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## THE TOROVTO ENHIBITION.

The Toronto Industrial Exhibition Association have assigned the Camadian Manufacturers' Association their accustomed oflice roum in the Press Building on the Fair Grounds, and I take pleasure in announcing that it will be thus occupied during the two weeks of the forthoming Fair beginning on Seatember 3. All members of the Manuficturers' Association will make this their head-
yuarters during the Fair ; and all Canadian manufictures and American manufacturers, and all other manufacturers, and all their friends-their sisters and their cousins and their aunts are invited to make use of the accommodations which will be there provided. As usual, the latch string will hang on the outside of the door; and on the inside will be found conveniences which will be appreciated under the circumstances. The fiair promises to be exceedingly interesting to all concerned, and particularly so to mannfacturers. That management are doing all within their power to make it thus, and they will undoubted! succeed, as they always do. The Toronto Fair is always of great pecuniary advantage to exhibiting manufacturers.

$$
\begin{aligned}
& \text { J. J. Cassider, Secretary, } \\
& \text { Canadian Manfacturers' Association. } \\
& \text { THE TORONTO INDUSTRLIL F.IR. }
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The continued popularity of the Toronto Industrial Exhibition, which opens on the ard of September, is abundantly evidenced by the cery largs increase in the number of exhibits to be shown in all the departments. The display in the Main Building and Machinery Hall will be par ticularly full and varied, and notwithstanding the entire re-arrangement of the former building with the object of economizing space and showing the exhibits to the best advantage, the management anticipate some dificulty in meeting the greatly increased demands on that space. Among other changes in the internal arrangements, the fountain in the centre, long a familiar object to Fair visitors, has disappeared, being replaced by a bayd-stand, underneath which booths have been construct 1 for the sale of specialties. This is an improvement that will be welcomed by many exhibitors who do nut approve of the sale of eatables and other articles in their immediate neighborhood. Henceforth all privileges to sell in the Main Building will be strictly confined to the particular lacation set apart
therefor. therefor.
This journal has frequently called attention to the inadequate and defective accommodation afforded to exhibitors of machinery in operation in the building devoted to that purpose. We are pleased to learn that the enterprising management of the Fair fully realize the shortcomings of Machinery Hall, considered with relation to present day requirements, and intimate their purpose before long of replacing it by at new building better adaptec in its construction and appointments for the display of heavy machinery. The large outlay involved by the building of the cattle sheds, stables and new grand stand last year, however, has necessitated a postponement of this much-needed inprovement to a future date. When the work is undertaken the expectation of the manufacturers that their requirements and interests will be provided for as fully and with the same perfection of detail as those of the farmers and stock-breeders have been, will no doubt be entirely fulfilled. In the meantime such temporary repairs and alterations have been made in the present building as were urgently required. Changes have been made in the location of the engines and a portion of the floor has been relaid with 3 -inch planking.
The attention of inventors and mechanical experts has been of late directed towards the possibilities of electrical development. Recognizing this tendency and the interest
created by the practical application of this wonderful fores, a great deal of space has been devoted to electrical exhibits and those interested will have an opportunity of familiarraing themselves with the latest discoveries and practicall appliances in which electricity furnishes the motive power.

The Cmadian Pacific Railway Co., with their usual enterprise, have for some years taken advantage of the op portunity presented by the Fair to familiarize the people of the older Provinces with the productive capacity of Manitoba and the great North-West by a large and well-arranged display of the agricultural produce of that region. This year this always interesting showing will be supplemented by a series of open-air addresses on the North-West illustrated with stereopticon views showing characteristic scenes and incidents. The Dominion experimental farm exhibit will also be a prominent feature of the agricultural display and afford an excellent idea of the results of scientific cultivation and the application of practical tests in the development of new varieties and the acclimatization of foreign species.
The programme of the fair just issued is remarkably full including a great variety of the special attractions and amusements which have so greatly conduced to the popularity of the exhibition. The desire for entertainment on the part of the many thousiand visitors witt whom a trip to the Fair is almost the only relaxation from toil during the course of the year is a perfectly natural and legitimate one. The management in catering to it have not in any respect detracted from the value and interest of the exhibition as a practical exemplification of the progress of the country from year to year in industrial and arti:tic development. The bill of fare provided includes trotting, running and hurdle races, bicycle contests, a match between troting dogs, balloon ascensions, living pictures, the Kemp combination equestrian, and chariot racing spectalties, Edison's kinetograph, organ recitals, concerts by the best musical organizations and every evening a brilliant pyrotechnic batlle-piece entitled the "Siege of Algiers" in which over four hundred performers will be engaged.
It is not surprising that with such attractions, which are entirely unrivalled by an annual exhibition held on this continent, the attendance has been steadily increasing from 'year to year, and this season promises to be greater than ever. All the railways give reduced rates in addition to which arrangements have been made with many of the leading lines for running special cheap excursions. A notabis feature of this year is likely to be the large number of Americans in attendance. Excursion trains will bring a host of visitors from the points along the leading lines of travel in the nearer States from places as far scuth as Washington, Baltimore and Cincinnati. An influx of this nature cannot fail to be of mutual benefit to us, and to our visitors, who will return to their homes with many misconceptions removed and with a better idea of the industrial progress and natural resources of our Dominion than they could gain by months of ordinary travel.
The success and prosperity of the Industrial Exhibition is a matter in which the manufacturing community of the Dominiun are deeply concerned. Anything that arouses and stimulates the interest of the public in manufacturing
products and processes-liat quickens observation .nit renders the people alive to the changes that ars taking place around them, camnot fail to benefit the erterprising , .nd alert manufacturer in placing his wares upon the marhet. The farmer who takes advantage of the trip to Torontw to acquaint himself with the best and latest improvements in agricultural implements; and the dealer in any line of gowds whe carefully scrutinizes the results of keen competition and adaptation to public wastes and requirements as seen in the varied displays, will be guided in his dealings by the results of his observations. New deraiands are created, new desires stimulated and fresh channels developed for production and commerce by the interchange of ideas at the numerous gatherings and conventions which are held during Fair time. No progressive manufacturer who desires to keep pace with public opinion and inform himelf thoroughly ns to the requirements of the class to which he caters can afford to ignore the opportunitics presented by the annual recurrence of Toronto's Great Industrial Fin.

## ARBITRATION.

One of the most noticeable features of the recent labor disturbances in the United States is that wherein a large number of the newspapers of that country, and of Canada also, express the ofinion that Mr. Pullman should have agreed to submit the differences between his company and their employes, who had gone out on strike, to some sort of arbitration. The difference between the Pullman Company and their employes consisted in the fact that, owing to the existing condition of the country, an industrial and financial panic prevailing, the company felt compelled to either close their works and discharge all their employes, or to reduce their pay to a point where it would be possible. to continue work. The company declared that even at the reduced rate of wages which they proposed to pay they would suffer a certain amount of loss upon such work as they might turn out, and that they could rot consent to any arrangement which would be certain to eatail any greater loss; and the employes declared that they would not accept the proposition of the company, insisting that the higher rate of pay that had prevailed before the panic should be what they were to receive for their services. When the Pullman Company absolutely refused to accede to this demand, their employes going out on strike, they were backed up by the American Railway Union, of which Mr. Debs was president, a result of which was the riots, bloodshed aud destruction of property, that required the strong arm of the United States Government to suppress. During the existence of the disturbance the labor organizations, and many other unthinking ones, demanded that Mr. Pullman should agree to an arbitration for the settlement of the differences in dispute, which he persistently retiused to do.
In alluding to the fact that so many journals laid blame upon Mr. Pullman for not assenting to arbitration, we are not surprised that certain political papers should assume such ground, for as a general thing such papers are instigated not so much by a love of justice as by a desire to make political capital out of any event that may come prominently before the public. But we are surprised to observe that some journals that profess to occupy high and unprejudiced ground in discussing important questions,
fuited to comprehend that they were misled by annlogies and captivated by pleasant sounding phrases. It is certainly meritorious in them to entertain the iden that, in the sattement of disputes, conciliation should be resorted to rather than force; but it is a mistake to suppose that if arbitration may be effective under a certain condition it should therefore be resorted to at all times and under all conditions. It is this thoughtlessness that impels the throwing up of hats and much exuberance of fecling at propositions to make laws to force arbitration upon such recalcitrant employers of labor as Mr. l'ullman. It should not be supposed that because arbitration is often effective, and that the parties show wisdom in tesorting to it, that it would be equally wise to submit to it matters that in their very nature cannct be settled in that way. It may be desirable to arbitrate disputes in events that have already occurred; but it seems impossible to arbitrate in events that have not yet transpired. There is a wide difference here observable. If there is a dispute as to the terms of a contract-if there is a misunderstanding as to the number of hours an employe is cxpected to labor, or as regarde the pay for such labor-the difference might very properly be adjusted by arbitration; but we fail to observe any equity in a demand for arbitration which might require an employer to pay greater wages to his employe than he knows the circumstances of his business will permit. In the Pullman dispute the question was not whether the employes had been denied the wages for which they had labored, but whether the works should be kept in operation and such wages paid as were demanded, when it was evident that by doing so the concern would be plunged into a situation that would lead to financial ruin. The demand for arbitration meant that Mr. Pullman should submit to the decision of others, who could not possibly be as well qualified as he, the wages he should pay to his employes. As an answer to this demand it is evident Mr. Pullman, as an intelligent business man, could give no other answer than that he had nothing to arbitrate. He declared that he could not arbitrate the question whether he should operate his works at a loss. It was here he drew the line, feeling that he and only he should decide the point.

## RIVALS OF THE STLEAM ENGINE.

Ever since the discovery that steam could be harressed and made subservient to the desires of man, all other sources of power have been considered of but secondary importance, and the steam engine has been made to render a service that until lately it was thought could not be equalled, not to say rivalled by any known power. We know that for centuries man has utilized the power of the winds, and also that the cascade and waterfall have been used to drive some sort of machinery ; but the fickleness of the one, and the distance and inaccessability of the other, in many instances, have tended to detract from any popularity that they might have otherwise enjoyed. Since the recent advent of the application of electricity for manufacturing and commercial purposes, however, the ingenuity of man has been keenly alive to the necessity of obtaining the cheapest power possible to be applied to dynamos for the generation of electrical energy. The steam engine having in the meantime arrived at such a high state of per-
fection, and presenting for many purposes the best and most available power for the purpose indicated, has been used almost exclusively for driving dynamos, the exception being in favor of places exceptionatiy for the production of water power ; and it is because of the cheap power afforded by falling water that many factories and workshops, and even towns and cities are supplied with electricity for heating, lighting and power purposes at greatly less cost than by any other known method. Under some circum. stances, no doubt, wind engines will be used advantageously in storing up electrical energy to be used when wanted, and driwn from the storage batteries in manner similar to drawing water from a faucet, or turning on gas with a twist of the fingers; and no doubt the day is not far distant when not only the winds, but the waves of the sea also, will be harnessed and made to impart their power for generating electric energy for commercial purposes.

In a recent number of Power were two leading articles vhich dealt with the successful installation of rivals of the steam engine. In one case an electric station of considerable magnitude, that of the Danbury and Bethel (Conn.) Gas and Electric Light Co., was described as being operated by gas engines of 300 horse power; in the other a large cotton mill, that of the Columbia Cotton Co.. at Columbia, S.C., was described as being driven by electric motors deriving their power from generators driven by water turbines somewhat removed from the mill itself. Speaking of these cases which are indicative of lines along which considerable development may be expected. Power says:

While the gas engrine has been before the public for years it is only of late that we have heard of its use in the large sizes which would bring it into competition with mill and factory engines. It is now built in England up to six hundred horse-power. A considerable impetus has been given to its use through the development of "Dowson" or "producer" gas, made by forcing steam through a bed of incandescent fuel. This gas, while not nearly as rich as illuminating gas, makes a very economical fuel for the gas engine, and where the plant is large enough to warrant the operation of a producer, very satisfactory results have been attained, as low as three-quarters of a pound of coal per indicated horse-power per hour with a 280 horse-p.iwer engine. Very high efficiences are obtained with sriall engines also, fify horse-power engines running on a pound and a quarter. This fact might be made use of in subdividing power, using a multiplicity of small engines in a plant large enough to warrant a producer, and making up in the saving of transmission losses, independence of departments, etc., what loss of efficiency there might be from lack of aggregation.

It is stated that the electrically driven cotton mill in South Crorolina is the only one of the kind in the United States, perhaps in the world, although there is in Connecticut a plant where a steam engine of about 300 horse-power has been displaced by motors deriving their power from a water plant some miles away. The success of the installation of the electric power plant at the South Carolina mills demonstrates the practicability of driving such large establishments by motors; and the distance of the original power from the point of application is a factor that is rapidly being solved by electricians and engineers.

## ELECTRICITY IN BIBLE DAYS.

The wise man, Solomon, tells us that there is nothing new under the sun. He probably knew what he talked
about, and if the seience of electricity, with which no don:bt he was quite familiar, was not new in his day and generation, having been well known to Moses, all that the electricians of this century can boast of is that they have dis. covered a lost science.

A correspondent of the Savannah, Gia., Morning News, having studied his Bible, writes as follow:

There is nothing new on the face of the earth, and there is no doubt that electricity was well known to the lsraclites and probably to the Phoenicians. The first record of electrical phenomena is as old as the Ten Commandments. Moses, when he received the stone tablets on which the Ten Commandments were written the second time, built a box out of fir, not the common cedar or any other native woods, but fir wood, which is d to be imported by Phenician merchants from the southern part of Europe. Was this choice accidental, on account of the great value of the resinous wood, or was it the choice of the best known nonconductor anong the great number of various timbers:

Moses had the fir box lined inside and outside with beaten gold, which converted the ark of the covenant into a very expensive but very perfect leeyden jar or storage battery for electricity. As gold is by $\mathbf{3}$ o per cent. a better conductor of electricity thata copper, was the choice of gold agrain on account of its vialue, or was it an inspiration or revelation: So much is certain, that if Edison or Tesla had lived in those days they could not have improved on the choice of material, and the result was a powerful Leyden jar.

How was this leyden jar charged $!$ was the next problem. A fire of material rich in carbon was kept burning on top of the ark of the covenant, and during day time a tall column of smoke guided the twelve tribes of Isral through their wanderings, and at night a tall flame was equally as well . 2en by them. Now carbon is a grood conductor of electricity, and the particles of carbon floating in the smoke would conduct sufficient electricity to highly charge the Leyden jar. At least the current of electricity would be amply strong, so that if a hand were held toward the ark of the covenant sparks would result. That this was done by Moses at different times is a matter of record, and that he could always depend that his faithful levites would obey is instructions to the letter, and have the jar always charged.

After Moses' death his brother Aaron took the matterin hand and greatly improved the electrical power of the storage battery. He had the ark of the covenant placed in the temple, he had it surrounded by poles $5^{0}$ ells high, or 150 feet. These poles were covered with beaten gold and grold chains were hung from poles to the ark of the covenant which made a very expensive but very complete and powerful electrical connection. In a country where electrical storms are as frequent and as poweriul as in Palestine at an elevation of 600 feet and a reach of 550 feet of the best conductor, an abundant supply of Franklin's electricity would necessarily always be on hand.

It is very likely that Aaron knew nothing of amperes, ohms or volts, otherwise his two.sons never would have monkeyed with this powerful apparatus, and they would not have bec' killed by fire breaking out of the ark of tie covenant and killing them without any wounds or burns appearing on their body.

Ally coroner's jury of to-day, if it were to sit on all in. quest over the body of Aaron's sons, would at once bring a verdict of death by a disciarge of electricity.

Aaron knew this power, and to make it effective, all he had to do to deal death from this apparatus was to remone the cosily camel's hair carpets, which are almost pertect non-conductors of electricity, and make the culprit stand on terra firma; death would resuit instantly by fire break. inf out and leave no wounds or burns to account for his death. That several members of revolting tribes of Israelites were thus elect rocuted is also a matter of record in the Bible.

Solomon in building his temple advanced one step further: he found thitit copper would do as well as gold. He had the temple covered with copper, and copper waterpup led into the cisterns inside the temple. On the temple, ir rather on its roof, a number of gilt spears were placed in vertical positions, ostensibly to scare off the birds, and to keep them from defiling the temple, but these spears, "ere several cords high, or from 16 to 24 feet. Such at heisht would hardly be necessary for scarecrows, but it was ample to load the roof, waterpipes, etc., with a powerful currem of electricity.

Foanklin, the electric chair in the State of New York, as well as the discovery of the Leyden jar itself in Leyden, Germany, are all back numbers. History only repeats itself whether recorded or not.

## . 15 TO SC:ABS.

In these days when laboring men who affiliate with lahor unions, of their own free will and accord or not, make use of the most bitter language towards all other laboring men who do not thus affiliate, they commonly denounce the other men as scabs. What is a scab? Fred Woodrow, thus describes him:-
The scab is a man who chooses to work when others choose to strike. For this exercise of his personal liberly, and his own volitior, he is annointed with an aromatic egs in the shape of an odious nante being added to that griven him by his mother. It is true that this scurrility makes no difference in his personal chazacter. Putting a lion in a donkey's bide never yet changed the animal within, nor can mud thrown on a marble column make it other than it is. It is so with a man. Epithets cannot spoil him :uy more than a label on a bottle can make shda water of milk or brandy. The misfortune is, however, ..nd it is just here where the cloven foot comes through the stocking, that the public do not always discera the distinction bntween an epithet and a man. This is human nature; it will jonn the hounds every time in pursuit of a lamb or a hare. It was a mob of this kind that crucified Christ, and would be as ready to do it to-day as it:sy were 1,800 years ago. A orickbat never stops to reason, nor does a bludgeon wait for a jury.

Here lies the venom and ferocicy of vocal abuse. It has killed statesmen atad ended the carees of some of the best and wisest of men ; it has opposed reforms and bolsterd up abuses, muzzled the mouth of truth and made mustic of lies. Rub this kind of garlic en preacher, prophet, statesman or public writer, and the usual ninety-nine fools in a hundred of population will hold their noses as the victim
passes by. Better a wooden leg or a glass cye than a bad name. It sticks closer than a porous plaster, and the victim, though innocent as Noeh was of drowningt his neighbors, is under a ban from which it is as impossible to escape as it would be to crawl out of his skin.

What is known as a scab in modern parlance, is not necessariny a scamp or a scoundrel. He may be as honest and manly as his neighbors, as true a citizen and ns good a soul, brother or husband as ever turned out of the divine workshop. What he cats he carns; what he buys he pays for, and no scurrility can make a dog of such a man as that. He has his personal liberties and rights, and they are his, as satured and unassailable as those of any other men. I knife on the throat of these roghts is social murder, whether committed by a spiteful neighbor or atl indutrial order. This is plain talking, but any man that can count his fingers can swear to its truthfulness.

If labor wishes to secure its own rights it must respect those of others, and if one cun put on his coat and walk out of a workshop, another has an equal right to take off his coat and walk in. We recognize the value of unanimity in labor; we know that without cohesion it is powerless. We understand iviny men making " stand for what they honestly consider to be a just demand or remonstrance, are more or less frustrated, and in some cases excusibly irritated, by seeing others take up the hammer or the chisel they laid down; but with all this allowed, there can be no defence, either legal or moral, in denying another man his personal liberty or rights. Society would recoil from keeping a man out of a church door if he chooses to go in. We do not hang, burn or drown men nowadays for their religious opinions. We claim freedom at the ballot box, and punish the men who obstruct it ; in fact, all men are conscious of the danger invalled in intertering with personal rights. It must be so recorenized in all labor struggles, and labor unions will never be what they can and ought to be so long as violence is done to the non-consenting. We do not say, nor do we wish to infer, that the majority of litbor concurs in such methods, but we do say this, that it is one of the most urgent duties of labor organizations to say " Hands off !" and to saly it carnestly. the sooner it is done by putting the guilty parties out of unions, the better for labor.

## BOILER I.VSPECTION.

We have been shown a letter, the substanc: of which is here reproduced, which explains itself, and the importance of which must cominend it to all stean usizs. it says:

At the works of a customer of ours a new boiier was recently injured in a manner which will probably interest you, and your knowing of it may prevent a similar injury to your boilers. The firm recently put in a number of new boilers, made of heavy steel plate, and all completed in first-class style. They own a targe number of boilers and employ a staff of good :ngineers.

Their Chief Engineer, having charge of all their steam boilers and engines, had heurd of black oil being used as a preventive of scale forming in boilers. He gave instructions to use $i t$, and for a short time all appeared right, and it seemed as it the oil were to be successful. One day,
however, one fhe new beilers was noticed to have alarge bulge in the Lottom nearly over the furnace and a second one on the next plate. The bsiler das stopped, and no heary deposit or thick scale found, and indeed no appearance of anything on the plate sufficient to account for such a bulge. The plate was cut out and then examined by the writer, and only by applying a chisel to the inside surface was the explanation of the treuble found. It proved to be at layer of matter formed chicfly of the black oil, baked on the plate evenly, and not quite one-sixteenth of an inch thick.

This matter was a bad conductor of heat, and being between the steel plate and the water, the plate had overheated and bulged out of shape by the pressure of the steam. A second boiler in the battery wats also found injured from same caluse.

It wats thought that the oil would noat on ehe water or mix with it and prevent the seale from forming, but it was found ats described.

We have known so many cases of boilers being seriously injured from oil or greasy matter getting in with the feed water, or being put in to remove seale, that we object to the use of anything of an oily or greasy nature inside of steam boilers.

Please caution your engincer on this subject, as a heavy lime scale half an inch thick will not do as nuch harm as will a greasy scate only one-sixteenth of $\mathfrak{m}$ inch thick.

A boiler inspector, discussing the catelessness of some engineers, having charge of steam plants, and the necessity for turemitting tigilance in looking after them, says :

A case I want to mention relates to the overfating of the furnace plates of two boilers in this vicinity. They were each sixteen feet longs and 60 inches in diameter, with if four-inch tubes, and a man-hole in the front head, under the tubes. These boilers had just been put in, and for ten days they were run very light. They were then started on the regular work, which did not by any means push them to their full capacity. They were ruan night and day, and their heaviest work was at night. One morning, after they had been running on reguiar work for about three weeks, they were both found to be badly bagged on the bottom, directly along the front line of the bridge-wall. The bags ran clear across the boilers, ant? two-thirds of the way up
the water-lines. The bulges were greatest at the bottom where they amounted to about three inches. They extended forward from the bridge-wall for a distance of three or four feet, so that I estimated their area to be about sisteen square feet in each boiler. As soon as 1 was called on to make an inspection (about to a.m.), I went immediately to the boilers and found them in the condition I have describeü, T new bottom being required in each. One of them was still running, but the fire had been drawn from the othar. I had them blow off the boiler that was out of use, sn that I cculd see its condition, inside, just as it was, and before any washing was done. I found the bottom of the boiler heavily covered with a gimmy, greasy sediment, about a quarter of an inch thick. It seemed to be organic in nature, and I concluded that it came from the radiators and piping, all of which were new. It would be impossible for any water to get through it, so as to come in contact with the sheets; and the heaviest ur thickest part of it was
where the sheet was bayged the worst. In the rear part of the boiler, from the middle of the bridge-wall to the back head, there was a heary coating of oil, both on the sheets and on the tubes.
It was easy to see the cause of all the trouble. The building was new and wals heated from top to hotion by exhaust steam from the engines and pumps. They had flooded the engines and pumps with oil, and this oil had been carried all through the building by the exhaust stenm, and had been emptied into the boilers together with the sand and cther fore:gn materials cont:iand in $t$ ?e radiators and pipes. (Of course there is always more or less oil and other matter in new worl. of this kird.) Their mistake was, in not passing all the returns into the swer for about four weeks, and in being too lavish with oil in the engines and pumps. If they had opened the boilers a couple of weeks sooner, or if they had had their boilers properly inspected, their attention would have been called to the trouble before it was too late. An inspection would have been of especial value to them, as there are many things that may give trouble in starting a new plant. These people had all the best modern appliances, including water-filters and an oil separator ; but these were not sufficient to prevent the accident 1 have described.

Another thing which 1 frequently notice in making cal's in the way of external inspections, is the neglect of the water connections between the gauge-glass and the boiler. Every engineer is supposed to give his closest attention and care to these connections, but 1 find that they are sadly neglected by some of the oldest and most experienced engineers. 1 called at a plant a short time ago, where the engineer had had some years of experience. He had been in this plant for a year. I asked him to blow out the water glass ; and after waiting some time for the water to return, I had concluded that it was not going to. Ptesently, however, it came in sight, and after a considerabic time it came up to the proper height in the glass. 1 asked him to blow it out again, thoroughly; and with my watch in hand I timed its return. It took over five mir"tes for the water to come in sight. The connection between the boiler and the glass was of one-inch $\quad$ uping. I asked the engineer how large he thought the opening through this pipe was. He said he had not thought about that. It was plain that this trouble had been going on for weeks, and yet he had not auscovered how long it took the water toget back into the glass, nor had he given the matter any thought or consideration. If the water only got back, that was sufficient. I told him the opening could not be much larger than a knitting needle, and then he began to get his thoughts together. They had an extra boiler, and the one thing on this engineer's mind, for a little while, was to get around fast enough, till he could get this extra boiler ready and shut the other one off and clean out the pipe connections to the water glass. Another case, very similar to this, came under my notice recently, except that it was worse. There werc six boilers in this battery, and four of the six were in ic ec ndition fully as bad as that I have just described; yet the engineer in charge had been in this plant for years, and considered himself well up in engineering.
Another point I want to speak of, is the importance of
having the piping tree, between the steam gauge and the boiler. Such pipes are often long and small, and with a number of elbows in them. I am frequently called upon to test stcam gauges which are all right when the piper are cleaned out.

## ENPORTS IND DRAH/BACKS.

We have :nowledge that certain Canadian manuficturers have frequently endeavored to de all export busines, and would have done so if they had been allowed ly the Governme at so import the raw materials of which their products are made, paying full duas thereon, but allowed a refund of go per cent. of the amount thus paid upon exportation of the goods. This is allowable only in ciases where the raw material is not produced in Canadia.

In many cases where our manufacturers could do ant er. port trade, the rav; materials necessary in their business can be purchased cheaper abroad than at home, and this difference in cost is an element in the business that determines whether the e:sport trade is possible or not. W: emphasize this by showing that such steel as salls are made of, not being made in Canada, is admitted duty free, and therefore our saiv manufacturers do a good business in exporting saws. But if any Canadian concern should begin the manufacture of saw plate stesl, and the article should be made dutiable, as it would be, the export of saws would immediately cease simply because the saw manufaturers could not successfully comp te in foreign markets if they were handicapped by having to pay full duty on their raw material. There is no duty imposed upon tin plates, and therefore if there was any foreign demand for goods made of tin plate our manufacturers would not be handicapped in their competition for the trade. But if black sheets of which tin plates are made were made in Canada, it would be impossible for our manufacturers to export any soods made of that article.
It is very different in the United States; for there the refund is 99 per cent. of the whole duty paid; and there is no restriction whatever as to whether the raw material is made in the country or not. This is illustrated by some of the recent decisions of the Treasury Department there. In one case the Collector of Customs at $\mathrm{N}: \mathrm{w}$ York was instructed as follows :-
On the exportation of barb wire mat ufactured by the Consolidated Steel and Wire Company, (lowa Barb Wire Department,) of Allantown, Pa., fro.n stiel billets made by the Maryland Steel Company, of Sparrow's Point, Md., from imported iron ore and imporied ferronanganere, and delivered to the said Consolidated Steel and Wire Company: during the pei:od from July, 1892, to December, 18$)_{3}$, a drawback will be allowed equal to the duties paid on the imported materiads us $-d$ in the manufacture lins the legal deduction of 1 per cent.
The quantity of imported materials used in the manuac. ture of the steel billets shall be determined by allowing for each ton ( 2,240 pounds) of such billets 4,618 pounds of imported ore and 28 pounds of imported ferromiangan. ese.
The quantity of steel billets used in the manufacture of the barb wire shall be determinerl by allowing for each 100 pounds of the exported wire 1 :o pounds of said billets, and for every 100 pounds of wire exported 114 pounds of steel billets shall be checked from the record of such materials.

Another decision is as follows:-
On the exportation of band saws and band saw blanks manufactured by Joshua Oldham, of New York City, from imported steel plates, a drawback will be allowed equal used in to the duty paid on the imported material used in the manufacture less the legal deduction of i per
cent.
The different kinds of saws or blanks exported shall be separately described in the entry under which they are inspected and laden, by width, length, gauge, and weight,
and the U. S. net weights shall be verified by the returns of a The weigher.
The manufacturer's affidavit on the drawback entry must
bands or width, length, gauge, and weight of the imported
bands or plates from which the exported articles were
Of course we all know that barb wire, and saws also, and all of the materials entering into the manufacture of them, from the ore up, is produced in the United States, yet a large export business is done in such goods produced
from such imported materials; but under our existing laws no such export business can be done from Canada.

## EDITORIAL NOTES.

Protection can only be justified when it can be shown
that the country extending it derives as much benefit because of the protected article being manufactured in it as
is equival is equivalent to the greater cost of that production.
In Britain the sale of American Axminsters continues to increase. We have already described the characteristic of the moquette, or "American Axminster." The production of the article, has been enormous, but the goods had not
been sold in been sold in this country owing to an arrangement between
the hold the holders of the patent and certain firms in Kiddermin-
ster. Even now that the original patents are about to expire, the now that the original patents are about to ex-
Yexander Smith Company (the name of the $Y_{\text {onkers }}$ firm producing the goods) possess advantages
over river over rivals, inasmuch as they possess the exclusive control of patented improvements in the Skinner loom, made since
the date the date of the original patent. The firm is not only a cause of competitor even in our free-trade market, beCause of their manufacturing skill, but they have returned
to them them 99 per cent. of the duty paid on any foreign wool Practically the composition of the carpets they export. free wool. therefore, they possess all the advantages of nearly ${ }^{\text {wol }}$; and during the first half of the present month nearly $£_{4}, 900$ worth of carpets were shipped from the
$U_{\text {nited }}$ the $£ 2,6$ tates to this country. Adding these figures to night, we hepresenting shipments for the preceding fortthe rate of have a total of $£ 7,500$ for a month's trade, or at
$S_{\text {tates }} £ 90,000$ a year. British carpet exports to the $\mathrm{S}_{\text {tates }}$ at present are at nothing like this figure.-Manchester, Eng., The are at nothing like this figure.-ManThe boycott of Pullman cars is a blunder which the American Railway Union will regret. It is only another
illustration of organizations the vicious management under which labor$h_{\text {ope }}$ of coercing o particular employer. The thing is radi-
cally make war upon the public, in the cally wrong, because the travelling public, which would
"suffer if the power to boycott should succeed, has not the slightest Power to control the Pullman Company. It is equally
foolish, because the railroad companies which have contracted for the use of several thousand Pullman cars would be injured if not able to run those cars, while the Pullman Company would not be injured. The employees do no claim that the railıoad companies have treated them unfairly. War is declared upon them and upon the unoffending public in order to force the Pullman Company to pay higher wages to the hands at its shop in Illinois. The merits of the controversy there need not be much discussed, because no conceivable injury to the employees in the shops would be an injury to the railway employees who received proper wages and treatment for their services.New York Tribune.

One of the possibilities of such a strike as Debs inaugurated was suggested to the New York Tribune by a railway official of that city. "Suppose," said he, " a sudden war should spring up with a foreign power, and Mr. Debs, or some other person representing the so-called labor interests of the country, should decide that the contest was one in which his organization should not engage. Suppose that regiments were formed in different parts of the western and southern country, prepared to come east to defend the coast, and Mr. Debs should say : 'There must be a tie-up of all lines which attempt to move volunteers for the army in the east, because, in our judgment, the war is proper as made against the country!' Where would our power exist to get these men forward? They would simply have to march and by the time they reached the field of action they might be too late to render any service to the country."

A book entitled " How to Get Money," published way back in the 'fifties, contains the following on advertising :
Whatever your occupation or calling may be, if it needs support from the public, advertise it thoroughly and efficiently in some shape or other that will arrest public attention. I freely confess that what success I have had in life may be attributed more to the public press than to nearly all other causes combined. There may possibly be occupations that do not require advertising, but 1 cannot well conceive what they are. Men in business will sometımes tell you that they have tried advertisıng and it did not pay. This is only when advertising is done sparingly and grudgingly. Homcepathic doses of advertising will not pay, perhaps ; it is like a portion of physic, making the patient sick but effecting nothing. Administer liberally, and the cure will be permanent. Some say they cannot afford to advertise. They mistake; they cannot afford not to advertise. In this country, where everybody reads the newspapers, it will be seen that these are the cheapest and best media through which persons can speak to the public, where they are to find their customers. Put on the appearance of business and generally the reality will follow. The farmer plants his seed and while he is sleeping his corn and potatoes are growing. So with advertising. While you are sleeping or eating or conversing with one of your customers, your advertisement is being read by hundreds and thousands of persons who never saw you or heard of your business, and never would, had it not been for your advertisement appearing in the newspapers.

Mr. Debs has been offered $\$ 200$ a night for two hundred lectures under the auspices of the U. S. lecture bureau. Bradstreet's estimate of the total cost of his strike is $\$ 8 \mathrm{I}$,-

000,000. Should Mr. Debs accupt the lecture proposition he will go on record as having had the costliest advertise ment ever known, and which, moreover, other people paid for.-Montreal Gazette.

The McKinley bill was reported to the House on April 16, 1890, and was signed by the President on October 1. During the year 1890 the revenues excecued the disbursements by $\$ 99,400,000$. In the year ended June 36, 1894, there was a deficit of $\$ 73,500,000$.

Under the guise of socialism and humanitarianism, the spirit of compulsion is in the air. The well-meaning everywhere are longing to see whether they are not, or can not command, a majority in order that they might begin to wield that compulsive power which it is one of the strange delusions of the modera world that majorities have at right to exercise in everything. Yet if one were to propose to put any one of these well-meaning persons under the absolute control of another well-meaning person, who should prescribe for him his comings and goings, decide for him what causes he should support, how much money he should give in charity and for what particular objects, how much wealth he should accumulate and at what point the fruits of his industry should pass over to the state, we greatly fear that well-meaning person number one would make strong objections. True, he wants, with the aid of those who :uree with him in opinion, to settle these points for others: but he has never seriously considered what it would be like to part with his own liberty. Ordinary human beings require something more than an assurance of another person's good intentions before they are willing to make al surrender to him of any large measure of their freedom of action; and we imagine that many of those who today advocite an indefinite increase in the power of the state do so under a fond impression that their particular views and schemes, humanitarian or other, will always prevail. They, with the help of others like-minded, want to govern the world for its good. Well, what tyranny ever professed less? Good intentions are excellent things to have, but when they make alliance with the policeman's truncheon they become committed to many devious lines of polcy, and quickly assume all the odious characteristics of tyranny:-Popular Science Monthly:

The actual iength of the St. Clair tunnel, from portal to portal, is six thousand and twenty-six feet. Of this, two thousand three hundred and ten feet is under the river, one thousand nine hundred and eighty-two feet under dry ground on the Canada side, and seventeen hundred and thirty-four feet underdry ground on the Unized Stites side. The open excavation to reach the ground level on the Canadian side is threc thousand and sixty-one feet, and en the United States side two thousand four hundred and sixtysix feet. The grade is one in fifty, except under the river, where it is practically level, only sufficient incline-one tenth per cent.-being given touard the Canadian side to provide for drainage. The depth of the lowest part under the mean level of the river is 77.33 feet. The minimum depth between the ton of the tube and ithe bottom of the river is firese: itet, the average being twenty-five fect. it was
necessary to place it as far down as possible in the clay, consistent with the grade, so as to overcome the tendenty of a tube filled with air to rise to the surface in witer or mud. The bottom is about nine feet above the rock which underlies the clay. On the Canada side the bottom is sixty feet below the surface of the ground at the portal, on the United States side it is eight feet less. The bon. tom of the tunnel at its lowest point is one hundred feet below the railway track on the level, which indicallo the total ascent and descent which trains have to make in passing through. Ventiation is secured by the motion of the trains, which is found to be ample for the purpose. The trains are drawn through the tunnel by powerful lowemon tives belonging to the tunnel company, specially huin for the purpose. They take eighteen loaded cars at a trip.

The track in the tube is supported on solid brickwork. It was at first proposed to build the tunnel wide enough for two tracks, but it was found that two single-1rack tuanels would be cheaper, and one of them would swoner be available for teaffic. Experience has proved tiat a second tunnel will not be required for a long time. The largest number of freight cars passed through in twentyfour hours during the two vears the tunnel has been in use was one thousand and fifteen, while twenty-five hundred could be handied it occasion required. The alverage number is seven hundred in winter and five hundreal in summer. This is in addition to passenger trains.-liopu. lar Science Monthly.

Considering the remarkable favoritism shown by the Duminion Government towards the railroads, particularlo where municipalities ask that the railroads be compelled to properly guard crossings where their tracks intersent strects, it is refreshing to observe that an American judye entertains the opinion that the people have some riyhts that the railroads are bound to respect. A few days ayo Judge Gary, of Chicago, rendered an important decision on this point. Maric Ouska sued the Lake Shore and Michigan Southern Railway Company in the Circuit Court for $\$ \mathrm{~s}, 000$, the statutory limit of damages, for the death of her husband, who was killed by one of the defend:ant: trains in that city. A jury awarded the full sum, and the company appealed. Judge Gary dismissed the appeal in a decision which contains this brief but lucid statemem of the law, applicable to nearly all grade-crossing fatalities:
" It may be urged that no man exercising ordinary care would attempt to cross that network of rails, but the appellant can claim no right to shut the citizen from the public street, and if the railway company makes the danber se imminent, nothing can prevent a jury from finding "yazinst it wher injury follows."
This decision contains the wholesome grinciple that the public strects belong to the public and not to the railroids. It will no doubt be enforced in the United States, but not in Canada.

Reifsinder's Farm Machinery says that the area in the United States to be supplied with machinery is not increising as rapidy as it has in the past. At the sauc time the value of agricultural products (measured in their power to support life and cater to man's wizhts) continues to increase at nearly or quite the same ratio. Intensive farming is
the order of the day. Men are beginning to seek specialties of product which will pay them as well or better than the so-called regular farming. Along this line, therefore, may be expected the greater number of desirable additions to the existing list of machinery to be hisndled for the immediate futire. For 1895 there will probably be quite an addition to the relative importance accorded to smal' specialties, garden tools, cirills, weeders, cultivators, potato, bean, peanut, and such machinery. Sprayers, pipins, pumps, etc., will be more and more in demand in the fruit refions and the list of these smatl articles bids fair :o become so extensive ats to inake it almost impossible for the regular retailer to ever keep samples in stock. This petty machinery (as it may seem to many) will have a wery uncert in demand for the next few years, owing to the difliculties attending its introduction. The uncertainty; however, will fall much more largely upon the retailer than upon the manufacturer. The size of the tools, the comparative case with which the patented feature of some of them may be evaded, the low cost of express or freight upon them to the consumer, all combine to make them an object of much solicitude to the retailer who may fear his customers will send their orders dire t to competing manufacturers. Manufacturers can obviate this difficulty, and by so doing very materially increase the confidence of the trade in their goods by selling iodealers only and giving exclusive territory for reasonably large orders. An energetic. brisk, sunshing campaizn on the part of the manufacturer can instill in the retailer such a confidence in his house and his goods as will make the goods popular with the trade. First it was hand tools, then large machinery, now it secus to be a new era of small machinery to supplant the details of hand work on special crops and work; :he new trade requires new riethods. A garden drill or a spray pump can be snid by the same man who sells threshers, but he needs to ::dapt himself to the trade. The man who strikes the right bethod of introducing the new line of goods has added materially to his net profits and the number of his friends.

Aluminum is stepping right to the front as an article of commeric. The latest discovery of its value is likely to interest the mother of a numernus family. Aluminum can be used to heel and toe stockings as well as to strengthen knited gloves and mittens. At least this is what an inventive liankee genius claims. When Solomen said there mas no new thing under the sun, he was not living in the ninctienth eentury. Every day the sun rises new things are brought up, some to live, others to perish. But as to metal stockiugs. The jdea appears somewhat ludicrous, and none the less apparently ridiculous when we go further and make the statement that the hosiery is perfectly ficxibic. As yet the invention is not perfect from a practical point of view, but it looks as though we might be wearing metallic stockin!'s purchased on the bargain counters withina few yedrs.-The American Glover.

The decline in prices which has invaded all lines of business seems to have been particularly observable in the line of electrical supplies or else the reduction in the cost of production has been very rapid. An authority on clec.
trical matters states that 6 years ago the price for at complete equipment for a trolley car, including two motors, was about $\$ 4,500$. This price held for about 18 months and then dropped to $\$ 3,850, \$ 3,500$ and $\$ 3,300$, until two years ago it was about $\$ 2,850$. One year ago $\$ 2,000$ was the price of the same equipment, greatly improved in quality and efficiency, winile to-day the average price is between $\$ 1,000$ an. $\$_{1,200}$. This authority tells of an electric railway manager who recently opened negotiations for the purchase of a single car equipment. The prices ranged from $\$ 1,500$ to $\$ 600$. This shows a decrease in actual selling prices from $\$_{4,500}$ in 1888 io $\$_{4} \mathbf{K}_{1}$ in 1894 , a period of 6 years. In 1888 there were 7 electric railways in the Inited States. In January, 1890, there were 162 electric railways in operation and in process of construction. In January, 1891, this number had grown to 28t, while so-day there are probably over $\mathbf{s} 00$ cities in the linited States equipped with electric roads, many of them of great itileage. While this is undoubtedly a great drop in prices, there has of course been a very material reduction in the cost of manufacturing electrical supplies. The trade is a new one, and new methods are being constantly introduced. This line of manufacture seems to be attracting some of the best talent in the country, and new concerns are springing up at numerous points. It may be taken for granted that this process of reducing the cost of manufacture will continue for some years yet, and at present the general business depression brings reductions hardly warranted by improvements. It is very probable that the lowest figures mentioned in the foregoing do not leave anything like a fair margin of profit, because competition in times like these $f$ scomes ruinously close. However, the extension of electric ra lroads depends very largely on the cheapening of material and equipment, for were prices anywhere near what they were a very few years ago electric lines would not be se etching out between country towns and villages as they are now.-American Manufacturer.

There is no tariff issue in the Northwest. We have got nearly all the concessions we asked for, and perhaps quite all we could reasnnably claim. We have been given free lumber, and the duty on agricultural implements, binder twine and coal oil has been reduced. The tariff has been taken off the list of issues, so far as this portion of the country is concerned.-Winnipeg Nor'-Wester.

Mr. Edgar brought up in the House on Wednesday night the "sweating system of Toronto," for the purpose of driving at the National Policy. Hedescribed the swlating system as "a system of getting piece work done for starvation wayes by setting one person's labor against another.' He said the only way to prevent this state of things was to inaugurate a policy which would promote the welfare of the whole mass of the country: By which he meant such a measure of free trade as acould permit the products of the sweating system of other countries to take the bread out of the mouths of the Canadian workers. If there is anything wrong with the factory syistem of working, as Mr. Coatsworth pointed out, Mr. Edgar should bring the matter before the local Government who have taken con trol of the interests of employes in the matters complained
of. They have their factory inspectors regularly employed and all the legal authority and machincry for the righting of any wrongs that maly exist. The General Government does all that it can do in providing "a policy" which is designed to ensure the Cimadian market for the Canadian worker, but the particular social condition under which the work is performed in factories belongs to the Ontario Government and Legrislature.-L.ondon Free Press.

The English royal family, it appears, takes a hereditary interest in the cotton trade, for it is a well-known fact that H.R.H. the Prince of Wales had several lessons in calice weaving in the exhibition of 1851 , a Blackburn machinist, Henry Livesey, acting as his teacher. The prince, accompanied by his private tutor, used to go to the exhibition in the morning befure it was open to the general public, and so got his lesson without the inconvenient crowding that would otherwise have resulted. We are not aware whether H.R.H. the Duke of York has handled the shuttle and the recd hook or not, but if not, for the honor of the thing we would suggest that he should keep the good record unbroken.-Textile Mercury.

At the annual meeting of the Canada Company, a London concern that holds a large quantity of land throughout Ontario, Sir Robert Gillespie, the chairman, in the course of his remarks mentioned that of lots valued in 1886 below the average estimate of 49 s 9 d an acre, $2,98 j$ acres, valued then at 215 sod an acre, realized 23 s tod an acre-an increase of 4 s an acre, or $18!3$ per cent. Of lots valued in 1886 above the atve. $0_{0}$ e estimate of 49 s 9 d an atere, $1,5991 /$ acres, valued then at $8 \mathbf{3 s} 8 \mathrm{~d}$ an acre. realized 88 s 8 dan acre, an increase of $\overline{\mathrm{s}}$ an acre, or 6 per cent. In regard to lots redisposed of 1,363 acres reverted to the company at 11684 d an acre, realized 132 s qd an acre-an increase of ifs an acre, or $13 \frac{3}{4}$ per cent. Thus the general result is this : $6,+49,4$ acres disposed of at $j 2 \mathrm{~s}^{2 \mathrm{~d}}$ an acre-atn increase of 7 s 8 d an acre, or 12 per cent. on the 1886 valuation. It wats also reported that at large number of inferior lots in Eastern Ontario had been disposed of to farmers who wanted them for grazing purposes. Nost of the siales had been at what were called good prices. Evidently the keen competition in arrriculture is not making many ibandoned farms in Ontario. - Montreal Gazette.

This Canada Company that holds such latrge bodies of land in Canada is composed of a grang of monopolists whose privileges it would be well to cancel. They have no interest in Canada whatever, further than to sit in their cushioned chairs in london and receive dividends upon the constantly increasing value of land upon which they have never spent a penny. It is quite time this land monopolynuisance were abolished.

At a recent meeting of the Americall Institute of lilectrical IEngineers, in Philadelphia, Mr. W. W. Griscom read a pitper dealing with the storage battery problem. After devoting a great deal of time to a recital of many phenomena which he had encountered in his study of the question, he said, " Perhaps the most striking peculiarity athout the modern storage hattary is the diversity of opinion among professional electricians as to its utility and commercial value. Men of the highest rank as electricians and enginecrs are rauged on either side of the question. Men of affairs, who have put them to a commercial test, exhibit a like divergence of views. Broadly stated, the l:uropean
consensus of opinion, both technical and commercial, mar be said to be in favor of storage batteries. The American view until now has been mainly the opposite. What is the ground for this wide discrepancy? Why is camtious, conservative Europe so far ahead? Why is Americaz laggard in the running? The answer is not far to seek. Storage batteries are almost always an economical suciess abroad, while here they have been too often an economicd failure in the past. And the reason is that the Europeas always demands a margin for safety, while the Amerian with less capital and keener competition, is tempted $t$ sail tow close to the wind. A storage battery connmualir worked to its commercial rating is a commercial talure A storage battery worked sufficiently within its capacity invariably a commercial success."

United States Consul Tingle reports to the Department of State from Brunswick, Germany, calling the atlention of manufacturers to the excellent opening for Americas vehicles in Germany, where, although the roads :tre the best in the world, even in remote districts, the wagons aft the worst, and with magnificent roads and andersize! horses ine consul thinks it odd that the Germans have na evolved lighter work and pleasure wagons. Thi: is a sus. gestion that Canadian manufacturers of wheel vehides should heed.

The New. York Times has of its own motion added a fat State to the Union. The State of Havemeyer, The Titins says, so far as its greography can be determund, "is bounded by four streets in the eastern district of Brobkin, is of yellow brick, and is about ten storeys high." It has at least three Senators-Gorman, Brice and Sminh-ani there is no other State so well served by faithful and d. voted Senators as the State of Havemejer. This skita of the power of the great sugar trust and its influence is national polities smacks more of the style of Wianhingho Irving than anything in recent New lork journalism.Toro: : 0 Globe.

Similar circumstances to those that make the sitate $x$ Havemeyer possible in the United States, prevail in Car adia, probably with similar result. Our new proviric which is already represented in the Canatian sen:the, isicluded in the city of Montreal.

The Scotch express dashed into St. Pancras statim l.ondon, in such a hurry that it ran over the end of ite track and injured some pasisengers. Samuel Johnaton ion clared that the finest prospect a Scotchman sill was the high road to England. If he were living now he wobl adduce the St. Pancras incident as an illustration of the Scotchman's exteme cagerness to get south. -- The limpite.

The reason why the :ailway train alluded to dahed $s$ unceremoniously into the London station was becalust ibe brakes on the train failed to operate at the critical lisp when they were needed. Railway cars are not equiphe with brakes for ornament, but for emergencies, ind if 2 brake is not useful in emergencies, it is a delusion and 2 -nare. Effective brakes are, for obvious reasons, even mare desirable, if possible, on electric cars than on ordinary raz way trains, particulariy where there are steep grades, a is the case on the Niagara Falls and Queenston road. H the leating the wire by the trolley wheel and the failured the brake to act, while on a stecp decent should be cor-
current circumstances, a result would probably be the destruction of many valuable lives. Such an event could not possibly be an accident, but a coroner's jury would probably attribute it to the Almighty.

The Act to authorize the granting of substdiss in aid of the construction of the lines of certain railways in Canada mentioned therein, passed by the Dominion Parliament and assented to July 23, appropriates $\$_{4}, 661,154$ for that purpose. This is a large amount to be added to the debt of Camada, but we fail to notice that even one dollar was voted by the Parliament to encourage the growing of sugar beets. Millions for railroads and not a cent for beet sugar.

It costs a great deal of money to teach some people that black is not white; in other words, to teach them that a wrong cannot he righted by another wrong. Eugene V. Debs has apparently been taught that two wrongs do not make a right. His method was to kick his mother because a Jew cheated him on a suit of clothes. He now says : "l will never again have any official connection with a strike," for he has: but just learned that "the organized elements of society are opposed to strikes," and for the reason given above, though he does not admit it. He ;tates that "Gencral Miles went to Chicago to beat the strikers and not to preserve order." It would be inte, esting if Mr. Debs would inform the people how General Miles could preserve order without beating the strikers. The strikers were the disorder ; beat them and order reigned in Chicago. There is a bigyer fool than Debs in embryo and Uncle Sam should be prepared for him, and nip his budding genius before he gets a chance to stagnate the business oi a nation. - Wade's Fibre and Fabric.

We are informed by the Electric Storage Battery Co., of Philadelohia, that they have just contracted to build a large storage battery installation for the power house of the New Yors E:dison Electrical Illuminating Co., to consist of 150 elements of their chloride accumulators, Type G, $4^{1}$ plates, having a capacity of $\mathrm{S}, 000$ ampere hours at 150 volts, at normal rates, or a total capacity of 1,200 killowat hours. The instillation is to be furnished with the most modern and complete appliances for the control and operation of what it is claimed will be the most modern and complete battery plant ever installed. Allusion is made to this matter in this place to emphasize the f.act that that long looked for and hoped for desid.ratum.-an electrical storage bat tery that will do what is clamed for it-is now a reality. It means that electrical energy may be stored up from any source of supply and distributed to users entirely away from and independent of wires extending from power $t_{b}$ buses. The New York Edison Co. already have a battery of 2,000 ampere hours capacity in use for more than a year, and have satisfied themselves that a storige battery installation is desiritite.

Speaking of Coxeyism and the labor disturbances in this country, the I.ondon Spectator remarks that "no one political syistem more than another gives any help towards solution of the peremptory social problem"-the prevention of involuntary idleness and poverty among the people.

This is not the fact. The political system for which the Republican party stands has solved that problem. Coxeyism, with all that it represents, was never even heard of during the thirty years in which the Republican party ruled the country and kept in operation the system of protection to American industry. The only remedy for socialism, anarchism, and all the brood of isms born of discontent is to keep men busy at good wages. The protective policy aims to do this by developing old industries and building up new ones; and if it has failed in any particular, the failure has followed upon exhibitions of weakness in reducing duties when the duties should have been raised. Should we arrange to increase our domestic product by making here only half of the matertal which we buy from Europe there would not be an idle mill, nor need there be an idle man in the United States. There are turbulence, and up. roar, and fierce outbursts of discontent just now, because the Democratic party has half-paralyzed the business of the country in an effort to arrange our tariff so that it will suit Europeans more than it will suit us. The Republican method is to have two jobs looking for a man. The Democratic method, and also the British method, is to have two men looking for a job; and that means misery and slavery for both men. - The Manufacturer, Philadelphia.

According to Indian Enginecring, the utilization of the heat force of oil as a fucl is increasing, the reduced price of petroleum and the cheap carriage of it in tank steamers instead of barrels, greatly stimulating its use. As fuel for steam boilers at seat there are certain cconomics in the labor of stoking which encourage its use. But the choice depends on variable circumstances, such as the relative cost of oil and coal, at any particular place, the certainty of finding a store of oil ready at ports of call, and final'y, in the absence of risk in the storage and use of oil. At present it is only at places such as the Caspian Sea, or on the Volga, where oil is cheap and coal very dear, that builers are made for oil fuel exclusively. The explosive force of vaporiyad oil, without the inconvenience and waste of steam toilers, is more immediately interesting to engineers. During the last : wo or three years oil engines have been greatly improved, and are taking a more important position among motors which may be relicd upon. Except is countries where import duties are imposed, the cost of petroleum has been brought down to a low price, ard as the consumption in an oil engine only :anges from onesixth of a grallon per effective horse-power per hour, the oil motors are cheap as well as convenient. Not only as fixed machines, but as motors for launches and tram cars, oil engines are likely in the future to compete with steam and electric engines.

The following is the text of the Act passed at the recent session of the Dominion Parliament to provide for the payment of bounties on iron and steel manutactured from Canadian ore.

Her Alijesty, by and with the advice and consent of the Senate and House of Commons of Canada. enacts as follons:-

1. The Governor in Council may authorize ${ }^{\text {fthe }}$ payment of a bounty of two dollars per ton on all pis iron made in Canada from Canadian ore, a bounty of atwo dol-
lats per ton on all iron pudded tars made in Canada from Canadian pig iron manufactured from Canadian ore; and a bounty of two dollars per ton on all steel billets manufactured in Canada from pig iron made in Canada from Canadian ore and such other ingredients as are necessary and usual in the manufacture of such steel billets, the proportion of such ingredients to be regulated by order of the Governor in Council: Provided, that in computing the bounty no payment shall be made with respect to foreign ores tised in the products herein mentioned.
2. .a the case of the products of furnaces now in operation the said bounties shall be applicable only to such products manufactured therein belween the twenty-seventh. day of March, one thousand elght hundred and ninetyfour, and the twenty-sixth day of March, one thousand eight hundred and ninety-nine, both days included ; and in the case of the products of any furnate which commences operations hereafter, hut prior to the twenty-seventh day of March, one thousand eight hundred and ninety-nine, the said bounties shall be applicable to such products manufactured therem during a period of five years from the date of commencing operations.
3. The Governor in Council may make regulations in relation to the bounties hereinabore mentioned in order to prevent fraud and to ensure the yood effect of this Act.
4. The said regulations shall be laid before Parliament within the first fifteen days of each session, with a statement of the moneys expended in payment of the said bounties, atd of the persons to whom they have been paid, and the places at which the pig iron with respect to which they have been paid was manufactured, and such other particulars as tend to show the effeci of the said bounties.
5. For the purposes of this Aet, a steel billet shall mean the product of a steel ingot re-heated or rolled or hammered into flat slabs or square billets of any size.

On the banks of White Bear lake, some fifteen miles from St. Paul, Minn., lies Dellwood, one of the numerous summer resorts of the Minnesuta lakes. Between the railway station and one of the beautiful summer homes, a distance of about 600 feet, is what is no doubt the smallest electric railway known, capable of actually transporting passengers and freight. The entire road was built and equipped by Mr. A. M. P. Cowley, a St. Paul banker, for the amusement and instruction of his son, a bright lad of seven years, who acts as motorman, conductor and brakeman with all the dignity and capability of a vetern in the service, not only giving his sisters and playmates frequent excursions but also doing an extensive passenger, freight and express business between the two termini. The lengin of the road is a trifle over a tenth of a mile and the ceaipment consists of a motor car and two trailers, each car being five feet long by two feet wide. The gauge of the road is $i t$ inches, the rail being regular sted $f$ riait, weighing ${ }^{2}+$ pounds per yard. The rails are laid on $2 \times 4$ inch pine ties and bonded with No. 14 copper wire. Instead of the overhead trolley, the third rail system is used, the third rail consisting of a flat iron strip $f \delta \times 1$ inch nailed on a wooden strip between the two rails. The power house situated at the end of the line is a neat frame structure, containing the engine, generator and switchboard, as well as a fully equipped machine shop. The engine is a 2 h . p. Shipman petrolcum engine and is beited toa2h.p. Perret compound wound generator, which when friven at a speed of 1,600 revolutions, gives a current of 15 amperes att a pressure of 1 to volts. The engine runs at a sejeed of 375 revolutions per minute and, being
entirelyautomatic, it, as well as the generator, reyuites scarcely any attention or care. On one side of the engine room is the switchboard, containing all necessary appliances for the regulating, measuring and indicating of the current, such as rheostats, Weston volt and ampere meters, branch and main line switches, satety fuses and lightning arrester. From the switchboard the current is led by underground conductors to the rails and contas strip, and also to the owner's residence which is highted throughout by incandescent lights. Adjoining the powierhouse is the car barn in which the cars are housed during the winter and at night. The motor ceat is equipped with at one horse power motor, transmitting power by double reduction gears to the car. The gears are cut from the solid and run practically noiselessly.- A starting rheostar is conveniently placed at one end of the car, as well as a reversing switch and safety fuse. The road is practically straight, but has swo rather steep grades of about 10 and 16 per cent. respectively. The motor car will hatul the two trailers, each loaded with two adults and a child, us the steepest grade with ease. With the motor car and one trailer starting from the power house, the trip to the end of the line is made in so seconds.-Electrical Enswert.

The telephone is invading the field of the telegriph in railroad service. In France it is used on many of the main lines, and on the linecmes road the telegraph wins art connected with the telephone when verbal communication is desired. There is no reason why the telephone camne be employed to advantage. One objection, that in the event of misunderstanding, no record is available. is as applicable to the telegraph, for in both cases the message is received by sound. Ir the early days of telegraphy the tape register furnished evidence, from which there could be no appeal. But the register was discarded years ase and, therefore, the telephone and the telegraph are on equal footing so far as records are concerned. There is nuthing whaterer to show what passes between the sending and the receiving operator. The same is true of the telephone. Probably the telegraph will not be surerseded, but properly constructed telephone lins promise more satisfactory results in the transaction of itrtain kinds of business on railroads and have the advamtage of being made available by employes not put through a long course of training. Only an expert can use the telcgraph. Anybody able to speak distinclly and having ordin ary hearing can manage a telephone.

[^0]Niw Vork keof Gardens, the Battlefield of Wiaterfoo in 1894, and ilue Jiale-Harvard beat race of i80.4. A long list of fiction athd the fanhion department complete the number.

## Heating and Ventilating.

The foremost feating and ventilating engineers and architects of soday : ore unamimous in the statement that the fath syisem of heating and wemilating is, undoubtedly, the future one for large publice build$\mathrm{i}_{\mathrm{n}} \mathrm{g}$, athene halls, sehools, theatres, factories, mills and the like. Siothing in more indicative of this thath hat during the present hard times, the well known mamfateturers of this apparatus, the kuffato Forge Co., Buffalo. N.I'., hate been rumbing their works full time in order to keep puce with orders. This method an applied to factories, fan been more rapia in its growth than for other classes of buildings, but arlow lanards and building committeres of all similar structures are fant combur to realize the ingortance of ponitive ventilation ; and as thare has been comparatively little buiblang soing on among mathufacturers, thir fact is ummistakibly subtantiated by the orders now being eneculed by the above house which are largely from this source The tolloning atre from aten recent piger of ahe liaffalo Forge Come pany a order books: -- Ashland Ave. High Sibool, Denter, Colo., requiring two fans, 3 go inchas and 1 (h) inches, respectively, with heat-


 1 ani. State Callewe, State Collegeo Pio. : soveral Detroit nublic
 impon! Ind.: Mason City High School. Masan City, Iuwa: Geo. W.

 Galloghlic Epileptic Anylum, (iallopolis, O., (sine buildings); Baltimore Mavic Mall. B:altimore, Md. : Denter state Ciapitail, Deater,

 Einglewind, N.J. South Caroliaz State Incine diylum ; Wianchago Cumit Inilum, IVin.; 13:a ShareSchool, 13:a Shore, 1..1. N. '.: High



 Depot, St. Louis, Mo.

## Chloride Accumulator.

The Electric Storage Battery Co., Mhiadelphia, I'entio, Bave semt us a new cataloguc just issued by them baving reference to the chloride atcomalator manufactured by them. In the July 20 issue of this journal wia published an illustrieled description of this accoumblator, and we again athude to it to call attention to the chatrator of the testimonials included in the catalogne.

Mr. Satmuel R. Shiphey, president of the Provident Life and Trust Co., lhiladephia, writing to Mr. Herbert Lhoyd, general manager of the Electric Storage Battery Cu., says :

Our experience hits been this: During the months when we require athy heat, we comsame exactly the same amount of cobl, now we are generating both cur lizith and heat, that we did when we vituply leated the tuilding by live steath :and bought our carrent. We are able to keop very chase track of thas, as we buy but olle datys supple of coal at a time. During the summer monthe, when we aeguire no heat, we also use very lithe light, and the ankunt of cobil consumed is very small.

Hy. the unc of the Chloride Battery which you installed, in addition to the great advathage which we derive from having a platht which cath tever fail, se have lixht 24 hours a day weckdays and Sundays, and emplag bret one engineer.

Mr. C. M. Allen, supirintendent of the Germatatown (Pennat. EEleciric light Co., referring to ath enguiry from Mr. Lloyd ans to the advallages of lae use of storage batteries and ats to how the battery installed for his campany ly the Fllectric Storatge Rattery Co. had warked, states ats fillowis:

We take pleasure in sating that we have been very much gratified by the working of the battery and also at the results which we hate obtatued. I feel very sure from aar experience, that in ne:arly all contral stations using dircet carrent for cither lixht or power, a battery can be made a valuable adjunet.

In our cisce we find two distinct conditions where its adoption hats been of very great value :
first, we found our load increasing to such an extent that during the winter monhes there are a few hours each wight when the generating plant is loaded beyond its capacity, while jn the summer nonths we are able to hande the hand easily, Now, instead of gomag o the expense of a larger generating plant for a fell monihs ther, we can whe the battery to help us wer the peak of the lexid. wisich vou will readily sec is a tery great adeathagec.

## EXCELLING ALL OTHERS

# Canadas Great Industrial Exhibition <br> Toronto, Sept. 3rd to 15th, 1894. 

## MANUFACTURERS OF EVERY KIND

If you want to increase your business in dull times the unly way is to advertise your goods, and you camot do so more effectually or more cconomically than by making an

# Exhibit At This Great Fair no charge for space and all requirements provided 

The Most Extensive Manufacturers are those who have exhibited at Toronto.

APPLICATIONS FOR SPACE SHOULD HE HaDE .TT OXCE<br>All Entrles Must bs Made Before August ilth.

In the second place, we do not have sufficient daty load to piay ux to run an engille and two dynathos (we use the three-wire system) contimously, at the same time the business is sufliciently inportant to demand dity current, and it is here the battery comes to our relief. Before we used the bittery, the lows on our dity circuits was most discouraging. 13y the use of the bittery we hate wiped out this loss and can show some profits besides. We now shut down the machinery in the early mortings, and the bitters carries the entire load until neiarly dark: thea, after midnight, white the load is light, but while we must still rum our city lights, we chatge the bittery, and it is a fact noticed by our engineer, as shomin on his reports, that he unces about the sanc quantity of coal on nights he does not charge the battery as when he does.

The plates of our cells ate so large, and consequently so few in number that the care of the emtire instillation is reduced to a minimum. The solid constraction of the elements makes short cipcuiting pratetically impossible. Wie hatre never sean a "buckled "ar "stwort circaited" plate yet, and the general appearance now is fully ans good ats the daty that ihe battery was instanled. I note another advantage of the large plates and compact constraction which I think is important that is the ability to discharge rapidly and abowe normal rates in an amergency withont injury. Whathe freguenty discharged at four times its nomal rate for comsiderathe periods with no injury whatever. On ane occasion recently, owing to ath unexpected stoppage in our machinery. the battery carried the whole three-wire had during the heaviest part of the evening.
So far as we arce able to judge, we believe that all of the defects heretofore developed in connection with storage batteries are overcome, and that you hatee suceeded in praducinga practically perfect battery that will do the work siatisfactorily and cian be relied upan under all circumstances.
The following is a letter from l'rof. Edwin J. Houston, who is prominently known as the inventor (in conjunction with l'rof. Thomson) of the Thimson-Houston Syatem, and who is the President of the American Institute af Electrical Eugineers:-
"Havingrecently hadoccasion froma theoretical standpoint to study the construction and operation of the Chloride Accumulator made by your company, I take pleasure in sinying that I have been very favorably impressed with the same. The construction of your bittery in. volies principles so radieally different from that of other prior storage hatteries as to cause its invention, in my judgment, to mark an era in the history of the art.
In connection with my partner, Mr. A.E. Kennelly, inamabout to place a battery consisting of twenty elements of your type " $E$," five
plates, son ampere hour capacity sell, at actual work in our lithora tory, and, when we have compheted such und and tests it comncolun therewith, 1 will take pleasure in acepatinting you with the re sults."

Mr. A.E. Kennelly, wha was fur years chine engineer for Mr. Ede. soll, and is now ansociated with l'rofisisor Houston in the torm of Henston \& Kemmelly, Electrical Experts, with headyuarters at linti. delphia, and who is also a vice president of the dmerican lastate of Electrical Eugincers, sity: :
" Having recently hidd occatsion to study the mannfacture of ons choride storage cell, I bex to sity that I eomsider that the prow phas embodied in its comstruction make it superior to ally storage buthen that has yet been placed upon the market in this country. fram What I have seen of the behavior of yout battery in the hath of others, I hate been confirmed in this vicw. l'rof. Houstont alld 1 n. tend to place onte of your batteries under cotreful test at our lithra, tory, and we will have pleasure in notifying you concerning tis thhavior under our own supervision in due tine."

Other tesimonials, (the reproduction of which we cannot trithe an this time) are from Mr. Hugh I.. Cillendar, assistant me hathas superintendent at Montreal of the Grand Trunk Railway Co., I'roL

## samaman ENGINES

## In Good Condition, for sale low.

50 M.P. Corliss.<br>50 H.P. Aufomatic Ball (. 1 merrican.) 6o H.P. Automatic Leonard-Ball. 50 M. P. Automutic Armington Ev Sims.<br>25 H.P. Automatic Westinghousc.

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$=-$
George F. Barker, of the l'niversity of pennmylvaniat ; Mr. W. K. B.. Guckingon, electrician of Mr. Thomas A. Edinon's laboratory at Orange, N.J., athd others.

## Accumulators for Traction Work.

The adoantageous use of the Chloride decumblators for tramway purpanes alls not be demonstrated in a anore pasitise matheer than by giving a short description of the electrical cars which hate now becn runing in l'aris for over two years, the results being eminently satisfactors, and greatly in advance of those obtaned onother lines where simalar incans of traction by use of accumblators have been tried.
There are two lines runnily from Paris into the suburb of St. Denis their lengetha being, respectively, about $5^{1} 4$ and $55^{3} \frac{1}{4}$ miles.
I large charging station and depot hats been erected and fully equipped at the St. Denis terminus of the lienc, the generating planf, "quipled consists of three ${ }^{2} 50$ horse-power boilers, and three 150 indicated horse power engines, drives a manber of dynamos, cath having an eutput of 250 volts and about 3 cos anmeres. At the depot the most completc , urangements exist to ensure sitisfictory workings and all the detals of the applisates for removing the cells from the cars, for clarghy and inspecting, have been worked out in a careful and most prational manter.
The Tranway Company owns 25 cars, each fitted up complete with tas chloride cells of the new protected type especially designed for traction purposes. The tife of this hatest type of cells when employed for traction lass not as yet been ascertained, but sufficient experience has beeth gatined to prove that it exceeds 12, (wn) car miles. This protected type was perfected by The Flectric Storage Biattery Co. (the American Co.), and we have no doubt when its Jife has been fully ascertained. when employed for traction purpmeses under like conditions, that it will exceed 20,000 car miles. Eich cell is fitted with it plates, and $5_{2}$ batterics atre in use on the line, giving a totall of 5,616 cells and 61,720 plates, from which it will be seen that the undertaking is one of considerable magnitude, and designed on such a basis that all statistios obtained nay be taken to represent the aterage results obtainable.
The work that has to be performed is severe, the gratients being as much ats 1 in 25 for considerable distances, white $i$ in 40 and 1 in jor are of frequent occurrence. There are also many curves of 70 and \&of feet radims. The cars are of a heave type, with insideand outside seals, and constructed to carry $\mathbf{5}^{10}$ patsiengers, their total weight with full load being about $i+$ tons. The weight of a bittery of suis cells, with which cach car is fitted, is approximately two and a half tons complete with all accessories, acid and boxes, and the capacity of the sime is such as to be sufficient to run the car for a distance of
about for miles under the serere conditions of gradients and curves which accur on this line.

With all types of cells, however, it is found that the best results in efticioner and life, are not olstaned when the battery is drawn upon to all extent mearly equal to its total capacity, and, atcordingly, on ecomomical grounds, twenty fite to thirty miles is the distance usually rum before the car is returmed to the depot for the cells to be redary--d.
I'lie wow performed per dity upon the lines is equivatent to 1,550 car miles, and the total miletye run since aceomalators supplied the motive power has now attalined, May 1,189 , the large fyyre of orne million car miles ; and it will be seen by all açuainted with this chasy of work that the extent of this andertaiking is of such at mature as to enable the greatest reliance to be placed upmatll figures and statistics thit hate been obtatned from such a source.
On these two lines the nmber of accumblator Ciars Were gradually increased, until on the ist of October, 1893, hurse traction wats entirely superseded, and the great success which has attended the working of the whole plant has inspired such confidence in this mode of traction that at third line, laving a length of about $3^{2} \underline{2}$ mile $\mathrm{s}_{\mathrm{s}}$ and running from the Saint- Ouen Town Hall to Neuilly, is now being provided with accumulator cars, which will shortly bo in regular use, and this fact alone is sufficient to demonitrate the reliable nature of the Choride Accumblator employed on a large sabale for traction purposes.
Theste chloride acemmulators are mannfactured in the United States by the Electric Storage 13:attery Cu., Philadelphitit.

## Preumatic Tires of Paper.

From a repurt in the l'aper Trade Juurnal, it appears that there are certain experiments being made with the object of determining the possibility of using at pueumatic paper tirc on bicycle wheds,and thus displacing or diminishing the use of the pneumatic rubber tire.

As the subject is one in which the whole rubber trade is interested, the writer hats endeavored to obtain both the available information as to the actual facts, and the opinions of competent men, with reyrard to the theoretical side of the question. The rubber trade knows of no similar attempts in the past. L"plo date, sitys lietor liarris in the India Rubber World, paper was not thought of as a possible rival of rubber in the tire line, and if anything new and uncexpected is coming the trade wants to know the nature and extent of the revolution.

There are siid to be several reatsons why atlempts should be made to supplant the rubber tire, if pessible, but the principal reasons are these: The cost, and the liability to puncture. With rekard to the former, it is clained that bicycless are too expensite and that the use

## "OTADD" Incandescent Olf|lll Lamps..



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Made of any Candle-Power and Voltage, and with bases to suit the different sockets in use.
Unrivalled Quality. -:- High Efficiency.
Write for Quotations, atatink Voltage and Base nsed.
JOHY STARR, SON \& CO.
(hitareto)
. . . Halifax, N.S. . .


## The Packard Transformer

The Transformer can be cut out of circult and a
burned out fuse seplaced without the use of any tool Whatever.

of the pneumatic rubber tire adds about $\$ 20$ to the cost of the wheel. Now the average clerk or workman would gladly buy a machine if he could get one at a reasonable price, but $\$$ ioo or even $\$ 6_{5}$ is beyond his financial power. The inventors and champions of the paper pneumatic tire claim that a saving of $\$_{12}$ will be effected by substituting the paper for the rubber tire, a pair of the former costing only $\$ 8$. So far as this reason goes, it is clear that the relation between the premises and the conclusion irrepressively recalls the saying about the mountain laboring and bringing forth a mouse. If the new dispensation will no moredo for the poor workman, at present vainly yearning for a machine, than reduce the price by the sum of $\$ 12$, it is much feared that no boom in the bicycle trade will take place. The man who can pay $\$ 88$ can pay $\$$ ioo; conversely, the man who cannot pay $\$ 100$ camot pay $\$ 88$.
Still, in this hard world, and particularly in dull times, $\$_{1} 2$ is a sum not to be despised, and if a paper tire costing that much less will do the work as well as the rubber tire, there is evidently money in the new invention. And this brings us to the second reason for the attempt to substitute paper for rubber. It is claimed that paper will do more and better work than rubber ; that, whereas the life of a rubber tire is two seasons, the life of the paper tire will be five years or even more; that in point of elasticity it will not prove inferior to rubber; and that in some respects it will be actually superior.
The conclusion is that the paper tire must prove more durable, and be less affected by friction and running over cobble stones, mud, etc. While the rubber tire, through the constant squeezing together, compression and inflation, is liable to fracture, the paper tire, less yielding, is not subject to the wear and tear in the same degree.

The objection to this reasoning, as stated by the rubber men, is that any diminution in the degree of the "sinking" of the tire is necessarily achieved at the expense of its elasticity, resistency and flexibility the very qualities which give the pneumatic tire its value and excellence and on which speed depends. A steel tire will not sink at all-as far as the human eye can see, at least-and hence ought to be preferred to all flexible and yielding tires. But it is not, because resistency is the very thing sought after. The projectors of the paper tire say that the ingredients which they mean to pu: into the

## VALVES <br> and - <br> Pipe : : <br> Fittings

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## RICE LEWIS:SON

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Cor. King and Victoria Sts.
TORONTO.


Switchand Rheostat Combined.
paper stock will make it not only firm and durable so as to be water and mud proof, but elastic as well. Manifestly, however, they cannot make it as elastic as rubber, while resiliency seems to be out of the question altogether

The details of the process are withheld for the present. Th method of drawing out a paper tube is old and well known to paper manufacturers. The operation of uniting the two ends is new, but scarcely interesting to rubber men. The hair used instead of interior linings and air is forced into the hollow of the tube before the union is made. To make the packing uniform a special instrument is used.

As already hinted above, the rubber trade, while interested in this development, is indisposed to " take much stock" in the invention. Those who have been made acquainted with the facts so far made public do not believe there is much chance of success, but they are willing to be convinced and will await the practical test of the paper tire with interest. One thing, however, seems clear, that the paper tire deseribed is in no proper sense a pneumatic tire, as it has none of the true pneumatic features. It is really a kind of cushion tire with the differences that the shoe or curve is to be of paper rather than of rubber. It is, therefore, misleading to compare it with the pneumatic rubber tire, either in respect of cost or any other. Even if it should prove successful, and as good as, or even better than ${ }^{\text {a }}$ rubber cushion tire, it would not in any way be a rival of the rubbe pneumatic tire.

While the tire above described is not a pneumatic tire, having no air tube, the successful use of paper for the shoe or cover might lead to the use of paper for the covers of true pneumatic tires. The tire of this company is so constructed that the resiliency, speed and elasi ticity do not at all depend on the cover, and any durable material could be used in making it. All makers of tires, like the makers of bicycles, are trying to reduce the weight of the tire. Lightness is the cry everywhere, and tire manufacturers recognize the necessity of doing everything possible to meet the demand. Now a rubber cover cannot be made thinner than at present without increased liability to accident. But paper would weigh less than rubber and hence lighter tires could be made if paper could be used instead of rubber for the shoe.-The Wheel.

## Black Sheet Iron, all sizes. <br> Sheet Steel, Ordinary \& Dead Flati Russia Iron, genu ne and Imitation.

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## NEW YORK

Elson \& Brewster, $\mathbf{1 4 3}$ Liberty 8 .

It has puzzied many people to know why the horse should prove a much casior vietim to all electric current than is math. The Lancet offers this explanation. The lioof, and more particularly its crust anfers sole, is at good insulator, but the shoe presents to the ground a barge smetallic contat, and this combatet is in comnection with metallic oonductors in the shape of anils, which pierce the strongent part of the manation, and afurd an easy electrical path into the body. The contan with earth is futher inntored by the great superincumbent weight of the antimat, and it may often happenthat in passing over weygh of wind the external surface of the hoof and the wet fetfock, "ud grondy in the case of untrimmed horses, may become sufticienty wit lofirm a good surface condactor, and so cirry a current directly from in - carth to the upper part of thi. body. In this way the safety withe atural "resistance" of the hooi is nentralized. A horse, toce, cowern more ground than a man, and ruts greater risk from being in cmatact will posints of ground farther apast.

## CAPTAINS OF INDUSTRY.

Thes dipartment of the Canatlimn Dfanufucturer is considered of spec inl evelut to oup remiders becratse of the infurmation contained thirein. Willa a iven to sustaining ils interestings fintures, friends ari inciled to contribute any ifems of information coming to their smadidgre regurding anj" Canndian manufucturing enterprises. hi concise und explicit. State fincts clearly, gizing corred mame and uddress of serson or firm alhulded to, and mature of business.
Montreal Cold Se rage and Frecaing Co. are putting in a large Northey duplex steam pump.
Mr. Jamur McDonald will build an plaining mill and sasis and door fac:ory al Tilbury Centre, Ont.

Jhring the month ending Junt 3 ( 1894 , the imports of bicyeles, triegeles and parts into Canada were valued at \$4,1,33.
The Montreal Coton Co., Valleyfield, Que., have installed in their mills a rery heaty duplex power pump of the Northey make.
Mr. IV. B. Kelley : large saw mill at Bridgenorth, near l'eterbor. ough, Ont., was destroyed by fire, August 2 , loss about $\$ 6,0$ oro.

Fire in the rendering works and tallow factory of Mr. Wim. Harris, Toronto,on August 3 , did datnage to the externt of about $\mathbf{S}_{3}$, oxk).
The Horton Fire L.adder CO., Hatifax, N.S., heretofore alluded to in there payes, has been incorporated with at sapital stock of $\$ 6,(\boldsymbol{\infty})$. Mr. Jom Starr, of the John Starr, Son \& Co., is one of the incorporators

The Gordon Brifige at Belleville, Onlo, is to be rebuilt at a cost of

The gratin elevator of the Forest Elevator and Milling Co., at Forcost, Ont., was destrogid by fire dug. 10 , loss abont $\$ 2,060$.

The sitw mill, plating mill and siah and door ficetory of $\mathrm{IV}^{\circ}$. C. Ifarrison at Norwisd, Ont., were destroyed by fire dug. so, luss


The Gamanogue Bugky Co., Gamanogue, Onte, is applying for in.
 all descriptions.
The Georyian B:w Cement Co., with head ofice at Owen Somad, Ont., is applying for incorporation with a capital stock of $\$ \mathbf{5} 5$, (ия) to nathufacture cement, ede.
It is suid that Messer, llart, King \& CO boot and shoce manufacturer:: 'rarrytuwn, N. $I^{\prime}$, will establish at ablich fictory at Fredericten, $\mathcal{F} .13$., to sive suployment to ats hathds.

The Ilovey 13ros'. I'acking Co., with Ineadquarters at Sherbrooke, Quen is beitig incorporated with it capital atock of $\$ 2$ jowon to carry on the business of slaughtering animals and packing and curing aneats.

An atorial bridge is to be built commeting lat Portake, Ont., with
 are plad to know that this is not to be a surface bridge, nor a submarine bridge, nor even a tunnel bridge.
The Southanyton !umber Co., with headguartors at Southampton, Ont., is applying for incorporation with a capital sto.k of $\$ 10,000$ to manufacture lumber, shingles, laths, cle. Mr. Charles M. Bowman, Southampton, is one of the incorporators.

Messrs, E.D. Davinon \& Sons, and associates, Bridgewater, N.S., are applying for incorporation under the mame of F. D. Datison \& Sons, to carry on the business of manufacturing lumber, paper pulp, paper, wooden goxds, etc., with at capital stock of $\$ 250,0$ or).

The Department of Pablic Works have called for tenders for the construction of a new sted dredge for salt water service. The appropriation for the vessel is Squ, (xx). Ter hull is to be built entirely of steel, the first of the kind to be constincted for the Dominion Government.
The Niagara Pal's and Port Dalhousic Elcetri: Railway Co., with head oftice at loronto, is applying for itheorpuration with a capital stock of $\$$ 3on, ono to comstruct an electrje railway connecting Fiiakirat Falls and l'ort Dalhousic, Ont., passing through theintervening municipatities oi Stamford, Thorold, Merritton and St. Catharines.


## BUFFALO LUMEER DRY Blowerth Blackemithe Tcole, etc.

M. W. PETRIE, Torento Repreeentative, Toronto. Ont. GUMABIAM MACMMERY \& SUPPLY CO., Brantford,
Shloase offtoo:-22 a 24 Randidiph st.

MANUFACTURERS OF . .

> SUPERIOR CHILLED IROW ROLLS..

## Perfeot surface, Doep Chill, Hard, Tough, Durable, Guaranteed free from flaw.



2 Church St., TORONTO.

The barreling houses, agitator tanks, bleacher and some of the outhouses of the Canadian Oil Co., at Petrolea, Ont., were destroyed by fire August 2, loss about \$17,000.

It is stated that Mr. J. R. Booth, whose immense lumber mills at the Chaudiere Falls, Hull, Que., were recently destroved by fire, has definitely decided not to rebuild. An export duty upon saw logs would probably have influenced the continuance of an industry in Canada that gave employment to several hundred men.

The Niagara Falls, Ont., Street Railway Co., have sold their franchise for $\$ 25,000$ to a syndicate of capitalists who will immediately convert the road to the electric system. The ultimate intention is to extend the road to Chippewa thus making a connecting link between the Grand Trunk Railway from the station at Niagara Falls to Chippewa and thence by boat to Buffalo. This will be an important addition to the competing routes between Toronto, the Falls and Buffalo.

Mr. George Sleeman, who owns and operates a large brewery at Guelph, Ont., has entered into an agreement with the authorities of that city, whereby he undertakes to construct and operate an electric street railway there in consideration of a $3^{0}$ years franchise. The construction of the road will be done as early next year as possible after the necessary legislative sanction has been secured. Mr. Sleeman is abundantly able, financially, to perform this undertaking, and his well-known energy and business ability is a guarantee that it will be made a success.
The Tanite Co., manufacturers of emery wheels, abrasive materials, grinding machinery, etc., whose factory and head office is at Stroudsburg, Penna., with branches in New York and Cincinnati, have sent us their new i89+ catalogue having reference to their products. The book is of size to be carried in the pocket, and in addition to the price lists of the goods and illustrations of the machinery, contains a vast amount of information which cannot but be very valuable to all who make use of emery and emery goods in any shape. Included in this information are many practical hints about emery wheels which it would be well to remember; and suggestions are made as to the style
and quality of wheels most effective in doing any particular class of work. Reference is made in the book to Tanite Mills emery, which is put up in kegs, half kegs, quarter kegs and fifty pound tins, also ten pound packages packed ten in a case. These bear a handso lithographed label, and are attractive goods for hardware dealer the Tanite polishing paste, for use on brass, nickel, tin, etc., and for and hot metal of fire and steam engines, is put up in quarter pound and for one pound tins, packed in convenient cases. Tanite liquid polish, if use on fire engines, steam engines, launches, yachts, etc., put uping half gallon and one gallon tins, conveniently packed, contains nothing that can injure flesh or fabric. Alluding to some of the conditions use of emery wheels, a paragraph of the book says:--It is a comb ${ }^{\text {n }}$, custom of wheel users to attribute all wheel failures to defect in wheel and to make no allowance for the conditions of use. So $\mathrm{con}^{n^{3}}$ mon is the custom, that the man who would be ashamed to return worn-out shoe to its maker thinks nothing of sending back a worn-00 emery wheel, without pay, simply saying that it does not suit, hef Some firms openly boast that they can get all the "trial wheels" they want and don't need to buy any. It is a common thing to find whe ing run under the most improper conditions. Wheels are burst by being that run above the standard speed and also by being run so slowly hed excessive pressure over-heats them. The users of over-hard whe ${ }^{5}$ apply the same pressure to better wheels and then condemn them ${ }^{\mathrm{ha}^{a}}$ too soft. They allow them to get out of round and then complain thay they won't cut. They mount them on rickety machines and shad floors and then grumble at the wheel, while the real trouble is ${ }_{\text {sul }}{ }^{\text {h }}$ the grinder cannot keep his work and wheel in contact. They use the loose and narrow belts that the wheel runs at half speed, and the they declare that the emery wheel is not what it is cracked up to bity They buy over-hard wheels, under the mistaken notion that durabild is the prime requisite in an emery wheel, and then let their men hous and chip away the wheel substance in their attempt to keep it roug enough to cut. They buy wheels which glaze over with metal, then dress them so often with the diamond tool that they never gel proper cutting surface.

## Kay Electric Co'y



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Elements of all sizes, from 100 to t,ooo Watt-hours capacity each.

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Mhwry, Dickson Bros., Cambellford, Ont., will erect an imon foundry of bick, zoxar feet.
The lohn Abell Engine and Nachine Works Companm, Toromto, have choned the following roller mill conserats:-The Vin den Milling have Jirden, Math., 50 bble mill; 'the Vork Milling Co., Dork, Ont., to bibl, mill: 'Ihe C̈tledon Eatst, Ont., mill.
Ihr. W.A. Fiaser, of Toronto, who hats charge of the Dominion Petrobenm borings in the Athatansea regian, is in town. By the next tranl will coulle four car loads of machinery and Dr. Selwy of the weological surveg. The test will be thorough, athd will be of the me aceon tatace with the revalen of the geological survejs, but for the general good, and not to boom trivate speculation. - The fidmonton, N. W:I: Times.

Atr. Drurs will build at four mill at Port Culborne, Ont., at at cost of abopt Siz,ork.

A by-law with be suhbilled to the citizens or Ajher, Lue, ion ath-
 syatem in the village.

An ofterinas been mate to the Amberaboutg council by George
 herstburgs, and employ as many men an work call be finud for. We will agree th put in a new boiler and cogrine, two lathes, an iron planer two upright drilds and other machinery. H. will also, if business warrants, equip his foundry and make iron and brans cantings. As ath indacemem, he asks for free water and ten years' exemption from tax:tions.

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New Railway Generators and Station Equipments. Complete Railway Car Equipments. Direct Current Lighting Dynamos. Direct Current Power Motors.

Alternating Single and Two Phase Current Generators, for Lighting and Power.
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## 1 PROFESE TO DO BETTER

Than is commonly done with such risks situated in Ontario or Quebec.
Wrile for parliculare, $\mid$ S. R.G.JOHNSOM 42 St. John Street, Mentioniug this pafer.

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## The Canadian Canoe Cor, Ltd. BOX 107: : PETERBORO, ONT.



We build Canoes of CEDAR, BUTTERNUT, BASSWOOD and other wools, for Paddiling, Sailing, Racing, Fishing, Etc. Skifis of all sizes.
STEAM LAUNCHES to carry six persons, from \$175 up. ... write for catalogue...

The town of Rexina, N. W. T., which is to have the territorial exhibition there next year, has appropriated Sw,oon lior the erection of the necessary buildings.

Mr. W.J. Bell hatsissmmed the mantigement of the ledl Organ and liano Co.'s business here. Ever vince the serorance of the connection of Mr. A. W. Alexander with the co:ipatny the directorate his made frequent attempts to induce Mr. W. J. Bell to take control. None of the avertures thus made was surcessful untii on Saturday afternonon an understanding "as arrived at and Mr. Bedl agreed to accept the position. Any chatnge in the managre ment of this larke concern is of deep interest to the petople of Guelph, for in a very material depree is the prosperite of the city dependent on the suceses of its premier mambiteturing industry. Mr. Mell will be welcomed bact on Guelphamd illo management of the factories and the hope will be universally entertained that maker his regime the enterprise may experience mothing but inereasing prosperity-Guch ${ }^{\text {h }}$ Herald.

## Patime leme

...IN...
STEEL..
IRON
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The B. Greening Wire Co. LIMITED

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Our Motto on EMERY WHEELS<br>"LaRGE CONTRACTS, QUICK SALES and SMALL PROFITS"<br>For an A NO. 1 Wheel<br>ALSO THE LARGEST and BEST LINE OF EMERY WHEEL MACHINERY in the U.S Catalogue furnished upon application.

The Springfield Emery Wheel Co. - - Bridgeport, Conn,



Thos. Davidson \& Co., Montreal, have just placed in their factory They Underwriter fire pump of 750 gal . per minute capacity.
The W. A. Freeman Co., Hamilton, Ont., is being incorporated etc. a capital stock of $\$ 40,000$ to manufacture agricultural fertilizers,
The Merchants' Manufacturing Company, Montreal, have installed
a Northey Under
gallons per Underwriter pump in their mills, with capacity of 1,000 The per minute,
Rosamond Northemfg. Co., Toronto, are supplying the mills of the
Pumps, hydranten Co., Almonte, Ont., with a complete system of The hydrants, pipes, valves, etc.
given New Glasgow Coal, Iron \& Ry. Co., Ferrona, N. S., have
their a second order to the Northey Mifg. Co., Toronto, for one of The Mont packed plunger mining pumps.
have Montmorency Cotton Mills Co., Montmorency Falls, Que.,
gals. put in a Northey Underwriter pump of capacity to deliver $\mathrm{I}, 000$
The Sissibute; also a triplex power pump for boiler feed.
Wouth Sissiboo Falls Pulp Co., with chief place of business at Wey-
With a Bridge, Digby County, N.S., is applying for incorporation Application stock of $\$ 30,000$ to manufacture paper pulp, etc.
Light and Power being made to incorporate the Mattawa Electric at Mattawa, Power Co. with a capital stock of $\$_{10,00}$ with head office purposes. Ont., to generate and supply electricity for commercial $\mathrm{C}_{0}^{\text {The, }}$ Toronto Railway Co, have ordered from the Northey Mig. Co., Toronto Railway Co. have ordered from the Northey Mig.
one uprighto, an outside packed plunger pump for boiler feed, also gating upright independent packed plunger pump for boiler feed, also Mr. $\mathrm{MOOH}_{\text {h.p. capacity. }}$
Mr
forms Charles Green, a woolen manufacturer of Newport, Maine, in-
hims us that he has, a woolen manufacturer of Newport, Maine, inthe fats Mr. A.P. Mende, i4 Water Street, New fork, for recovering and finishing oils from the refuse water discharged from his scouring opexperienced room. He says that this apparatus is so simp'e that any $\underbrace{\text { peration that help can operate it, and that it is so efficient in its }} 75$ per cent. of the fats and oils is recovered.

## IMPRARITID LIATIG StIIMS

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instalogne, which Before purchasing elsewhere send for our vew of ouments, and contains the prices and description of the above our manufacture. a list and prices of other new instruments Whitivey
Sherbrooke, PLECTRICAL INSTRUMENT C0'Y.
, P. Q., Canada. Penacook, N. H., U.S.


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HACINNATL. Fiectrie Appliance Co.
LIFAX, N. O., Nowotny Electric Co.


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SO REASONABLE IN : SO SO LIGHT RUNNING
J. B A
. ARMSTRONG MFG. CO., וто. CUELPH, CAN.

Manning's flour mill at Stonewall, Man., was destroyed by fire Aug. 5, loss about $\$ 8,000$.
Rice Lewis, of Toronto, have put in a Northey electric triplex. power pump for their elevators.
Fire in the works of the Maritime Lead and Saw Works, St. John, N.B., Aug. 6, did damage to the extent of about $\$ 2,000$.

The Morden Office File Co., of Toronto, has been incorporated with a capital stock of $\$ 12,000$ to manufacture office fixtures, etc.
The Young \& Bro. Co., Hamilton, Ont., has been incorporated with a capital stock of $\$_{150,000}$ to manufacture plumbers' and stean fitters' supplies, etc.

The John Abell Engine and Machine Works Co. say that they would rather make good boilers than bad debts anyday, therefore for cash they will quote low.
The Hamilton Boat Propeller Co. is being incorporated at Hamilton, Ont., with a capital stock of $\$ 4^{\circ}, 000$ to manufacture small boats to be propelled by a newly-patented apparatus.
Mr. William Miller, late superintendent for the Chatham, Ont., Manufacturing Co., has obtained a suitable building in London,Ont., where he will engage in the manufacture of wagons, etc.
The Collingwood Meat Co., Collingwood, Ont., are erecting build ings at that place suitable for the purposes of their business at a cost of some $\$ \mathbf{5 0 , 0 0 0}$. It is claimed that this will be one of the most complete meat curing and packing establishments in Canada.

The Intercolonial Coal Mining Co., Westvale, N.S., have just re ceived from the Northey Mfg . Co., Toronto, a large compound condensing mine pump, weighing some 7 tons, which is to be placed at the bottom of a 3 ,ooo-foot slope, and which will lift water 600 feet verticaly. They have also put in a Northey duplex outside packed plunger for boiler feed.

Messrs. Darling Bros., Montreal, advise us that they have recent1y made shipments of the following special machines: i Webster Heaterand Pumper, for Messrs. Robin \& Sadler's new factory, Montreal, for heating the feed water for boiler and to work in connection with the exhaust steam for heating the building ; 17 -inch Webster oil extractor and 1 -inch Webster live steam separator to Acadia Coal Co., Stellarton, N.S.; 1 finch oil extractor to General Mining Co., Cape Breton, N.S.; i Nordberg automatic governor to N. Neuger \& Bros., Ayton. Ont. ; 1 hand power elevator to Henderson \& Potts, Halifax, N.S. ; 1 hand power elevator to Amherst Boot and Shoe Co., Amherst, N.S. : 3 hydatulic elevators to Montreal Cold Storage and Freezing Co., Montreal.

## The Unexpected Generally Happens.

Have your boiler Inspected and Insured, it paysjtö know that you are right.

Don't Trust to Luck. Will Your Boiler Stand the Pressure at its Weakest Point? Can you Judge It? Are the Safety Valves and Steam Gauges Right? It is your duty to take every precaution. Inspec= tion makes you safe. Insurance indemnifies you against loss.


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The Largest Radiator Manufacturers Under the British Flag.....

## Safford ${ }^{4}$ Radiators

For hot water and steam heatine.

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Leaky Joints
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## WWHW

The Largest and Most Prominent Buildings in Canaca are Heuted with "Safford Radiators."



## The TORONTO RADIATOR MFG. CO., Ltd.

Peter McLaren's saw mill at McLeod, N.W.T., was destroyed by e Aug. 5, loss about $\$ 12,000$.
The $C$,
Station Citizens' Light \& Power Co., Montreal, are erecting a new steam at St. Henri, which is to be operated by steam power. The
Westinglant is to consist of two $320 \mathrm{~h} . \mathrm{p}$. compound, condensing draft.
The building which contained the generator and other electrica
appliances of the Port Arthur (Ont.) Water, Light and Power Co. was power for by fire Aug. I3, and now that place is without electric delay. for any purpose. The station is to be re-equipped without Messrs. T. A. Morrison \& Co., Montreal, mform us that they have
bricks atwarded the contracts for supplying Soo,ooo Laprairie pressed for the new the new Montreal incinerator; olive green Miramichi stone Notre Dew building for the Merchant's Bank of Halifax branch on Street Rame street, Montreal; Ornamental terra cotta for Montreal for Messrs. Roy Co.'s offices, and 300,000 Laprairie pressed bricks $\underbrace{\text { Sses. Robin \& Sadler's new factory, Montreal. }}$

The Dodge Wood Split Pulley Co., Toronto, have introduced an improvement in small split pulleys, and now make all small pulleys from 3 to 8 inches in diameter, with bolt and nut tastening, doing away with the Wedge style.

Messrs. Jacob Y. Shantz \& Son, Berlin, Ont., and associates have formed themselves into a stock company and are applying for incorporation with a capital of $\$ 140,000$ to take over the plant and business of the firm and continue the manufacture of buttons, ornaments, etc.
The Temple Electric Co., Montreal, has secured a centrally located property on Chenneville St , that city, which is being fitted up as an electric light and power station. The new station is to have doable the capacity of the present one, and is to be completed about the end of September.
The large planing mill at Port Arthur, Ont., owned by Mr. James Conmee and operated by. Messrs. Vigars Bros., was destroyed by fire Aug. 13. The building and machinery were valued at $\$ 18,000$. The dynamo of the Port Arthur Water, Light and Power Co. was in the building, and was also destroyed.

## ...JOHN MCDOUGALL...

 Caledonian Iron Works, for BOILERS, - ENGINES, - PUMPS. Gearing, Hangers, Shafting, etc.Office: WILLIAM Cor. SEIGNEURS ST., MONTREAL.
CASSIDY, BONNER \& CO.
128 Queen Street, - Montreal, Que.

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## Leather Belting. <br> Our "STANDARD" Belting is the BEST made in Canada and SUPERIOR to most imported...... WRITE FOR PRICES <br> ل. L. GOODHEBOB <br> DANVILLE, QUE.

## HENRY PORTER <br> Cak Leather Tanner and Manufacturer of

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Lace Leather, Goodyear Welting, Bag and Colored Shoe Leather, Carriage, Furniture and Patent Leather, Oak, Sole, and Harness Leather.
434 to 442 Visitation St., M0NTREAL, Que.


The Dodge Weod Split Pulley Co., Toronto, are out with a new catalogue covering their new split friction clutch atnd cut-off couplinge. which was recently patented in Castada. The prominent feature of this new clutch is that it is a split cluteh in all respects like the Dodge pulley. Fromall accounts The Dodge Co. will get their share of the clutch trade.
Mexsrs. Shaw, Cassills \& Co., have recently started up their new sole leather tannery at Poquiock, near Fredericton, N. 13.. regarding which the Gleaner siys: :-The output of the tannery amounts to two tons daily. The tamery at the present time employs aboul 25 fands, besides those employed in peeling the birk. The compmy have a rotary stw-mill in connection with the tannery. They atrebuilding a present three new fouses. A new engine has just been set up, and the company :tre putting in ath electric tight plitit to light the teantury and all the houses as wall.
W.W. Altemus \& Son, $2 S_{1} 6$ N. Fourth Street, Philadelplia, are receiving mathy inguiries about their new patent bobhin winder with as pitented variable motion and friction guide. On this they can wind dircet from the simall spols and put the yarn of two of them in one shuttle bobbin, this donise an:ay with the sjinning frame and giving a good hard bobsbin with greater production. Said IIr. J. K. Jitemus, of the firm, resently: " lie call wind fron jo to too prounds per day according to the number of the garn, and nothing cin equal the quality of the bohbins as wound by us. Wie can wind the soflost yarns and get the sime results. fo entable us to do this we hate invented a mew friction guide ass mentioned above, which is so sensitive that it can be adjusted for soft or coarse yarns and prevents the friction upon the end is it is passing to the bobbin. This grude is one of the preatest and simplest achicvongents of our machine warthy of recognitiom. - -Americ:a Carpet \& Épholstory Trade.

The Frosell Safety Scaffold Co.. Montreal, are applying fur incor. poration with capital stock of $\$ 5(1,000)$ to manufacture the frowell Sifety moveable scaffold and iraveling platiorni.

The British Columbia Automatic Lighting and Oil Co., With head office at Vancouver, B.C., is being incorporated with a cipital sladk of $\$ 250,000$ to manufacture lamps and other lighting apparatus, and to develop a patent lightingesystem.

The property of the Midland \& North Shore Lumber Co. in Harrv Sound, Ont., has recently been sold to Mr. W'm. l'eter, of Bin $\mathrm{l}_{\text {m }}$ Michigan, who is now engatyed in reparing the machinery of the mid preparatory to cutting last serawon's supply of logs, anter whith the mill will be fitted up almost throughoui with new machiner! the Mr. leter's intention to establish millsfor the mitnuffacture of thic refue that wow yoes to waste in the ollher two mills. The opening of di: enterprises in laary Sound should mean ant addition to the propulation of that town of, at least, $f(x)$ people.

## CANADIAN PATENTS.

The following patems batre been issued from the Canadian lineat Office, from Junc ita junc : 1 , SO 9 , inclusive.
Information regarding :any of these patents maty be had on .pplication as follows:-

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J. A. Grenier, 10; 13:ay strect, Central Chambers, Inuprial Building,

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Copics of American patents corresponding to Canadian patents can be procured from cither of these attorneys for the sum of twenty. five cents each.
46,194 Combined harrow and scarifier, C. A. E. W. Clark, Weltand Ont. June 1.
;6,195 l'otate digger, Alfred Olmsted, Byron, N.Y., June i.
fo, 106 Take-up for shoe-sewing machines, The Guodyear Shoc Machinery Co., Porthad; Me., Junt 1.
f $0.19 ;$ Steam engine, Fredric C. Weir, Cincinnati, O., Junce 1.
fo,ioS Track-sinding apparatus, Izenry L. Lectch,Cambridge, Mass., Junc $:$.
4, itos liriction clutch pulley, William W. Wallace, Willoughby, O., Junc 1.
finest Dress plaquat fastener, George M. Treat, Hamilton, Ont., Juthe 1.
$f^{6}, 2(1)$ Cloats for supporting conducting wires for electricil circuits, Ilorace 13. Wyman, Slingerlinds,and Albert C. Goodwin, Albang: N.l:., Junt 1.
foros Process of asaking compound ingots, Alfred II. Moore, and


 ұ6, zas Camera, Theodore M1. Clark, Newton, Matssi., Junc s.
 ":ivlor, Deterloraugh, Ort., Jume I.

fo, $=1$ S Smoke purificr and draught incrosaser. Fdwin Wiardle, and Jowph II. Evers, Becds, Eingland, June 1.
f6,219 Storage clectric hattery. ilfred Oblansor, D'aris, and Charles Theryc, Marseilles, Fitulace, Jume 4.
forem Telephone transmitter. Williaus II. Eickert, New Jork, N. ${ }^{\circ}$., Junc 4.
45:2: Gowernor for feed pumps, Joshu:i Thomas, Cleveland, O. Jume 1.
fo.:1= Hinohogical case, William Anterrieth, Cincinnati, O., Junc i. f6.:13. Iuti-pmatherink guards, Cald Swayze, Wielland, Ont., Junc I.
 and Ditid N. Bertram, Edimburgh, Scottand, Jume 8.


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46,215 Elactrical annunciator, Franklin S. Carter, Burlington, N.J.,
June i.
46,216 Air-brake hose coupling, Beery Vialve Co., Chisago, Ill., June 2.

46,217 Line reel fastencr and tikhtener, Charles W:igoner and Melvin H. Nichols, W'orcester, N. シ., Junc 2.

46,218 Wire fence machine, Wialiam N. Parrish and Charles IF. Peelle Kichunond, Ind., June 2.
46,219 Hydratulic dredying machine, John M. Robbins and Hattic M. Pendery, fort liurlh, 'Pexis, Juat 2.
4f 220 Vehicle hub, Heary W. Brocsquin, St. L.ouis, Mo., Junc 2.
46,221 Cover for cans, Alfred A. dinsworth, New lork, $\therefore$. I'., Junc
$46,2: 2$ Controller for electric motors, The Cinadian General Enectric Co., Tioronto, Ont., Junc $=$.
+6,223 Manufacture of sugar, Caleb 11. Jackion, New Tork, N. Y., Junte 2.


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46,225 Brake, John T. Shepard, et al, Jacksom, Michn, Jume 2.
46,226 Drawer guide, David M. Estoy, et at, Owomo, Mich., June a.
46,227 Sterring gear for vessels, Ratph I1. Chaso and John J. Daly, J:ceksomville, Florida, June t.
46,228 M.achine for holding boots and shoes while being oprorated uphe, George If. Clark, Bustom, M:ano, June 4.
46,2:9 Machine for exowating, Chatles R. Se sen, Jarish of hills. borcs, S. 13., Junc 4 .
46,230 Minity tool, Martin IBarduock, Ottumana, lat, Junc of.
46,231 T:ank for hydrocarbon burners, Joweph H1. Mathews, Canton, O., June +

46,23: Apparatus for lowering ice, Charles I. Fonter, Meridan, Comm, Junce i.
46,233 Apparatus for effecting combustion, William Smith and Benj:unin Frigon, Montre:al, glac., Junc q.
46,234 Liast, Edward J. Howard. Bowhon, Mass... Jute + .
46,235 Automatic time datiogr samp, Warren B. Martindale and l.e. ma:a M. Brackell, Rachesiter, Ind., Junte f.
46,236 Hydrocarbon vaporizer and burner, Joseph H1. Datthews,Cantonn, O., Junce 4 .
46,237 Governor, George J. Dham, Sw:mear, Mass. June f.
$46,=38$ L.etter-file, Eyra H. Stafford and Framk Field, Gramd h:ipids, Mich., June t.
46,239 Wiosd polishing machine, James I.. Perry, Chicago. Ill., June 46,240 N:ater clonet ventiator, Arthur Turgeon, Quebec, Quec, June
46,241 Ele ${ }^{2}$ ated trolley earrier, Owen O. Jonce, iboulney, Vi., June 4.

46,24: Tic holder, Henry M. OReilly, Amonte, Ont., June \&.
46,243 Agraff. Fridulin Schilmel and Searick F. Nelnon, Faribasht, Minn., Jume t.
$46,4+$ Device for preserving tea from air and moisture, Charlo, 11 . l.utes, Winuipes, Matu., Junc t.
f6,245 Label hulding cabinet, Thomats MeCabe, Oltawa, Ont., Junc 4.

46,246 C'mbrellia, Rokert F. Johnston, Detroit, Mich., Jume 4 .
$+6,2+7$ Sash fathener, Jolm S. Coey, Newark, N.J., June 5 .
$\boldsymbol{q}^{6, \ldots+8}$ Safety money drancr, Michael R. Daleg, Fall Kiser, M.m. Junc 5 .

 Martin, New Coryden, Ind., June $\mathbf{5}$ -
i6,251 Lock formetallic shingles, Hugh D. W:aker, Smithsille: (unt. June 5 -
f6,2:32 Nut Lock, Julius Schirra, Pittshurg, Christian Thiers athad Wil. lian Sang, Braddock, Pa., June 5 .
$40,25,3$ Closet Hushing attachments, Louis M. Hoeper, Ruthe Lo. d. A. J., Junc 5.

+6,255 Coal Chute, Henry A. dinsworth, Moline, Ill., June s.
+6,256 Yuap, Elijah Nof, Milford, Ind., June 5 -
$4^{6,2,57}$ Stove, The 11. Fitank Steel Riange Co., Cleveland. O. Jure 5.
$\boldsymbol{q}^{6,2, s \$}$ Combined churn and butter worker, Joln S. Elliott. Cimer wall, Ont., and Thomas Fraser, Montreal, Quc.. June 5.

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$f^{6}, 2(x)$ Grate，The II．Frank Stel Range Co．，Cleveland，O．，June 40,2011 ire fence，George Lehberger，Newburgh，N．I＇．，June 5 ． $\boldsymbol{q}^{6,262}$ E：Evator bucket，Timothy L．ong and The Excelsior Iron Works Co．，Cleveland，O．，June 6.

 June 6.

中0，20；Tratee，liment S．Sitetler，Giddings，Texins．，Jane G．
 l＇a．，Junce 6.
$4^{\prime}, 2(x)$ l．uyuil सhat，Gustav E．Wiesc，IGmburg，German Empire， Junce 6 ．
（6．：－a）Guvernor for gas burners，The Buffalu Gas Saving Co．，Buf－ fals，N．D．．Junc 6.
40，2－1 Draw－bar mechaniom，Perry Brown，Wilaingtem，Del．，June f（, ：i：Hay fork George licatty，Furgus，Ont．，Junc 6.
f0，27，Kinob or button for marking animals，Walther Kewert，Alten－ felde，East l＇russia，Germany，Junc 6.
fo，2it Buffer，Hermann Sichehschmidt，Brochum，Dortmund，Ger many；Junc 6.
46,275 Bunding mathine，The International Wood Working Machine Ca．，l＇assaic，N．J．，Junc 6．
$f^{j, a ; 6}$ Halter ring Johamn W．Zicllenbach，Creffeld，Germany，Juse 6.
 l．ceds，County of Cork，Engiand，June 6.
th，zeS Trolley whed，Robert S．Gathrath，Tormmo，Ont．，Jume 6. the：i9 Dutomatic stock feeding device，James H．Carpenter，et at， I．onistille，Ky．，June z．

$\ddagger 6,2$ St loying apparatus，Fredrick Hiorth，Christiathia，Norwaty， Јルロッフ・

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46，282 Valve，James Morrison，Foronto．Onte．Junce 7
46，283 Att：achment for boilers，E：dward B，l＇arkhurst，W＇oburn，Mass．， Jullo
${ }_{4} 6,28+$ Metallic cross tie，Albert G．Budington，Austin，Tearas，June 7.

46,285 Flour sifter，Donald McKinaic，and Sammei 15 ．Roberts， Cleveland，O．，Junc 7.
 Jume．
46,287 Railwity switeh，Willian H，Bird，St．Thomas，Ont．，Junc 7.
q6，288 Process for compressing fodder into blocks，Matk K．W＇est． cott，Melbourne，Colony of Victoriat，Jume \％－
$\left.{ }^{4} \mathrm{G}, 2 \mathrm{sis}\right)$ Permutation lock，Josiah J．De：al，C：unton，O．，June 7 ．
$\not{ }^{2} 6,200$ Cincler sifter．Julni I．．Jones，Toronto，Onl．，June 7.
40，291 Soldering stove，EChard T．Burgess，Colmahus，O．，Jume
46,292 Machine for viling pintons rods，Joseph le Mitnc，Montreal， Que．，Juncio．
． 6,293 Apparatus for adjuting the position of satses in railway car－ riatges，太心．，David T．Segmuur，Glentosa，Brinbanc， Qucensland Junco．
${ }_{4} 6,294$ Fire enc：ape．Nitatire Bouvier and late Belair，Montreal，Que．， Junt 8.
76,295 Electrolytic trough or cell，Hermamin Thofelirn，l＇aris，France， June 8.
\＆ 6,296 l．awn rake，Lewis Gibbs，Cinton，O．，June S ．
\＆ 6,297 Injector，James Morrison，Toronto，Ont．，Junce 8.
40,29 He：ating apparatus，Roland H．Stubbs，Wiaterford，Ni．${ }^{\circ} ., \mathrm{J}$ tre 8.

46,299 Combination hair brush and comb．Cornelius De Nyse Hoag l：nd，New Jork，N．Y．，Junte 8.
46，3no Vehicle running star，Garland 13．St．John，Kialamatroo，Mi cha， June 8.
46，301 Wire fence，Eliott D．Barling，Pontiac，Mich．，Juncog．
${ }^{4} 6,302$ Car asle box，fanes 1 ．Kinsell and Fenner A．L．eavens，Fil＇e Plane，la．，June 9.




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46,305 Lime kiln, James O'Connell, New York, and George Sniffin, Tuckalioe, N.Y., June g.
46,306 Wire and slat weaving machine, Watter C. Pratt and John C. French, Lansing, Mich., June 9.
46,307 Nut-lock, Nicholas E. Lister, Westfield, and Wellington LeBaron Hannor, St. John, N.B., June 9.
46,308 Fluid cjector, Philip Braender, New York, N. Y., June 9.
46,309 Coat lock, John S. Barney and George Forrest, Brooklyn N.i., June 1.
6.310 Fruit pitter, Jann's L. Hall, Kingston, Mass,, and Frank H. Chase, Grand Rivers, N.Y., June 1s.
f6.311 Crank watt for threshing machines, Jolun P. McCloskey, Sarnia, Ont., June 11.
t6,31: Ash sifter, Agnes E. Benneth, Toronto, Ont., June 11.
,313 Irrigating plough, Joseph W. Askew, Baileywille, Texas, June Anchor box, Henry A. Goetz, Albany, Ind., June is.
Sash fastener, James Paul el al, Edinhargh, Scothand, June 11.

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46,316 Method of forming glase articles, Wilhelm, Jarskcun, and
Frank G. Farmham, White Mills, Pa., June 11.
46,317 Sitring.elamp for musical instruments, Edward L. Gowe and Joseph H. Simms, Kansas City, Mo., June in.

## UNITED STATES PATENTS.

granted to canaman inventors.
The following patents were issued from the United States Phtemt Office, on July 24, 1894, and reported especially for the C.n wnas Manctacterer by Glascock \& Co., patent attomess, Wanh. ington, D. C. Printed copies of these patents can be obtained frem them for 25 cents each.
'fhomas H. Bell, Brampton, Ont, fruit cleaning machine, grumed July 31, 18 4
Richard T. Brooke, Parris, Ont., boiler tube cleaner.
Colin C. Mellhee and L.E. R Poek, Chatham, Ont, char con.

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    In all its history of sixty-four years, Godey's has never miden anore malical or more velconce change than it has in its recent redarition ia price to tell evils. The cover of the dugust mumber sholw that clever and artistic innovations are to be made under the new regime. The contents are fully up to the standard. It is all readible andithere is nothing teo deop for the summer moniths. The Seward reminis. cences are continued and there are fincly illustrated artiches upon

[^1]:    
    

