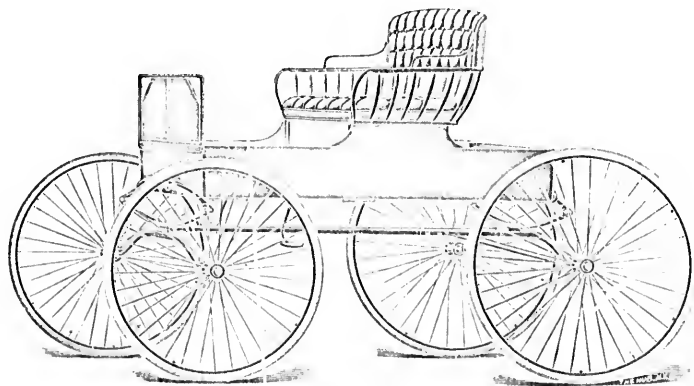




CORNER STONE OF OUR NEW FACTORY NOW BEING LAID.

This page is reserved for the Cut of our new Carriage Factory upon which we are now working. These works when completed will have a floor space of 140,000 square feet and will be the largest, by all means, in Canada, and not be surpassed by any on the Continent for convenience in handling large quantities of work, and for thorough equipment.





No. 1153. TUBULAR GEAR PNEUMATIC ROAD WAGON.

f

For Horseman who want the Best at Any Price. No Higher Grade Made in America. Cheaper Pneumatics can be had in abundance, but no better Wagon than our No. 151 can be had at any figure.

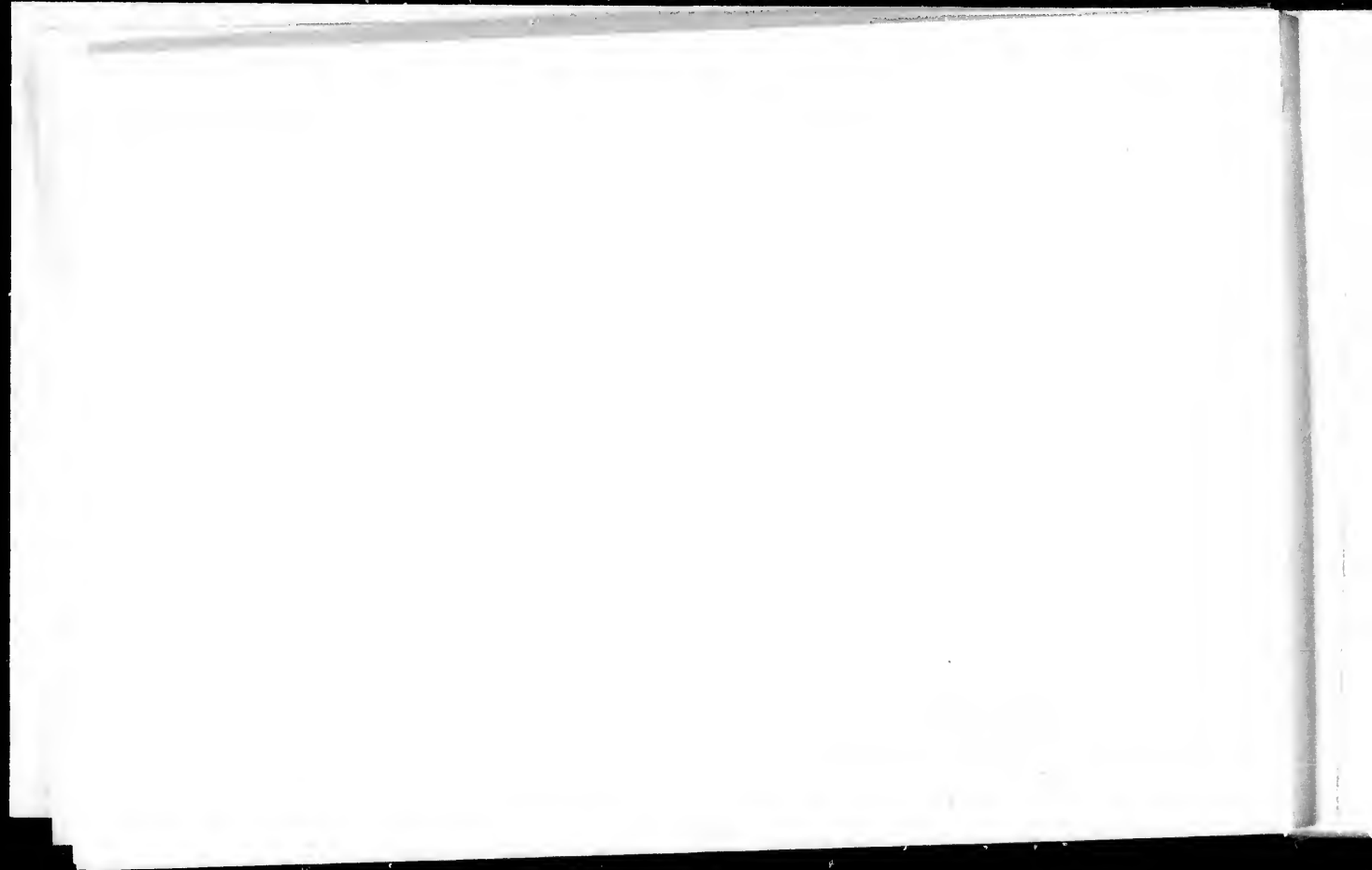
Gear Tubular construction with brace from reach to axle, genuine Bailey fifth wheel, body loops and quick shifting shaft connections, best wire wheels, ball bearings Hart-ford single tube tires or Dunlop.

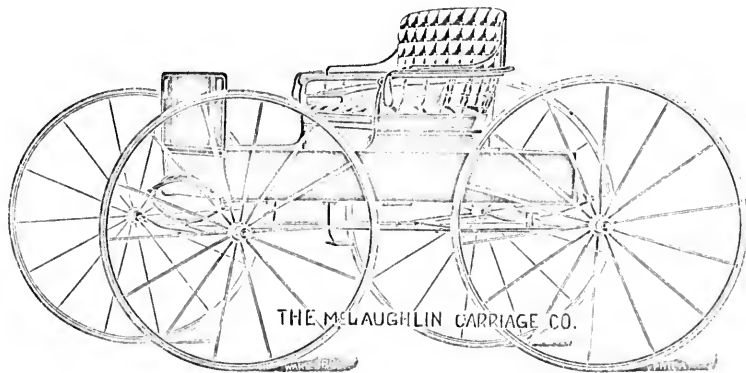
Body Convex panels, concave risers, swell sides, solid oval

corner irons front and back, special finish, seat in new design, light pattern.

Painting Body, black; gear, coaching red.

Trimming Whipcord or leather, rubber mat, grain leather dash, shafts extra high bend, whiffletree below crossbar.





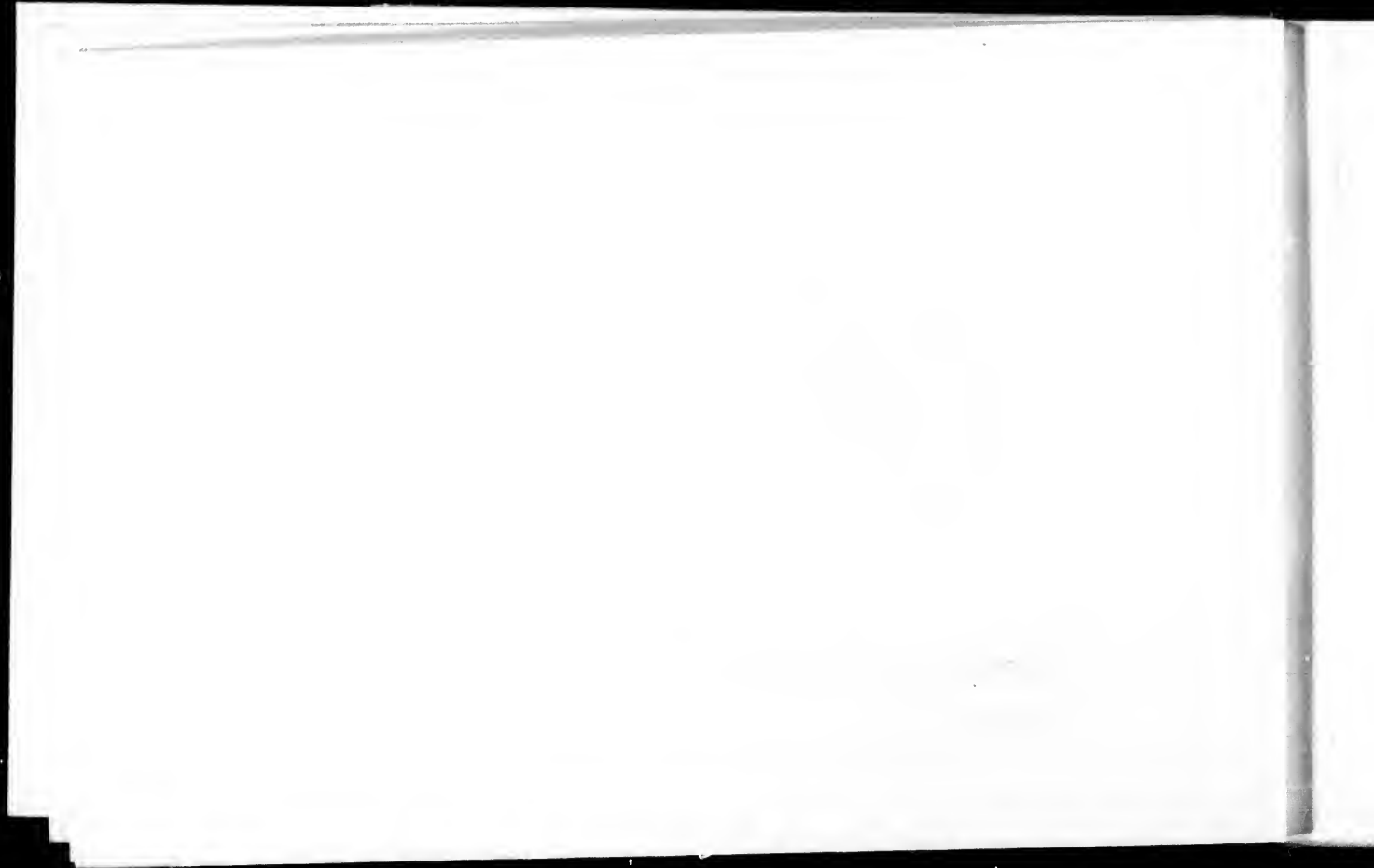
No. 150.—RIVERSIDE RUNABOUT.

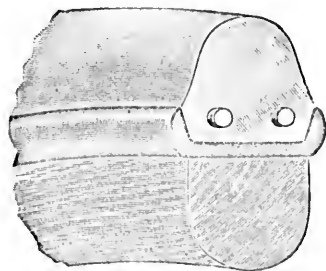
Naked Axle Construction. Reach Ends Forged on Axles. Genuine Bailey Fifth Wheel. Wrought Iron Bailey Body Loops—not malleable. Everything on the Job can be Relied on as the Best that Money can Produce.

Wheels—A standard, compressed band, three-quarter size with $\frac{1}{2}$ inch solid rubber tire.

Painting—Body, black; gear, conchling red.
Trimming—Bedford cord, leather or cloth.

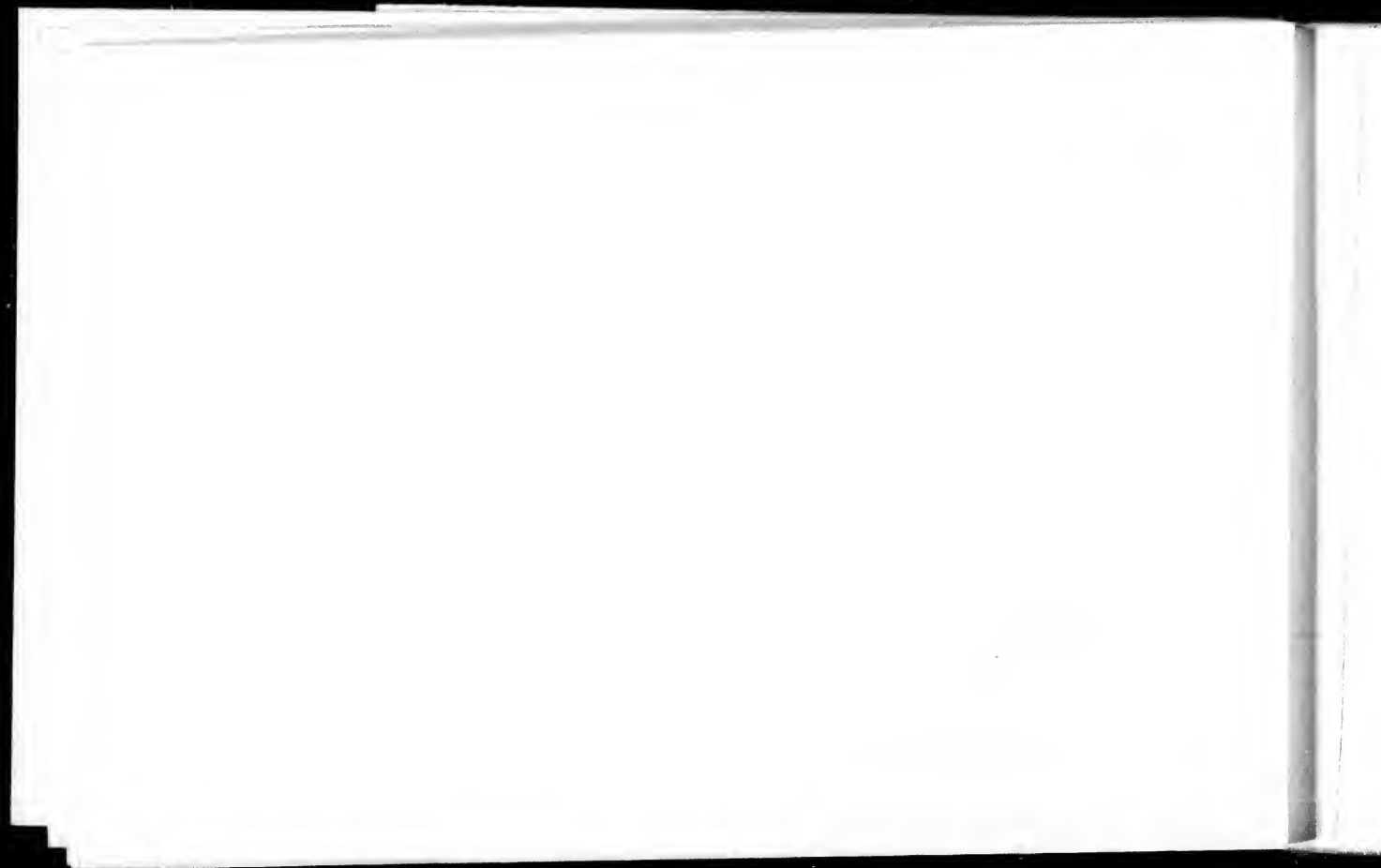
No. 151 Same as above but with Light $\frac{1}{2}$ Steel Tires Instead of Rubber.

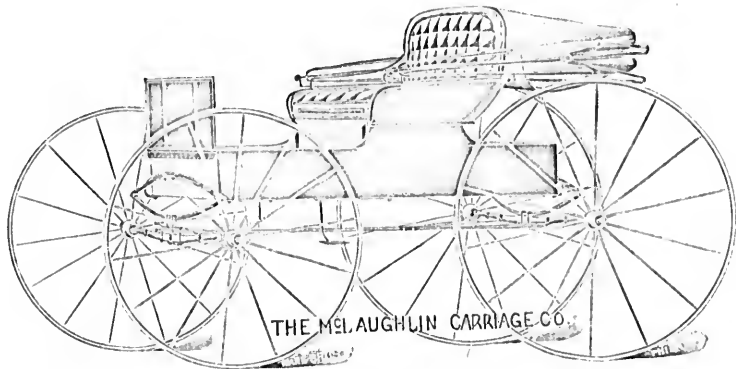




Having tested Rubber Tires we know that they are practical and that a perfectly comfortable ride is not possible without them. No one who has ever tried them is willing to do without this very desirable improvement. We are prepared to put Rubber Tires on any of our BUGGIES or TRAPS or on any Wheels sent us.

PRICES OF SOLID RUBBER TIRES—7 8 INCH \$40, 1 INCH \$45, 1 1 8 INCH \$55 EXTRA.



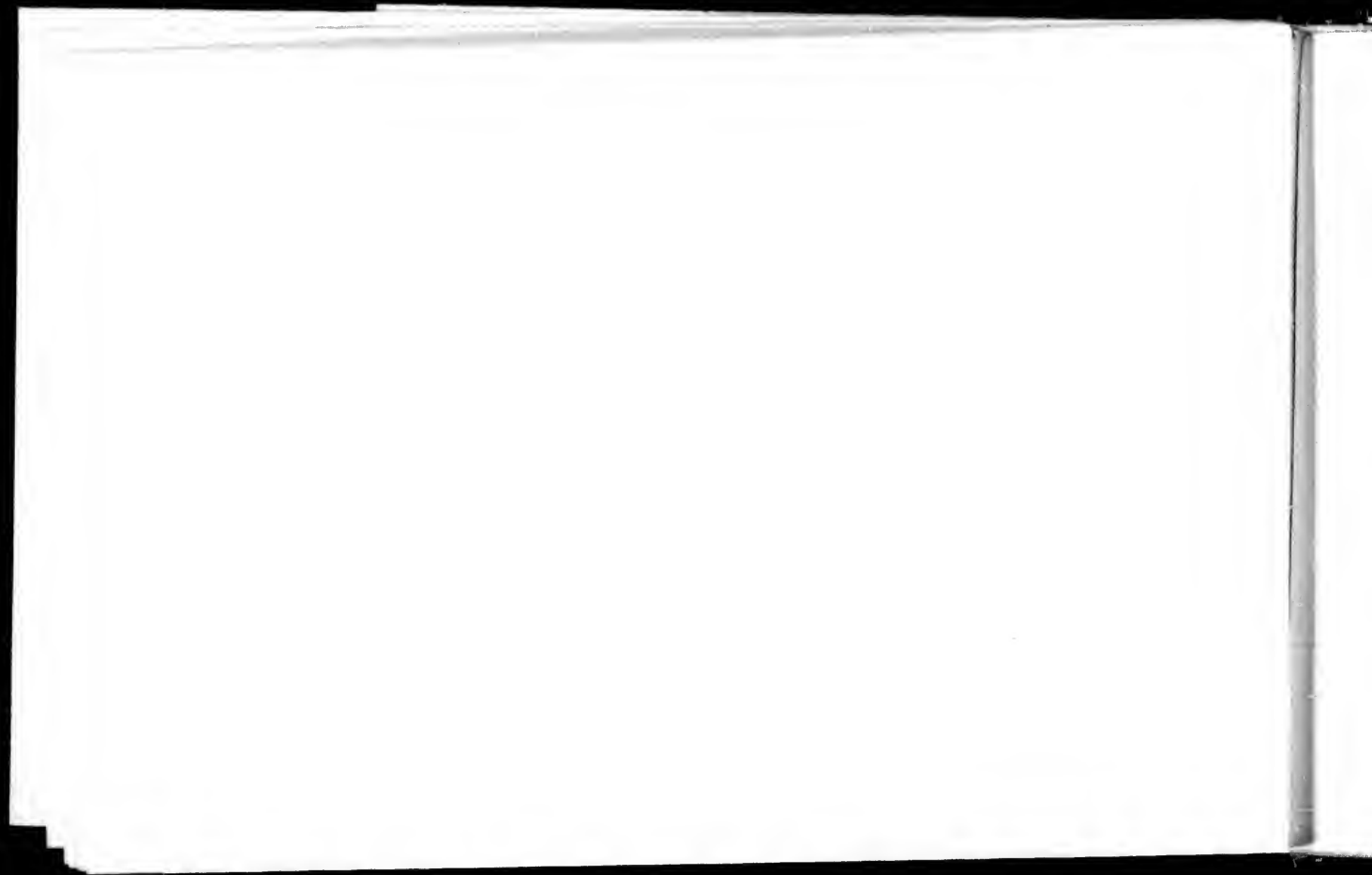


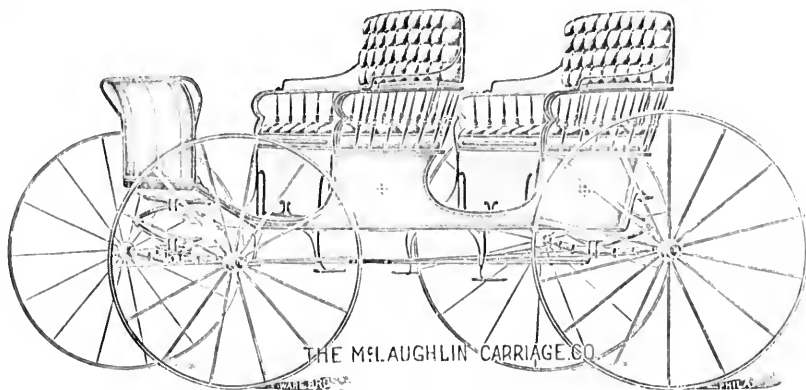
No. 3½.—EXTRA LIGHT THREE-QUARTER BUGGY.

Extra Light, Tough as Whalebone, a Fine Turnout. **Back and Top Removable.** **A Neat Seat Rail goes with each.**

Axes—13/16 inch, with case hardened wrought iron boxes, patent noiseless washers.
Wheels—31/4 inch, compressed band, extra A A grade. Finest graded cast steel springs, all hand forged connections, single saddle clips, wrought fifth wheel.
Body has convex panels, concave risers, oval irons.
Painting—Body, black; gear, black or carnation.

Trimnings—English broadcloth or leather, extra small and neat pattern; seat lined all around, wool lining in top, hood, velvet carpet, grain leather dash, leather whip-socket, stitched leather on shafts. Supplied regularly with leather boot.
Supplied regularly with 22 inch body. Cloth trimmings, rubber top with hood. Also supplied with all leather top and hood, viz: **No. 3! Special.**





No 135.—STICK SEAT SURREY, THREE-QUARTER SIZE.

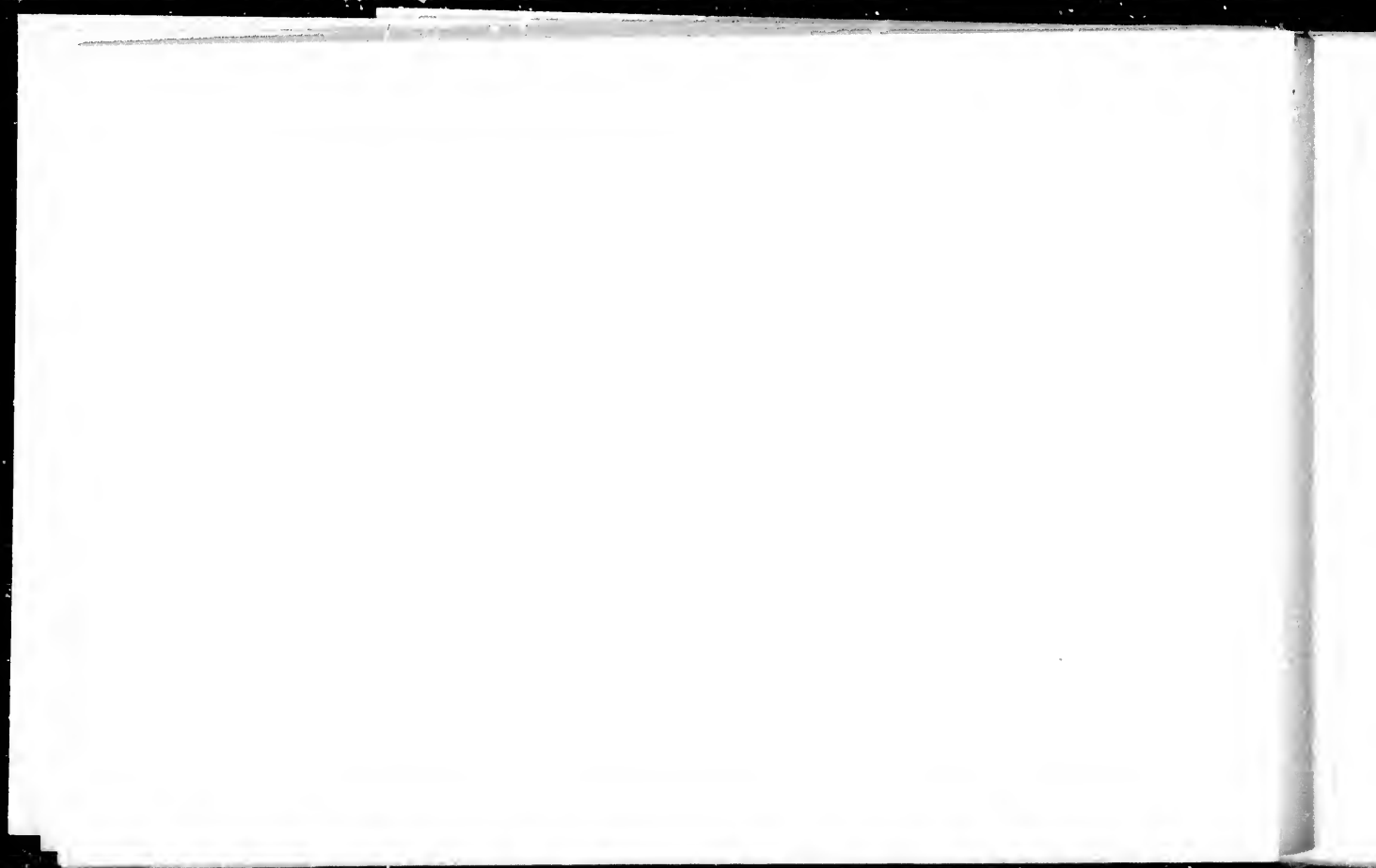
A Comfortable One-horse Surrey, Light and Compact. Front Seat Hinges Forward Making Access Easy.

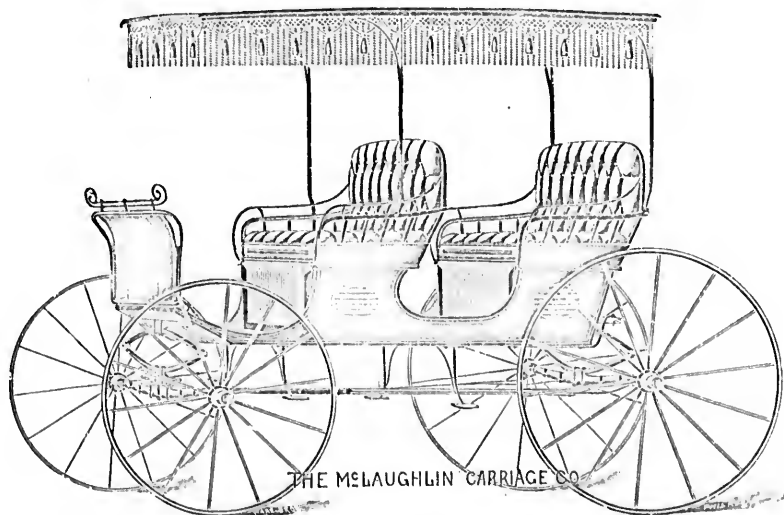
Axles—1 inch, double collar steel.

Wheels— $\frac{3}{4}$ or 1 inch Sarven patent, A standard.

Painting—Body and seats, black; gear, coach lug; red or green.

Trimming—Whipcord cloth or leather, carpet, two aprons, plated brass rail on dash, patent noiseless washers on whiffletree plates. Shafts only; Lamps extra; Pole extra.





No. 126a.—ONE HORSE SURREY WITH CANOPY.

The above Surrey also supplied with Extension Top, viz: No. 126b. Very Light and Low Down.

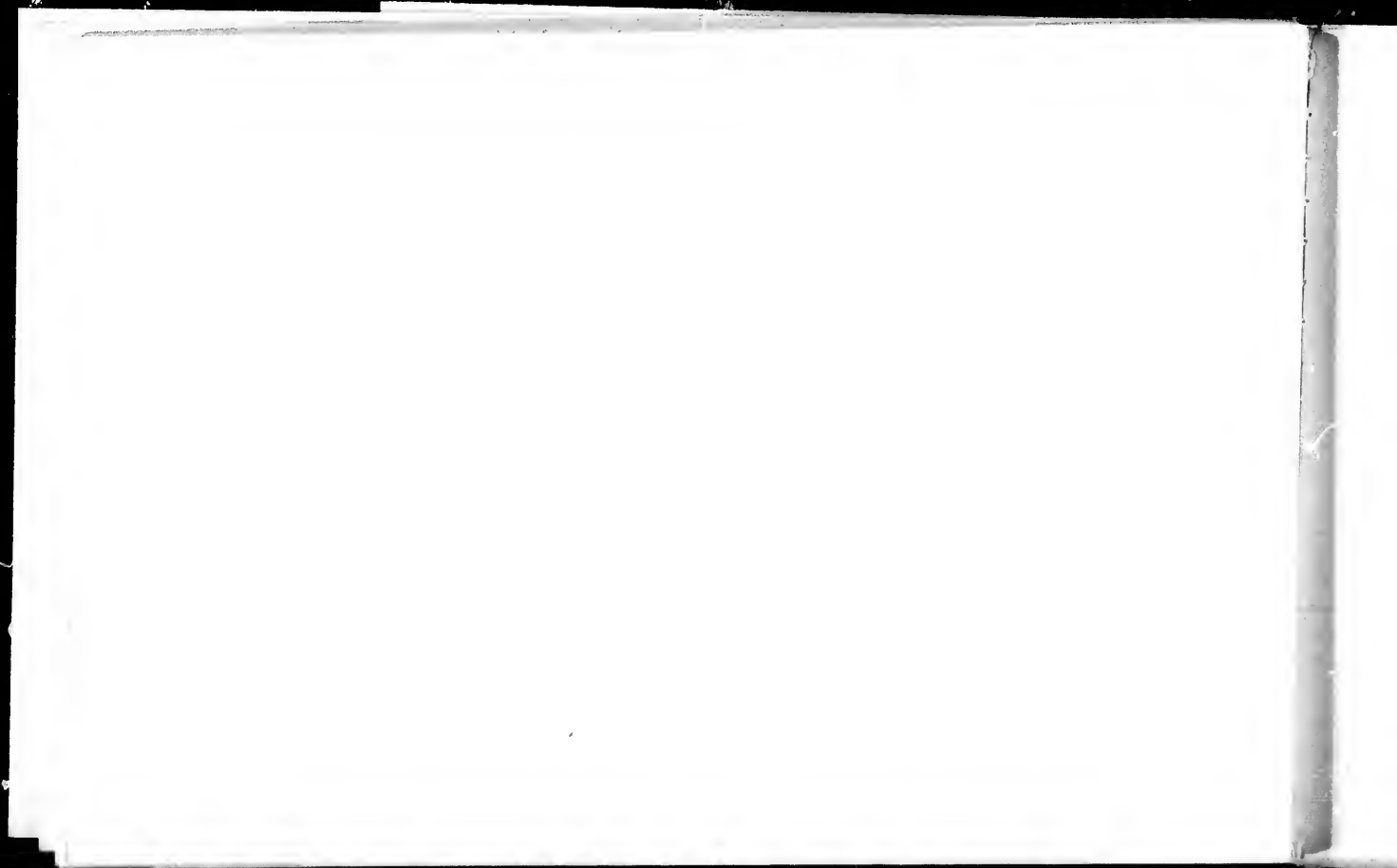
Axles—1 1/8 inch, double collar steel.

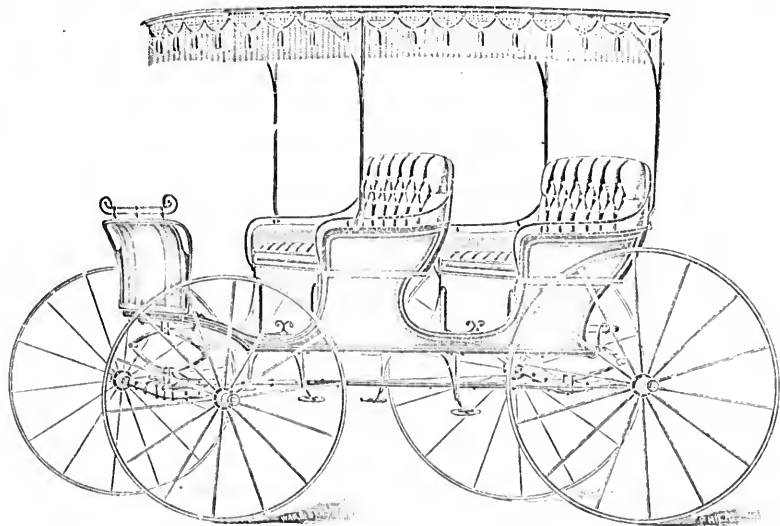
Wheels—1/2 or 1 inch, Sarven patent or compressed band.

Painting—Body and seats, black and green; gear, green.

Trimming—Hand buffed leather or cloth, high easy spring backs to both seats, two aprons, Axminster carpet, floor cloth, plated brass dash rail and hub bands, patent washers. Shafts only; Lamps extra; Full side curtains extra.

No. 126.—Same as above but without Canopy Top.





No. 124a.—CANOPY TOP SURREY.

A Fine Surrey for Livery or Private Use. A New Design.

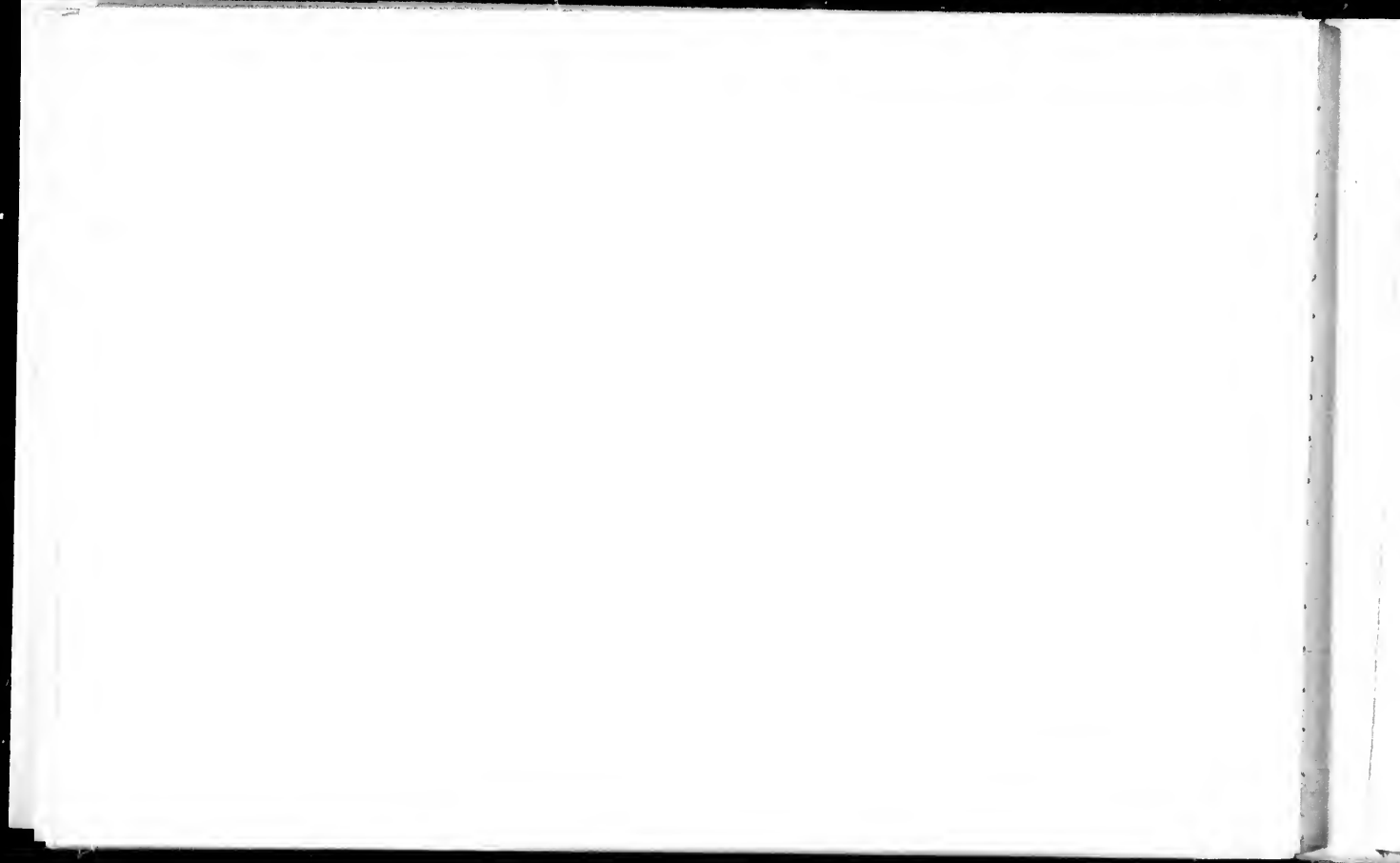
Axles— $1\frac{1}{2}$ inch double collar steel.

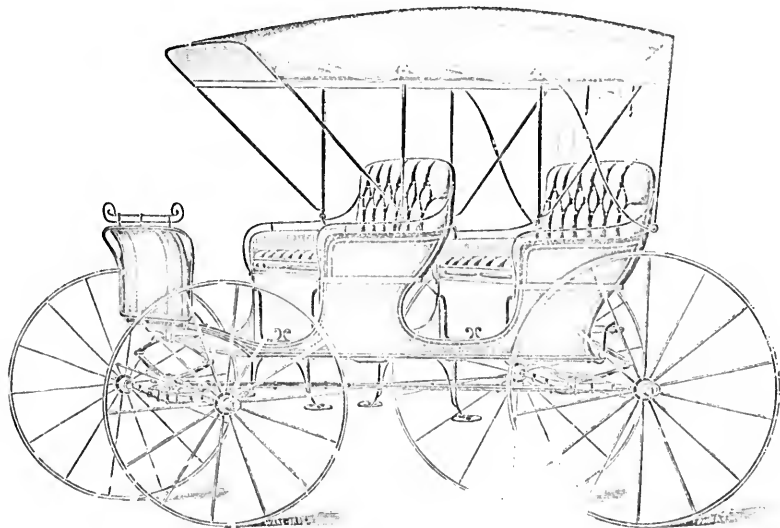
Wheels—1 inch, A standard, Sarven patent, Parker front.

Painting—Body and seats, black and green, colored mouldings, nicely striped; gear, green, nicely striped.

No. 124.—Same Job with out Top.

Trimmings.—Best hand buffed leather, or cloth, extra high easy spring backs, spring cushions, A minister carpet, floor cloth, two rubber aprons, plated solid brass dash rail, patent noiseless rubber and brass washers. Lamps extra, pole extra.





No. 125.—EXTENSION TO SURREY.

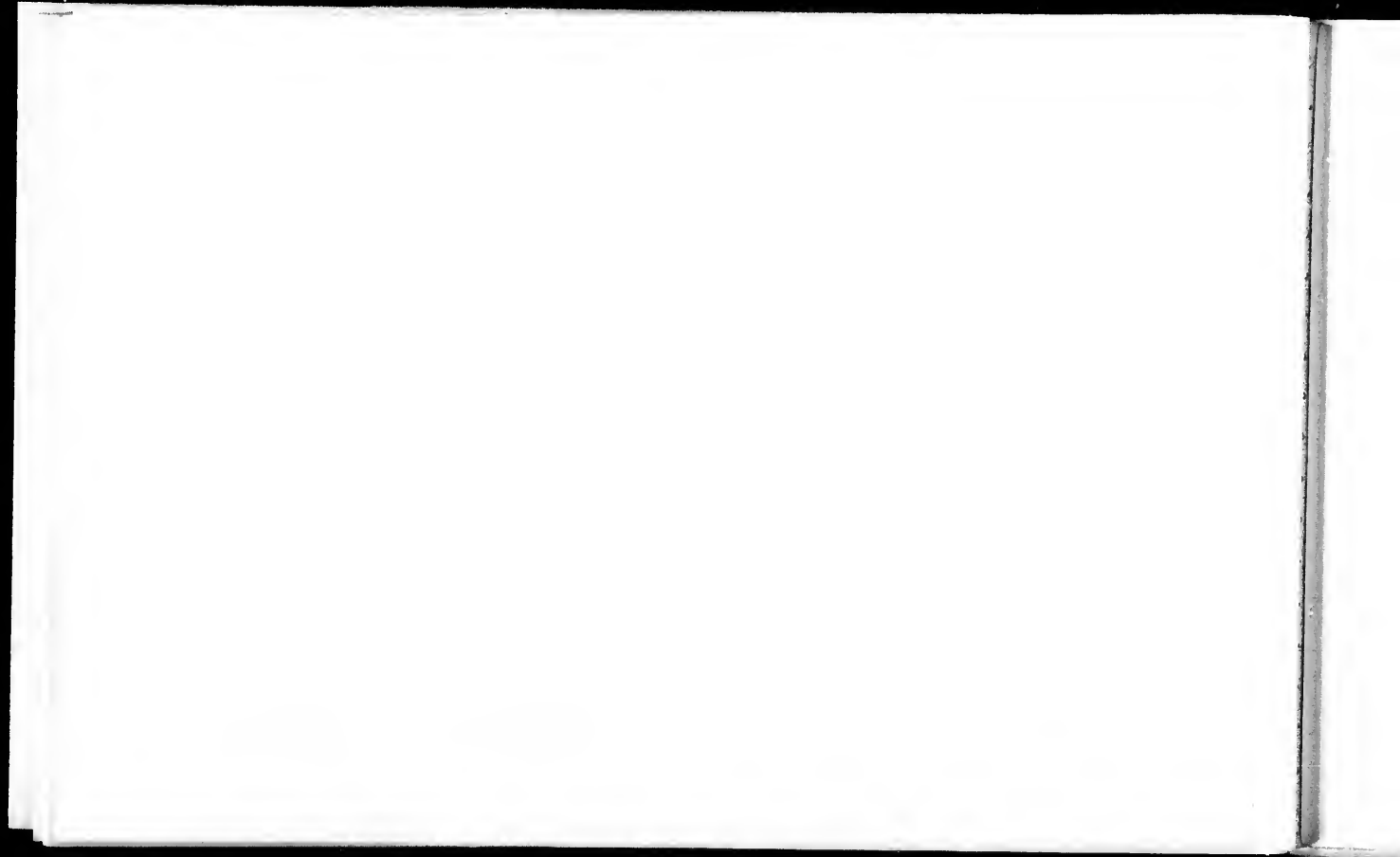
A Stylish, Strong and Very Comfortable Surrey.

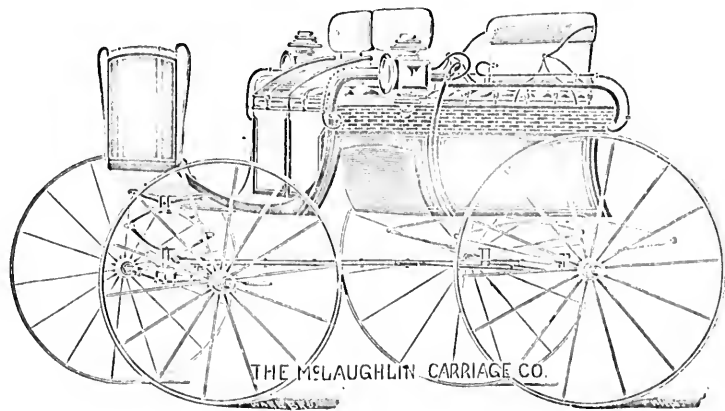
Axles—1½ inch, double collar steel.

Wheels—Heavy 1 inch, A standard, Sarven patent.

Painting—Body and gears, black and green, gold striping;
gear, green, extra fine striping.

Trimnings—Hand buffed leather or best English all wool
broadcloth, elegant high and easy spring backs,
spring cushions to both seats, Axminster carpet,
floor cloth, two rubber aprons, plated solid brass dish
rall, lamps extra, pole extra.



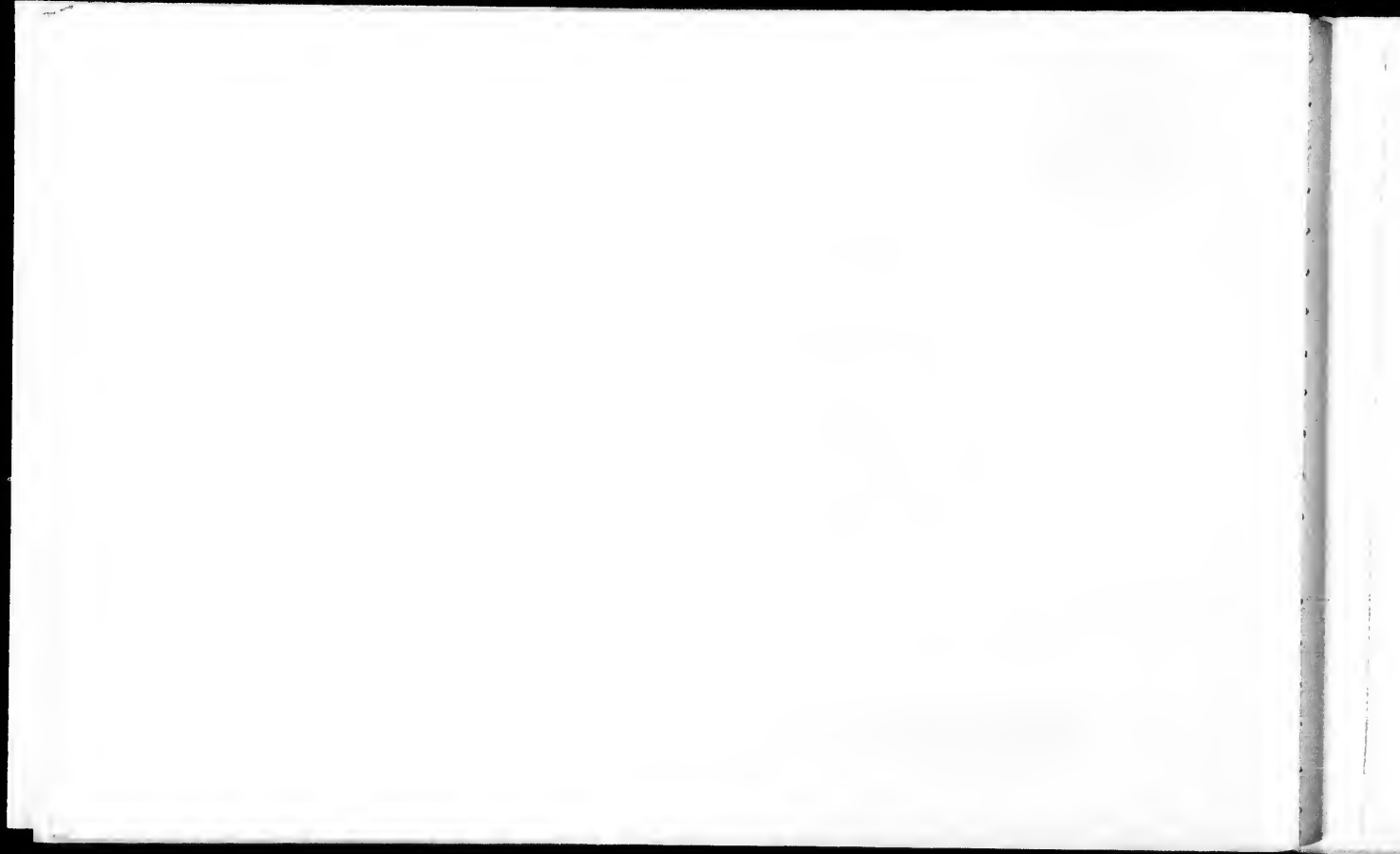


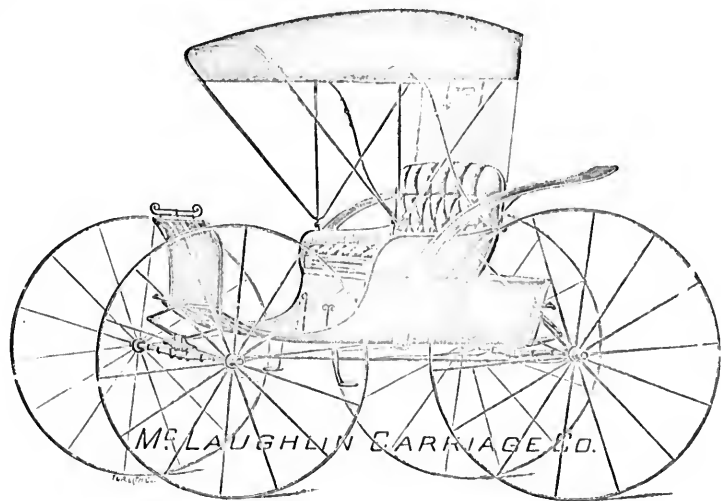
No. 83.—“MINTO.”

A New and Stylish Turnout for One Horse or Two. Short Turning, Comfortable. Rear Seat instantly changeable to back to back.

Axle—1 1/2 inch, double collar steel.
Wheels—14 inch, Sarven patent, A standard.
Painting—Carved panels, stained; body panels, colored; mouldings, black; gear, green, all handsomely stippled.

Trimming—Hand buffed leather or cloth, two lined aprons, velvet carpet, floor cloth, handsome plated brass body rails, plated rail solid on dash, driver's cushion, lamps, shafts only.



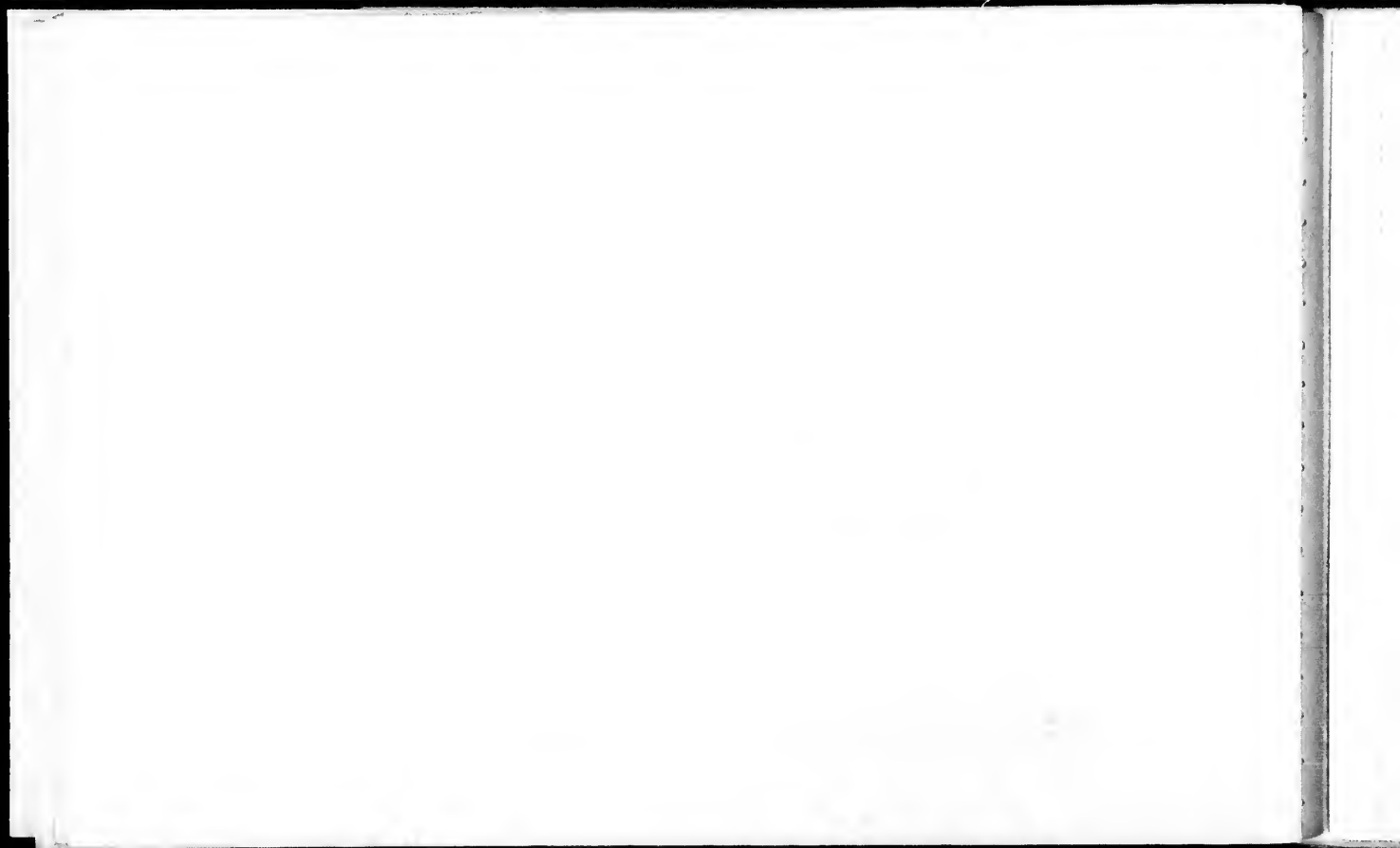


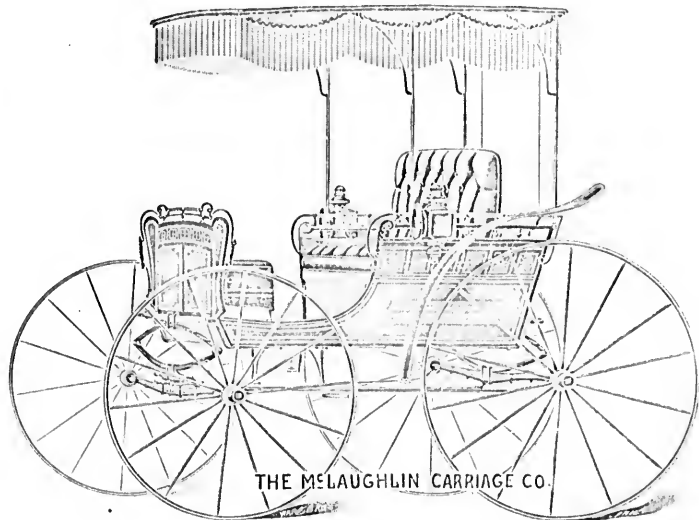
No. 70.—PHYSICIAN'S PHAETON.

A Fine, Light Job for Town or Country Use. Neat, Well Proportioned and Very Comfortable. Solid Deck Behind. Improved Design for 1900.

Axles— $1\frac{1}{2}$ inch, double collar steel.
Wheels— $\frac{1}{2}$ or 1 inch, A standard, Sarven patent, or compressed band.
Painting—Body, black; gear, black, with gold striping.

Trimming—Best hand buffed leather or best cloth, high easy spring back, spring cushion, carpet, floor cloth, storm apron with pocket, plated brass dash rail and hub bands, wings, patent rubber and brass washers. Lamps extra.





No. 34.—MIKADO, WITH CANOPY.

New and Improved Design. A Great Favorite with the Ladies. Supplied regularly with Back Stays and Back Curtain. Side Curtains extra. Lamps extra.

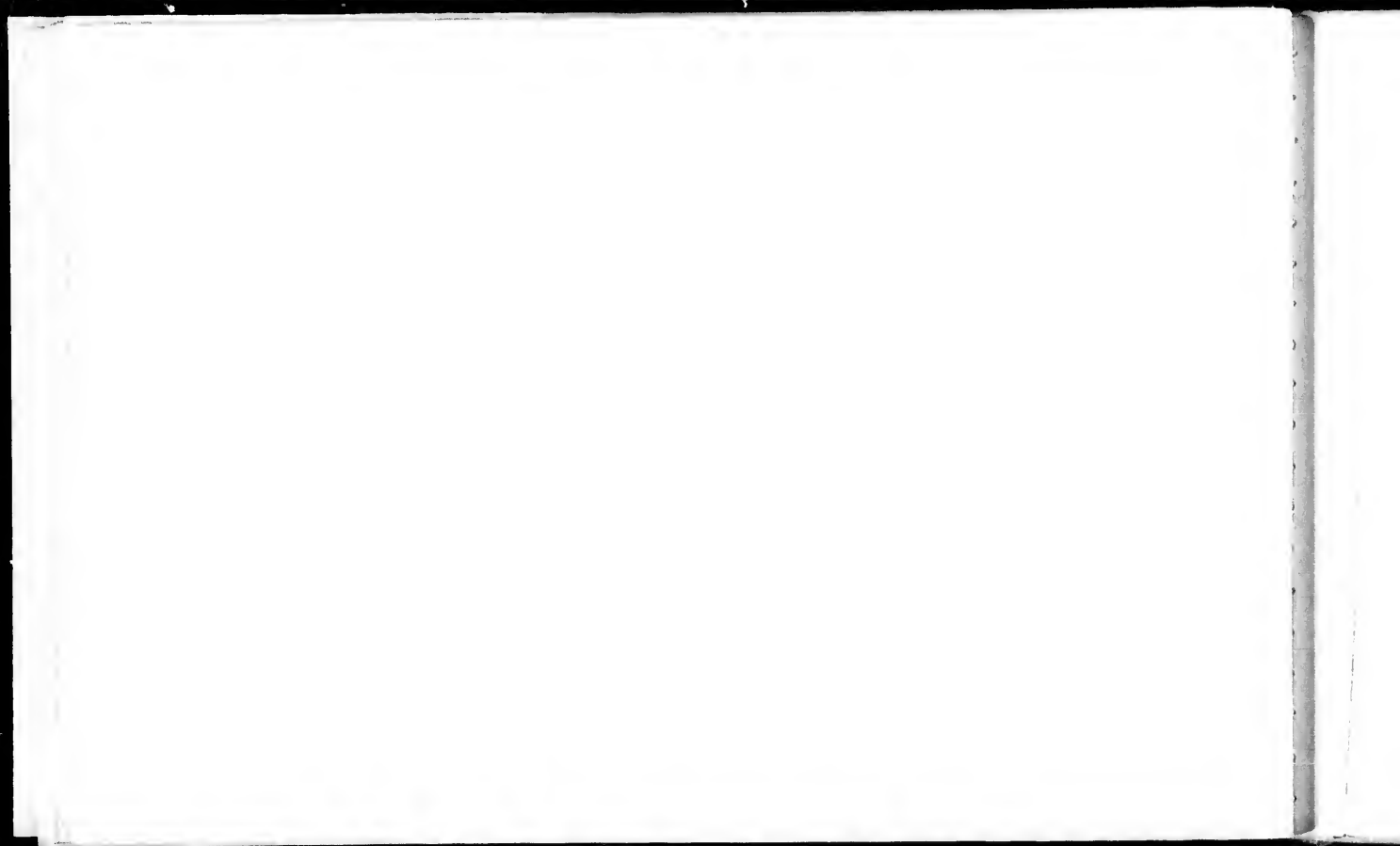
Painting—Handsomely finished in natural wood or painted dark colors, artistically striped.

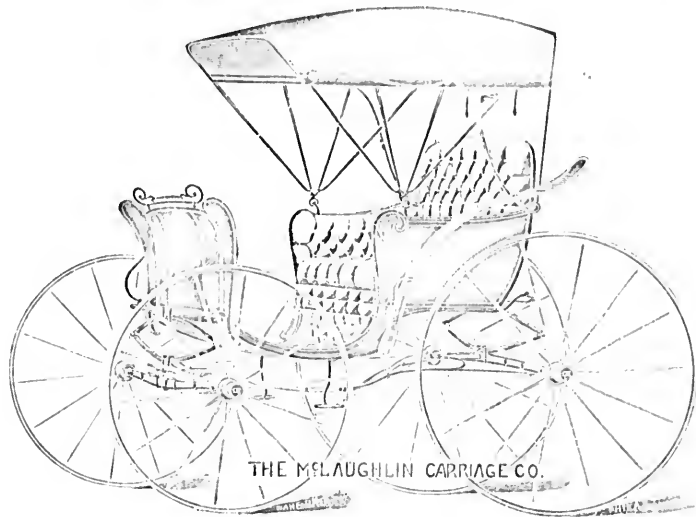
trimmed, Axminster carpet, floor cloth, plated brass rails on body and dash.

Trimming—Hand buffed leather to match painting, solid back seat with spring back and cushion, sides of body

Shipped with 3 inch A standard Sarven wheels unless ordered otherwise.

No. 35.—Mikado without Canopy. Other Specifications Same as No. 34.





No. 24.—NEW STYLE PHAETON.

Body is Extra Wide and Roomy. A New Design in every way. Mouldings are Carved on.

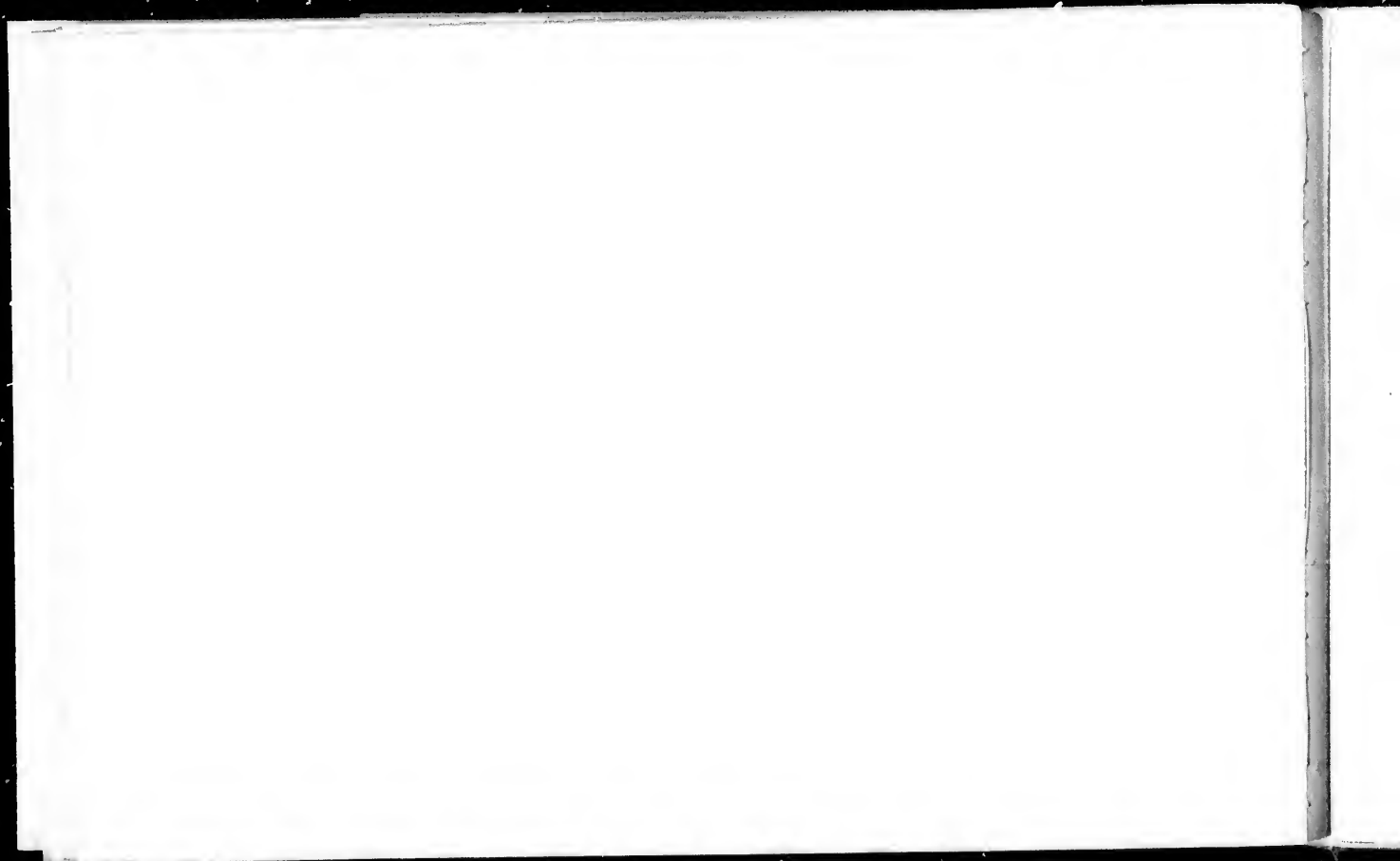
Axles—1 1/2 inch, double collar steel.

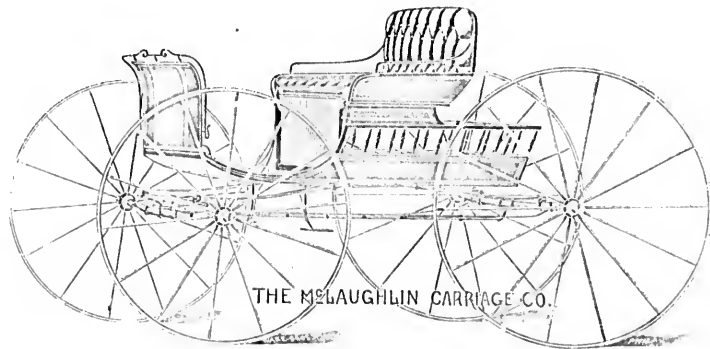
Wheels—2 or 1 inch, Sarven patent, A standard.

Painting—Body, black and green, mouldings striped; gear, green.

Trimming—Hand buffed leather or cloth, easy spring back and cushion, Axminster carpet, floor cloth, solid brass line rail.

Small seat extra; Lamps extra.





No. 22. SPINDLE WAGON ON BEAVER GEAR.

Not the Common, Cheap, Spindle Wagon, but a Finely Made and Highly Finished Job. Curved Wood Dash, Spindles on Back of Seat.

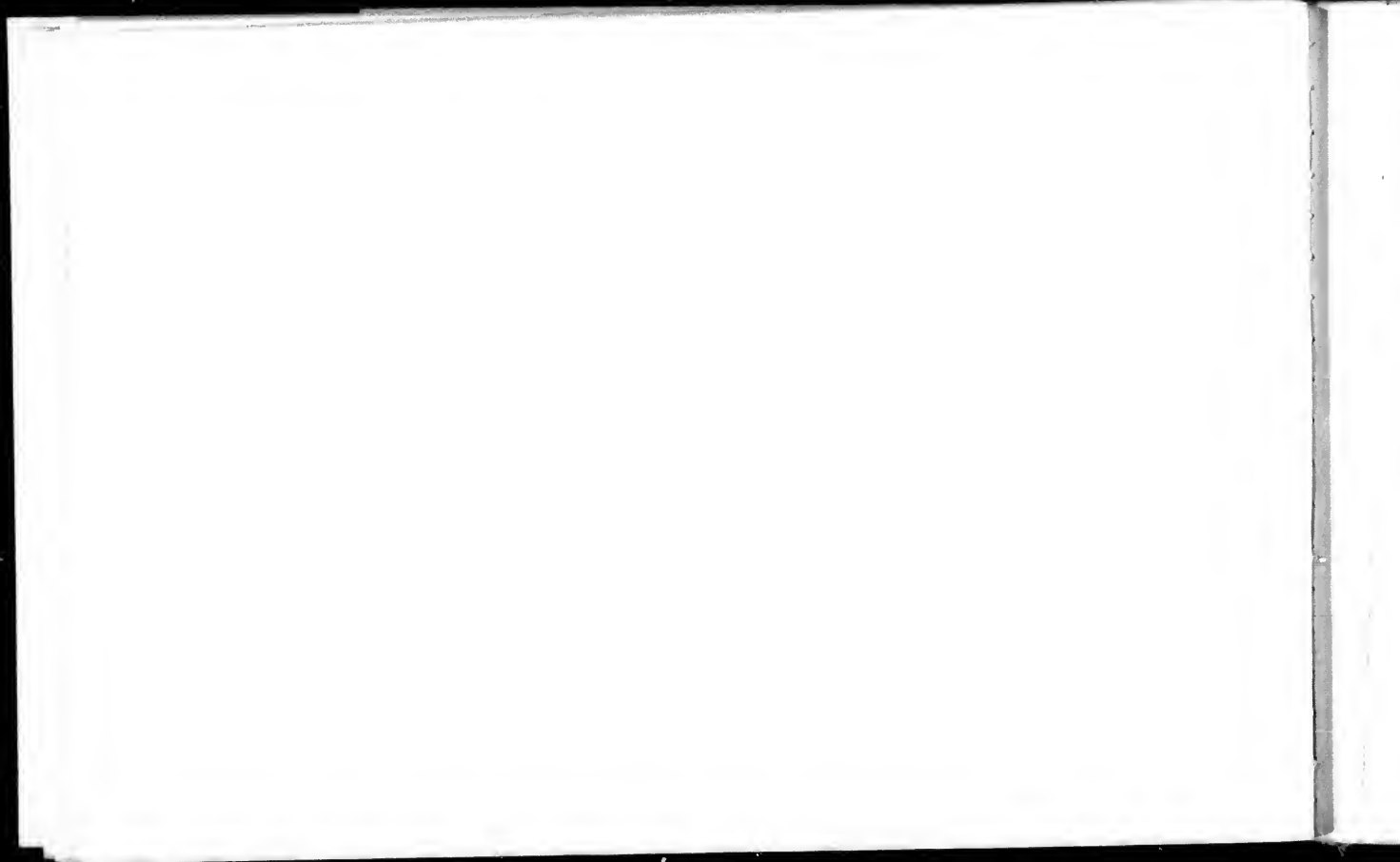
Axles—1 or 1 1/2 inch, double collar steel, patent noiseless rubber and brass washers.

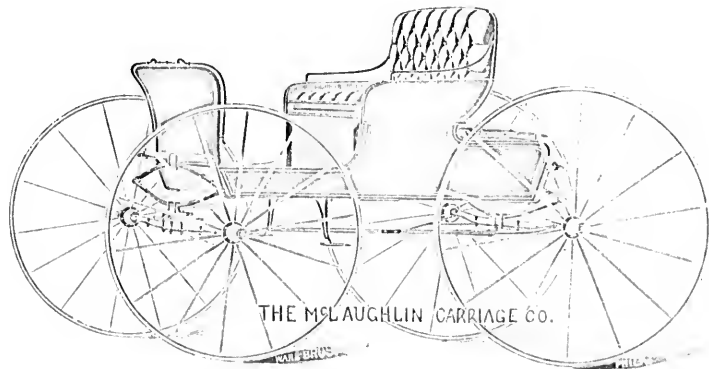
Wheels—A standard, Sarven patent Parker front.

Painting—All natural wood, nicely stained.

Trimming—Hand buffed leather, spring back and cushion, carpet, floor cloth, plated brass dash rail and hub bands.

No. 22 1/2—Spindle Wagon on Oshawa Gears, same Specifications as Above.





No. 80.—“SIRDAR” ROAD WAGON, END SPRING GEAR.

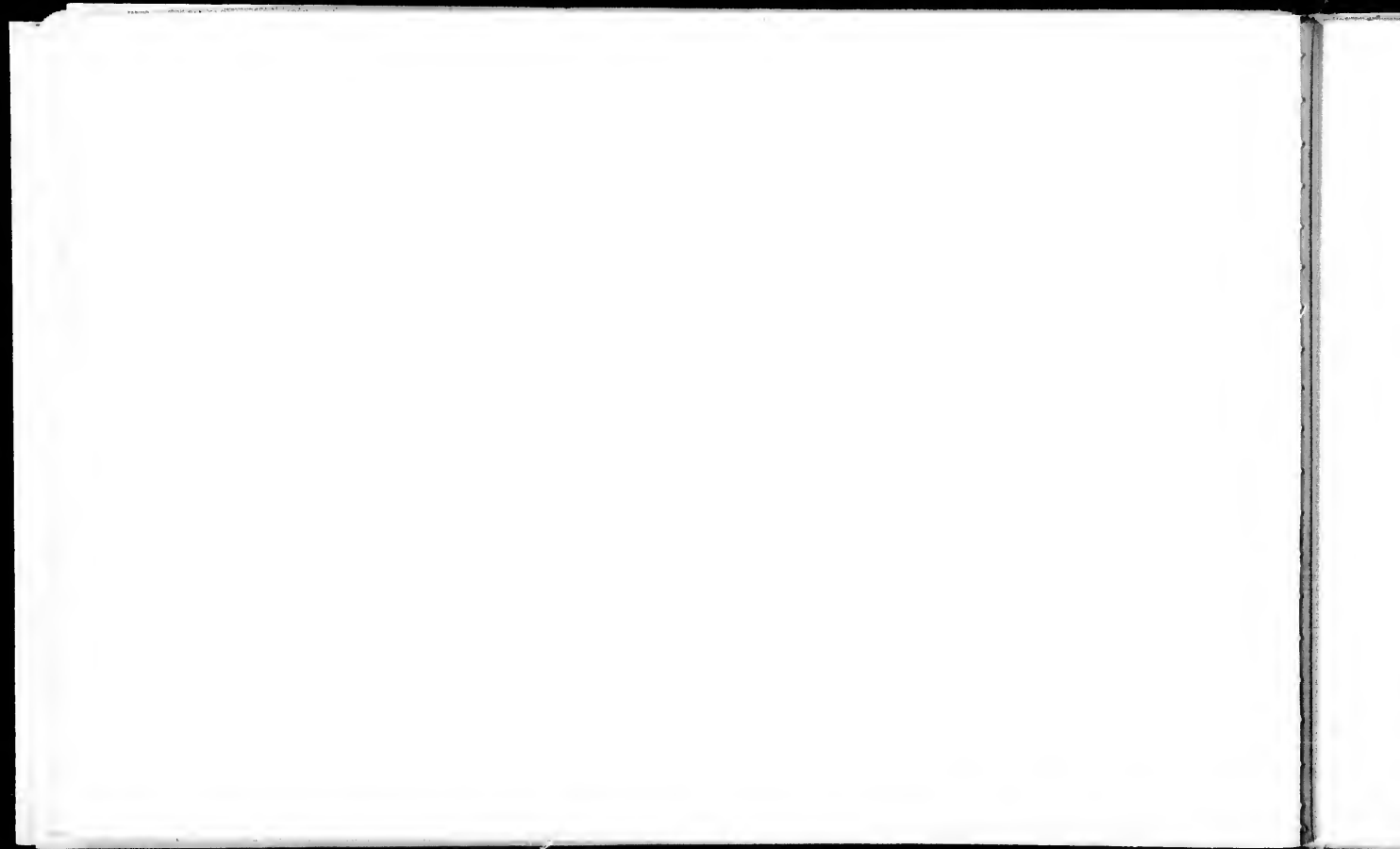
**The Quickest Selling Road Wagon on the Market. Body, Seat and Dash Handsome Burl Walnut or Rosewood.
This job sets itself.**

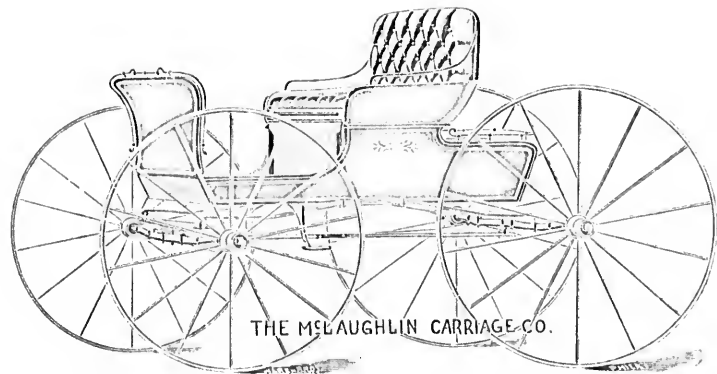
Axles—1 inch, double collar steel, patent washers.

Wheels—1 or 1 1/2 inch, Sarven patent, Parker front, A standard.

Painting—Body seat and dash, burl walnut or rosewood;
gear, stained natural wood.

Trimming—Whipcord or handbuffed leather, spring back and
cushion, carpet, floor cloth, apron with pocket, plated
brass rail on dash and body.





No. 81.—“SIRDAR” ROAD WAGON, BEAVER GEAR.

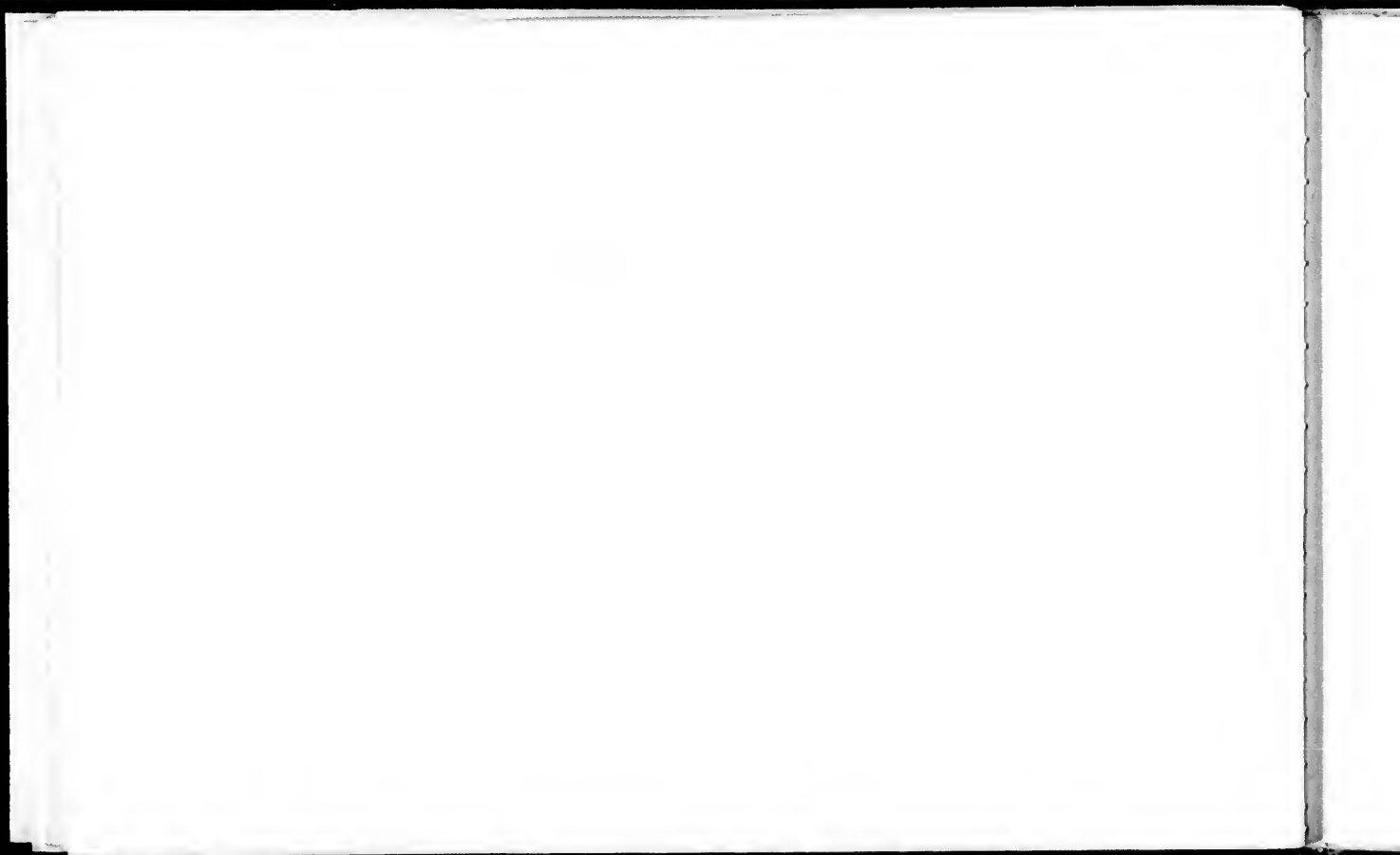
A New, Up-to-date Design for '99 with Straight Sill and Deep Panel in Front. Body and Seat Burl Walnut or Rosewood.

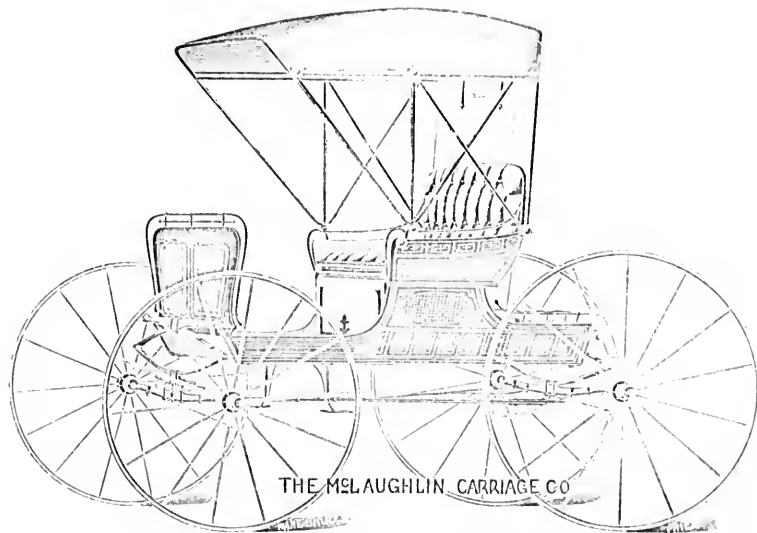
Axles— $1\frac{1}{2}$ inch, double collar steel.

Wheels—A standard, Sarven patent, Parker front.

Painting—Body and seat burl walnut or rosewood, stained.

Trimmings—Hand buffed leather, spring back and spring cushion, bent wood dash and plated brass rail, patent washer, carpet, floor cloth, apron. Patent noiseless whiffletree plates.





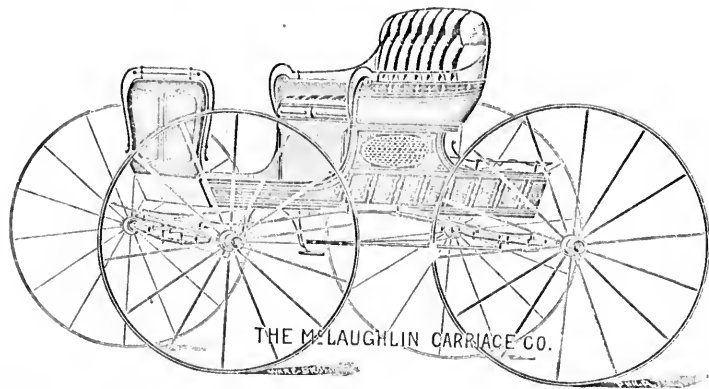
No. 85a.—END SPRING MEMPHIS, WITH TOP.

Axles—15/16 inch, double collar steel.
Wheels—4 inch, A standard, Sarven patent.
Painting—All natural wood, handsomely striped and finished.

Trimming—Best hand buffed leather, spring back and cushion, apron with pocket, nicked trimming.

No. 85.—End Spring Memphis without Top.





No. 84.—STRAIGHT SILL MEMPHIS ON BEAVER GEAR.

Light. Neat and Right Up-to-date. Handsomest Road Wagon on the Market. Handsome Carved Panel and Straight Sill Body with Deep Panel in Front.

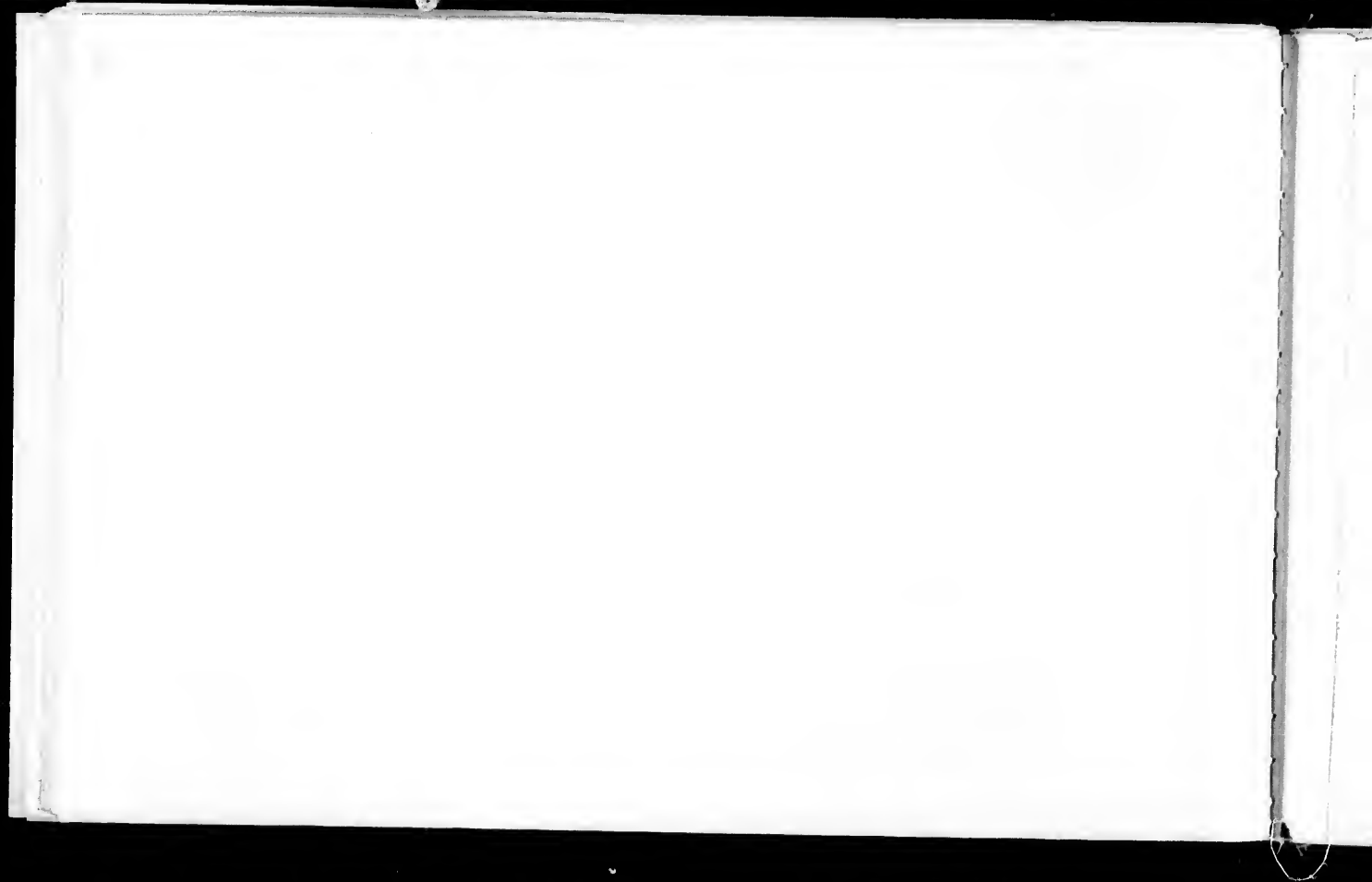
Axles— $\frac{1}{2}$ inch, double collar steel.

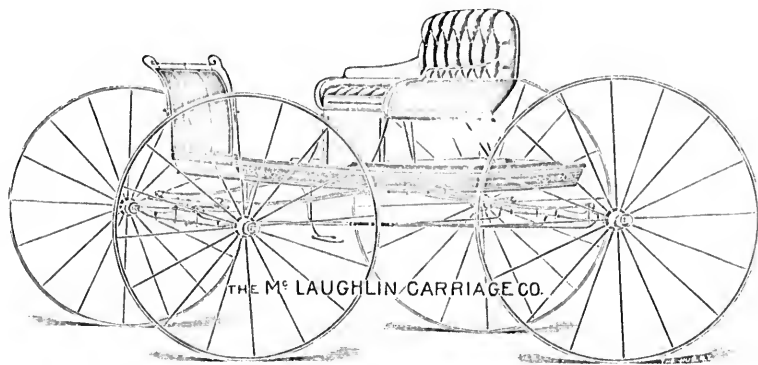
Wheels— $\frac{1}{4}$ standard, Sarven patent, or compressed band,
 $\frac{1}{4}$ or $\frac{1}{2}$ inch.

Painting—All natural wood, handsomely striped and finished.

Trimming—Best hand buffed leather, spring back and spring cushion, carpet, floor cloth, apron with pocket, translucent dash and body rails with nickeled trimmings.

No. 84a.—Straight Sill Memphis on Beaver Gear, with Top.





No. 23.—LIGHT CONCORD ON BEAVER GEAR.

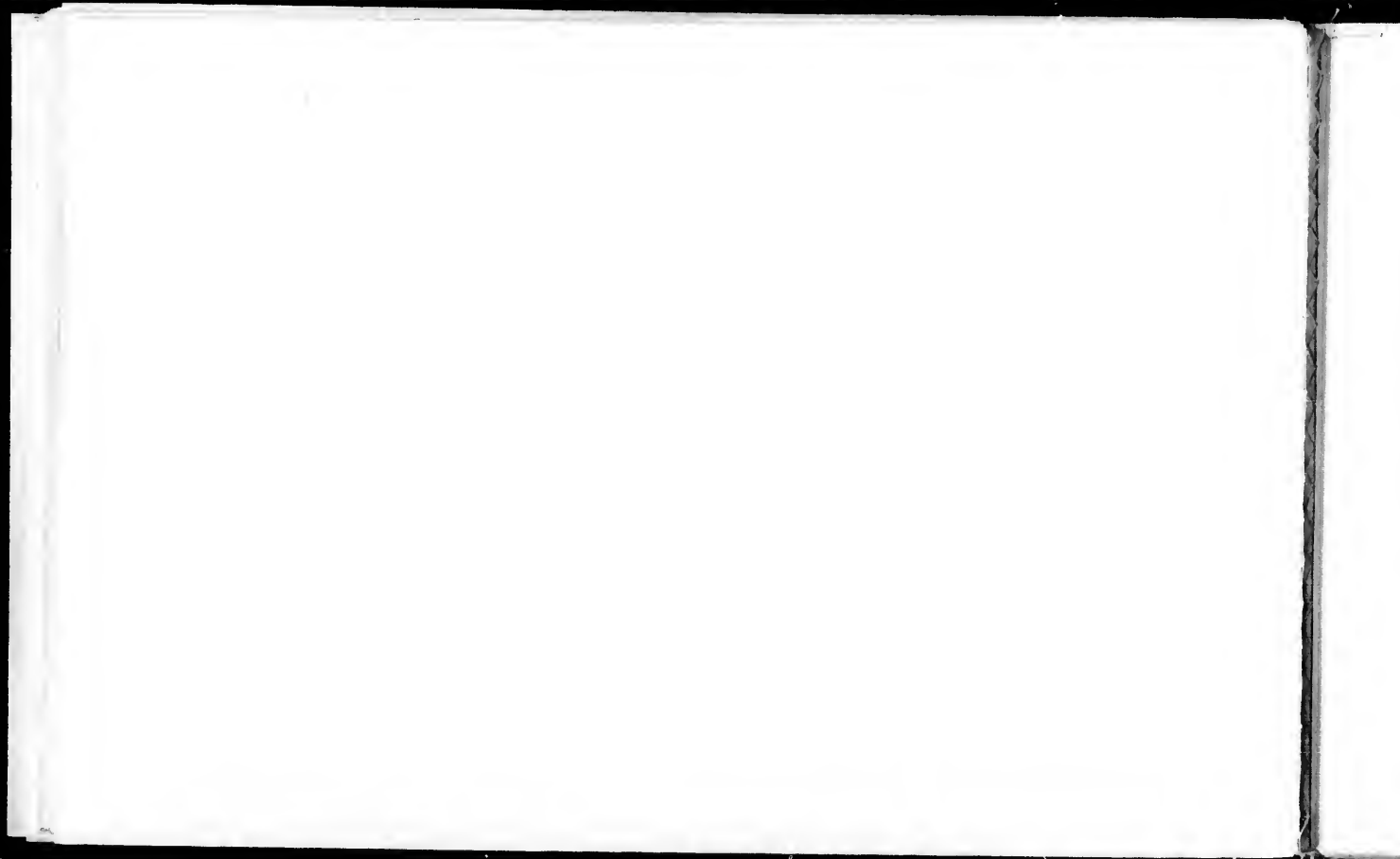
This Concord has Won a Great Name. Improved Design Body and Seat.

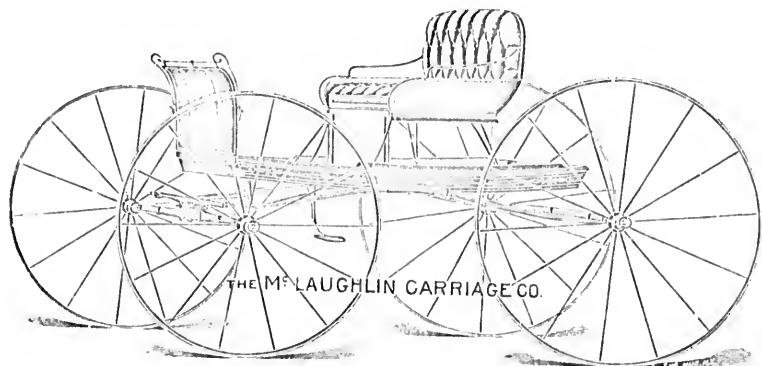
Axles— $1\frac{1}{16}$ inch.

Wheels— $\frac{1}{2}$ inch, Sarven patent, A standard.

Painting—Body and seat, dark colors; gear, carmine, green, or natural wood.

Trimming—Hand buffed leather, spring back and cushion, carpet, floor cloth, rubber apron with pocket, plated brass dash rail, patent noiseless washers and whiffletree plates.





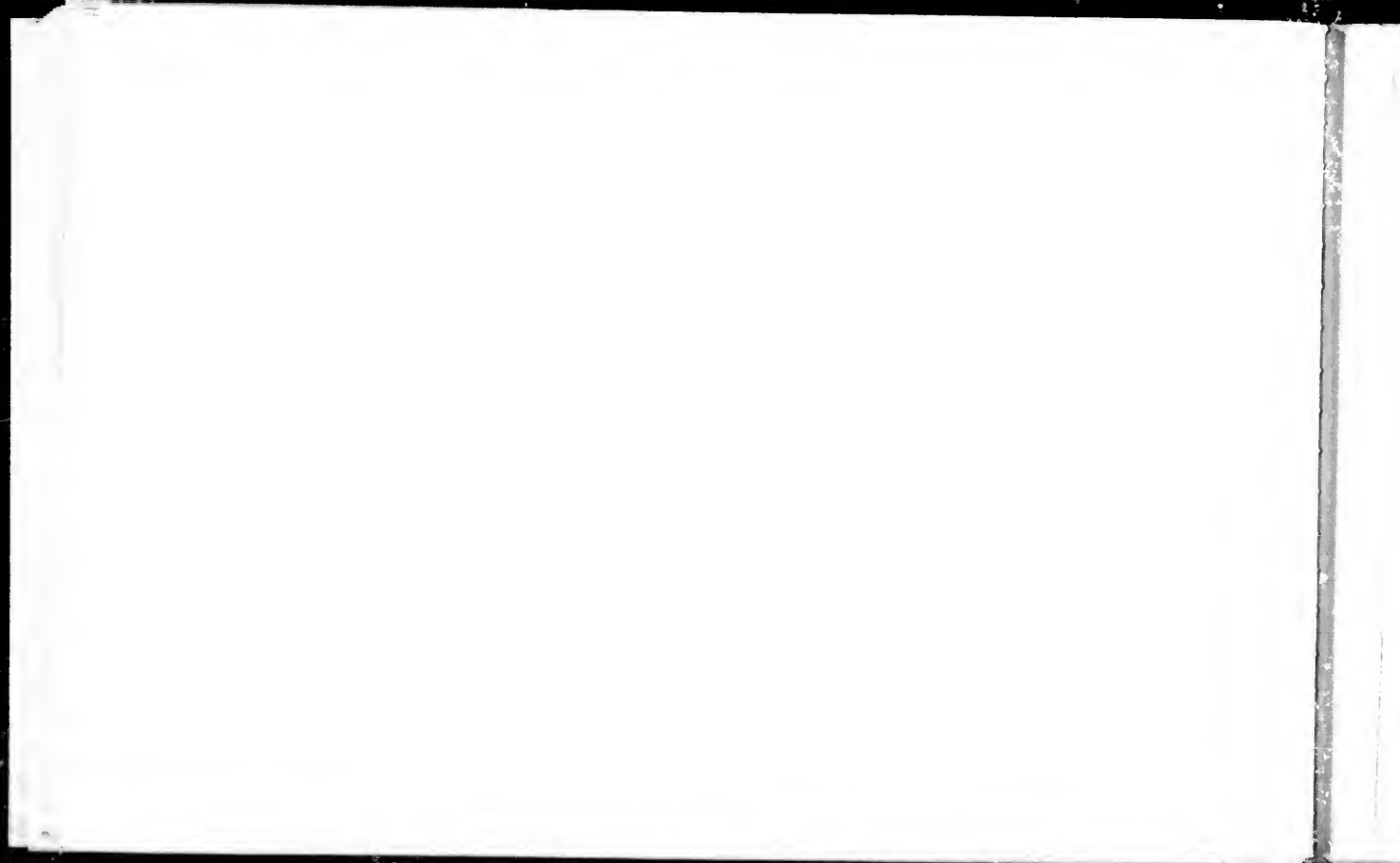
No. 23½.—CONCORD ON OSHAWA GEAR.

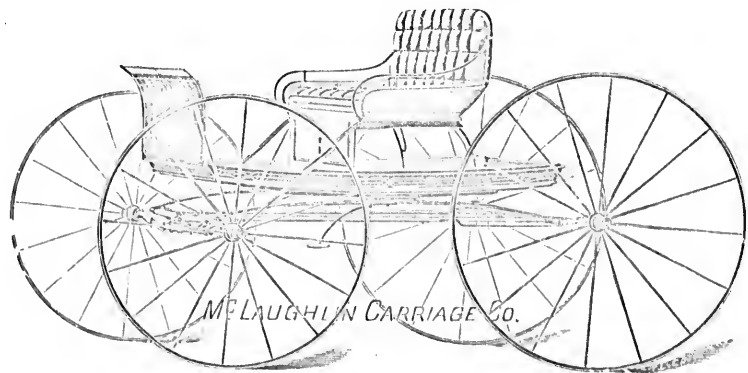
A Very Neat Concord. An Extra Good Rider.

Axles—15/16 inch, double collar steel.

Wheels—Body and seat, black and green or black and white ;
gear, carmine, green, black or natural wood.

Trimming—Hand buffed leather, spring back and spring
cushion, door cloth, storm apron with pocket, plated hub
bands and dash rail of solid brass, patent noiseless rubber
and brass washers.





No. 101.—QUEBEC CONCORD.

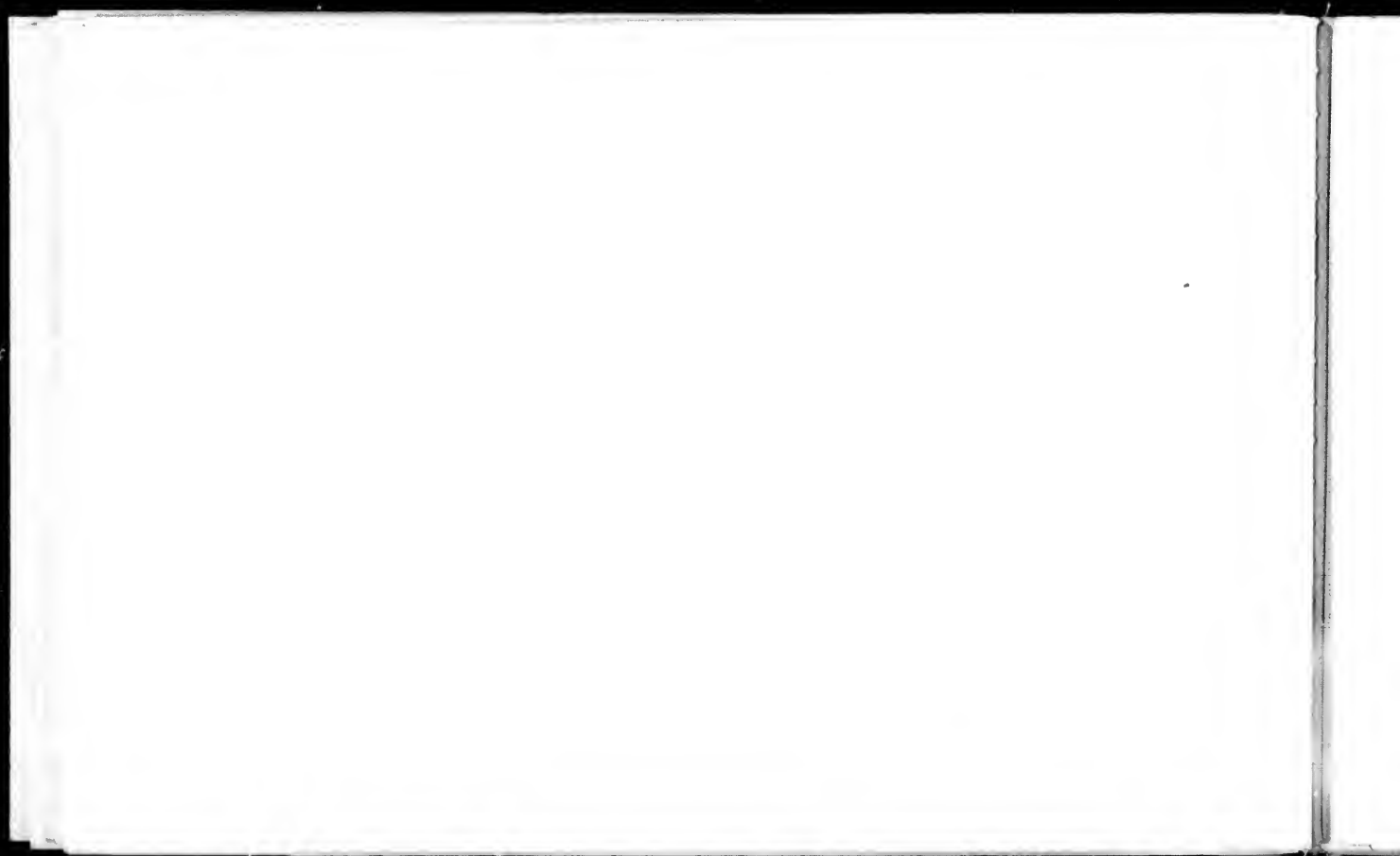
Large and Roomy. Body 28 inches wide. Spring Connections Forged Steel—no Castings to Break.
Springs, Special New Design.

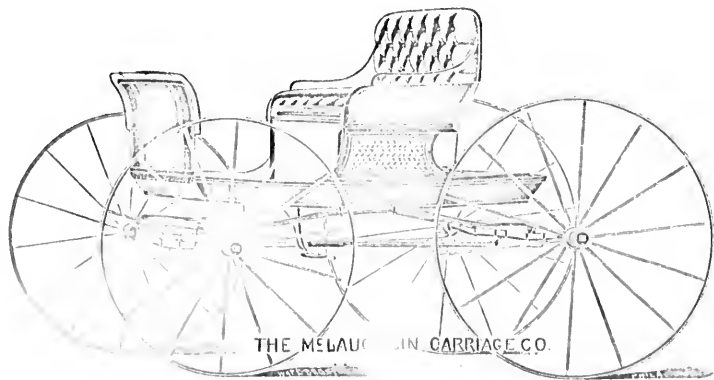
Axles—1 inch double collar steel, patent noiseless rubber and brass washers.

Wheel—2 or 1 inch, Sarven patent, Parker front, A standard.

Painting—Body and seat, black and green; rear, carnation or green.

Trimming—Best hand buffed leather, of special design, spring back and cushion, carpet, floorcloth, apron, silver rail on dash, patent noiseless washers and whiffletree plates.





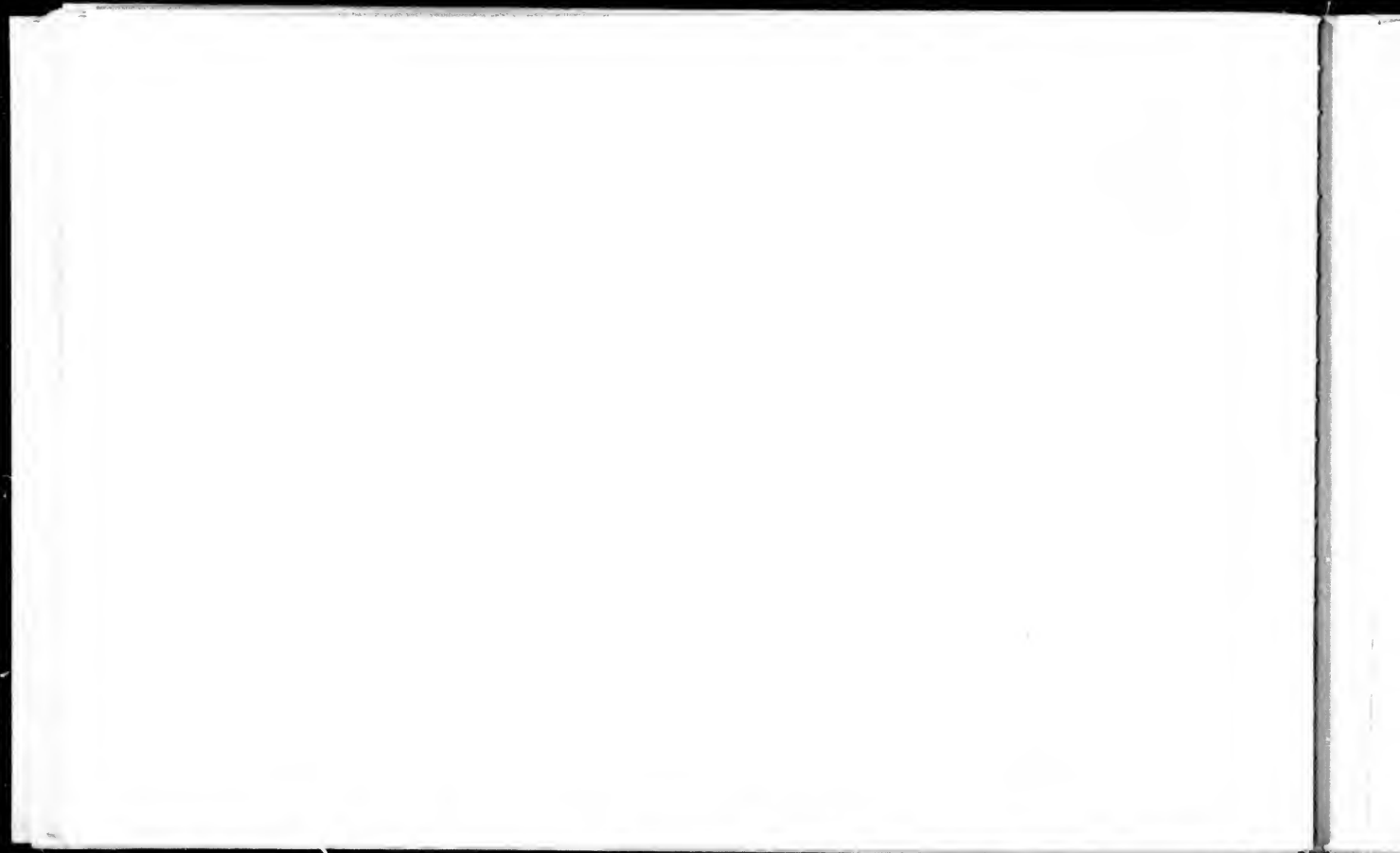
No. 82.—SOLID RISER CONCORD, BEAVER GEAR.

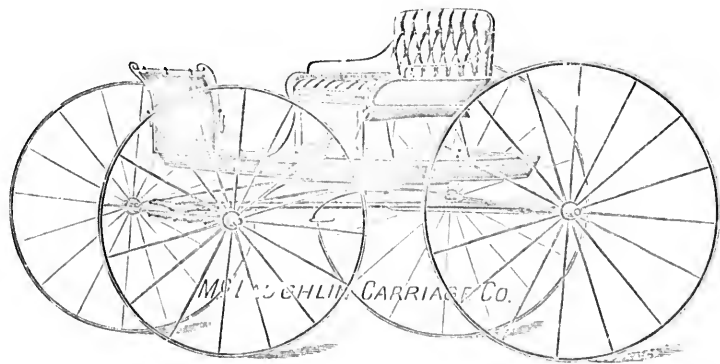
Something Natty and New. Handsomely Finished.

Axles—1 5/16 inch, double collar steel, patent washers.
Wheels—1 inch, Sarven patent, A standard.
Painting—Body and seats, black and green; gear, carriage, green, black, or natural wood.

Trimming—Hand buffed leather, spring back and cushion, storm apron with pocket, plated brass dash rail and hub bands, carpet, floor cloth.

We use A Standard Wheels on all our Vehicles.





No. 106.—LIGHT THREE REACH CONCORD.

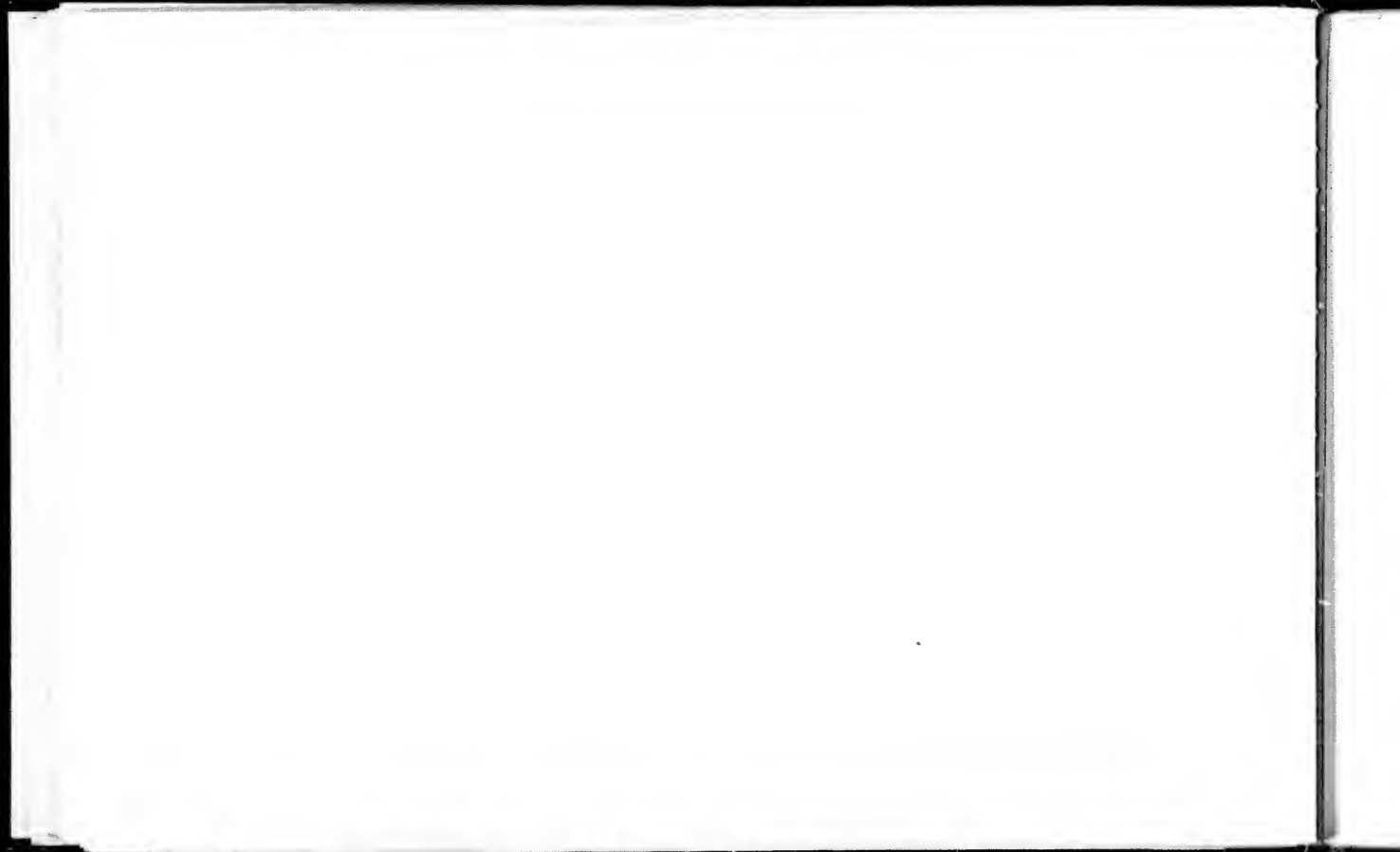
An Extra Fine Rider. Forged Connections. A Light, Neat Concord.

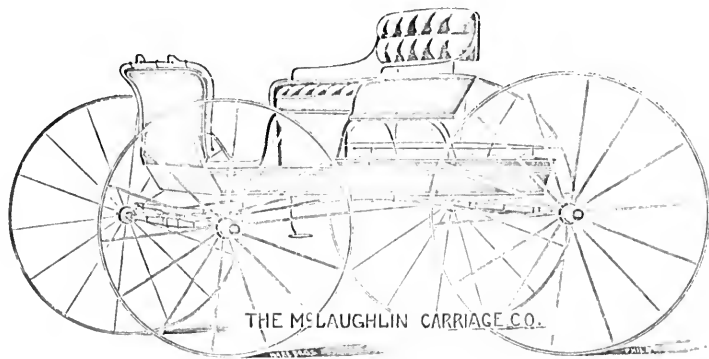
Axles—1 inch, double collar steel, patent noiseless washers.

Wheels— $\frac{3}{4}$ or 1 inch, Sarven patent.

Painting—Body and seat, black and green; gear, carriage or green.

Trimming—Hand buffed leather, spring back and cushion, rubber apron with pocket, carpet, floor cloth, plated solid brass rail on dash.





No. 131.—BUSINESS WAGON ON OSHAWA GEAR.

A Neat and Serviceable Business Wagon at a Moderate Price.

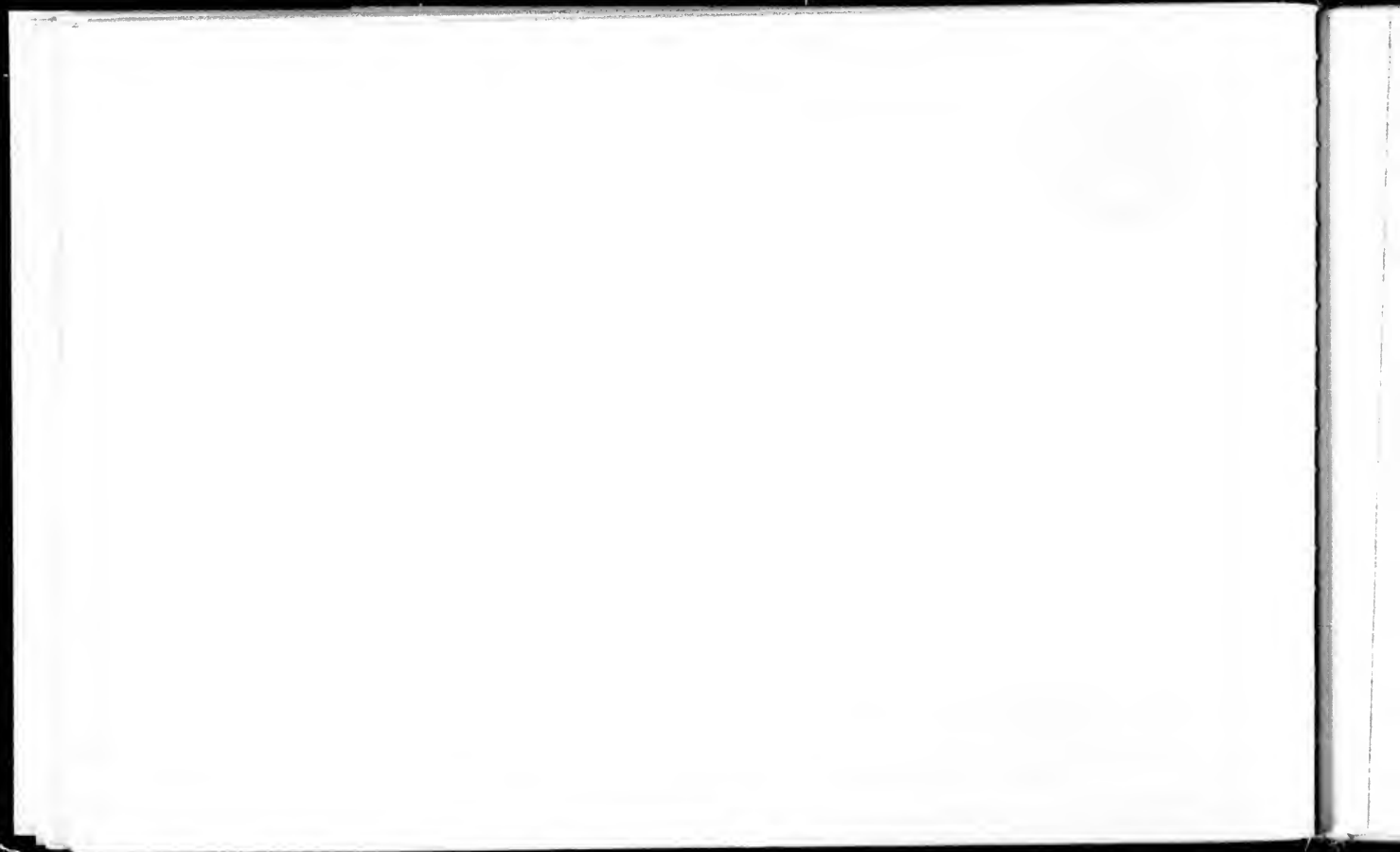
Axles—15/16 inch, double collar steel, patent noiseless washers.

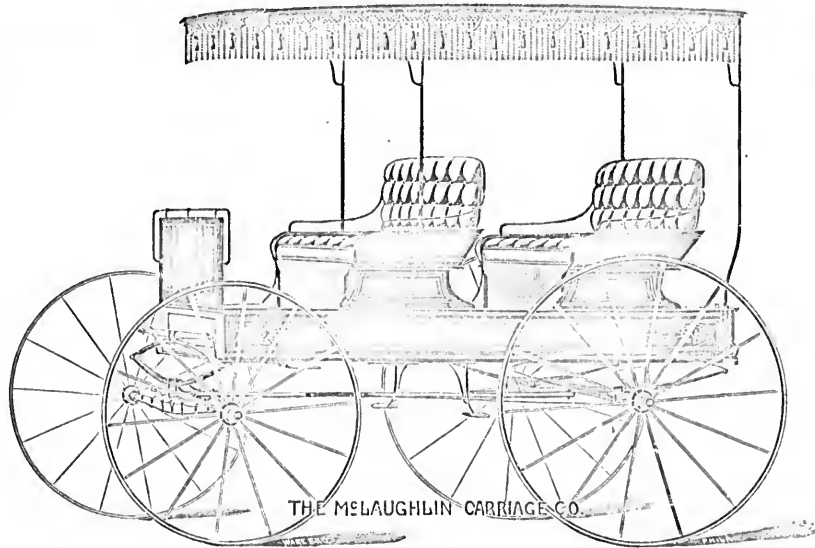
Wheels—A standard, Sarven patent, Parker front, 1/4 or 1 inch tread.

Painting—Body and seat painted and striped; gear, carriage, green, black, or natural wood.

Trimming—High grade imitation leather, spring cushion, carpet, floor cloth, apron, plated brass rail on dash, body rail behind.

No. 130.—Business Wagon on Beaver Gear.





No. 105a.—LIGHT THREE SPRING WAGON, WITH CANOPY.

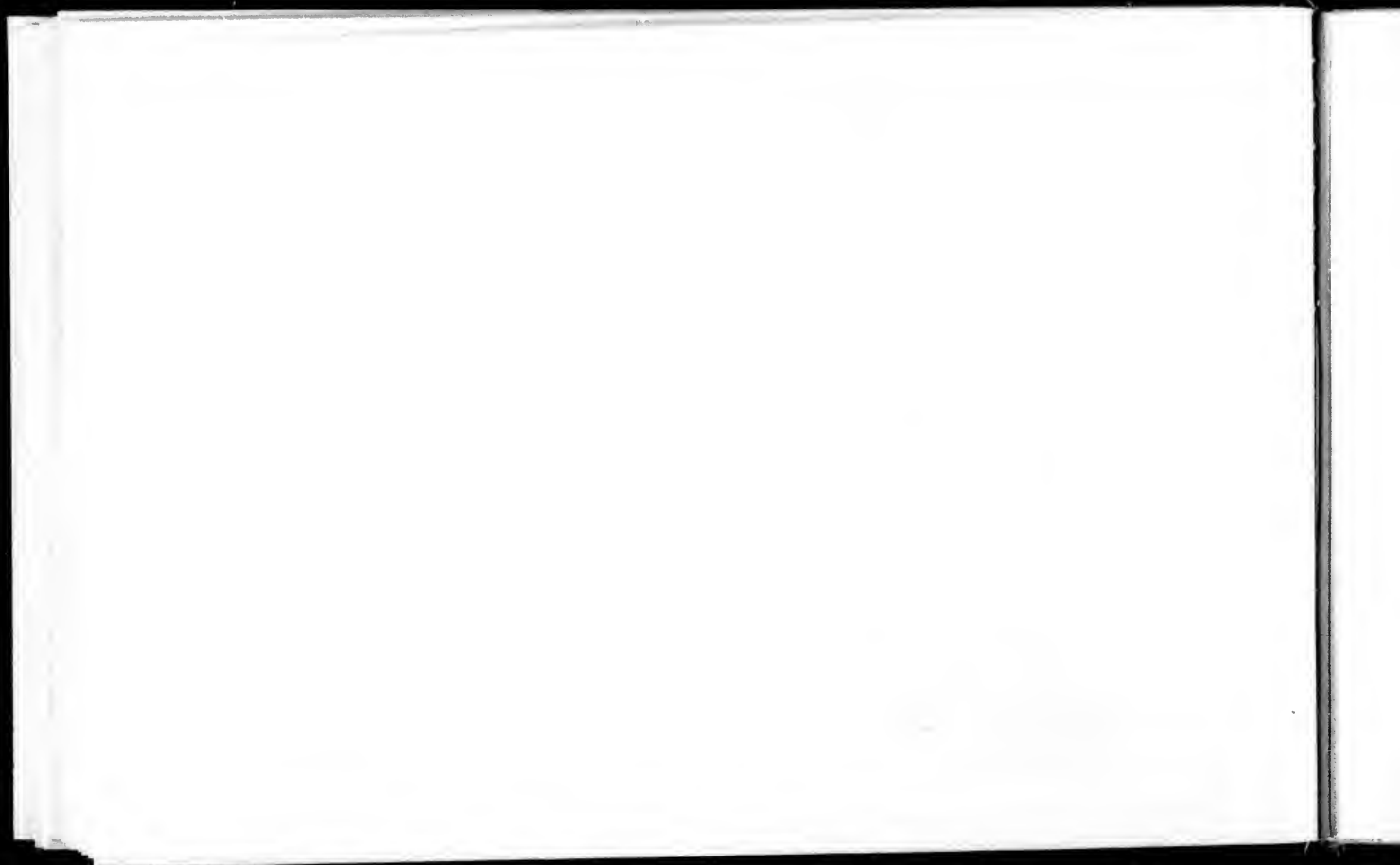
Easy Spring Back and Cushions on both Seats. Wheels far apart making access easy. Front Seat Hinges forward. Both Seats Removable. Drop End Gate full width. Band Iron Strips on Bottom of Body and on Top Rail.

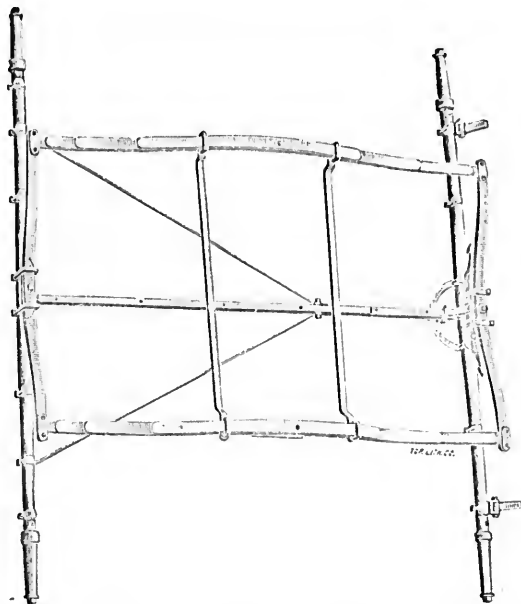
Axles—1 1/2 inch, double collar steel.

Wheels—1 inch, A standard, Serren patent.

Painting—Body and seats, black and green; gear, green, all handsomely stiped.

Body—Our new style, 31 1/2 x 6 ft, 8 inches inside, solid back seats. Trimming—best hand buffed leather, spring backs and cushions, fancy plated rail on dash; Shafts only; Pole extra; full side curtains extra.





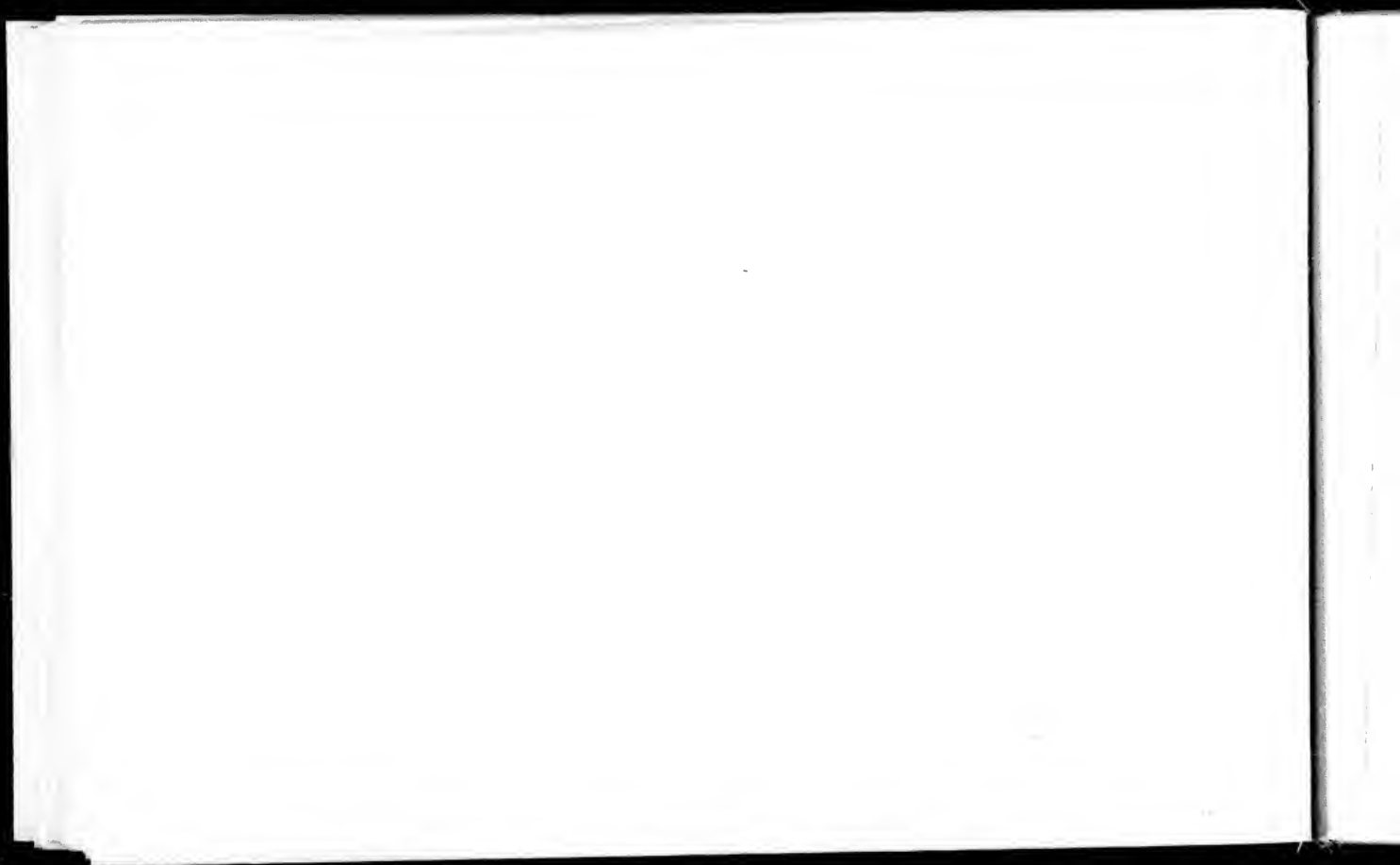
THE McLAUGHLIN PATENT SIDE SPRING GEAR.

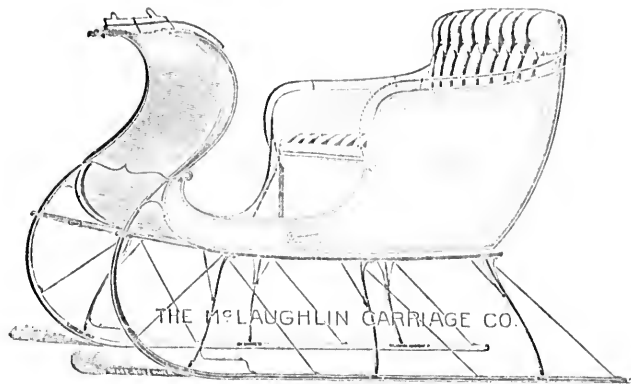
We use this Gear on Nos. 1, 2, and 6, and it has never yet given us trouble.

Special Notice.—We control Patent No. 27,000, on the McLaughlin Gear, and neither have granted, nor will grant any other manufacturer the right to use the Improvements covered by the Patent. Builders are notified that we will pos-

tively protect ourselves against all infringements. Do not forget that dealers and consumers are equally liable, the same as the builder. A word to the wise should be sufficient.

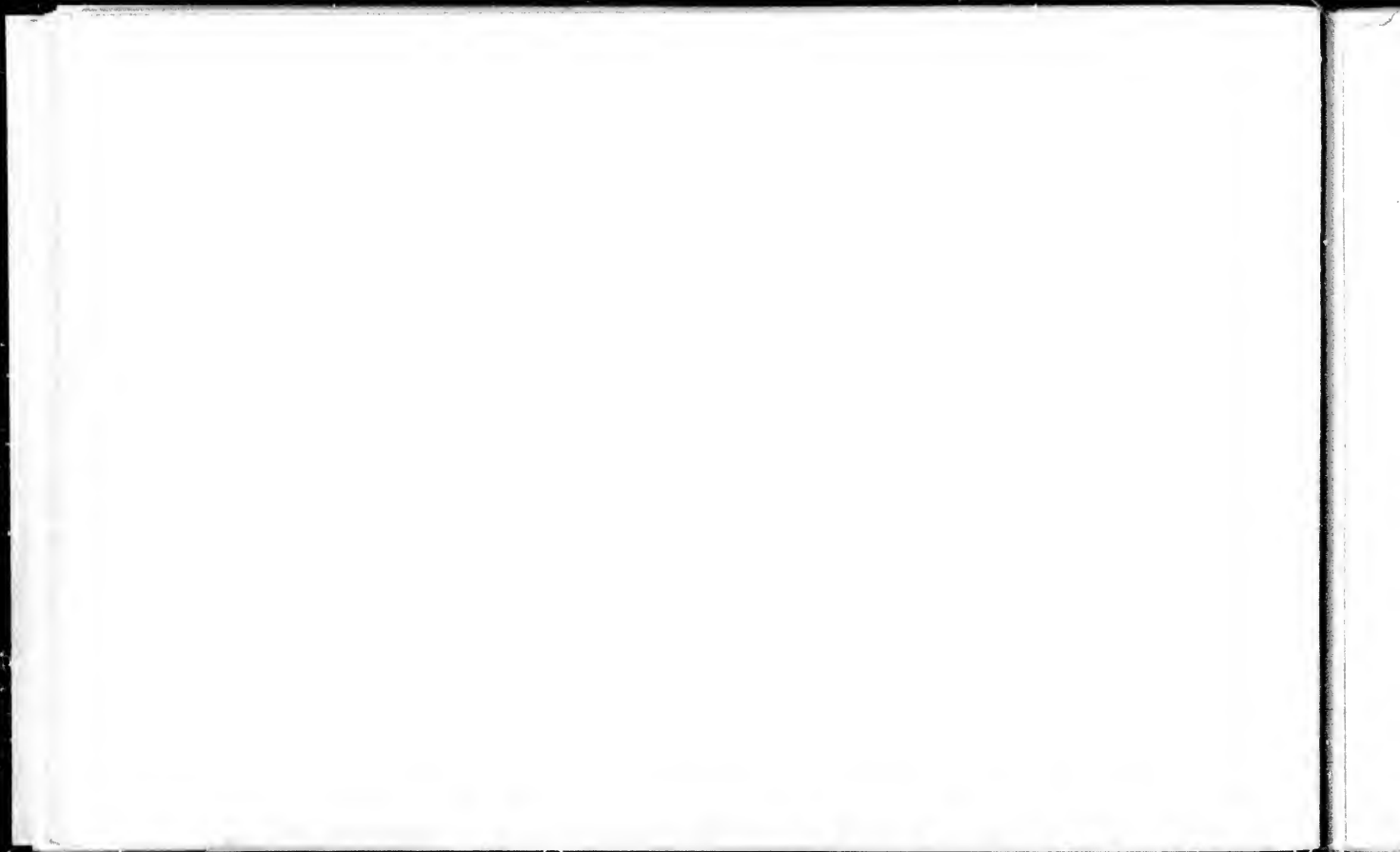
THE McLAUGHLIN CARRIAGE CO., per R. McLaughlin Patentee.

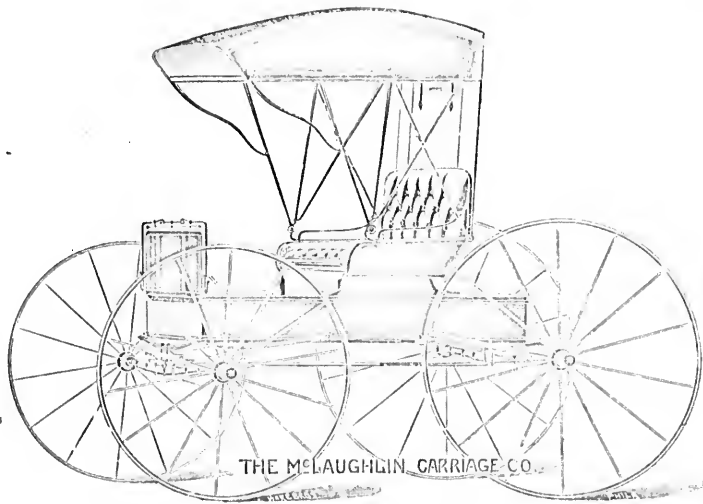




CUTTERS AND SLEIGHS FOR 1900.

We will build 3,000 Cutters and Sleighs for next season's trade. Our Travellers will be around on time - wait for them.



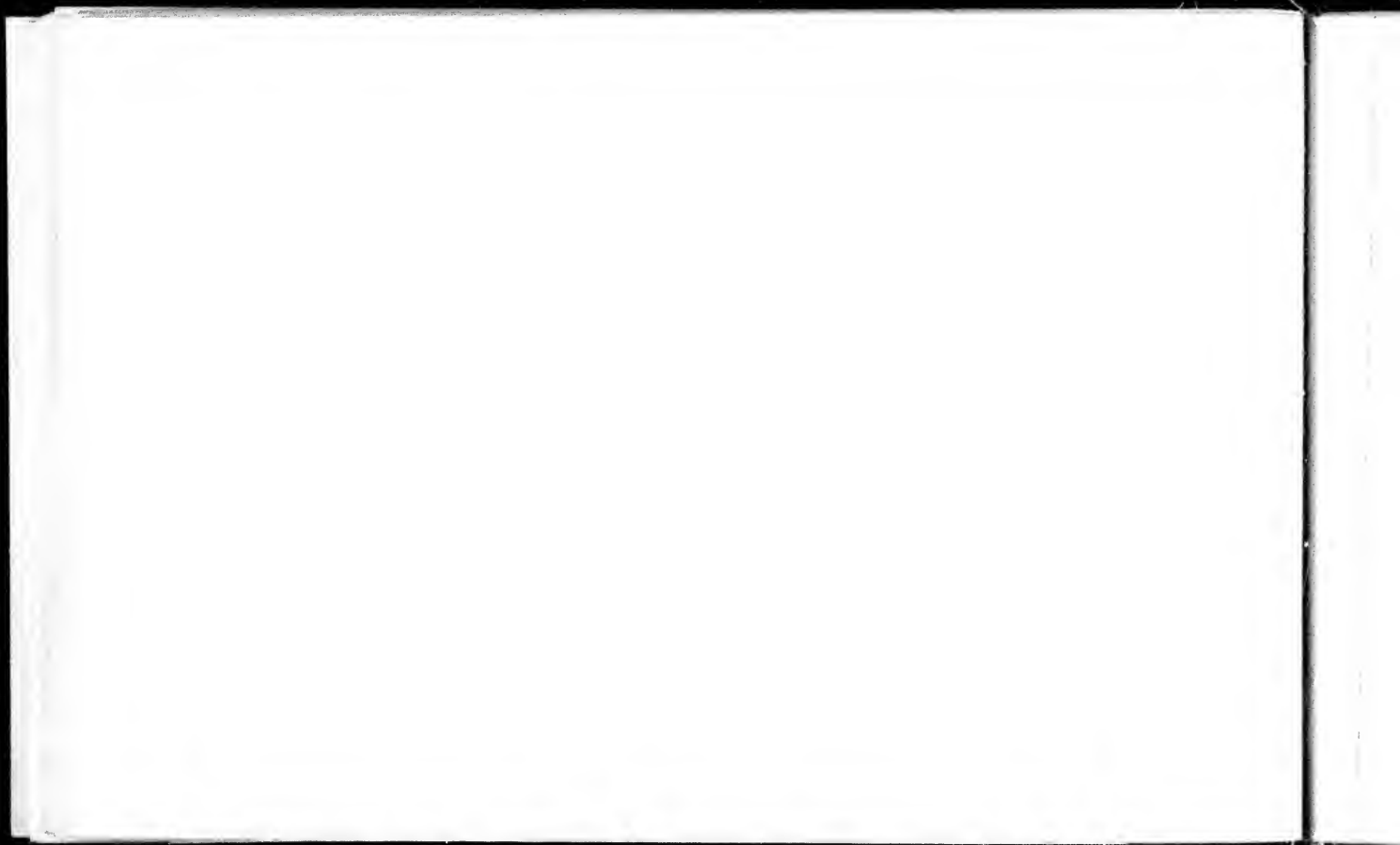


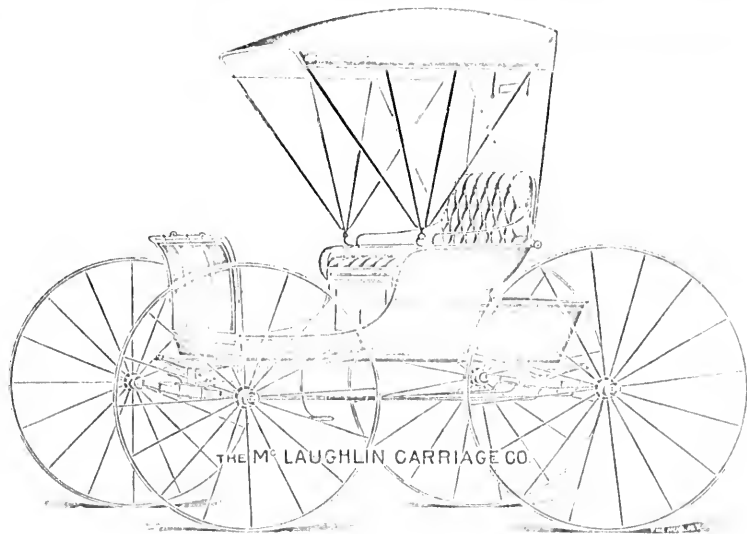
No. 2. PIANO BODY, McLAUGHLIN GEAR.

(The above Pattern Bow Sockets we supply when ordered at no additional charge, but do not recommend them.)
The only Genuine McLaughlin Gear is made by us, all similar Gears are only imitations of ours.

Body—Square corner, beaded, with swell sides and concave flairs, solid back seat.
Painting—Body and seat, black; gear, carnation, green, black or natural wood.

Trimming—Best hand buffed leather, spring back and cushion.
Axles—15 1/2 inch, double collar steel.
Wheels—A standard, 3/4 or 1 inch tire.





No. 1.—McLAUGHLIN GEAR, CORNING BODY.

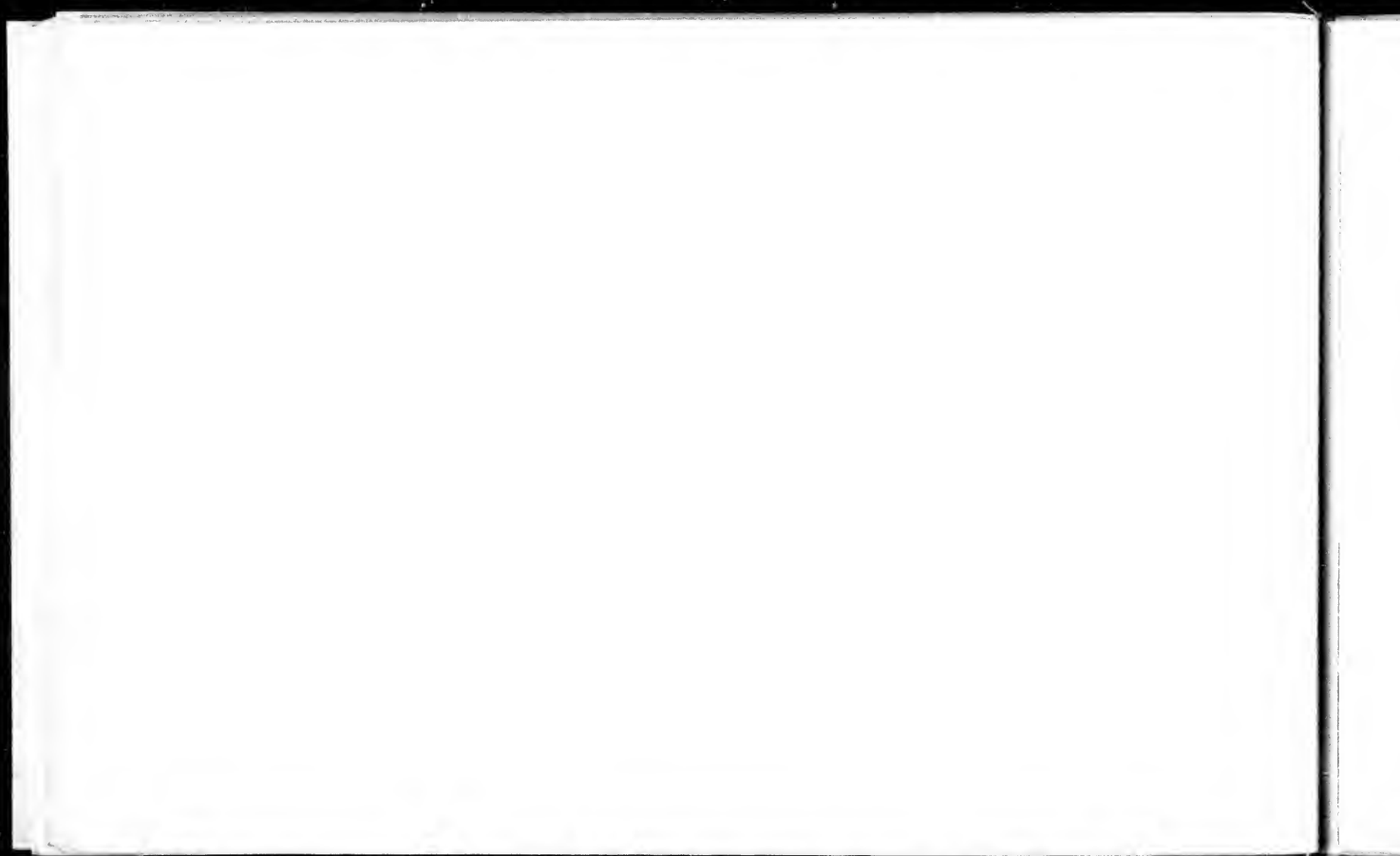
We are the inventors of and patentees of the only genuine and proper McLaughlin Gear. Other similar gears are imitations of ours. (See Page 91.)

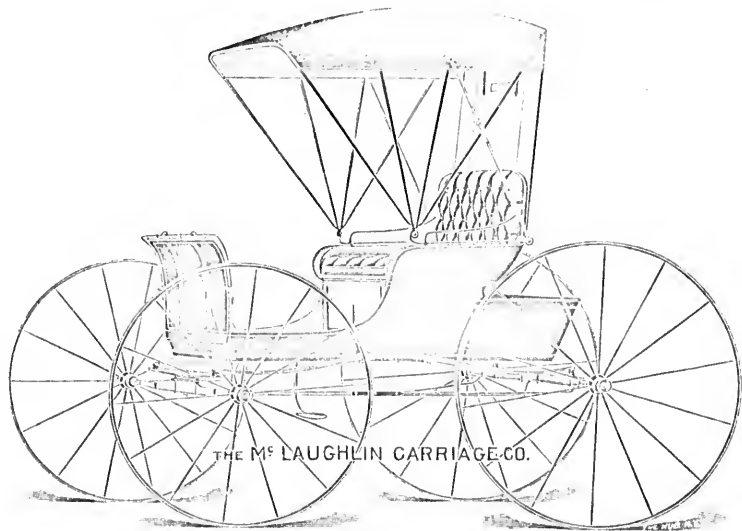
Axles—15 1/2 inch, double collar steel.

Wheels—A standard, Sarven patent, Parker front

Painting—Body and seat, black; gear, carmine, green, or black, nicely striped.

Trimnings—Hood buffed leather, high spring back, spring cushion, carpet, floor cloth, apron with pocket, plated brass combined dash rail and rein holder, plated brass seat handles and hub bands, patent noiseless rubber and brass washers and white-tie plates. (See Page 18.)





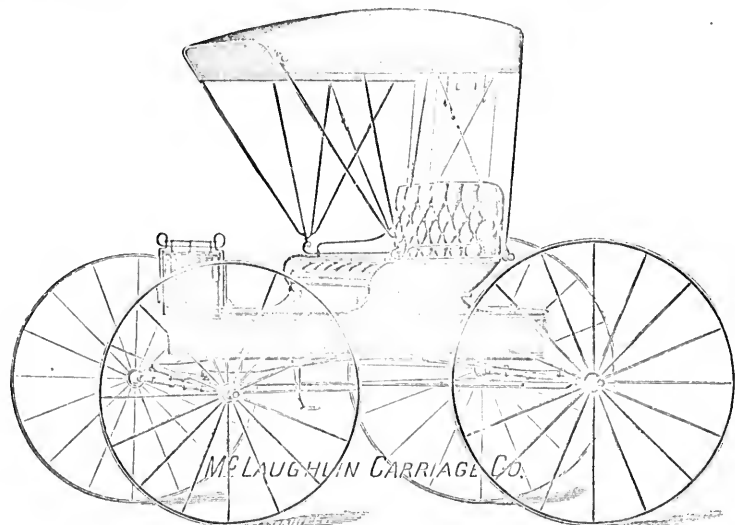
No. 20.—BEAVER GEAR, CORNING BODY:

A Very Easy Riding, Durable and Perfectly Noiseless Gear. Safety Steel Fifth Wheel.

Axes—1¹/₁₆ inch, double collar steel.
Wheels— $\frac{1}{2}$ or 1 inch, Saryen patent, Parker front, A standard.
Body—Square corner and solid back seat.
Painting—Body, black; gear, carnine, green, black or natural wood.

Trimnings—Hand buffed leather, spring back and cushion, storm apron with pocket, carpet, floor cloth, combined dash rail and rein holder, plated handles and hub bands all of solid brass, patent rubber and brass washers.





No. 21.—BEAVER GEAR, PIANO BODY.

The McLaughlin Beaver Gear is Gaining Favor. Strong, Durable, Easy Riding.

Axles 1 5/8 inch, double collar steel.
Wheels 1 or 1 1/4 inch, Sarven patent, Parker front, A standard.
Painting Body, black; gear, carnine, green, black or natural wood.

Trimming Hand buffed leather, spring back and cushion, 28 oz. rubber top with one lever, carpet, floor cloth, apron with pocket, combined dash rail and rein holder of solid brass, plated handles and hub bands of plated brass, patent noiseless washers.



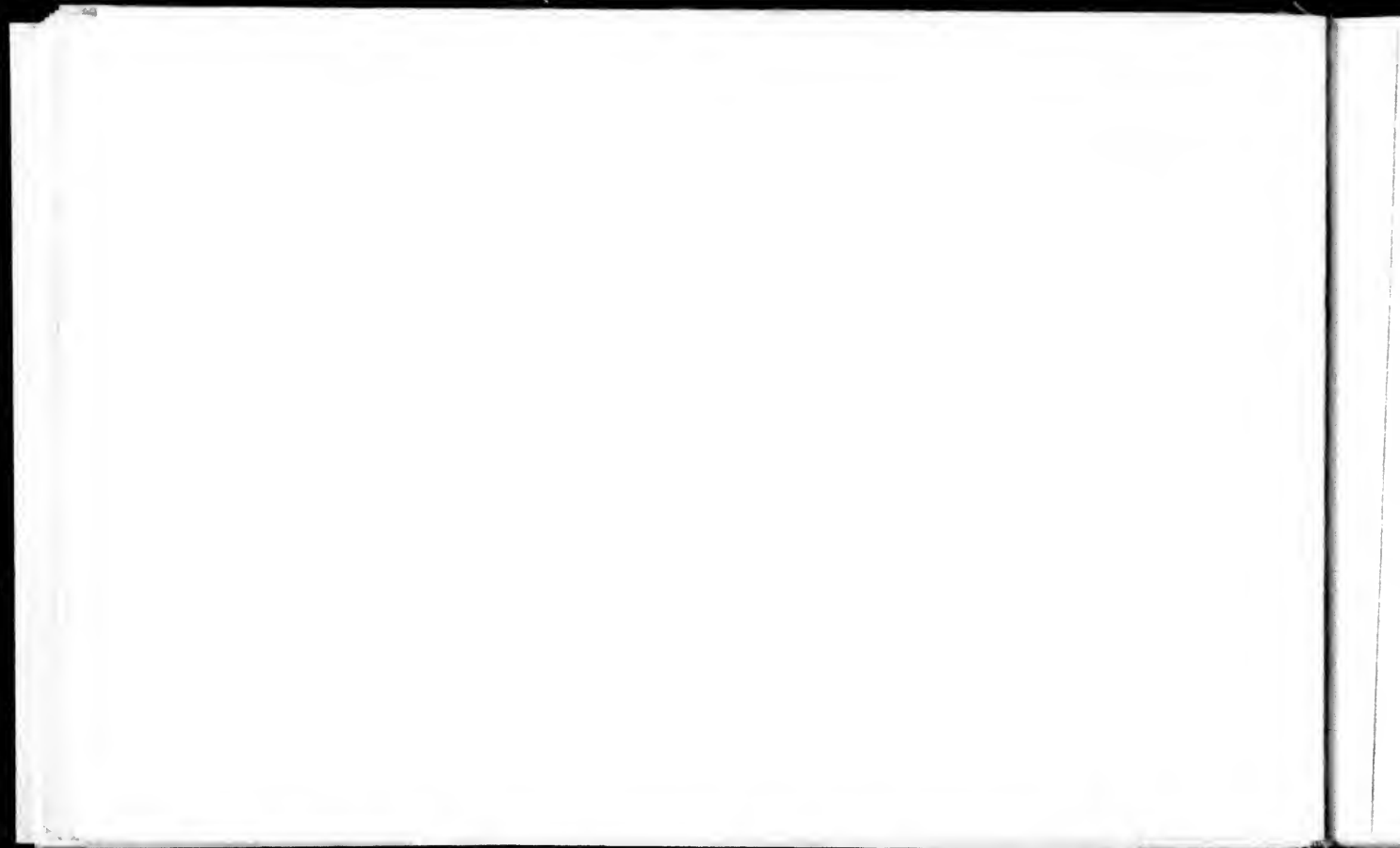


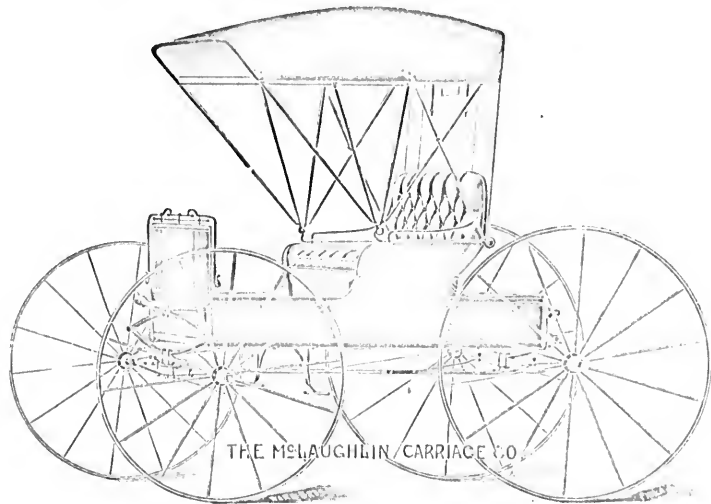
No. 4.—END SPRING GEAR CORNING BODY with Phaeton Seat.

A favorite with elderly people. Extra large and comfortable Seat.

Our Phaeton Seat adds practically nothing to the weight of the job and but little to the cost. Made to fit any of our standard width jobs, viz.: Nos. 1, 2, 3, 5, 20, 21, 44, 47, 52, and 53.

This seat is designed more particularly for people who prefer Soft Comfort to light appearance. Supplied with Patent One Lever Top, Patent Noiseless Rubber and Brass Washers, Patent Steel Safety Fifth Wheel. (See No. 4, Page 51, for other specifications.)





THE McLAUGHLIN CARRIAGE CO.

No. 5.—END SPRING GEAR, PIANO BODY.

New Style Body, Beaded, Swell Sides, Concave Risers, Square Corners, Solid Back Seat. Finest Graded English Cast Steel Springs, Patent Steel Safety Fifth Wheel.

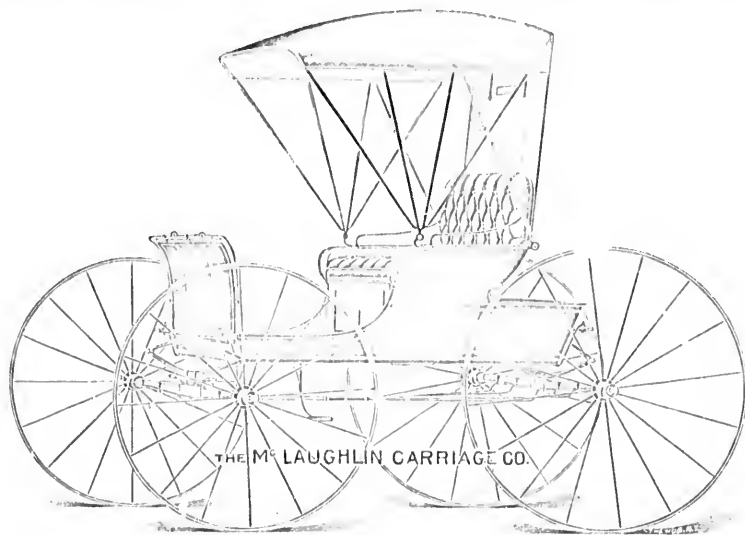
Axles—15/16 inch, double collar steel.

Wheels—A standard, 2 or 1 inch, Sarven patent, Parker front, silver hub bands.

Painting—Body and seat black; gear carriage, green, black, or stained natural wood.

Trimming—Hand buffed leather, spring back and cushion, sides of seat trimmed, apron with pocket, carpet, floor cloth, combined dash rail and rein holder of solid brass, silver handles, patent noiseless rubber and brass washers and whiffletree plates. SEE PAGE 48.





THE M^C LAUGHLIN CARRIAGE CO.

No. 4.—ELLIPTIC SPRING GEAR, CORNING BODY.

Moulded Body with Square Corners and Concave Risers, Solid Back Seat, Combined Dash Rail and Rein Holder, Patent Noiseless Rubber and Brass Washers.

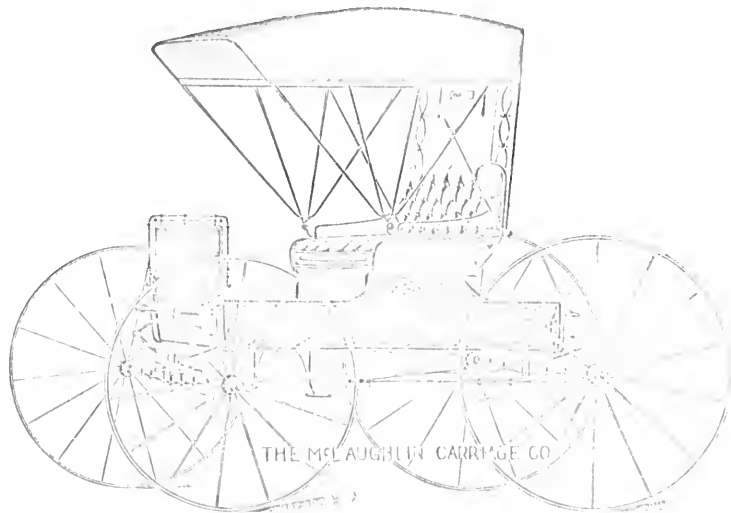
Axles—1 5/16 inch, double collar steel, dropped.

Wheels—A standard, 2 or 1 inch, Sarven patent, Parker front.

Painting—Body and seat, black; gear, carnine, green, black or natural wood.

Trimming—Hand buffed leather, spring back and cushion, carpet, floor cloth, storm apron, silver hub bands and handles, patent noiseless washers and whiffletree plates.





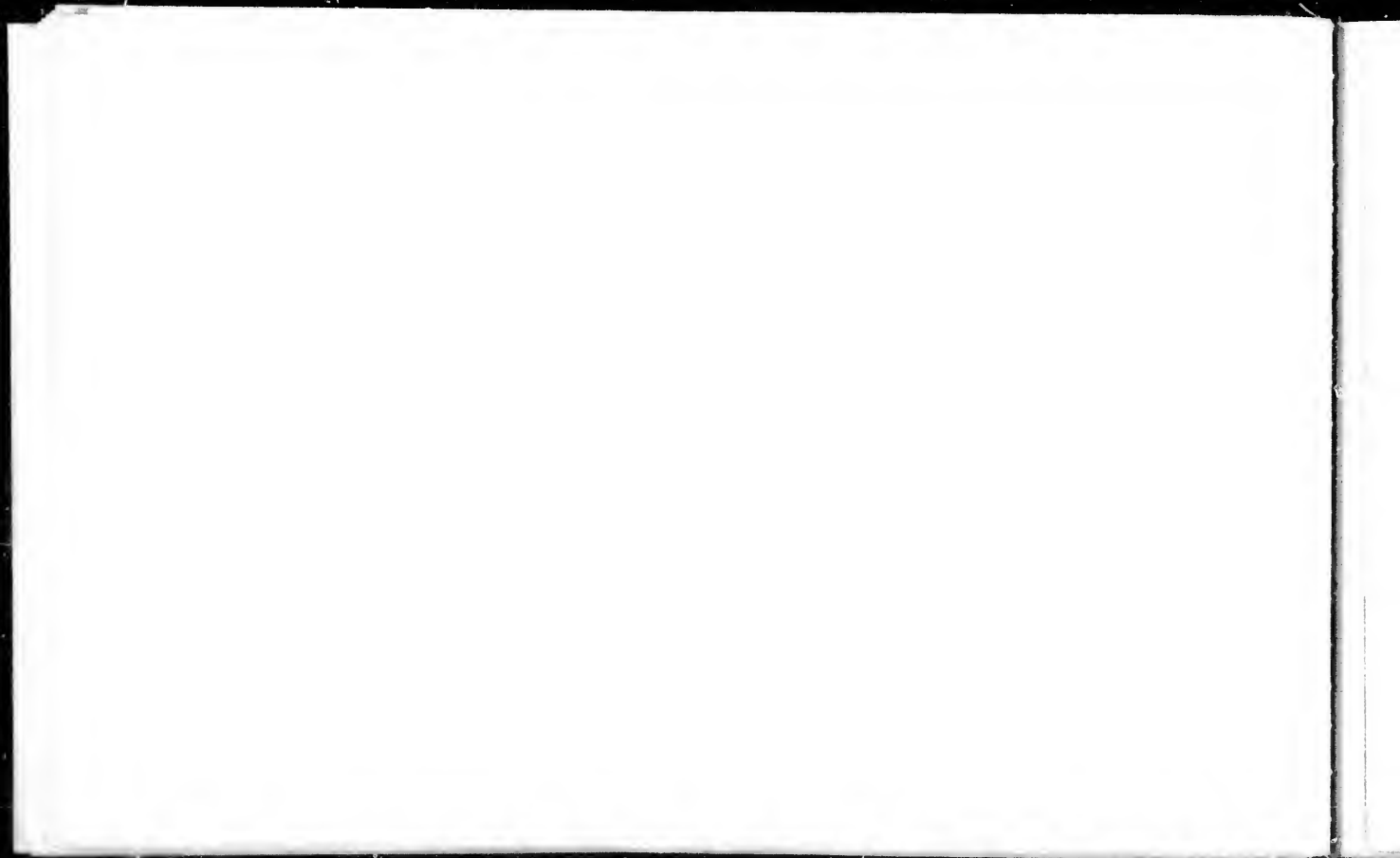
No. 5.— SPECIAL END SPRING PIANO BOX BUGGY.

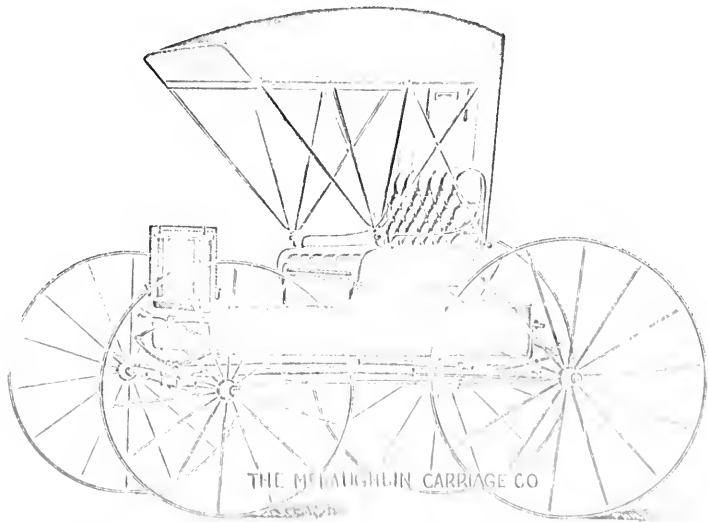
Body and Seat Handsome Rosewood or Burl Walnut. Made especially for those who want something different from the Regular Run.

Same specification as regular No. 5, but with 22 inch seat.

Painting Body and seat, rosewood or burl walnut; gear, carriage, special striping.

Trimming Special shades to match paint; special oil spring back and end, on top of the seat; special lined dash rail and trim; leather padding on seat and brass washers and wheel tire plates.





No. 44. BUFFALO ROAD GEAR, PIANO BODY.

"A" Standard Wheels, Patent Noiseless Washers.

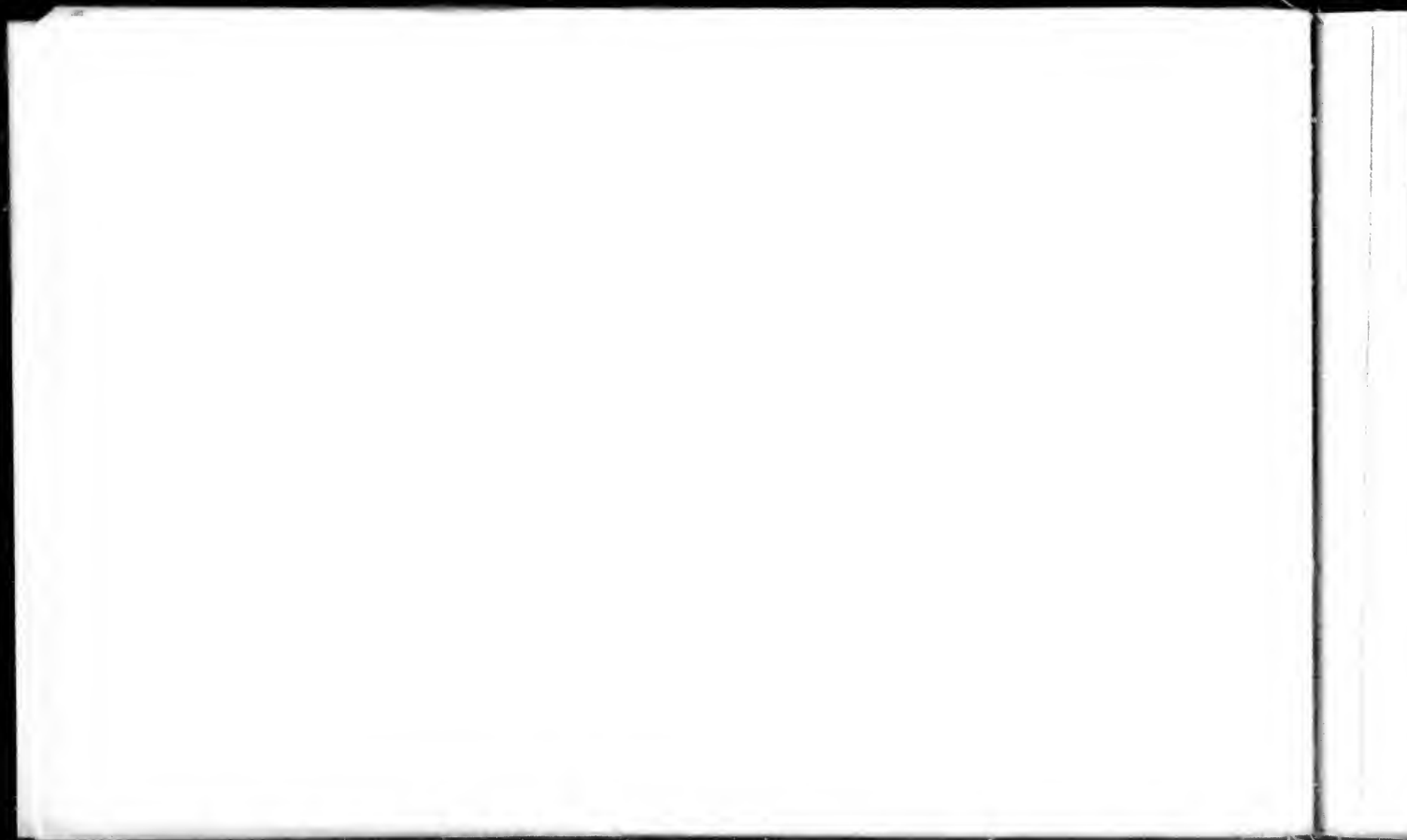
Axles 1 1/2 inch, double collar steel.

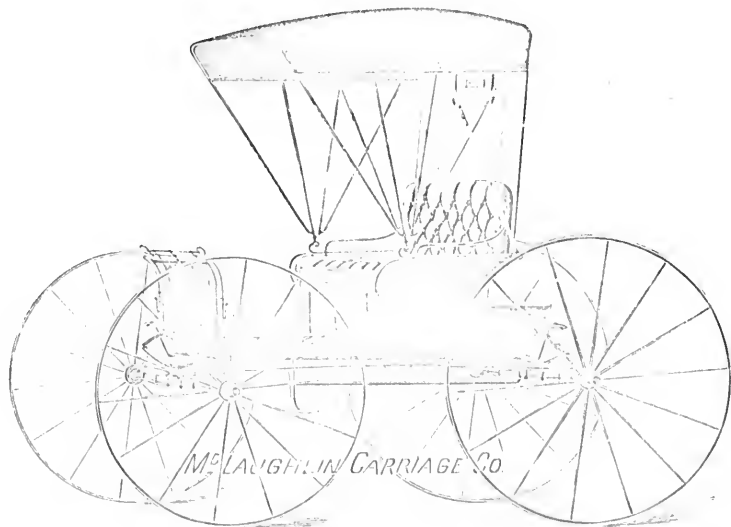
Wheels A standard, 2 or 1 inch size on iron, Parker front.

Body Swell sides, concave risers, beaded or plain panels, square corners.

Painting Body and seat black; roof, canvas, green, black or natural wood.

Trimmings Hand buttoned leather, high spring back, yellow cushion, carpet, floor cloth, storage seat, combined clock rail and coin holder of solid brass, plated, leather boot holders and handles. SEE PAGE 18.



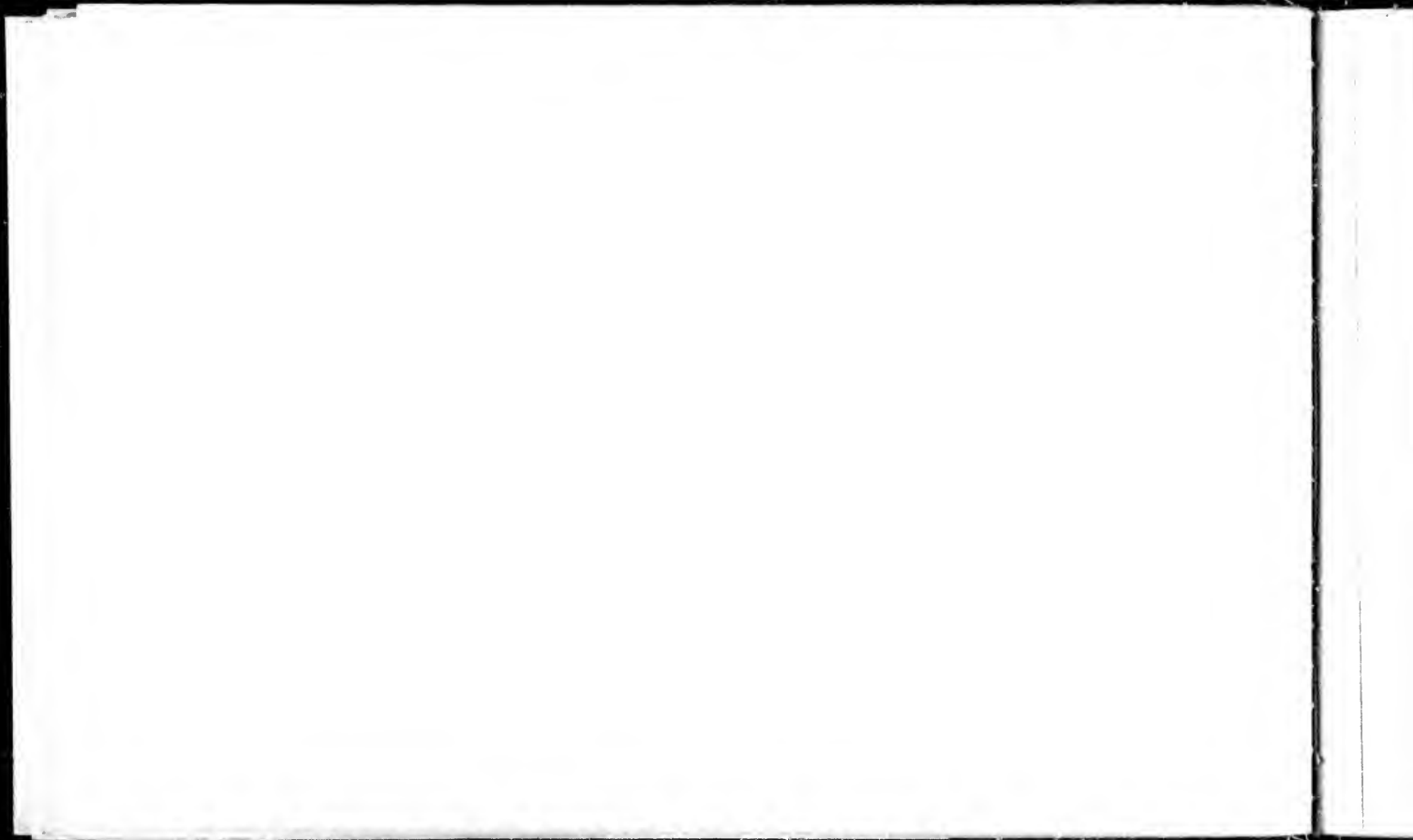


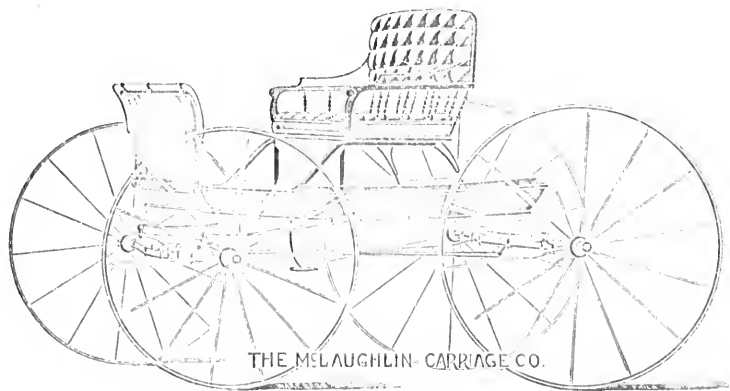
No. 44¹/₂ BUFFALO ROAD GEAR, CORNING BODY.

"A" Standard Wheels, Patent Steel Safety Fifth Wheel, Patent Noiseless Washers.

Axles 1 1/2 inch double end steel
Wheels A standard, or 1 inch, Sayce patent Parker front
Body Scroll slide, concave floor, square corner
Painting Body and seat black, or to customer's order, black
or natural wood.

Trimmings 1100 tanned leather, high spring back, split
cushion seats, floor cloth, storm glass, moulded floor
mat and rib holder of solid brass, plated brass, high brand
and handles. SEE PAGE 18.





No. 86.—SPINDLE SEAT CONCORD, BEAVER GEAR.

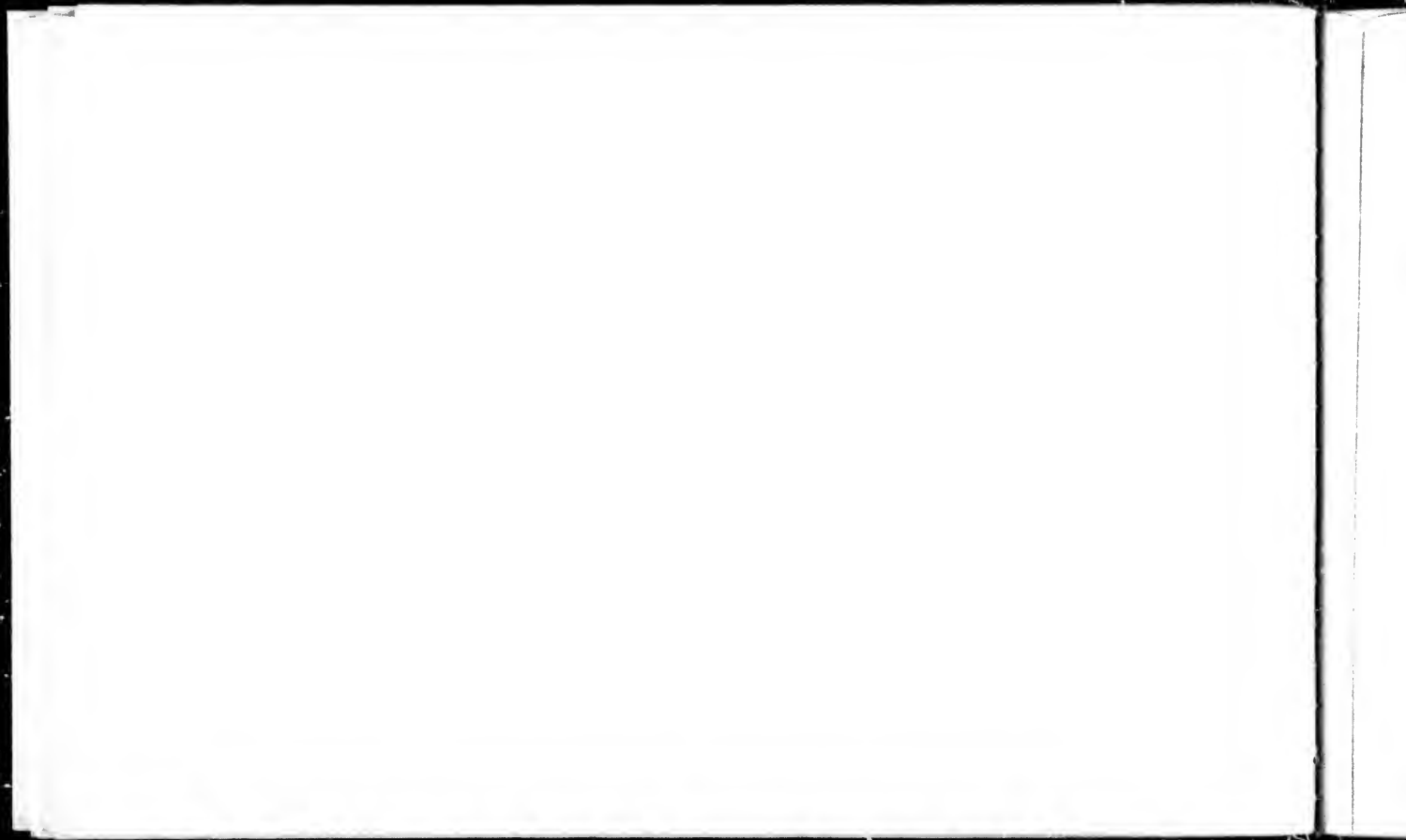
Something entirely out of the ordinary. New Style Spindle Seat. Apron Flap on Dash. Patent Noiseless Rubber and Brass Washers.

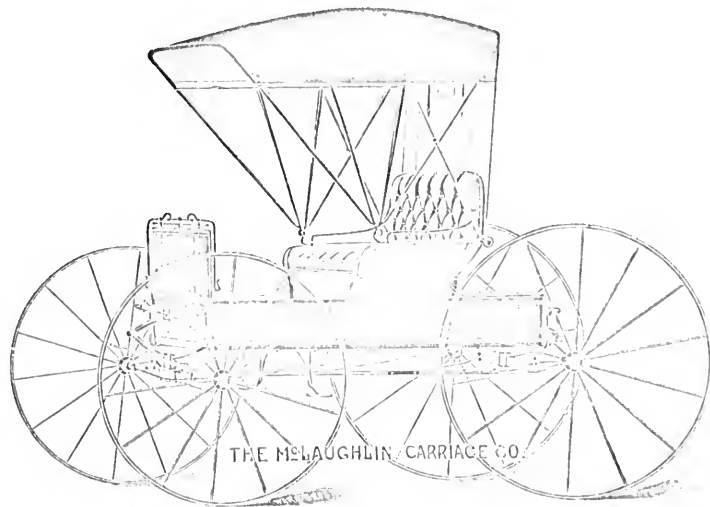
Axles— $\frac{1}{2}$ inch, double collar steel.

Wheels—A standard, $\frac{1}{2}$ or $\frac{3}{4}$ inch tire, Sayen patent.

Painting—Body and seat, black and green, nicely striped; gear, green.

Trimming—Bedford cord or leather as ordered, Axminster carpet, if so both, plated brass rail solid on dash, patent washers.



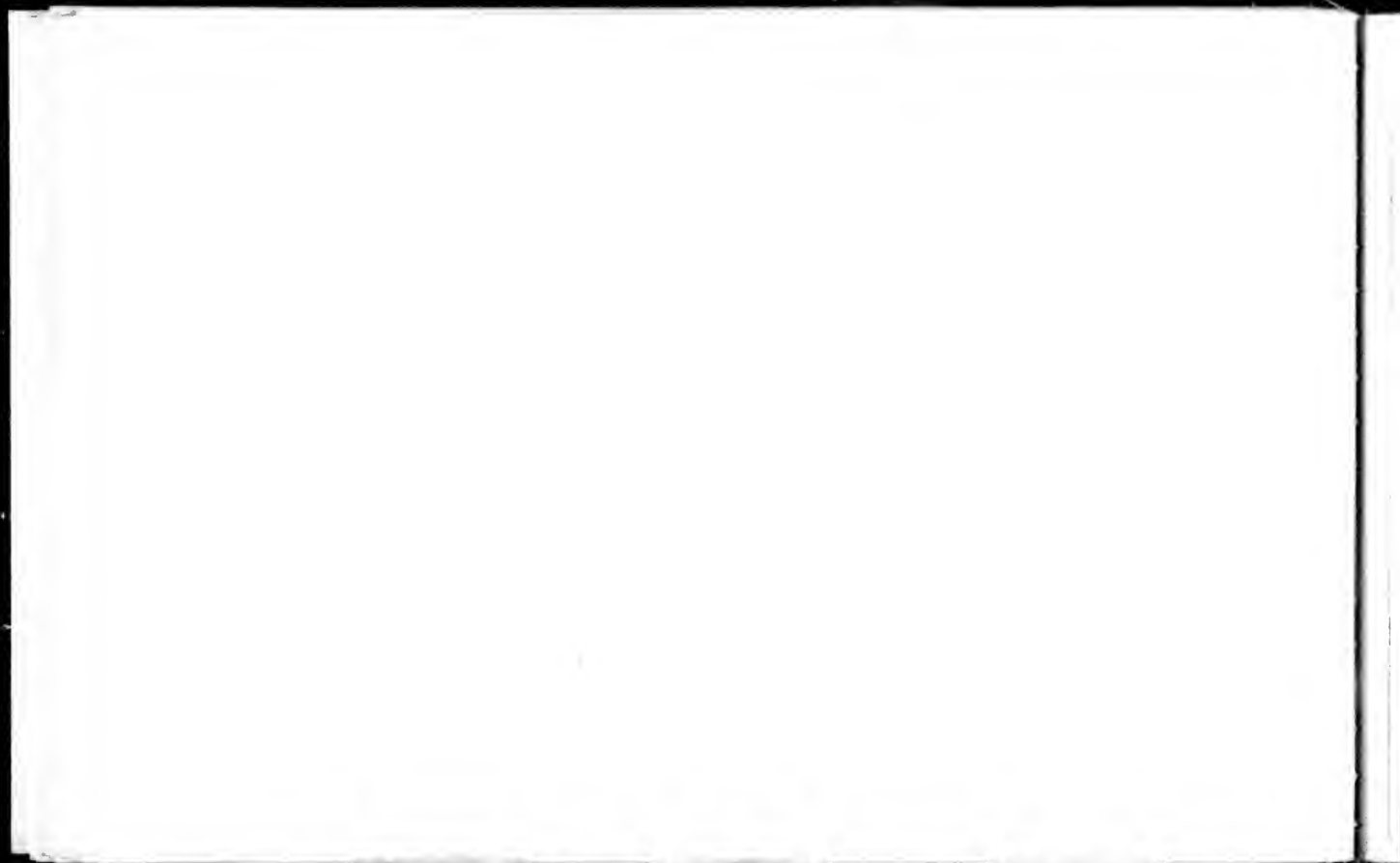


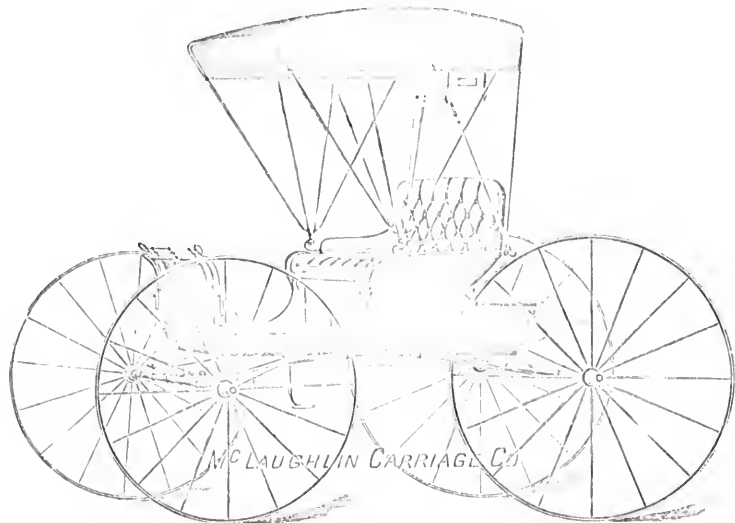
No. 5.—THREE-QUARTER SIZE ORDINARY BUGGY.

A Pretty Little Buggy at Regular Price. Body 22 inches.

Axles—1 1/2 inch, double collar steel.
Wheels—7 inch, A standard, Sarven patent.
Painting—Body, black; gear, black or carnation.

Trimming—Hand buffed leather or cloth, spring back and cushion, apron with pocket, carpet, floor cloth, plated brass dash rail with rein holder, patent washers and whiffletree plates.





No. 52. - OSHAWA GEAR, CORNING BODY.

A Very Easy Riding, Low Down Job. For Rough Roads this Gear is Unequaled.

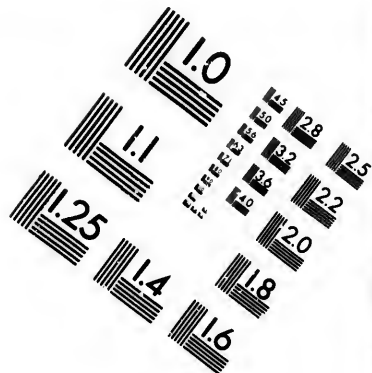
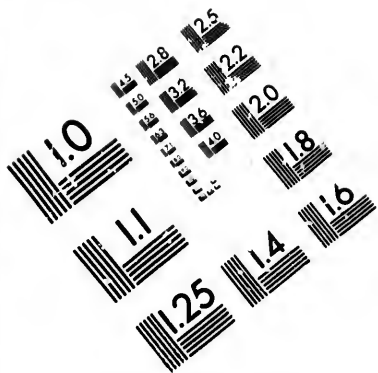
Axles - 1 1/2 inch, double collar steel, patent washers.

Wheels - 2 or 4 inch, Sarven patent, Parker front. A standard.

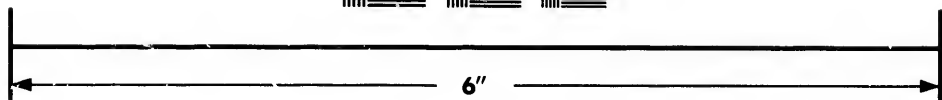
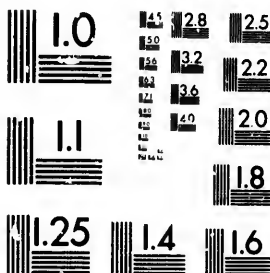
Painting - Body and seat, black; gear, carmine, green, black or natural wood.

Trimming - Hand buffed leather, spring back, spring cushion carpet, floor cloth, storm apoon, silver lub bands and handles, combined dash rail and rein holder of solid brass. SEE PAGE 18.





**IMAGE EVALUATION
TEST TARGET (MT-3)**

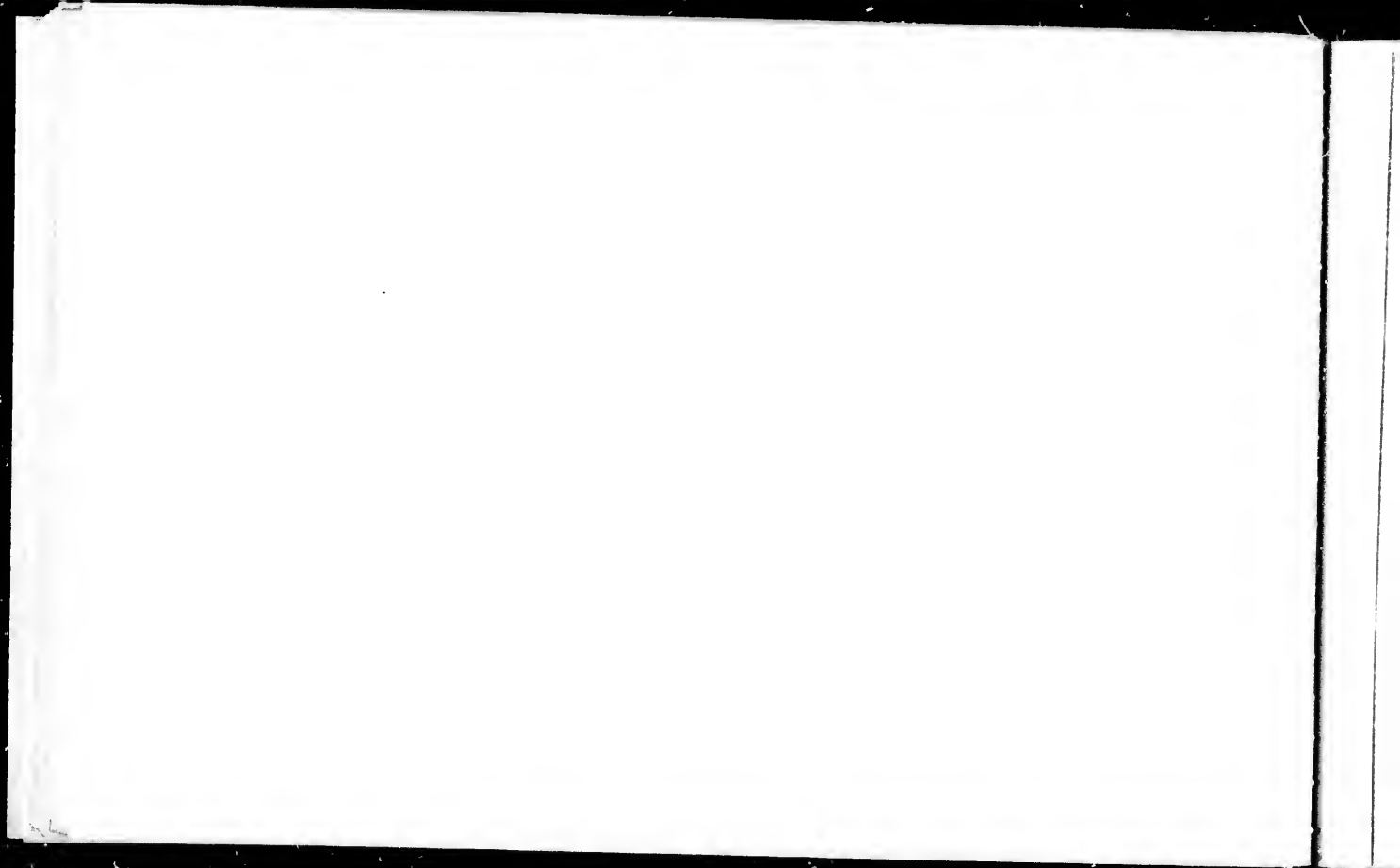


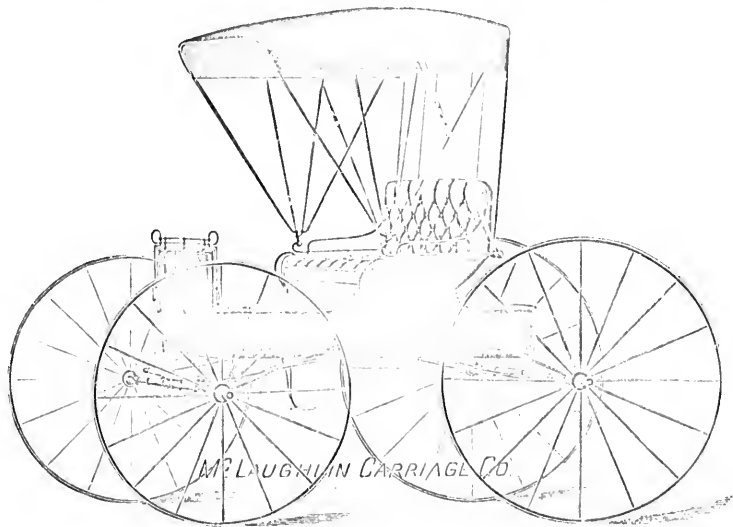
**Photographic
Sciences
Corporation**

23 WEST MAIN STREET
WEBSTER, N.Y. 14580
(716) 872-4503

15 28 25
12 22
20

10



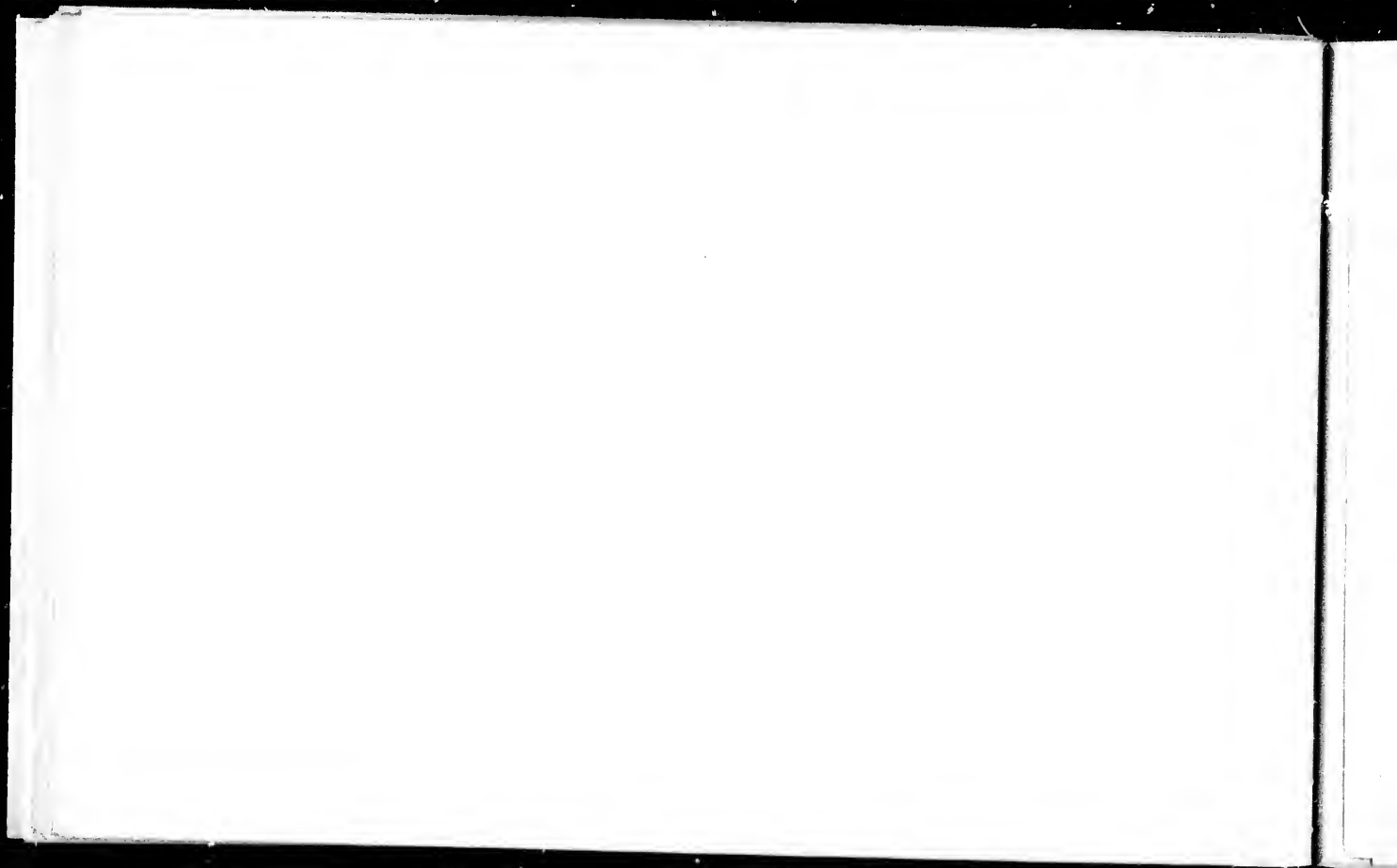


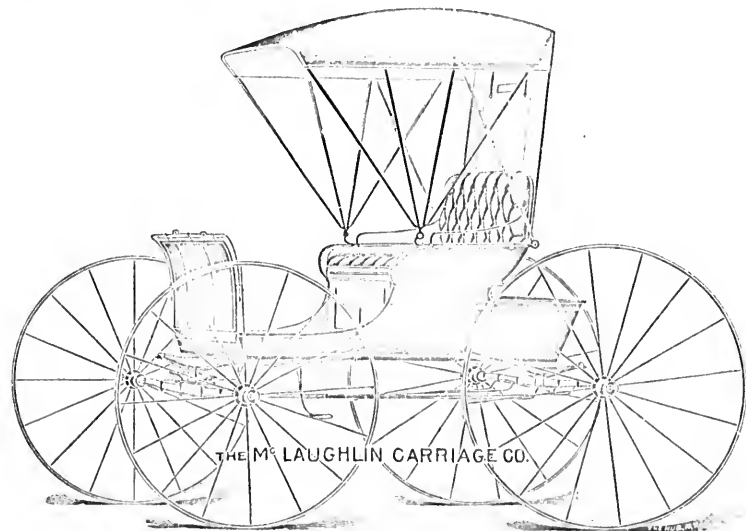
No. 53.—OSHAWA GEAR, PIANO BODY.

This Gear Gains Steadily in Public Favor and Needs No Repairing.

Axles—15 1/2 in h, double collar steel, patent noiseless washers.
Wheels—Body, black; gear, vermilion, green, black or natural wood.

Trimnings—Hand buffed leather, spring back and cushion carpet, floor cloth, apron with pocket, plated hub bands, handles and dash rail of solid brass. See Page 47.





No. 6.—JUMP SEAT CARRIAGE, McLAUGHLIN GEAR.

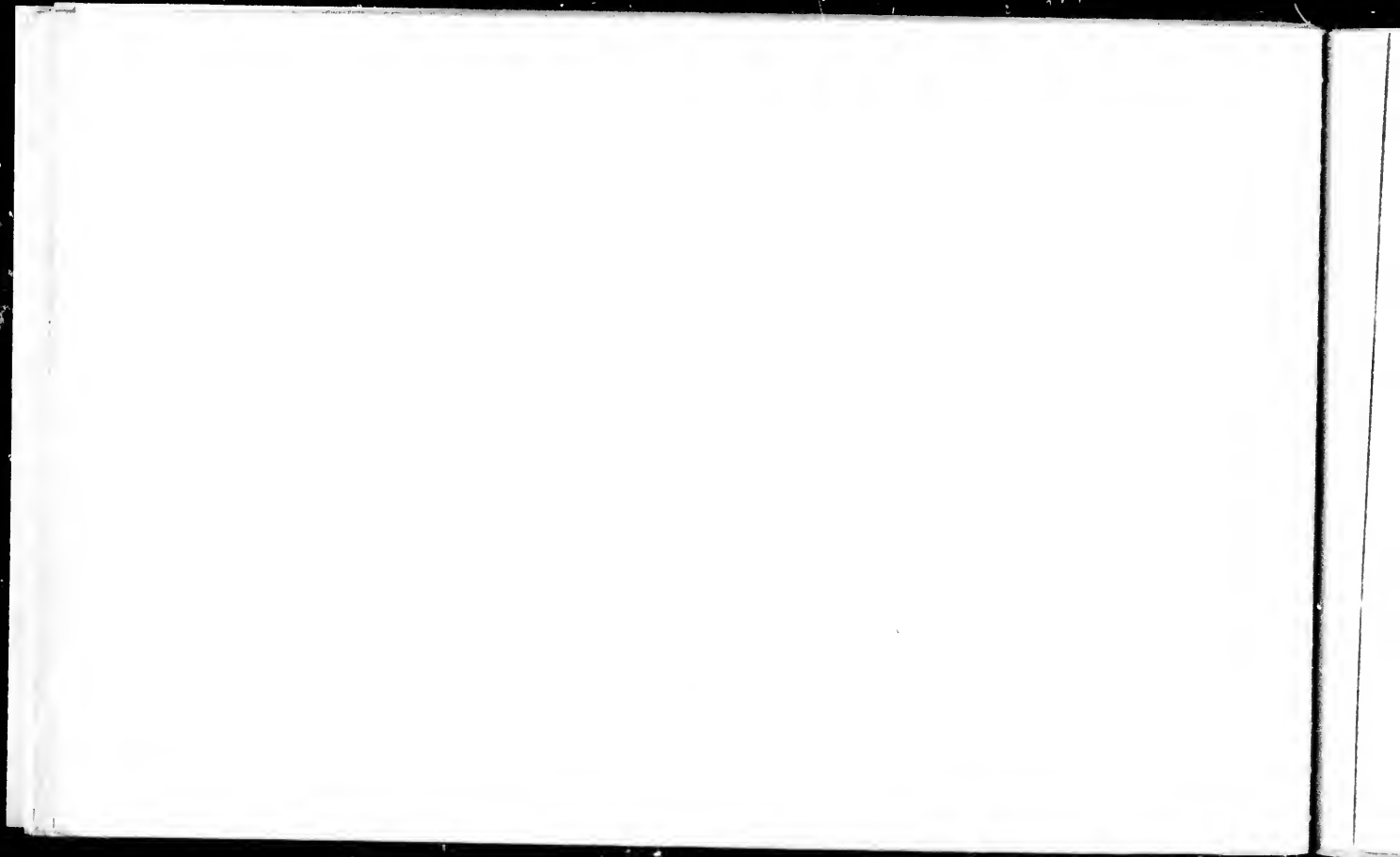
Cut shows Three Vehicles Combined in One. Best Proportioned and Most Substantial Jump Seat Made.
(See also Pages 63 and 64.)

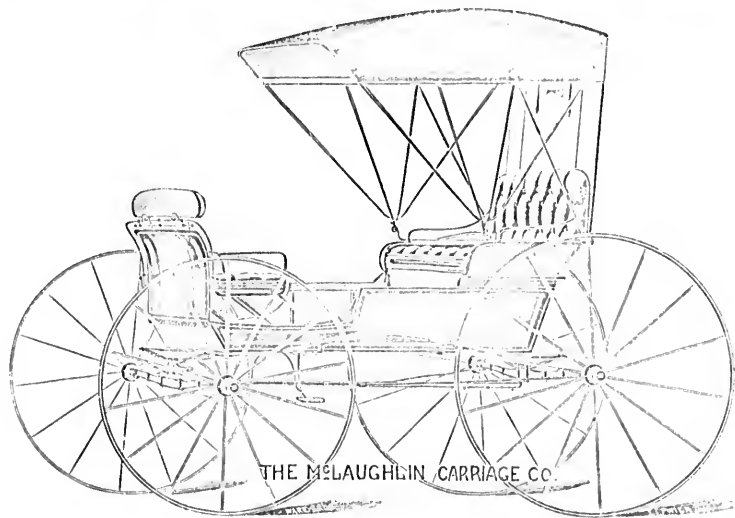
Axles—1 inch, double collar steel.

Wheels—A standard, 1 inch, Sarven patent, Parker front.

Painting—Body and seats, black; gear, black, green, or carnine.

Trimming—Hand buffed leather, spring back and cushion, reversible second back on front seat, carpet, door cloth, apron with pocket, foot board, combined dash rail and rein holder of solid brass, plated brass handles and hub bands, patent noiseless washers.





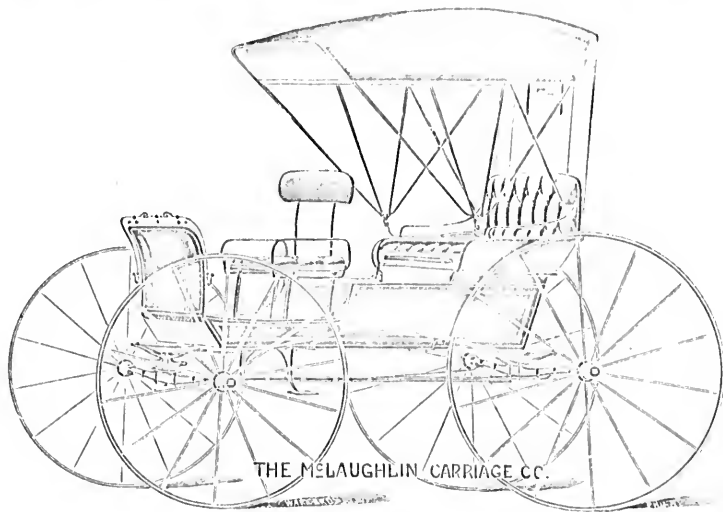
No. 6.—JUMP SEAT CARRIAGE, McLAUGHLIN GEAR.

Front Seat arranged for Children. See Pages 62 and 64. Sides of Body cannot spread. Jump Irons securely bolted to seats and sills. Reversible Second Back on Front Seat.

Body has square corners and is moulded, high solid back seat, spring back and cushion, patent steel safety fifth wheel,

A standard wheel, patent one lever top, patent rubber and brass washers, combined dash rail and rein holder.



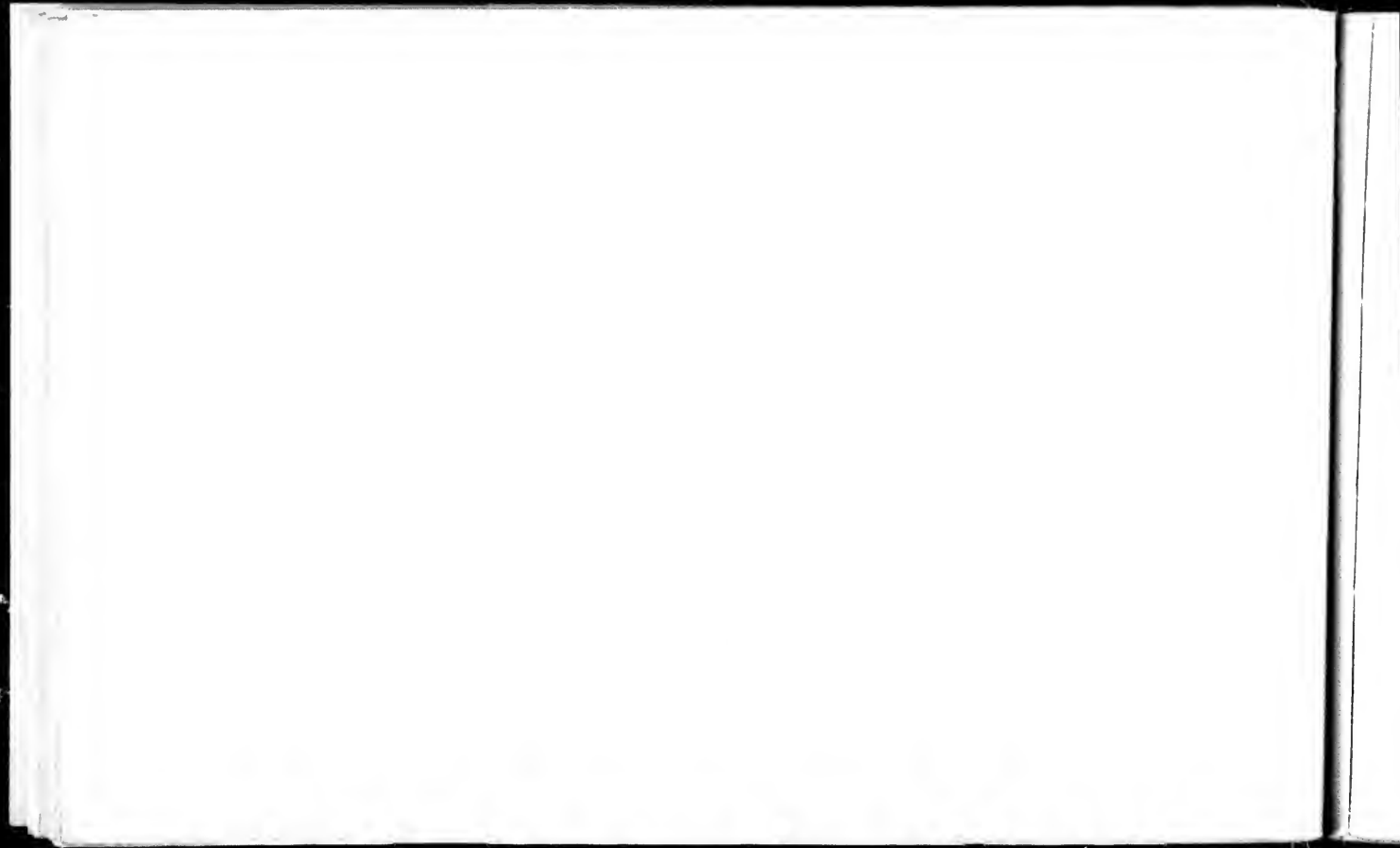


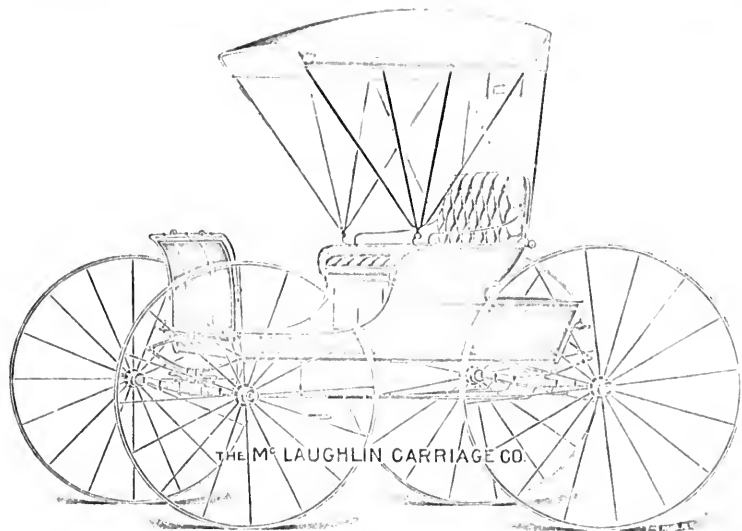
No. 6: JUMP SEAT BUGGY, McLAUGHLIN GEAR.

Seats arranged for Adults. A Complete Family Carriage at but little expense over an Ordinary Buggy.
See also Pages 62 and 63.

Supplied regularly with 1 1/2 in. Axles, 1 1/2 in. Wheels, Patent One Lever Top, Patent Safety Steel Fifth Wheel, patent noiseless rubber and brass washers, reversible second back, boot, apron,

carpet, floor cloth, combined dash rail and rein holder. We also supply an extra heavy gear for extra heavy loads when ordered.





No. 9.—JUMP SEAT BUGGY, END SPRING GEAR.

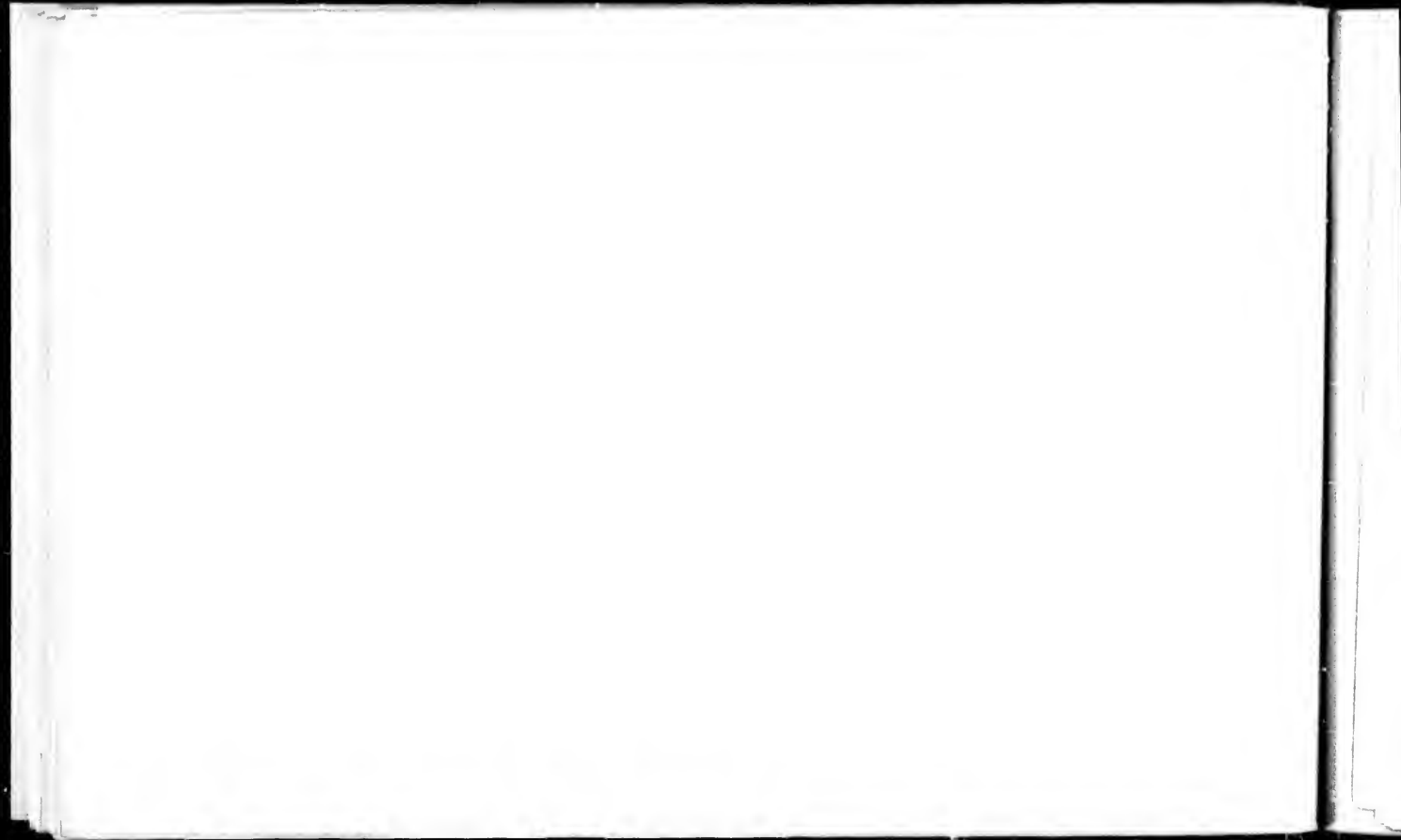
Body and Seat as No. 6. See Pages 53 and 64 for Different Arrangements of Seats.

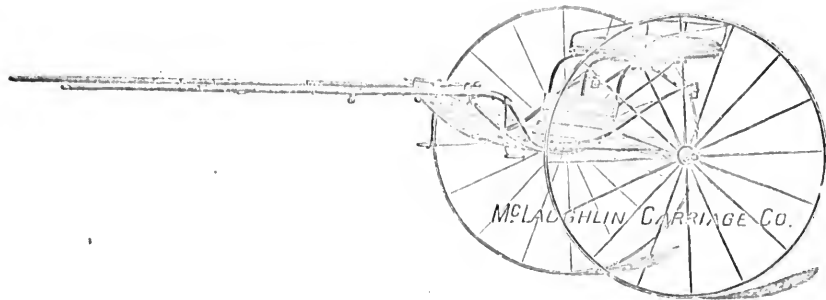
Axles—1 inch, double collar steel.

Wheels—A standard, 1 inch, Sarven patent, Parker Front.

Painting—Body and seats, black; gear, carriage, brown or black.

Trimming—Hand buffed leather, spring back and spring cushion, best, storm apson, carpet, door cloth, combined dash rail and rein holder, plated seat handles and hub bands, patent noiseless washers and whiffles, plates.





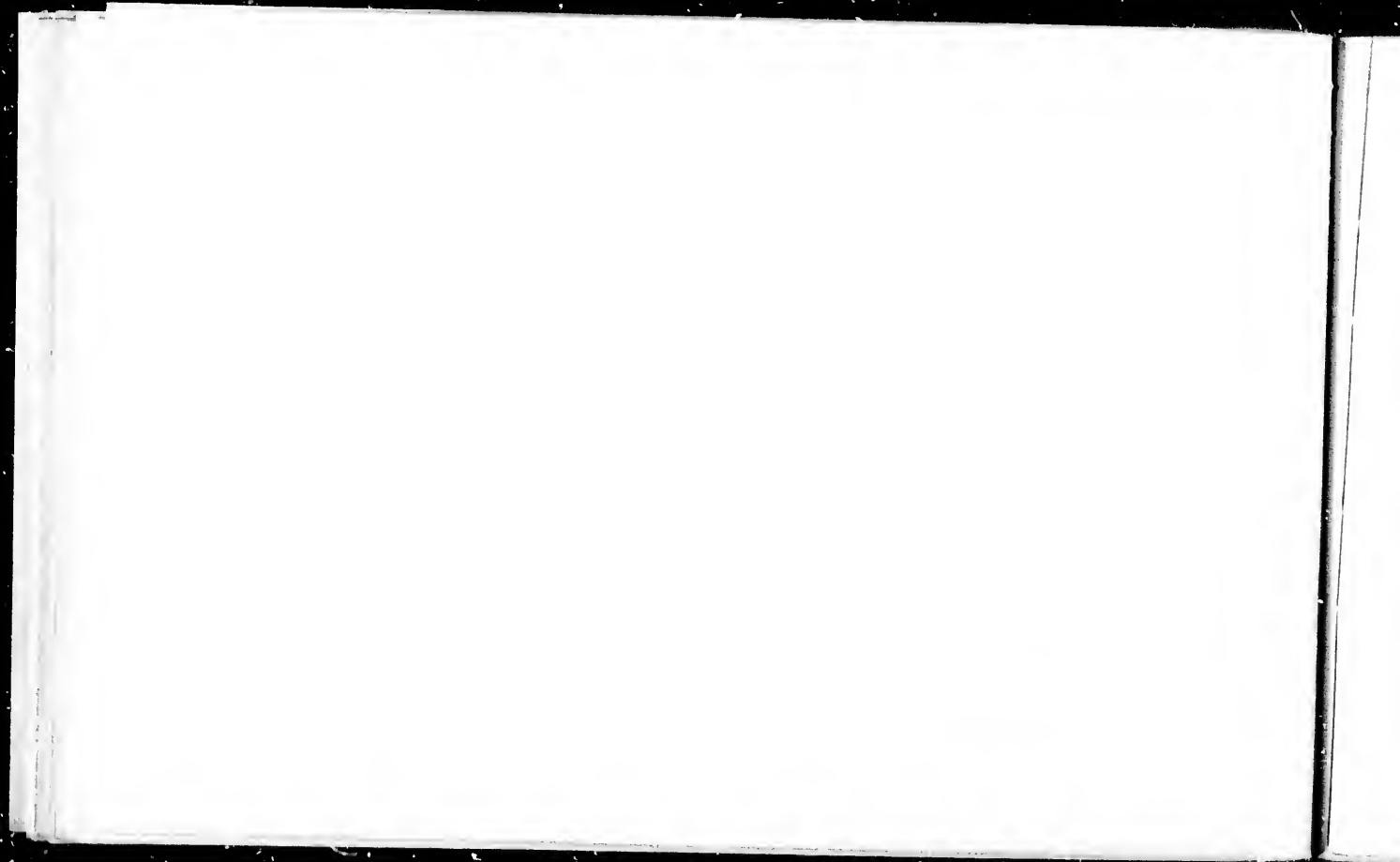
No. 62.—ROAD CART.

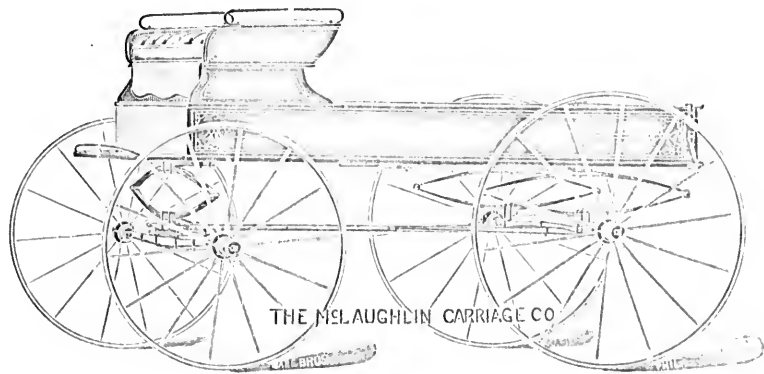
Easy Riding. Strong and Serviceable. Only the Very Best Material Used. Shafts X X X Hickery. Wheels Heavy One Inch A Standard.

Axles—1 inch, double collar steel.
Wheels—1 inch, A standard, Sarven patent, Parker front, projecting steel tires.

Trimming—Shafts full leathery, silver tipped; seat upholstered; patent noiseless rubber and brass washers.

Shafts Strongly ironed and Braced





No. 92.—THREE SPRING DELIVERY WAGON.

A Strong, Serviceable Wagon on a Popular Gear.

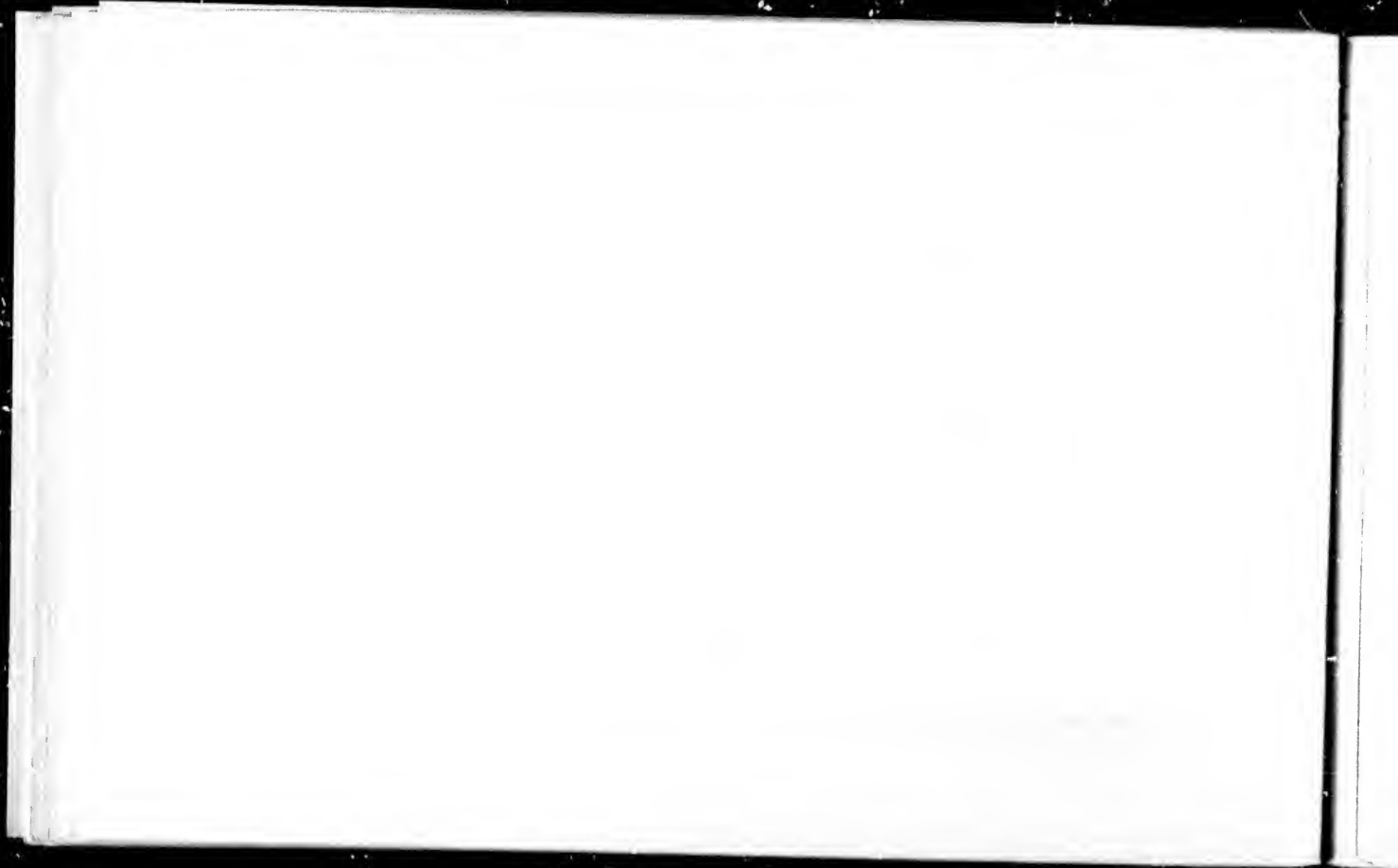
Axles—1½ inch, double collar steel.

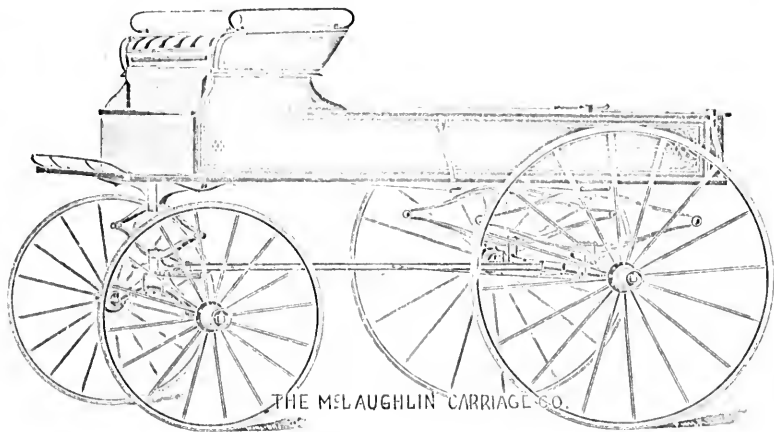
Wheels—1½ inch, Sarven patent, A standard.

Body—Bolted style, bottom boards run lengthwise, panels cannot split or spread.

Painting—Body and gear, carriage, handsomely striped.

Trimming—Hand buffed leather cushions; lettering, extra.





No. 87.—TURN UNDER CITY EXPRESS.

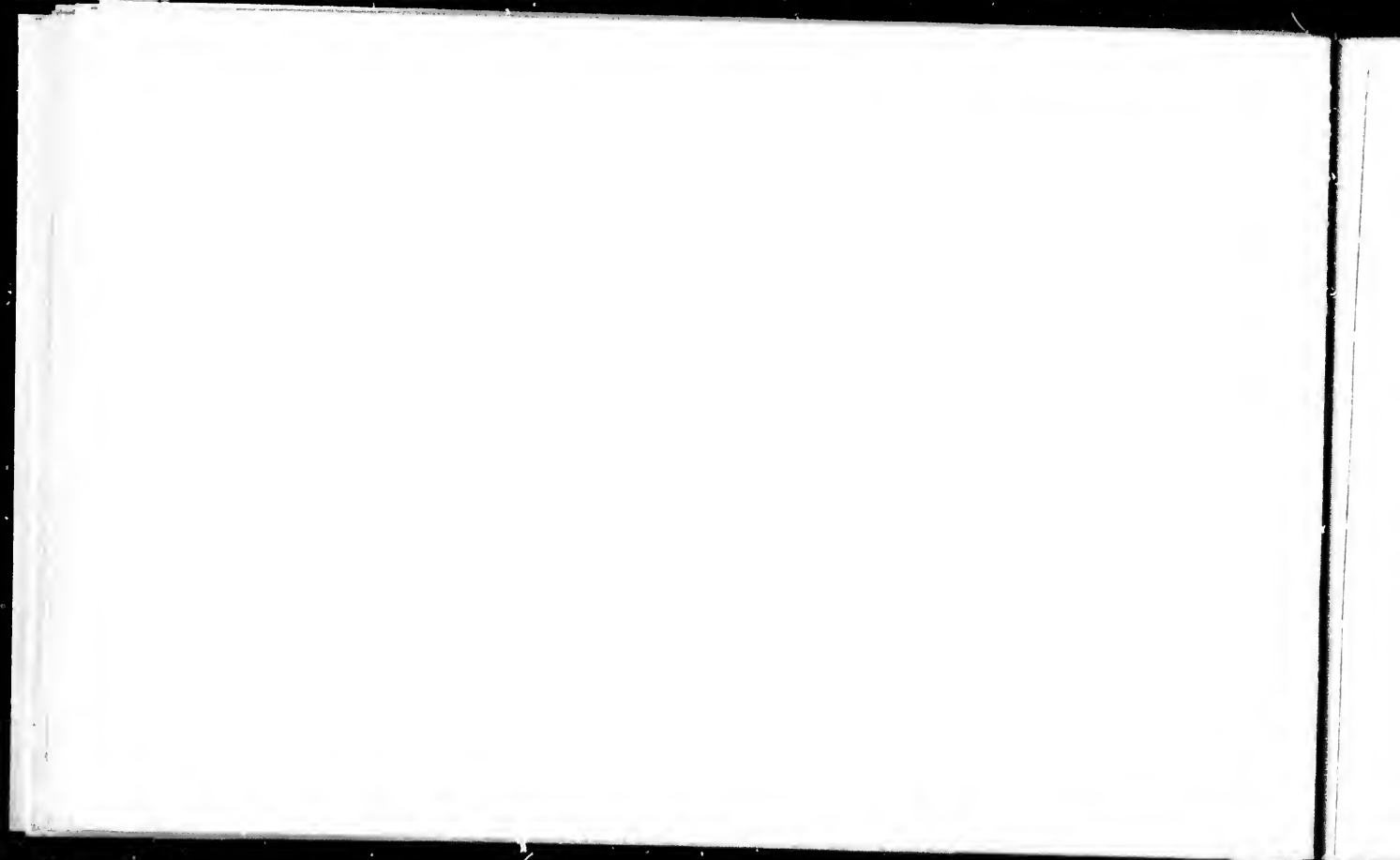
Made for Best City Trade. Hand Forged Circle and Connections. Double Braces from Reach to Back Axle.

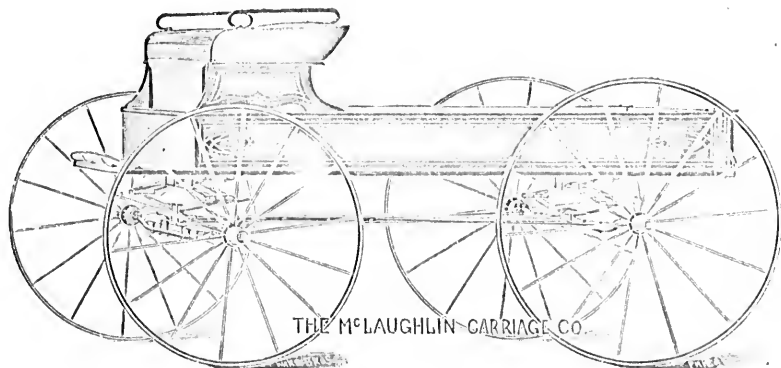
Body—Bolted, extra strong, deep panels, 8 ft. 1 in. x 12 in.
Wheels—1½ inch Sarven patent, Parker front, riveted disc, projecting steel tires.

Axles—1½ in. with chilled boxes.
Painting—Body and gear, cataline, handsomely striped and decorated. Shafts only.

No. 89.—Turn Under City Express with 1¼ Axles and Wheels.

Body (Same design, as No. 90, Page 69) 6 feet 8 inches x 41 inches.





No. 90.—DELIVERY WAGON.

By using Springs as illustrated and cranking Axles down, we are able to hang Body very Low. This is a very Natty and Taking Design all through, and made very Strong.

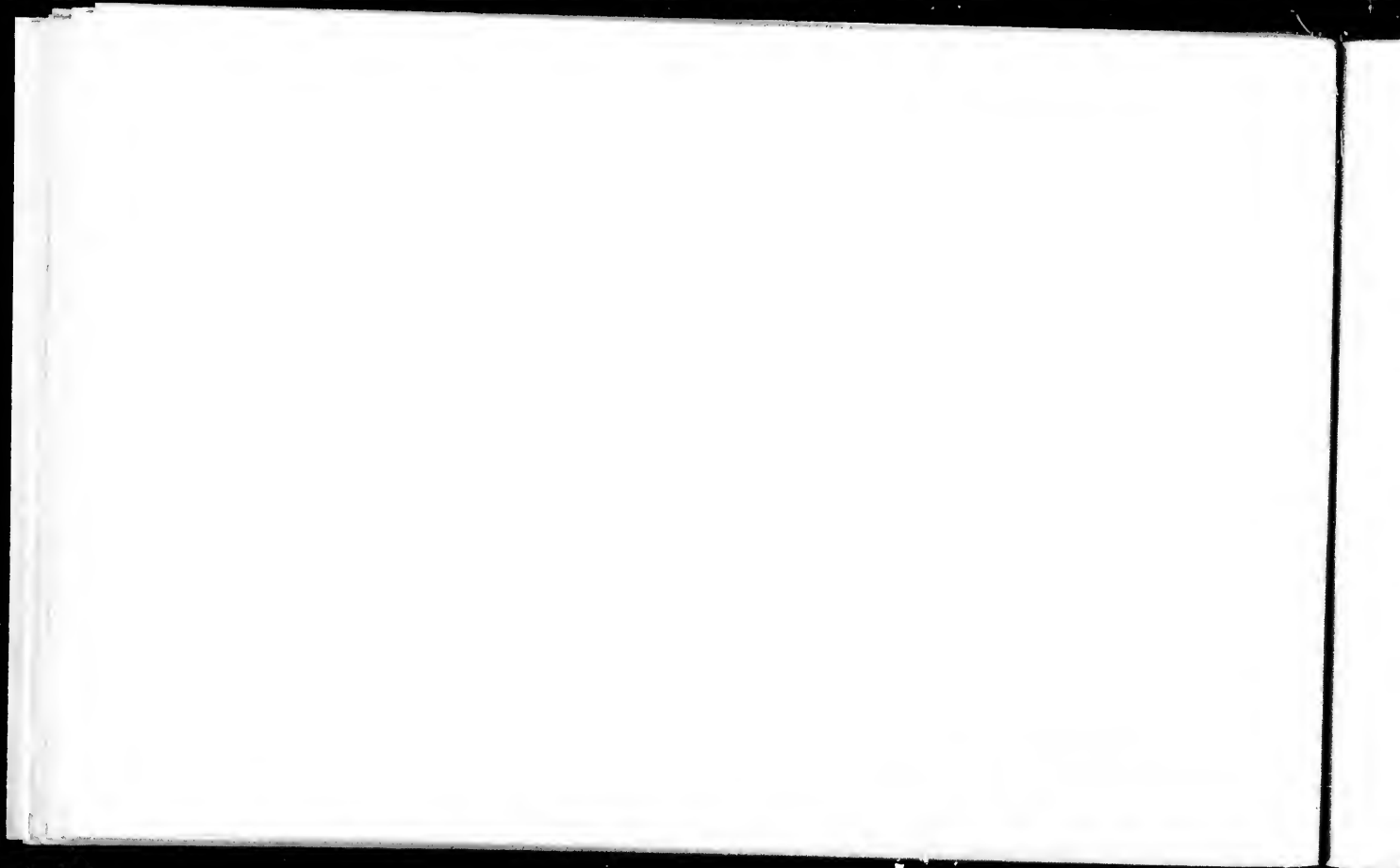
Axles—1½ inch, double collar steel.

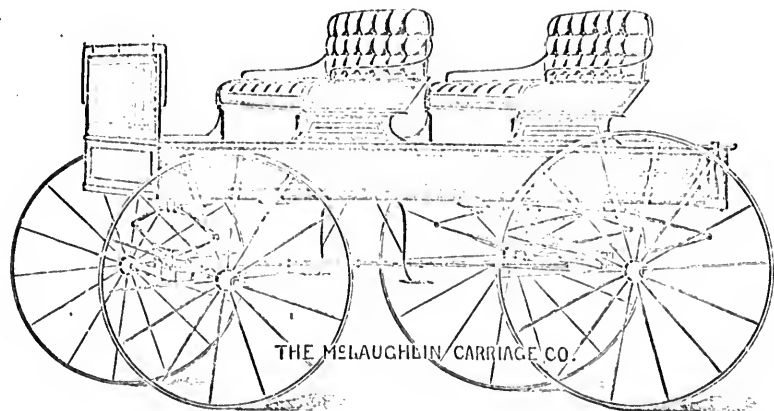
Wheels—1½ inch, A standard, Sarven patent, Parker front.

Body—New design with bolts extending through top frame, panels and bottom; drop end gate full width of body; band iron strips on bottom of body; seat risers extra high.

Painting—Body, white and black, nicely striped; gear, enamel.

Trimmings—Leather spring cushion, shafts only. Shelving and lettering extra.





No. 39.—THREE SPRING WAGON.

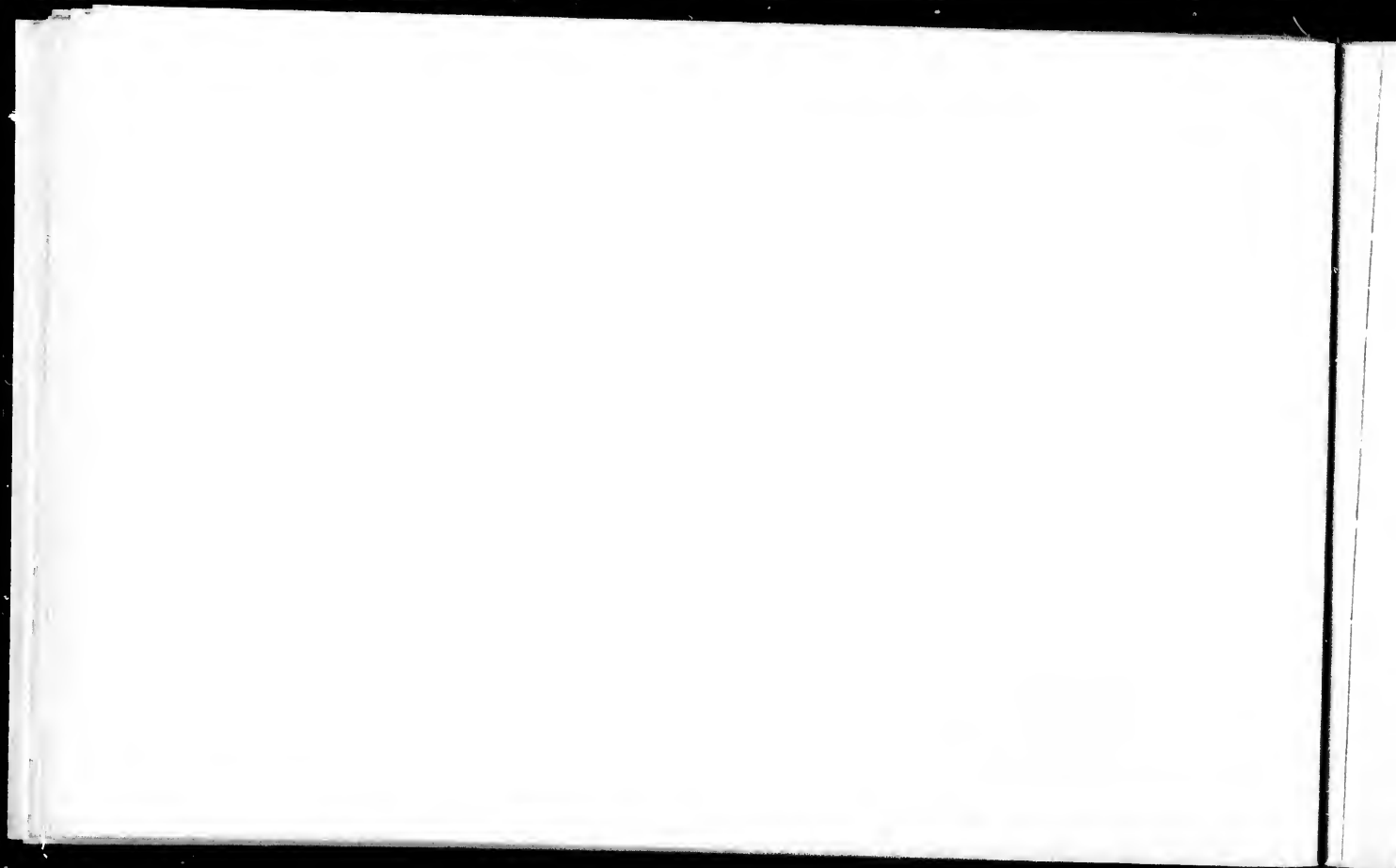
A Well Made Job in every particular. Cannot fail to give Entire Satisfaction. New Style Body with Heavy Sills. Panels cannot Split or Spread. Drop End Gate, Band Iron Strips on Top Rail and on Bottom of Body.

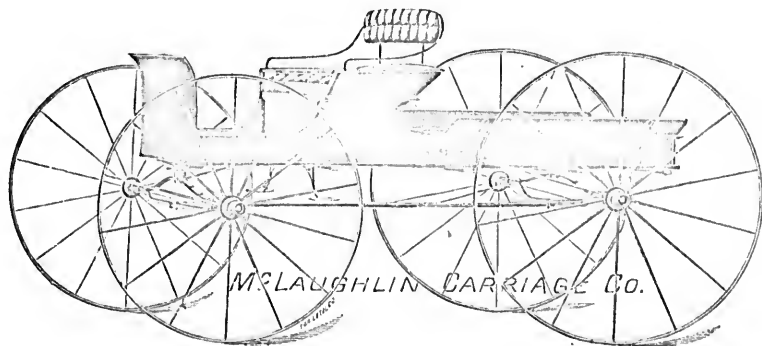
Axes—1½ inch, double collar steel.

Wheels—1½ inch, A standard, Sarven patent, heavy projecting steel tires.

Painting—Body and seats, black and green; gear, green, all nicely striped.

Trimming—Best hand buffed leather, two drop backs, spring cushions, plated dash rail. Pole only. Capacity 150 lbs.



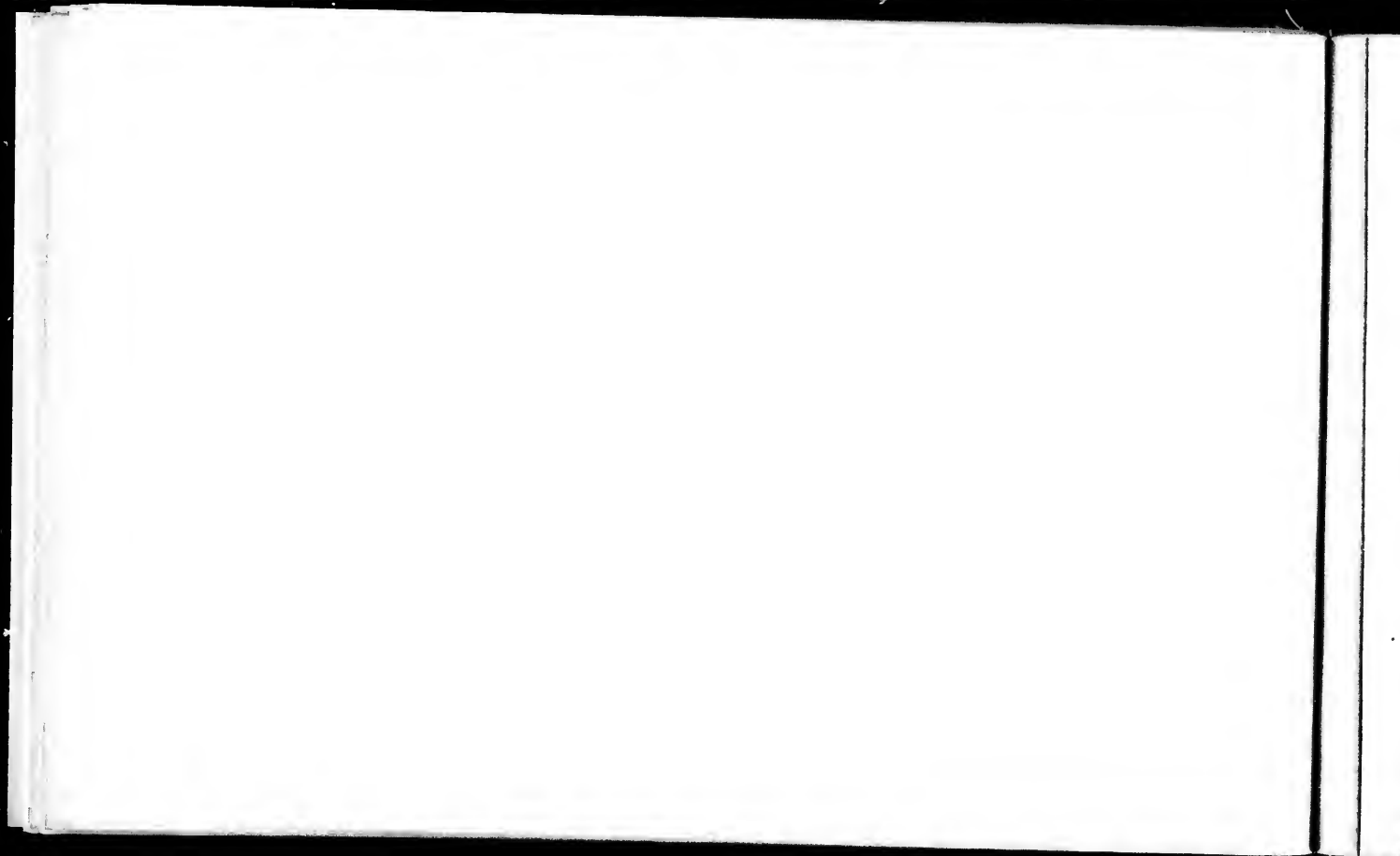


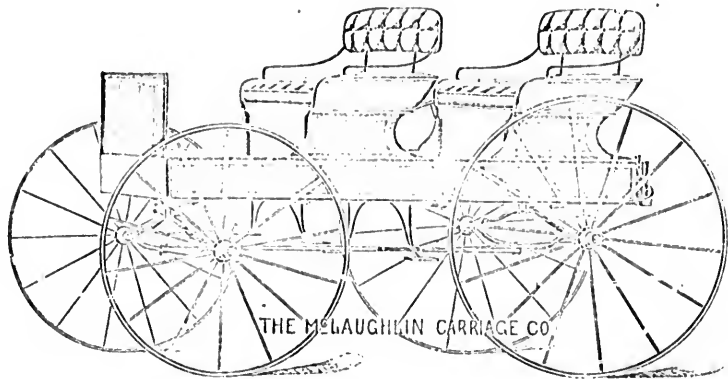
No. 104.—LIGHT DELIVERY WAGON.

A Light, Serviceable Business Wagon for Little Money. Capacity 800 lbs.

Body—31½ inches x 6 ft. 4 inches, drop end gate full width band iron strips on top edge and on bottom body.
Axles—1 1/8 inch, double collar steel.
Wheels—14 inch, A standard, Sarven patent, Parker front, projecting steel tires.

Painting—Body, black, nicely striped; gear, carmine.
Trimming—Good imitation leather, spring cushion, seat removable, shafts only.





No. 104½.—LIGHT TWO SEAT PLEASURE WAGON.

A Light, Low Priced Pleasure or Business Wagon. Capacity about 800 lbs. Both Seats Removable. Shelving Supplied when Ordered.

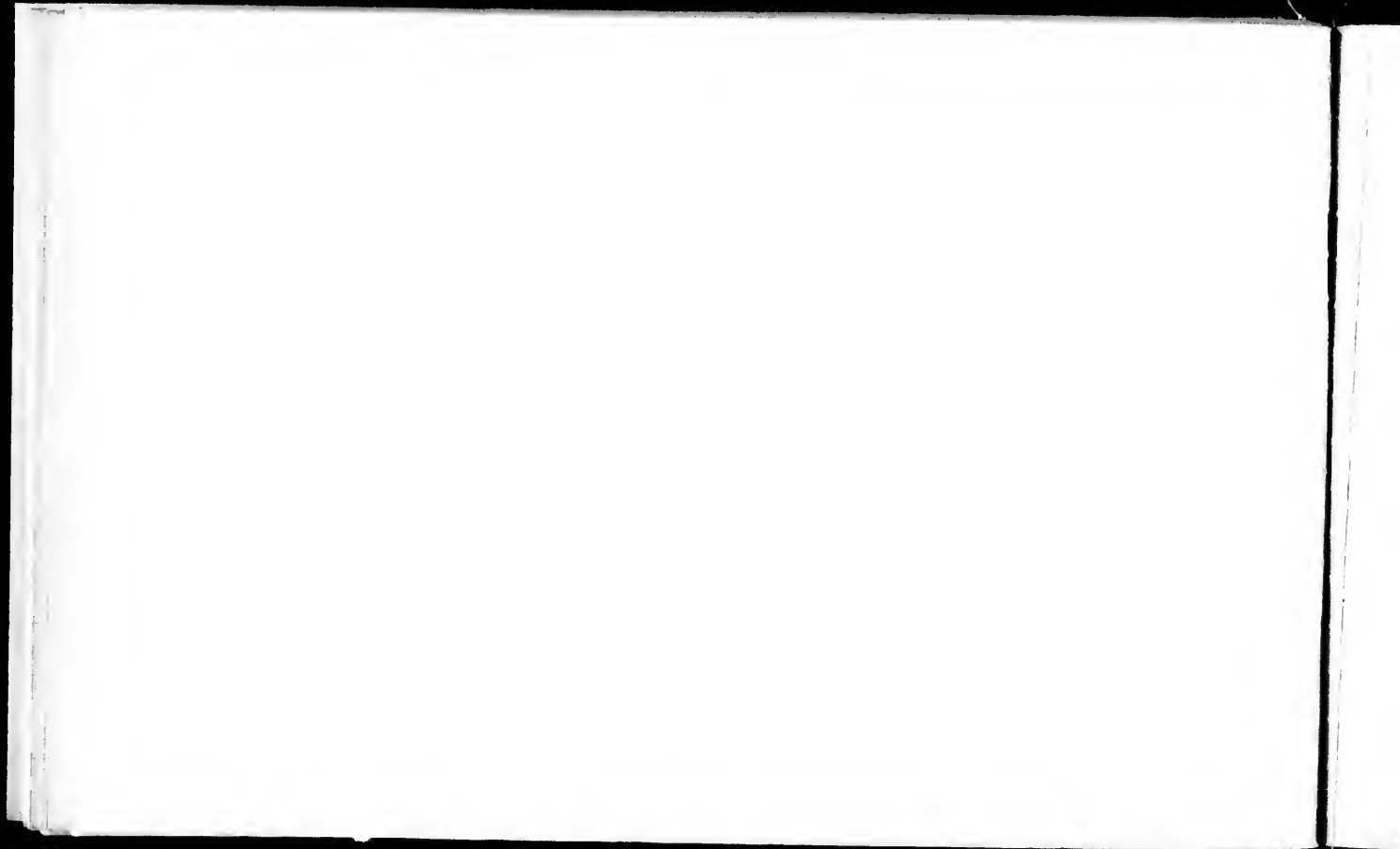
Body—31½ x 8 ft., 4 inches, drop end gate, band iron strips on top edge and on bottom of body.

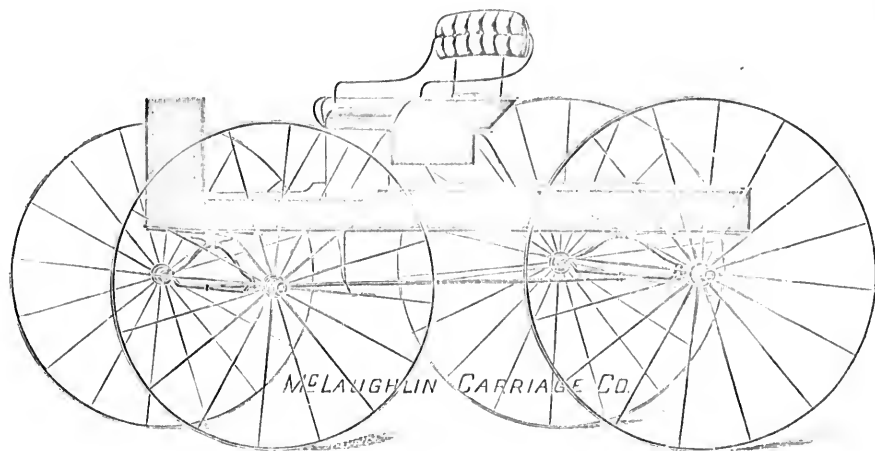
Wheels—14 inch, A standard, Sarven patent, Parker front, projecting steel tires.

Axles—1 1/8 inch, double collar steel.

Painting—Body, black; gear, red, all nicely staked.

Trimnings—Good imitation leather, spring cushions, shafts only.





No. 102.—BUCKBOARD.

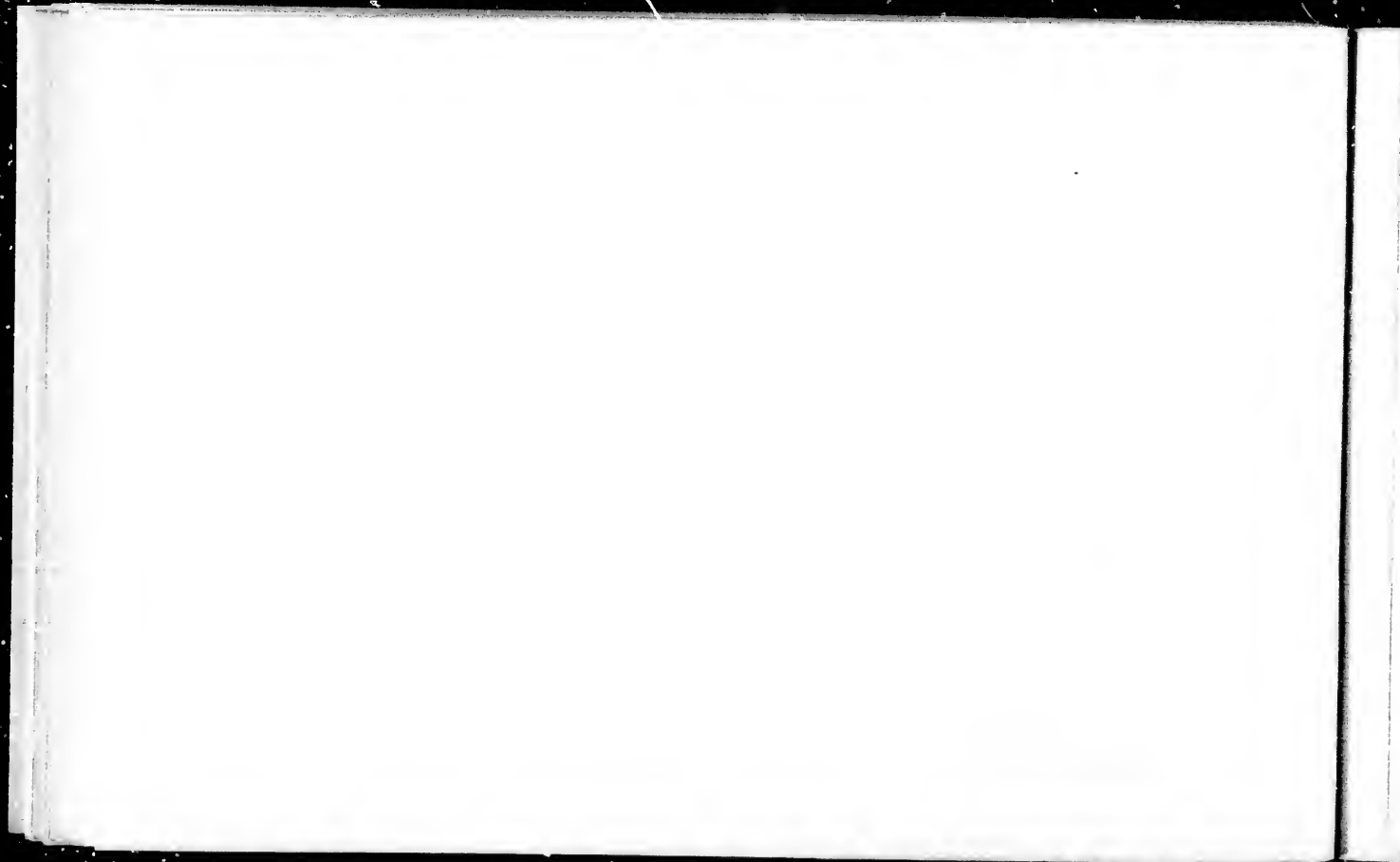
A Strong, Serviceable and Light Spring Wagon for Little Money. Parcel Box under Seat.

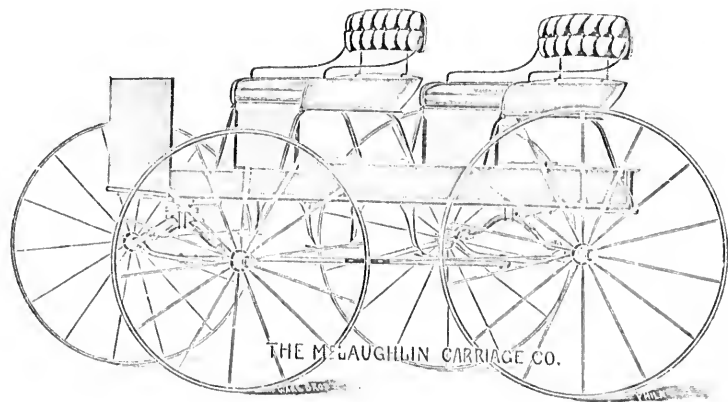
Axles—1 1/8 inch, double collar steel.

Wheels—1 inch, A standard, Sarven Patent, Parker front.

Painting—Body natural wood; gear, red.

Trimmings—imitation leather. Capacity, 500 lbs.





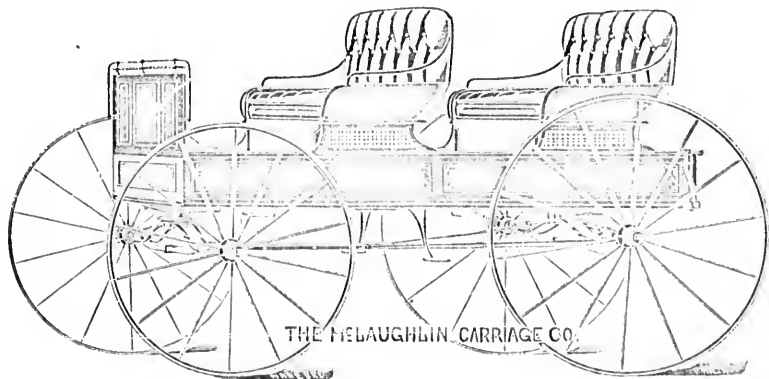
No. 103.—BUCKBOARD, TWO SEATS.

Rear Seat can be Instantly Removed by Loosening Four Thumb Nuts. Drop End Gate full width of Body.
Parcel Box under Front Seat.

Axles—1 1/16 inch, double collar steel.
Wheels—1 inch, A standard, Sarven patent, Parker front.

Painting—Body, natural wood; gear, carriage or green.
Trimming—imitation leather. Capacity 80 lbs. Shafts only.





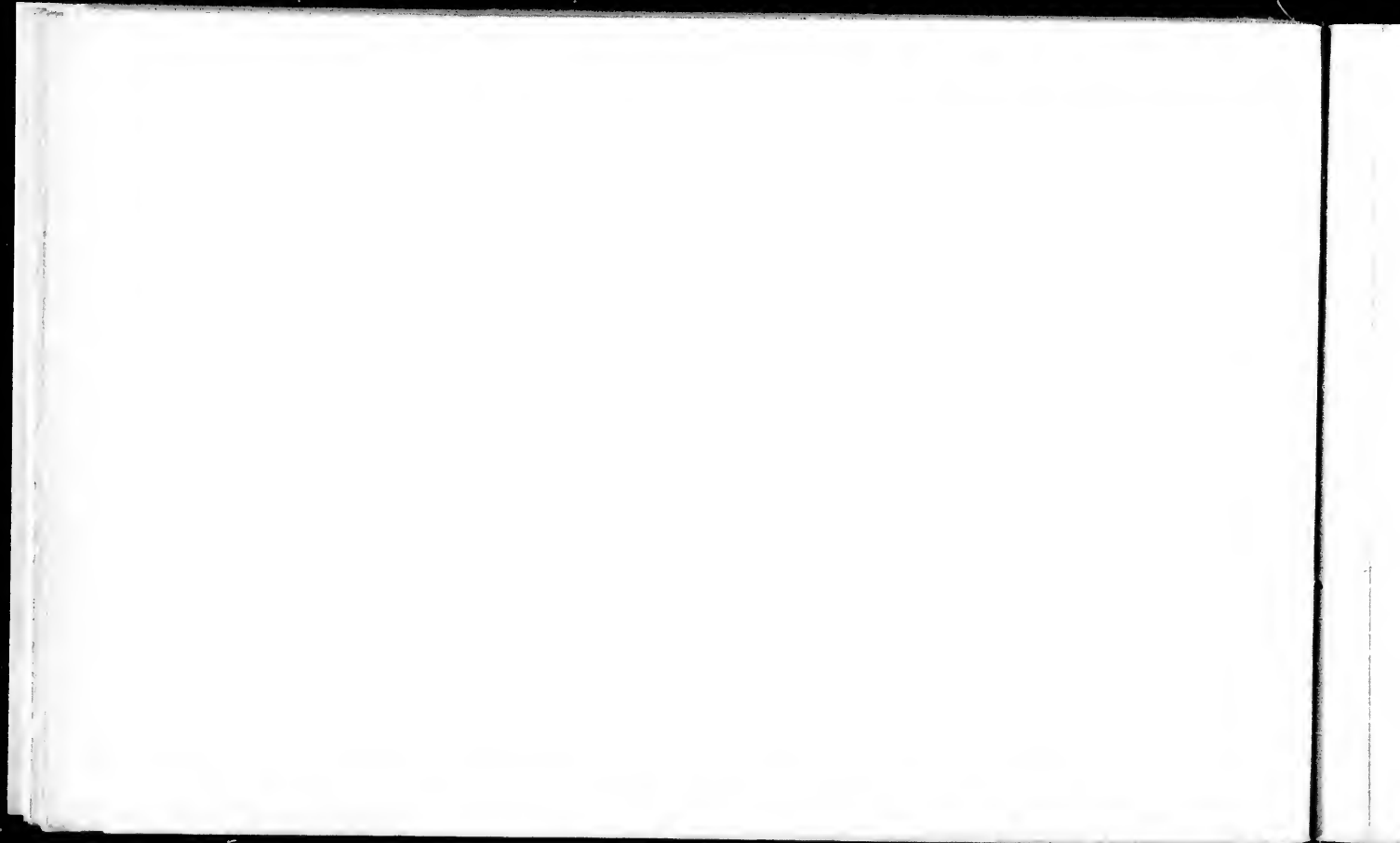
No. 40.—LIGHT PLEASURE WAGON, DUPLEX GEAR.

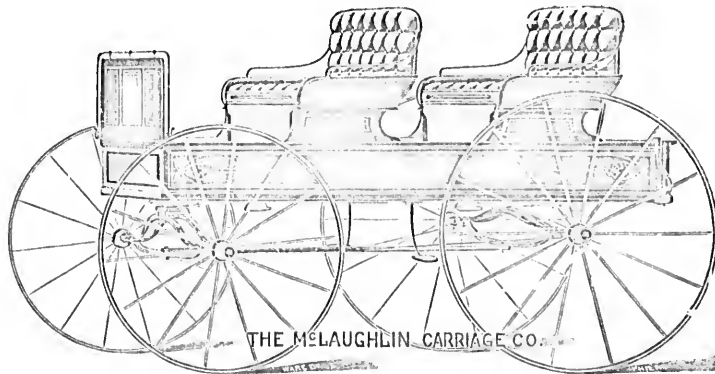
A Handsome Little Wagon—very neatly Painted, Striped and Trimmed—for Pleasure or Business Purposes. Gear is Extra Long, plenty of space between Wheels, making access easy. High Solid Back Seats, with Easy Spring Backs and Cushions.

Body—Special new design for P.O. 31] x 6 feet 8 inches.
Wheels—A standard, Sarven patent, Parker front.
Axles—1 1/2 inch, double collar steel.

Painting—Body and seats, green and black; gear, green; all nicely striped.

Trimming—Best hand buffed leather, spring backs and spring cushions, fancy plated dash rail.





Nos. 41 and 42.—DUPLEX WAGONS.

Substantial, Attractive, Low Down, Easy Riding Spring Wagons.

Painting—Body and seats, black and green; gear, green; all handsomely striped.

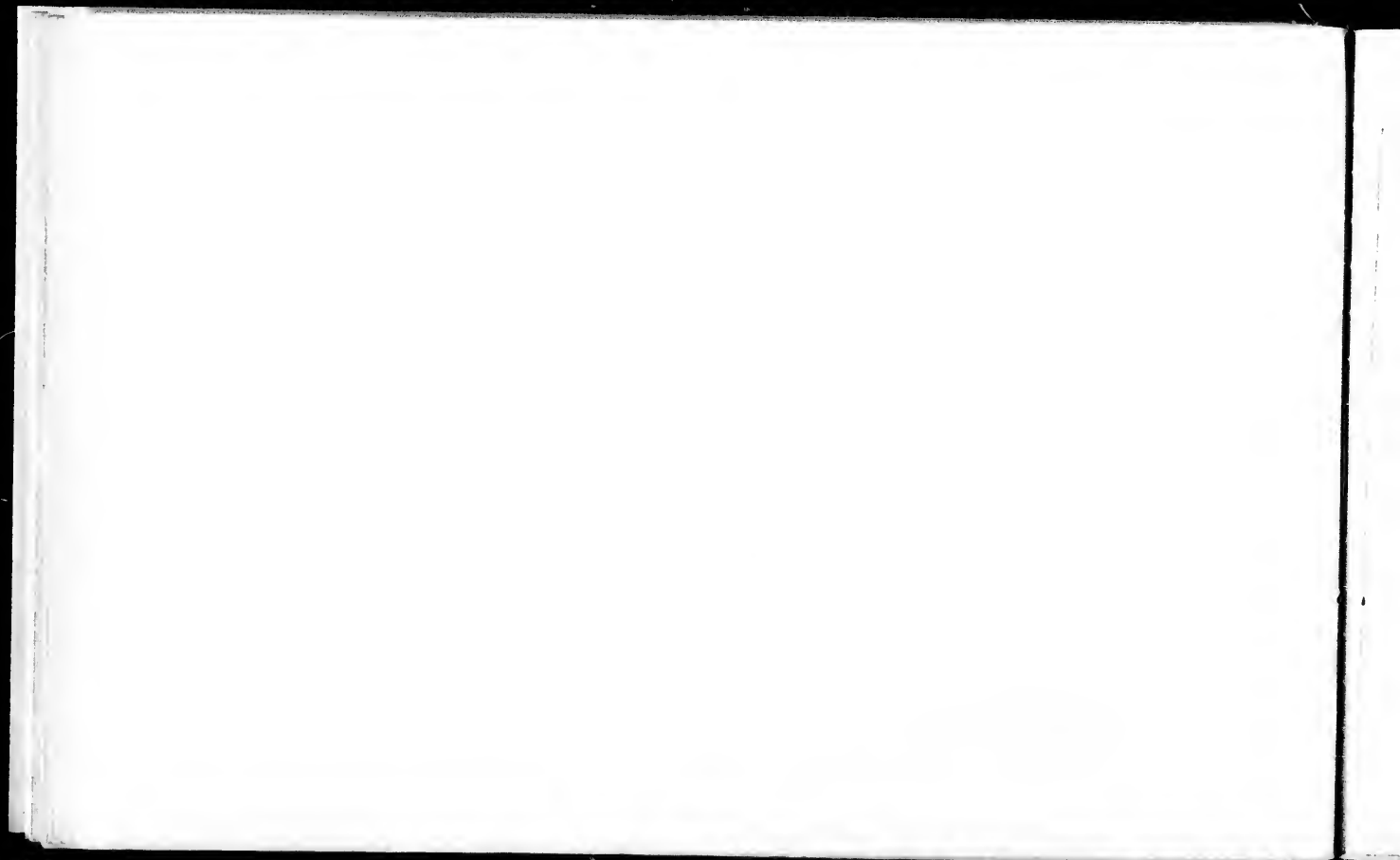
Trimming—Best hand buffed leather, two drop backs, spring cushions, plated dash rail.

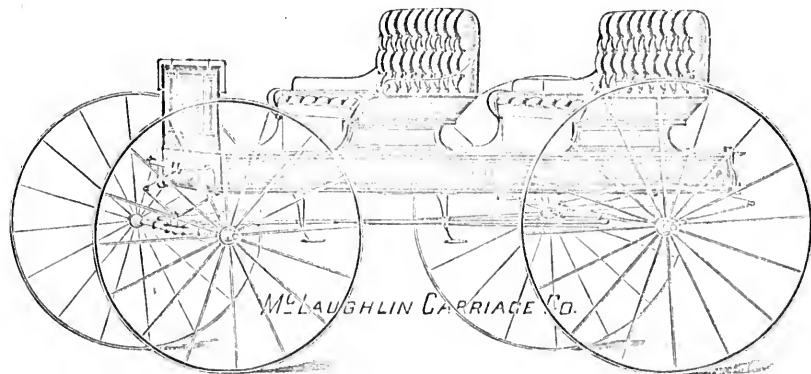
No. 41—Axles 1 1/2 inch steel; Wheels 12 inch; Body 7 feet 2 inches by 31 1/2 inches inside; Capacity 1000 lbs; Pole.

No. 42—Axles 1 1/2 inch steel; Wheels 14 inch; Body 8 feet by 36 inches inside.

Our new style body has bolts extending through top frame panels and sills, preventing splitting or spreading. Drop end gate full width, band iron strips on bottom of body and top of frame.

We use A Standard Wheels on all our Spring Wagons.





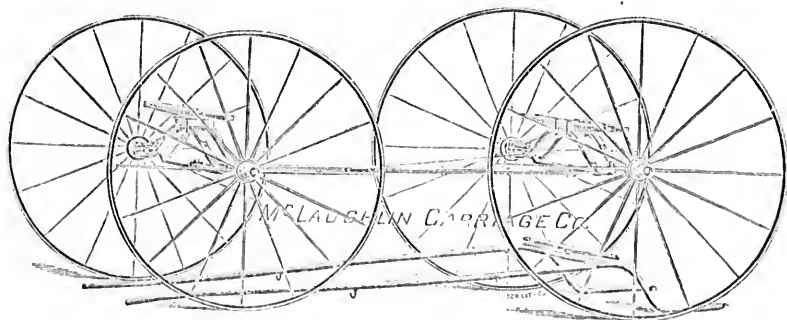
No. 105.—LIGHT THREE SPRING PLEASURE WAGON.

High Solid Back Seats with easy Spring Backs and Spring Connections, Gear made Extra Long, Front Seat Hinged, making access to Rear Seat easy. Handsomely Striped. Painted in Dark Colors.

Body—31 x 6 ft. 8 inches wide, drop end gate full width, hand iron strips on bottom of body.
Axles—1 1/16 inch, double collar steel, capacity about 800 lbs.
Wheels—14 inch, A standard, Sarven patent, Parker front.

Painting—Body, black and green; gear, green, handsomely striped.
Trimmings—Best hand buffed leather, spring backs and cushions, fancy plated dash rail, shafts only, drop end gate.





No. 133.—MILK WAGON OUTFIT.

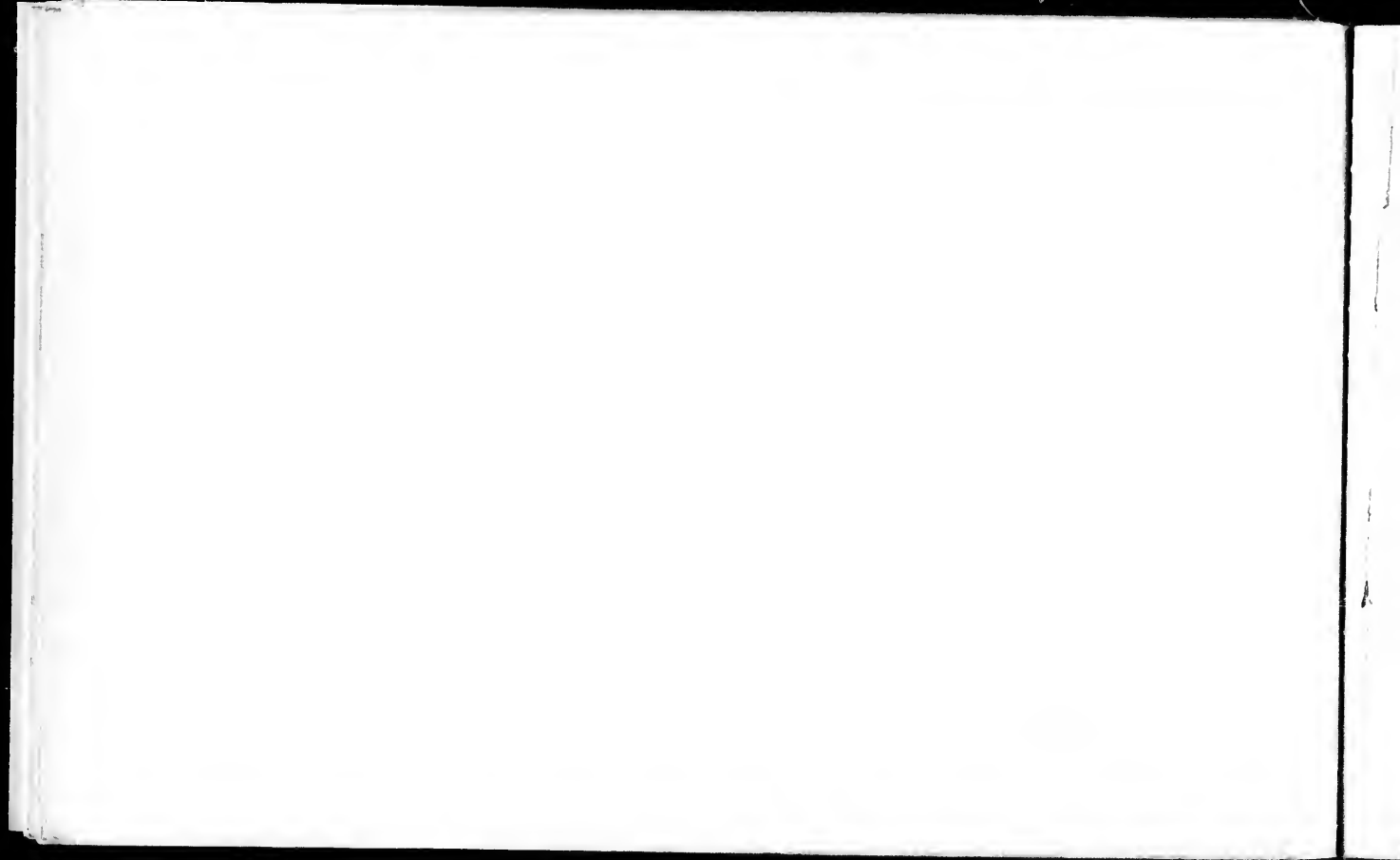
These Outfits are supplied finished complete, Nicely Striped, ready to attach to Bodies of any description.
Shafts Double Bend X X X. Wheels, Sarven Patent, A Standard, with Heavy Tires.

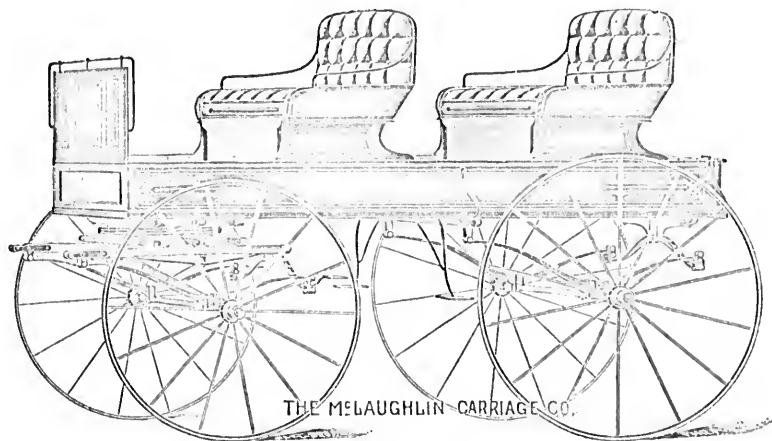
No. 133a—Axles 1 inch, steel; Wheels 1 inch; Bars 32 $\frac{1}{2}$ inches;
Capacity 800 lbs.

No. 133b—Axles 1 $\frac{1}{2}$ inch, steel; Wheels 1 $\frac{1}{2}$ inch; Bars 35 $\frac{1}{2}$ inches;
Capacity 1,000 lbs.

No. 133c—Axles 1 $\frac{1}{2}$ inch, steel; Wheels 1 $\frac{1}{2}$ inch; Bars 37 inches;
Capacity 1,200 lbs.

Painting—Green, handsomely striped.
Shafts only. Pole extra.





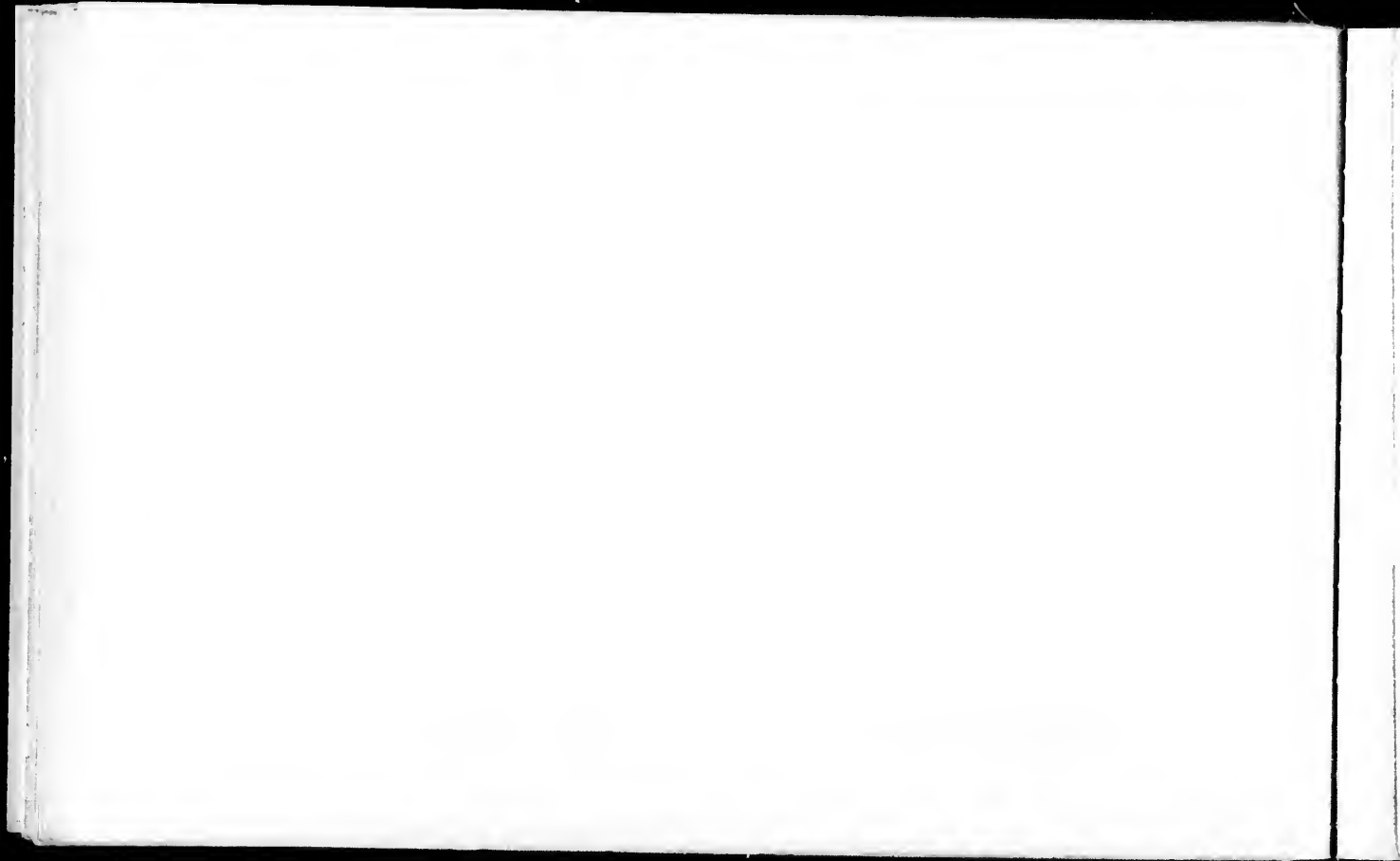
THE McLAUGHLIN CARRIAGE CO.

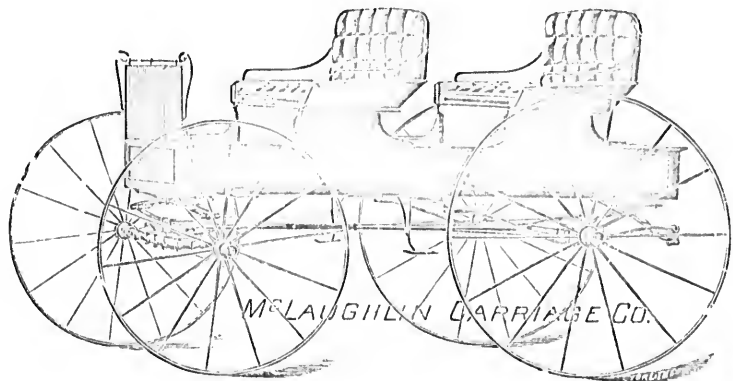
No. 56.—FULL PLATFORM SPRING WAGON.

Gear built on Truss Principle, Very Strong, Full Size Circle—a Fine Job.

No. 56—Body 8 feet x 36 1/2 inches inside; Axles 1 1/2 inch steel;
Wheels 1 1/2 inch; Capacity 1200 lbs; Pole,
Painting—Body, black and green; gear, green; all hand-
somely striped.

Trimnings—Best hand buffed leather, two drop backs, spring
cushions, plated rail on dash, hand iron strips on top
edge and on bottom of body.





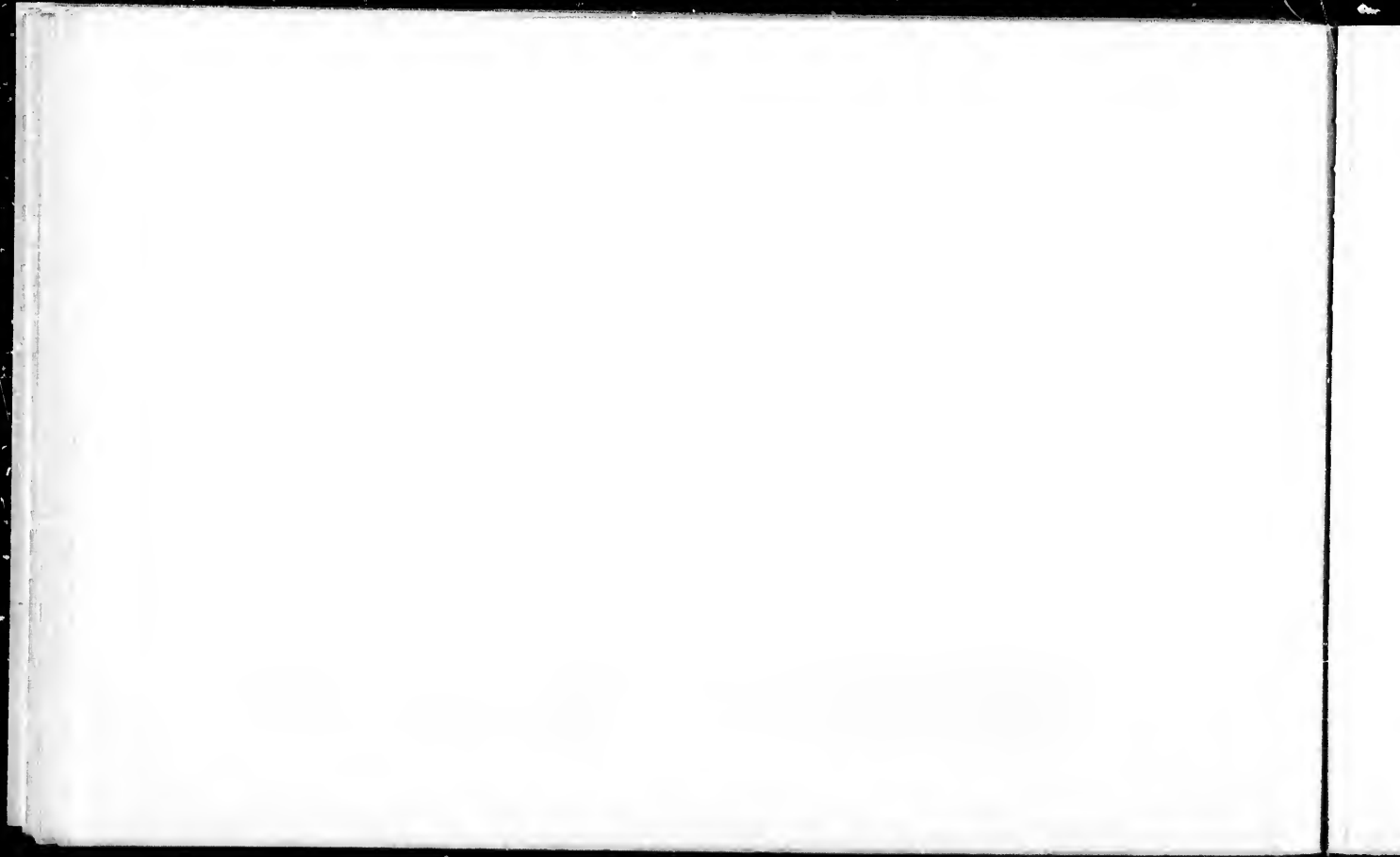
No. 37. NEW COMBINATION SPRING WAGON.

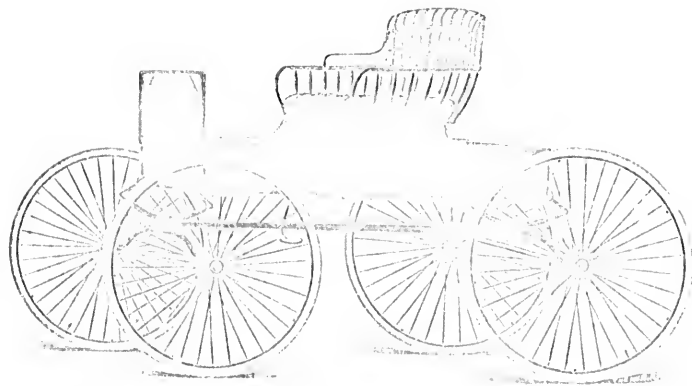
Triple Spring in Front, Platform Behind, Hangs Low, Very Strong. A Standard Wheels.

- No. 36—Body 8 feet by 36 inches inside; Axles 12 inch, steel;
Wheels 12 inch; Capacity 1,000 lbs.; Pole.
No. 37—Body 8 feet by 36 inches inside; Axles 11 inch, steel;
Wheels 11 inch; Capacity 1,200 lbs.; Pole.
No. 38—Body 8 feet by 36 inches inside; Axles 12 inch, steel;
Wheels 12 inch; Capacity 1,500 lbs.; Pole.

Painting—Body, black and green (diagonally striped); gear, green.

Trimnings—Hand buffed leather, two drop backs, spring cushions, front seat turns up to make easy access to back seat, plated rail on dash.





PNEUMATIC TIRE RUNABOUT, THE VERY BEST.

