

# INDUSTRIAL WORLD

AND NATIONAL ECONOMIST.

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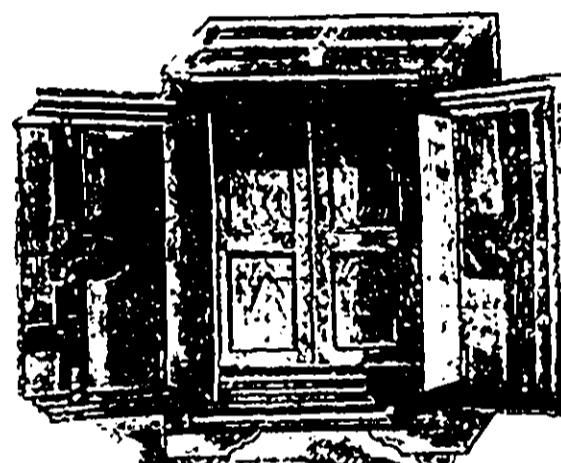
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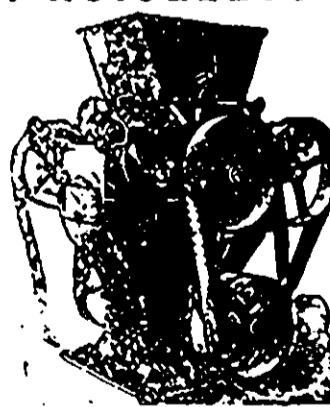
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## INDUSTRIAL WORLD AND NATIONAL ECONOMIST.

## COAL AND FLOUR.

The weight of attack from the Free Trade side against the National Policy falls largely upon the coal and flour duties. Declared opponents of the policy think they score a point when they denounce it as being not national, but anti-national in its character. Because, as they allege, it sets the interests of the Provinces in opposition, each against the other. It aims to force Ontario to buy Nova Scotia coal when it is to her interest to buy from Pennsylvania instead, and similarly, it aims to force Nova Scotia to buy Ontario flour when American flour is to be had much cheaper and nearer at hand. Therefore, they argue, its effect must be to rend the East and West asunder, instead of drawing them together. Taking the case of Ontario first, we venture to assure these open opponents of the National Policy that they are very far astray in their reckoning indeed if they imagine that public opinion in that Province will hold the small duty on imported coal sufficient, were it felt as a burden at all, which we contend it is not, to outweigh the many great and important benefits of the National Policy. It is plain that this tax does not touch the farmers, to begin with, so we shall hear no grumbling from that quarter. But who then does it touch? The dwellers in cities and towns, of course, who use coal, and to make the matter clearer let us divide coal consumers broadly into three classes. First, we may take consumers of some means who use coal for domestic, shop, office or warehouse purposes. If the duty be really a tax paid wholly by the consumer, we may say that consumers of this class are able to pay it, and we may add further, that for the trifling outlay they find themselves repaid several times over through the larger custom and better payments of their neighbours. Next we may put down those manufacturers who use coal in their respective industries, and with them the story is a short one and soon told. The trifling extra which they pay for coal, if they do pay it, after all is but a drop in the bucket compared with the rush of orders, works running full time, and the large increase of productions and sales arising from the life-giving operations of the National Policy on home business. We think that this class of consumers may be set aside, very little grumbling against the coal duty is to be expected from them. And now we come to the "poor men"—he, over whose oppression by the coal-tax the antagonists of the National Policy are shedding their bitter tears. Pictures are drawn of the poor man and his family suffering cold the winter through, because of the fifty cents per ton on hard coal. But let us put these pictures from imagination's reckless brush beside the clear outline of hard facts, and see how they will stand the test. Of those who can fairly be called "poor men," very few use over four tons of coal in the season, or indeed as much as that, but let us say five tons, which will make this outrageous tax \$2.50 per annum. Now, if the "poor man" aforesaid happens to get just two or three days work in the year more than he would have got, but for the National Policy, he is even as far as the coal duty is concerned. But he gets far more than that, say, twenty times more. He gets it not only in the shape of better wages per day, but still further in the shape of steadier work—more days' work in the year. We firmly believe that working men generally know how to "put this and that together," and that labourers, mechanics, and factory hands in all departments of production, who live in the towns and use coal, will utterly refuse to join in the senseless cry against the policy which brings work for themselves and bread for their families.

But surely the Nova Scotians will rebel against the odious "bread-tax," so it is said. In answer to which, we make bold to deny that there is any bread-tax at all! Oh! but there must be, it is said, don't you see how our fellow-citizens down by the sea are compelled to buy coal all the way from Ontario, when they might buy it so much nearer land, on the wharves of Portland, Boston, and New York? The huge false assumption which underlies this bit of sophistry has never yet been half as fully exposed as it deserves to be. If Maine, and Massachusetts, and Eastern New York had wheat of their own production to sell, then with some little show of reason might it be said that these ought to be the best markets for Nova Scotians to

buy their in, but the flour sold in the Atlantic cities named is made from wheat of far off growth—from wheat raised on the prairies of Illinois, Wisconsin, Minnesota, Iowa, and Dakota, two hundred to a thousand miles farther on than the wheat fields of Ontario. It flour from those far-off regions can be sold at the seaboard cheaper than Ontario flour. It is not true, also geography has decided in favour of the former, for the geographical facts are really in favour of the latter. If the thing be as stated at all, it can only be so through artificial and not natural means—through railway rates favouring the United States at Canadian expense, for instance. Ontario is much nearer to the seaboard than the far-off Northwestern States, and if Ontario flour costs more delivered there than flour from Minnesota and Iowa it must be through anti-Canadian railway combinations, and from no other cause. But does it really cost more? We say that it does not, and that the alleged increase of price to the consumer is wholly imaginary. Free Traders are bound to admit this on their own reasoning. The prices of grain and flour on this side the Atlantic, they say, are fixed in the markets of Europe, where the surplus of this continent must be sold. But if European markets govern prices in Montreal and Halifax, they must equally govern prices in Boston and New York, both Canada and the United States being exporters of bread-stuffs. Or are we to believe that the effect of the European demand and the Canadian N.P. together is to keep flour twenty-five or fifty cents a barrel dearer at Canadian seaports than flour of the same quality is at American seaports? If they take up this ground, then they give away entirely their case with the farmers, and acknowledge that the agricultural interest is a distinct gainer by the National Policy. And let it be remembered, here, that it is the fashion with Free Traders to represent the farmers as constituting the "bone and sinew" of the country—three-fourths or seven-eighths of the whole population—only an insignificant number of our people, as they contend, having any interest in manufactures. If they admit higher prices of produce because of the National Policy, they have no case, and are put out of court so far as the farmers are concerned. If, on the other hand they say that the farmers get no better prices because of the National Policy, but even worse prices, as the Toronto *Globe* actually maintains, then what becomes of the contention that the same National Policy raises the prices of bread-stuffs to the Nova Scotians? We might ask, further, whether it is a part of their argument to affirm, and to hold it for a fact—that the United States is a cheaper country to live in than Canada? And again, whether, if this be the case, it is not the high American tariff—so much higher than ours—that has made the United States such a cheap country to live in? These are some of the difficulties which opponents of the National Policy have not been able to meet.

## TRADE BETWEEN ENGLAND AND FRANCE UNDER THE TREATY.

Now that the negotiations for the renewal of the commercial treaty between England and France have been broken off, and that there is every probability of the 8th of November, the date upon which the treaty will expire, passing without anything having been done to make new arrangements, leading journals are discussing the situation and comparisons are being made to show the advantages both countries have enjoyed under the treaty of 1860. The *Wool and Textile Fabrics*, a weekly journal published in London, contains the following statement in answer to the question What has been the result to both countries?

England Imported from France. England Exported to France.

1860 \$1,571,000 Home produce and Manufactures. 14,700  
Colonial " 16,400

1861 \$1,571,000 Home produce and Manufactures. 11,600,000  
Colonial " 11,600,000

1862 \$1,571,000 Home produce and Manufactures. 13,700,000  
Colonial " 12,100,000

Here are the principal articles of import—

	Imports	Exports
Manufactures	14,700	1000
Silk Manufactures.	11,729,922	17,635,920
Woolen Manufactures.	16,100	3,655,920
Artificial Bowls.	1,723	4,677,918
Gloves	6,718	1,931,918
Value before treaty.	12,385,883	—
Value after treaty.	—	11,610,000

Item	Imports	Exports
Arms	1,000	1,000
Potash	1,000	1,000
Sugar	1,000	1,000
Cotton	1,000	1,000
Wine and spirits	1,000	1,000
Brandy	1,000	1,000
Wine	1,000	1,000

So that whilst the agriculturists and wine-growers of France have greatly benefited, the manufacturers of France are now sending to England nearly double the amount more of their goods than they did when there was no treaty. How does the case stand from the English standpoint? Here are the principal numbers of export—

Manufactures	Imports	Exports
Woollen manufacture	1,511,200	1,611,111
" yarns	1,111,111	1,611,111
Cotton	222,222	1,611,111
" silk	66,666	1,611,111
Leather	18,181	1,611,111
Machinery	1,444	1,611,111
Apparel	555	1,611,111
Hardware	479	1,611,111

Value before treaty. £1,611,111

Value after treaty. £7,222,222

Material for Manufacture.

Raw wool	Imports	Exports
" cotton	1,111,111	1,111,111
" silk	1,111,111	1,111,111
" hides	1,111,111	1,111,111

Coals ..... £1,222,222 £3,222,222

Commenting upon the present aspect of the case the journal named says—

"The present position of the French Commercial Treaty as it now stands is far from unsatisfactory. The French Government see that we will not be dictated to; they see us falling back on the first and cardinal principle of Free Trade, namely, to have no treaty at all. To make any commercial treaty with France or any other country is a mere concession to their protectionist notions. At no time has public opinion in England been more unanimous upon any subject. The country with one voice says—either a better treaty than that of 1860, or no treaty at all." The French Government are thus and are alarmed, and our Government, if they act resolutely, may obtain for us a bargain that may be valuable to both countries in a degree far surpassing that of 1860. We maintain now, as we maintained before, that commercial treaties when made most be regarded in the light of making a bargain, and we can only bargain satisfactorily with France when we tell her plainly that, if she does not care to trade with us upon terms such as will allow us to sell to her as well as to buy from her, we will not have recourse to impose a duty upon her wine and to impose a duty upon her silk. We admit the advantage of the Treaty of 1860 to both countries, and it was made for the very purpose of showing this; but, having shown it, we are now entitled to ask for a bargain of a better kind."

The *Wool and Textile Fabrics* is a Free Trade journal, as nearly every leading journal in the United Kingdom is, but it evidently believes that the principle is not applicable to all circumstances. The strong Government has manifested a disposition to agree upon a new treaty between the two countries, but the representations of English Free Traders have failed to impress the members of the French Cabinet that the recent stop taken by them in adopting a strongly protective tariff was a blunder which they will be only too glad to undo at the earliest possible moment. In reply to criticisms of the English Free Trade leaders, the position taken by the Government press of France has been firm, but respectful. While due deference is paid to the views of those who contend that although every nation in the world should erect what the political economists call artificial barriers to free commercial intercourse, English policy is to adhere at all hazards to Free Trade, it is contended that France knows how to manage her own affairs without any dictation from England or lectures on the folly of her course from English statesmen. If France has blundered, so much the worse for France. If the policy inaugurated on the 8th of May last prove to be as disastrous as the English Free Traders predict, then it will be for the rulers of France to reverse that policy. Meantime, however, they are determined to legislate commercially in what they regard the interests of France. If they discover the existence of the possibility of England meeting "fire with fire," to use a celebrated expression of a deceased Canadian statesman, they may be induced to give England "better terms," but so long as they are convinced that the English policy will continue to be Free Trade, regardless of the injurious effects that the tariffs of foreign nations may have upon her export trade, France will not, so far as she is concerned, alter her policy to suit English exigencies. That England will abdicate her Free Trade principles we do not believe, but that circumstances may arise to necessitate her taking action in self-defence is within the range of future possibilities, and not a few Englishmen who are firm believers in Free Trade—that is, Free Trade all round, not Protection for the rest of the world and Free Trade for

England—are expressing the opinion which has already been expressed, that the time is rapidly approaching when such a time will be forced upon us, and it will have to be decided in the statesman in whose hands it is placed the fate of the ship of State.

## THE ANGLO-FRENCH COMMERCIAL TREATY QUESTION.

The going into operation of the new Anglo-French Tariff on the 8th of May last created considerable excitement in commercial and manufacturing circles in England. It is strongly protective in character, and that fact was sufficient to cause consternation in the latter country. The treaty at present existing between England and France will terminate in November, and after that time each country will be at liberty to pursue its own course, as the negotiations for a new treaty have fallen through.

In the House of Commons, on the 18th of August, Mr. Cave interrogated Sir Charles Dilke, Under Secretary of State for Foreign Affairs, on the subject. In reply, Sir Charles said that the French Government proposed some time ago to Her Majesty's Government that the commercial negotiations which had been begun in London should be resumed in Paris on the 22nd of last month. After considering certain new French proposals as to duties on iron, cotton, woollen yarns and goods, Her Majesty's Government considered that although still unsatisfactory they afford a basis for further discussion, and they consented to the reassembling of the commission on the condition that the existing treaty should be prolonged for three months, to give time for the examination of the new proposals. After a long correspondence the French Government declined to accede to a prolongation of the treaty, and under the circumstances Her Majesty's Government did not think themselves justified in accepting the invitation to proceed to Paris. The announcement was received with cheers. In English papers just to hand we find numerous comments on the breaking down of the negotiations. The *Economist*, a leading financial journal, expresses the opinion that the announcement that the Government had found it impossible to renew their negotiations must cause regret but cannot excite surprise. It says, "the French Ministry are agreed that there should be no enhancement of rates. It is difficult to see why they should refuse the extension of the existing treaty. If this is not the principle upon which they desired to act further negotiations are useless, because agreement is impossible. It must be our business to do all we can to open up new outlets for such of our products as may soon be shut out of the French markets. And, fortunately, we have ready to our hands an instrument which may be used for the purpose with considerable effect. The expiry of the French Treaty will leave us free to deal with our wine duties in whatever way may seem to us best. An agreement similar to that from which Franco appears desirous of withdrawing both Italy and Spain are now disposed to enter into. It may be possible, by a readjustment of our wine duties, to ensure a development of the commerce with those States which may fully compensate us for any loss of French custom." The *New-James Gazette* considers Sir Charles Dilke's announcement a very grave one. "We must now therefore consider," says the *Gazette*, "the whole business of negotiation at an end, and English manufacturers must look forward to being remitted to the conditions of the French tariff which will come into force on the expiration of the old and in the absence of a new commercial treaty." And in the same issue it exclaims in reply to some of its contemporaries:

"England's position has become so that an expansion of her foreign markets is indispensable to her welfare. To have such markets open to her merchandise her people are now engaged in maturing a system of retaliatory duties, which are to be bartered away in exchange for concessions. This method, however, is not applicable to the American market—the most populous and the most desirable market in the world—and the plan of attack is one of bribery, subsidized protected emissaries, local agents and all the means of Free Trade propaganda to the control of our elections and the revision of our tariff laws. England in extremity will leave no stone unturned to accomplish the conquest of our market and she must be resisted on principles of self-preservation. The time has come when American manufacturers, including every branch, from silk growers to builders, should assert the dignity of their position as developers of native resources, as the captains of industry, and the creators of national wealth, strength, prosperity and safety. For many years they have been maligned as monopolists, traduced by the Government, and stigmatized as greedy enemies of the public welfare. A truth continually and denunciation has been in silence, but should be no longer. Manufacturers should now assert their right to protection, to hold off threatened tariff agitation with our backs, and demand, to full and unshaken guarantee of the same."

## EDITORIAL COMMENTS.

On Wednesday evening of last Sir A. T. Galt was entertained at a quiet in Winnipeg. He explained the cause of his visit to Manitoba, follows—

"Situated in England, as I am, I have been for nearly two years, as its representative of Canada, I have been exposed by many of all classes from the highest to the lowest, who were desirous of introducing me to the North-West of this country. I found myself obliged, however, to convey correct impressions of the country of which I had no personal knowledge. At last the disadvantage became so evident that, having represented it as it was, I have been compelled to withdraw. I have been offered a place in the Canadian Government, but I have declined it. I have been offered a place in the Canadian Parliament, but I have declined it. I have been offered a place in the Canadian Senate, but I have declined it. I have been offered a place in the Canadian House of Commons, but I have declined it. I have been offered a place in the Canadian Cabinet, but I have declined it. I have been offered a place in the Canadian Privy Council, but I have declined it. 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## TORONTO PRICES CURRENT.

CROCHET		OILS	
1 lb.	10	10	10
2 lbs.	12	12	12
3 lbs.	14	14	14
4 lbs.	16	16	16
5 lbs.	18	18	18
6 lbs.	20	20	20
7 lbs.	22	22	22
8 lbs.	24	24	24
9 lbs.	26	26	26
10 lbs.	28	28	28
11 lbs.	30	30	30
12 lbs.	32	32	32
13 lbs.	34	34	34
14 lbs.	36	36	36
15 lbs.	38	38	38
16 lbs.	40	40	40
17 lbs.	42	42	42
18 lbs.	44	44	44
19 lbs.	46	46	46
20 lbs.	48	48	48
21 lbs.	50	50	50
22 lbs.	52	52	52
23 lbs.	54	54	54
24 lbs.	56	56	56
25 lbs.	58	58	58
26 lbs.	60	60	60
27 lbs.	62	62	62
28 lbs.	64	64	64
29 lbs.	66	66	66
30 lbs.	68	68	68
31 lbs.	70	70	70
32 lbs.	72	72	72
33 lbs.	74	74	74
34 lbs.	76	76	76
35 lbs.	78	78	78
36 lbs.	80	80	80
37 lbs.	82	82	82
38 lbs.	84	84	84
39 lbs.	86	86	86
40 lbs.	88	88	88
41 lbs.	90	90	90
42 lbs.	92	92	92
43 lbs.	94	94	94
44 lbs.	96	96	96
45 lbs.	98	98	98
46 lbs.	100	100	100
47 lbs.	102	102	102
48 lbs.	104	104	104
49 lbs.	106	106	106
50 lbs.	108	108	108
51 lbs.	110	110	110
52 lbs.	112	112	112
53 lbs.	114	114	114
54 lbs.	116	116	116
55 lbs.	118	118	118
56 lbs.	120	120	120
57 lbs.	122	122	122
58 lbs.	124	124	124
59 lbs.	126	126	126
60 lbs.	128	128	128
61 lbs.	130	130	130
62 lbs.	132	132	132
63 lbs.	134	134	134
64 lbs.	136	136	136
65 lbs.	138	138	138
66 lbs.	140	140	140
67 lbs.	142	142	142
68 lbs.	144	144	144
69 lbs.	146	146	146
70 lbs.	148	148	148
71 lbs.	150	150	150
72 lbs.	152	152	152
73 lbs.	154	154	154
74 lbs.	156	156	156
75 lbs.	158	158	158
76 lbs.	160	160	160
77 lbs.	162	162	162
78 lbs.	164	164	164
79 lbs.	166	166	166
80 lbs.	168	168	168
81 lbs.	170	170	170
82 lbs.	172	172	172
83 lbs.	174	174	174
84 lbs.	176	176	176
85 lbs.	178	178	178
86 lbs.	180	180	180
87 lbs.	182	182	182
88 lbs.	184	184	184
89 lbs.	186	186	186
90 lbs.	188	188	188
91 lbs.	190	190	190
92 lbs.	192	192	192
93 lbs.	194	194	194
94 lbs.	196	196	196
95 lbs.	198	198	198
96 lbs.	200	200	200
97 lbs.	202	202	202
98 lbs.	204	204	204
99 lbs.	206	206	206
100 lbs.	208	208	208
101 lbs.	210	210	210
102 lbs.	212	212	212
103 lbs.	214	214	214
104 lbs.	216	216	216
105 lbs.	218	218	218
106 lbs.	220	220	220
107 lbs.	222	222	222
108 lbs.	224	224	224
109 lbs.	226	226	226
110 lbs.	228	228	228
111 lbs.	230	230	230
112 lbs.	232	232	232
113 lbs.	234	234	234
114 lbs.	236	236	236
115 lbs.	238	238	238
116 lbs.	240	240	240
117 lbs.	242	242	242
118 lbs.	244	244	244
119 lbs.	246	246	246
120 lbs.	248	248	248
121 lbs.	250	250	250
122 lbs.	252	252	252
123 lbs.	254	254	254
124 lbs.	256	256	256
125 lbs.	258	258	258
126 lbs.	260	260	260
127 lbs.	262	262	262
128 lbs.	264	264	264
129 lbs.	266	266	266
130 lbs.	268	268	268
131 lbs.	270	270	270
132 lbs.	272	272	272
133 lbs.	274	274	274
134 lbs.	276	276	276
135 lbs.	278	278	278
136 lbs.	280	280	280
137 lbs.	282	282	282
138 lbs.	284	284	284
139 lbs.	286	286	286
140 lbs.	288	288	288
141 lbs.	290	290	290
142 lbs.	292	292	292
143 lbs.	294	294	294
144 lbs.	296	296	296
145 lbs.	298	298	298
146 lbs.	300	300	300
147 lbs.	302	302	302
148 lbs.	304	304	304
149 lbs.	306	306	306
150 lbs.	308	308	308
151 lbs.	310	310	310
152 lbs.	312	312	312
153 lbs.	314	314	314
154 lbs.	316	316	316
155 lbs.	318	318	318
156 lbs.	320	320	320
157 lbs.	322	322	322
158 lbs.	324	324	324
159 lbs.	326	326	326
160 lbs.	328	328	328
161 lbs.	330	330	330
162 lbs.	332	332	332
163 lbs.	334	334	334
164 lbs.	336	336	336
165 lbs.	338	338	338
166 lbs.	340	340	340
167 lbs.	342	342	342
168 lbs.	344	344	344
169 lbs.	346	346	346
170 lbs.	348	348	348
171 lbs.	350	350	350
172 lbs.	352	352	352
173 lbs.	354	354	354
174 lbs.	356	356	356
175 lbs.	358	358	358
176 lbs.	360	360	360
177 lbs.	362	362	362
178 lbs.	364	364	364
179 lbs.	366	366	366
180 lbs.	368	368	368
181 lbs.	370	370	370
182 lbs.	372	372	372
183 lbs.	374	374	374
184 lbs.	376	376	376
185 lbs.	378	378	378
186 lbs.	380	380	380
187 lbs.	382	382	382
188 lbs.	384	384	384
189 lbs.	386	386	386
190 lbs.	388	388	388
191 lbs.	390	390	390
192 lbs.	392	392	392
193 lbs.	394	394	394
194 lbs.	396	396	396
195 lbs.	398	398	398
196 lbs.	400	400	400
197 lbs.	402	402	402
198 lbs.	404	404	404
199 lbs.	406	406	406
200 lbs.	408	408	408
201 lbs.	410	410	410
202 lbs.	412	412	412
203 lbs.	414	414	414
204 lbs.	416	416	416
205 lbs.	418	418	418
206 lbs.	420	420	420

## RAILWAY MATTERS.

## THE PACIFIC RAILWAY PROGRESS

(TUESDAY, MAY 11, 1869.)

Yesterday, Mr. Duncan McIntyre of the Canadian Pacific Railway, Mr. O. Rose, of London, Eng., son of Sir John Rose, Mr. Chas. Cassels, Mr. Hugh Mackay, and Hon. Peter Mitchell arrived in town by special train from the West. The members of the party have been on a tour of inspection of the Canadian Pacific Railway line, and have examined all the works in the west this side of the Rocky Mountains connected with the enterprise. "The trip has been a rapid one, but the gentlemen who took part in it have had an excellent opportunity of seeing the railway and the country." Mr. Rose visited the North-West for the first time. In conversation with a *Mail* reporter last night, he said he had become a strong admirer of

## CANADA WESTERN FARMING

An evidence of his good opinion of the country may be found in the fact that he has determined to take up immediately a 610 acre farm in the North-West. The farm will be under the charge of an English agriculturist, who will bring out from England with him trained farm hands. It is the intention of Mr. Rose to make this farm a sort of model institution. When asked as to his opinion of the land west of Winnipeg—and Mr. Rose has travelled about three hundred miles across the prairie—he said, "I think it is the finest country I have ever seen. I have often heard it spoken well of in England, and I came out expecting to find it rather below than above the laudatory descriptions which have been given of it; but I have been agreeably disappointed. I think the North-West is really a wonderful place, with wonderful capabilities. As soon as the English farmers learn of its riches, and as soon as they understand that wheat farming is about the best thing they can go into, they will lose no time in coming out. The district that I saw is very much like England. It has a cultivated look—though it is still in its rude state—and on travelling across it was difficult to imagine that it was anything but a series of well kept farms." Mr. Rose leaves for England on Saturday next. He will, before his departure, visit the very eastern end of the Canada Pacific, the line which, until recently, was known as the Canada Central. In company with Mr. McIntyre, he will run up the line as far as it goes, and will proceed thence to Callender, the eastern end of the Lake Superior portion of the road. After viewing the Nipissing district, he will proceed to New York and embark for home. Mr. Rose has made a very fast trip across the country. He arrived in Canada only a fortnight ago. He has been constantly travelling. For twelve nights, he says, he has never slept in a bed, and he does not expect to occupy one until he arrives in England, the nights being occupied in travelling. The *Mail* reporter who saw Mr. Rose found

## MR. DUNCAN MCINTYRE

last night in the special car in which the party has travelled for the last two weeks. The car was lying in the Grand Trunk yard. In response to interrogation on the part of the reporter as to the route of the party and the result of the observations made, Mr. McIntyre said: "We went from here through to Winnipeg, and proceeded at once from that city along the line built by the Government to Rat Portage." It may here be remarked that the line from Winnipeg to Rat Portage is a portion of the branch from Fort William and Prince Arthur's Landing to Winnipeg, known as the Thunder Bay branch. Two portions of this branch were put under contract by the late Government, the one extending from Thunder Bay to English river, the other from Keewatin west to Selkirk and Winnipeg. Upon the completion of these two portions of the line there would have been a stretch of 185 miles waiting between Keewatin and English river to make the road complete from Thunder Bay to Winnipeg. The present Government undertook to perfect the branch and to build the missing link. This link has been under construction for some time, and Mr. McIntyre says regarding it: "The bridges at Rat Portage are finished, and they are commencing to lay the track upon Black Donald and Blanning's section. It looks now as if the line would admit of the running of trains along the entire Thunder Bay branch by the end of July next year, and as if that part of the road would be in complete running order for the emigration season of 1869. By that time we hope to have connection at Spanish river with Nepigon, in which event we will be able to carry passengers right through to the North-West on Canadian territory." After leaving Rat Portage, the party proceeded to Brandon, which is situated about 145 miles west of Winnipeg. Regarding the line

## ACROSS THE TRADES

Mr. McIntyre said in reply to a series of questions: "They are laying the track across the prairie at the rate of a mile and a half a day. The road now touches within fourteen miles of Brandon, and the grading is completed, and the roadbed ready for the track up to Brandon, and for seven miles beyond that place. The car will run into Brandon in a fortnight. When we were at Grand Valley, near Brandon, where the line crosses the Assiniboin, the piles for the temporary bridge across the river were being driven."

What is being done beyond Brandon?" the reporter asked.

The road is under contract," Mr. McIntyre said, "for a hundred and fifty miles further. The grading is going on under that contract, and a roadbed of it is done."

What will be the result of your operations so far on the prairie?

Well, we expect there will be from Winnipeg west on the main line two hundred miles of track laid before winter sets in, and a hundred miles further west graded ready for track-laying. The track-laying will be proceeded with as soon as the rails arrive in the spring. Besides this the company will have the road graded and ready for receiving the ties and rails one hundred miles of the southwestern branch running from Winnipeg to the Penobscot mountain district. So that when the season closes the company will have a complete track for two hundred miles west of Winnipeg and the roadbed ready for two hundred miles more when spring opens.

The track-laying next year will proceed at the rate of three miles a day, because gauges men can be kept at work at each end of the graded section."

"What is the condition of the country through which you have passed?"

"We drove thirty miles west of Brandon, and we drove along the south-west branch where the grading is being done and I must say the country is filling up well. I found many settlers from this part of Canada there. They all seemed to be pleased with their changed circumstances. On the big plain west of Brandon the settlers are locating rapidly, and the crops there, as in other places, are really magnificent. The company's land office is open in Winnipeg now, and the lands that have been surveyed are open for settlement."

## THE EASTERN SECTION

"What progress?" asked the reporter, "is being made with the eastern section of the road?"

"We are proceeding with the eastern section as fast as we can, but no very marked progress can be made until the track of the Canada Pacific—until recently known as the Canada Central—has reached Callender."

"The contract specifies that you shall commence at Callender on the 1st of July and it has been stated that you have not commenced the construction of the line from that point?"

"The statement referred to is not a correct one," Mr. McIntyre said. "We commenced grading and clearing at Callender before July 1st, and we have continued vigorously ever since as fast as the character of the country will permit."

"A reported interview with you in Winnipeg makes you state that the track is being laid from Ottawa to Callender, and that two thousand men are at work west of Callender."

"Ah, I did not say that. What I did say was that we have all the men working on the railway west of Ottawa that can possibly be put on the work, and according to the last pay sheet I said there are about two thousand men and two hundred and fifty horses employed. Of course everybody knows that in railway construction a great deal of work in advance of the men who prepare the roadbed has to be done. The road has to be surveyed and located, for instance. We have five parties of surveyors out now, surveying between Callender and Nepigon. The force of men now engaged west of Ottawa and east of Callender will be continued, and the construction of the road from Callender west will be prosecuted with at least the same energy and vigour as was the building of the Canada Central. In the course of a few weeks the whole force now employed on the Canada Central extension east of Callender will be working upon the Canada Pacific west of Callender. The work was commenced before the 1st July. We intend to continue it, and there is no doubt that we will complete it within the time specified in the contract."

## EASIER CONNECTIONS

"I understand," the reporter remarked, "that you are connected with the Ontario and Quebec railway scheme."

"I am, and I am in a position to say regarding that road that it will be carried through and finished within two years. We intend to build from Toronto to Perth, and to use the line of the Canada Central from Perth to Ottawa. With this line and with the Credit Valley, its western connections, and with running arrangements with the Q. St. L. & G. Railway from Ottawa to Montreal and Quebec, we will have a second through route from Chicago and the west to Montreal and Quebec, running across Canadian territory. I may also say that under the charter of the Atlantic and North-West Railway Company we intend to bridge the St. Lawrence at Montreal. While the other line will give us a Canadian route to the seaboard, this line will give us connection with the entire American railway system south of the St. Lawrence. As regards the Sorel branch," Mr. McIntyre said in reply to a query, "tenders have been called for the grading of sixty miles from Spanish river east. We are pushing the road at all points. Rolling stock is being built for us in the various yards, and locomotives have been largely ordered. The car factories are as busy as they can be, and we are about to start car and locomotive works of our own at Montreal. As to the track laying, I can safely say that we expect to reach the Rockies in two years from now, or in about the fall of 1870."

The traffic returns of the fir at West on Railway of Canada for the week ending Sept. 1st and 2nd are as follows:

Portuguese	Scotch	French
1,000	1,000	1,000
1,000	1,000	1,000
1,000	1,000	1,000

## SCIENTIFIC AND PRACTICAL.

## AN INTERESTING BOILER EXPERIMENT

Numerous instances are on record of strong boilers, well made in all respects and handled with good care, having suddenly exploded with terrific violence, just at the instant when the valve was opened to admit steam to the cylinder, or at the moment when cold water was injected into the boiler. The usually received theory of this class of explosions is that by opening the valve or throwing in cold water, the pressure of steam on the surface of the water is suddenly reduced, whereupon the water, charged as it is with the tremendous energy of its heat, leaps from its place, divides, and strikes with the violence and force of cannon balls against the interior walls of the boiler, tearing everything to pieces with irresistible momentum. Water may in fact be easily heated to such a degree that a pound of the liquid will equal a pound of gunpowder in energy. At sixty pounds pressure to the square inch every cubic foot of boiler water has the energy of a pound of gunpowder. Given the proper conditions for discharging that energy against the boiler, and it will be rent as if it were exploded with a corresponding weight of cannon powder.

Mr. Daniel T. Lawson, of Wollsville, Ohio, has recently produced a form of boiler designed to promote safety in the use of steam by preventing all danger from explosions or injurious strains arising from the causes mentioned. In an article describing his invention Mr. Lawson's theory is fully set forth; it differs somewhat from that stated as ordinarily held. He claims that "when water is superheated it becomes as explosive as gunpowder, exploding by bursting into steam from a reduction of pressure." This explosive formation of steam produces a concussion on every inch of the boiler, much greater, Mr. T. thinks, than the regular steam pressure. "There is abundant reason to believe," he says, "that it is this concussive action which causes the numerous and mysterious boiler explosions, and which cause is wholly independent of the amount of water in the boiler. In fact the greater the amount of water in the boiler the more terrible the explosion."

Mr. Lawson has lately tried, at Pittsburgh, Pa., a very interesting and important experiment, for the purpose of verifying his theory and demonstrating the advantage of his invention. His first step was to prove that boilers were liable to and did explode in the manner he asserted; and this he has apparently proved by actually getting up an explosion, which took place at the time and hour he named, and in the way he said it would, namely, by simply opening the boiler valve and letting off some steam.

This experiment has been heretofore tried by various engineers, some of them very learned, but Mr. Lawson is the only one, so far as is known, who has succeeded. He has certainly taught us a good lesson in the boiler explosion art, which will probably result in great benefit. A letter in the *Tribune* gives the following particulars:

"The experiments were made in June, at Munhall Farm, on the Monongahela river, nine miles above Pittsburgh, Pa., where the United States Government Commissioners made signal failures in their attempts to produce the same results a few years ago. The same foundations, furnaces, water supply, and pumping were used on this occasion. The boiler was made of the very best iron, and showed a tensile strength of 624 lbs. to the square inch, according to the United States standard. It was six feet in length by thirty inches in diameter. Before being taken to the ground it was tested by the boiler inspector and pronounced one of the best and most perfect steam boilers he had ever examined.

"The cylinder of an old steamboat engine was connected with the boiler by means of a two-inch pipe, in which was fitted a quick-lifting valve. The steam was permitted by means of this valve to enter the cylinder in the same manner as it enters the cylinder of any ordinary engine, with the exception that it was not cut off suddenly, as in a working engine. Had it been Mr. Lawson claims the explosion would have been still more certain. When the pressure reached a certain point the furnace was fed with petroleum by means of a small pipe connected with a tank located at a safe distance.

The majority of those who saw the boiler were of the opinion that it would safely stand 500 pounds pressure, and would not give way to less than 500. In order to save time no test was made until a pressure of 326 lbs. to the square inch had been obtainable. The valve was then lifted quickly, and the steam rushed into the cylinder rapidly, but with no other effect than to produce a shock which was distinctly noticeable by those in the bomb-proof.

"The final test was made at a pressure of 350 pounds, a little over half the capacity of the boiler. At this time the water was eight inches above the fire line, the boiler being at least three-

feet full. No sooner was the cylinder filled by the rushing steam than a slight shock was felt, followed by a terrible report. Vast volumes of steam enveloped everything, but there were no signs of any hot water. It all having burst into steam when the pressure was removed.

The report had scarcely died away before a shower of condensed steam began falling, accompanied by pieces of iron, brick, steam pipes and other boiler parts a yard out from the furnace or boiler was left. The latter had not merely given way at a single point, but was literally torn into fragments. One of the largest pieces yet found was about a foot and a half long and a foot wide. It had been blown fully half a mile from the bomb-proof. The other one had not been found at last accounts. The most of the pieces picked up were of irregular shape, with very ragged edges, showing the iron to have been of excellent quality.

Mr. Lawson has invented a boiler which he believes to be proof against explosions of this kind. It is constructed with a partition intervening between the flues and the top of the boiler, thus creating a steam compartment over the water, to be supplied with steam from the water through valves in the partition, which valves, to ensure safety, must be smaller in the aggregate than the port or valve through which the cylinder is fed from the steam compartment. By this means the pressure is kept approximately uniform upon the surface of the superheated water, thus preventing the dangerous effect which must follow the sudden reduction of pressure from its surface. Mr. Lawson's next step will be to show that his improved boiler cannot be exploded.

## METHODS OF WATERPROOFING CLOTHES.

Without considering the process by which cloth is waterproofed by such substances as India rubber, oils, wax and varnishes, there are several processes in practical use by which cloth is rendered non-absorbent of water—and for all practical purposes waterproof without materially affecting its colour and appearance, greatly increasing its weight, or rendering it entirely air proof. These processes depend mainly upon the reaction between two or more substances, in consequence of which a substance insoluble in water is deposited in the fibres of the cloth. The following are several of these processes:

## LOWELL'S PROCESS

Soap . . . . . 2 ounces

Gluo . . . . . 4 "

Water . . . . . 1 gallon

Soften the glue in soft water and dissolve it, together with the soap, in the water by aid of heat and agitation. The cloth is filled with this solution by boiling it in the liquid for several hours, the time required depending upon the kind of fibre and thickness of the cloth. When properly saturated the excess of liquid is wrung out and the cloth exposed to the air until nearly dry; then digested for from five to twelve hours in the following solution:

Alum . . . . . 12 ounces

Salt . . . . . 15 "

Water . . . . . 1 gallon

It is finally wrung out, rinsed in clean water, and dried at a temperature of about 80° Fahr.

Lowell's process requires a small quantity of oil, but in other respects resembles the last. It is given as follows:

Sodium carbonate (com-

mercial) . . . . . 1 pound

Caustic lime . . . . . 1 "

Water . . . . . 2½ pints.

Boil together, let it stand to settle, then draw off the clear lye, and add to it—

Tallow . . . . . 1 pound

Resin . . . . . ½ "

previously melted together. Boil and stir occasionally for half an hour, then introduce—

Olive (previously softened). 1 oz.

Linseed oil . . . . . 3 "

and continue the boiling and stirring for another half hour. In waterproofing one-half ounce of this soap is mixed with a gallon of hot water, and in this the goods are soaked for about twenty-four hours, according to thickness and character. The pieces are then allowed to drain until partly dried, then soaked for six hours or more in a solution prepared as follows:

Aluminum sulphate 1 pound

Lead acetate 3 "

Water . . . . . 8 gallons

Shake together, allow to settle, and draw off the clear liquid—ring out after rinsing, and dry at a temperature of 80° Fahr.

Bientaux uses instead of glue and oil as above, the gelatinous portion of sea-wrack grass with a small quantity of a drying oil and common resin soaked up.

In Reinmann's process the cloth is passed slowly by machinery through a tank divided into three compartments, the first containing a warm solution of alum, the second a warm solution of lead acetate, and the third pure water, which is constantly renewed. The cloth on passing from the latter is washed and beaten to remove the salt adhering to the surface, and finally hot pressed and brushed. In this case lead sulphate is deposited in the fibres.

In Townsend's process two solutions are used as follows:—

British soap . . . . . 1 pound

Soap, white . . . . . 1 pound

Water . . . . . 16 gallons

The solution is heated to 160° Fahr., and it is then repeated, and a solution of logwood liquor is added. This solution consists of a mixture of alum in water, or—

Zinc sulphate . . . . . 6 pounds

Water . . . . . 16 gallons

Billard's process is somewhat similar to Reinmann's. In this strong acid solutions of sulphate of aluminium, or lead acetate are used alternately—

Water . . . . . 16 gallons

Reinmann's

Perhaps the very large increase in sailing ships and paddle steamers, screw steamers, has been one of the greatest improvements of recent times, and it is none the less real or important than the introduction of the steamship.

It is true that the loss of life, though great, is not so great as it used to be.

Mr. Lowthian Bell, F.R.S., read a elaborate paper before the Institution of Mechanical Engineers, Eng., on the 20th inst., in which he remarked that the marine boiler of to-day was in all its main features the same as it was ten years ago. The most noteworthy feature of to-day in connection with the marine engine was the demand for largely increased power to meet the requirements of shipowners for large vessels

and thus would draw less water in proportion to its cargo, would earn more freight and less cost for repairs and renewals and finally, would last longer. If they examined the plates of iron ships and could put them into steel ships, they would be so great that the continual explosions would discover the damage of using steel instead of iron. Twenty years ago he built 20 steamers navigating on the River Tyne, and these vessels were built of iron made from the localised ore or sand. The cost of the plates and renewals of those boats had been so great during the 20 years that he whole of them had at least been once replaced. He was speaking of the shells and not the machinery. During those years himself and those connected with him had been studying how to repair the repairs and renewals. A new idea occurred. With steel there would ultimately be less wear than there was in iron ships, and no permanent investment, steel ships would be better than iron ships.

Mr. Withy (West Hartlepool), said a short time ago a steel vessel built on the Tyne, sat on a large stone, doubled up her plates considerably, and broke one of the internal floor-plates. The underwriter gave it in the official report that if the vessel had been built of iron, he would have cracked her plates, and would have filled with water, and probably lost the ship thousands of pounds. He understood that the main question asked by Mr. Price was whether, at today's price, it was commercially better to build vessels of steel instead of iron. If Mr. Price was offered either a steel vessel or an iron vessel at the same cost, Mr. Price would say that the steel vessel would yield a greater net annual return and therefore, he would take the steel vessel. Mr. Price suggested that, as an alternative, iron vessels should be increased in size, and the speaker showed the objections to that course being admissible. He quite agreed it did not follow that, because large boats would pay 11 tons of steel, all cargo carrying boats would pay also. Last year, he built a steel boat, and it was not one of the most favourable type to show steel up well. A large portion of the vessel was of light scantling, upon which they could not get the full reduction that Lloyd's allowed. The result was that the vessel carried 4 per cent. more dead-weight, and cost between £1,500 and £2,000 more than an iron vessel would at that time. He found that the amount of iron not replaced by steel was 18 per cent., and steel replaced iron to the extent of 85 per cent., and the weight of the steel was 14 per cent. less than the weight of iron. The over-head saving by using steel and iron was 12 per cent. The vessel carried about 2,400 tons. He would say she would carry for an average 200 tons of coal, leaving 2,100 tons for cargo. Supposing the freight on 1,000 tons of that cargo was absorbed in paying all the working charges of the vessel, and that the profit-bearing portion of the cargo was only 600 tons. The increase of 94 tons which that vessel carried was a very much more important item than the 4 per cent. first named. When the iron vessel could just run and make ends meet, the steel vessels would certainly have those 94 tons to get profit out of. The steel vessel in question was built with no motor storage capacity, but when completed it was found she drew 1/2 inches less water. Another point of importance was that not a particle of steel, either in testing or work, was consumed in building this vessel; and it was the first experience of his firm in building a steel ship. That was an item in favour of the cost of producing steel vessels. He believed, with Mr. John, that the insurance would come lighter in the end on steel vessels. He was responsible to the owners for recommending that the ships should be built of steel instead of iron; and he went into what he supposed would be the earnings account of such a vessel, to see whether the net earnings of a steel ship would pay, as against the increased percentage upon the value; and he would supply a few of the leading particulars for the transactions of the institution.

#### POSSIBILITIES OF CAST IRON.

There is a class of cast iron work that formerly was imported more extensively than now, which gave us minute articles of use, and even ornamental appendages to dress, so light in weight and so apparently fragile in form as to suggest fine hand labour. It was supposed that we had no material or means to reproduce such diminutive and fragile articles from cast iron. But recent improvements, both in material and manipulation, prove that we can almost equal the delicacy of what is known as Berlin iron. The charcoal iron possesses wonderful properties of fluidity when in a molten state, it finds its way into the smallest crevices of the mold, and comes out solid, a definite reproduction of the imprint of the pattern. So exact is this simulation that fine lines, to be represented only by very fine wire, come out in mold perfect in form, and quite tenacious in texture. Articles of cast iron, cast in a mold of sand, which require only a hundred to balance a quarter-pound weight, are as readily produced here as articles weighing pounds. It may be doubted if any metal is capable of producing more diminutive objects than iron. As instances of the possibilities of charcoal iron in castings, let any one examine the delicate show buckles and belt buckles, the show clasps, and ornamental hair pins, called steel, which bear a burnished surface, rivaling that of

silver. He will find they are of cast iron, very brittle, and showing a bright iron fracture. Quantities of these articles are made in England. They used to be cast in sand molds, the sand as much of iron as cast, and that came out as perfect as the heavy castings for short the possibilities of cast iron range from the utmost capacity of adjoining cupolas, capable of melting thirty tons, to the hand hammers that, with ten pounds of metal pounds for a thousand separate articles — *Next Week.*

#### Smelting

A great triumph of mechanical skill destined, it all reports are true, to effect quite a revolution in the process of smelting. In which great economical advantages are obtained as regards time, cost and quality, will shortly be introduced here. It is claimed for this new contrivance that it is not unlikely to entirely supersede the present method of smelting iron-mine as it utilises crude petroleum as a substitute for, with results more valuable than the charcoal, coal or coke hitherto used. An intense column of flame, varying from 90 to 100 feet long, decomposes the petroleum into its original elements of hydrogen and carbon, which uniting with the oxygen of the air blast, forms an oxyhydrogen blowpipe flame of extraordinary power, managed and controlled with the utmost ease, the heat obtainable thereby ranging as high as four thousand degrees. This wonderful smelting furnace is automatic and continuous in action, simply supply it with oil and ore and it performs its work effectively. Add pig, or manganese, and the ore are converted into steel at a single operation. Shovel iron ore into the upper end of a 10 feet cylinder with fluxes and pig iron runs out in a continuous stream, the rapidity of the process being something astonishing. Recent experiments conclusively show that ten gallons of crude petroleum—costing but a few cents per gallon—will speedily reduce a ton of ore, the total cost of its conversion into a malleable iron being a shade less than two dollars and a half per ton of metal. Steel produced by the Bessemer process is not equal in quality to that produced by the new furnace, whilst the furnace and plant cost about a fourth of the Bessemer. It cannot be doubted that an invention of this importance, granting all that is claimed for it by reliable experts, is deserving of attention when we find that the value of iron and steel manufactures imported during 1880 amounted up the grand total of \$10,127,603, add railway bars and rails alone amounted to 1,539,693 cwt., the value being \$2,182,633. Giving all due consideration to these important facts it is difficult to over estimate the advantages which so valuable a process may be realised in a country such as ours in the first instance by utilizing our own ores instead of exporting them to the United States, and then repurchasing them manufactured also by rendering valuable deposits of iron now lying unproductive, and finally by creating in Canada a vast and profitable industry, giving work to thousands of willing hands, and retaining within ourselves the large sums + every year sent abroad to pay for the iron required for our own use.

#### STEAM ENGINE NOMENCLATURE

The steam engine has been often likened to a thing of intelligence, and it might also be said that it has a language. With the proper instruments in hand and a knowledge of their use, this may be easily understood, and the engine, great or small, will tell you what it is doing. But to the masses this is not fully understood, and the result is that engines, as they are found in general use, do not get credit for what they do, and, if you will allow me, I will attempt to show to what extent this goes.

One manufacturer builds a 10x10 engine, and calls it a 20 horse power, another builds the same sized engine and calls it 30 horse power. In nine cases out of ten the latter will be caused for attempting to deceive his customers by overstating his engine.

A careful test will probably prove him to be correct, but to many an indicator card has no meaning and furnishes no evidence of the power of the engine. To this class there are other tests more convincing, to one of which I will allude.

The unmistakable value of a cubic foot of water falling a given number of feet accounts for the fact, perhaps, that the various makers of water wheels have harmonized so nearly as to the power of their respective wheels.

The millwright puts in his turbine or other kind of water wheel and demonstrates that with a given amount of water and given head he has so horse power. This is applied to a circular saw mill, and when regularly run cuts iron 8,000 to 10,000 feet of lumber per day.

A neighbour concludes that he will go to the timber with steam power, in place of finding another waterfall and taking the timber to the power. So he buys one of the first named 20 horse power engines and sets it to work, driving the same sized saw mill as the one driven by water, and to the astonishment of all, he is able to cut as much lumber as can be done on the water mill with his 10 horse power wheel.

How is this accounted for? Simply

I am aware that it is not every style of engines that will work up to the rating of the nominal power, but one that is properly constructed will do this, and as all know who ever had experience with steam, it is such engines as always come up to their maximum capacity.

I have often thought that there would be the same property to giving a tabulated rating of power for a given sized engine, working at various speeds and under varying pressure, that there is for giving a table to show the power of a given size of wheel under certain heads of water. The one is as easily demonstrated as the other, and quite as important to the purchasers of either.

My object in this is not to draw any

angry complaint between the two but simply to give the steam engineer credit for what it does — *C. Readmore — 11-12-1881.*

point of view, the process of "aspiration" consists in the reaction of a fixed oil with the elements of water, resulting in the formation of a fatty acid and glycerine or some allied body.

An endeavour had been made in Germany to replace the carbon in the Bunsen cell by cast iron. In this couple says the *Electrician*, the iron plunged in concentrated azotie acid at first assumes a passive state after a certain time, however, the concentration of the liquid diminishes, and the iron dissolves with effervescence, and the cell has to be unmended at once. Dr. Velmann, however, has found a means of remedying this by adding silicon. He thus obtains a metal which remains inactive, and the strength of the battery is not diminished. The addition of silicon permits also of more azotie acid being used.

The difficult task of removing the great iron tower erected for Centennial purposes in Philadelphia, known as Sawyer observatory, has just been successfully accomplished. It was 160 ft. in height, 4 ft. in diameter at the base, and weighed 40 tons. By means of a pair of shears, formed of two massive timbers 90 ft. long, fitted with a block and tackle, the tower was swung from the centre and lowered to the earth, where it will be separated into sections of 25 ft. each for removal to Boston. This, it will be recollect, was the manner in which Lieut. Corring took down the famous monolith, in Egypt, preparatory to its removal to New York.

Raoul Pictet, of Geneva, so well known for his discoveries relating to the liquefaction of gases, announces the discovery of a method of distilling alcohol by ice. Two kilograms of ice are needed for the production of a liter of alcohol; that is, for the distillation of 110 gallons of alcohol, a little less than a ton of ice will be required. The cost of production will include only coal for working the steam engine which drives the air pump, and the sulphuric acid, the evaporation of which produces the ice. M. Pictet declares that this will notably diminish the expense of distillation, and suggests that the excise on alcohol should be proportionally increased.

The experiment of running a locomotive without brakes has just been successfully tried by the Delaware, Lackawanna & Western Railroad Co. The locomotive is of ordinary pattern, but has an extra pipe leading from the boiler to the steam chest, by which power can be applied against the piston checking the engine and enabling the engine to reverse without hauling over. The value of this device is extremely questionable. The racking strain on the engine will be quite the same when steam from the boiler is admitted on the opposite side of the piston, by means of an independent steam pipe as when it is let in through the steam chest by throwing the valves over.

The American *Mechanist* says. One of the most interesting things in the tool line, noticed by us in a recent visit to the Pennsylvania Railroad machine shops at Altoona, was the use of cast iron lathe tools. We saw one tool which had been used to face off four cylinder heads without grinding. The workmen do this work by the piece and are allowed to choose either steel or cast iron tools. The whole secret of the success of cast iron tools lies in the use of proper iron, and in getting a good chill in casting. The iron used in this case is the same as that used for car wheels, and takes a good chill. These tools are also used for planing hard cast iron, and are found to stand where the edge would be burned off steel. They are also used for turning and planing wrought iron and steel.

President Hammatt, of the Piedmont factory, South Carolina, in a recent address said that the South, for the present, should confine itself to manufacture of the heavier cotton fabrics and to yarns. This was explained by the statement that the peculiar advantage at the south in the saving in the cost of cotton and in cheap labour, therefore, the greater the weight of cotton used in the goods that will pay a good profit, the greater the profit on the investment. Mr. Hammatt also said that there are many manufacturers at the north now, with small mills, with machinery suited for making heavy goods, who could, with great advantage to themselves, move with their machinery to some good location in the South and make such goods as they are prepared to make cheaper and with larger profit to themselves.

It is of great importance that a belt should be of such a length that it will adhere to the drum so much as to prevent slipping, and that without the necessity of pulling on the belt so tight as to stamp the drums and wear the bearings. Every belt to run easy and well, should be so slack when running that the slack side should run with an undulating motion without any tension except on the leading side, and when belts will run so, without slipping on the drums or pulleys, they will wear for a great length of time, for, although a belt may be heavily loaded, yet if at every revolution it can have an opportunity for relief from its tension, it will prevent it from breaking by the stress upon it; but if it be kept strained to its greatest extent on both sides of the drum it will crack at the edges and soon become destroyed. Belts should not run tensely, as it will injure them, increase the wear of the bearing, and, if running a millstone, is apt to pull the spindle loose and out of train.

The first instance on record of the application of electricity for the transmission of power is reported from France. M. Mathey has submitted the details to the Societe de l'Industrie Miniere. The St. Claude shaft at Bligny was sunk to the depth of 800 meters (1,640 feet) for the purpose of extracting coal from a faulted portion of the coal seam, and a heading was run from it across the strata. When this heading had reached a length of 400 meters (1,312 feet) the ventilation became so poor that the temperature at the face rose to 25 Fahr., and the miners could only work for a few hours. After some ineffectual attempts to improve the ventilation by simple means, it was decided to put in a fan 263 feet in diameter and run it by power transmitted by electricity. An 8 to 10 horse power portable engine was put above ground,

and with it a Gramme dynamo-electric machine was run at a speed of 1,000 revolutions per minute. The electric current thus generated was conducted by a cable consisting of seven 1/4 inch copper wires to a second Gramme machine coupled directly with the fan, and drove it to the heading at the rate of 100 to 120 fms. It is reported 3½ horse power, the usual rate of being at least 10 per cent. The temperature at the face was only lowered five degrees, but the men could work in each hour two-thirds of what a machine of the same power required.

#### SPLendid Works of Roman Engineers

Modern engineers are apt to boast that

no work of the ancients can compare with their railways, it is not quite certain that this boast is strictly correct. The roads and bridges, and aqueducts of the Romans will by many be considered as greater works than railways. What modern engineer or architect, or both, combined, has brought the branch of a river from a rocky gorge in the hills 40 miles off, where the water is generally dead and never falls, to supply London with, as the architects and engineers did to supply Rome? This water was conveyed in a stone pipe five feet high and two feet wide, by a gradual gentle descent, sometimes on the top of a lofty bank by the side of the river Anto (from which the water was taken) when its course was sufficiently direct from east to west, but at the intervals the line of the river had to wind considerably to the north or south around the base of a hill; in those cases the engineers pierced their pipe through the foot of the hill, sometimes for two or three miles until it met the bed of the river again; then, when they had arrived at the foot of the hill on the level ground called the Campus Martius, in which Rome stands, and through which the Tiber winds its course, they carry their stone pipe, called a specus (because it was at first subterranean), upon a magnificent arcade three miles long, varying in height according to the level of the ground, gradually encircling from a hill on a level at first, and then rising sometimes gradually, sometimes suddenly, to a height of 40 or 50 feet, where they had to cross the small streams that run across the country. And this arcade was built either of stone or of cast stone almost throughout. The species of Claudius is carried on an arcade of cut stone: that of Nero, which is on the top of that of Claudius, is faced with the beautiful brick work of his time, the finest brick work that has ever been made. The celebrated aqueduct bridge called the Pont du Gard, in the south of France, is a Roman work of the third and fourth century, with a carriage road by the side of it, as was usual in aqueduct bridges. When the English engineer architects, have supplied London with water as abundantly as Rome was supplied in the second or third centuries, and can show as fine brick work as that of Nero, they may pretend to rival the engineers of ancient Rome but not before.

All bells, says Iron, are cast with their notes sharp, and the flattening of the note is then accomplished by turning away more or less of the inner surface of the lip. To sharpen a bell's note there must be a slicing away from the lip, and this cannot be done to any extent.

A Mr. Conant, of Prairie du Chien, Wis., has patented a compound to be used in the welding of steel or in the restoration of burnt steel, composed of sulphate or other salt of copper, resin and sal ammoniac. This is thrown upon the metal under treatment, thereby becoming incorporated with it.

It is considered bad practice to make the bottom of stuffing boxes or glands flat, as when the gland presses upon the packing, it has a tendency to flatten it, rather than clear it tightly about the rod. The bottom of all stuffing boxes and glands, where fibrous packing is used should be of a conical shape in order to close the packing around the rod with the least possible pressure.

A careful experiment in driving a fan wheel, with no apparent slipping of belts, showed a loss of 8 per cent. between the engine and fan. The number of belts or changes was three. In other experiments with belts, not so carefully adjusted, the loss varied from 8 to 13 per cent., varying with the condition of the belts and pulleys, as well as with that of the atmospheric lubrication and other circumstances.

A recent German patent employs two boilers, one of which uses steam at a higher pressure than the other. High pressure steam is used in connection with the injector to carry a portion of the exhaust steam from the engine into the low pressure boiler. To the above a contemporary says: "It would seem to be a peculiar combination, and much like a man lifting himself over a fence by taking hold of his boot straps."

The various hydrocarbons employed for lubricating purposes are sharply distinguished from animal and vegetable fixed oils by the fact that the former are practically unaffected by alkalies, while the latter are converted more or less readily into soaps. From a chemist





## THE METAL TRADE.

## THE BRITISH MARKETS

Report of American Manufacturer)

Wolverhampton, Saturday, Aug. 1st, 1881.—Your purchases from Sheffield are not returning us anything satisfactory. By this time you will probably have learnt that as compared with July last year the British exports to the United States during last month were less in value by £16,000—last month's shipments from that town aggregating £125,133 against £130,366 in July, 1880. Less steel by £1,000 worth was amongst the goods sent out, the value of that taken on your side in July this year being £20,012, whereas in July a year ago you bought that which was estimated at £27,233. Recollecting the relative prices at the respective dates, the difference judged by money is of course greater than would be indicated by weight.

American pig base of Sheffield cutlery continues to represent a sum equal to that which relates to steel. Taken in connection with steel, the returns of the latter point to the fact that whilst the progress which last year we believed would mark the business of this date has not appeared, still that recently the improved business in Sheffield cutlery shows no signs of abatement. Cutlery to the value of £27,863 went last month to America—an increase upon the shipments in July last year of £450. From what I have already said you will rightly conclude that the decrease in the total exports during last month compared with a year ago has been mainly in goods other than steel and cutlery. Compared with the exports of June this year, there is a falling off in the total of more than £20,000, but it must be borne in mind that July and August are "the hot months," when the American trade usually falls away very considerably. Here again also the leakage has been in exports other than steel and cutlery, for both these manufactures show an increase for July over the previous month—as to the first, of £1,500, and as to the second of £5,000.

Solid if slow progress is being made in the export trade of this country as a whole. Our Government returns for the month show an increase in the total exports in July this year over a year ago of £150,000. Such an increase, when the total of the month's trade is £20,429,889, is indeed only fractional, but as compared with July of the previous year it amounts to something substantial—nearly four millions, or 23 per cent.; and instead of confining our attention to the month we look at the 7 months, the results are still more satisfactory. Upon the corresponding period of last year the increase already amounts to £1,834,040, or 1.4 per cent.; and as compared with the first seven months of 1880 it is no less than £24,300,749, or say 2 per cent. An increase of about one-fourth in our export trade in two years cannot be honestly described as a very bad state of things, more especially when allowance is made for the fall in value which has taken place in the interval, and the constant inadequacy of the figures to represent the growth in the volume of our trade.

For the first time for a lengthened period, the statistics of our iron and steel exports this month show an appreciable increase—13 per cent. in quantity and 6.6 in value—over the corresponding totals for 1880. The decline for the seven months is still considerable, but the tide is evidently turning, and, in the absence of any disturbing influence, still more satisfactory results may be looked for under this head in ensuing months.

The improvement again apparent in our hardware exports this month appears to be referable mainly to our Australian colonies, France, Canada, the United States, and the Argentine Republic. On the other hand, we appear to be losing ground in Russia, Germany, Brazil and India. You are buying more railroad iron from this side. In no department of our exports do your increased purchases bulk more largely. You took double the quantity last month that you took in July a twelve-month ago. And it is well that you did, since that fact, notwithstanding the returns, show that our trade keeps but steady—the value being: July, current, £560,574; July, 1880, £549,269. The most conspicuous decline was with India and British North America. The lower prices on the year are indicated in the general totals, which show an increase in quantity upon the month of 18 per cent. but of only 3.2 in value. Upon the seven months the figures stand: Increased quantity, 10 per cent. Increased value, 1.8 per cent.

Confirmation of my weekly reports showing the augmentation in the market value of hoops and sheets is forthcoming in the Government statistics, which show the total declared value upon the month to be in excess of that in July last year to the extent of 18 per cent., but in the seven months there is a falling off equal to 6.6 per cent., the £1,018,000 of the first seven months of last year having fallen to £1,010,000 this year; whereas the £262,347 of July last year rose to £309,573 in July this year.

No signs of weakness in hoops and sheets appear this week on the contrary the markets show greater strength. Makers are guarded in all the districts. There were offers on Chancery in Wolverhampton, on Wednesday, and in Birmingham on Thursday, to take at current rates the whole make of some

hoop makers throughout the next year but in a rising market such offers have the effect of giving a greater impetus to the advance. Consequently in Wolverhampton the quotations for hoops were £10 10s to £12 10s. In Brierley on the same day the quotations were proportionately higher standing as they did at £10 10s to £12 10s. Staffordshire hoops in Wolverhampton should be worth no more than Lancashire hoops in Manchester. Cotton sheets are likewise higher in price at both places on Wednesday. Merchant sheets distinct from galvanizing sheets, which are of better quality, were in Wolverhampton £7 10s, for singles, £8 10s for doubles, and £9 5s for trebles. In Manchester common singles were from £7 10s to £8 10s per ton, those for export were sought to be placed in Wolverhampton by merchants doing business via London, Liverpool and Hull but makers were on their guard, and merchants could do but little at current rates. Steel has contributed materially to bring about the increased tonnage of 13 per cent. which, as I have shown, has occurred in our combined iron and steel exports during July last as compared with the corresponding period of a year ago. Of steel wrought, the increase in the month compared with July last year has been 12,800 tons in quantity and 66 per cent. in value. In the seven months there was an increase of 34,423 tons in quantity and nearly 20 per cent. in value. The exact figures are: July, 1881, £161,734; 1880, £93,616; for the seven months ended July last, £935,763, and for the corresponding period of 1880, £706,123. These increased values are likely to be equally conspicuous, if not indeed more so, when the returns for the present month shall be published, for this week there has been a sudden advance in the value of Bessemer steel. The rise took place in Sheffield on Thursday, when common qualities were raised 8s per ton, and superior makes 8s per ton. The advance is largely due to an improvement in the colonial demand, and this improved inquiry is by some believed to be consequent upon the Americans having at being understood to be inferior, thus enabling Canadian and other produce to have the run of the home markets. The Americans, it is believed, will not be able to send much weight of produce to this country this season, hence the Canadians and others are emboldened to forward freely, and order bravely of English goods. There is every expectation at present of a heavy fall trade. Holders of stocks of Bessemer refuse to make any concessions to induce business, as that it may be confidently assumed that they regard business prospects as very good. Billets are fetching £6 10s. cash at work, but common makers can be obtained at £6 10s. Marked brands run up to £9 2s. od. per ton, but the call for these latter are not very good. With extra admixtures of foreign iron, £10 is demanded. Spring makers are again on full time, and this is making the cast steel trade a shade busier. Common cast steel is offered at £10 per ton, but such steel has to compete with Boissiere for the custom of the manufacturers of edge tools, files and other goods. A capital demand continues to be experienced from the United States for best cast steel for tool purposes, ranging in value from £22 to £40 per ton, and from this point the price gradually to £62 per ton where extra qualities are offered for special tool purposes. A good business is being done in steel plates for circular saws, particularly with the American market, the consignments from some houses being unusually heavy. Your production of pig iron having now mounted up to more than 50 per cent. of our own, is increasing the sense which British framemasters entertain of the growing progress of your iron and steel industry. The number of furnaces in blast in the United Kingdom during the first half of this year represents an increase of about 4 per cent. on the first half of 1880, as will be seen from the following figures which give the number blowing at the beginning of each of the first three quarters of the years:—

	1st	1st	1st	Jan. April, July, Average
1870	497	507	509	501
1881	600	600	533	572

It will be seen that the highest number in 1880 was registered at the beginning of April, and the highest number in this year at the beginning of January; since which last date the number has decreased by 4 per cent. The stocks of pig iron we have at present on hand would take an average consumption of 12½ weeks to clear out. The Scotch pig iron market has been quiet this week. The rate of freights to the United States interferes with the small business that was previously had with your side. As high as 6s 6d per ton is now asked by shipowners sending vessels from the Clyde to the United States, whereas not long ago between 4s 6d and 5s per ton was all that was asked. The advance is due in such part to the considerable quantities of hematite pig and the steel bloom that are now leaving Scotland for America. Some small lots of pig are being purchased on Canadian account, but the continental demand continues below the average. Some holders of shipping iron are willing to accept 6d per ton less this week than last, but warrants close the week slightly stronger than they opened it, yesterday's price in Glasgow being 4s 6d cash, and 4s 6d one month. The Scotch manufactured iron trade is steady and a larger amount of business is being done. Angle bars are quoted at about £6 10s, plates £6 12s 6d, common bars £6, and best bars,

£6 10s. Steel angles are selling at £1 10s of the tin plate trade is interfering rather seriously with the business of the ironmasters, since they are getting very care- less as to whom they trust.

## THE LONDON MARKET

The following were the closing prices in the London metal market August 12th 1881.—

## IRON

	£ c. d.	£ c. d.
Bars, Welsh (in London)	51 0 0	50 0 0
Bars, English (in London)	50 0 0	49 10 0
Nail rods (in London)	6 15 0	6 10 0
Pig, G.M.L. (in Clyde)	2 7 0	2 6 0
Nails, North of England (at works)	1 5 0	5 10 0

## STEEL

	£ c. d.	£ c. d.
Beamer rails (at works)	5 3 0	5 10 0
English spring	11 0 0	10 0 0
Swedes (in kegs)	13 0 0	12 0 0

## TIN

	£ c. d.	£ c. d.
Sheathing and sheets	72 0 0	71 0 0
Flat bottoms	78 0 0	76 0 0
Tough rakes	63 0 0	63 0 0
Best selected	63 0 0	63 0 0
Burns or F.C.C.	63 0 0	63 0 0

## LEAD

	£ c. d.	£ c. d.
English pig, W.B.	15 3 0	15 0 0
English sheet	15 6 0	15 0 0
English red	10 10 0	10 0 0
English white	21 10 0	21 0 0
English patent shot	17 5 0	17 0 0
Spanish pig	14 5 0	14 7 0

## TIN (per ton)

	£ c. d.	£ c. d.
English Ingots	90 0 0	89 0 0
English bars (in barrels)	97 0 0	96 0 0
English refined	98 0 0	96 0 0
Banana	100 0 0	98 0 0
Straits	91 10 0	91 15 0

## TIN PLATES (per ton)

	£ c. d.	£ c. d.
Charcoal, I.C.C., 1st quality	1 2 0	1 1 0
I.C. Coke	1 0 0	0 9 0

## SPATTA (per ton)

	£ c. d.	£ c. d.
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	£ c. d.	£ c. d.
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	£ c. d.	£ c. d.
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	£ c. d.	£ c. d.
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	£ c. d.	£ c. d.
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	£ c. d.	£ c. d.
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	£ c. d.	£ c. d.


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## DOMINION TRADE REGISTER

## INDUSTRIAL DIRECTORY

## AGRICULTURAL IMPLEMENTS

A. S. WHITING MANUFACTURING CO.—For sale, and Manufacture of other agricultural implements.

MILL AND VAPE MANUFACTURING CO.—Manufacturers of mills, etc., and Vape.

W. J. WILSON & CO.—St. Catharines—Manufacturers of mills, etc., and Vape.

ANILINE DYES

J. M. THOMPSON & CO.—Montreal—Agents.

K. H. T. GIBSON & CO.—Montreal—Manufacturers.

BRASS WORKS

H. N. FABRE & CO.—Montreal—Brass founders.

BRIDGE BUILDERS

D. O. TOBIN & CO.—Montreal—Brothers.

BRIDGE BUILDERS

C. J. & J. L. BOYD—Railways and Highways.

CAPS AND FURS

J. JOHNSON—Toronto—Manufacturers of hats and furs.

CARPETS

PITTELLY & CO.—Guelph, Ont.—Manufacturers of carpets.

COTTON BROKERS

M. WRIGHT—Burlington—Sale agent in Canada for Selway & Metcalf, cotton factors, Nashua, N. H.

COTTON MILLS

B. D. NASH & CO.—Nashua, N. H.—Cotton domes, denim, ticking, yarns, etc.

CAMILTON COTTON MILLS CO.—Hamilton—Denims, ticking and yarns.

JOHN MACKAY—Burlington, Ont.—Manufacturer of every description of cotton wares in yarns.

EDGE TOOLS

H. T. WILSON—Burlington, Ont.—Manufacturer of axes, picks, mattocks, adzes and tailors' supplies.

ENGINES AND BOILERS

O. C. MORRISON—Hamilton—Engines, boilers, steam generators, etc.

THOS. WILSON—Burlington, Ont.—Manufacturer of stationary and portable steam engines, boilers and machinery of every description—cotton mill, calendar, hosiery, steam presser and presser-wheels, all sizes.

ENGINEERS AND MACHINISTS

JOHN FENSHAM—Toronto—Engineer, machinist, etc. Manufacturer of hydraulic, steam and hand power passenger and goods elevators.

GRAVURERS, ETC.

JOHN FLEMING & SON—College St., Toronto—Electroliers, engravers on wood, etc.

FILES

THOS. ORRHAM—Toronto—Manufacturer and recutter of files and rasps.

FREDERICK BAUSCH—Cote St. Paul, Montreal—Manufacturer of every description of hand-made files and rasps.

HILL & SPRING CO.—Cote St. Paul, Montreal—All kinds of files and springs. Files recent. Sole manufacturers of shadlings—patent concealed springs.

O. OUTRAM & SON—Woodlawn File Works, Montreal—Manufacturers of every description of files and rasps.

FURNITURE

ISHAWA CABINET CO.—Ottawa, Ont.—Furniture Manufacturers. Toronto branch, 17 Yonge St.; Montreal branch, 117 and 119 Notre Dame St.

AMERICAN BRACKET CO.—Hamilton, Ont.—Manufacturers of all kinds of fancy furniture, brackets, etc.

TEES & CO.—11 St. Bonaventure St., Montreal—Manufacturers of office desks and revolving bookcases.

JAMES WRIGHT & CO.—11 to 17 Berriano St., Montreal—Chairs, bank, house, store and other fittings, art furniture and inland fittings, etc.

GLASSWARE

HAMILTON GLASS CO.—Hamilton—Manufacturers of flat and green glassware.

GLOVE MANUFACTURERS

W. H. STOREY & SON—Acton, Ont.—Manufacturers of the gloves and mitts in every variety and style.

HAMMERS

HENRY H. WARREN—Cote St. Paul, Montreal—Manufacturers of every description of hammers, sledges, hatchets, contractors' tools, etc.

HUBS, SPOKES AND BENT GOODS

E. W. HOWE & SON—Hamilton, Ont.—Manufacturers of hubs, spokes, rims, shafts, poles, steaming and cutting rings, etc.

INKS

F. F. DALLEY & CO.—Hamilton, Ont.—Manufacturers of inks, blackings, harness dyes, perfumery, etc.

IRON WORKS

CANADA SCREW CO.—Burlington, Ont.—Manufacturers of iron and brass screws, bolts and rivets.

COWAN & CO.—Galt, Ont.—Manufacturers of every description of wood working machinery.

Dominion Bolt Co.—129 Front St. East, Toronto—Manufacturers of every description of bolts, hot pressed nuts, railway spikes, bridge bolts and iron rivets.

H. R. IVES & CO.—Montreal—Hardware manufacturers and founders—iron railing and ornamental iron work a specialty.

HAMILTON BRIDGE & TOOL CO.—Hamilton—Iron railway and highway bridges and iron working machinery.

NCKRICHIE & BERTRAM—Dundas—Machine tools and wood working machinery.

THE OSAWAWA MALLEABLE IRON CO.—Ottawa, Ont.—Manufacturers of malleable iron; also patent screw wrenches.

OLMSTED & SON—Hamilton, Ont.—Manufacturers of fountains, fences, cradles, vanes and statuary, wagon skeins, etc.

KNIFE WORKS

THE WHITMAN & BARNES MANUFAC-

TURING CO.—St. Catharines, Ont.—Manu-

facturers of sawing and resawing machine

hoists, sections, guard plates, cutting

apparatus complete, spring keys and cutters, etc.

LEATHER BELTING

DOMINION BELT AND HOSKCO.—Toronto—Oak taned belting, lace leather, etc.

ROBIN & SADLER—Montreal—Manufac-

turers of every description of leather belting.

ORGANS AND PIANOS

WM. REILLY & CO.—Guelph, Ont.—Manufac-

turers to the trade.

BOLTON & SMITH—167 Mountain St., Mon-

tréal—Tuning and repairing attended to.

DANIEL BELL & CO.—Toronto—Manu-

facturers of the "Excelsior" organ.

DOMINION ORGAN AND PIANO CO.—

Montreal, Ont.—Manufacturers of

Organ and Cabinet Organ. See advertisement in another column.

S. K. WARREN & SON—Twickenham—Manufacturers of church organs.

## ORGANS AND PIANOS

WM. NORRIS & SON—St. Catharines—

Established 1861. Tuning and repairing attended to.

DEALER IN MANUFACTURED

ORGANS AND PIANOS

DEALER IN MANUFACTURED

HAMILTON  
COTTON COMPANY,  
HAMILTON, ONT.

HOSIERY, YARNS  
WEAVING YARNS, BEAVER WARPS, &c.  
DENIMS AND TICKINGS.



DOMINION  
CARD CLOTHING WORKS.  
W. R. GRAY, Proprietor.  
Card Clothing and Woollen Mill  
Supplies.

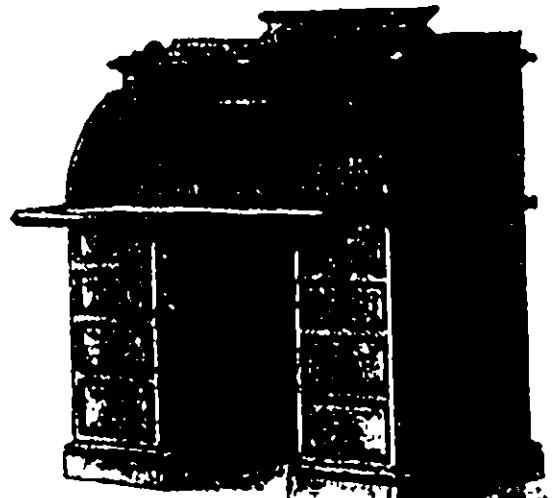
DANIEL HOUSE Coloured Pictures  
in the central part of the Town, opposite the  
Post Office. Drawings after  
the Great Examples of Art.

WINDSOR HOTEL, NEWCASTLE, L.D.  
Drawings after the Great Examples of Art.

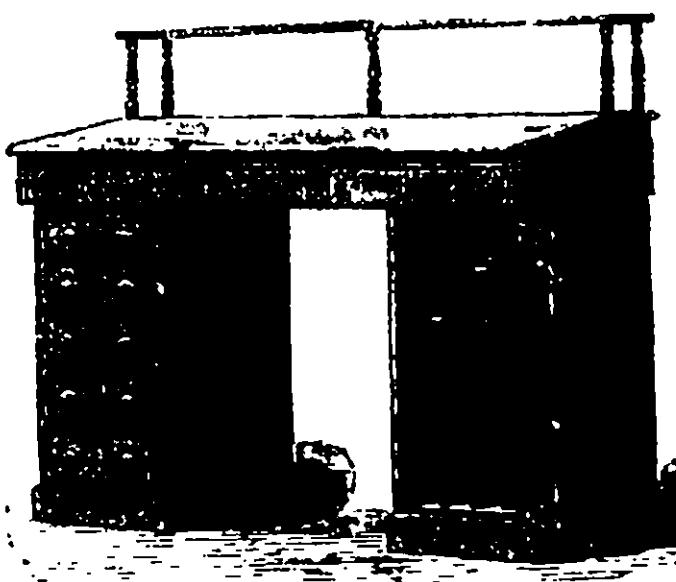
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Marbleized Slate Works  
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MARBLE AND MARBLEIZED SLATE  
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Son of J. R. Durward

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**DESK MAKERS.**

**Excelsior Organs**

Acknowledged to be the most serviceable Organ  
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**ALL HONORS TAKEN WHEREVER SHOWN**

SEND FOR NEW ILLUSTRATED CATALOGUE  
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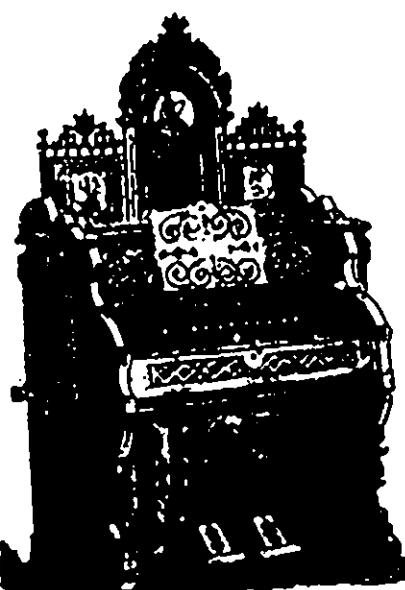
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P.S.—NO BRANCH FACTORY AT GUELPH OR ELSEWHERE.

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**PIANO - FORTES**

**CABINET ORGANS,**

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**COSGRAVE'S VIENNA LAGER.**

**NOW READY:**  
**THE PURE AND WHOLESOME SUMMER BEVERAGE.**

**PROF. CROFT'S ANALYSIS.**

I have examined it chemically, and find it exceedingly pure. I have no hesitation in certifying that it is as GOOD LAGER BEER AS I HAVE EVER TASTED, and that it is a PERFECTLY PURE and therefore WHOLESOME BEVERAGE.

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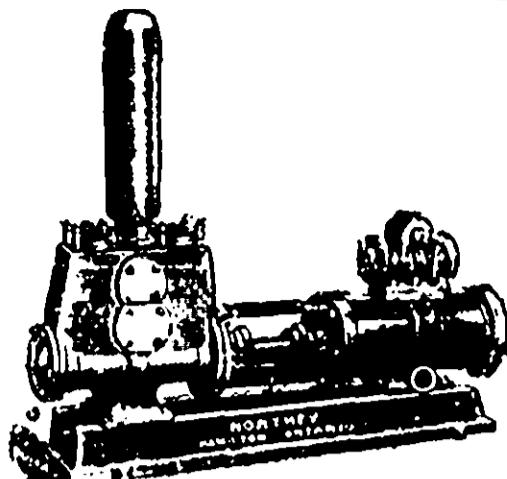
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## NORTHEY'S STEAM PUMP WORKS

BOILER FEED PUMPS,  
AIR AND CIRCULATING PUMPS,  
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PUMPS SPECIALLY ADAPTED  
MINING PUMPS,  
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At the great Industrial Fair, Toronto, 1880, and

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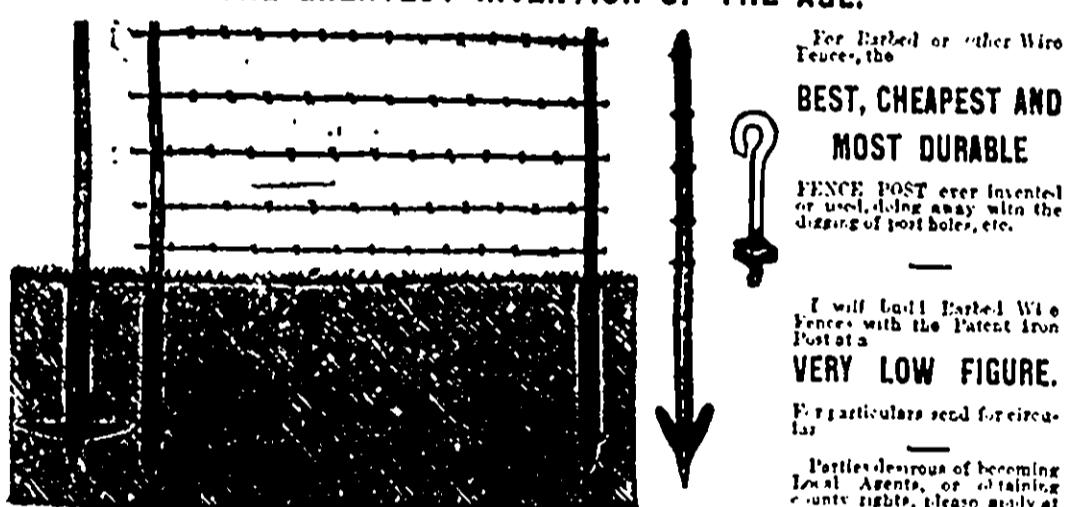
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## COUGHLIN'S PATENT FROST AND FIRE PROOF

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THE GREATEST INVENTION OF THE AGE.



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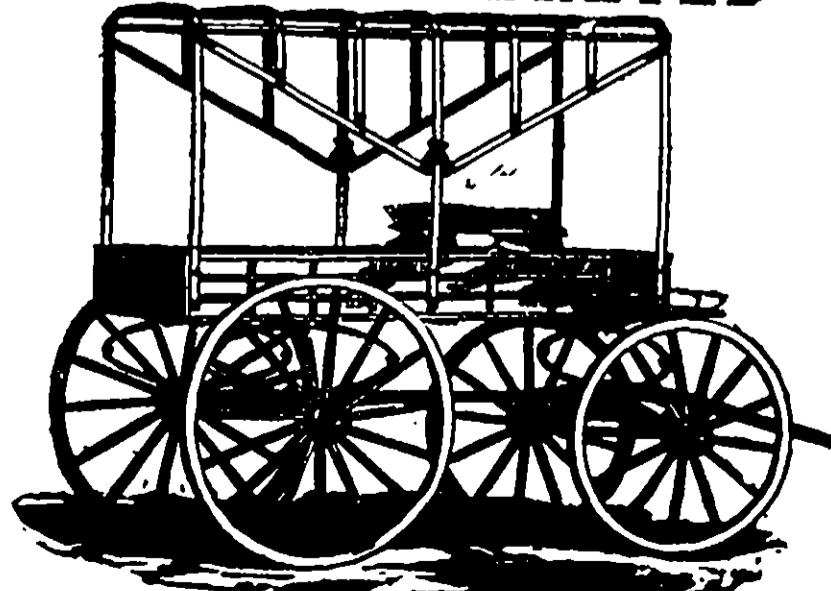
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Our REVOLVING BED MOULDING MACHINE stands unrivaled, and has never yet been beaten in  
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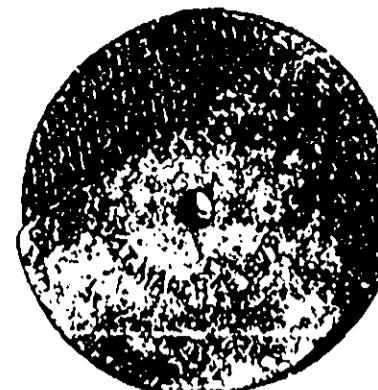
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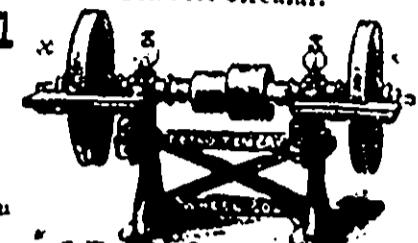
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Telephone Communication between all Offices.

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No. 177 & 179 Commissioner St.,  
Montreal.

Tents, Tarpaulins,

BAGGAGE & HORSE COVERS AND OIL SKIN CLOTHING.  
Manufactured of the celebrated

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FOUR-POINTED GALVANIZED  
STEEL BARB WIRE FENCING.

Here are now before the public a number of Four-Barbs which, to the casual observer, are similar in respect to the Burnell Barb which we are making, but a comparison of them will show the difference and their merits. The Canada Wire Company of Canada gave it a trial over all others, and have contracted with us for one hundred tons of fencing for immediate delivery. The Barb was patented in the United States in 1877, and infringement of any other patent, and we will defend users and customers against the threats of pretended rights. We claim superiority for our Barb Wire over ours for the following reasons:

1. - We are only the true importers of Galvanized Annealed Wire.

2. - The two strands of No. 12. Wire are twisted together to allow for the contraction and expansion of metal caused by heat and cold, and not to touch each other.

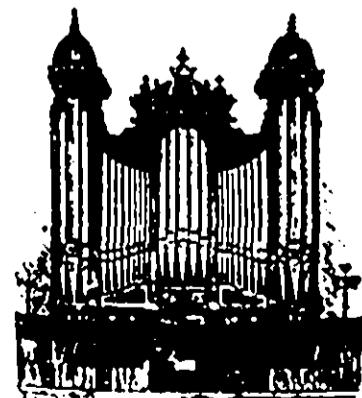
3. - The Barb on our Wire are four-pointed, thus protecting a sharp lateral or at a right angle, which protects the fence to break it or push it down.

4. - The Barb are fastened to the Wire at intervals of 12 inches, entirely different from any other, being so located around and between the wires, so that they do not move toward each other, and they also prevent the wire from being pulled apart.

5. - The machines by which the Barb are put on are so constructed that the Barb are not injured or weakened by the process, as is the case with other four-pointed Barb.

Manufactured by the CANADA WIRE COMPANY.  
H. H. IVES, Manager.

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CHURCH ORGAN BUILDERS,  
Toronto, Ont.

In the most complete facilities for the preparation of our work, and can warrant the highest standard of excellence.

Factory and Warehouses:  
COR. ONTARIO & WELLESLEY STS.

We are crowded with work at present, we shall not be able to exhibit at our annual fair.

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CREAM TARTAR, MUSTARD, BAKING POWDER, FLAVOURING EXTRACTS, ETC.

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EMIL POLIWKA &amp; CO.

32, 34 &amp; 36 ST. SACRAMENT STREET, MONTREAL.

Awarded FIRST PRIZES for Glues at Dominion Exhibitions, Ottawa, 1879, and Montreal, 1880.

ALL GRADES GLUE, Broken and Sheet,

U.S. Canadian American French and German manufacture Importers of the Celebrated French "F" and Extra Medal Glues

Proprietors POLIWKA'S IMPERIAL BORAX,

The First and Second the Beaver Brand No. 1 and 2 AXLE GREASE the Beaver Brand No. 1 SAW,

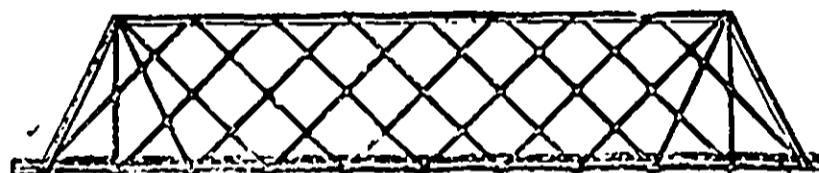
THE CONTINENTAL LAUNDRY BLUE,

In Balls and Squares the latter in red wrappers

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Pewter Pipes, Portland, Roman and Canada Cement,

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A FULL STOCK ALWAYS ON HAND.

WM. McNALLY &amp; CO.

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Fire and Burglar Proof Safes

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SALES OF WROUGHT IRON, ROUND CORNERED, HEAVY WALLED. Have the best Combination Locks. Are fitted with best of taste. They are the best safe makers with business men. Took First Prize at the late Toronto Exhibition. Leave your order for eos at

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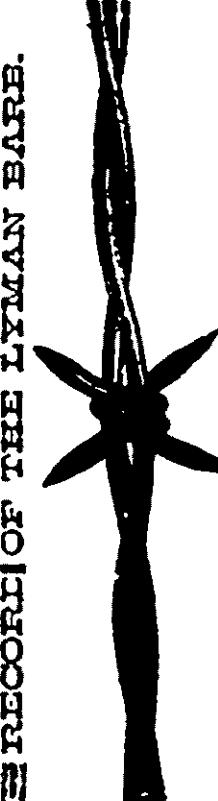
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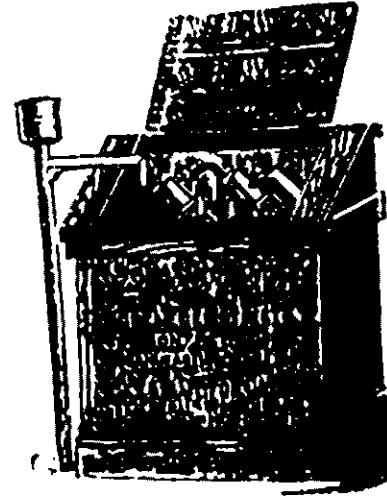
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