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# The Fensom

Works....
12, 51, 56
Duko Street,
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Vol. 41.

TORONTO, OCTOBER 5, 1900.

No 7.

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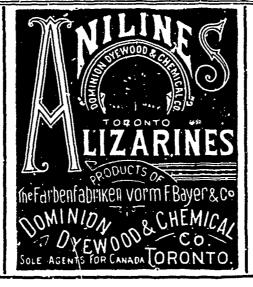
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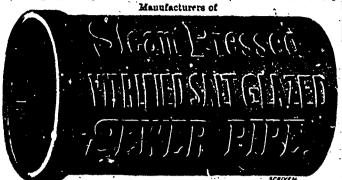
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Double Strength. Unequalled for Depth of Shade. Users of Black should investigate

Fastest Black on the Market.

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Srlphuric, Nitric, and Muriatic Acide—Commercial and Chemically Pure.

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Dyeing of all Colors, including CENUINE FAST BLACK.

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## "C.I.K." Three Rivers Charcoal Pig Iron

Suitable for Car Wheels, Cylinders and Fine Castings, where the atmost strength is required.

Unsurpassed in strength by swedish, russian of american charcoad iron.

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Highest Awards at the World's Fair, Chicago, upon antimuminamanantisuanantiaantinamantinamantinamantinamantinamantinamantinamantinamantinamantinamantinamantinam

Lubricating, Water White Illuminating Oils, Paraffine Wax, Etc.

Wo manufacture all graces of oils, greases, soap stocks, candies, wood stocks, leather and fanners outs, fuel gas, machincry, cylinder olls, &c. And solicit opportunity to compete against any on on the market. Write for prices and samples.

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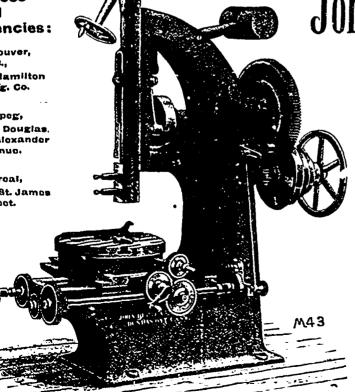
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Canada Tool Works

MANUFACTURERS AND BUILDERS OF

METAL-WORKING MACHINE TOOLS

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Machine Shops, Ship Yards, **Boiler Shops** Rolling Mills, Locomotive and Car Shops. Brass Shops.

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MANUFACTURERS OF

### BRIGHT COMPRESSED STEEL SHAFTING

FROM & TO 5 INCHES IN DIAMETER. CUARANTEED STRAIGHT AND TRUE TO WITHIN TOTAL OF AN INCH.

Spring, Reeled Machinery, Tire, Toe Caulk, Sleigh Shoe, Angles, Special Sections and all Merchant Bar Steel. Sheet Steel up to 48 inches wide.

RAILWAY AND ELECTRIC RAILWAY SAR AXLES FISH PLATES, SPIKES AND TRACK BOLTS

Tee Rails, 12, 18, 24 and 28 lbs. per yard

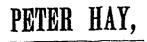
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"FERRONA" PIG IRON, For Foundry Use.

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Head Office-NEW GLASGOW, NOVA SCOTIA

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Manufacturers of Every





For Wood-Working, Paper Cutting and Leather-Splitting







DOMINION BRIDGE CO.,



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Steel Bridges for Railways and Highways,

Steel Piers and Trestles, Steel Water Towers and Tanks, Steel Roofs, Girders, Beams, Columns for Buildings.

Special Knives Made to Order.

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Tables, giving Sizes and Strength of Rolled Beams on application.

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IN LENGTHS TO THIRTY-FIVE FEET,

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### **PURE ALKALI**

48% and 55% (Light and Heavy)

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35% to 37% (Hardwood Casks)

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60% to 77%



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## CONOTO SAL SODA

DOUBLE STRENGTH

### BICARBONATE SODA

ABSOLUTELY PURE

Also for Mineral Water Manufacturers.

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## The Polson Iron Works, TORONTO CANADA.

THE BEST EQUIPPED BOILER AND ENGINE WORKS IN CANADA.

We Manufacture—

## STEEL BOILERS

The BROWN AUTOMATIC ENGINE, MARINE ENGINES (SINGLE COMPOUND), Hoisting and Mining Engines

STEEL STEAM VESSELS OF EVERY DESCRIPTION.

GET OUR PRICES BEFORE ORDERING.

ESPLANADE EAST, Foot of Sherbourne St., - - Toronto, Canada



If your Dealer Does not Keep Them Send to Us.

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Rock Işland, P.Q.

**Bicycle Screw Plate** 

14 PAIRS DIES-22 TAPS

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BUTTERFIELD & CO.

...A Complete Repair Shop in Itself...

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MANUFACTURERS OF THE WELL-KNOWN

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## Calcined Plaster

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Toronto Fence & Ornamental Iron Works 2 Queen St. East, Toronto.

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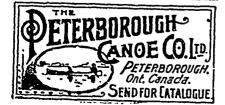


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**HOT PRESSED NUTS.** 

PARIS, - ONT.

Send for Catalogue and Price THE JOHN MORROW MACHINE SCREW C THE STATE OF THE STATE OF THE Mira of Set. Cap and Special Scrows, Stude, Finished Nuts, &





ORDERS for the

## Webster Feed Water Heater

are increasing every day.

The following well-known firms have recently ordered the "WEBSTER" Heater

Our new Catalogue explains the saving to be effected by the installation of the "Webster" Heater, and will be mailed free on application.

## DARLING BROTHERS.

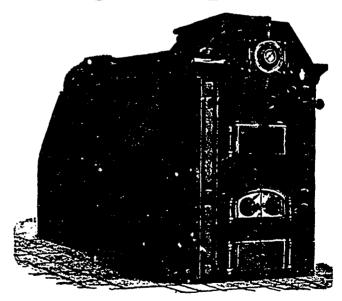
Reliance Works, MONTREAL.

# STEIN & CO. 122 Pearl St. New York

Anilines, Dyestuffs & Chemicals

AGENTS, WRIGHT & DALLYN, HAMILTON, ONT.

### FUEL SAVER



This boiler is built with sheet steel case or for brick casing as desired. It is internally fired, has perfect water circulation, is a quick steamer and gives the highest economy.

Two settling chambers are provided for catching deposits of scale, and every part is accessible for cleaning.

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## CANADIAN RUBBER CO.,



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Manufacturers of High-Grade Rubber Goods of all Descriptions.

BELTING,	HOSE,	PACKING,
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Orders Filled with Despatch from Head Office or Branch Warehouses.



It Pays to Buy Good Valves.

### KERR'S

Globe and Webber Straightway

### **VALVES**

ARE THE VALVES TO BUY.
Ask Your Dealer for Them.

Catalogue Sent on Application.

The Kerr Engine Co., Limited WALKERVILLE, ONT.

# The Wellington Mills, LONDON, BNG. GENUINE EMERY

Oakey's Flexible Twilled Emery Cloth.
Oakey's Flint Paper and Glass Paper.
Oaker's Emery Paper, Black Lead, Etc.

Prize Medal and Highest Award Philadelphia, 1876, for Superiority of Quality, Skilful Manufacture, Sharpness, Durability, and Uniformity of Grain.

Manufacturers JOHN OAKEY & SONS, LIMITED, Wellington

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## ABSOLUTELY ACCURATE

From Less than 5 c.p. to Full Capacity.

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We invite enquiries from engineers in need of any description of Pumping Machinery. We manufacture over five hundred varieties and sizes of Steam and Power Pumps for stationary and marine purposes. We will be pleased to furnish plans and specifications for any special types. Our Catalogue, giving a good idea of our standard patterns, sent free to all enquirers.

## Northey Gas and Gasoline Engines

To anyone requiring a compact, thoroughly reliable engine, especially suited for users of intermittent power, we recommend our Gas and Gasoline Engine. We shall be glad to furnish estimates for Gas or Gasoline operated pumps, electric light plants, etc., etc. Explanatory Booklet free on request.

Northey Mfg. Co., Limited, 1000 KING ST. Toronto, Ont.

## THE ATLANTIC REFINING CO.

TORONTO, ONTARIO

MANUFACTURERS AND IMPORTERS OF ILLUMINATING AND LUBRICATING OILS, GREASES

and SPECIALTIES

SEE THIS SPACE NEXT ISSUE.

RODERICK J. PARKE,

CONSULTING ENGINEER TO Temple Bidg., - TORONTO.
Long Distance Telephone.

FO MANUFACTURERS:—Competent and impartial advice on Industrial Electrical Systems of Lighting. Power Distribution, Hanting and Wolding, Etc. Plans, Specifications, Tests, Reports, Valuations.



## Reflectors, Shades, Lamps

We Stock a Large Variety of SHADES and REFLECTORS in

ALUMINUM, MIRROR, CELLULOID, PAPER, PORCELAIN,

FOR FACTORY AND OFFICE.

Imperial Lamps and Helios Upton Enclosed Arcs Give BEST LIGHT with LEAST CURRENT ELBRIDGE Sparking Dynamos, SAMSON Batteries and IMPERIAL Salts, for Gas or Oil Engines.

Write us about Lighting your Factory or Office.

JOHN FORMAN, 708 and 710 Craig St., MONTREAL

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#### ESTABLISHED IN 1880.

#### PUBLISHED ON THE FIRST AND THIRD FRIDAYS OF EACH MONTH

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CANADA AND UNITED STATES, - - - \$1.00 PER YEAR.

ALL OTHER COUNTRIES IN POSTAL UNION, EIGHT SHILLINGS

STERLING PER YEAR, INCLUDING POSTAGE.

#### The Canadian Manufacturer Publishing Co., Limited.

McKinnon Building, Cor. Zelinda and Jordan Sts., Toronto.

Cable address: "Canaman." Western Union Telegraphic Code used.

J. J. CASSIDEY,

Editor and Manager.

#### FRANK B. WHITE COMPANY.

The Fisher Building, Chicago. 150 Nassau SL, New York.
Represent the Advertising Department of The Canadian
Manufacturer in the United States.

#### CANADIAN-AMERICAN-BRITISH TRADE.

The Bareau of Statistics of the United States Treasury Department has issued a special bulletin directing attention to the fact that the Canadian preferential tariff in favor of Great Britain has not had the expected effect of reducing the proportion which the United States supplies of manufactures imported into Canada. The Bulletin says:—"A copy of The Canadian Manufactures just received by the Treasury Department Bureau of Statistics sharply calls attention to the fact that imports of dutiable articles into Canada from the United States in the fiscal year 1899 aggregated over \$44,000,000 and from Great Britain less than \$28,000,000, and that the United States is furnishing a much larger amount of manufactures of iron and steel than the United Kingdom;" and it quotes from our editorial of September 7 as follows:—

The preponderance of trade is overwhelmingly in favor of American manufactures, and, tariff preference in favor of British goods to the contrary notwithstanding, American manufacturers are taking the cream of the business. Is it possible that British manufacturers are entirely unable to compete in the Canadian market?

Commenting on our remarks the Bulletin says:-

The Canadian tariff, it will be remembered, was in 1897 so adjusted that the duty on articles entering Canada from the United Kingdom-was made, beginning with April, 1897, 12½ per cent. less than the rate from other parts of the world, and on July 1, 1898, another reduction in favor of the United Kingdom was made, bringing the total reduction to 2ō per cent. as against goods coming from other parts of the world. A recent announcement indicates that, beginning with July 1, 1900, a still further reduction would be made, so that the rates of duty on articles from the United Kingdom would be 33½ per cent. less than those from other parts of the world. While the effect of the third reduction of 12½ per cent., which went into operation July 1, 1900, cannot yet be determined, it is practicable to compare the imports of manufactures into Canada from the United Kingdom and the United States

respectively during the years ending June 30, 1898, 1899 and 1900, and thus determine whether the advantages which the manufacturers of the United Kingdom have had over those of the United States during that time, have had a perceptible effect upon the relative growth of the imports of Canada from the two countries, the United Kingdom and the United States.

The tables which follow show the imports into Canada of twenty principal manufactures from the United Kingdom in the years ending June 30, 1898, and 1900, and the imports of a like number of manufactured articles from the United States during the same years. It will be seen that in these articles, which may properly be termed representative manufactures, the increase in importations from the United Kingdom in the fiscal year 1900 compared with 1898, was 32 per cent., while the increase from the United States for the same period was 37 per cent.

Incidentally it may also be mentioned that the total exports to British North America from the United States in the fiscal year 1900 exceeded those of any previous year in our history, being \$97,041,722 against \$89,570,458 in 1899, and \$84,899,819 in 1898.

Imports of twenty principal manufactures into Canada from the United Kingdom:

· ·		
Articles.	1898.	1900.
Worsted tissues	\$2,855,054	\$2,824,788
Woolen tissues	1,103,673	1,811,928
Tin plates and sheets	1,017,528	1,520,203
Cotton yarn	1,112,709	1,520,088
Apparel and slops		1,274,056
Sicel, unwrought	293,561	1,167,642
Carpets	764,107	1,150,945
Cotton piece goods, printed	805,675	987,201
Spirits	768,978	922,956
Linen piece goods		890,777
Railroad iron	196,223	830,360
Haberdashery and millinery		765,565
Earthen and china ware	814,060	627,016
Hoop, sheet and boiler iron	349,769	501,983
Sand all	179,920	464,807
Soed oil		
Cotton piece goods, bleached	189,432	445,550
Cast and wrought iron	173,310	370,783
Galvanized sheet iron	304,769	314,238
Silk, manufactures of		296,060
Cutlery		270,208
•		

\$13,900,865 \$18,957,164

Imports of twenty principal manufactures into Canada from the United States:—

Articles.	1898.	1900.
Steel rails	\$1,555,405	\$2,882,667
Cotton, manufactures of	2,465,630	2,668,906
Agricultural implements	781,415	2,006,943
Books, maps and engravings	722,049	1,012,986
Illuminating oil	737,389	1,012,441
Leather	878,054	952,846
Builders' hardware	719,326	818,917
Carriages	183,233	544,465
Clocks and watches	349,198	433,645
Boots and shoes	285,054	413,487
Furniture		394,328
Cycles	614,003	387,767
Turpentine	207,660	332,069
Telegraph, telephone and scientific in-		
atruments	305,016	276,777
Copper, manufactures of	155,215	226,356
Sowing machines	141,172	193,920
Fertilizora	93,470	155,230
Rosin, tar, etc	111,482	141,637
Cotton seed oil	115,648	126,010
Tobacco, manufactures of	62,139	117,280

\$11,005,932 \$15,098,677

An analysis of these tables as compiled by the Bureau of Statistics shows that in the two years 1898-1900, the increased value of certain imports into Canada from Great Britain were as follows:

Articles	Increase.	Per cent.
Woolen tissues	\$708,255	64.1
Tin plates and sheets	503,675	49.5
Cotton yarn		35.7
Steel unwrought		297.8
Carpots		51.9
Cotton piece goods		22.5
Spirits		30.1
Linen piece goods	256,225	40.3
Railroad iron		320.3
Haberdashery and millinery	88,183	13.
Hoop, sheet and boiler iron	152,214	43.4
Seed oil		157.7
Cotton pieco goods	. 256,118	140.4
Cast and wrought iron		113.9
Galvanized sheet iron		3.1
Silk, manufactures of		161.8
Cutlery		738.6

There are three articles enumerated in the table which show a decrease in value of imports in the two years as follows:

Articles.	Decrease.	Per cent.
Worsted tissue	. \$30,266	1.
Apparel and slops	. 299,405	19.
Earthen and China ware	187,044	23.

The aggregate increase of value of the foregoing twenty articles from 1898 to 1900 imported into Canada from Great Britain was \$5,056,299, or 36.3 per cent.

An analysis of the other table compiled by the Bureau of Statistics relating to the imports of certain other articles into Canada from the United States shows the increase in value in the two years 1898-1900 as follows:

Articles	Increase.	Per cent.
Steel mils	\$1,327,262	<b>S</b> 5.3
Cotton, manufactures of	203,276	8.2
Agricultural implements	1,225,528	156.8
Books, maps and engravings		40.2
Illuminating oil	275,052	37.3
Leather	74,792	8.5
Builder's hardware	99,591	13.8
Carriages	361,232	197.1
Clocks and watches	84,447	24.1
Boots and shoes	. 128,433	48.5
Turpentine	124,469	60.
Copper, manufactures of	71,141	45.8
Sowing machines	52,748	37.3
Fertilizer	61,760	G6.
Rosin, tar, etc	30,155	27.
Cotton seed oil	10,362	8.9
Tobacco, manufactures of	55,141	88.7

There are three articles enumerated in the table which show a decrease in value of imports in the two years as follows:

Articles.	Decrease.	Per cent.
Furniture		
Cycles	266,236	36.8
Telegraph, telephone and scientific instru-		
menta	28,239	9.2

The aggregate increase of value of the foregoing twenty articles from 1898 to 1900, imported into Canada from the United States was \$4,092,745 or 37.1 per cent.

#### THE TARIFF DRAWBACK.

At a meeting of the Executive Committee of the Canadian Manufacturers' Association held on August 11, the following resolution was carried:

Resolved, that it he a recommendation from this Committee to the Tariff Committee for their consideration, in relation to drawbacks of duty on materials imported when worked into articles exported: That when such article is manufactured in Canada the Government be memorialized not to grant a drawback on the imported article.

According to Industrial Canada some discussion was had I

by the Executive Committee regarding the operation of the rescinded drawback clause of the tariff, and the conclusion was reached that before the Tariff Committee should take the action suggested, they should give it thorough investigation and consideration, a slight matter which the Executive seem to have overlooked. They thought it advisable that an expression of opinion by the members of the Association should be invited, and the members are therefore requested to state their views in the matter.

Section 30 of the United States tariff law now in force, as shown in page 129 of the tariff edition of THE CANADIAN MANUFACTURER of July 6, says in part:

Where imported materials on which duties have been paid are in use in the manufacture of articles manufactured or produced in the United States, there shall be allowed on the exportation of such articles a drawback equal in amount to the duties paid on the materials used, less one percentum of such duties.

We believe that the Canadian law relating to the matter is, in spirit, identical with the United States law, and in view of the fact that it was largely through the representations of the Canadian Manufacturers' Association made to the Dominion finance minister several years ago that the drawback was increased from ninety per cent. to ninety-nine per cent., we fail to see why the Association should stultify itself by proposing an entire discontinuance of the drawback. We are aware that some manufacturers think they are injured by the allowance of the drawback, and perhaps they are, but it should be borne in mind that it is allowed only when the materials are exported, and therefore does not, affect domestic trade. Canada is now putting forth strenuous efforts to build up an export trade, including about as many lines of manufactures as there are members of the Association, and the Executive Committee, who made the suggestion that no drawback be allowed, might be challenged to name an industry which would not be very seriously crippled and handicapped were the event to occur.

## CANADIAN IMPORTS OF MANUFACTURES OF GUTTA PERCHA AND INDIA RUBBER.

Following are some facts regarding the respective trade of Great Britain and the United States with Canada during the year 1899, reference being had to values of certain dutiable manufactures of gutta percha and India rubber, collated from Canadian Trade and Navigation returns:

Articles.	Great Britain.	United States.
Boots and shoes	\$262	\$57,591
Belting		23,226
Clothing, waterproof	91,643	59,894
Hose, fire		29,839
Packing, mats and matting	1,285	27,718
Sheeting		170
All other n. o. p	24,256	160,599
	\$119,523	\$259,037
	•	

Total imports from the two countries .....\$378,560
From Great Britain .......31.5 per cent.
From United States.......68.5 per cent.

During the year alluded to the imports into Canada of all dutiable articles from the two countries, aggregated in value as follows:

From Great Britain \$27,521,508 From United States 44,471,824

and this notwithstanding the abatement of duty in favor of Great Britain.

#### THE MERRY EXHIBITION WAR.

A feature of the discussion which has been going on regarding the mismanagement of the Toronto Industrial Exhibition is a clash of arms between two gentlemen much interested in that institution. One of the combatants has published a letter in which he defends the course pursued by the Industrial Association, explains why exhibitors make displays of their goods there, how the manager and members of the board representing the Canadian Manufacturers' Association have always endeavored to induce manufacturers to exhibit, explains the causes of the meagre results of their efforts, lays much of the blame upon the trade and other papers because they obtain advertising patronage from the manufacturers, speaks of the large prize money, amounting to \$35,000 per annum, paid to exhibitors of horses, cattle, sheep, swine, poultry, farm products, horticulture, fine arts and ladies' work, but none to manufacturers; mentions the heavy cost incident to displays of machinery, and on these grounds sets up a claim that the newspapers should assist in obtaining the necessary aid-several hundreds of thousands of dollars-from the city of Toronto, the Provincial and Dominion Governments, to enable the Association to properly house and handle a grand Dominion exhibition in 1901. The other combatant argues that the manager of the Fair and the members of the board alluded to have not used due diligence to induce manufacturers to exhibit, and cites the fact that he holds hundreds of letters from manufacturers and others to that effect.

Let the war go on, but this wordy correspondence, and an editorial in this journal on September 21, when read in the light of facts recorded, show that some things are wrong that should be righted, and unless they are righted, and that without delay, it will be a vain effort to induce the city, the Province or the Dominion to give large sums of money to help promote a Dominion exhibition next year. warring gentlemen, and all others interested, should understand that without the infusion of new blood into the Association, it is bound to collapse, and that quite speedily. Who and what is the Toronto Electoral District Society that it should have twelve members in the Industrial Association, and five members on its Board of Directors, while the Canadian Manufacturers' Association, the only representative of all the manufacturers of the country, should have but five members and two directors? One of the combatants unintentionally touches a keynote when he alludes to the expenditure of \$35,000 per annum in prizes and premiums to the interests he names. Hundreds of thousands of dollars have been expended by these representatives of the Toronto Electoral District Society and their associates, in the construction of stables, cattle byres, sheep and hog pens, an elegant two-storey dog house, grand stand, etc., to which no objection has been raised by the other exhibitors, but some money should have been expended in providing for the comfort and convenience of exhibiting manufacturers and in assisting in defraying their expenses, particularly where processes of manufacture are illustrated by machinery in motion.

In the opinion of many the influence of the representatives of the Canadian Manufacturers' Association is not very pronounced in the councils of the Exhibition Association. None

of them are exhibitors at the Fair, and at this time the Association has but two directors on the Exhibition Board, whereas, until quite recently, it had three. If the Association is wise it will demand that all of their five representatives be directors; and it should also insist that all of the separate guilds, connected with it or not, such as the Furniture Manufacturers' Association, the Piano and Organ Manufacturers' Association, the Carriage Manufacturers' Association, the Agricultural Implement Manufacturers' Association, the Iron Founders' Association, and others, should have adequate representation both in the Industrial Exhibition Association and upon its Board of Directors. And while such improvements are being made, it would be well if the Canadian Press Association be included. This should be done even if the pet nursery for would-be directors -the Toronto Electoral District Society-and its abnormal preponderating influence, were consigned to oblivion.

#### TRADE OF CAPE COLONY.

The Cape of Good Hope Government Gazette publishes some statistics showing the value of the imports into Cape Colony for the year ended June 30, 1900, as compared with a similar period of 1899. The following table shows the imports of articles into the colony for the two periods, distinguishing the principal categories of merchandise, articles imported for the use of the Colonial Government, and specie:

Categories of Merchandisc	Year ended June 39, 1820.	Year ended June 3% 1!00.
Provisions: - Butter; margarine:	****	4.500
cheese; chicory, coffee; confectionery		
and cocoa; meats, salt and preserved;		
general provisions, oilmen's stores,		
etc.; rice, sugar, tea	£1,951,000	£2,277,000
Wearing apparel, etc Apparel and	21,	22,211,300
slops; haberdashery and millinery;		
	2,107,000	1,742,000
hats	887,000	1,018,000
Cotton manufactures	1,087,000	839,000
Hardware, cutlery and ironmongery	895,000	692,000
Machinery and agricultural implements	1,255,000	688,000
Leather and leather manufactures:-	1,200,000	'KX', U')''
Boots and shoes; saddlery, harness,		
ele	644,000	615,000
Wood, and manufactures thereof	1144,000	13117,1717
Wood, manufactured, planed or		
grooved; manufactured other than		
furniture; furniture and cabinetware	856,000	579,000
Beverages (alcoholic):—Ale and beer:	1410,000	1117,011
spirits; wine	360,000	362,000
Books and stationery.	452,000	359,000
Coal, coke and patent fuel	211,000	289,000
Woolen manufactures	330,000	
Metals, manufactures of :-Iron, bar,	**********	241,000
bolt, rod and sheet, corrugated and		
galvanized; lead, bar, pipe, sheet,	021.000	ar aw
and shot	234,000	245,000
Drugs and chemicals	303,000	202,000
Other articles of merchandise	3,819,000	3,556,000
Total merchandise	15,392,000	13,704,000
Imports of articles for Colonial Govern-	_ ',,	
mont	1,096,000	706,000
Specie	750,000	4,647,000
Grand Total	£17,248,000	£19,057,000

The Federal Council at Berlin has issued a notice extending favored-nations treatment to Great Britain and all of her colonies excepting Canada and Barbadoes.

#### EDITORIAL NOTES.

The Postmaster-General of New Zealand has sent a message to Hon. William Mulock, Postmaster-General of Canada, announcing that the colony will adopt penny postage on January 1, next.

We are under obligations to Mr. George Johnson, Dominion Statistican, for a copy of "The Statistical Year Book of Canada, for 1899." This is one of the most interesting publications issued by the Government, as it contains a fund of information condensed into compact form not elsewhere easily attainable. Its contents are largely made up from the Departmental returns submitted to Parliament, but it contains in addition valuable and instructive information which the people of the Dominion would do well to acquire. The dates and events connected with the discovery and history of Canada are of themselves sufficient to recommend the publication, but in addition to this we have a short history of the country, a description of its physical features, its constitution and government, treaties affecting it, etc. The statistical portion includes agriculture, minerals, fisheries, trade and commerce, currency and banking, railways and canals, marine, post office, finance, insurance, telegraph and telephones and electric light, militia, social and other statistics, a list of senators, members of the House of Commons, those of the provincial legislatures, and a copious and comprehensible index.

It is the custom of the management of The Canadian Manufacturer to send copies of this paper to non-subscribers when the issue contains anything supposed to be of special interest to those to whom it is sent. In doing this an opportunity is offered to those interested to quickly correct any incorrect statements, if such have been made, as well as to bring the paper into notice and obtain new subscribers and advertisers. This is a proper and legitimate procedure recognized by the postal authorities. Persons have sometimes hesitated to receive the papers thus sent, under the impression that they would be asked to pay for them. There is no expectation of pay. Such papers are sent as a compliment and as business policy. They are free.

At the recent meeting of the Canadian Manufacturers' Association a resolution was passed calling upon the Government to make the following changes in the administration of the Patent Office: To spend such proportion of the net revenue from the fees as is necessary to secure competent examiners, and provide them with the necessary facilities for their w.k; to provide for the printing of all patents, so that copie could be obtained at reasonable rates; to have the examiners trained in the method of examining in vogue in the Unit'd States; to make it incumbent on examiners to take the applications in the order of filing; to provide a sufficient number of examiners to expedite the business of the office. Mr. F. B. Fetherstonhaugh, the well-known patent barrister, speaking of this matter, said that while the passage of the resolution would do no harm, he desired to pay a tribute to the manner in which Hon. Sydney Fisher had administered the patent office. The Minister of Agriculture had done and was doing all he could to keep the office at a high standard. Dealing specifically with the matters touched

on in the resolution, Mr. Fetherstonhaugh said Mr. Fisher had already arranged for printing the patents. He was getting more money for the service, and the examiners were trained men, who were thoroughly competent. They were required to and did take applications in the order of their receipt.

We are in receipt of a letter from Mr. J. S. Larke, commercial agent of the Government of Canada at Sydney, New South Wales, in which he says:-"I thank you for sending me a copy of the tariff edition of THE CANADIAN MANUFAC-TURER. It is indeed very useful to me in my work here, the advertising portions of it being as valuable as any. I have had it but a week, and already correspondence has been begun with twenty different concerns who advertise in it, with a view of securing agencies for the sale of goods thus brought to the attention of the Australian public." It is quite evident, from what Mr. Larke says, that a large number of our friends who advertise their business in Tue CANADIAN MANUFACTURER are reaping a good reward therefrom by selling their products in Australia. Our teriff edition is on fyle in every important commercial centre in Queensland, New South Wales, Victoria, South Australia. West Australia, Tasmania and New Zealand.

THE CANADIAN MANUFACTURER is in receipt of a letter from a firm of general merchants in Waimate, Canterbury, New Zealand, who desire to be placed in communication with Canadian manufacturing concerns who do or would like to do export trade to that country. They are dealers in all lines of iron goods, furniture, woodenware, oils, etc. They inform us that they pay cash at sight draft for all goods sent to them. They offer as references some of the best banking houses in London. Further particulars upon application to this office.

Mr. James M. Swank, general manager of The American Iron and Steel Association, has favored us with a copy of the second edition of the supplement to the directory to the iron and steel works of the United States, in the preface to which we are informed that in March last was presented to the trade a descriptive list of the consolidations of iron and steel companies which had taken place in the United States since January 1, 1898-twenty-three in all, the present publication being a more complete list of such consolidations, embracing those organized since March as well as those previously described, numbering thirty in all, the information relating to each consolidated company being revised and verified down to August 15. The book comprises seventyeight well-printed pages, and contains an authorized description of the organization of each of the consolidations mentioned, giving its capitalization, list of officers, and a list of properties owned and operated by it, with the names of previous owners of iron and steel works. The name and character of every plant are fully stated. For detailed information concerning the plants mentioned and their products reference is given to the page or pages in the directory in which they are fully described. Iron ore mines, coal mines, coke ovens, railroads, and lake vessels owned by the consolidated companies are also given in sufficient detail. The supplement is printed and bound in uniform style with the directory; price \$2.00 per copy.

## THE CANADIAN MANUFACTURER

Established in 1880.

Devoted to the Development of Canadian Trade, Foreign and Domestic.

## THE INTERNATIONAL BUREAU OF COMMERCE

. . OF CANADA . .

In connection with The Canadian Manufacturer, works to attain this end.

Any inquiry addressed to THE CANADIAN MANUFACTURER will result in placing the writer, if he so desires, in communication with Manufacturers, Buyers or Sellers of any sort of merchandise in Canada or any other source. other country.

Alerchants, Importers, Exporters, Boards of Trade, Chambers of Commerce and Commercial Organizations in any part of the world are invited to make full use of the facilities afforded by THE CARADIAN MANUFACTURER whenever they may Jesire information about any article produced in Canada, Tariff Law, Customs Regulations, Routes of Transportation, etc.

We especially request Canadian manufacturers to send us lists of the different lines of goods produced by them so that we may address to them special letters of inquiry as soon as information is received by us.

#### ARGENTINE REPUBLIC.

Files and Rasps. Electric Novelties. Office Supplies.

Writing Inks.
Paper Fasteners.
Stationery (all kinds).

#### AUSTRALIA.

Window Glass. Building Papers. Upholstered Furniture. Precious Stongs. Agricultural Seeds.
Agricultural Seeds.
Hops.
Carpets and Oilcloths.
Office Furniture.
Books and Shoes. Boots and Shoes.
Umbrellas and Canes.
Pianos and Organs.
Picture Mouldings.
Strawboards (enclined).
Carpenters' Tools.
Machinists' Tools.
Engines and Boilers.
Pumping
Metal working
Mining and Boisting
Milling and Boisting Milling

Wire Rope.
Paints and Oils.
Paints and Oils.
Electric Light Fixtures.
Folding Boxes.
Contractors' Goeds.
Portable Forges.
Corrugated Iron.
Klectrical Supplies in General.
Carriage Wood-working Machinery.
Carriage and Wagon Wood-working
Machinery (forging, turning and
finishing).
Hickory Spokes and Eim Hubs
(finished in rough).
Hickory Rims, Shafts and Poles.
Hickory Surlps for bending Rims.
Hickory and Ash Planking.
Steel for Forging Buggy and Wagon
Axles.

Axles.

#### BELQIUM.

Oak Loge. Black Walnut. Pitch Pine.

Barrel Staves. Cotton Wood.

BRAZIL

Boot and Shoe Machinery.

BULGARIA.

Pig Iron. Kitchen Utensil«.

Household Hardware.

CHINA.

Ruilders' Haidware.
Machinists' Tools.
Window Glass.
Rops and Twine.
Shafting. Hangers and Pulleys.
Wire Rope.
Wrought Iron Pipe.
Factors' Supplies in General Factory Supplies in General.

Kitchen Utensila. Stoves and Ranges. Refrigerators. Wrapping Paper. Rags and Twine. Hides and Skins. Solo Leather.

QREAT BRITAIN.

Brass and Iron Bedsteads.

#### GERMANY.

Linseed Meal (oil cake). Linseed Oil. Bacon, Hams, Pork and Lard. Apples Canned Food Products. Whips Boots and Shoes. Office Denks.

Shoe Tacks.
Bicycle Parts.
Typowriters.
Typowriters.
Household Hardware.
Sideboards.
Chains. Chairs, "Trip Writing Tables.

#### HOLLAND.

Steam Boilers and Engines (2). Steam Boilers and Enginediand Gas Engines.
Refrigerating Hoisting Wood-working (2)
Metal-working (2)
Metal-working (3)
Metal-working (4)
Hox and Rarrel
Bolt and Nut
Printing
Shafting, Hangers, etc.
Contractors'
Muchine Tools. Machinery. Machine Tools.
Machinists Tools.
Machinists Locomotives (steam and electric).
Corrugated Iron.
Tool Steel.
Bar Iron and Steel th.
Dynamos and Electric Motors.
Electrons what I reductioned and ale Elevators-belt, hydraulic and electrie. Factory Supplies in General. Children's Cheap Shoes.

Picture Mouldings.
Groceries.
Typewriters and Supplies.
Builders' Hardware.
Sole and Upper Leather.
Satin Hides.
Wooden Pegs.
Cut Soles and Findings.
Hickory Hammer Handles.
Joiners' Benelies.
Turning Lathes.
Tube Machines.
Building Lumber.
Hard Woods.
Pig Iron.
Steel Plates.
Printing Paper. Printing Paper. Rotary Trucks. Sugar Sugar. Hams, Bacon, Pork and Lard, Butter and Chrese, Druggists' Sundries.

#### MEXICO.

Agricultural Implements. House Furnishing Goods. Clothes and Linen Goods. Musical Instruments. Garden and Flower Seeds.

Building Material. Furniture. Papers and Stationery.

#### RUSSIA.

Carpenters' Took, Blacksmiths' Took, Household Hardware (2). Wagons Wagons, Agateware. Drugs and Chemicals, Dyestuffs and Extracts, Fine Wagons, Paints and Oils.

Wire Nails.
Shoe Nails.
Hand Pumps.
Caubers.
Paints.
Iron Pipe.
Carpets.
Oilcloths.
Hides and Skins.
Sole Leather.
Wall Paper.

Lamps, Kitchen Utensile, Refrigerators, Trunks and Travellers' Requisites Bicycles. Sewing Machines. Locks. Dental Instruments.

#### SOUTH AFRICA.

Cut Soles and Findings. Sole Leather. Boots and Shock Upper Leather.

TURKEY.

Butter. Folding Boxes. Wagon and Carriago Parts. Axies and Springs.
Pig Iron.
Blankets and Counterpanes.
Carriago Hardwaro.
Horse and Mula Shoes.
Mantles, Stair Work, etc.

Preserve this Bulletin for Reference—it will not be Duplicated.

If You want Information, Ask for It.

THE CANADIAN MANUFACTURER, Toronto, Canada.

Reports to the Department of Agriculture show that numerous inquiries as to the location and extent of Canadian coal fields have been made at the Canadian mineral exhibit at the Paris Exhibition by merchants, manufacturers and railwaymen from all parts of Europe. It was a surprise to them to learn of our Atlantic coal fields, their extent, excellence and proximity to the European market. Most European coal fields are now being worked to their full output. The demand for coal is increasing by reason of industrial progress and railway extension, particularly in Russia, with the result that consumers look to America for an increase of the supply. The coal fields of Nova Scotia and Cape Breton have a great advantage over those of the United States, not only in their shorter distance from Europe, but also in the fact that from many of them the coal can be loaded directly into steamships without a railway haul at all.

Messrs. Brown, Boggs & Co., Hamilton, Ont., manufacturers of tinsmiths', canners' and heavy sheet-metal workers' tools and machines, write us that they are in receipt of a letter from a merchant in Sydney, New South Wales, who writes them concerning their goods, and who states that he was induced to do so by having seen their advertisement in The Canadian Marufacturer. A probable result of the advertisement alluded to will be the opening up of a market in Australia for a valuable line of Canadian machines. We are also in receipt of a letter from Mr. M. J. Henry, of The Manufacturers' List Co., Toronto and Montreal, informing us that he was in receipt of a letter from a merchant at Dannevike, Napier, New Zealand, ordering a copy of the Manufacturers' List and Buyers' Guide, which he had seen advertised in The Canadian Manufacturer. Mr. Henry says that this is but one of many such letters he has received from different parts of the world, all traceable to his advertisement in this journal. We have, in another column, alluded to a letter received from Mr. J. S. Larke, Canadian Commercial Agent at Victoria, N.S.W., bearing testimony to business growing up between that country and this brought about by the presence and influence of this journal in Australia.

#### OPPORTUNITIES FOR CANADIAN TRADE.

The following enquiries have been received at the offices of the High Commissioner of Canada in London, and of the Canadian Section of the Imperial Institute, London, England.

Nork.—Those who may wish to correspond with any of these enquirers can obtain the names and addresses by applying to THE CANADIAN MANUFACTURER, Toronto. No charge for giving information. When writing refer to the numerals opposite the enquiries.

328. A firm at Bucharest desires to enter into an export trade with Canada, and enquires whether business can be done in Italian produce (wines, almonds, oranges, olive oil, etc.) as well as in woolens, cotton manufactures, yarns, etc.

329. A wholesale confectioner in Scotland asks to be placed in communication with a Canadian exporter of strawberry pulp.

330. An English inventor of a patent chimney-pot, designed to prevent down draught in every condition of wind, desires to hear from a Canadian manufacturer willing to take up and push the article in the Dominion.

331 The manufacturers of umbrella component parts desire to hear from Canadian umbrella makers interested in the direct importation of such goods.

332. A firm of oil, grease and varnish manufacturers, who have one or two special lines, desire to be placed in communication with a good house in Canada willing to undertake their agency.

333. A Canadian importer of button cloth (punched), and of hutton parts, i.e., shells and collets, wishes to correspond with English makers who would supply samples with a view to business.

334. A correspondent in Ottawa asks for a catalogue of English manufacturers or brokers who might desire to import from Canada wood turnings, such as chair stock, broom handles, and similar classes of woodwork.

335. A Nova Scotia firm are prepared to quote for the better grades of box shooks, cloth boards, and goods of a similar character.

336. An agent in Montreal, who has time at his disposal in the winter, is prepared to take up the agency for an

337. English houses desiring to be represented at the Pan-American Exhibition at Buffalo in 1901 can have the name of a Canadian who is prepared to undertake such work.

338. A firm of flag and bunting makers ask for the name of a likely firm to take up the agency in Canada for the wholesale sale of bunting, flags, etc.

339. A merchant in Copenhagen who is desirous of working up a regular trade in Canadian salmon, wishes to hear from exporters of salted salmon, "Labrador," white bright, or red sweet salted, in barrels of 300 lb. net, the fish to be whole and not weighing less than 21 kgr. each.

340. The makers and manufacturers of specialties suitable for shirt-makers, such as collars, cuffs, union and cotton interlinings, etc., desire to get direct correspondence with good Canadian factories and firms open to do business.

## Transfer Ornaments, AMERICAN MADE.

TRADE MARKS, DECORATIONS, NAME PLATES, ETC.

Guaranteed Quality.

## For HARDWARE, BIGYCLES, VEHICLES, POTTERY, FURNITURE, etc.

Sketches submitted free of charge. Being home makers can deliver promptly. Write us.

## THE MEYERCORD GO., Inc., CHAMBER OF COMMERCE, - CHICAGO.

Canadian Travelling Representative, CHAS. H. JAGGAR, Buffalo, N.Y.

Largest Makers in the World Guaranteed Decalcomania Transfers.

### CAPTAINS OF INDUSTRY.

The following items of information, which are classified under the title i Captains of industry," relate to matters that are of special interest to every advertiser n these pages, and to every concern in Canada interested in any manufacturing industry whatever, this interest extending to supply houses also.

If a new manufacturing enterprise of any kind is being started, or an electric lighting plant instituted, or an electric railroad, or a telephone, or a telegraph line is being constructed; or a saw mill, a woolen, cotton, or knitting mill; or if any industrial establishment has been destroyed by fire with a probability of its being rebuilt, our friends should understand that possibly there may be semething in the event for thom. Do you catch on to the idea?

The starting of any such concern means a demand for some sort of machines, machinery, or supplies, such as steam engines and boilers, shafting, pulleys, bolting, lubricants, machinery supplies, wood or iron working machinery, ventilating and drying apparatus; pumps, valves, packing, dynamos, motors, wire, are and incandescent lamps, and an infinite variety of electrical supplies, chemicals, acids. nikalies, etc. It is well worth the while of every reader of the Canadian Manufacturer to closely inspect all items under the head of Captains of Industry.

The trunk factory of Messrs. Brown & Scrimger, Galt, Ont., was a few days ago destroyed by fire. Loss about \$2,009.

The planing mill of Peter Welthal, Dandas, Ont., was destroyed by fire last week.

The Garfield Oil Co., Cleveland, Ohio, with branch office at Windsor, Ont., are in receipt of a letter from Mr. J. Harrad, Inspector of Painting for the Toronto Industrial Exhibition Association bearing testi-mony to the excellence of Zanzibar roof paint as follows:—The Zanzibar roof paint which I have used this summer on the buildings of the Toronto Exhibition turned out, without any exception, the best paint I have over handled and fully bears out your statements as to its merits. When so many useless preparations are advertised and sold as first class goods and the results are fraudulent, it is a real pleasure to find an article to be as represented and it

Railway Co., is Montreal and the west. The present high price of coal affords a tempting prospect for the profitable sale of the Nova Scotia product, and the C.P.R. will see what there is to be made out of it. A contract has just been made by the railway company with the Springhill, N.S., mines for the immediate delivery of 80,000 tons of coal at St. John. The coal will be carried from Springhill to St. John in barges, and will then be bronger to Montreal over the C.P.R. Iii

of the latter transportation will be very small in view of the fact that the freight cars which are used to carry winter freight from Montreal to St. John, will be utilized on the return journey to carry the coal westward. Heretofore, these freight cars have come back from St. John empty, there being practically no return freight from that port to Montreal. By their present project, the C.P.R. will have at once solved the important problem of return freight from the east, and may accomplish a considerable development of the Nova Scotia coal fields.

The Meaford Elevator Co., Meaford, Ont., has been incorporated with a capital stock of \$130,000. The provisional directors include J. E. Botsford, F. D. Jenks and W. L. Jonks all of Port Huron, Mich.

The Garfield Oil Co., Cleveland, Ohio, inform us that they manufacture a dust-proof floor dressing, one application of which lasts

The Niagara Falls Gas Co., Niagara Falls, Out., has been incorporated with a capital stock of \$50,000. The provisional directors include J. A. McRae and Alexander Fraser, both of Niagara Falls, Ont., A. C. Hastings, Niagara Falls, N.Y., and C. L. Ingham, Buffalo, N.Y.

The carriage works of D J. Shanahan, at Penetanguishene, Ont., were destroyed by fire recently. Loss about \$6,000.

The curled hair factory of P. & P. Gritim, Toronto, was destroyed by fire September 22. Loss about \$10,000.

Messrs. Harris & Co's. glue factory, Toronto, was destroyed by fire September 22. Loss about \$40,000.

Messrs. Arpin, Scott & Finger, lumbermen, Grand Rapids, Mich., are buying supplies to operate No. 1 limit, near Pigeon River, Ont. They propose cutting 10,000,000 feet of logs per year for ten years. The mill will be located either at Port Arthur or Fort William.

A by-law to authorize the lean of \$20,000 to the Knight Bros. Co., Burk's Falls, Ont., to aid them in enlarging their present plan-ing factory and saw mill, and to put in upto date machinery, etc., and to exempt the factory from municipal taxation, was carried. Burk's Falls will boom now, as the Magnetawan Railway River Co., has been formed, with a capital of \$30,000, and Mr. A. White, superintendent of the freight department of the Grand Trunk Railway, makes the assurance that the spur line will be built at once.

The Valleyfield Paper Mill, Valleyfield, Que., has been purchased by the Montreal Cotton Co. The old building will be torn down and two large cotton mills will be erected in their stead.

We are in receipt of a circular from the Garfield Oil Co., Cleveland, Ohio, in which they have the following to say about their Black Beauty leather oil: It is a leather dressing with unequalled virtues, not a cheap black oil, but a carefully prepared solution of the best leather preserving ingredients, which softens and preserves the leather. Old harness made to look like the leather. Old harness made to look like new and its usofulness prolonged, and new harness protected from the ravages of the weather and kept in perfect condition. The dressing is always ready for use there being no settling of the black or separation of the ingredients.

The Toronto Woolen Machinery Co., Toronto, have recently supplied several broad looms for the woolen mills of Messrs. S. Myers & Sou, at St. Mary's Ont.

## INGERSOLL-SERGEANT ROCK Drills

## PISTON INLET Air Compressors

STRAIGHT LINE **DUPLEX** and COMPOUND.

FOR ALL DUTIES.

## ... COMPLETE MINE EQUIPMENT...

JAMES GOOPER MANUF'G GO., Limited, - 299 St. James St., Montreal.

Other Offices - - - ROSSLAND, B.C.

RAT PORTAGE, ONT.

HALIFAX, N.S.

A. S. Parker, New Toronto, Ont., is putting in another 60 inch garnet machine, supplied to him by the Toronto Woolen Machine Co., Toronto.

Circulars have been issued to the shareholders of the Canadian General Electric Co., Toronto, calling a meeting for the purpose of considering a project of the directors to acquire the plant of the Canada Foundry Co. The last named company was formed recently to take over the business and plant of the old St. Lawrence Foundry, Toronto, which has been in active operation for some fifty years, and at that time it was stated that the foundry would be enlarged, and that the trade in castings and other iron products used by electrical and railway companies, and then purchased outside the city, would be taken up by the new com-pany. Up to the present time the Canadian General Electric Co. has been purchasing its castings from foundries in different parts of the country, and owing to the industrial activity of the past year or so, considerable difficulty has been experienced in securing delivery of goods. This difficulty the directors intend to overcome by the purchase of the stock of the Canada Foundry Co., and the continuation of the work of enlarging the premises and plant. It was stated



#### SOUTH AFRICA

Messrs. Kelley's Directories Limited, (London, Eng.,) beg to announce that a new edition of the General Directory of South Africa is now in course of preparation and desire to draw the attention of Canadian Manufacturers to the importance of the work as an advertising medium for making their goods known to buyers in South Africa. Being THE STANDARD WORK it reaches the very people whom manufacturers. the very people whom manufacturers desirous of opening up or extending their export trade with South Africa, would desire to get in touch with, THE ACTUAL BUYERS THEMSELVES.

For further particulars, charges for a lvertise ments, etc., apply to

Dominion Branch, Kelley's Directories Ltd. H. P. DENT, Manager.

The American Silk Waist Mfg. Co., Montreal, has been incorporated with a capital stock of \$10,000. The charter members include Z. Fineberg, J. A. Cars and Isaac Rose, all of Montreal.

The Gas Appliance Mfg. Co., Montreal, both of Mo has applied for incorporation with a capital Cesaire, Que. stock of \$50,000 to manufacture gas stoves, furnaces, heaters, etc. The applicants include John Fee, F. J. E. Browne and W. J. Freeman, all of Montreal.

James McCready & Co., Montreal, have applied for incorporation with a capital stock of \$400,000, to manufacture boots and shoes. The applicants include C. F. Smith, Edouard Laliberte, both of Montreal, and M. J. Burns, London, Ont.

Que., has applied for incorporation with a ville, Ont.

recently upon indisputable authority that capital stock of \$200,000, to manufacture Toronto, although there may be a change in R. H. Pope, Cookshire, Que., G. G. Foster, the location of the foundry.

Montreal, and G. Stevens, Waterloo, Ont.

The Canada Dairy Supply Co., Montreal, has applied for incorporation with a capital stock of \$125,000, to manufacture butter and cheese factory outfits. The applicants include J. S. Clunie, W. B. Bashaw, both of Montreal, and S. Senecal, St.

The Canadian Pacific Railway will erect extensive workshops at Westboro, Ont., to employ 1,500 men.

The Intercolonial Railway of Canada has placed an order with the Richmond, Va., Locomotive & Machine Works, for ten large consolidated locomotives, at an aggregate cost of about \$150,000.

I. J. Burns, London, Ont.

The Detroit Bridge & Iron Co., Detroit, Mich., will erect a new factory at Walker-

ESTABLISHED 1823.

Telegrams:-"WILSONS, CORNHOLME,"-A.B.C. Code Used.

## WILSON BROS. BOBBIN CO.

CORNHOLME MILLS, TODMORDEN, ENGLAND.

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SEVENTY YEARS' REPUTATION.

LARCEST BOBBIN MAKERS IN THE WORLD-(Over 1,400 Workman).

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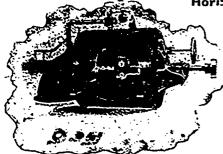
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## Crocker Patent Turbine

Horizontal Setting, with Quarter Turn Elbow.



ATER POWERS examined and Reports made. Estimates submitted for Complete Equipments. - - - -

Where the nature of the location will permit its use It is very suitable for this type has many advantages. direct connection to dynamos, and many are in operation in this class of service.

Notice how complete and compact this arrangement is, and how easily it may be installed. Can you use anything of this kind? Your inquiries will receive prompt attention.

## The JENCKES MACHINE CO.,

42 Lansdowne St., Sherbrooke, Que.

The Diamond Machine & Screw Co., To trations and descriptions are very complete, the new "Century" lamp guard it has been ronto, have just issued an illustrated price so that the publication may be used both as the arm : facilitate and lessen the cost of list and catalogue having reference to the a text book and also as reference book. The handling this line of goods. The "Cendifferent lines of goods manufactured by them, and we are informed that the catalogue makes mention of only a limited part of the great variety of work which the company are constantly producing. The articles alluded to include iron set screws, steel set screws, hexagon head cap screws, square head cap screws, oval and that fillister head cap scrows, flat or countersunk head cap scrows, button head cap scrows, collar screws, milled iron studs, coupling bolts, planner head bolts, boiler patch bolts, steel taper pins, studding or stay bolts, iron and brass machine screws with pressed heads, malleable thumb screws, malleable winged thumb nuts, | cold pressed nuts, case-hardened hexagon off. and square nuts all styles, iron washers, etc.
The company manufacture all kinds of special screws and milled work from steel, iron or brass, and carry complete lines of V. thread screws and nuts, besides having a great variety of special work in stock, which enables them to fill orders promptly.

October 5, 1900.

Messrs. F. E. Myers & Bro., Ashland, Ohio, have sent us their new catalogue and price list having reference to their products, including double acting force and lift pumps, hand, windmill and power pumps, hydraulic, barrol and bucket spray pumps, atomizers, cylinders, pipe-hose, fixtures, etc; also haying tools, hay carriers, hay forks, steel track pulleys, slings, etc; also store ladders, bispelle stands, does he; also store ladders, bicycle stands, door hangers, gate hangers, etc. The catalogue is complete and concise, dealing fully with each article manufactured by the concern. The lists are so classified that one discount applies to a full line, so that the purchaser may know the cost without trouble or complication. The illus-

book is increased in value because of the information given regarding barometric pressure at different altitudes, tables showing weight of water contained in pipes of different size, number of gallons contained in cisterns and tanks, table of diameters and areas of circles, etc.

The Board of School Directors, Windsor, Ont., have contracted with the Gartield Oil, Co., of that place and of Cleveland, Ohio, to paint the roofs of the Windsor school buildings with Zanzibar Anti-Rust Roof Paint. This paint was adopted on account of its great durability, high degree of elastic and freedom from blistering, cracking and peeling The high recommendation given by the Inspector of Painting at Toronto Exhibition should certainly have great weight with any one in need of a first class paint of this kind. Write to the Garfield Oil Co., Windsor, Ont., or Cleveland, Ohio, for their booklet, "A Study in Black."

The Toronto Woolen Machinery Co., Toronto, inform us that J. G. Reimer's woolen mill at Wellesley, Ont., is being refitted and being supplied with some new and up-to-date machinery supplied by them, including a 72 spindle and 3½ inch D. & F. ring twister, a Comkins winder and a King cust machine for cardigan jackets. The Toronto Woolen Machinery Co., has but recently started in business but have succeeded in giving good satisfaction to all their customers.

The Packard Electric Co., St. Catharines, Ont., are offering what they call "The New Century" incandescent lamp guard, in nests, regarding which they say:—In getting up

handling this line of goods. The "Contury" Guards are made to nest, or pack one inside another—thereby requiring about onehalf the shelf or ste a room required by the other guards now on the market. These guards are made with the same excellent socket fastenings used on the "Perfection" guards, and when attached to the sockets are held firmly at a proper distance from the lamps to protect them when subjected to breakage. They are made with bright tinned wire, silver finish, are neat in appearance and do not intercept the light. They are packed one dozen in a box, and crated in lots to suit the trade.

Messrs. H. Brown & Sons' flour mill, Brockville, Ont., has been destroyed by fire. Loss about \$1,000.

The Hamilton Electric Supply & Construction Co., Hamilton, Ont., has been incorporated with a capital stock of \$40,000. The provisional directors include E. E. Cary and G. A. Powell, both of St. Catharines, Ont., and W. L. Henderson, Hamilton, Unt.

The Tip Top Copper Co., Toronto, has been incorporated with a capital stock of \$1,000,000. The provisional directors include B. W. Folger, Kingston, Ont., James Hammond, Fort William, Ont., and H. J. Dawson, Petrolea, Ont.

The Wiarton Oil & Gas Co., Wiarton, Ont., has been incorporated with a capital stock of \$20,000. The provisional directors include G. E. Willits, Hepworth, Ont., and W. G. Towle and W. H. B. Spotton, both of Wiarton, Ont.

Nanaimo, B.C., will expend \$25,000 on a water-works system.

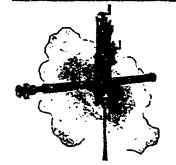
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MILL SUPPLIES **HOSE** of all kinds DRIVING ROPE **BELTING** of all kinds

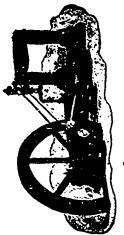




771 CRAIG STREET, MONTREAL.



MINING **MACHINERY** 



The Canadian Rand Drill Co.



MONTREAL SHERBROOKE, HALIFAX, N.S. TORONTO, ONT. RAT PORTAGE, ONT. ROSSLAND, B.C. GREENWOOL', E.C. NELSON, B.C.

The Patterson syndicate of Hamilton, Ont., has another big scheme on hand. It has acquired a large tract of coal lands in the Pennsylvania district, and will bring soft coal to this city and instal large coke ovens. At the present time the coke used in Canada comes from the other side, where it is produced at the pits, and the coke oven industry in the soft coal region of the United States is a big thing indeed. Mr. l'atterson and his company propose that coke shall be made in or near Hamilton. In a letter to the City Clerk, Mr. Patterson says:—"I beg to state that the Patterson Coal & Coke Co., of Pennsylvania, Pa, are about to erect 300 coke ovens immediately east of the city, and that they will be prepared to supply tar of as high or higher quality than that provided by the Warren Chemical Co., and at a much lower figure, and they will also guarantee to supply the same at the figure quoted whether their works are in operation or not; but this letter need not be taken into account, as the contracts for the buildings will be let almost immediately. In this connection I might say that the company will also have a large amount of gas for sale at very low figuresin fact at such figures that it will be cheaper than natural gas is now sold in any of the natural gas belts in the United States.'

The Belge Canadian Pulp & Paper Corporation have recently completed arrangements to establish at Shawinigan Falls, Que., a hundred ton ground wood pulp mill, a seventy-five ton pulp mill and a hundred ton paper mill, and have contracted with the Shawinigan Water & Power Co. is required to break up the grip that Ger-

most inexhaustible supply of pulp wood. The Company's engineer, A. C. Rice of Worchinery and supplies as may be necessary to equip the mills to make the required product. The building of the pulp mills will be commenced at once, and the contract calls for the completion of the same not later than June 1. 1901, while the other mill buildings must be completed within two years from the present time. Nearly 1,000 men will be required to perform this work within the specified time, in addition woods this fall to secure a supply of pulp wood for these mills during the season of

The Toronto World is trying to induce Canadians to make their own white lead. It says: Canada produces much more pig lead than she requires for her own uses. for 15,000 horse power of water and the many has on the Canadian market is the necessary land for the storage of pulp and imposition of a protective duty on white for their numerous mill buildings, and have lead, litharge and other articles of which also purchased over 700 square miles of lead is the base. We have a duty of thirty-

heavily timbered spruce lands on the St. five per cent. on lead pipe, with the result Maurice river, which will afford them an al- that we manufacture that article ourselves. On white lead, litharge, etc., the duty ranges from nothing to five per cent., which, coster, Mass., has engaged to take the natural of course, affords no protection whatever. conditions as they are, furnish all plans and specifications, place all contracts for the development of power, the erection of buildings and the furnishing of such many the proportionately important industry in Canalisms and the furnishing of such many the proportionately important industry in Canalisms and the furnishing of such many and the furnishing ada. The miners of British Columbia are taking a firm stand on this question. The electors of both political parties are insisting that their representatives shall pledge them-selves to favor such a revision of the tariff as will prevent the further importation of white lead to this market from Germany, in order to encourage and establish the white lead industry in Eastern Canada, and give the western lead miner a market for his

The new pulp mill of the Sissiboo Pulp & Paper Co., Weymouth, N.S., will be ready for operation shortly. Its capacity is to be thirty tons of wet pulp per day. The thirty tons of wet pulp per day. The Burrell-Johnson Iron Co., Yarmouth, N.S., is building a flume for the Sissiboo Co. It is to be twenty feet long, and to taper from nineteen to lifteen feet in width and will And yet we are importing 7,000 tons of white lead annually from Germany. The statement would hardly be credited if the blue books did not corroborate the fact. We might as well import wheat and butter from might as well import wheat and butter from this tone. It is said that a railway car can pass through it, as if it were a tunnel. The big dam for the mill is about this tone of rocks. Great Britain as white lead from Germany. across the river bed, which thus affords a We are an exporting country of both pro-strong foundation. The dam is seventy-five ducts and the idea of importing the one is as feet thick at the base and eight feet at the

### BLACK IS BLACK

Extra C is our best grade. We cannot make anything better than the best. You cannot buy anything better, try where you will. When you buy, see that our Trade Mark and grade are stamped on it and quality will be there.

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Mfr. "GENUINE OAK" BELTING

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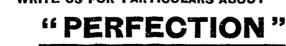
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Manufacturers of Cotton, Jute, Homp and Flax,
Twines and Cordage,
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Chalk and Fishing Lines.
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Cricket and Fly Nots,
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Plough Lines, etc.

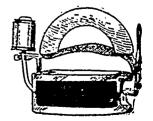
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## Self-Heating Sad Iron

Something New. Sells Well.



The EDWARDS SAD AIRON CO., Confederation Life Building, Toronto, Canada.

The Census reports show that during the industry with but one exception increased the amount of wages paid its employees anywhere from five to eighty-two per cent. The introduction of improved machinery not only increased wages, but increased the number of employees. This statement seems impossible, but it is explained as follows:

The introduction of improved machinery reduces the cost of the goods, then more goods are consumed. The consumption thus increased requires more labor in pro-

duction.

During this period more patents were granted by the United States than in any prior period of the same duration. The significance of which is that every new invention that is produced enlarges the field for the employment of labor and correspondingly increases the rate of wages to the employee.

Notwithstanding the fact that many laborers of the present time assert that the introduction of machinery is a menace to the employed, it has been demonstrated beyond the peradventure of a doubt that the introduction of improved machinery has advanced the interests of the employees. The model of the first knitting machines was broken to pieces by an infuriated meb in London, who feared that the machine would be the means of depriving them of their occupations. They could not appreciate the fact that the machine would cheapen the cost of the manufactured material to the consumer, and thus increase its consumption

labor.

The glass blowers to-day are looking with great misgivings upon the advent of the period from 1880 to 1890 every branch of machine for blowing glassware. As a rule they believe that the introduction of these machines will deprive them of their voc-tions. Such will not be the case. History will repeat itself. Glass articles will be cheapened, the public will consume more, and their will be as much or even more work for the workman.

One of the greatest drawbacks to the introduction of railroads in China comes from the people who have followed in the footsteps of their forefathers for thousands of years. Many have gained a livelihood by transporting freight in small packs on their backs from place to place. They entertain the idea that the introduction of steam rail roads will deprive them of their means of making a living. They do not take into consideration the fact that where one man is forced to change his occupation ten or even one hundred others are given employment. The laborer in China has witnessed no great object lesson of the advantages of the introduction of machinery in all branches of

DOES INVENTION INCREASE INDUS and thereby create a greater demand for industry, therefore there is some excuse for his antipathy to modern ideas.

In America, however, we have time and again demonstrated the advantages to the employee of the introduction of improved machinery. At this time the man who maintains that invention is detrimental to labor it indeed a back number.

The introduction of the steam railroad gave employment to thousands, yet there ' are about as many persons employed on turnpikes as of yore.

The binder and resper opened up a line of industry for a vast number of employes, not alone in the field, but in the factory. At the same time the old cradle has its uses on farms to-day. The cotton gin performs in a few minutes more work than one hundred hands can do in an hour. are far more persons employed in this line than there were before the cotton gin was invented. And so we might go on indefinitely. The established facts remain that as invention is stimulated and accomplished employment is increased, the laborer receives better wages, and the wealth of the individual and country at large is increased all on parallel lines.—The Manufacturer.



IMPROVED WATCHMAN'S TIME DETECTOR

This Clock is adapted for six or twolve stations, and the keys are all different, ranging from 1 to 6, and 1 to 12, instead of as in the old style Time Detectors, which mark either by holes or an impression on the dial, being the same for all stations.

For circulars, prices and further information address.

A. NANZ & CO., itoom No. 45, Graham Building, 127 Dunno St.

This Clock received the First Prize at World's Fair.

## SADLER & HAWORTH

Manufacturers of

## OAK-TANNED LEATHER BELTING

MONTREAL and TORONTO.

Orders addressed to our Toronto or Montreal Factory will have prompt care. Goods will be forwarded same day that order is received.

BELTS MADE SPECIALLY FOR ELECTRIC POWER USE.

## CRUSHERS--ROL

Roll Jaw Fine Crushers Reduce Large Rocks at once to Gravel and Sand. Centrifugal Rolls. Cost half and do three times as much as Common Rolls of equal dimensions, and do finer work.

SEND FOR CIRCULAR.

STURTEVANT MILL CO., 104 Clayton St., BOSTON, MASS.

NEWFOUNDLAND'S WONDERFUL IRON MINES.

What the gold reefs of Johannesburg are to the Transvaal the Wabana iron beds are to Newfoundland, says the New York Tribune. They form immense deposits of rich, red hematite ore, three miles long and several hundred feet wide, and showing 34,several hundred feet wide, and showing 34,- falling into one of ten pockets constructed 000,000 tons in sight above the water. The in the interior of the pier. Each pocket degrees, and it is believed that they extend below the sea in practically unlimited quantity, though what is now in sight will suffice for a generation's work. To all intents and purposes the mine is open quarry. The ore is got at by chopping off a surface covering of earth and rock and then loosen-

ing the hematite with charges of dynamite.

The deposit is one of nature's freaks.

It is a perfect reproduction of a tiled floor. Countless millions of cubes of mineral are laid out with rectangular precision, following the trend of the stratification, and these seem to have been comented and forced together by some giant machinery in prehistoric days. Layer upon layer of these cubes is seen in a vertical section of the mine, and the lines of cleavage are as clearly defined and the general arrangement is as perfect as a child's box of blocks. The only difference is that one cannot lift out one of these mineral cubes with the fingers, but a dynamite charge fixed in a portion of the deposit by a steam drill shatters it for an area of many feet in every direction, and separates the solid mass into its thousands of little bricks, each about three inches square and as perfect in alignment as if produced by an artist. No mining, in the customary sense, is needed. The deposit lies open to the sun successive sections and the gathering up of | it.

a light cable railway to a pier on the sea- facturer's Association, Walter B. Snow states ahore.

The mine occupies the northern end of the island, and hard by is a sheltered cove, where a pier has been built whence 10,000 tons of ore may be loaded in a day. The laden cars run down an incline by gravity and are upset automatically, their contents beds dip downward at an angle of eight takes 1,000 tons, and can be emptied into a steamer's hold in ten minutes. Two ships a day can be loaded there when business is brisk. The output for seven months last year was 310,000 tons. From 1,000 to 1,500 men are employed this year, as the output is to be trebled, and to do that the force of employees will have to be still further aug-mented. For years the surface workings will continue, and even when regular underground mining is required there will be none of the deep descents associated with coal and

copper mines.

The case of working and the proximity to tidewater make this deposit one of the most advantageous from an economic industrial point of view that capitalists could possess. The cost of mining the ore and putting it on shipboard is but twenty-five conts a ton, and the freight to Canada only twenty-five cents more, fifty cents being charged for its conveyance to Europe or the United States. It is in great demand in Germany where ironmasters work it in very conveniently with poorer ores, and large quantities of it are also absorbed at Philadelphia and Baltimore. The price at which it solls there yields the owners of the Wabana mine a profit of \$1 a ton, and as contracts for the delivery of 500,000 tons have been signed for this season, it is very easy to see that there is a handsome dividend and all the work involved is the loosening of in it for the shrowd capitalists who control

the fragments, which is done by men In a recent paper on mechanical draft shovelling them into ore cars, which run on read before the New England Cotton Manuthat from a comparison of a considerable number of plants is appears that under ordinary conditions a single forced-draft fan with direct-connected engine and short stack can be installed for less than twenty per cent. of the cost of a brick chinney; a single induced-draft fan with direct-connected engine and short stack will cost less than thirry per cent. of a chimney, and that a duplex induced-draft apparatus consisting of two fans with direct-connected engines, inlet and outlet connections and short stack will cost but little more than forty per cent. of a chimney. The latter arrangement is only used where, as in the case of an electric lighting plant, it is the practice to introduce relay units.

## "Quality Talks" In Electrical Work.

The fact that we have installed, and are installing electrical equipments for the foremost concerns of the country, should convince you that our work is of the best and our prices close. Among our customers are :—

Menzie, Turner & Co......Toronto. McLaughlin Carriage Works..Oshawa. Mail Job Printing Co., Ltd ..... Toronto. Brodio Woolen Mills. .......... Hespeler.

Always pleased to quote prices.

R. A. L. GRAY & CO.

Electrical Contractors.

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## Capitol"Cylinder "RENOWN"

ENGINE "ATLANTIC" RED



RELIABLE WELL-KNOWN BRANDS.

ALL ORDERS PROMPTLY FILLED

## JEEN CITY OIL CO.

SAMUEL ROCERS, President

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## Dominion Oil Cloth Co.

(LIMITED)

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### OIL-CLOTHS of Every Description

Floor Oil-Cloth, Table Oil-Cloth, Carriage Oil-Cloth,

> Enamelled Oil-Cloth. Stair Oil-Cloth, etc.

Cor. St. Catherine and Parthonais Sts MONTREAL, Quo.

When writing to Advertisers kindly mention THE CANADIAN MANUFACTURER.

#### THE CYCLONE GRATE BAR.

The Cyclone Grate Bar Co., Toronto, inform us that they are meeting with much success in placing their apparatus beneath the boilers in many of the large manufac-turing establishments, office buildings, public buildings, industrial and mercantile ware-houses, etc., in various parts of the country. Following is a list of some of the users:—Toronto:—Osgoode Hall; Allon Mfg. Co. white goods factory; D. Gunn, Bros. & Co., pork packers; Seaman, Kent & Co., wood workers; J. D. Nasmith & Co., bakery; Confederation Life Building; Walker House; The Robert Simpson Co., departmental store; Loretto Abbey, young ladies' college; Methodist Book Room.

Montreal:—Montreal Park and Island

Winnipeg, Man.:—Post Office Building, New City Fire Hall; Government Buildings; J. Phillips; Canadian Pacific Railway Building.

Valleyfield, Que.:—Montreal Cotton Co. Ottawa, Ont.:—Bronson & Co., saw mills. Toronto Junction, Ont.:—Watt & Watson, flour mill.

Hamilton, Ont.:—Insane Asylum; Hamilton Water Works; St. Nicholas Hotel.
Waterloo, Ont.:—Schaefer, Killer & Co.,
furniture factory: A. Bauer & Co., upholsterers' supplies; R. Roschman & Bro.,
button factory.
Berlin, Ont.:—Berlin Piano Co.
Marritton Out.:—Riordan Paper Mills Co.

Merritton, Ont.:—Riordan Paper Mills Co.
Picton, Ont.;—W. Boulter & Sons, fruit
canners. Kingston, Ont.:—Insane Asylum. Brantford, Ont :—Institute for the Blind. Grimsby, Ont.:—F. E. Read. Harvey, Illinois :—Whitney Foundry Co.

## RUBBER AND GUTTA-PERCHA SUB-STITUTES.

There seems to be a large demand at present for substitutes for gutta-percha and rubber for use in insulating and for other applications in the electrical arts. The scarch for a substitute for, or perhaps, for a method of manufacturing, gutta-percha or rubber synthetically is progressing at an accelerated rate, and new compounds, many of them of great value, are constantly being brought forward and placed upon the market. So far nothing has been found that can supplant gutta-percha for submarine cable insulation, nor has any perfectly satisfactory substitute for rubber been found, though several of the compounds that have been brought out come very close in their properties to the original gum. We have seen so much of the extraordinary ability of the modern chemist to make organic compounds by synthesis that there should be no fear felt that india-rubber and gutta percha will prove beyond his skill. To-day, many substances of original organic origin are manufactured in the laboratory, among them notably many that it was considered impossible ever to find a substitute for, or to construct, except in the natural laboratory of the vegetable or animal cell. Such a substance is quinine, which is now manufactured in enormous quantities, practically no natural quinino being on the market to-day. The flavors of fruits and the colors of vegetable dyes are to-day made from gas-tar products and their manufacture is an important industry. Looking at these facts it does not seem unreasonable to hope for the synthesis of rubber and gatta-percha, and all alarm about the disappearance of the natural sources of these materials should be allayed by their possible manufacture from other compnents in the laboratory and the workshop.-Electrical Review.

### AGENCIES WANTED.

An old established firm in Victoria, British Columbia, is desirous of securing the Agency in that Province for one or two manufacturers of Standard Lines suitable for the Grocery Trade. References exchanged.

Apply to B. C., Office or

THE CANADIAN MANUFACTURER, Toronto.

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ENVELOPES ANY SIZE OR SHAPE

WE SELL TOTHE TRADE ONLY. YOUR OWN PAPER -YOUR OWN LABEL-YOUR OWN BANDS, NO NEED TO BUY FOREIGN GOODS, OUR GOODS ARE MADE EQUAL TO THE BEST IN THE WORLD,

The Trade will find it to their advantage to get our prices.

L. P. BOUVIER, Envelope Manufacturer, 31 Lombard St., TORONTO.



## THE SMART-EBY MACHINE CO.

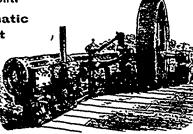
191 Barton Street East, Hamilton, Cnt.

High Speed Engines, Brown Automatic Engines, Boilers, Rogers' Patent

Shaking and Dumping Grate Bars, Pumping Machinery,

Electric and Hand Power Travelling Cranes, Shafting, Pulleys, General Machinery, Etc.

Western Office-435 Ross Av., Winnipeg.





#### THE BLOWER SYSTEM.

The particular features of the Blower System of mechanical ventilation and heating are thus summarized in a recent lecture by Walter B. Snow, of the engineering staff of the B. F. Sturtevant Co., Boston, Mass.

The entire heating surface is centrally located, enclosed in a fire-proof casing, and placed under the control of a single individual, thereby avoiding the possibility of damage by leakage or freezing incident to a scattered system of atomi piping and radiators. The heater itself is adapted for the use of either live or exhaust steam, and provision is made for utilizing the exhaust of the fan engine thereby reducing the cost of operation to practically nothing. At all times ample and positive ve. lation may be provided with air tempered at the desired degree. Absolute control may be had over the quality and quantity of air supplied. It may be filtered and cleansed, heated or cooled, dried or moistened at will. means of the hot and cold system, the temperature of the air admitted to any given apartment may be instantly and radically changed without the employment of supplementary heating surface.

The pressure created within the building is sufficient to cause all leakage to be outward, preventing cold inward drafts and

avoiding the possibility of drawing air from any polluting source within the building itself. By returning the air, using live atoam in the heater and operating the fan at a maximum speed, a building may be heated up with great rapidity, as is usually desirable in the morning.

The area of heating surface is only onethird to one-fifth that required with direct radiation, while the primary cost and operating expense of a fan is far less than that of any other device for moving the same amount of air.

#### POSSIBILITY OF CANADIAN TRADE.

How to PROMOTE INCREASE OF TRADE BE-TWEEN CANADA AND THE NORTH EURO-PEAN COUNTRIES.—VIEWS OF A DANISH MERCHANT.

Editor THE CANADIAN MANUFACTURER:

Sin, -Presuming that many Canadian manufacturers are still unaware of the possibilities of an increase of the trade between Canada and the North European countries which are afforded by the commercial circumstances in my native country, Denmark, and which have been considerably enlarged since the establishing of the Free Fort of Copenhagen, I should be glad to call their attention subject. Before turning more

directly to my special aim, let me, however, first mention a few facts which for centuries have destined Copenhagen to become what it is to-day, viz., the unquestionable shipping centre for commercial enterprises between the North European countries and the outer

Denmark, once so great and powerful, is now but a small country with a population of a little less than two and a half million people, but still the Danes are what they always have been, a progressive folk, who do not neglect in their industrial and commercial life, the future for the present. Copenhagen, the capital of Denmark, forms what might be called an incongruously large head on a "small body." counting as it does within its limits about 450,000 inhabitants. But its position on the boundaries between the Baltic and the Sound (the Gresund) which connects it, by means of the Kattegat and the Skagerrak, with the North Sea, will tully account for its ever increasing growth in size and importance, while the country uself actually grew smaller and smaller. This central position on the main waterway to and from the North European countries has naturally made it the central mart of these countries, especially of those surround. mg the Baltic, and has enabled it to maintain during several centuries, a prominent lead in general commerce.



## **Mechanically Drying Everything**

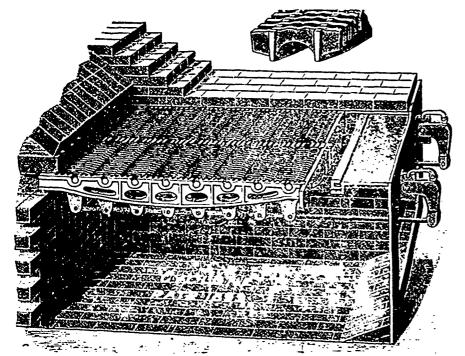
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FIRST TEST at Hamilton Asylum was reported as follows: Was taken with the Grate Bars put in by Waterous Engine Co. of Brantford.

People's Coal used Water Evaporated Weight of ash remaining Test commenced. Ended. 1,950 lbs at 9 a.m. April 17th. at 5 p.m.

SECOND TEST was made with to clone to are Rai of Toronto, with the following results.

People & Coal used Water Evaporated Weight of ash tenaming Test was made Test commenced . 20.908 \*\* 315 \*\* April 24th. Ended at a p m.

These tests were made under to horse power Roller in west boiler house main localing

egd . J. W. MARTER.

Chief Engineer

#### TESTIMONIAL.

CYCIONE GRATE BAR CO., Limited Toronto, Out

DEAR GRATE DATE OF A Dinited Toronto, Out to the Theorem to the force enquering how the Cyclone Grates are working and beg to say in reply that we have found the two Grates you in tailed to be very satisfactory. They admit of good combustion with very little clinkers and ashes. Yours truly

THE RIORDAN PAPER MILLS, Limited. F. J. STEVENSON.

#### W. G. BLACKGROVE,

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Manufactured

**Grate Bar Co. Limited,** 

When writing to Advertisers kindly mention THE CANADIAN MANUFACTURER.

auvantage of this naturally excenent position. Limited. The company was organized with shown in that for a period of fifteen years, of the harbor has been taken, quays and a capital of four million kroners, or a little from 1880-1 to 1895-0, the traffic in the basins having been constructed and the fair-over one million dollars. It is calculated Sound was stopped for seventy-four days way deepened. But still, as the town grew that the value of the Free Port, including only, which is slight compared with the and its resources expanded and its trade in the expropriated land, amounts to \$6,000, conditions existing in Russian and German creased, all this was found to be insufficient of a large Free Port struck.

The area of lawl raclaimed from the second. creased, all this was found to be insufficient of the idea of a large Free Port struck several influential men simultaneously. In 1880 this idea took root and was supported enthusiastically by the nation. A commission was appointed to consider the project, to settle on the site and other important questions, the result being that the present position of the new harbor was decided on.

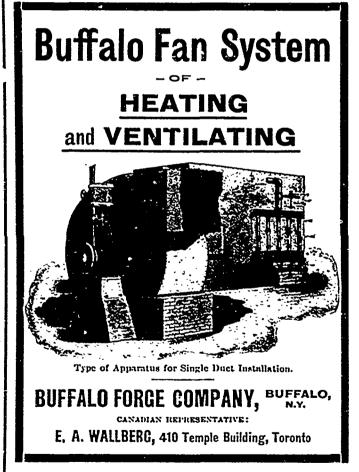
Baltic ports.

During the last four years traffic has not een stopped for one day, and the communication is kept open the quays were formed, and the harbor not only by regular daily steam ferries, but includes four large basins or docks with a also by powerful steamers and ice-breakers depth of from 24½ to 30 feet. The whole length of the quays exceed twenty-one mile:

In the year 1800 Copenhagen had 100,000 The Free Port Bill passed through Parlia. besides which there is a fairway mole 309 ministrants, in 1860 the number had in ment in 1891. It was decided that the new feet long. Alongside the quays numerous creased to 160,000, since which time the harbor should be an integral part of the old warehouses, sheds, granaries, etc., are erected, population has increased so enormously that Copenhagen harbor under the control of the The harbor entrance is protected by a breakwith the suburbs, the inhabitants of Copenhagen harbor under the control of the The harbor entrance is protected by a breakwith the suburbs, the inhabitants of Copenhagen harbor under the control of the The harbor entrance is protected by a breakwith the suburbs, the inhabitants of Copenhagen harbor under the control of the The harbor entrance is protected by a breakwith the suburbs, the inhabitants of Copenhagen harbor under the control of the The harbor entrance is protected by a breakwith the suburbs, the inhabitants of Copenhagen harbor under the control of the The harbor entrance is protected by a breakwith the suburbs, the inhabitants of Copenhagen harbor under the control of the The harbor entrance is protected by a breakwith the suburbs, the inhabitants of Copenhagen harbor under the control of the The harbor entrance is protected by a breakwith the suburbs, the inhabitants of Copenhagen harbor under the control of the The harbor entrance is protected by a breakwith the suburbs, the inhabitants of Copenhagen harbor under the control of the The harbor entrances is protected by a breakwith the suburbs, the quays numerous constants is a factor of the protected by a breakwith the suburbs of the protected by a breakwith the suburbs. 450,000 souls.

| Planning of the new undertaking, including 24½ to 30 feet, and there is no rise and The old Copenhagen harbor has been the construction of warehouses, sheds, fall of tide. The draught of water not being formed in the sheltered waters of a channel cranes, works for the transmission of light as great in other Baltic ports, Copenhagen dividing Lealand, on which the main part of and power, etc. The Bill provided that a becomes the central harbor for all the the city is situated, from the island of company should be formed, answerable for countries bordering on the Baltic seas. Amager, which forms the south eastern part all expenses, and that it should be denom. No port in the Baltic is so little incom-of the town and faces the Baltic. Every insted, The Copenhagen Free Port Co., moded by ice as Copenhagen, as may be advantage of this naturally excellent position. Limited. The company was organized with shown in that for a period of fifteen years,







Wire Screens for Every Class of Material.

Perforated Metal of Steel, Copper, Brass, Zinc for all purposes.

Special Attention given to Miners' Requirements

The great advantage derived from the in Denmark and the surrounding countries. Copenhagen Free Port is that all kinds of Considering the fact that the total ex The great advantage derived from the Copenhagen Free Port is that all kinds of goods destined for markets in the North European countries, may be shipped collectively to Copenhagen, and after being separated they can be transhiped to their respective places of destination at less cost than if each part had been sent direct from the shipping port. It must always be borne in mind that all kinds of goods are entered into the Free Port without any payment of can find the Pree Port without any payment of can find the pranticular than some propersive firms here were to look and is constantly increasing. In the United States last year was about \$40,000, and is constantly increasing. In the United States last year was about \$40,000, and is constantly increasing. In the United States last year was about \$40,000, and is constantly increasing. In the United States last year was about \$40,000,000, and is constantly increasing. In the United States last year was about \$40,000,000, and is constantly increasing. In the United States last year was about \$40,000,000, and is constantly increasing. In the United States last year was about \$40,000,000, and is constantly increasing. In the United States last year was about \$40,000,000, and is constantly increasing. In the United States last year was about \$40,000,000, and is constantly increasing. In the United States last year was about \$40,000,000, and is constantly increasing. In the United States last year was about \$40,000,000, and is constantly increasing. In the United States last year was about \$40,000,000, and is constantly increasing. In the United States last year was about \$40,000,000, and is constantly increasing. In the United States last year was about \$40,000,000, and is constantly increasing. In the United States last year was about \$40,000,000, and is constantly increasing. In the United States last year was about \$40,000,000, and is constantly increasing. In the United States last year was about \$40,000,000, and is constantly increasing. In the United States last factories are already in operation there, though such articles have already found a The ease with which loans can be effected on market there, still the amount of same is warrants and certificates, issued by the Free comparatively very small and might easily Port Co., on goods stored on their territory be multiplied over and over again if more is another decided advantage.

Since the opening of its Free Port, Copen-hagen, still more than formerly, has become the centre of the North European transit trade, and in consequence thereof a good

energetic steps were taken, and the possi-

The barriers which formerly hampered Danish foreign trade have been removed. Dues on outgoing ships were abolished in 1887, and for incoming vessels on the opening of the Free Port in 1894. There is now left only a mere nominal payment for quay dues.

The barriers which formerly hampered many Copenhagen business men have taken Copenhagen Free Port, might easily find a payment for the properties of the branch of trade as a specialty. Any ready sale there, if not in Denmark itself trans Atlantic firm desiring new commercial them in some one of the surrounding countries. Norway, Sweden or Germany, or at Copenhagen agent possessing the necessary now rapidly increasing and where nearly knowledge of the commercial circumstances everything can be sold at fair prices. I also believe that most things Canada needs to import, or that Canadian import merchants

Montreal, has been incorporated with a capital stock of \$10,000. The charter members include A. Laing and J. S. Stanley, both of Montreal, and W. P. Innes, of Sincoe, Ont.

La Compagnie de Pulpe de Peribonka, Robervale, Que., has applied for incorporbilities herein mentioned be turned to action, with a capital stock of \$30,000. The count. In reality, I mean that anything provisional directors include T. du Trem-Canada produces for export, save, perhaps blay and P. A. Potvin, both of Roberval, butter and cheese, when introduced via Que., and A. Robitaille, Quebec.

## THE BEST PIPE THREADING and CUTTING-OFF MACHINES

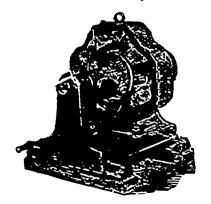
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We have in stock the following Incandescent Dynamos, 110 volts:

200 Light Multipolar.

120 Bipolar.

60 Multipolar.

80 Bipolar.

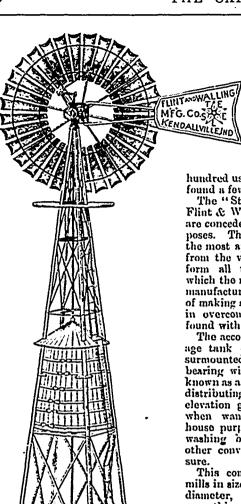
Bipolar. 15

Write us for Prices.

99-103 McNAB ST. NORTH,

HAMILTON.

When writing to Advertisers kindly mention The Canadian Manufacturer.



#### "STAR" WINDMILLS.

With the impetus of trade in growing in favor with the far-

and at this time there are a human hair.

hundred used where not a single one could be as human hair.

The brass hair is of a beautiful auburn

found a few years ago.
The "Star" windmills, manufactured by the Flint & Walling Mfg. Co., Kendallville, Ind., are conceded to be among the best for all purposes. They are patterned after the lines of the most approved mechanics and constructed from the very best of material, and will perare conceded to be among the best for all purposes. They are patterned after the lines of the most approved mechanics and constructed from the very best of material, and will perform all the different kinds of services to which the modern windmill is subjected. The manufacturers have devoted years to the study of perfection has rendered possible the pro-of making such machinery and have succeeded duction of much finer wire. In fact, the size in overcoming all objections that have been found with windmills in the past.

The accompanying illustration shows a storage tank elevated in "Star" steel tower, age tank elevated in "Star" steel tower, months and the diamond die is made of a flake diamon known as a surburban water supply outfit, for distributing water to any desired point. The distributing water to any desired point. The stone is then stuck on a seed and make distributing water to any desired point. The directly over a hole in the slab which is a elevation gives adequate force to the water trifle larger than that in the diamond. The when wanted for sprinkling lawns, green-house purposes, the bath-room, domestic use, washing huggies, fire protection, and many other conveniences obtained from water pres-

This company manufactures "Star" wind-mills in sizes from four to twenty-eight feet in diameter, either galvanized steel or wood, everything in the line of iron pumps, tanks, towers, tubular well tools and machinery, water supply goods, and the attention of our readers is called to their advertisement which appears elsewhere, and we would recommend their line to all who contemplate the erection of a windmill outlit, or the purchase of any water supply goods, this particular line of manufacture being worthy of careful consideration. The company will take pleasure in corresponding, sending descriptive circulars,

#### DIAMOND MACHINE DIES.

One of the latest and most wonderful deall lines throughout the world, velopments in brass making is the use of there is a constant demand the diamond die, by means of which ingot for improved machinery of all brass is to-day drawn down to wire of the kinds, and this is particulary fineness of nine-tenths of a thousandth part true of the windmill. It is of an inch. Steel may also be drawn nearly surburbanite, and ranchman, and at this time there are a short as wavy and alexanthere not a single contact of a colweb, ad are as wavy and alexanthere not a single contact of a colweb.

color, while the steel is of an iron gray. This wire is about as strong as a human hair, and is of value for mechanical purposes, of the wire now possible is limited only by the ability to hold together as it comes through the die.

is drilled through the diamond, and the



## The Diamond Machine Screw Co. Limited, Toronto

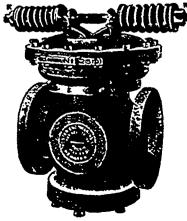
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#### MACHINE SCREWS and MILLED WORK

OF EVERY DESCRIPTION

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## FOSTER PRESSURE REGULATING VALVES.

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## THE FAIRBANKS COMPANY.

749 CRAIG STREET, MONTREAL

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diamond so that the stone bears steadily against the slab. This keeps the diamond in position.

The brass ingots from which the cobwobby wire is made are four inches square and long enough to weigh about 180 pounds. One of these will make miles of the cobweb wire. It is first put through steel rolls until it is reduced to the size of one's finger, and then it is drawn by machinery through a then it is drawn by machinery through a in Europe, more especially in the western set of steel dies, gradually decreasing in and northern part of the Chinese empire, diameter until it comes out in the shape of where it dates back more than 1,000 years. the wire of the fineness seen in the ordinary trades. Then it is put through a set of exploit their coal mines is entirely out of eight diamond dies, the diameter of the last date goes without saying. In the vicinity of

Another curious thing in this brass-making country is the development of hydraulic rolls which are so scientifically adjusted that where coal is found, generally confines him-a copper cent may be rolled out under them self to breaking it for his own private use, to the size of an enormous platter, and to selling a little perhaps to his more immediate thinness that amounts to transparency, so neighbors. that a newspaper may be read through the Still there are mines, which, with the metal. The operation has to be conducted most primitive working, yield some 200 or with great care. One of the cents thus 300 tens a year. The Kaiping coal mine is, rolled out was sent to Queen Victoria as a of course, an exception to the rule, being

#### COAL IN CHINA.

Coal deposits in China are said to be the largest in the world, and Herr von Richtho-

wire to be drawn is then led through the portion of the province of Shanghai at 630 milliards of tons. But these are only a small part of China's wealth of coal, more especially in the provinces of Shangpi, Hunan, Shantung, Szetschwan and Yunnan. The deposits in the two later provinces seem that the Bronch. The more especially to tempt the French. The Manchurian coal deposits are already, to a great extent, under direct Russian control.

Mining of coal in China is far older than That the manner in which the Chinese being the infinitesimal part of an inch indicated above.

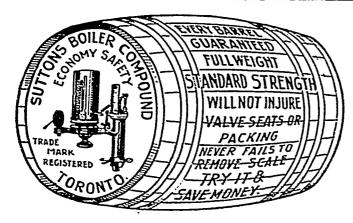
Pekin there is, according to the reports of certain travellers, a coal mine worked on a somewhat larger scale for the imperial palace, but otherwise the owner of the land,

curiosity some time ago, and the Queen worked on a large scale, in completely returned a letter thanking the workmen.—

New York Sun.

worked on a large scale, in completely rational European manner, with an output of 600,000 or 700,000 tons of coal a year. These mines, which are under the management of a high mandarin, supply the coal to the Chinese railways.

The Canada Iron Furnace Co., Montreal, fen, the famous geographist, estimated the has increased its capital stock from \$300,000 anthracite coal deposits in the southern to \$1,000,000.



The William Sutton Compound Co. 186 Queen Street East, Toronto.

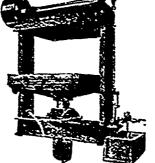
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Hydraulic Presses, Screw Presses, Filter Presses.





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Two 18x18x18 fron fr. Cards, D. & F. make, cloathed.

Two isxisxis iron fr. Cards, D. & F. make, cloathed. One isxisxis

Two Self Operators: D & F make, good order Two 200 Spindle liand Jacks, cheap, D. & F. make. One isin. G. & Mct. iron feame Wood Picker. One 2 lin.

Roll Card, cloathed, cheap, ir. fr. One.

Two 185 in. D. & F. Roll Card, cloathed, cheap, ir. fr. One.

Two 185 in. D. & F. Double Cam Looms, good as new Four Isin. txi Box Crompton Looms.

Two 185 in. D. & F. Double Cam Looms, good as new Four Isin. txi Box Crompton Looms.

Three Spoolers, is Spindles.

Two 72 33 in.

One 72 3in.

One 72 3in.

One 72 3in.

One 73 in. Fly Twister.

One 3 D. & F. Honble Clotth Brush.

One 4 G. & McC Single

One totary Fulling Mill.

One 2-String Cloth Washer, Karch make.

A lot of Second-hand Card Clothing, good as new. Lot of Steam Piping, Shafting, Dye Tanks, Boiler and Engine, etc., etc.

We also are Builders of the EMPIRE BALING PRESS for baling paper, rags, shoddy or wool.

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Over 3,990 Fires--NO FAILURES

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#### A COMPACT GENERATING SET.

In most cases generating sets are provided with outboard bearings for the armature shafts. In the type herewith illustrated this extra bearing is done away with, and the armsture is overhung upon the end of the engine shaft.

In order to secure compactness the generator is of the eight pole type, the field ring being of wrought iron, cast steel, or cast iron, according to the size of the ma-

chine.

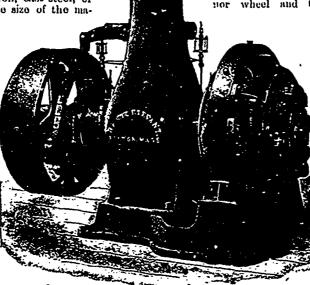
The pole pieces of cast iron are provided with cast iron shoes of such size and shape as to render the machine capable of extreme variation of load without sparking at brushes, or without shifting the adjustment.

The field coils are wound in such a manner as to present the greatest amount of radiating surface, and the armature is built up of laminated steel discs mounted on a cast iron spider, having a hub projection for the reception of the commutator. The commutator is of large diameter, and consists of pure rolled

the brushes. The spider construction allows perfect ventilation on all sides, and consequently a cool commutator.

Reaction brushes of fibre graphite are used. No "hifting of brushes is required from no load to full load, and sparkless operation is maintained. The engine is cast in a single piece, is very compact, and all wearing parts are arranged for adjustment. The engine cylinder is lagged, reliable oiling devices are provided for all hearings, and a delicate regulator, by its operation, main put.

stant speed.
The valve of the engine is of the piston type, and therefore practically balanced. The crank discs are counterbalanced, and high speed is made possible. The gover-nor wheel and the



or drop forge segments, supported by a cast | armature serve to assist materially in resist-

iron spider, and thoroughly insulated with mica and micanite.

The design of this machine is such that a very small amount of energy is dissipated at the spider of the smallest set to assume that a contract of the spider of th a 4 x 4 engine with an output of 3,000 watts, and a combined weight with the generator of 1,100 lbs. The largest size is a 7 x 7 engine, wish an output of 10,000 watts, and a combined weight of 2,700 lbs. These engines are designed to operate at ninety pounds pressure. A line of sizes is also made suitable for operation at very low pressure.

It is evident that this construction makes possible a minimum weight for a given out-

#### tains a practically con- CANADIAN INDUSTRIAL DEVELOP-MENT.

An industrial development equal to that at Niagara, perhaps even surpassing it in chemical and metallurgical discoveries and new ideas, is under way at Sault Ste. Marie, Ont., says the correspondent of the New York Sun at that place. He says not less than \$20,000,000 of Philadelphia and New York capital is being invested, with an implicit confidence in the capacity of the management, though it may be years before the returns will be commensurate, and though many of the investments are along lines so new as to bewilder experts who are told of what is being accomplished. As the basis of the entire work, all the water power of Lake Superior at this point has been acquired, and before the establishments are fully completed the rapids of Sainte Marie will be dry, and all the vast flow of the lake will be at work, either turning wheels or passing ships through the canals and locks passing simps through the canals and locks of the Sault. "It takes one one-thousandth part of the water of Lake Superior to operate the ship locks," says F. H. Clergue, manager of the new enterprise, "and why should not the rest be utilized in employing many thousands in industries which but for cheap water power could not be carried on, and in turning to account natural advantages and materials that but for cheap power would be wasted? It is not too much to say that millions will indirectly feel the result of the enterprises we are installing here."

Mr. Clergue is carrying forward his many enterprises on two basic principles. One of these is that the days of large and steady profits in competitive industries are over, and that such profits must hereafter be made from original processes which shall be to a certain extent monopolistic, the word monopolistic being used to denote advantages of location and exclusive rights and materials. The second of these basic propositions is that to be successful in the broadest way, industrial development must utilize only such materials, ingredients and methods as being natural to the locality can be cheaply assembled at the point of manufacture, and must utilize all of them, disregarding no by-product of possible commercial value that can be economically secured.

# THE BEST IS NONE TOO GOOD

The largest machinery builders in Canada and United States use our Babbitt Metal. Is this not sufficient proof of its superiority over other anti-friction metals? If the largest users are satisfied with our Babbitt Metals, why should it not suit you! We can furnish you with numbers of testimonials.

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Importers and Dealers in PIQ TIN **ANT:MONY** INGOT COPPER

**ALUMINUM** 

NICKEL BISMUTH IRON AND STEEL



BABBITT METALS SOLDER TYPE METALS

COLUMBIA PHOSPHOR TIN AND ALL OTHER WHITE METALS

**SYRAGUSE** 

BEATS

THEM

BABBITT

## SYRACUSE SMELTING WORKS,

WILLIAM and ST. THOMAS STREETS.

MONTREAL

A few years ago, Clergue, a native of Bangor, and then living in New York, went west to look up for some Philadelphians a water power that could be improved and sold as electrical energy. At the lower end of Lake Superior Clergue saw an opportunity to develop an immense power and his people began work. They cut a canal that fur-nished them 20,000 horse-power, but when they wanted to sell the power they found no takers. The locality was new and too far west. So in order to save the original investment, they were forced to change their policy, utilize the power themselves and find a means for development.

All about the Canadian Sault, north as far as Hudson Bay, and east and west, are vast forests of spruce, the ideal wood for paper making. The Ontario Government was willing to furnish stumpage at low cost, and it was decided that the first development must be a ground-pulp mill. The largest mill in the world was built, and is now making a product that sells for \$900,000 a year, and fixes the price for paper pulp in all the American West, and ships to points from Japan to Europe In one mail the other day came an order from the centre of the American paper-making region at Me-nominee, Wis., another from Nagasaki, Japan, and a third from France. A very large share of the null's product for the past few months has gone to France and Germany. But the success of this mill was not achieved without a struggle. When it was built all wood pulp was shipped from the mill to the paper machines wet, and there mili to the paper machines wet, and there were paid freight charges on about fifty-five per cent. of water. This limited the range of shipment. The new company experimented and found a process by which it could dry the pulp. Since then the field of shipment has been limited only by the demand of the purpose trade. mands of the paper trade.

While mechanical pulp is worth \$30 a ton, sulphite pulp, wood treated chemically, is worth nearly twice as much, and the company, with its unlimited supply of the best wood in the world decided to make this also. So now the largest sulphite mill in the world is nearing completion. Its product will be worth \$1,500,000 n year. But for sulphite pulp sulphur is necessary, and the cost of sulphur is high. At the great Sudbury works of the Canadian Copper Company they are pouring into the air a thousand tons daily of sulphur fumes. Sudbury is 100 miles from the Sult and produces the bulk of the world's nickel. The nickel ore mined there is what is called a nickelliferous pyrrhotite and contains nickel, sulphur and

iron. At the matte furnaces of the Canadian Copper Company they were saving the nickel, but the sulphur and iron were thrown away. Mr. Clergue's experts found a way to save the sulphur and are now, they say, making a commercial product from the roasting of pyrrhotite. Chemical experts over the world will not believe this possible till they see it done on a commercial scale, and this Mr. Clergue says, will occur in a few months, as soon as the reduction works now under way are completed. So Mr. Clergue's company bought a nickel mine near Sudbury for the sulphur and is now building the Manitoulin and North Shore Clergue states positively that the contract is Railway to and through the rich nickel belt closed and will be carried out. and on to the Georgian Bay.
With the extraction of the sulphur from

the pyrrhotite there was left a ferro-nickel ore, whose possibilities for the manufacture of nickel steel were alluring. In line with its laid-out policy the company set about the utilization of this ore. Now the company's experts say they can do the work that has been the dream of metallurgists and elected medium for carrying this instead of lime, as tricians for years, the reduction on an is customary. The lime water makes a economical scale of ores of iron into steel by better medium and carries a great percentelectricity. Furnaces were devised that, to the extent of a five-ton unit, smelted this soft high nickel ore into a nickel steel, sufficient iron ore being added to the mixture to make a hard steel. The nickel perof more than five or six per cent. makes the or thereabouts makes an armor plate. The All these will be for use in the arts. company has a very large machineshop, and

all the hard cutting tools used there are made of its own nickel steel smolted in its own furnaces by electricity. The plans for the ferro nickel works which are now under construction propose one hundred furnaces of five tons daily capacity each. The company has closed a contract with the Krupp firm of Germany, under which a large amount of this nickel steel will be manufactured at the Sauke and chimal to Carana. tured at the Sault and shipped to Germany for a period of five years. Under this contract no metal has yet been delivered and none may be sent for a year, but samples have been shown to the Krupps and Mr.

For the separation of the copper in the Sudbury ores the company has devised a process necessitating the use of sodium and by eletrosis salt is decomposed into its elements. Chlorine is a by-product and to utilize it bleaching works have been established to manufacture bleaching liquor, and the company will use lime water as the

age of chlorine.

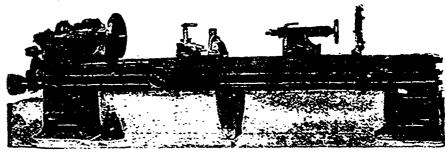
From the roasting works the company will save the sulphur fumes, and these will be made into sulphurous acid for use in the paper mill. There will be a larger residuum centage of the ferro-nickel was so great that and this is expected to drive out Siellan the resulting steel was very soft, it being a and American sulphur from all the paper peculiar feature of nickel that an admixture mills of Canada at least. There will also be made sulphurous anhydride and gas will be alloy soft, whilst three per cent. of nickel compressed into liquid sulphurious acid.

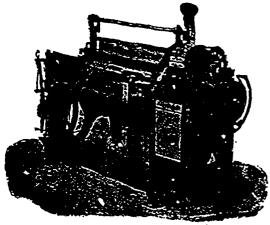
To obtain iron ore to mix with the ferro-

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the lake three years ago, and last fall proceeded to its development. This mine has
now shipped its first ore, which has been
tested successfully in furnaces. It is a vast
employ 150 expert timber cruisers, minerquarry of high-grade iron ore, suitable for
alogists and geologists, who are traversing 30,000,000 tons and perhaps more; no one panied by Indian guides and cancemen. knows how much. The development of the months before the first ore was shipped fying and correcting old surveys, and the taylors will be selected under their reports. twelve miles down to the lake over a grants will be selected under their reports. standard gauge road, equipped with the The timber is spruce, valuable for pulp wood heaviest rails, locomotives and cars, out on heaviest rails, locomotives and cars, out on and now scarce in the United States, and it in solid rock. The sides are cut by air a-big first-classand heavy ore pier, the place was a wilderness of forest and swamp. Then there was neither line nor trail through the woods from Lake Superior at Michipicoton Harbor to the ore. Half of the eleven months since have been winter, the land is underlaid by iron, copper and the waste material is used in crecting the great buildings. There will be a power house 1,380 feet long, 100 feet wide and 106 feet high. It was designed by a Philadel phia architect and is a massive and handwith no means of communication with the outside, and now the equipment is complete. From December to May there was no way of anyrning else, over 125 miles of ico between the Sault and Michipicoton. All the equipment in sawmills, food, tools, supplies from eighty-five pound steel rails to pails and horsepower has been leased for a long term thour, from a hundred and ten ton loco-of years to the Union Carbide Co and motives and seventy ton shovels to the to the smallest unnumbered necessaries of work in the wilderness, had to be brought in before the winter began. All through the severe cold of the region north of Lake Superior the men graded and built the road and opened the mine. The country is all the original cost, as well as an annual mountainous. In twelve miles the road, interest. Some 10,000 horse-power on the though taking advantage of all streams and Michigan side will be used in the reduction valleys, rises 650 feet, and skirts, precipices of copper from that state and for other is the mechanical mill now, and cliffs hundreds of feet high.

This fall work will be begun to remedy

The company has explored the ore region and come to the conclusion that there is a sixth great iron ore range of Lake Superior. The economic importance of this cannot be overestimated. The company under its land grants has taken possession of the entire range of sixty miles in length.

To encourage this company in its expenditures and development both the Dominion and Ontario Governments are pledged, and they have given it a large grant of money and lands. The lands include 1,650 000 acres for a road running from the Sault Vising his way to the Company Baife. to Missinable on the Canadian Pacific, 150 miles northerly, and 1,000 men are now working on this road. The Dominion has also given cash subsidies and \$360,000 was paid a few days ago, to be followed by more as the work progresses. For an extension of the road to Hudson Bay, which will be reached in five years, an additional grant of

miles north of the Sault near the shore of to be selected in one bunch, but within a and now scarce in the United States, and

In five years, too, the company will have absorbed all the outflow of Lake Superior, except what was needed for vessels. One canal to give 20,000 horsepower is now in of years to the Union Carbido Co. and the United Alkali Co. The former is now using a great power at Niagara for the manu-facture of carbido of calcium. The Sault power will cost it perhaps a third of what it pays at Niagara, and yet the development concern will in the arty five years and beal concern will, in twenty-five years, get back

mickel ore it was necessary to have a mine. \$500,000 and 1,250,000 acres has been begun on the Canadian side of the river on The company secured a mining location 125 offered. The lands of these grants are not a canal that is to develop 40,000 horse-power a canal that is to develop 40,000 horse-power more. It is estimated that this will take all the power of the river. The Michigan canal is to be furnished with 320 turbine wheels, each four harnessed to one great single-phase dynamo, the whole to generate 50,000 horse power. The contracts for wheels and generators have been made, and the canal is being pushed with 1,000 men, and all the steam and compressed air appliances that can be assembled. It is a cutting two and a half miles long, two hun dred feet wide and twenty-two feet deep, through the heart of the city and much of it in solid rock. The sides are cut by air phia architect and is a massive and hand-some structure. No such power house exists on any water-power to-day. This canal and power plant will have cost, when done, \$2,750,000. The second Canadian canal will cost nearly as much

In all, the company has so far spent \$4,500,000, and has plans that will call for the expenditure of \$15,000,000 or more additional. The Algoma Commercial Co., which is the name of the parent organiza-tion, is now spending money at a tre-mendous rate. The daily pay roll is \$5,000, or \$1,500,000 a year, and this will have to be continued for years. So far, there is no return, except from the one pulp mill and the mine, and the latter cannot bring much till another year. The sulphite mill will be a vast profit earning institution in 1901, as

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the difficulty that must come very soon, the permanent lowering of the waters of Lake Superior. It is an international question, and neither the Canadian or American Government will permit any change in these waters. So a dam will be built at once clear across the head of the rapids. The dam will be 2,000 feet long, and will be a series of stone and concrete piers, connected by steel gates to be open or shut as occasion requires. It is not improbable that the company may raise, instead of lower the level of Lake Superior. Every foot of raise in the level will mean much to it.

Here, at the Canadian Sault, the company has one of the finest laboratories in existence. It is carrying on analysis by electrolysis in minerals regularly, and the labora-tory and library connected with it are fitted up as completely as those of any technical school in America. The company has also a machine shop, where 250 men find work day and night on its own machinery and tools. The shop is the best in Canada and few in the United States excel it. An addition, 180x100 feet, and two storeys high has just been completed, and is now being filled with tools from the best makers in the world. There will be 1,800 feet of these is steadily employed with a large foundry connecting for the Algoma Company.

In order to permit the shipment of iron this year and in vessels it could utilize in

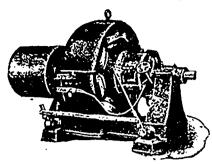
winter on the oceans, the company sent one of its men to England three months ago, and he bought four steel ore ships that had been in the Greek and Spanish trade. They are all here now carrying ore. When lake navigation closes in the fall they will be sent to the sea, carrying cargoes of pulp for wherever the company has orders—France, England, Russia, Japan or India. During the winter they will trade on the seas, and in the spring they will return to the upper lakes. This is made possible by the completion, last June, of the Canadian canals to the seas. Next year the company will have four more of these ships, now building in England, and the eight will find steady employment in ore-carring on the lakes. It is expected to invade the American market, in face of the forty cent tariff, for this will be no obstacle on account of the short rail-haul and the ease of mining. The ore is mined now, and will be for years, by mere quarrying from the face of high cliffs. By draining a small lake, a face of ore 220 feet high will be exposed, and the draining will be a mere cut through rock across a ledge fifty feet wide.

It is proposed to erect a mill for rolling nickel steel rails, etc., and the product will be 1,000 tons a day. This will not be in operation for some years, however. The company is now erecting half a dozen great stone structures for its mills, reduction works, electrical smelting furnaces, etc., and the whole neighborhood of its works is being improved on a large scale.

In excavating for the works now under way, Mr. Clergue disclosed the original lock for carrying vessels past the rapids. It was built by the Hudson Bay Co. 150 years ago, and its very existence had been forgotten. It is an impressive commentary on the life of the West, standing beside the locks of the present day. It is forty feet long and ten feet wide, while, a stone's throw away, are locks 1,000 feet long and 100 feet wide, filled to overflowing with the commerce of the Northwest. Close by was the block-house of the Hudson Bay Co., surrounded

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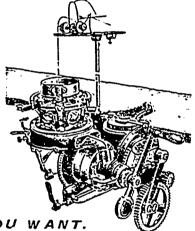
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house of the Hudson Bay Co., surrounded HAMELIN & AYERS, Lachute Mills, Quebec, Can.

wood. The building was put in repair, and is now the home of the directing genius of the place. The stockade is replaced by a handsome stone wall with a unique parapet.

#### THE COAL OF THE WORLD.

It is a curious thing that, while never was coal so plentiful, nover was coal so scarce as it is just now. This may seem "a paradox, a paradox, a most amusing paradox, but it lare is strictly true. More coal is being produced in all parts of the world than ever was done before, yet in all the principal centres of consumption the demand is greater than the greater than that of 1889. In the United supply. It is probable that a change is about remarkable. The output of 1899 is stated to take place, but we are referring generally to take place, but we are referring generally to the position as it has existed for the last to the position as it has existed for the last 230,838,973 tons, but by our Board of Trade six or nine months, during which prices have risen from fifty to seventy-five per cent. It (on a New York non-official estimate) at 1218,376,000 tons. The one estimate is paper writers seem determined to perpetuate) to suppose that the Boer war has increased the consumption of coal; on the other hand, it has to a small extent restrained the

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THOMAS C. !RVINC, Cen'l Manager Western Canada, TORONTO.

JOHN A. FULTON, Cen'l Manager Eastern Canada, TORONTO.

production. For instance, in 1898 the colleries of the Transvaal, Cape Colony, and Natal turned out 2,487,669 tons; but it is doubtful if last year (1899) they turned out as much as 2,000,000 tons before the war put a stopper on some of them, while the reduction in output this year to date must be much greater.

The production of the United Kingdom last year was 220,085,000 tons, the previous largest output having been 202,130,000 tons in 1807. The increase was thus about 18,000,000 tons on the previous maximum, and the output of 1899 was 44,000,000 tons probably as much too high as the other is too low, and we take 225,000,000 tons as approximating the correct total. This is proximating the correct total. 29,000,000 tons more than the previous maximum (in 1898), and no less than 99,000,000 tons more than in 1889, in which, however, the production dropped from the previous year. America, therefore, is not only now producing more coal than England, but is increasing her output at a greater rate than is England. Germany is the next largest producer, and last year turned out 101,622,000 tons, being 5,312,000 tons more than the previous maximum (1898), and 34,000,000 tons more than in 1889. France comes next with 32,331,000 tons last year, being 500,000 tons above previous record (1898), and 8,500,000 tons more than in 1889. Belgium comes fourth with 21,918,000 tons, which is a drop of 170,000 tons from the record output of 1898, but about 2,000,-000 tons more than that of 1889. following is the coal production of foreign countries as near as we can get at it :

COAL OUTPUT OF FOREIGN COUNTRIES.

	Tons.
German Empire	101,622,000
France	32.331.000
Belgium	21,918,000

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Russian Empiro	12,185,000
Austria-Hungary	12,500,000
Spam	2,672,000
Swedon	250,000
United States	225,000,000
Japan	5,500,000
Transvaal	1,500,000
Turkey and Greece	50,000
Portugal	25,000
Holland	120,000
China and Indo-China	3,000,000
Netherlands India and Borneo	150,000
Chili	500,000
Mexico	500,000

Total foreign coal........419,823,000 The above relates to bituminous and anthracite coal, in addition to which the following "brown coal," or lignite, is produced.

LIGNITE PRODUCTION OF FOREIGN COUNTRIES.

	1008.
German Empire	34,203,000
France	603,000
Spain	70,000
taly	350,000
Austria	22,000,000
Hungary	5,000,000
Russia	150,000
Japan	20,000
United States	1,500,000

Total lignite..... 63,896,000 Of course, although lignite cannot be used for all purposes, it is used for some purposes instead of ordinary coal, and therefore enters

into the world's coal supply.

o far foreigners; now for the British
Empire. The output of the United Kingdom is stated above, and under the British flag, India, Canada and New South Wales, are running each other hard for second place. That of India in 1898 was 4,604,980 tons, being 600,000 tons above previous record, and nearly 3,000,000 tons more than in 1889. That of New South Wales was 4,706,251 tons, being 320,000 tons above the previous year, and upwards of 1,000,000 more than in 1889. Each of these countries would produce at least 5,000,000 tons last year, though no returns are yet available. Canada in 1899 produced 4,566,000 tons, or 390,000 tons above previous record, and 2,000,000 tons more than in 1889. We take

OUTPUT OF BRITISH POSSESSIONS.

the following as the

United Kingdom

000,000 566,000 000,000 250,000
000,000 250,000
000,000 250,000
250,000
450,000
4,000
55,000
000,000
190,000
350,000

Total British possessions.... 16,865,000 Summing up, we have the following as the WORLD'S OUTPUT OF COAL (1899). Tons.

British Possessions	16,865,000
Total British Empire	236,950,000
Foreign countries Foreign (lignite)	63,896,000
Grand total	720,669,000
Deduct lignite	63,896,000

Total ordinary coal.......656,773,000

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This is at least 60,000,000 tons more than was ever before produced in any one year. Yet it has all gone into consumption, leaving the world unsatisfied. Of course, the consumption, both in gross and per head of population, is naturally greatest in those countries which make most use of steam traction and of steam machinery. But, while the largest aggregate consumption is in the United States, the proportion per capita is higher both in the United Kingle dom and Belgium, in which coal is practically the only power-raiser. In America there is a large employment of other fuel, and of water-power. Yet the consumption there of coal is simply enormous. The following

COAL CONSUMPTION, 1899.

shows in the principal countries the

Country.	Quantity. Tons.	Per capita. Tons.
United States	193,497,000	2.60
United Kingdom	153,798,000	3.83
Germany	88,141,000	1.62
Bolgium	18,349,000	2.75
France	40,921,000	1.06
Austria-Hungary	17,171,000	0.37
Russia	15,114,000	0.11
Italy	4,414,000	0.14
Sweden	2,694,000	0.53
Spain	4,429,000	0.19
India	4,657,000	0.01
Canada	6,625,000	1.37
New South Wales	1,915,000	1.42
Victoria	805,000	0.68
Now Zealand	957,000	1.29
Cape Colony	385,000	0.20

Note-In the case of the United States and Russia lignite is included, not otherwise. Some of these figures relate to 1899, and some to 1898, returns not being all to the same date; but they give a fair view of the relative positions. It will be seen that the countries consuming more coal than they produce are France, Russia, Sweden, Spain, Italy, Austria-Hungary, Canada, Victoria and Cape Colony. The only countries which have absolute surplusses over home consumption and imports are the United King-dom, Germany, Belgium, Japan, the United States and New South Wales.—Fairplay.

DEVELOPING CANADIAN INDUS-TRIES.

An Ottawa correspondent of the Chicago An Ottawa correspondent of the Chicago Seven years ago H. M. Whitney, a Boston, Times Horald writes. In many respects (Mass.) capitalist, formed a syndicate called canada and the United States are much alike. In regard to minerals the two countries are about equally resourceful, but with in the Sydney coal held from Sydney to the important difference that Canada has Louisburg. Consolidation under a vigorous had less than \$1 of capital for her mineral development for every \$20 spent for similar purposes in the United States. Moreover, while the United States exports of iron and steel and their products are increasing by leaps and bounds, Canada has hardly begun to make iron for her own needs, although.

In 1892 the total amount of coal exported. to make iron for her own needs, although

All that is needed by the Dominion is the investment of capital to develop the iron industry. American business and the state of this coal field was 842,870 tons. For the current year the export will be at least 2,500,000 tons.

In March of last year 41-10 industry. now beginning to provide this necessary desideratum.

due much of the substantial progress and year ago, was the moribund country town prosperity of recent years in the mining of Sydney. In that brief space this little industry of this country and these are to-day town has developed into a bustling city of important factors in the upbuilding of all some 15,000 with a rapidly increasing population. lines of industrial development in Canada. lation. A striking case in point is the awakening of A striking case in point is the awakening of Cape Breton, in the province of Nova Scotia, from its long slumber of 150 years to re-occupy, though in an altered capacity, the place in the world's history which that Island possessed under the ancient regime. This revival is entirely the result of American and to available markets, which are the three main considerations in founding such can push and money and it will not only an industry.
enrich the province of Nova Scotia, but will The three

oblivion.

was it again heard of by the outside world, but this time in the commercial, not the political, world.

Canada and the United states are much the Dominion Coal Co., and acquired a

In 1892 the total amount of coal exported

& Steel Co., was incorporated, with Mr. Whitney as president, to operate in Cape Breton. Already a revolution has been To American enterprise and capital are brought about in what, only a little over a

It is difficult to imagine a more favorable spot for the establishment of a great iron

The three main constituents needed to enrich the province of Nova Scotia, but will beneficially affect the whole Dominion.

The great duel of the eighteenth century was that between England and France for colonial empire. In those days the name of Cape Breton was a well known one at the courts of Versailles and St. James, and the conquest of Canada was achieved as well extensive claims. It has also made arrange-beside the Atlantic breakers of Louisburgh as on the plains of Abraham. Under British rule Cape Breton entered into a long oblivion.

The three main constituents needed to produce iron or steel are iron ore, coke and limestone. The two latter are abundantly supplied from the bituminous coal of Sydney colonial empire. In those days the name of important the company's large quarries of limestone, both near at hand. There is iron ore courts of Versailles and St. James, and the company owns extensive claims. It has also made arrangements for shipping ore, if advisable, from the Santiago district in Cuba, and from Spain, but practically all the ore, for many oblivion. oblivion.

In 1820 the island was united to Nova one of the most remarkable iron mines in Scotia, but not until many years afterward the world.

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AND AGENCIES EVERYWHERE ABROAD.

When writing to Advertisers kindly mention THE CANADIAN MANUFACTURES.

Off the southeast coast of Newfoundland, on Great Bell Island in Conception Bry, about twenty miles from the city of St. John's, is the Wabana mine. The ore bed consists of small regular blocks of red hematite, most of them about four inches long, two wide and two thick, but some The Canadian Rand Drill Co., of which considerably larger. These blocks are piled James F. Lewis, the well-known Chicago one upon another, and close together, making ongmoor, is president, has a well equipped a bed of ore of an average thickness of eight, and thoroughly modern plant at Sherbrooke, feet, extending over 817 acres. The bed is Que., which was visited by the members of estimated to contain over 28,000,000 tons of the American Institute of Mining Engineers available ore, beside the areas under the sea, on their recent Canadian trip. We take the where there are undoubtedly far larger following detailed description from the Enquantities concealed than even the vast gineering News:

will oventually surpass even Alabama in the with concrete. This floor construction has cheap production of pig iron.

## A MODERN MACHINE SHOP IN CANADA.

quantities concealed than even the vast masses already known.

The price of this ore delivered at the furnaces in Sydney, including cost of mining, furnaces in Sydney, including cost of mining, loading on ship, transportation and unloading, will not exceed \$1 a ton. When it is considered that the American furnaces are buying Lake Superior ore at Cleveland for size five feet high. The roof trusses are of \$5.75 a ton and transportation thence by rail to Pittsburgh, the difference in price is plank covered with tin, and the flooring is so striking that the advantage which it gives three-inch hemlock plank, set on eight by to the Canadian enterprise is obvious. It is thought not to be improbable that Sydney broken stone pounded down and covered

proved to be so solid that all ordinary machinery needs simply to be fastened to it by lag screws, individual concrete founda-tions being required only for the larger machines. The window area in the side machines. The window area in the side walls and in the monitor roof is very large and the whole interior of the building is covered with asbestic whitewash, making the shop an exceptionally light one. To one side of the main building are joined three wings, each thirty by thirty-six feet, one at each end and one at the middle, which serve respectively for a blacksmith shop, power house and offices. The wing containing the offices has a second story, which is utilized for the drawing rooms, blue-print rooms, vaults, etc. To the rear of the centre wing containing the power plant is a coal storage shed arranged for the separate storage of steam, tempering and blacksmith coal. Behind this coal storage shed is the pattern shop and to one end of the main shop is the pattern storage house, both buildings being similar in construction to the main building.

The arrangement of the machinery in the

main shop is on two sides of a centre aisle.

The plan adopted was not to group similar tools together; but knowing exactly the work to be done upon the product, it was planned to place the tools so that the rough casting is passed from the machine performing the first operation to that performing the second and so on to the erecting floor for assembling. Air compressors and hoists are built on the left side and drills and coal cutters on the right side of the shop. The assembling floors are at the ends of the shop. The erecting floor for small compressors is covered by a two-ton travelling crane. For the erection of large compressions the main aisle is employed so that the main travelling crane, running lengthwise of the shop, can be used for handling the heavy parts.

Roughly speaking, the main erecting floor occupies the centre aisle space for one-half the length of the building. The floor consists of I-beams set on cast iron bed plates which in turn rest on concrete foundations. These beams are leveled up so that a

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-REPRESENTING-

The Largest European and American

MANUFACTURERS OF

## MILLS, MINES AND SMELTING MACHINERY SUPPLIES

EXPORT TRADE A SPECIALTY.

Apartado No. 83, DURANGO, MEXICO.

## JOHN J. KELLER & CO.

104 and 106 MURRAY ST. **NEW YORK** 

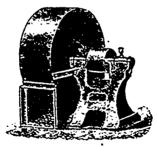
220 Church St., Philadelphia. 135 Pearl St., Boston. 18 Pryor St., Atlanta, Ga.

## Aniline Colors, Dyewood Extracts, Sumac and **Nutgall Extracts.**

FAST COLORS for Wool Dyeing, One Dip Cotton Colors, Novelties and Specialties for Calico Printing.

MANUFACTURED BY

JOHN R. GEIGY & CO. BASLE, SWITZERLAND



PLANING MILL STEEL PLATE

For removal of refuse from Wood-Working Machinery.

## CYCLONE DUST -SEPARATORS

Made of Galvanized Steel. All Sizes for Fans from 30 inches and up.

Estimates cheerfully given for Complete Installations of Fans, Piping, Gates, Hoods and Separators, with or without Shavings Feed Attachment to Boiler Fires.

## McEACHREN HEATING AND VENTILATING GO...

GALT,

WE MAKE-

Forge, Cupola and Disc Fans, Electric Fans, Heaters and Fans for Lumber and Wool Drying, etc., and for Heating of Factories. STEAM TRAPS, OIL SEPARATORS, ETC.

machine placed upon them requires to be ing one of the wings. This shop is equipped handling heavy work on the large machine lined sideways only. At one end of the with two large and two small forges, and tools bordering the main centre asle. The floor is a pit four feet wide and twenty-feet three tempering forges. Here also is placed weight of any machine or of its individual long, walled with masonry, which serves as a fly-wheel pit when the large compressors are set up for testing previous to shipment. The heavy tools are placed along the sides of the main aisle so that the handling of the heavy work done on them may be accom-plished by the large crane. The smaller tools are placed marer the sides of the the horizontal swing or revolution of the building and are run by two rows of line beam on its centre pivot and of the travel Almiral hot-water system is employed. The shafting extending longitudinally of the of the carriage running along the beam it water is heated by exhaust steam after it building at about the middle of each side. will be seen that the whole floor area of the comes from the feed-water heater, which The transfer of power across the shop is by shop is covered by the air hoist. The draft passes into a large exhaust heater similar to means of a rope drive at one end. The for the forges is obtained by a blower and a feed-water heater. A centrifugal pump line shafting is mostly two and seven-the smoke is removed by an exhauster. In in the engine room provides the necessary sixteenth and two and three-sixteenth inches the middle wing opening off the main build-circulation of the water through the heating in diameter, fitted with split steel pulleys mg is located the power plant, a fire wall coils which comprise some 1,500 feet of one and Hyatt roller bearings throughout. Most of the machine tools are of Canadian plant. A ninety horse-power Jenckesmanufacture. In the drill department, Corliss engine operates the main line shaft-where standardization is an absolute re-ing, while a Rand standard duplex compresquirement of construction, the construction sor with eight by fourteen by twelve inch is all jig work, each individual part having its special jig. The tool room which is inch compound steam ends furnishes comsprinkler system, consisting of 450 sprinkler equipped with a lathe, twist-drill grinder, universal grinder and milling machine, and universal grinder and milling machine, and the cities of the city water is furnished universal grinder and milling machine, and the cities of the city water is furnished universal grinder and milling machine, and the cities of the city water is furnished universal grinder and milling machine, and the cities of the city water is furnished universal grinder and milling machine, and the cities of the city water is furnished universal grinder and milling machine, and the cities of the city water of the city water is furnished universal grinder and milling machine, and the cities of the city water is furnished universal grinder and milling machine, and the cities of the city water is furnished universal grinder. in addition emery wheels are placed at convenient intervals around the shop. At one end of the building is a supply room separated from the main shop by a wire fencing, and here are kept all finished durlicate drill parts, packing, pipe fittings, compressor and engine parts and attachments, etc.

the power hammar which is operated by parts is ascertained while loading the cars compressed air. The handling of heavy by means of a Fairbanks' scale hung from work is done by a radial crane arrangement the crane hook. The hose carrying the air consisting of an I-beam pivoted at the to the crane is taken care of by an arrange-centre, the ends of which travel on a cir- ment over head of a carriage traveling on an cular track. A trolley travels along this I- I-beam. The crane is said to have proved beam and carries an air hoist. By means of especially satisfactory in its operation. separating the boilers from the rest of the compound air and eight by twelve by twelve piston drills, etc.

the compressed air machines is the large and taking its water from the Magog river. travelling bridge crane covering the main In addition there are four two and a half shop floor from one end to the other of the inch hose lines from the city water mains. rill parts, packing, pipe fittings, compressibiliding. This crane is of ten tons capacity The pattern shop has a similar sprinkler and engine parts and attachments, etc. At the same end of the building as the Equipment Co., of Harvey, Ill. It is em-storage house and general storage house are

For heating the building the Evansand a half inch pipe located around the sides and overhead on the cross beams of the building. This system has successfully heated the shop with the temperature at thirty-five degrees F outside. The shop building is equipped with the Walworth mains and the other a five hundred gallon In some respects the most interesting of fire pump located in a separate pump house ployed for loading cars, creeting work and equipped with dry sprinkler systems.

#### THE ELECTRICAL CONSTRUCTION CO.

Some of the orders for electrical machinery recently filled by the Electrical Construction Co., London, Ont., include as follows:—
Berlin Furniture Co., Berlin, Ont., a 150-light multipolar dynamo to be installed in their new factory.

supply room is the blacksmith shop occupy-

McLaughlin Carriage Co., Oshawa, Ont., a 600-light generator, and the complete wiring of their new factory.

The Jackson-Cochrane Co., Berlin, Ont., a 75-light multipolar

dynamo for their iron working establishment.

Messrs. McLaren & Bate, Montreal, one 5-h.p. bipolar motor.
Oram & Carter, Kingston, Ont., one 8-h.p. bi-polar motor.
L. Allcock, Sault Ste. Marie, Ont., one 5-h.p. bi-polar motor.
Rehder Plating Mfg. Co., Thorold, Ont., one 12-h.p. motor.
G. E. Mathews, Montreal, three electrical machines of different

sizes. Parties in Manitoba through their agent at Winnipeg, one 15-h.p. multipolar motor, one 16-h.p. multipolar motor, one 8-h.p. bipolar motor.

#### COWAN & CO.

Messrs. Cowan & Co., Galt, Ont., are enjoying the "growing time." Some of the recent sales of machinery made by them include as follows:

Adamson Moulding Co., large moulding machine.

George Gray, Harriston, Ont., large double surface moulder and planer.

Gold Medal Furniture Mfg. Co., Toronto, revolving bed extra heavy double surfacer.

Great Northern Railway, City of Quebec, Corliss steam engine and boiler, and car load of wood-working machinery. Richard D. Walsh, Chatham, N.B., heavy planer and matcher,

and improved saw table. John McDonald & Co., Chatham, N.B., full outfit of wood working machinery for one of the largest and best equipped

planning mills in the Maritime Provinces.

The Dominion Coal Co., a variety saw table for their works at Green Bay, N.S.

King & Yorston, Toronto, outfit of woodworking machinery.
Hepworth Mfg. Co., Hepworth, Ont., large 12-inch moulder.
McDonald & Whicher, Colpoy's Bay, Ont., 60-in. x 13-ft. steam boiler. Isaac Sargant, London, Ont., re-saw machine.
Fernie Lumber Co., Fernie, B.C., carload of saw mill machinery.
Joseph Lumy, Ottawa, resaw machine. W. C. Edwards & Co.,
Hull, Que., cut-off saw and machinery.
Sydney Mfg. Co., Sydney,
N.S., large 12-in. moulder.



THE WATER POWERS OF CANADA.

To this day Canada, although three hundred and sixty-five years have clapsed since Jacques Cartier sailed up the St. Lawrence in search of the coast of China, remains in many respects an undoveloped country. For all the years that it has been known and explored, and for countless thousands of years before, its mighty rivers have rushed headlong to the sea wasting an uncounted total of power that must ultimately be available for all sorts and manners of industrial enterprises. It is only lately that due attention has been given to the magnificent resources of this character which the country possesses, and now there is going on all over the provinces of Ontario and Quebec an awakening of interest in water-power stimulated by the capacity of modern electrical engineering to utilize and distribute the valuable power of the many cataracts contained in that region. The St. Lawrence is partly—and every American must regret that it is not wholly—an international boundary line, and upon it and its tributaries some of the most notable developments have taken place. On the New York side, at Massena Springs, a gigantic plant capable of producing 150,000 horse-power, is nearly finished. Further down the river, at Montreal, the Lachine Rapids plant has been in operation for several years to the great satisfaction of all concerned in it. Near by, at Chambly, on the Richelieu River, is another fine plant, developing 12,000 horse-power, and further down at Three Rivers, is still another. At Quebec, the falls of Montmorency, celebrated in verse and story, have lately taken on the less poetical but more utilitarian attitude of turning water-wheels and generating electricity. These develop-

## SOMETHING GOOD—

### Who Wants it?

A prominent American Typewriter Manufacturing Company desires to establish connections with a first-class party, with the purpose of placing their machine upon the Canadian market.

Must have knowledge of the business and able to show a first-class record. All answers treated strictly confidential.

Address, with details of experience,

#### VISIBLE WRITING,

Care of

CANADIAN MANUFACTURER, TORONTO, CANADA. ments, as large as they are, have yet failed to abstract more than an insignificant percentage of the vast energy that is running to waste in the multitudinous cataracts of Canada. It is merely a beginning that has been made and the future that lies before the happy region blessed with such predigal gifts of nature in the shape of an abundant and inexpensive power is almost impossible to foresee.

It is pleasant to note that many of these plants have been developed by American enterprise and that practically all of them have been made possible by the use of American-made machinery. Camada has fully waked up to the mmense value of this variety of its natural resources. Against it may be placed only the inhospital climate of the country, which, during certain months of the year, inevitably causes more or less trouble from ice in any hydraulic development. The fact that Canada has so appreciated its own resources should be an object lesson to certain regions equally well favored with respect to natural power and comparatively blessed as regards climate and situation.

For example, the state of Georgia contains as fine water-powers as are found anywhere on the Atlantic slope of North America. These powers are in a situation practically ideal as regards climate, transportation facilities, and abundant labor. Already they are beginning to be developed, but on a scale incommensurate with their

possibilities. It is gratifying to know that in New York State no effort has been spared to take advantage of the extraordinary possibilities which nature has provided in the way of rapidly flowing and swiftly descending streams. New England is a country of water-powers, but so far there has been but little attempt to develop these electrically. On the Pacific coast, both of Canada and the United States, there are magnificent waterfalls simply awaiting a greater density of population in the country for a demand for their utilization as sources of power.

There seems no reason to think that Canada will not eventually be a great manufacturing country, if cheap power and an abundance of raw material can make a country great in that direction.—Electrical Re-

viow.

#### FERRO TITANIUM.

Since the power plant at Niagara Falls has been in operation the tendency of the processes successfully operated there has been to revolutionize the various fields of manufacture. The fact that a wonderful amount of electric current is available at the Falls has made it possible for inventors of processes requiring great heat to secure it, and the electric furnaces of the Niagara locality are not equalled in the world. Now comes news of another establishment, the product of which is destined to exert an influence on the iron market.

It is estimated that of the iron ore avail-

ALEX. GARTSHORE, President. J. G. ALLAN, Sec. Treas. JAS. THOMSON, Vice-Pres. and Gen. Mngr

## CARTSHORE-THOMSON PIPE & FOUNDRY CO.

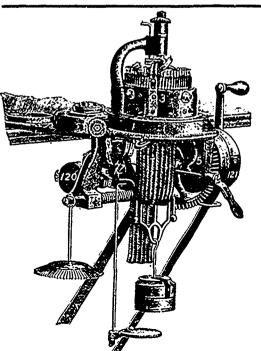
Limited



3 in. to 60 in. diameter.

For Water, Gas, Culverts and Sewers
Special Castings and all kinds of FLENIBLE AND FLANGE PIPE.

WATER WORKS SUPPLIES HAMILTON, ONT.



Seamless Hosiery

# KNITTING MACHINES

WE have been hard at it for nearly 1/3 of a Century.

We have had Success.

Our Customers have had Success.

Why? MERIT and SUPERIORITY in our Machines tells the story CATALOGUE FREE.

## CREELMAN BROS.,

Manufacturers.

GEORGETOWN, ONTARIO, Canada.

When writing to Advertisers kindly mention THE CANADIAN MANUFACTURER.

able in the United States at least thirty per cent. of it is unfitted for use because it is

Contains a percentage of titanium.

According to a Niagara Falls, N.Y., correspondent of The Paper Mill, in a small old stone building on the property of the Niagara Falls Power Co., Auguste J. Rossi has been experimenting with this ore, and has found a process by which it is made suitable for all kinds of use where iron is demanded. This means that the enormous deposits of this class of ore, heretofore thought unavailable, will now be brought into consumption. In the State of Now York there are mountainous deposits of this class of ore, and in the Adirondack region alone there is said to be a deposit that would last the world a century or longer.

At the same time that these experiments have been conducted search has been made in a no less important field for results whereby the quality of steel might be increased and its production cheapened. Success has also crowned these efforts, the result being the discovery of a method of producing a ferro-metal. This, in fact, is statements are maintained, is destined to win the favor of the world. Up to the present time it has been thought that Iron ore containing titaninm could not be worked as the titenic acid produced developed an infusible slag.

About 500 pounds of this new alloy, ferrotitanium, is turned out every twenty four hours at Niagara, and it has been given around to steel manufacturers with which to

Canadian Advertising is best done by The E. DESBARATS **ADVERTISING AGENCY, Montreal.** 

THE ABBEY IMPROVED CHILLED SHOT COMPANY, Limited, Newcastle,

What better testimonials do Sportsmen require than the following, viz.:
Output of Shot in 1839 exceeded 1897 by 5,040 cwt., or equal to the loading of (at 1 oz. per load) 9,031,680 Cartridges.
The winner of the All-England Championship Cup in December, 1828, fired with our shot, and speaks highly of it.

F. W. Hore's Sons, HAMILTON, Manufacturers of

Wheels, Wheel Materials, Shafts, etc.

#### WILSON & BURNIE,

FLOUR, OATMEAL and COMMISSION AGENTS.

Also at Glasgow, Scotland. LEITH.

Advances on Consignments.

### TRADE PATENIS, MARKS, CAVEATS, EGERTON R. CASE.

Registered Solicitor of Patents. **Notary Public.** TEMPLE BUILDING, TORONTO, ONT.



THE....

## what is known as titaniferous iron ore. It A. R. WILLIAMS MACHINERY CO.

Head Office,

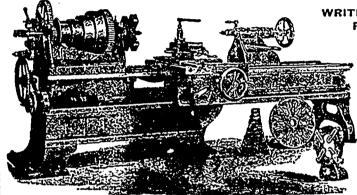
Manufacturers of and Dealers in

High-Class Iron Tools. Wood-working Machinery, Engines, Boilers,

Motors, Water Wheels, General Machinery and Supplies.



WE ARE THE EXCLUSIVE McGregor-Courlay Co. Limited, GALT. IRON WORKING MACHINERY.



WRITE TO US FOR PRICES.

> BRANCHES 193 Colborno St., BRANTFORD

345 and 347 St. James St., MONTREAL

Send for Circulars, Referring to this Advt.

## The Yeakley Vacuum Hammer.

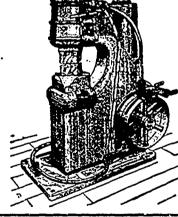
Canadian Patent November 9, 1897.

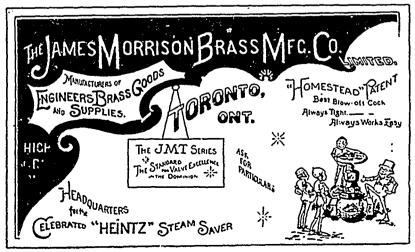
Is now Manufactured and for Sale by the undersigned Sole Proprietors of the Canadian Patent:

## George Brush

EAGLE FOUNDRY,

MONTREAL.





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#### CHARTERED ACCOUNTANT

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Manufacturers of Engine Sized Superfine Papers, White and Tinted Book Papers, Blue and Cream Laid and Wove Foolscaps, Account. Envelope and Lithographic Papers, etc.

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RAILWAY, TRAMWAY, and

#### ...Contractors' Supplies METALS and SCRAP IRON

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MANUFACTURERS' **AGENTS AND** COMMISSION MERCHANTS.

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Will be pleased to correspond with Canadian Manufacturers and Exporters desirous of oppoing up direct relations with Austraiasia.

experiment, and these experiments have created a demand, and a company is about being formed to erect a large plant at Niagara Falls for the production of this articlo.

#### HOW COMES IT SO

The Confectionair, a leading organ of the German textile and clothing manufacture, recently contained an article from its correspondent at Chemmitz which is of interest to our readers. It says, under the heading "How the Americans cause as Competition with our Own Workingmen"

Year by year, the American textile industry grows and makes our manufacturers look with dire anxiety to the future, for the United States not only competes with us in its own market, but will at no distant date be a powerful competitor in other markets. Even the most optimistic manufacturers of Saxon textiles do not deny that in some articles they cannot approach American fabrics. Such are the sixteen pm lines which were formerly imported into the United States from Germany, but are now entirely replaced by the home goods. The question obtrudes itself, How has the rapid rise of manufacturing been made possible in the agrarian Umon ? The immediate cause was the transplantation of the German in dustry to the United States

The writer here gives names of German firms which have established textile factories in various sections of the United States, and adds.

Aside from these, many of the largest manufacturing firms in the United States have German members or German managers, and the operatives are almost without exception Saxon textile workers. Thus our industry has been deeply hurt. It is a sorrowful fact that Saxon manufacturers have reframed from doing anything to check the emigration of such a vast number of skilled operatives; it is now too late to make up for this omission, the consequences of which are shown in the lack of requisite working force here and the steadily rising capacity of the American in lustries to take foreign markets from us

This conveys a "lesson in economics that our free trade friends should profit by If the mountain will not go to Mahomet, no thing is left to be done but for Mahomet to go to the mountain. If German manufac turers are restricted entrance into the American market, nothing is left to be done but for German manufacturers to transfer their factories to the United States - Protection dime it

The Toronto Woolen Machinery Co. Toronto, have recently placed several broad looms in the worlan mile of Messrs. E. Warner & Son, Alvinston, Ont They are affording entire satisfaction'

Another colony will follow the lead of Canada and provide its people with penny postage within the Empire It is an no unced that Australia will probably take this stop on January 1 next, when the federation of the colonies on the island continent is also inaugurated.

### **J**ALVANIZING

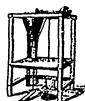
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WINDMILLS, PUMPS, TANKS, Etc. ONTARIO WIND ENGINE and PUMP CO.

95 ATLANTIC AVE., TORONTO.

#### SPECIAL MACHINE

For Packing Soda, Baking Powder, Coffee, Chicory and all Powder-



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In Packages of from half ounce to six lbs. For Flour and Other

Cereals, Six to fourteen lbs.

Ask us about this Machine.

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TORONTO

Shipping Tags.

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#### A ITOMATIC CHECK BOOK COMPANY

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We are the largest manufacturers of Shipping Tags in Canada. We make all the standard sizes and a great variety of special sizes.

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The Rehder Plating & Mfg. Co., THOROLD, - O! Manufacturers of

Stove and Piano Trimmings and Novelties Fine Grey Iron Castings a Specialty.

Nickel, Copper and Brass Electro Plating. WRITE FOR PRICES.

#### TORONTO MACHINE SCREW CO. Manufacturers of



Hoxagon AND Square Head Cap Screws.

Steel and Iron Set Screwa Hanger and Planer Holts, Studs, etc.







### Smith Wool-Stock Co.

Makers of

### wool Stock, SHODDIES, Etc.

W. H. PARKKR

### NEW TORONTO WOOL STOCK CO.

MANURACTURERS OF

WOOL STOCK and SHODDIES Write for Samples and Prices.

NEW TORONTO, - ONTARIO, CANADA.

A. S. PARKER, NEW TORONTO



Dealer in Woolen Waste. Carnetting a Specialty

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Manufacturers of

Hosiery, Shirts, Drawers, Glove Linings and Yarns.

Selling Agents-D. Morrice, Sons & Co., Montreal and Toronto.

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Fine Tweeds, Cassimeres, and Fancy Worsted Suitings and Trouserings.

Canada Elevator Werks,
Quoen and Peter Sts.,
HAMILTON, ONT. Parent Safety Hydraulic,
Hand and Power ELEVATORS.
.....Telephone Connection.

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PRTABLICATION 1789. AGENOY ESTABLISHED IN CANADA, 1804.

PATERSON & SON,

GENERAL AGENTS FOR THE DOMINION.

London and Lancashire insurance Buildings, } - - MONTREAL, QUE, 184 St. James Street,

Agent at Toronto;

20 Toronto Street.

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STEAM GAGE AND VALVE CO. Sole Proprietors and Manufacturers of

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Original Single Bell Chime Whistles.

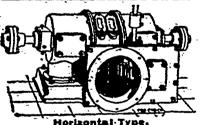
BRANDEN PATENT PUMP VALVES

CLARK'S LINEN FIRE HOSE AND ADJUSTABLE COUPLINGS

All Kinds of Pressure and Vacuum-Gages used in the Various Arts

Gold Medal Paris Exposition, 1829 Ten Highest Awards Columbian Exposition, 1892

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"LITTLE GIANT" TURBINE

....FOR ALL PURPOSES....

HORIZONTAL AND VERTICAL BUILT IN 44 SIZES.

We guarantee a higher percentage of power from water used than any other wheel on the market.

Water Wheel Governors, Machine Dressed Gearing, Pulleys, Shafting and Bearings. Ontalogue and Gear List mailed on application, Correspondence Solicited.

#### GLENORA, ONT. J. C. WILSON & CO.,

### ROLLED THREAD MACHINE SCREWS -

Equal to CUT THREAD [

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COST LESS. HARVEY HIBBELL

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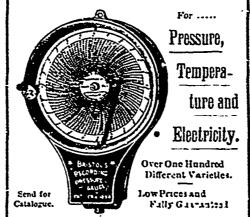
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