# SPECIMENS OF POINT LINE TYPE 

STEPHENSON, BLAKE \& COMPANY - And SIR CHARLES REED $\&$ SONS SHEFFIELD - - - ENGLAND


STEPHENSON, BLAKE \& Co.
122 BAY STREET, TORONTO

SPECIMENS

OF

## POINT LINE TYPE

## COLONIAL PRINTERS PLEASE NOTE.

IT The Founts quoted on the pages represent weights generally stocked for the Home market, but Smaller Founts of most of the Series can be supplied by our Agents to meet the convenience of Colonial Printers.



BIRD'S.EYE VIEW OF FOUNDRY. SHEFFIELD.

SHEFFIELD
National Telephone No. 42
Telegraphic Address Stephenson. Sheffield 12393 Central Codes AI. A.B.C. Fifth Edition, and Lieber's


INTRODUCTORY NOTICE TO THE POINT LINE SPECIMEN BOOK.


E have pleasure in offering to the Printing Trade this new and revised Edition of our Specimen Book, and trust that in respect of matter and arrangement it will be considered far in advance of its forerunners, while equal, if not superior, to them in point of artistic merit.

The title of the book itself bears witness to the changes which have taken place in the system of typefounding during recent years, while its issue also marks an epoch in the histories of two foundries which, sprung from a common origin some century and a half ago, are now once more amalgamated under one management.

To the discriminating printer the most important feature of the book will undoubtedly be the evidence, now offered for the first time in a concrete form, that we can supply our complete collection of Body and Jobbing Types not only on American Point Bodies, but also on a uniform Lining System.

In addition to possessing these economic advantages, we think it will be readily admitted that our Selection of Type Faces now strengthened by the addition of numerous series from Sir Charles Reed \& Sons' Specimen Book - is unapproached by that of any other Foundry in respect of completeness, variety of style, and artistic merit.

In the production of new series of letter of marked beauty and recognised utility, we have of late years been exceptionally prolific, and our selection of Borders has also been increased by the addition of some strikingly effective designs.

Other useful features of this book which we believe will be welcomed, are its division into sections, and the provision of an index. Some page numbers are omitted at the end of each section to allow of the insertion, in their proper sequence, of future specimens, which will bear page numbers for this purpose. We trust our friends will make a note of this arrangement.

Although Specimens of Wood Letter are not included in this book, it may not be out of place to mention that we have pleasure in forwarding our Wood Letter Book on application, and that all orders for Wood Letter will receive our prompt and most careful attention.

We take the present opportunity of thanking those Printers, who in the past have been regular users of our Type, for their loyal support, and we desire to assure them, and the Printing Trade in general, of our determination in the future to leave nothing undone to maintain and, if possible, enhance the reputation which, we have reason to believe, our Type and Material at present enjoys for accuracy, finish and durability.

# STEPHENSON, BLAKE \& Co. AND 

SIR CHARLES REED \& SONS.
Sheffield and London, 1908

Althotgh

# THE AMERICAN POINT SYSTEM, Body, Line and Set 

Although the American Point System is now generally understood and appreciated by British Printers, it cannot be said to have as vet secured such futl adoption in this country as in America. Under these circumstances a few words in explanation of the system may not be out of place.
The American Point System (like the French Didot Point System) was, in the first instance, merely a systematic arrangement of type bodies, each body being a multiple of a common unit. The scope of the "system" has, however, since been extended so as to regulate both the position of type faces on their bodies as regards alignment, and also the thickness of types.

Point Body. - In 1886 the United States Type Founders Association adopted the present American Point Standard, taking as their unit a pica measuring ' 166044 inch divided into twelve equal parts which were called points. The American point therefore measures 013837 inch . The above figures are given on the authority of the American Type Founders' Co
Under the Point System each size of type is cast on a body measuring an exact number of these points. Leads, clumps brass rules, metal furniture and all similar material, being made both as regards body and length to point measurements, are also in mathematical agreement with all Point bodies-not as under the eld dispensation merely with some one particular founder's pica and multiples thereof! The convenience of such an arrangement must be obvious to the most conservative printer

The gradation of point bodies and their relation to the old bodies is shown in the following table

Table Showing Relation of Point to Old Bodies.


Point Line.-This is a term signifying that the distance between the bottom edge of the printing surface or face of the type and the bottom edge of the type body (in other words 'the beard ") measures a definite number of points, varying according to the size of body
All type faces of the same class on the same size of body have the same amount of beard that is, are cast to the same alignment, and line together accurately as shown in these lines, without any haphazard justification such as was formerly necessary whenever Antiques or other display founts were required to line with Romans.
Moreover, under the Point Lining System all faces, irrespective of class or size of body, can, with a minimum expenditure of time and trouble, be made to line accurately together by the use of point leads, quads or clumps
To suit different classes of letter, there are three descriptions of "oint Line

1. Point Common Line,-For ordinary founts consisting of both capitals and lowercase
2. Point Title Line.-For founts of full-faced capitals.
3. Point Script Line.-For Script and similar faces which have long-tailed descending sorts

The diagrams appended below show the beards agreed upon by the British Type Founders' Association in 1903 for Point Common and Point Title Lines

Point Set.-This is the application of the Point System to the thickness of types. Under its provisions every sort in a fount has a definite width of body, which width is a multiple of a given "unit."

This unit varies in magnitude according to size of body from 1 point to t-point, or in special cases even $\frac{1}{4}$-point. The units generally recognised are:

> For 12 Point and smaller bodies
> For 14 Point to 30 Point inclusive-... $\ddagger$ point
> For all bodies larger than 30 Point ... ... ... 1 point

A large number of the series shown in this book, including all recent productions, are cast to Point Set

diagram illustrating POINT TITLE LINE.

TO LINE ONE SIZE WITH ANOTHER-
Subtract the beard of the smaller body from that of the larger: the result sives the number of points of spacing required at foot of smaller body. The remaining difference in body must be made up at head.

## MISCELLANEOUS INFORMATION.

## HOW A BODY FOUNT IS MADE UP.

A fount of body letter is made up in the following propor tions, unless any other assortment is specially requested:

| Capitals ... ... ... ... | 9 per cent. | Lowercase, Points and |
| :---: | :---: | :---: |
| Small Capritals ... ... | 4 | Leaders ... .i. ... 56 per cent |
| Fisures ... ... ... | 6 | Spaces... ... ... ... 15 |
|  |  | Quads ... ... ... ... 10 |

Rules, accents and fractions are not supplied, except in new complete founts, or when specially asked for. The weight varies according to size of type, the same proportions being used for all. Italic is only supplied when ordered

When ordering additions and sorts, it will save much time and trouble if a pattern type of each fount required is sent with the order. A Cap $\mathbf{H}$ and lowercase $\mathbf{m}$, as little used as possible, are the best to send.

## TO ESTIMATE QUANTITY OF BODY LETTER REQUIRED.

To ascertain the quantity of body letter for a newspaper, magazine, book or other work, find the number of square inches in the matter to be set, and divide this by 4 ; the quotient will be approximately the weight of type required in lbs., but as the cases can never be entirely set out, it is necessary to add an extra 25 per cent. to large founts, and 40 per cent. to small founts, to allow for unused type left in the cases.

## NUMBER OF WORDS TO THE SQUARE INCH

In calculating the number of pages a manuscript will occupy the following figures may be used as representing the number of words to the square inch :-

| 18 Point, solid | 7 | 10 Point, solid | 21 | 7 Point, solid... |
| :---: | :---: | :---: | :---: | :---: |
| 14 Point, solid | 11 | 10 Point, leaded | 16 | 7 Point, leaded |
| 12 Point, solid | 14 | 9 Point, solid | 28 | 6 Point, solid |
| 12 Point, leated | 11 | 9 Point. leaded | 21 | 6 Point, leaded |
| 11 Point, solid | 17 | 8 Point, solid | 32 | 5 Point, solid. |
| 11 Point, leaded | 14 | 8 Point, leaded | 23 | 8 Point, leaded |

## QUANTITY OF TYPE REQUIRED TO FILL A CASE

The following table shows how much type each box in the case will hold when filled :-


## NUMBER OF ENS IN 1 lb . OF TYPE.

Four square inches ( $2 \mathrm{in} . \times 2 \mathrm{in}$.) of solid type weighs approximately 1 1b. The number of ens contained in 1 1b of the various bodies are:-


## RETURN OF OLD TYPE

Old type should be securely packed and plainly addressed (labels for this purpose will be sent if desired), and full advice sent to us when despatched, giving number of boxes and weight. Old types should not be mixed with old leads, clumps, furniture or brass, as these are all credited at different prices. For particulars of allowances, see Price List

Type melted up, zinc plates, or metal containing zinc, will not be received at any price.

NUMBER OF LEADS TO THE POUND
The following table indicates the approximate number of metal and brass leads to the pound of the several lengths and thicknesses given :-

| Length | 3 point Metal | 2-point |  | 1).point |  | 1-point |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Metal | Brass | Metal | Brass | Metal | Brass |
| 3 ems | 166 | 250 | 313 | 332 | 418 | 500 | 627 |
| 4 ems | 125 | 187 | 235 | 250 | 313 | 374 | 470 |
| 5 cms | 190 | 150 | 188 | 200 | 251 | 300 | 376 |
| 6 ems | 83 | 195 | 156 | 166 | 309 | 950 | 313 |
| 7 ems | 71 | 107 | 134 | 142 | 179 | 214 | 268 |
| 8 ems | 61 | 94 | 117 | 122 | 156 | 187 | 235 |
| 9 cms | 55 | 83 | 104 | 110 | 139 | 166 | 299 |
| 10 ems | 50 | 75 | 94 | 100 | 129 | 150 | 188 |
| 11 ems | 45 | 68 | 85 | 90 | 114 | 136 | 171 |
| 12 ems | 42 | 62 | 78 | 84 | 104 | 125 | 156 |
| 13 cms | 38 | 58 | 72 | 76 | 98 | 116 | 144 |
| 14 ems | 35 | 53 | 69 | 70 | 89 | 107 | 134 |
| 15 ems | 33 | 50 | 62 | 66 | 84 | 100 | 125 |
| 16 ems | 31 | 47 | 58 | 62 | 78 | 94 | 117 |
| 17 ems | 29 | 44 | 55 | 58 | 74 | 88 | 110 |
| 18 ems | 28 | 42 | 52 | 56 | 69 | 83 | 104 |
| 19 ems | 26 | 39 | 49 | 52 | 66 | 79 | 99 |
| 20 ems | 25 | 37 | 47 | 50 | 62 | 75 | ${ }^{4}$ |
| 24 ems | 24 | 36 | 45 | 48 | 60 | 71 | 89 |
| 22 ems | 23 | 34 | 43 | 46 | 57 | 68 | 85 |
| 23 cms | 22 | 33 | 41 | 4 | 55 | 65 | 82 |
| 24 cms | 21 | 31 | 39 | 42 | 52 | tiz | 78 |
| $25 \mathrm{cms} \quad . .$. | 30 | 30 | 38 | 40 | 50 | $\mathrm{t}_{0}$ | 75 |
| 26 ems | 19 | 29 | 36 | 38 | 48 | 58 | 72 |
| 27 ems | 18 | 28 | 35 | 37 | 46 | 55 | 69 |
| 28 ems | 18 | 27 | 34 | 35 | 44 | 53 | 167 |
| 29 cms | 17 | 96 | 32 | 34 | 43 | 52 | 65 |
| $33 \mathrm{ems} \mathrm{..}. \mathrm{.}$. | 16 | 95 | 31 | 33 | 42 | 50 | 62 |


\section*{SIZES OF PAPER.} | Broad- | Folio. | $\begin{array}{c}\text { Com. } \\ \text { side. }\end{array}$ | Com. | L.ong |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| side. | Svo. | 16 mo. | 12 mo . |  |

Dotal. Royst. $25 \times 40 \quad 20 \times 25 \quad 121 \times 20 \quad 10 \times 121 \quad 64 \times 20 \quad 64 \times 10 \quad 64 \times 134$



 $\begin{array}{llllllll}1 \text { ITPERLAL ... ... } 22 \times 30 & 15 \times 22 & 11 \times 15 & 71 \times 11 & 52 \times 15 & 51 \times 71 & 52 \times 10\end{array}$


 DEMY......... $17!\times 22\} 111 \times 17128 \times 114$




| Double Large | 4) $\times 6$ in. | Reduced Small ... ... $2 k \times$ |
| :---: | :---: | :---: |
| Double Small | $3 \mathrm{~S} \times 4 \mathrm{in}$. | Town ... ... ... ... $2 \times 3$ |
| t.arke | $3 \times 4 . \mathrm{in}$. | Extra Thirds ... ... ... $13 \times$ |
| mall | $2{ }^{2} \times 3$ 3 in. | Hir |

CHASES.
When ordering chases of any size other than those given as ordinary stock sizes in the Price List, the best and only safe plan is to send a diagram with the order, giving both the "inside" and "outside" measurements. If news chases, give also the width of the folding-bars

Please do not cut or mutilate this Specimen Book in any way; it is only necessary to give the correct title as quoted in the book, and body of any fount, or number of any border, rule or ornament, to secure the accurate execution of the order.

Abbey
Accent:
Alexans
Alexanc
Algerial
Antique
Antique
Arabian
Athenia
Athenia
Athenia
Augusta
Auriol
Auriol O
Baskerv
Black. N
Bold Bri
Bold Gre Bold Ital
Bold Lat
Bold Lat
Bold Mer
Bold Rur
Booklet
Booklet I
Borders
Auriol
Auriol
Celtic E
Celtic C
Combin
Combin
Corners
Crinkle
Cymric
Display
Egyptia।
Fanntyf
Fanntyp
Fillets a
Floral O
Garland
Manx $O_{1}$
Maple B
Marigold
Miscellaı
Multifor
New Bor
Ornamer
Pen Das!
Persian
Plain Da:
Rule Ter
Runic Bc

INDEX TO SPECIMENS OF LINING TYPES, \&c.


|  |  |
| :---: | :---: |
|  |  |
|  |  |
|  |  |
|  |  |
|  |  |
| - |  |
|  |  |
|  |  |
| Chantrey ... ... ... ... ...228-229 |  |
|  |  |
|  |  |
| sed |  |
| Clarendon |  |
| Text 285 |  |
| Commercial Italic |  |
|  |  |
| sed Old English |  |
| Condensed Sans Serifs Italic 192 |  |
| an |  |
|  |  |
|  |  |
|  |  |
| densed Sans Serifs, No. 7 184-185 |  |
|  |  |
| se |  |
|  |  |
| Vinne Condensed ... 21, 156-157 |  |
| - Vinne Itali |  |
|  |  |
| mamented I |  |
|  |  |
|  |  |
| gadine ... ... ... ... ... 246 |  |
|  |  |
| Expanded and Expanded, No. 214 |  |
|  |  |
|  |  |
| mish Expanded ... ... ... 233 |  |
|  |  |
| ehand |  |
|  |  |
| aphic ... ... ... ... ... 237 |  |
| rotesque, No. 3 ... ... ... ... 191 |  |
| etesque, No. 4 ... ... ... 190 |  |
| Crotesque, No. $6 . .$. ... ... 20, 178 |  |
| Grotesque, No. 7 ... ... ... 191 |  |
| otesque, No. 8 ... ... ... 180-181 |  |
| esque, No. 9 ... ... ... 182-183 |  |
| Grotesque, No. 10Hallamshire Old Style ... |  |
|  |  |
| Hogarth ... ... ... ... ... 226-227 |  |
| 1 Script ... ... ...273-27 |  |
| Initials- |  |
| Landscape and Old |  |
| tyle Initials ... ... |  |
| Initial Blanks ... ... ... ... |  |
| Ornamented Initials, No. 3 318 |  |
| hitials ... ... ... ... 315 |  |
| Vestminster Imitials ... ... 31 |  |
| IonianItalian Old Style |  |
|  |  |
| Id Style Italic ... ... |  |



## BOOK \& NEWS LETTER, TITLINGS, \&c.

STEPHENSON, BLAKE \& CO.
SIR CHARLES REED \& SONS
Foundry: Sheffield. London: 33 Aldersgate St.

## Series of <br> Lining Old Style, No. 5 (XVIIItн CENTURY)

A Book Face producing Old Style Effects under Modern Conditions

Offices are Planned and
Furnished throughout
on the Latest and
most Approved
Methods.
8
$\square$ High Street, Richmond.

## NUMBER FOURTEEN PRICE ONE SHILLING

ISSUED FROM THE
TECHNICAL SCHOOL
HIGHER BRIDGETON

## Home Gardening

 Published Monthly. Price Sixpence
1107.

G
ARDENING appeals so strongly to the suburban residents of our great cities, that we feel justified in launching yet another Publication bearing on the subject for the consideration of all those who take an interest in this healthy recreation.
The Amateur Gardener will find in the pages of this Magazine all that is necessary to enable him to indulge in a fascinating hobby, while a number of the articles will have special bearing on subjects which present difficulties to many growers of Fruit, Flowers or Vegetables.

A handsome Supplement, produced in natural colours, will form a feature of each number, and the illustrations will be equal, if not superior, to anything yet issued at the price.

The Editor invites the co-operation of subscribers, space being reserved for any contributions of general interest.


## Ready Monday, 30th August

Only a limited edition of first number printed Order early of Bookstall or Newsagent

## LINING OLD STYLE No. 5 ITALIC (xvilith CENTURY)

## THIRD EDITION Nursery Rhymes DESIRABLE PREMISES Manchester Cathedral <br> HIBERNIAN PERFORMERS Rehearsals every Thursday handsome marine specimen European Restaurant Companies

is point.
BRITISH FOUNDERS Accurate Point System

This series of Italic will be welcomed by the printer as an adjunct to the Lining Old Style No. 5 Roman. 1234567890 STEPHENSON, BLAKE \& Co.
${ }^{4} 14$ roxs
FURNISHING COMPANIES having Branches established for the convenience of many Clients

This series of Italic should be welcomed by all printers as an adjunct to the series of Lining Old Style No. 5 Roman, or for using by itself LETTER FOUNDRY, SHEFFIELD

This series of Italic will be welcomed by the printer as an adjunct to the Lining Old Style No. 5 Roman, and also on account of its suitability for general display purposes. Both series are cast on the American Point Lining System RECOGNISED TIME SAVING METHOD

## 6 point

This series of Italic weill be welcomed by the printer as an adjunct to the Lining Old Style No. 5 Roman, and also on account of its suitability for Reneral display purposes. Both series are cast on the A merican Point general display purposes. Both series are cast on the American Point
Lining System, which ensures perfect alignment when one size has to be justified with another, by the use of point leads, quadrats and spaces specimen types forwarded on reovest

## BASKERVILLE OLD FACE

Original dies engraved about 1768
The larger sizes of this series serve also for Lining Georgian Old Face.

72 Point.

DECEMBERRenovation

60 Point.
HARBINGERS
Rustic Maiden

48 Point.
CUSTOM HOUSE
Historic Research

LINING BASKERVILLE OLD FACE (Original dies engraved about 1768).

> LIFE OF Dr. JOHNSON. 341

> THE coming to the throne of these 1762. kingdoms of King George the Ætat. 53. Third opened new and brighter prospects to men of literary merit, who had been honoured with no mark of royal patronage during the preceding reign. His present Majesty's education in this country, as well as his taste and beneficence, prompted him to be the patron of science and the arts; and early this year Johnson having been represented to him as a very learned and good man

Paragon on Eigbteen Point (leaded).

## LIFE OF Dr. JOHNSON. <br> 341

HE accession to the throne 1762 of these kingdoms of King Etat. 53. George the Third opened up a new and brighter prospect to all men of literary merit, who had been honoured with no mark of royal favour during the preceding reign. His present Majesty's education in this country, as well as his beneficence and superior taste, prompted him to be the patron of science and the arts; and early in this year Johnson having been represented to him as a very learned and just man, without any certain provision, his Majesty was pleased to grant him a pension of three hundred

LIFE OF Dr. JOHNSON.

THE coming to the throne of these 1762 . kingdoms of King George the 厄etat. 53. Third opened up a new and brighter prospect to men of literary merit, who had not been honoured with any mark of royal favour in the preceding reign. His present Majesty's education in this country, as well as his taste and beneficence, prompted him to be the patron of science and the arts; and early this year Johnson having been represented to him as a very learned and good man, without any certain provision, his Majesty was pleased to grant him a pension of three hundred pounds a year. The Earl of Bute who was then Prime Minister, had the honour to announce this instance of his sovereign's bounty, concerning which, many and various stories, all equally erroneous, have been propagated, maliciously representing it

LINING BASKERVILLE OLD FACE (Original dies engraved about 1768).

THE LIFE OF Dr. JOHNSON. 341

T
HE accession of George the Third to 1762. the throne of these kingdoms, opened a ${ }^{\text {Etat. } 53 .}$ new and brighter prospect to men of literary merit, who had not been honoured with any mark of royal favour during the preceding reign. His present Majesty's education in this country, as well as his taste and beneficence, prompted him to be the patron of science and the arts; and early this year Johnson having been represented to him as a very learned and good man, without any certain provision, his Majesty was pleased to grant him a pension of three hundred pounds a year, which would

HE accession of King George the Third to the throne of these kingdoms, opened a new and brighter prospect to men of literary merit, who had been honoured with no mark of the royal favour in the preceding reign. His present Majesty's education in this country, as well as his taste and beneficence, prompted him to be the patron of science and the arts; and early this year Johnson having been represented to him as a very learned and good man, without any certain provision, his Majesty was pleased to grant him a pension of three hundred pounds a year. The Earl of Bute who was then Prime Minister, had the honour to announce this instance of his sovereign's bounty, concerning which, many and varied stories, all equally erroneous, have been propagated, maliciously representing it as a political bribe to Johnson to desert his avowed principles, and become the tool of a government which he held to be founded in usurpation. I have taken care to have it in my power to refute them from the most authentick information. Lord Bute told me, that Mr. Wedderburne, now Lord Loughborough, was the first person who mentioned this subject to him, and
1762.

Ætat. 53.

 ,

THE LIFE OF Dr. JOHNSON.

LINING BASKERVILLE OLD FACE.
Original dies engraved about 1768. The larger sizes of this series serve also for Lining Georgian Old Face.

36 Point. Most British printers
have heard of the once
famous Printing House
BIRMINGHAM.

30 Point.
Most British printers have heard of the famous Printing House and Foundry carried on in Birmingham about the GENUINE OLD FACE 24 Point.
Most British printers have heard of the once famous Baskerville Printing House and Type Foundry which flourished about the middle of the 18th century, carried on STEPHENSON, BLAKE \& Co.

# STEPHENSON, BLAKE © Co. 

 and Sir Charles Reed \& Sons.Foundry and Joinery Works, SHEFFIELD. LONDON : 33 Aldersgate Street, E.C.

LINING OLD STYLE, No. 6.
 MODERN HEROINES Desirable Residence bohemian performers Fashionable Decoration

## REAL ORIGIN OF THE POINT SYSTEM.

CHEFFIELD was not without its point system pioneer, for it is recorded that in 1840 Messrs. Bower Bros., who carried on a type foundry, originally established in that town early in the century, published proposals for establishing a graduated scale of sizes for the bodies of printing types, and fixing the height to paper, based upon pica as the common standard. Such a scheme, however, was not welcomed by printers, and failed; and because of the relations which already existed up to that period

## ORIGIN OF THE POINT SYSTEM

Sheffield was not without a pioneer of the point system, for it is recorded that in 1840 Messrs. Bower Bros., who carried on a type foundry, originally established about the year 1810, in that town, published proposals for deciding a graduated scale for the bodies of printing types, and fixing also their height to paper, based on pica as the common standard. The idea was, however, not welcomed by printers, and failed; and in view of the relations which up to that date had existed between printers and type founders, it is clear that the former could have had founts cast to any point system they liked, by the simple expedient of ordering them on that basis; but, as a matter of fact, the printers of those days were used to a large choice of bodies, and selected such according to the needs of the moment, and without doing
real origin of the point system.
SHEFFIELD was not without a point system pioneer, for it is recorded that in 1840 Messrs. Bower Bros., who carried on a type foundry, originally established about the year 1810, in that town, issued a proposal for establishing a graduated scale of sizes for bodies of printing types, and fixing the height to paper, based upon pica as the common standard. Such a scheme was, however, not welcomed by printers, and failed; and in view of the relations which had existed up to that date between printers and type founders, it is clear that the former could have had their founts cast to any point system they liked, by the simple expedient of ordering them on that basis; but, as a matter of fact, printers of those days were accustomed to a large choice of bodies, and selected a particular body according to the needs of the moment, and without regard either to system or uniformity. Under these circumstances it is, perhaps, scarcely to be wondered at that they regarded the hard and fast gradations of the French, and the other suggested point systems, as unaccommodating and inconvenient. It is still less remarkable that the British type founders, accurately gauging this feeling, should refrain from pressing the matter further, but devoted themselves rather to the introduction and improvement of mechanical appliances, as well as to the engraving of new type faces. Even in the United States, a new country, and therefore naturally more receptive of new ideas, it was a
point.

## DESCRIPTIVE ACCOUNT OF THE POINT SYSTEM.

S"HEFFIELD was not without its point system pioneer, for it is stated that in 1840 Messrs. Bower Bros., who carried on a type foundry, originally established in that town about the year 1810, published a proposal for establishing a graduated scale of sizes for the bodies of printing types, and fixing the height to paper, using pica as a common standard. Such a scheme was, however, not welcomed by the printer, and failed; and in view of the relations which already existed up to that date between printers and type founders, it is quite clear that the former could have had their founts cast to any point system they liked by the simple expedient of ordering them on that basis; as a matter of fact, however, printers of that day were accustomed to a large choice of bodies, and selected a particular body according to the needs of the

Sheffield was not without a point system pioneer. for we have it recorded that in 1840 Messrs. Bower Bros., who carried on a iype foundry, originally established about the year 1810, in that town, issued a proposal for establishing a graduated scale of sizer for bodies of printing types, and fixing the height to paper, based upon pica as the common standard. Such a scheme was, however, upon pica as the common standard. Such a scheme was, however,
not welcomed by printers, and failed: and in view of the relations not welcomed by printers, and failed; and in view of the relations
which had existed up to that date between printers and type founders, it is clear that the former could have had their founts cast ders, it is clear that the former could have had their founts cast
to any point system they liked, by the simple expedient of ordering to any point system they liked, by the simple expedient of ordering
them on that basis; but, as a matter of fact, printers of those days them on that basis; but, as a matter of fact, printers of those days cular body according to the needs of the moment, and without cular body according to the needs of the moment, and without regard either to system or uniformity. Under these circumstances it is, perhaps, scarcely to be wondered at that they regarded the hard and fast gradations of the French, and the other suggested point systems, as unaccommodating and inconvenient. It is still
less remarkable that the British type founders, accurately gauging this feeling, should refrain from pressing the matter further, but this feeling, should refrain from pressing the matter further, but
devoted themselves rather to the introduction and improvement devoted themselves rather to the introduction and improvement
of mechanical appliances, as well as to the engraving of new type faces. Even in the United States, a new country, and therefore naturally more receptive of new ideas, it was many years before the point system was successfully introduced and then its introthe point system was successfully introduced, and then its introduction was due to accident rather than to design. As the result America were the most important hims of type founders in America were compelled to renew their plam., which had been seventy-dwe pieas to the foot, but finding that this unit basis of seventy-two picas to the foot, but finding that this unit would be notvences, they abing the bodis unsuitable in size for existing ype faces, they abandoned They then adopted as their twelve point standard the pica of the Mackellar, Smiths and Jordan Co. foundry, on the ground that there was more type in use cast by this firm than that of any other foundry. In 1878 they offered for sale type based on their new system, which became known as the

ORIGIN OF THE POINT SYSTEM.

Sheffield was not without a point system pioneer, for it is stated that in 1840 Messrs. Bower Bros., who carried on a type foundry, originally established about the year 1810 , in that town, published proposals for establishing a graduated scale of sizes for the bodies of printing types, and fixing their height to paper, based upon pica as the common standard. The scheme was, however, not taken up by printers, and failed; and in view of the relations which had existed up to that period between printers and type founders, it is clear that the former could have had their founts cast to any point system they liked, by the simple expedient of ordering them upon that basis; but, as a matter of fact, printers of that time were accustomed to a large choice of bodies, and selected a particular body according to the needs of the moment, and without regard either to system or uniformity. Under such circumstances it is, perhaps, scarcely to be wondered at that they regarded the hard and fast gradations of the French and other

## LINING OLD STYLE, No. 6.

# Sheffield had its pioneer of the point system, for it is recorded that suggestions which carried POINT SYSTEM NOTES. 

Sheffield was not without a pioneer of the point system, for we find that a firm which carried on a business as type founders, established nearly ORIGIN OF POINT SYSTEM.

Sheffield was not without a pioneer of the point system, for it is recorded that a firm which carried on business as type founders, originally established in that town during ORIGIN OF THE POINT SYSTEM.

LINING OLD STYLE, No. 5.
category of Antiques, and however useful for purposes of display, cannot be considered suitable for book work. The Lining Old Style No. 5 Series will appeal to Book Printers

ORDER THIS GENERALLY USEFUL SERIES

Printers will note that in this eighteenth century Odd Style series the
trength of the lines, while less bold than in modern imitations, has not the weakness of genuine Old Face when printed under present day coadions. Athoush essemtialy a Book Letter, the larger sizes of the MODERN REOUIREMENTS DEMAND ECONOMY

## C Charged at Book Letter Prices for Founts of 2.5 lb . and upwards ( 15 lb . 6 Point) smaller Founts priced as Antiques. Italic is now in preparation.

LINING OLD STYLE, No. 5 (xvilith CENTURY).

# 52 porst. SPECIMENS Department RECOGNISED British House 

This eis appeal t of the $q$

## LINING OLD STYLE, No. 5.

# 48 point. <br> <br> FRENCH PRINTS <br> <br> FRENCH PRINTS Master Craftsmen Master Craftsmen georgian mansions Famous Royal Residence MODERN HEALTH RESORT Bracing and Equable Climate 

## EXHIBITION OF ANCIENT RELICS Opening Ceremony 23rd February

## AMERICAN METHOD Point Body, Line \& Set

 13 porst.This eighteenth century Old Style will appeal to the Printing Trade on account of the quaint characteristics it embodies STEPHENSON, BLAKE \& Co.
a porns.
MODERN imitations of genuine Old Faces belong to the category of Antiques, and however useful for purposes of display, cannot be considered suitable for bookwork. The Lining Old Style No. 5 Series will appeal to Book Printers

ORDER THIS GENERALLY USEFUL SERIES

4 Point.
LABOUR SAVING SYSTEMS Benefit Master and Workman

10 pornt.
Note that the strength of the lines, while less bold than in modern imitations, has not the weakness of genuine Old Face when printed under conditions of present day typography. QUAINT DESIGNS FOR PRINTERS

> ๆ Charged at Book Letter Prices for Founts of 25 lb . and upwards $(15 \mathrm{lb} .6$ Point)-smaller Founts priced as Antiques. Italic is now in preparation.

SHEFFIELD was not without a pioneer in the point system, for it is recorded that in 1840 Messrs. Bower Bros., who carried on a type foundry, originally established in that town about the year 1810, published proposals for establishing a graduated scale of sizes for the bodies of printing types, and fixing their height to paper, based upon pica as common

## ORIGIN OF THE SYSTEM.

Sheffield was not without a point system pioneer, for it is recorded that in 1840 Messrs. Bower Bros., who carried on the type foundry originally established in that town about the year 1810, published proposals for establishing a graduated scale of sizes for the various bodies of printing types, and fixing their height to paper, based upon pica as the common standard. Such a scheme was not welcomed by the printer, however, and failed; and in view of the relations which up to that date had existed between printers and type founders, it is clear that the former could have had their founts cast to any point system they liked, by the simple expedient of ordering them upon

## ORIGIN OF THE POINT SYSTEM.

Sheffield was not without a point system pioneer, for it is recorded that in 1840 Messrs. Bower Bros., who carried on a type foundry, originally established about the year 1810, in that town, published proposals for establishing a graduated scale of sizes for bodies of printing types, and fixing their height to paper, based upon pica as the common standard. Such a scheme was, however, not welcomed by printers, and failed; and in view of the relations which already existed up to that date between printers and type founders, it is clear that the former could have had their founts cast to any point system they liked, by the simple expedient of ordering them on that basis-but, as a matter of fact, the printers of those days had a very large choice of bodies, and selected any particular body according to the needs of the moment, and without regard either to system or to uniformity. Under such circumstances it is, perhaps, scarcely to be wondered at that they regarded the hard and fast gradations of the French, and other proposed point systems, as unaccommodating and inconvenient. It is still less remarkable that the British founders, accurately gauging this feeling, should refrain from pressing the matter further, but devoted themselves rather to the introduction of some

* potnt


## REAL ORIGIN OF THE POINT SYSTEM.

S
HEFFIELD was not without its point system pioneer, for we are told that in 1840 Messrs. Bower Bros., who carried on a type foundry, originally established about the year 1810, in that town, published proposals for establishing a graduated scale of sizes for the bodies of printing types, and fixing their height to paper, using pica as the common standard. Such a scheme was, however, not welcomed by the printer, and failed; and in view of the relations which already existed up to that date between printers and type founders, it is clear that the former could have had their founts cast to any point system they wished, by the simple

REAI. ORIGIN OF THE POINT SYSTEM

[^0]6 POINT

## ORIGIN OF POINT SYSTEM.

Sheffield was not without its point system pioneers, for it is recorded that in 1840 Messrs. Bower Bros, who carried on the type foundry established originally about the year 1810 in that town, published proposals for establishing a graduated scale of sizes for the bodies of printing types, and fixing the height to paper, based upon pica as the common standard. Their scheme was, however, not welcomed by printers, and failed; and in view of the relations which, up to that period, already existed between printers and type founders, it is clear that the former could have had founts cast to any point system they liked, by the simple expedient of ordering them on that basis - but, as a matter of fact, printers of that day were accustomed to a large choice of bodies, and selected a particular body according to present needs, and without considering either system or uniformity, so that perhaps

## Lining Old Style, No. 2.

## We have pleasure in submitting this Series of Old Style No. 2 cast upon the American Point Lining System

## Popular

THE popularity of our
Series. Old style No. 2 Series ordinary circumstances it would be a work of superfluity to call attention to its well known features. The reckless assertions, however, which have been published, to the effect that none of the old Houses are able to supply Founts on the American Point Line, seem to render it necessary for us to show by means of this Specimen that we cast our Body Founts on this System.

## AMERICAN POINT LINE

The American Point Lining System has been so exuberantly advertised in this country that we feel sure our refusal to discuss here either its provisions or its practical and obvious advantages will merit the warmest gratitude of every Printer. It appears, however, to be but honest that, in referring to the adoption of this system in our Foundry, we should correct misapprehensions by letting it be known that the credit for the reform belongs to the American Type Founders who initiated it, and who have thereby

The FULL RANGE of ten sizes as shown in this specimen includes 5, 7, 9 and 11 Point, as well as the bodies 18,24 and 30 Point, the whole making up a Series of the utmost utility.

## AMERICAN POINT SYSTEM.

We are now refitting old Printing Offices completely on this System, all founts (including Body Letter) being cast on American Point Line.

[^1]A Question of Price.-IT has often been said that "Experience must be paid for, "but her teachings are made needlessly expensive by the want of forethought sometimes displayed by Printers about to equip new Offices. Specions offers of cheap type on improted priftciples are apt, on occasion. to deceive the most experienced Printers: how much more tempting, then. must they not appear to the inexperienced beginner?
Whereas, however, an odd fount of infe rior quality in an established Office is a matter of small moment, a complete ontfit of similar inferiority is certain to severely handicap the beginner in his efforts, if not to foredoont his otherwise successful enterprise to failure
Prospective purchaser: should therefore carefully investigate these tempting offers before closing witl them, in order to ascertain whether the slightly lower prices asked are due to the superior philanthropy of the vendor, or to the inferiority of his wares.

## 9 Point

## Stephenson, <br> $\infty$ <br> LINING OLD

## RESOURCES

I' is frequently urged, on behalf of a new House that its methods and while those of its older espablished competitors are established competitors comparison betwoen the sources of an old established Type Foundry and a new one is, however, quite obviously in favour of the older House seeing that a Type Founder' plant of original steel punches and matrices can only be go together after very many years of patient industry. The new Type Founder must therefore struggle for a long conscience be suffuciently dull, resort to the dis honest expedient of making electrotyped matrices honest expedient of making electrotyped matrices lished Type Founders, whose faces (or rather inferior counterfeits of them) he is thus enabled to offer as his own productions.
This nefarious method is adopted by nearly all the so-called cheap houses, who, in their endeavout to undersell the legitimate Type Founders, act the unenviable part of parasites, imjuring the body upon which they feed. It appears extraordinary that even a house which most floridly advertises its own original creations should not disdain to be dependent for the majority of those founts which form he foundation Sans Serifs, and the like imnes, Sans Serifs, and the like), upon wretched "piracies" of other Founders' faces

WORLD WIDE REPUTATION
Tine general use of this Old Style Series by the leading Printers of the day, is in itself a sufficient testimony to its merits, while a careful study of its features will infallibly lead to an endorsement of the favourable opinion which they have pronounced upon it. 1ts predominant claims to be placed in the front rank may be briefly summarised as being a combination of the following qualities: extreme elegance of outline, marked clearness and legibility, added to an altogether unsurpassed character for durability, which is not the least important factor in its popularity. Nor is this reputation confined to this or any one country: our Agents in various quarters of the globe, with one accord, report the very marked partiality shown by their customers for this Series of Old Style.

The statement has been freely made that none of the Associated Houses would ever be able to supply type on "Standard" Line, because the necessary re-adjustment of their plant for this purpose would be too stupendous a work to be attempted. Speaking for ourselves, however, we have but followed the good example of the American Type Founders, and we ask from Printers no special thanks, except such as may be expressed in the form of orders for Point Line founts.

Series, we have recently completed it by the addition of this $\frac{5}{3}$ poimt size 2
reries we have recenty completed it tyy the addition of this 5 point size.
Althouh on so smath a sale t will be thatly recomised that the face loses none
 mess and lesubility, are still the distimsuishing features. On this aco count we
feel sure that the suitatility of the fount, for jobs where a maltum in parvo effect is required, will he welcomed by those users of the series who must have
 denty commend this fount to the notice of Priaters, hot only as a useful adjunct

Quality 11 may be safely taken for granted worth - that every manufacturer asks for paying for. his gonds the highest price which market fhen, forms they will obrain in the the same article herefore, prices for ostensibh those makers who sell at lower prices do so only because their goods are admittedly inferior in general estimation to those for which a higher price is asked, and because they cannot, by reason of this inferiority, compete on equal terms. The difference in price thus represents a difference in value, but not necessarily or even generally an equal difference; for while a House supplying first quality goods can maintain its prices only so long as it worthily sustains its reputation for the excellence of its supplies, the degree of the inferiority of the cheaper article is not so easily measured, and, it is to be feared in most cases, greatly exceeds the difference in price. For ourselves, as our friends well know, we have never asked for their support on the plea that our prices are the low est, but alwayson the ground that our Type is of the high. est quality, its superiority in metal alone often account ing for our higher prices.

## Blake \& Co.

STYLE No. 2.

## L.IMITATIONS.

Onk of the most extraordinary
charsis cer made against tis in charbes ever made against us in
the wav of competition is our will the way of competition is our will-
ingness to obline cistomers by casting additions to or renewals of old foumts on the old or even ot -pecial bodies, instead of refusing to supply on any but the American
Point System. Such a charse is of course merely an exhibition of jealousy on the part of a competitor whose limitations in the way of plant oblise him to cast all his customers like it or not. The fable of the fos who, himself being without a tail, proclaimed the many
evils attachink to tails in seneral. evils attachimk to tails in general
is irresistibly brompht to mind. So far as this Foundry is co

$\qquad$ cerned, the truth is that we are in the fortunate position
of being able to supply our Type upon, practically. of being able to supply our Type upon, bractically,
any known System which may occasionally be required. Moreover, we have always considered ourselves obliged. as a matter of honour, to furnish sorts and additions to any fount we have at any time supplied, no matter on what inconvenient system or body that fount may have been cast. So far as our immediate convenience is con-
cerned, nothing would suit us better than that our customers should unanmonsly demand any one system. We have, however, never been in the hatit of dictating to Primers as to the system upon which they should order: and thoush we naturally advocate the American System we are well aware that many of the largest offices in the kingdom are unable, at present, to adopt it in its entirety. While, therefore, not refising to cater for the wants of old Oftices, we ofter exceptional facilities to the progressFounts, both Modern and Old Style, complete with Italics and all accessories, such as no House outside the Assoctation can stinu

## LINING OLD STYLE, No. 4.

N.B.-The 9 and th Point of this series are also cast on 8 and to Point bodies respectivedy umder the fitle of 8 and 10 Promt limink Ofd Stsle No. \&. The S, 6 and I2 Point are identical in both series. Printers who have Lining Old style No, 3 please mote.

## DESCRIPTIVE ACCOUNT OF THE POINT SYSTEM.

Sheffield was not without its point system pioneer, for it is recorded that in 1840 Messrs. Bower Bros., who carried on a type foundry, originally established about the year 1810, in that town, published proposals for establishing a graduated scale of sizes for the bodies of printing types, and fixing their height to paper, based upon pica as the common standard. Such a scheme was not welcomed by printers, however, and failed; and in view of the relations which already existed up to that date between printers and type founders, it is obvious that the former could have had their founts cast to any point system they liked, by the very simple expedient of ordering them upon that basis; but, as a matter of fact, printers of that day were accustomed to a large choice of bodies, and selected any particular

DESCRIPTINE ACCOUNT OF THE ORIGIN OF THE POINT SYSTEM


#### Abstract

Sheffield was not without its point system pioneer, for it is recorded that in 1840 Messrs. Bower Bros., who carried on a type foundry, originally established during the year 1810, in that town, published proposals for establishing a graduated scale of sizes for the bodies of all printing types, and fixing their height to paper. based upon pica as the common standard. Such a scheme was, however, not welcomed by the printer, and failed; and in view of the relations which already existed up to that date between printers and type founders, it is clear that the former could have had their founts cast to any point system they liked, by the simple expedient of ordering them on that basis-but, as a matter


of fact, printers of that day were accustomed to a large choice of bodies, and selected some particular body according to the needs of the moment, and without regard cither to system or uniformity. Under such circumstances it is, perhaps, scarcely to be wondered at that they considered the hard and fast gradations of the French, and other suggested point systems, as unaccommodating and inconvenient. It is still less remarkable that the British type founders. accurately gauging this feeling, should refrain from pressing the matter further, but devoted themselves studiously to the introduction and improvement of mechanical appliances, and to the engraving of new type faces; and even then 4 Point

ACCOUNT OF THE INTRODUCTION OF THE POINT SYSTEM.

Sheffield was not without its point system pioneer, for it is recorded that in 1840 Messrs. Bower Bros., who carried on a type foundry, originally established about the year 1810, in that town, published suggestions for establishing a graduated scale of sizes for the bodies of printing types, and fixing their height to paper, based on pica as the common standard. Such a scheme was, however, not welcomed by the printer, and failed; and in view of the relations which already existed up to that period between printers and type founders, it is obvious that the former could have had their founts cast to any point system they required, by the simple expedient of ordering them on that basis-but, as a matter of fact, printers of that day were accustomed to a large choice of bodies, and selected some particular body according to the needs of the moment, and without regard either to system or uniformity. Under such circumstances it is, therefore, scarcely to be wondered at that they should regard the hard and fast gradations of the French, and other suggested point systems, as very unaccommodating and inconvenient. It is still less remarkable that the British type founders, accurately gauging

DESCRIPTIVE ACCOUNT OF THE POINT SYSTEM.

Sheffield was not without its point system pioneer, for it is recorded that during 1840 Messrs. Bower Bros., who carried on a type foundry, originally established about the year 1810, in that town, had published proposals for establishing a graduated scale of sizes for the bodies of all printing types, and fixing their height to paper, based upon pica as the common standard. Such a scheme was, however, not welcomed by the printer, and failed; and in view of the relationship which already existed up to that date between printers and type founders, it is obvious that the former could have had their founts cast to any point system they liked, by the simple expedient of ordering them on that basis but, as a matter of fact, printers of those days were accustomed to a large choice of bodies, and selected a particular body according to the needs of the moment, and without regard either to system or to uniformity. Under such circumstances it is, perhaps, scarcely to be wondered at that the trade regarded the hard and fast gradations of the French, and other suggested point systems, as very unaccommodating and inconvenient. It is still less remarkable that the British type founders, accurately gauging this feeling, should refrain from pressing the matter further, but devoted themselves rather to the introduction of

STEPHENSON, BLAKE \& CO.'S
SERIES OF
LINING OLD STYLE No. 4.

REAL. ORIGIN OF THE POINT SYSTEM.

Sheffeld was not without its pioneer of the point system, for it is recorded that in 1840 Messrs. Bower Bros., who carried on a type foundry, originally established during the year 1810, in that town, published suggestions for establishing a graduated scale of sizes for the bodies of printing types, and fixing their height to paper, based upon piea as the common standard. Such a scheme was, however, not welcomed by printers, and failed; and in view of the relations which olted ty printers, and faled; and is tween printers and type fommeres exveded up to that perfor between ad their fountse fast to any pis cortemat the former coud aimple expedient of cast to any point system they liked, by the simpt printers of thut ering them on that basis - but, as a matter of ind selected some particular bolty acenting to the needs of the moment, and without regard cither to system or to uniformity Under such eircumstances it is, perhaps, scareely to be wondere at that they regarded the hard and fast gradations of the French. and other suggested point systems, as very unaccommodating and inconvemient. It is nome the less remarkable that the British type founders, accurately gauging this feeling, should all refrain from pressing the matter further, but devoted themselves rather to the introduction and improvement of mechanical applances, and to engraving of new type faces. Even in the United States, a new country, and therefore naturally more receptive of new ideas, this x Point.
descriptive account of the point system.

A USEFUL, TIME TABLE FOUNT This face, the first 5 Point Body Fount produced on Point

 If iss use in this form, in conjunction with s Point Lining Bold Latin and Bold Latin Comperased Fikures. is appended. and will, it is hosed. be found both useful and sugsestive
ittention is invited to the tuse of the ltalle fleures. These ane "tecptionally clear and effective and on this acount an suited to the purpose of a Railway Time Table, where it
often desirable to distinguish certan trans from others.

s Point

# LINING RONALDSON OLD STYLE. 

The Origin of Types and the nomenclature which has grown around them, is a branch of typographical antiquity which has always been shrouded in more or less obscurity. Imagining, as we do, that the moulds of the first printers were of a primitive construction. and though conceived on true principles, were adjusted

## HISTORY OF PRINTING.

The: Origin of Ah. TYpes and the nomenclature which has grown around them, is that branch of typographical antiquity which has ever been shrouded in more or less obsenrity, Imagining, as we do, that the motids of the first printers were of primitive construction, and although conceived on true principles were adjusted to the varions sizes of letter they had to cast more by eve than by rule, it is easy to understand that foints would be cast on no other principle than that of ranging in body, line and height in themselves, without regard to the body, line and height of other founts used in the same Press. When two or more founts were needed to mix in the same work, the necessity of a uniform standard of height would then become apparent. When two or more fornts were wanted to mix in the same line, a uniformity in body, and if possible in alignment, would be found

## HISTORY OF PRINTING.

The Origin of ali, Types and the nomenclature which has grown aromed them, is that branch of typographical antiquity which has ever been shrouded in more or less obscurity. Imagining, as we do, that the moulds of the first printers were of primitive construction, and although conceived on true principles were adjusted to the various sizes of letter they had to cast more by eye than by rule, it is easy to understand that founts would be cast on no other principle than that of ranging in body, line and height in themselves, withont regard to the body, line and height of other fommts used in the same Press. When two or more fomts were needed to mix in the same work, the necessity of a uniform standard of height would then become apparent. When two or

## HISTORY AND PROGRESS OF PRINTING.

The Origin of ali. Type Bodies and the nomenclature which has grown around them, is a branch of typographical antiquity which has always been shronded in more or less obscurity. Imagining that the moulds of the first printers were of primitive construction, and though conceived on true principles, were adjusted to the various sizes of letter they had to cast more by eye than by rule, it is easy to understand that founts would be cast on no other principle than that of ranging in body, line and height in themselves, irrespective of other founts used in the same Press. When two or more founts were required to mix in the same work, then it would

## INTRODUCTION OF PRINTING

THE ORIGN OF TYPES and the nomenclature which has grown around them, is a branch of typographical antiquity which has always been shrouded in more or less obscurity, Imagining, as we do, that the moutds of the first primters wete of a very primitive construction, and, although conceived on true principles, were adjusted to the various sizes of letter they had to cast more by eye than by rule, it is easy to understand that founts would be cerst on mo other principle than that of ranging in body, line and height in themselves, irrespective of the body. line and height of other founts used in the same press. When two or more founts were wanted to mix in the same work, then such a standard of heipht would become more apparent. Whentwo of more founts were required to mix in the same line, then uniformity in body as well as in alignment would become necessary: When it
$\qquad$

## ANTRODCTO

FHE ORtore of ur Type Bodies, and their romenclature which has grown aroumd them, is a
branch of typographical antiquity which has for ever been shrouded in more or less ohscurity,
Imaginine as wa do that Imagining as we do, that the monlds of the first printers were of primary
construction, and thouch construction, and though ciples, were adjuinted to eples, were ajusted to they had to cast more by eye than by rule, it is casy to understand that founts would be cast on no other principle than that of ranging in body. line and height in themselves, irrespective of the body. line and height of other founts used in the same press. When two or more fonnts were required to mix in the same work, then the necessity for a uniform standard of height would become apparent. When two or more founts were required to mix in the same line, uniformity in body, and if possible When initials or markinal notes wete required to be incorporated with the text the advantage of mathe meopporated with the text, the atvantage of a mathe would suggest itself. At first, doubtless, the printer would name his sires of tyre according to the works for which they were used. His Canon tope would be the largest character in which he printed the canon of the Mass. His Cicern type woutd be the letter used in his editions of that classical author His Saint Augustin, his Primer, his Philosophie, his Brevier, his Pica type, would be the names by which

## INTRODLCTION OF PRINTING

Thy Oricer of ata TypFs and the nomenclature which has grown around them. is the franch of typographical antiquity which has always heen shrouded in more or less obscurity. Imagining as we do that the moulds of the first printers were of a primitive construction, and though conceised on true principles were then atjusted to the various sizes of letter thev had uijuster to the vare shan orter they hal to cast mond eye founto rul it is casy te undertaine then that wom in other principle than that of ranging in body line and height in themselves, irrespective of the hody, line and height of other founts used were required to mix in the same work, the necessity of a uniform standard height would then be apparent: but if two or more founts were required to mis in the same line, then a uniformity in holy and also, if possible , aliznment, woutd te found necessary if either initials or notes were required notes were recmiet to be incorporated with the test, the atamages of нссыrate proportio another would suggest itself. At first, doubt

## OF RERISTINC

 and the nometnclature that
has srown around them, is a branch of typographical been shrouded in more or feen shomited imotititus as we do, that the mottlds of the first printess were of and, althoush conceived on true principles, were adtine princppes, were to the various sizes of letter they had to cast
moore ly eye than by tule. it ine casy to understand that founts would he cast on no other principle than that of
ransing in body, and line ramsing in body, and line irrespective of the body: line and height of the other
fommets that wereunal in the fonnts that were used in the
same Press. When two tor same Press. When two or
more founts were required hen the tecessity of is tmifurm standard of height would soon become apparent. When two or more founts were required to mix in the same line then le found necessary. When initialo or marsimal notes were required to be incorporited with the text, then the atvantaige of a mathematfeat proportion hetween one body and another would susgest itself. At first, doubtless, the Printer wond Bame his sizes of type according to the
works for which they were nsed. His Canon type would be the large character in which he printed the canon of the Mase. His cteets tyre worta lee the letter meed in his editions of that classical author. His saint Augustin, his Primer, his Brevier, his Phtlosophie, his Piea type, wontd
be the names by which he would describe the sizes of letter he used for printing the works whose names thes bore. It may aloo lee asosmeed with tolerable certainty that in most of these cases, origimally, the mames described not
only the hody, but the face" of their respective founts. The period at which this confused and haphazard system of nomenclature reaolsed itself into the definite printer's
terminoloss it is difficult to determine. Probably it was a

## STEPHENSON, BLAKE d CO.'S

## LINING MODERN SERIES No. 17.

Notwithstanding the fact that this generation evinces so strong a liking for Old Style faces, this is purely a matter of fashion, and it must not be thought that the day of Modern romans and italics is past. There are indeed many persons of undoubted excellence of taste who distinctly prefer an elegant and well cut Modern letter to an Old Style. 'Tosuch persons our Lining No. 17 Series here shown will irresistibly appeal as eminently suited for book, journalistic and commercial work, and it is now supplied in common with our other standard faces on the American Lining System, the types used in this specimen being cast on American Point Line.

A Question of Price. It has frequently been said that "Experience must be paid for," but heer teachings are made needlessly expensive by the want of forethought sometimes displayed by printers about to equip new offices. Specions offers of cheap type on improved principles are apt, on occasion, to deceive the most experienced printers: how much more tempting, then, must they not appear to the inexperienced begimer?
But although an odd fount of inferior quality in an old-established office is a matter of small moment, a complete outfit of similar inferiority is certain to severely handicap the begimer in his efforts, if not to foredoom his otherwise successful enterprise to failure. Prospective purchasers should therefore carefully investigate these tempting offers before closing with them, in order to ascertain whether the slightly lower prices asked are due to the superior philanthropy of the vendor, or to the lower quality of his wares.

## THE TYPEFOUNDERS' RING

Mosw Prenters are familiar with the term The Ring, as applied to the Association of British Type Founders. It is popularly supposed that the Ring exists for the sole purpose of upholding prices. It would, however, be more correct to describe it as an association for the preservation of honesty and fair dealing among type founders. The chief difference between the Ring founder and an ontside founder is not to be found in their respective price lists, but generally lies in the fact, that while the former offers for sale no face or design to the ownership of which he camot show a clear title, the "Pirate Founder's" specimen book teems with type faces annexed without payment or acknowledgment from the books of their legitimate owners.
tI roint.


THE ELECTROTYPE PROCESS.

I)HE Dseovery of the promeso of depmiting metals upon any given surfice by means of electricity has proved of great utility. With respect, however, to the type founder's aut. this otherwise valuable application of electric force has not been an ummixed blessing, since it has placed in the hunds of unserupulous persons a ready means of counterfeiting, at trifling cost to themselves, the productions of founders who hase, at very great expenditure of capital and labour, engraved the original steel punches, metal faces, or matrices, without which originals no type face can, in the first instance, be produced. As the types placed on the market are exact replicas, so far as face is concerned, of the origimal engravings, the "pirate" type founder has merely to procure, at usual type prices, suall founts of the series he purposes to purloin. and by means of the electrotype process make therefrom copper or nickel matrices. From these he casts counterfeit types, of inferior finish and quality of metal, to be unblushingly offered to the publie as his own original productions.

STEPHENSON, BLAKE \& CO.'S LINING MODERN SERIES No. 17.

Quality IT MAY he TAKEN for granted that worth every manufacturer asks for his goods paying for, the highest price which he thinks they therefore, prices for ostensibly the same article vary, it is fair to assume that those makers who sell at lower prices do so only because their goods are admittedly inferior in general estimation to those for which a higher price is asked, and liecompete on equal terms. The difference in price thus represents a difference in value, but not necessarily or even generally an equal differences for while a House supplying first quality goods can for while a House supplying first quality goods can
maintain its prices only so long as it worthily susemaintain its prices only so long as it worthily suss-
cains its reputation for the excellence of it supplies. tails its reputation for the excellence of its supplies,
the degree of the inferiority of the cheaper article the degree of the inferiority of the cheaper article
is not so easily measured, and, it is to be feared in is not so easily measured, and, it is to be feared in
most cases, greatly exceeds the difference in price. most cases, greatly exceeds the difference in prion constituents greatly varying in costliness. It is therefore a comparatively easy matter for a top founder with no particular character for honesty at stake, to so manipulate the respective proprtions of these constituent metals as to considerably reduce the cost price of his type, without material alteration to its out ward appearance, thus enabling
him to undersell House n of known reputation.

## 6,

LIMITATIONS OF NEW FOUNDRIES
The Associated Type Fotsibes are often taxed with being behind the times because they still cast types to
the old bodies when preferred by their customers, in stead of refusing to supply on any but the American Point system. It is surely the stramest claim to cell brits ever put forward by a type founder, that the to supply hin type on only one systeth, whether his ecus toners like it or not. The fable of the fox, who, himself being without a tail, proclaimed the mans wile attach ing to tails in woneral, is irresistibly brought to mind. truth is that they are in the fortunate position of teeing able to supply their type upon, practically, any known es stem which may be required. Moreover, speaking for our own foundry, we have always considered our and additions io any fount we have at any time supplied no matter on what inconvenient system or boils that fount may have ben cost. So far as our immediate con that our customers should unanimously detnand any one system. We have, however, never been in the habit of dictating to customers on what system they should ) and type founder, we are quite content that the seneral adoption of this system should be brought about by process of crolution, and we are still khat to oblige old
 offices, where the difficulties of introducing the Point System are very great, we offer unequalled facilities to the progressive printer, including a large choice of body founts, both Modern and Old style, complete with italics
and all accessories, cast on the American Lining System

Resources of old the foundries It is viequertix cheer on behalf of a new How er
 white these of its older cetablistind competitors arantiquated and obsolete. A comparison between the

 older Hone, seems that a type founder's plant of orymal steed punctures and matrices can only be not The new type form many sears of patient imblustry long period with a painfully inadequate plant or if his conscience be sufficientif dull, resort to the dix honest expaltent of matimpefectratyped matrices foot types surreptitiously obtained from the establistion founders, whose faces or rather inferior counterfeit of theme he c is thus crabbed to offer as productions of This mefarions method cheap ty pe formers, who, in endeavouring to under sell the legitimate Houses, aet the comenvable pay of parasites, injuring the bond upon which they feed It appears extraordinary that ewe a type forme
whomost floridly advertises his ownorivinal creation who most floridly advertises his ownorigimat cooption should not be ashamed to put himself of in such a pori
dion, amounting to a tacit confession that as regard ton, amounting to a tacit contenston that as ryan of a printing office Antiques, Sans Serifs, De. Vintner
 Houses, the fruits of whose capital and coterprise h
 Point.

s


Sn

THE NPETMES claims attention as showings the first complete






 tie. Attention is invited to the uss of the that ie future. This suited to the purpose of a hinny Time Tate, w
desiratio to dintinenish certain trains from others.


## LINING MODERN SERIES No. 16.

The Emperor Charles the Fifth was certainly the first monarch of the age in rank and dignity, and whether we consider the greatness or the variety of his undertakings, it must be acknowledged that the part which he acted was the most conspicnons. It is from an attentive observation of his conduct, and not from the eaggyerated praise of the native or the mendistingnishing. A.D. 1560.

HISTOR OF THE EMPEROR.
foroter
The Emperor (inables the Fifth was certainls the first monarch of the age in rank and dignity, and whether we consider the greatness or variety of his undertakings, it must be acknowledged that the part which he acted was the most conspicnons. It is from an attentive observation of his conduct. not from the exaggerated praise of the native or the undistinguishing censure of the foreign historians, that an idea of his gemis and abilities is to be collected. He posersact y malities so pecentiar that they prominently mark his character and. A.D. 1560
HISTORIC REIGN OF THE EMIPEROR.

## * Foist

The Fimperor Chaliss the Fiftil was certaing the fies monareh of the age in rank and dignity, and whether wo consider the greatness or the variety of his undertakings. it must be acknowledged that the part which he acted wathe most conspicuons. It is from an attentive ohservation of his conduet. not from the exaggented praise of the native or the undistinguishing censure of the foreign historians Het at true idea of his penius and abilities is to be collected He possesed qualities so peculiar that they prominently mark his character, and not only distinguish him from al the monarchs who were his contemporaries, but account for that superiority orer flum he so long maintained. Thougt he had maturally so little of the martial turn. A.D. 1560 historic beign of the emperor charles.

6 Potst
 arch of the ake in rank ind aimmity, nml whether we consider th greatness or the yariety of his undertakinks, it must be acknowledged
that the part which he acted was the most conspietous. It is from an attentive observation of his conduct, not from the exagrerated praise of the native or the madistinguishing censure of the foreigh historians, that a true iidea of hix zenins and abilities is to be col his character, and not only distinguish him from all the monarch Who were his contermporarics, bat accornt for that superiority over them he so long maintained. Though he had naturally so little of
 to appear at the head of his armies, his mind was so formed for virop ous exertion in every direction, that he acquired such. A.D. 1500.

HISTORICAL REIGN OF THE EMPEROR CHARLES.

The Emperor Chables the Fifth was certainly the first monarch of the age in rank and dignity, and whether we consider the greatness or the variety of his undertakings, it must be acknowledged that the part which he acted was the most conspicnous. It is from an attentive observation of his conduct, not from the exaggerated praise of the native or the undistinguishing censure of the foreign historians, that a true ided of his genius and abilities is to be collected. He possessed such. A.D. 1560 . HISTORIC REIGN OF THE EMPEROR.

The Emperor Chables the Fifth was certainly the first monareh of the age in rank and dignits, and whether we consiter the greatmess or the wariets of his undertakings, it must be acknowledged that the part which he acted was the most conspicnous. It is from an attentive observation of his conduct, not from the exaggerated praise of the mative or the andisting gish. ing censure of the foreign historians, that a true idea of his genius and abilities is to be collected. He possessed qualities so peculiar that they prominently marli his character, and not only distingnish him from all the monarels who were his contenporavies. A.D). 1560. HISTORICAL SKETCH OF THE EMPEROR.

The Eimperor Chables THE FHTH wan eertainly the first monarch of the age in rank and dignity, and whether we consiber the sreatnons or the variety of his mulertakinge it mast e aeknowledged that the part whed he acted was the most conspicnons. It is from an attentive ohservation of his conduct,
 maius and abilitios is to be collected. He powessed yualition Evius and abintiss is to be cohlected. He possessed quatien ouly distinguish him from all the monarchs who were lis contemporaries, but account for that superiority over them he so ong maintained. Though he had natorally so little of the martial turn that, durnor the mont ardent and Gon-limer porion of life, he remained in the cabinet inactive, yet when he chose at leneth to apmen at the head of his armies. A.D. ISfio

HINTORY OF THE REIGN OF THE EMPEROR.


## LINING MODERN SERIES No. 18.

The Emperor Chables the Fifth was certainly the first monarch of the age in rank and dignity, and whether we consider the greatness or the variety of his medertakings, it must be acknowledged that the part which he acted was the most conspicmons. It is from an attentive observation of his conduct, not from the exagherated praise of the native or the undistinguishing censmre of the foreign historians, that a true idea of his genius and abilities is to be col lected. He possessed qualities so peculiar that they prominently mark his character, and not only dis tinguish him from all the monarchs who were his contemporaries, but account for that superiority over them he so long maintained. Though he had naturally so little of the martial turn that, during the most ardent and bustling neriod of life, he remained in the enbinet inactive, set when he chose at leneth to appear at the head of his ammies, his mind was so formed for vigorous exertion in every direction, that he acquired stich knowledge in the art of war, and such talents for command, as rendered him equal in reputation and suecess to the most able penerals of the age. He was wout to ponder evers subject that demanded his consideration with a careful and deliberate attention; and dwelling upon it with a serious application, and revolving it in silence within his own breast, he then commmmicated the matter to hris mim isters, and after hearing their opinion. A.D. 1560.

HISTORY OF THE EMPEROR CHARLES

## polst

 monarch of the nge in rauk and dignits, and whether w consider the greatness or the variety of his undertakimgs, it musi be acknowledged that the part which he acted was the most conspicnous. It is froman attentive observation of his condnet, not from the exagegrated maise of the native or the undistinguishing censure of the foreign historians, that a true idea of his genius and abilities is to be collected. He possessed qualities so peculiar that they prominently mark his character, and not only distinguish him from all the monarchs who were his contemporaries, but account for that
superiority over them he no long maintained. Thongh he superiority over them he no long maintained. Thongh he had naturaty so little of the martial tro that, during the most ardent and bustling period of life, he remained in the cabinet inactive, yet when he chose a (encth to appear a exertion in every direction, that he acquired such knowledge in the art of war, and such talents for command, as rendered him equal in reputation and success to the most able general of the age. Tle was wont to ponder every subject that de manded his consideration with a careful and deliferate atten. tion: and dwelling upon it with a serions application, and revolving it in silence within his own breast, he then communicated the matter to his ministers, and after hearing which suldom fullows such slaw and seemingly hesitatime consultations. His force in execution was not less remarkable than his patience in deliberation, nor did he discover greater sagacity in his choice of the measares whith it was advisable for himi to pursue than fertility of genius in finding out the means for rendering his pursuit of them successful. While others were ambitions of distinguishing themselves by all the qualities of an accomplished knight, and endeavoured to imi tate the enterprising genius of chivalry in war, as well as it pomp and courtesy during peace, the fame. A.D. 1560.
HISTORY OF THE REIGN OF THE EMPEROR.

The Emperor CHARLES THE FIFTH was certainly the first monarch of the age in rank and dignity, and whether ecomsider the steathess or the variety of his umier akings, it must be acknowledged that the pmrt which he cted was the most conspicuous. It is from an attentive Giservation of his conduct, not from the exatiterated prase of the mative or the undistinguishing censure of the foreiom historians, that it true iden of his menins uni thilities is to be collected He posesesed qualities so feculiar that they prominenty mark his elaracter, not met only listinguish his from all the wonerchs who vere his contemporatios, hut account for that superior ty over them he 0 lons maintained. Thoush he hat

 host ardent and bustrog period of he, he remamed il the cabinet imative, yet when he chose at length to ppear at the head of ins armies, his mind was so forme for vigorons exertion in every direction, that he netruired such knowledge in the art of war, and such talents for command, as rendered him equal in reputation and suecess to the most able generals of the age. He was wont to pronter every stbject that demmed his consideration with a careful and deliberate attention; and dwelling pon it with a serions application, and revolving it in flence within his own breast, he then communicated the matter to his ministers, and after hearing their opinion took his resolution with a decisive firmness which sediom follows such slow and semmaty hesitntimy comsuttations. His force in execution was not less remarkable than his atience in deliberation, nor did he discover dreater gas. acity in his choice of the measures which. A.1), 1580

HISTORY OF THE EMPEROR CHARLES.

6 Foint
The Emperor Chamas the Fivth wis certainly the finst mon reh of the nge in rank and dignity, and whether we consider th codsed that the part which he acted was the mont comspicnon It is from an attentive observation of his conduct, not from the
 it the forol prominently mark his character, and not only distimanish him rom all the monarehs who were his contemporaries, but accotil or that saperally olitle of the swatial turn thed. Thonk he hat naturally so litue of the martia turn that, durime th nactive, yet when he chose at length to appear at the head of hi rmies, his mind was so formed for riborous exertion in ever whect talents for comband as and suceess to the most able senerals of the ase. He was wont o ponder every subject that drmanded his comsideration with a areful and deliberate attention: and dwelling mon it with

HISTORICAL REIGN OF THE EMPEROR CHARLES


## LINING MODERN SERIES No. 20 .

The Emperor Charles the Fifth was certainly the first monarch of the age in rank and dignity, and whether we consider the greatness or the variety of his undertakings, it must be acknowledged that the part which he acted was the most conspicuons. It is from an attentive observation of his conduct, and not from the exaggerated praise of the native or the undistinguishing eenstere of foreign historions, that an idea of his genius and abilities is to be collected. A.D. 1560 .
HISTORY OF THE EMIPEROR.

The Emperor Chables the Fifth was certainly the first monareh of the age in rank and dignity, and whether we consider the great ness or variety of his undertakings, it must be acknowledged that the part which he acted was the most conspicuous. It is from an at tentive observation of his conduct, not from the exaggerated praise of the mative or the undistinguishing censure of the foreign his. torians, that an idea of his genius and abilities is to be collected. He possessed quatities so peculiar that they prominently mark his character, and not only distinguish him from all the monarchs who were his contemporaries, but account for that superiority. A.D. 1560 .
HISTORIC REIGN OF THE EMPEROR.
a poist.
The Emperor Chanles the Flfth was certainly the first monarch of the age in rank and dignity, and whether we consider the greatness or the variety of his undertakings, it must be acknowledged that the part which he acted was the most conspicnous It is from an attentive observation of his conduct not from the exaggerated praise of the native or the undistinguishing censure of the foreign historians that a true idea of his renius and abilities is to be collected. He possessed qualities so peculiar that they prominently mark his character, and not only distinguish him from all the monarchs who were his contemporaries, but account for that superiority over them he so long maintained. Though he had natur ally so little of the martial turn that, during the most ardent and bustlims period of life he remettert in fted cabinet inactive, yet when he chose at length to appear at the head of his armies. A.D. 1560.

HISTORY OF THE EMPEROR CHARLES

The Emperor Charles the Fifth was certainly the first monarch of the age in ramk and dignity, and whether we consider the greatness or the variety of his undertakings, it must be acknowledged that the part which he acted was the most conspictors. It is from an attentive observation of his conduct, not from the exaggerated praise of the native or the undistinguishing censure of the foreign historians, that a true idea of his genius and abilities is to be collected. He possessed qualities so neculiar that they prominently mark his character. A.D. 1560 .

HISTORY OF THE EMPEROR.

9 pons.
The Emperot Chables the Fifth was cer tainly the first monarch of the age in rank and dignity, and whether we consider the greatness or the variety of his undertakings, it must be acknowledged that the part which he acted was the most conspictors. It is from an attentive observation of his conduct, not from the exaggerated praise of the native or the undistinguishing censure of the foreign historians, that a true dea of his senius and abilitios is to be collected He possessed qualities so peculiar that they prominently mark his character, and not only distinguish him from all the monarchs who were his contemporaries, but account for that superiority oxer them he so loms maintained. Thongh te had maturally so little of the, A.D. 156 f

HISTORICAL SKETCH OF THE EMPEROR.

7 poise.
The Emperor Chabses the Fifth was certainly the finst monarch of the age in rank and dignity, and whether we consider the greatness or the variety of his underhe acted was the most conspicuons. It is from an attentive observation of his conduct, not from the exagherated praise of the native or the tritistinguishing censtre of the foreign historians, that a true idea of his genims and thilities is to be collected. He possessed qualities so peculiar that they prominently mark his character, and not only distinguish him from all the monarchs who were his contemporaries, but account for that snperiority over so little of the martial turn that, during the most ardent and bustling period of life, he remained in the cabinet inactive, vet when he chose at length to appear at the hend of his armies, his mind was so formed for vigoroms exertion in every direction, that he aequired such know. ledoe in the art of war, and such talents for command as rendered him equal in reputation and. A.D. 1stio.
HISTORY OF THE REIGN OF THE EMPEROR
with
Engl
with

PROV
have In
the com
superi and als

## LINING MODERN SERIES Nos. 16 id 20.

# a. roist. vo. mo DISTRICT NOTICE Election of Guardian 

## TELEPHONE SYNDICATE General Meetings in February

NOTICE IS HEREBY GIVEN that in future Spectal Meetings of above Companies will be held on Mondays

## DEPOSIT EMPORIUM

 has mumerous Branches for maintaining thoroughHOME DEPOSIT BANKS with numerous Branches in England for communication with principal merchants in

14 poist No. 3 n
PROVINCIAL CREDIT BANKS have numerous Branches open for the convenience of customers under superintendents throughout England and also 2360 Correspondents always

BANKING COMPANIES having many Branches for maintaining most thorough

NORTHERN CREDI'T BANKS having numerous Branches both in England and America, undertake pricate communications with

NORTHERN CREDIT EMPORIUM has numerous Branches established for concenience of Customers under thorongh supervision throughout many commercial centres and 2680 Correspondents resident

## The Guide for Authors and Printers.

FIVE centuries have now passed since Caxton introduced "the noble mystery and craft" into this country, and during all those years writers and printers in England have been wishing for an authoritative Style Book. Mr. F. Howard Collins has filled the void of centuries. The " Author and Printer," however, is more than a mere style book. It is difficult to coin a title which aptly embraces all that the work contains. English words of difficult or doubtful spelling, words and phrases in foreign languages, contractions, principles of punctuation, notes on grammar, typographical rules, capitalisation-all are included in this remarkable "manual for authors, editors, printers, correctors of the press, compositors, and typists." The publication of this volume is an event of great importance, not only in the history of Printing, but also in that of Language and Literature Mr. Howard Collins has spent several years in its production. Far from the madding crowd, in his quiet country retreat at Torquay, he has toiled at his task with a devotion worthy of the cause. The heavy burden has at last fallen from him-he has created what no other man has more than attempted.

Mr. F. Howard Collins was bom at Edgbaston, Birmingham, in the year 1857. Schooldays, in the ordinary sense of the word, he hardly remembers, as his education was entrusted almost entirely to tutors.

Organisation and systematising, it would seem, have always been marked traits of his character; and it is these qualities, combined with unflagging perseverance, that have enabled him to succeed where other men have failed. Until overtaken by a serious illness in 1899, Mr. Collins led a very active life, his holiday pursuits including even Alpine climbing and yachting. The science of navigation, indeed, appealed to him very strongly. Not only has he devised several useful instruments to aid navigation, but he has also written works on the tides of the coasts of Britain, while his analysis (on a new system) of yacht-racing is now an annual feature in the Field. Other journals that have had many contributions of his are Nature and The Times. In 1884 Mr. Howard Collins began his long and intimate acquaintance with the "Synthetic Philosophy" of Herbert Spencer, admiration for it leading him to compile indexes to each work; and with the knowledge thus gained commenced, with Mr. Spencer's approval, the "Epitome of the Synthetic Philosophy of Herbert Spencer." This work, which is now in its fifth English edition, embraces the whole of the Philosophy, as finally revised by Mr. Spencer before his death. An American edition has been printed, and it has also been translated into French, German, Russian, and Austro-Hungarian. All his works are well known and highly valued.

## PLANING A FORME

NEARLY every reference to the operation of planing a forme emphasises the need to be "gentle": but rarely, ever, do we encounter a remark about the differences existing in formes as regards planing. Perhaps the fear of being misunderstood deters instructors from suggesting that there are occasions when a little more power is required than the "gentle tapping" so often enjoined. To speak of planing a forme as an art will conjure up a smile in many quarters. The office wag may retort that it cannot be the "art preservative," while the man whose frame is next the stone will express his appreciation in his own way. Nevertheless, planing a forme is an art, to which a little more consideration than is generally given will yield ample repayment.
There is as great a difference in the requirements of various formes as in the conduct of those who handle mallet and planer. A blow which, in one case, would break off all the kerned sorts or print fine rules on the face of the planer, would do no harm and be quite necessary on another forme; while a stroke which would be effective on an octavo circular would be utterly useless in other circumstances. What is the use of teaching a youth to "gently tap the planer," if he sees a frequent exhibition of qualities which might do credit to a village blacksmith? Example is far more potent than precept, but a youth may easily err in trying to follow example without some word of explanation. Hence these notes are addressed to the juniors. To prevent misunderstanding it may be emphasised that we do not advise that Indian clubs and dumb bells be discarded in favour of exercises with a mallet. The immediate object of this article is to make clear the folly of "laying on" in some instances and the necessity in others.

A printing surface requires such a fine degree of accuracy that the units comprising a forme need to be forcibly reduced to a perfect level. Particles of dust and dirt and varieties of compression in a stick or on a galley conspire to rase some of the characters above the normal height, and the most satis factory way to remedy this defect is to apply sufficient pressure to a planer or smoother laid upon the face of the forme. Care should be taken that the planer is quite true and clean. When the planer is frequently used on inked formes, and the ink allowed to dry, a sticky accumulation forms on the face, much to the detriment of small type. Unless the face of the planer is clean, true and reasonably hard, it cannot do the work for which it was originally designed. Vervov Possmett

## IN CASE OF FIRE.

As the lest reply to a correnpondent who is anxious to know how he clands in the event of fire on his premises, we may rey formation supplied by the Master Printers' Association:-

1. A printer is not liathe for the loss or injury to his castomers' koud arsing from accidtemal fre durime the period of his havink custody of in prosress. 2. A printer's liability for loss of or damase to koods whilst warehousing them, caused by robbery, dump, vermin, etc., does not ditter
(rom his fiability in the case of tosi or falary fomm fire. 3. The attention of customers is especially drawn to the faet that their propery is liatile to injury or destruction from numerons canses, and under circumstancess in which the consequent loss would not fall upon
the printer. These risks are now underaken by insurance offices either the primer. These risks are now undertaken by insurance offices either
directly or throuzh the trade. 4 Customers boods kenerally consist of paper, electro, stereo, and other plates, wood or other blocks, completed work, the value of the
recomposition of sandimu type the type liself beins the property of the recomposition of standing type the type iself being the property of the
printer). and the value of drawinks upon stone, ete.

A by tru firms of the difficu

Masasine Page set in Lining Old Style No. 2-10 Point, 8 Point, and 6 Point: Headlines in Lining Westminster Ohd Style.

## Printing in Russia.

AT a time when attention is constantly being directed to the land which bulks so large in the map of Europe, something concerning the conditions attendant on the exercise of the craft of printing amongst its people will be appropriate. An American contemporary states that from the moment a Russian subject petitions the Czar's Government, through the Minister of the Interior, for a concession to conduct either a printing or publishing business, he is subject to the most galling regulations, restrictions and surveillance that the Muscovite mind is capable of conceiving. A most searching enquiry is made by the secret police into the antecedents of the applicant, and if it is found that the slightest suspicion was ever entertained as to the loyalty of any member of the family, this fact is held to be sufficient reason for a peremptory refusal of the concession, even though the life record of the applicant may have been beyond reproach from an official standpoint. The policy of the Russian Government is restrictive in the extreme. Publicity and the dissemination of progressive ideas are most strictly tabooed, and as a precaution,
the Government exercises complete control over every printing office and typefoundry throughout the empire, and neither of these establishments can be opened without first securing very special authorisation, which each year is becoming more and more difficult to obtain.
The Minister of the Interior, next to the Czar the most powerful official in Russia, has absolute sway in the matter of granting petitions, and he may render his decision when he sees fit, and it is no uncommon occurrence for the petition to find a final resting place in an obscure pigeon hole, the applicant having to await this official's pleasure. An appeal would be worse than useless. Should the printer be so fortunate as to obtain the concession, the

## exceedingly heavy responsibilities

that accompany it and the resistive censorship that fetters his every action, and his helpless dependence upon a number of venal officials devoid of scruples of any kind, are sufficient to crush out much of the enterprise with which he may have originally been endowed.

## MODERN DISPLAY

AREPUTATION for artistic printing of an advanced class is probably the most valuable asset that any printing firm can possess. It is only to be gained by truly consistent work-far above the ordinary. Many firms have laid themselves out for this particular branch of the trade with more or less success. The greatest difficulty to contend with lies in malling the work pay.
In the production of high-class printing there can be no time limit, either for composition or machine. Time is a secondary consideration, the primary object being an exceltent result ; naturally this increases the estimate difficulty. Many printers complain that their clients will not pay a fair price for jobs of this description, therefore they cannot afford to experiment; they want good ordinary work-jobs that will pay.
But the printer who intends to specialise in art work should not be discouraged with this view, for customers are beginning to realise that good printing can go into any society. He must make his own trade. In order to do this it is necessary to produce in the smartest possible manner, according to his resources, some original up-todate ideas in the way of advertising; something that stands out amongst everyday ordinary stuff, and speaks for itself. When he has sufficient examples ready, post them to prospective customers, together with prices for various quantities. He cannot expect to drive home the
nail the first blow, but he can follow up the first despatch with a second example, and so on, until he hears from the recipient. Of course, itl this means sinking it little capital, yet in the end may prove a profitable investment. The latest demand on our craft is that of writing copy for customers. This was left in the hands of outsiders for some considerable time, but the modern printer has awakened to the fact that there is money in it. The man who has the ability to make type talk, should at least have a good idea of how to put together good forcible advertising matter.
R. Worthington.

## Sheffield Typographia.

Time Sheffield Printing and Kindred Trades Technical Classes com. menced the new session by a lecture from Mr. A. W, Morris, entitled "Four Centuries' Prosress in the Realms of Typography," on Saturday, October 1st, 1904. This lecture is a counterpart of that already delivered Mr. Morris so successfully in London and various other centres, and was much appreciated by the larke attendance of members.
The list of lectures for the session 1904.5 is as follows:-
Nov. 2.-Modern Designs Applied.-Mr. W. Suss.
Nov. 16.- Alsraphy. Practical Demonstration--Mr. Moreuss.
Nov. 30.-The Development of Illustration,-Mr. W. Rooksk.
Dec. 14.-How to Succeed as a Display Compositor. - Mr. Blickshaw. Jan. Is.-Modern Methods in the Caseroom.-Mr. Sismaook.
Feb, 15.-Technical Education as Applied to the Printink Craft.-Mr. Feh, 22 The Modern
Feb. 22.-The Modern Development of the Art of Printing.-Mr. Mar. 1.-Progress of Lithokraphy.-Mr. F. K. Coomer. Mar. 15.- Process Block Making.-Mr. W. J. Bates.

Makasine Page set in Lining old Stsle No, 3-10 Point, \& Point, and 6 Point: Headlines in Linink Wimlsor.

## NEWSPAPER FOUNTS AND HEADING TYPES.

THE NORTHERN DAILY

## FOREIGN NEWS.

German Financial Press and New Russian Loan.

THE NEUTRALITY OF CHINA. ARBITRATION AND PEACE.

Statements which seem to reflect the view: of parties interested in the successful tlotation of the new lassian lown are published in the financial Press, with the adnitted object of reassuring the German public regarding the absolute security of the new issue as an insestment. Thie statements are introduced by un ostensibly unreserved confession of the difficulties and dangers with which the State and the Government of RIussia are confronted both at home and abroad. It is admitted that the war with Japan has hitherto consisted of

9 Point Lining No. 17

## SECONDARY EDUCATION.

the national federation of head TEACHERS AT CAMBRIDGE.

The eighth annual conference of the National Federation of Head 'Teachers' Associations was opened at Cambridge yesterday afternoon, and was well attended, about eighty represemtative gritulated the federation upon the increase in membership, which far exceeded that of any previous year. There are now 47 associations, consisting of 4000 head teachers, the increase being due partly to the fact that many associations had opened their doors to admit colleagnes from the non-provided schools.

THE PRESIDENTIAL ADDRESS
The new President, in his address, said that nolody who was interested in education could view the present dearth of teachers with equa momity. The federation regarded it with muel fear and trembling for the immediate future of the schools, and in I.ondon some believed tha to say that in 15 vears' time there would he at grat many umemploved teachers, hecalos hov is that going to affect the present state of affair 8 Point Liming No. 17.

THE PICTURE GALLERIES

Special Preliminary Notice of the Watts Display at Burlington House.

Agnin, as in the cuse of Leighton and Millais Als deatho of a great artist has sugkested to the Oid Masters Es Libilitions and to remar instead कppresentative collection of works of the painter whose lose nil are mourning: nud apain as in the two other cases, the mant is astonishings. Twice before, indeed, at Che Grossenor and at the New Gallery, Mr. Wats's pictures have been collected show so complete nid owerwtertming as that which will be open to the public on Monday at Burling ton House. From one point of view it is almost F DUCATION at home and abRoad. Kinowlews. HARRISOX \& Co havime an intimat Khiow, Comptry nent on the Comtinent, will her plewese to

 NOTICE to EXECLTTORS and OTHERS
 heney leabmovt \& 60.37 Piccalilly an
 give the utmont value in cash. Eixperienced valuery


7 and 6 Point Lining No. 17.

## THE NOR'THERN ISALLY

## FOREIGN NEWS.

German Financial Press on New Russian Loan. NEUTRALITY OF CHINA.

ARBITRATION and PEACE

A statement appearing to refleet the view of parties interested in the successful flota tion of the new Russian loan is published in the fimancial Press, with the admitted object of reassuring the German public regarding the absolute security of the new issue as an investment. The statement is introduced by an ostensibly unreserved confession of those difficulties and dangers with which the state and the Government of Russia are confronted both at home and abroad. It is admitted that the war with Japan has hitherto been a 9 Point Lining No. 16

## HIGHER EDUCATION

THE NATIONAL FEDERATION OF HEAD TEACHERS AT CAMBRIDGE.

The eighth annual conference of the National Federation of Head Teachers' Associations was held at Cambridge yesterday afternoon, and was well attended, about eighty representatives being
present. In their report the council congratulated present. In their report the council congratulated
the federation upon the increase in membership. which so far exceeded that of any previous yeat There are now 47 associations, consisting of 4000 head teachers, the incrense being due partly to the fact that a number of the associations had openem
their doors to teachers in non-provided schools.

THE PRESIDENTIAL ADDRESS
The new President, in his Address, said that mobody who was interestet in elucation could look upon the present dearth of teachers with equaand the The fedention rewert with much fent and trembling for the immediate future of the chools, and in London some believed that the calamity was upon them. It was of no use to say that in 15 years time there would be many an affect the present? Teachers they must have in affect the present? Teachers they must have in
great numbers, and they must keep them, hut to
$\qquad$
8 Point Lining No. 16.

THE PICTURE GALLERIES.
Special Preliminary Notice of the Watts Display at Burlington House.

Again, as in the case of Tacighton and Millais, the death of a great artist has suggested to the Roya Acalemy to mintermpt the righar meries of Old Mas Ars Extmitions und present instead a reprosentative mourning : and awaim ans in tha twe ot homsane the besult is astonishing. Twice before, indeed, at the Grossenor and the New Gallery, have Mr. Watts' jietures been collected in large numbers; but it heither case was the display so complete and over whelming as that which wifl ore opell to the public Monday at Barlimgton Honse. From one point
fDUCATION IN ENGLAND OR ABROAD I Messrs. HENDERSON \& Co. havine all intimate nowledge of the BEAT SC HOOLAs and TU TORS in thi garents in their selection hy sondiny proapectuwes and ullest particulars (free of charze) of reliable and hiuhly ecommended Eistahhishments, HENDERSON \& Co.
Educational Asents, Camon Street, London, E.C.

HENH TO EXECUTOLS AND OTHERS HENHY LEARAONT \& Coas 37 Piecalilly, und
strand, Booksellers, PUFCHASE: LIBRARIES or maller collections of books in town or comntry, and give
the utmost value in cash. Fixprienced valuers sent Removals effected without ironhle or expense to vendor Removals effected without trouble or expense to vendor
VALUATIONS FOR PROBATE. Established 1816 .

7 and 6 Polnt Linfng No. 16 .

German
N

THE I
DESPATC

Statemen views of the cessful flota are publishe the object of lic regardim. new issue a ments are unreserved with which ment of Rut home and :

German Fi New

THE NEI

DESPATCHI

I statement vews of the pi cessful ilptation published in tl admitted objec public regardin ${ }_{i}$ new issue as an is introduced b confession of th State and the confronted both admitted that

## NEWSPAPER FOUNTS AND HEADING TYPES

## FOREIGN AFFAIRS.

German Financial Press and the New Russian Loan.

## THE NEUTRALITY OF CHINA.

DESPATCHES FROM THE FRONT.

Statements which seem to reflect the views of the parties interested in a sue cessful flotation of the new Russian loan are published in the fimanciat Press, witt the object of reassuring the German pub lic regarding the absolute security of the new issue as an insestment. The state ments are introduced by an ostensibly unreserved confession of the difticulties with which the State and the Government of Rassia are confronted both at home and abroad. It is admitted that 9 Point Lining No. 30.

## SECONDARY EDUCATION.

national federation of head teachers CONFERENCE AT CAMBRIDGE.

The Annual Conference of the National Federation of Head Teachers' Associations was opened at Cambridge yesterday after moon, and was well attemed, about eight) representatives being present. The comnei in their report heartily congratulated the federation upon the increased membership which exceeded that of any previons year There are now 47 associations, consisting of 4000 head teachers, the increase being dine partly to the fact that many associations hrow opened their doors to admit colleaguerom the non-provided schools.

THE PRESIDENTLAL ADDRESS,
The new President, in the course of midress, said that nohody who was inter ested in education cond view the prosent a arth of teachers with equanimity. The feleration regarded it with meth fear and trembling for the immediate future of the schools, and in l.ondon some believed that the calamity was upon them. It was of no use to say that in 15 years time there would

8 Point Lining No. 20.

LONDON PICTURE GALLERIES.

Special Preliminary Description of the Watts Display at Burlington House.

Again, as in the case of Leighton and Millais he death of a great artist has suggested to the Royal Aculemy to interrupt the series of Old memernivo collection of worlanof 1 has minter whose lose all are mournimes and nesin as in the two other cases, the result is astonishing Twiee before, indeed, at the Girow venor and the New Gallery, Mr. Watt's pictares have heel collected in large numbers: but in neither case was the show so completeandoverwhetmmp as Chat which will be gren to the public on Moli diew it Burimgton House. From one point of one visit will te required to fulls enjor and unterstand the 248 puctures ated dtratimis that fill five rooms of the Academe: for they cover and represent the life work of a man who was painting for nearly 70 sears, and who was not only a great poet, a great portrait painter, and a great colourist, bat also a man whose range Was amazingly wide. Perhaps, intleed, the chie Exhilition is an imprestion of ex Hoordimary variets. Some pond jedmes have pone so far nis to declare that in vnriets this present display has only been equalleal tiy the Rembrandt Ex


THE NORTHERN DAILY

## FOREIGN AFFAIRS.

German Financial Press and the New Russian Loan.

THE NEUTRALITY OF CHINA.

## DESPATCHES FROM THE FRONT.

A statement which seems to reflect the views of the parties interested in the snecessful flotation of the new Russian loan is published in the financial Press, with the admitted object of reassuring the German public regarding the absolute security of the new issue as an investment. The statement is introduced by an ostensibly unreserved confession of the difficulties with which the State and the Govermment of Russia are confronted both at home and abroad. It is admitted that the war with Japan has so 9 Point Lining No. 18.

## SECONDARY EDUCATION.

national. federation of head teachers conference at cambridge.

The eighth annual conference of the National Federation of Head Teachers' Associations was opened at Cambridge yesterday afternoon, and was well attended, about eighty representatives being present. In their report the council congratulated the federation upon the increase in membership, which far exceeded that of any previons vear. There are now 47 associations. eonsistimis of 4000 hemt teachers, the increase being due partly to the fact that many associa tions had opened their doors to admit colleagues from the non-provided schools.

THE PRESIDENTIAL ADDRESS.
The new President, in his address, said that nobody who was interested in education could view the present dearth of teachers with equanimity. The federation viewed it with much fear and trembling for the immedinte future of the schools, and in London some believed that the calamity was upon them. It was of would ho because how does that affect the present state

[^2]
## LONDON PICTURE GAILERIES.

Special Preliminary Description of the Watts Display at Burlington House.

Again, as in the case of Leighton and Millais. he death of a great artist has suggested to the for Acalemy to intermpt the regular series of orepresentative colleotion of to present instema Those lows all cownecturn of wors of the painter two other coasos, the result is antominhing Twise hefore, indeed, at the Grosvenor and at the New Gillery, Mr. Watts's pictures have been collectei in large numbers; but in neither case was the shois complete and overwhelming as that which wil Honse. FDVCATION at HOME ant ABROAD Chowledke of the MEST SCHOOIAS and TI TORS in this Comery and on the Continent, will he pleased to aid parents in their selection by sending prospectuses and partienlars (free of charbel of reliable and highly Educational A Bents, Cannonstreet. Lohdon, E.C.OTICE to EXECUTORS and OTHERS HENRY LEABMONT \& Co. 37 Piecadilly, and or smaller collections of hooks in town or commer, nud give the utmost value in cash. Fixperienced valuers sent. Removals withont trouble or expense to yen-
dors. VALATIONS FOR PRO1ATE. Estal 1816.

[^3]
## LINING ITALICS.

## OLD STYLE No. 2.

## 12 point

This bold and striking Series of Old Style Italics are, in addition to their ordinary uses with book letter, suitable for display work. ©1234567890.
AVERICAN POINT BODIES.

## 11 rons.

This bold and striking Series of Old Style Italics, in addition to their ordinary uses with book letter, are very well adapted for general display work. $£ 1234567890$.

AMERICAN POINT STANDARD.

10 porst
This bold and striking Series of Old Style Italics are, in addition to their ordinary uses with book letter, admirably adapted for many descriptions of display work. $£ 1234567890$. AMERICAN POINT LINE SYSTEM.

## 9 poist.

This bold and striking Scries of Old Style Italics are, in addition to their ordinary uses with book letter, admirably adapted for all general display purposes. ©1231567890.

CAST ON AMERICAN POINT LINE.

## n polst.

This bold and striking Series of Old Style Italics, in caldition to their ordinary uses with book letter. are admirably adapted for gencral display purposes, having marked characteristics. $112315678 \% 0$.
cast to correct point standard.

## 6 Poist

This bald ame strikimes Series of Old Sisle Itaties are, in addition to their uses teith, bowh lefter .admirably adabted for seneral display work, as they combine strongly-marked characteristics with elesance and lesibility. E123367890. CAST TO CORRECT AMERICAN POINT STANDARD.

## 5 voivt.

This bobld amid strikime Series of Old Style Italios, in addition to their undimary uses with book lefter, ofre didmirathy adapted for all seneral diaplay work, as they combine stronely marrhed chutructeristics, derived from sarly printed work, with elegance and utility. E133seasmo. supplaid to correct anerican point standard.

## MODERN No. 20

## 12 poist

The Directors are prepared to purchase the interest in Policies issued by the Society, should the holders of them wish to sell. £1834567890.
AMERICAN POINT BODIES.
In roint.
The Directors are always prepared to purchase the interest in Policies issued by the Society, should the persons who hold them wish to sell. £1834567890.

AMERICAN POINT SYSTEM.

## 10 polst.

The Directoro are memetred to purchase the interest in any Policies granted by the Society, should the persons holding them be anxious to sell the same. £123+56\% 590.

AMERICAN POINT LINE SYSTEM.

## 9 poist

The Directors are prepared to purchase the interest in any Policy granted by the Socicty, should the person in whom the interest may be cested wish to sell the same. E1934567s90.

CAST ON AMERICAN POINT LINE.

## s polst.

The Directors aree prepared to purchase the interest In Policios granted by the Socicty, should the persons in whom the interest muy be vested wish to sell the sume after the lapse of five years. E193 56 jis90.
CAST TO CORRECT AMERICAN STANDARD.

## 7 roist.

The Directors are prepared to purchase the interest in any Policies granted thy the Society, should the persons in whom the interest man lie rested wish to sell the same. premiums hacing been puid for tive years. E19356izson.
CAST TO CORRECT AMERICAN STAXDARD.

## 6 Point.

The Dircctors are memared to merehase the interest in anni Policies aranted hu the Soettety, should the persons in whom the interest mas be wested wish to sell the same, on romalition that premiums have been paid for five wears. ERS3Lijisob.

CAST TO COLRECT AMERICAN STANDARD.

## NORTHERN DAILY RECORD

STEPHENSON, BLAKE \& Co. POINT SYSTEM LECTURES 14 molvt, so. 3
MANCHESTER DIRECTORATE
24.
 \#Polst, Xo. 6 Whout 4 bl .
 RESIDENCES IN DORCHESTER MANUFACTURES FROM BIRMINGHAM
34.

12 bolnt. No. a. About if 1 b .
PARLIAMENT AND NATIONAL FINANCE

LABOUR SAVING FACES FOR PRINTERS

FURNISH OS AMERICAX POLNT LINLYG SYSTEM

## LINING TITLING, No. 6.

Cast as Newspaper Initials to line at head with body founts when so ordered otherwise supplied on Point Title Line
MOUNTAINS HOUSEMAID
PHOTOGRAPH FIRST REPORTS
MEDICAL NOTES EVENING CONCERT
WORCESTER CATHEDRALSERVICES FOR 1906.
LINING TITLING, No. 8.
Cast as Newspaper Initials to line at head with body founts when so ordered
ENGLISH PRINTERS RECEIPTS FOR MARCH

$$
\text { AMOUNT TO } £ 680 .
$$

LINING TITLING CONDENSED, No. 2.

## DISCOURSE MANCHESTER

 BEDPORDSHIRE THOROUGFARES STEPHENSOS, BLAKE \& Co, TOPOGRAPHY OF SHROPSHIRE
 FURSISH WTTH POLNT LINE TYPE EDITED AND COMPILED BY EXPERTS DETLONARY OF DEATINGUISHED STATESMES AMERICAN PAINTERS AND SCULPTORS

REMANEEACES AND ANEGDOTES OF FAMOTS SOLDERS blogilapheal sotices and pobthatibe, owa

## LINING TITLING, No. 7.

|  | 2as. is poist Aboutati. |
| :---: | :---: |
| HRONTTMPTH@HS | CHURCH REPOR'T |
| 26 A . 16 poist Aboutalis. | 24. 14 Poist. About iti. |
| MODERN RESEARCH | MILTARY CAMPATGNS |
| 12a. A2 Poist. Aboutil ib. | 4as. 10 forst. Aboutati. |
| PROBLEMS IN GEOMETRY | SPECLMENS PRINTED IN 190x. |

LINING OLD ROMAN.
MONARCHIES FRENCH PUBLISHER STEPHENSON, BLAKE \& Co LECTURES ON EGYPTIAN LITERATURE LINING OLD STYLE TITLING. PARIS MODELS MONTHLY REPORTS the sheffield house FAMOUS AMERICAN PRINTERS LABOUR SAVING POINT LINE SYSTEM

## DISPLAY BOOK LETTER

The various Series of Display Book Letter included in this Section are sold at ordinary Book Lefter
Rates when supplied in Founts of 120 lb . and upwards, including spaces and quads. Smaller weights, lefter only (with spaces and quads at space and quad price) are charged at the
same rate as
Antiques,
Etc.

Stephenson, Blake \& Co.
SIR CHARLES REED \& SONS
Foundry: Sheffield. London: 33 Alderggate St.

# HALLAMSHIRE OLD STYLE <br> REGISTERED <br> Nos. $425811-2$. 

STEPHENSON, BLAKE \& Co. have much pleasure in submitting this Specimen of Lining Hallamshire Old Style, which will appeal to the Printer as being suitable for either Book or Display Work. The character has been designed to meet the demand for quaintness, combined with bold and striking effect, so fashionable in present-day printing of every description.


#### Abstract

26 HISTORY OF HALLAMSHIRE. Where is now collected a numerous and active population was anciently a deep solitude, the silence of which was broken only by the rivers pouring their waters in natural cascades through the woodland scenery, and by the cries of wild animals.

Who was the first to raise the axe amongst the forests of Hallamshire, or who first established himself and his family in one of its romantic valleys, it is in vain now to aftempt to recover. England boasts to have more and better early native historians than any other country of what may be called modern Europe; and yet we are seldom able to fix, with certainty, the era of the foundation of our cities and towns, much obscurity rests upon the ancient topographical divisions of our country, and even upon many important points of its general polity and history. Direct historical evidence is wholly wanting: and if from a few existing remains of the ante-Norman period of our history, and by deduction from the view given of


HINTS ON How few compositors recognise the true scope of their art in the meaning DISPLAY. of the word, which is the putting together of materials provided by type founders. They are not, and should not endeavour to be, engravers or brass rule finishers. How few comprehend the value of relieving white space about lines of type or cuts. How many times has an elaborately constructed bit of decorative somposition, on which the compositor had spent a day, been reset in simpler style to the customer's greater satisfaction in less than half the time. It is comforting to know that filed and twisted brass rules are now out of fashion, and supplanted by flat-faced rules that are cut to join accurately, and to be subdivided in panels of appropriate sizes.


## 12 Point Hallamshine Old Style. <br> INTRODUCTORY CHAPTER.

> F
> OR four centuries the noise of controversy has raged around the cradle of Typography. Volumes have been written lives have been spent, fortunes have been wasted, communities have been stirred, societies have been organised, a literature has been developed. to find an answer to that famous triple question: When, where, and by whom was found out the unspeakably useful art of printing books? And yet the world to-day is little nearer a finite answer to this question than it was when Ulric Zel indited that memorable narrative to the Cologne Chronicle in 1499. Indeed, the dust


80 THOMAS CHIPPENDALE.
The earliest of the best-known men of the eighteenth century was Thomas Chippendale. How familiar the name sounds! In point of fact it has become quite a household word. Throughout the United Kingdom everyone with any pretensions to the remotest knowledge of furniture knows this famous master by repute. He is considered by those able to judge as the "King of Designers," in spite of the scathing criticism to the contrary against some of his styles, by his successor the great Sheraton to wit who regarded his designs as obsolete. Time has, however, proved entirely different. Thomas Chippendale has been avenged since the Renaissance occurred in the latter half of the nineteenth century, and he stands out to-day second to none in his own particular style, to which he gave his name. The record prices obtained for his finest productions at the present day are a striking proof of this.
Chippendale, the date of whose birth is unknown, was of a Worcestershire family, and his father came to London at the beginning of the eighteenth century. He describes himself in 1752 as a cabinet maker and upholsterer, of St. Martin's Lane (in those days an aristocratic quarter of London) ; and it is worthy of note that No. 60 of this well-known thoroughfare, where the quaintly carved stone doorway existed until quite recently, formed the entrance to his premises, consisting of his dwelling-house, shop, workshops and timber yard. Here Chippendale and his

LINING HALLAMSHIRE OLD STYLE.


## LINING HALLAMSHIRE OLD STYLE.

## Stephenson, Blake \& Co. <br> Cast ALL Faces

Joh Fi. $24 \mathrm{~A} .30 \mathrm{a} \quad 24$ BoINT. About thit.
The Hallamshire series is cast Point Body, Line \& ${ }^{\text {Set }}$
 The Hallamshire Old Style gives great legibility when set solid, as in these paragraphs, thus dispensing with leading.


The Hallamshire Old Style Series is suitable for News Advertisements, its unique characteristics being attractive. COMMANDING ATTENTION.

| PRICES. |
| :--- | :--- |
| The |

The Hallamshire Style well exemplifies the fashion of the day
 The Hallamshire Old Style Series can readily be supplied by most of OUR COLONIAL AGENTS

Job Ft, $100 \mathrm{~A}, 106 \mathrm{a}$. About s ith. The Hallamshire Old Style Series is sold at prices which will enable Printers, who are lovers of the antique, to avail themselves of its pleasing features for Book Work, without pecuniary sacrifice on the part of either themselves or their clients.

Job FL., 100 A. 200 a. Abotst. About a B. The Hallamshire OId Style Series is a Genuine OIS Style. showing remarkeble clearnest even in this 6 Point size, and
will be found very useful in various kinds of General Jobbing HIGHLY STRIKING IN ARTISTIC DISPLAY.

Job Fount. $10 \mathrm{~A}, 22 \mathrm{a} . \quad$ se Pornt. About 21 th
On the American Lining System. Study Economy The American Method at British Prices.

## LINING BOOKLET.

STEPHENSON, BLAKE \& Co. desire to call attention to the Booklet Series, which is introduced to provide an elegant and attractive type for the highest class of Bookwork, Pamphlets, Reports, Price Lists, detailed Catalogues, and Booklets.
12 routu.


## THE USES OF THE BOOKLET SERIES.

$S^{1}$INCE its first introduction as a tasteful and refined "Booklet" type, this Series has developed into popular favour as a most useful and attractive letter for bookwork, for which its clear and elegant cut, its open and legible appearance, and its great cleanness and durability in wear eminently qualify it. Being provided with full equipment of SMALL CAPITALS, italies, and all details necessary for book founts, it has been largely adopted by some of the most important houses both in London and the provinces for high class book and magazine printing with very gratifying results, its use for such purposes having given the greatest satisfaction. To meet this condition of things, the prices have been arranged so that while for ordinary jobbing and display purposes small founts are supplied at the usual prices charged for Antiques and similar faces, large founts, such as are required for book and magazine printing, are priced at the same rates as ordinary roman body founts as shown in current Price List. These rates apply also to the various series included in this section of the Specimen Book.
$\qquad$ Job Fount. 70 A, tan a: about to is.
STEPHENSON, BLAKE \& CO.

ALICE MEADOWS,

## HOLIDAY RESORTS.

dersey is probably the most important of the Channel Islands, and visitors might spend at least a month there without exhausting its many points of intarest. The climate is equal to any in Europe, whilst its record of sunshine is unsurpassed anywhere in the British Isles. As he approaches St. Helier's, the attention of the visitor cannot fail to be attracted by that very interesting pile of masonry, Elizabeth Castle, which was ereeted by Sir Walter Raleigh upon a shoal of rocks to protect the entrance to the port - but which now can only be regarded as useful for garrison purposes. Another equally prominent object, Mount Orgueil Castle, stands out very conspicuously near Gorey, situated on the eastern side of the island-though, like Elizabeth Castle, it is no longer looked upon as a fortification. There are several first-class hotels, boarding houses and lodgings, and there is plenty of amusement thoughout the summer months. Passengers who prefer to go first to either Guernsey or Jersey may do so if they wish, but in fine weather it is considered more convenient to continue the outward journey to St. Helier's, so as to arrive in time for dinner. Throughout the summer excursions are made almost daily to Alderney, Sark and Herm. Sark has the reputation of having once been the abode of pirates.
Guernsey is 198 miles from Waterloo, 119 miles from Southampton, 30 miles north-west of Jersey, and is the first of the Channel Islands reached when sailing from England. Never excessively hot in summer nor severely cold in winter, the climate is so healthy that many English families have made their permanent place of residence in Guernsey, and they are as enthusiastic in praising its advantages as are the great number of tourists who flock to its shores regularly each summer. St. Peter Port, the principal town of the island, has provided three separate bathing places which have no equal on the British coast

Job Fount, 7s A, 1so a; about = 1b

## LINING BOOKLET ITALIC.

## 35 A. 100 a.

12 poist

PICTORIAL DESCRIPTIONS
having become popular among various classes of students in

## 20 A. 102n <br> 10 Polvt <br> About in th.

THERE ARE THOSE WHO DELIGHT to master the processes of photography and find greater pleasure in producing

NUMBERS OF THESE WORKERS SELDOM get results, as we usually understand the term, contenting themselves with making technically perfeet negatives, from which they promise to
 Architectural studies sometimes present considerable difficulties, though unually they are neither posotographer can mantur them thould the neossims anis photographer oan mauter them should the necessitr arise

Telephone: 9483 East
Telegrams: "Exchar

THE NATIONAL EM
Manufasturers and Wholesale Dealers in Artiats' Sun 49.58 CORONET SQUARE LONDON, E.C

Mr. S. Graincer, Representative.

Programme of Music. WEDNESDAY, JUNE 10th

SABLE COATS.
MILLINERY.

GRAHAM \& ROBINSON have the pleasure to announce that their Showrooms are now freely supplied with Novelties suitable for the W inter Season

We have pleasure in submitting this Specimen of Booklet Italie, which will appeal to Printers as being suitable for work of a refined character, used either alone or in conjunction with our

## POPULAR BOOKLET ROMAN

## SHOWN ON PRECEDING PAGE.

Both series are cast on the American Lining System, and we venture to think they will form a useful and exceedingly attractive addition to the equipment of a modern printing office.

STEPHENSON, BLAKE \& Co.
I Marah of the Peera Iolanthe
2 Overture Les Sirenes
3 Selection

3 Selection Lohenatrin
4 Two Hungarian Dances
5 Morceau Mignon Sulut d'Amour
6 Selection . The Bohemian Girl
7 Two Songs without Wonds
8 Ballet Music - Faust
9 Duet . Lo: Here the sentle Lark
10 Noeturne . The Turkish Patrol
11 Three Dances . Henry VIII.
Shepherds Dance Torch Dance
13 Intermezzo Cavalleria Rusticana
14 Seleetion
15 Coronation Marah Le Prophite
' GOD SAVE THE KING



Wagner
Brahms
Brahms
Eigar
tendelssohn
Gounod
Bishop
Tichaelis
Toroin Dance
arranged by Godfrey
Maseagni
Sullivan
he Kindest of Thoughts and all Good Wishes
hristmas and the New Year,
from
rs. NEIL HOPKINS.

GE.
RCESTER.
Christmas, 1908

# 4s point. <br> MANCHESTER Borough Elections 

# ELECTION NOTICES for the Northern District 

ELECTRIC POWER COMPANY has Branch Establishments for the convenience of Customers 234567890

NEWINGTON SUPPLY ASSOCIATION High commercial and financial reputation has secured the thoroughly independent valuation

NORTHERN COUNTIES INSURANCE COMPANY The Directors have gratification in announcing that the profits of the year amount to $£ 305,916$. This remarkable

[^4]
## LINING ANTIQUE OLD STYLE, No. 2

and LINING ANTIQUE ROMAN (see note on page 108)


HENCE it cometh to this, SANCHO, replied his master, it is highly needful for a knight errant to wander about seeking adventures; that by achieving some he might acquire such fame and renown, that, when he comes to the court of some great monarch, he shall be known by his works beforehand; and scarcely shall the boys see him

## READINGS FROM MICHAEL

WhENCE it comes to this, Sancho, said his master, it is highly needful for a knight errant to go about in search of adventures that by achieving some he might acquire such fame and renown, so that, when he comes to the court of some great monarch he shall be known by his works beforehand; and scarcely shall the boys see him enter the gates of the city, but they shal all follow and surround him, crying aloud This is the knight of the sun, or of the serpent, or any other device, under which he might have achieved brilliant exploits This is he, will they one and all say, who overthrew the huge giant Broccabruno of the mighty force in single combat; he who disenchanted the great Mameluco of Persia from that long enchantment, which had held him confined for nearly nine hundred years. Thus from hand to hand they shall go forth blazoning his deeds ; and presently at the bustle of the boys, and of the rest of

SELECTIONS FROM WORKS OF MICHAEL CERVANTES.

Whence it comes to this, Sancho, replied his master, it is highly needful for a knight errant to go about in search of adventure that by achieving some he might aequire such fame and renown, so that, when he comes to the court of some great monarch he shall be known by his works before hand: and scarcely shall the boys see him enter the gates of the city, but they shall all follow and surround him, crying aloud. This is the knight of the sun, or of the serpent, or any other device, under which he might have achieved brilliant exploits This is he, will they one and all say, who overthrew the huge giant Broccabruno of the mighty force, in single combat: he who disenchanted the great Persian Mameluco from that long enchantment, which had held him confined for nearly nine hundred years. Thus from hand to hand they shall go forth blazoning his deeds: and presently at the bustle of the boys, and of the rest of the people, the king of that country shall appear at the windows of his royal palace: and as soon as he espies the knight. know ing him by his armour, or by the device on his shield. he must necessarily say that

WhENCE it comes to this, Sancho, replied his master, it is highly needful for a knight errant to go about seeking adventures; that by achieving some he may acquire such fame and renown, that, when he comes to the court of some great monarch, he shall be known by his works beforehand; and scarcely shall the boys see him enter the gates of the city, but they shall all follow and surround him, crying aloud, this is the knight of the sun, or of the serpent, or any other device, under which he might have achieved great exploits. This is he, will they all say, who easily overthrew the huge giant Broccabruno of the mighty force, in single combat; he enchanted

SELECTIONS FROM MICHAEL CERVANTES.

LINING ANTIQUE OLD STYLE, No. 2.




## ECCENTRICITY IN COMPOSITION.

PERHAPS it is only the expression of revolt against orthodoxy which shows itself in the eccentric arrangements of lines of type. Types are made square to be used square, but there is a spirit abroad which is ever prompting us to use material in a different way. When compositors have learnt the lesson that this sort of thing may be a great consumer of time, the day is not far distant when they will meekly return to things orthodox. Then the daily time-note ceases to haunt, and resumes its place amongst the nebulæ

## MEMORY AND SUCCESS.

In the pressure and strain of modern life, success becomes every day a matter more difficult of attainment, for in the pursuit of success, various factors play a part, among the more prominent being trustworthiness, industry, and a readiness of resource. But, important as are these qualifications, there is one which is even far more indispensable, and that is a thoroughly good memory. It is probably safe to assert that no man ever has, or ever will, attain success on his own merits unless he possesses a decidedly sound memory. And yet, strange as it may seem, although memory is of the first necessity in striving for success, few faculties are more inexcusably neglected in cultivation. This circumstance no doubt arises from the prevalent, though entirely erroneous, impression that a man's memory is a quantity definitely fixed by nature and incapable of improved

THE CORNISH RIVIERA IN WINTER
Three quarters of a century and more have pased since this rare and curious little volume made its appearance, but the struggle for supremacy between foreign and home health and pleasure reworts still continues, and it is only comparatively recently that the dwellers in London, the Midlands. and further afield, have, to any appreciable extent, realised the fact that the blessings of warmth, sunshine, and a mild climate may be enjoyed during the winter months without crossing either the Channel or the Continent, or incurring toil and expense of a sojourn in Egyp, a vivit to Algiers. or even a trip to Nice or San Remo. ©f lt is obviously in the best interests of the British houscholder and taxpayer that the favourable climatic conditions of Cornwall between September and April should be made as widely known as possible. To this end reliable statistics on the subject of the winter climate of Cornwall have been added to a brief account of the prominent features of this old world county. which have rendered it an object of supreme interest both to English and foreign travellers from time immemorial. The once prevalent idea that Cornwall was to be visited only in summer or autumn is fast disappearing. C English. men, and also English women, at the commencement of the twentieth century, have realised the truth of what had been boldly asserted at the beginning of the nineteenth, but the dangers and difficulties of that far-off epoch have long since vanished. A pleasant journey of eight hours only divides London from Penzance, and carefully organised services of motors bring different points of interest within easy reach.

- potixt


## SIMPLICITY OF TREATMENT IN DISPLAY

JNDOUBTEDLY a great deal of truth lies in the remark that no royal road leads to the attainment of a thorough knowledge of the art of job display work. Comparatively few workmen reach even a moderate degree of efficiency in this branch of the composing department, for the simple reason that very few indeed will devote the amount of thought and study, outside the ordinary office routine, which is necessary to the subject, if success is to be secured. At the present time it is generally recognised that every job or advertisement of importance should first of all be designed; in other words, that a rough, more or less perfect, sketch should be made of the wording, which sketch is to act as a guide to the compositor for the arrangement and whiting-out of the job.

PROFITABLE INVESTMENT IN SUPPLIES

Just as the successful investment in type, paper and ink is by n means the selection of the cheapest, but rather the power to choose the one quality which is the most economical and at the same time fulfils its required purpose, so it is in dealing with blocks, when the urices for the same class of work may vary as much as 50 per cent. There is bound to be a difference in the quality somewhere, for the increase, although it may partly bet camont altozether represent mory profit, hish rent and poor organization, must mean that the expenses of production have somehow been reduced by means of much cheaser material and lahour, and a lack of that thoroushness which, for best work, is most essential. The pence saved on a cheap block frequently means the losins of as many shillings when on the machine. It is a false and expensive policy to let price be too bix a factor in the purchase of blocks. Of course, buy as cheaply as you can, but first see that the quality is rixht. © These points should be left with the man who is in touch with the actual printing, but seeins that usually thi is not so, it behoves everyone who has the ordering of bocks to put himself in that josition as far as possible, and to ascertain carefully the condions under which cas bock will he worked, the number will be kept for steredtypinz or electrotysing. The wood mounts are the most common cause of difficulties in the machine room, for if they are of new, soft woed, they vercentily yield ia due time to the con tant uressure of the platen or colinder, thus defeating the obiect ef the overlay. If stored for any little time they wame in shrink under he overay. ©onditions, so that not only is the wood out of truth, bui the metal is curved aloo, and remounting is not the simele remely would seem. The lest timber for mounts is tard and lose-trained woed, such as mahosany or nak: neither of these, if well seawned. change much with storing, whilst a thin coat of varnish to the hase is further protection. A warved block is such a time waster that number of seccial mounting woods have been introduced to take the place of the ordinary timber. The best known is the laminated wood which consists of several sheets of wood being, slued tozether with the grains all lying in different directions, thus preventing warping

## HOLIDAY TOURS ABROAD

For many years the Swiss tours have been a dominant feature of the Polytechnic programme. and certainly they can offer unique facilities, for they possess a beautifully wooded estate of over seventy acres on the shores of Lake Lucerne, on which have been erected some very fine build. ings. The estate is most conveniently situated a little over a mile from the town of Lucerne, and accommodation is provided for six days, and a return ticket from London for the charge of five guineas. The travellers also have the advantage of the Polytechnic special train, which obviates the tiresome changing of carriages and Customs formalities at Basle. The week can be profitably occupied in carrying out a unique series of excursions, including the ascents of the Rigi and Pilatus, and the trip on the wonderful Gotthard railway, besides a visit to the interesting sights of Old Lucerne. The extra charge for this series is extremely moderate. $\mathbb{G}$ A well-arranged tour to Paris has also proved very popular, facilities for everything in the way of sightseeing, under the superintendence of experienced conductors.

## LINING WINCHESTER OLD STYLE.

## HOME Product

NATURE STUDIES Winter in the Country PICTORIAL SPECIMEN Printed by British Labour

STEPHENSON. BLAKE \& Co. Letter Founders, Sheffield
London: 33 Aldersgate Street, E.C.

PRINTING OFFICES FURNISHED throughout on the latest and most approved Labour Saving Methods

## Job Ft, ise A. liea. - poist <br> a poist.

Ahoat - B1
Highest Quality Type and Spacing Material
THE AMERICAN POINT LINING SYSTEM Guaranteed cast to Correct Standard

THE WIS and Ensraved in Great Britain for producing Bookwork and General Printing of the very highest clas

## DURABLE

 Fashionable WINCHESTER Old Style Series BRITISH GOODS Moderate in Price MODERN PRINTING Commands Recognition
## CHOICE SERIES

 Economic Designs
# SPRIN $G$ Costume 

HEROICS Architecture

# PERFORMING Evening Concerts 

EMINENT MUSICIANS<br>Bradford Cricket Festival

> WIN CHESTER OLD STYLE ITALIC Companion to the Winchester Old Style
(1) A . 1"e a

- Point

About $=1 \mathrm{ll}$.
LINING WIXCHESTER OLD STYLE ITAIIC FORMS an adjunct to the Lining Winchester Old Style Roman series, besides serving the purpose of a high-elass jobbing letter. All members of the

## CENTURIES Modern House

## BRITISH SOLDIER

 Picturesque America WIN appeal to all Printers on account of its suitability in various classes of display.THE WIRCHESTER OLD STYLE ITALIC forms an adjunct to the Winchester Old Style, besides being a high-class letter for display. £1234567890\$

THE WIXCHESTER OLD STYLE ITALIC FORMS AN ADJUNCT to the Winchester Old Stsle Roman series, bessides serviak the parpose of a high ciass to the Winchester Od Stsis Roman series, brsides serviak the purbuse of a high -ciass cost on the popular . American Point Linins System, which ensures accurate alignment

## Specimen from Stephenson, Blake \& Co.

$\qquad$
Letter Founders • Wood Letter Cutters • Brass Rule Makers Manufacturers of Superior Cases, Frames, Cabinets, Racks, Éc.
LETTER FOUNDRY: SHEFFIELD.
LONDON: 33 ALDERSGATE STREET

## RIGHT Design

## MODERN DISPLAY

 demands recent facesTHIS SERIES ENRICHES and brightens all classes of work, and brings in orders.

LINING WINCHESTER BOLD will be found effective when used with Lining Winchester Old Style

WINCHESTER BOLD EMBRACES
those characteristics which appeal most to printer and public. $£ 1234567890 \$$

THE LINING WINCHESTER FAMILY MUST become popular in both Magazine and Newspaper Advertisements, for which it is eminently suitable

MEMBERS OF THE LINING WINCHESTER FAMILY should find their way into all Printing Offices, because each series is useful if shown either by itself or in combination

PRINTING Enhanced

## BOHEMIANS

 Entertainers
## MANOR HOUSE

 Health ResortsENGLISH PRODUCT Winchester Family

# GRAND HOMES Dramatic Recital 

## LINING WINCHESTER BOLD CONDENSED.

# HOMES Furnished 

## PROMENADE Manchester

## MODEL PRINTER Eastern Resorts

HISTORIC MANSION<br>Norman Residence

HANDSOME MONUMENTS Antique Inlaid Furniture

DESIRABLE SPECIMENS Coronation Splendour FOURTH DRAMATIC RECITAL Numerous Bohemian Artistes

## ELECTRIC LIGHTING CONTRACTORS

Estimates and Specifications
Superior Freehold Estate, £3250

## - 10 porst. Noutsit. LINING WINCHESTER BOLD CONDENSED

Stephenson, Blake \& Co. Sheffield Handy Booklet Forwarded on Application

* polst. Alsut ath:

Announcement of Metropolitan Phonograph Company MUSICAL MASTERPIECES ACCURATELY REPRODUCED

Magnificent Orchestra of English Performers
thout 3 ll .
Panoramic representation of leading european capitals
Numerous Testimenials from Educational Authorities

# BEDFORD GARDENS Diamond Ornament 

[^5]
# SOUTH AFRICAN <br> 5im SELECTED LOTS NOW ON VIEW AT GRAND HOTEL, SHEFFIELD. <br> IMPERIAL DIAMONDS <br> Expert Representative will be in <br> attendance during June and July. <br> (TIARAS) <br> CHOICEST STONES 

## (40 MOBERT MARTIN

Household Stores
and we recommend with confidence every article supplied from our stock or made to order.

Reliable Modern Furniture
Artistic Substantial Inexpensive.

## CORONATION

SPECIAL BARGAINS.


Visitors to the City are requested to call and inspect our Enlarged Premises, and at the same time to enquire for a copy of our recently published

FREE PICTORIAL CATALOGUE.

WHEN YOU ARE THINKING ABOUT YOUR
Christmas Numbers
bear in mind that the British Magazine is the leading Journal for Gentlewomen.

The Special Number this year will excel in the variety of its Stories and Pictures.



SYNOPSIS OF FOUNTS.
A Synopsis of the complete Series of Lining Westminster Old Style, which is cast on the American Point System. Body, Line and Set, will be found on the third
of these specimen pages, showing the full gradation of sizes from 6 to 60 point. A most pleasing result is produced by the use of this Series either as a Book or Display letter, owing to the admirable effect of the combination of Type. Ornaments and Initials, all of which have been designed in harmony with each other.

PRICES OF FOUNTS.
STEPHENSON. BLAKE \& Co., in introducing this Series of Lining Westminster Old Style. have so arranged the prices that, while for all
ordinary iobbing and display purposes small founts ordinary iobbing and display purposes small founts
are supplied at the usual prices of Antiques and similar faces, larger founts. such as are required for book and magazine work, and including the usual proportion of spaces and quads, are priced at the same rates as ordinary roman body founts.


A separate Booklet has been prepared giving complete details of the whole Series-including the Ornaments, Festoons, Borders, and Initials - together with various displayed examples illustrating their uses in practically every variety of printed work. Copies of this Booklet will be forwarded to our customers upon application.

FULL SPECIMENS OF THE WESTMINSTER PAGE ORNAMENTS, BORDERS, FESTOONS AND INITIALS WILL BE FOUND IN THEIR RESPECTIVE SECTIONS - SEE INDEX AT BEGINNING OF BOOK.

Stephenson, Blake \& Co.
SHEFFIELD AND LONDON.

$\square$


## The NEW Face Reoistered No. 407841.

## FOR BOOK or JobWork

dob Fount. 20 A ,

3 POIST
WESTMINSTER Old Style is a Quaint and Effective Letter

Job Fount, 48 A. 100 a. 14 POINT
about 13 lb .
II Westminster Old Style having no delicate Hair Lines, possesses Exceptional Wearing Qualities, a consideration with the Printer ELEGANCE AND UTILITY

Job Fount. 72 A. 140 a. 10 POINT.
About 10 ib.
(I Westminster Old Style works in harmony with the Westminster Series of Ornaments, Borders, Festoons, $\mathcal{E c}$., the whole forming a Unique and Valuable Artistic Combination SPECIMEN SENT ON APPLICATION

Job Fount, $80 \mathrm{~A}, 160 \mathrm{a} . \quad 6$ POINT
About 5 th
a Westminster Old Style, when used in coniunation with the Series of Ornaments. Borders. $G c$.., provides the Modern Printer with a fine range in the field of Typography. A The Compositor with up-to-date
ideas can with the aid of this Series, get uo many Highly Auradive ideas can. With the aid of this Series, get up many Highly Autractive a This means a considerable saving in time and cost of composition. RECENT - DEVELOPMENT • IN • PICTORIAL•TYPOGRAPHY

## HIGH GRADE

 Lining Series at Moderate PriceवI Westminster Old Style suits all Classes of Work and pleases all Customers by its tasteful proportions REGISTERED•DESIGN

## Job Fount. ©as. 13 a. $\quad 12$ Point

a Westminster Old Style is produced in 11 sizes, from 6 to 60 Point inclusive, cast on American Point Lining System, the many advantages of which will be freely admitted by all Printers who can appreciate the introduction of a System STEPHENSON, BLAKE \& Co.

Job Fount, $86 \mathrm{~A}, 176$ a

## Stephenson, Blake \& Co. <br> 48 POINT <br> Stephenson, Blake \& Co.

LINING WESTMINSTER OLD STYLE.


stephenson, hlake \& Co


114
SIR Charles mekd \& sons.

## REED'S LINING ITALIAN OLD STYLE,

ROMAN AND ITALIC.

THE POPULAR SERIES
Lining ITALIAN Old Style

## OLDE ENGLISHE FANCYE FAYRE

## *

Dancing round the Maypole. Egg and Spoon Race. Obstacle Race.

# Point Body, Line and Set. <br> Popular Series of <br> ITALIAN OLD STYLE <br> Roman and Italic. 

FOUNDRY: SHEFFIELD.
$*$
LONDON:
33 ALDERSGATE STREET.
$* * *$
Stephenson, Blake \& Co.
And SIR CHARLES REED \& SONS.

120 lb . and upwards, including spaces and quads. Smaller weights, letter only (with the spaces and quads at space and quad price), charged at same rate as Antiques, \&c.

* t *

STEPHENSON, BLAKE $\mathcal{E}$ Co, AND
SIR CHARLES REED छ SONS, Letter Founders.

sheffield.
33 Aldengate Street. LONDON.

## REED'S LINING ITALIAN OLD STYLE.

# THE ORIGIN OF TYPE and the nomenclature $£ 123$ 

Job Fount, 15 A, sea. so Poist. * THE ORIGIN and nomenclatures of all Type having grown around $£ 23$

Job Fount. $24 \mathrm{~A}, 50 \mathrm{a}$. 24 POINT.<br>About is is. * THE ORIGIN OF all Type Bodies and the nomenclature which has grown around them, is a branch of typographical antiquity which $£ 12345$

THE ORIGIN OF TYPE
Bodies and the nomenclature which has grown around, is the branch of Typographical antiquity which has always been shrouded in more or less obscurity. Imagining, as we do, that moulds of the first Printers were most primitive in construction and conceived on true principles, they were
ITALIAN OLD STYLE * LINING SERIES *

## STEPHENSON, BLAKE \& Co.

 Sir Charles Reed \& Sons, 33 Aldersgate Street, London, E.C.
## * REED'S LINING ITALIAN OLD STYLE

## THE ORIGIN AND NOMENCLATURE OF TYPE.

* Imagining, as we do, that the moulds of the first Printers were of a primitive construction, and, though conceived on true principles, were adjusted to the various sizes of letter they had to cast more by eye than by rule, it is easy to understand that founts would be cast on no other principle than that of ranging in body, line, and height in themselves, irrespective of the body, line, and height of other founts which were used in the same Press. When two or more founts were required to
 height would same lines, a When initials with the text



## THE ORIGIN OF TYPE BODIES.

$*$ Imagining, as we do, that the moulds of the first printers were of a primitive construction, and, though conceived on true principles, were adjusted to the various sizes of letter they had to cast more by eye than by rule, it is easy to understand that founts would be cast on no other principle than that of ranging in body, line and height in themselves, irrespective of other founts used in the same Press. When two or more founts were required to mix in the same work, then the necessity mix in the is necessary are wanted between its itself. And his sizes of acorporated His Canon of unifor Job Fount, $60 \mathrm{~A}, 124 \mathrm{a}$ : about 12 F 1 b .

4 Point.

THE ORIGIN OF

## THE ORIGIN OF TYPE BODIES.

$*$ Imagining, as we do, that the moulds of the first printers were of a primitive construction, and, though conceived on true principles, were adjusted to the various sizes of letter they had to cast more by eye than by rule, it is very easy to understand that founts would be cast on no other principle than that of ranging in body, line and height in themselves, irrespective of the body, line and height of other founts used

Imagining, as we do, that the moulds of the first printers were of a primitive construction, and, though conceived on true principles, were adjusted to the various sizes of letter they had to cast more by eye than by rule, it is easy to underntand that founts were cast on no other principle than that of ranking in body, line and height in themselves, irrespective of the body, line and height of other founts used in the same Press. When two or more founts were mixed in the same work, then the necessity of a uniform standard of height would become apparent. When two or more founts were wanted to mix in the same line, then a uniformity in body, and, if ponsible, in alignment, would become necessary. When initials or marginal notes were required to be incorporated with the text, then the advantage of a mathematical proportion between one THE ORIGIN AND NOMENCLATURE OF TYPE BODIES

* Imagining, as we do, that the moulds of the first printers were of a primitive construction, and, though conceived on true principles, they were adjusted to the various sizes of letter they had to cast more by eye than by rule, it is easy to understand that founts would be cast on no other principle than that of ranging in body, line and height in themselves, irrespective of the body, line and height of other founts used in the same Press. When two or more founts were requires to mix in the same work, the necessity of a uniform standard of height would become apparent. When two or more founts were required to mix in the same line, a uniformity in the body, and, if possible, in alignment, would be found necessary. When initials or marginal notes were required to be incorporated with the text, then the advantage of a mathematical proportion between one body and another would suggest itself. At first, doubtless, the Printer would name his sizes of type according to the work for which they are used. His Canon type then TYPE BODIE



## ORIGIN OF Type Bodies

## THE ORIGINAL

 nomenclature $£ 23$
## THE ORIGIN AND

 nomenclature of our Type Bodies $£ 23456$THE ORIGIN OF TYPE as well as the nomenclature which has grown £23456

*THE ORIGIN OF ALL TYPE
Bodies and the nomenclature which has grown around them, is a branch of Typographical antiquity $£ 3456$

## PLAIN DISPLAY LETTER



Stephenson, Blake \& Co.
SIR CHARLES REED \& SONS
Foundry: Sheffield. London: 33 Alderagate St.

## ELEGANT GARIIENTS Fashionalle Costume

LSEFLL DESIGN

Title Page Series MODERN: PRINTERS
Peruse Specimens Judiciously Displayed
 handsome production Decorated Screens Building Estimate, £68o.

Returns for March and April RESTORATION OF MONUMENTS

Directions for Secretary

## ANCIENT ROME:

the pantheon

Extracts from Four Papers read before the Royal Historical Society in Bradford


THE ANTIQUARIAN PRESS NORTH BERWICK

LINING SPARTAN.

DIAMONDS BRIGHTON FRENCH MINER Noted Bands<br>BEAUTIFUL SPECIMEN PRINTING ExHIbITION<br><br>MODERN ENGLISH RESIDENCE HANDBOOK ON FLOWERS, 26<br>33A. 52 A.<br>6 Point cars. axd sw Caps.<br>About a B .<br>DESIRABLE SERIES FOR CHOICE PRINTINGS EMINENTLY SUITABLE FOR TASTEFUL<br>STATIONERY, INVITATIONS AND PROGRAMMES<br><br>gUARANTEED ACCURATE TO THE AMERICAN POINT STANDARD manuractured of dunable metal in smerfielo

Spaces and Quads are sent with Founts (at space and quad price) unless otherwise ordered.

## NORMAN BURNSIDE \& COMPANY

HAVE MUCH PLEASURE IN SUBMITTING TO THEIR CLIENTS THIS CATALOGUE SHOWING ILLUSTRATIONS OF THE NEW


WHICH HAVE BEEN SELECTED BY THEIR REPRESENTATIVE FROM THE LATEST PRODUCTIONS OF LONDON AND PARIS

NORTH STREET EMPORIUM, BIRMINGHAM

## HANDSOME PRODUCTION Desirable Furniture

## MORNING PROMENADE CONCERTS Entertaining Performances

ELABORATE SPECIMENS OF AMERICAN PAINTING SOUVENIR BROCHURE IN PREPARATION Northern Printing and Publishing Society

CLEARANCE BARGAINS IN MILLINERY AND HOSIERY DEPARTMENTS LUNCHEON AT 12.30 IN REFRESHMENT ROOMS PARTICULARS POSTED ON APPLICATION TO RESIDENT MANAGER

THIS SPARTAN FAMILY IS CAST THROUGHOUT on point title line, thus ensuring
Accuracy in lining together All Bodies
bible hoss ordont canconsic.in. Justification is not meouireo for the foun smallest faces which line automaticalty on smme noor
stiphenson, blake a co. ano sir charles reeo a sons fuanish Point Line dinannus onatis ro painkens

Spaces and Quads are sent with Founts (at space and quad price) unless otherwise ordered.


## LINING ATHENIAN.

HANDSOME SPECIMEN S"TEPHENSON, BLAKE \& CO. +* ENGLISH + DESIGN * RUSTIC + HOMES \% PRINTER

EMINENT FRENCH DECORATOR

AMERICAN METHODS * NEW•STYLES:
44.

12 POINT.
About 4 B .
BIRMINGHAM COMPANIES ANNUAL MEETING

1~A. 20 A . POPULAR ATHENIAN•SERIES - बOn Point Bodiesヶo

24 A. 16 A .

* point (cam, and sh, Capa.)

About 4 B .
FACILITATES ACCURATE ALIGNMENT Approved point Title Line

2FA.40A.
${ }^{6}$ POINT CAPs, AND SM. CAPs.)
About al B . DEMONSTRATING PLAINLY THE CONVENIENCE ECONOMY AND aid Adaptabllity Claimed for the Amebican Point System 20.

LINING ATHENIAN CONDENSED.
GARDEN PRODUCE MERCHANTS

1HA. IN POINT. About 4 ib. FASHIONABLE COSTUME SPRING NOVELTIES

## ... <br> ENTERPRISING PRINTERS

$\because O R D E R$ FOUNTS $\%$

```
, 4 A .
```

12 poist.
About a b . SAMPLE BOXES POINT LINE TYPE SENT ON APPLICATION

40 A.
10 potst
CHANDLER \& PRICE PLATEN MACHINE ? STOCKED IN LONDON 2*

Abolst. Aboutzll.
STEPHENSON, BLAKE \& CO., LETTER FOUNDERS $\because$ SHEFFIELD AND LONDON $\%$

# PRINTERS REFURNISM YOUR OFFICES MODERN PRODUCT 

 ECONOMIC ENTERPRISE DETAILED CATALOGUE FREE INTRODUCTION FURNISMEDne A. $n$ Poist. About 8 H .
LATEST DEVELOPMENT POINT LINING SYSTEM

CONTEMPORARIES MANUFACTURE

About 3 B .
COMPETITIVE ADVERTISEMENTS ENTIRELY REVOLUTIONISED
Capitals and small Capitals

29 BUCKLERSBURY, E.C.
FACTORV: BRISTOL.

## RICMARD SCRIVENER,

SOLE AGENT FOR TME
SPEEDY PMOTOGRAPMIC FILMS.
LONDON,

## LINING LATIN.

# RESIGN EDITIONS 

 PENSIONER Point line type40 A .12 Potst. About 4 th.
CORRECT AMERICAN SYSTEM

FRENCH BIOGRAPHIES

NOVELTIES IN PRINTING MATERIAL

30 A . $=$ Porst. About 2 H . REPORTS ON NATIONAL EDUCATION IN 1906

## LINING LATIN EXPANDED.

## MINOR Homes <br> MEDICATED <br> Perfumery

"u.....<br>is polve.<br>USEFUL SERIES<br>Desirable Method<br>Na. 4 an $\quad{ }^{10 \text { roist. Aboutsib. }}$ Novelties for Printers By Stephenson, Blake \& Co.

24A. 21 a. 12 POINT About 6 B
PERIODICAL NOTICES Farming Returns
Epitaphs in Bedfordshire
$40 \mathrm{~A}, 80 \mathrm{a}$. 8 POLNT. About 4 th
HANDY POINT LINE DIAGRAMS May be had from Sheffield,
Or 33 Aldersgate Street, London.

## LINING EXPANDED.

# STEPHENSON, BLAKE \& CO. SHEFEIELD \& LONDON 

n.<br>${ }^{1}$ anont<br>$\qquad$ FURNISH PRINTING OFFICES UPON LABOUR SAVING PRINCIPLES

${ }^{\infty} \mathrm{SLPERIOR}$ TYPE ORNAMENTS AND BORDERS

AMERICAN SYRTEM Accuracy is Gualdantemed IN EVERY DETAIL.
$\qquad$ Hout 2 h.
LE:THER FOUNDERS, SHEFFTERA
LONDON PREMISES
33 ALDERSGGATE: NTREET, E.C:

SUPERIOR IACES OF DESIRABLE WIDTHS, AND MOST SUPERB

## EMBROIDERIES

IN THE LATEST DESEGNS

ChEsterfielo \& Company, REGENT ST., LONDON.

LINING EXPANDED, No. 2.

```
408.4.4
```



``` Americean Cgmed, Cabimets, Nurniture, dze
```



```
    Atitching and l'unching Machines by Various Makevs
```


In Gheflield, with the Greatest Accuracy and of superior Finish

## REEDS LINING WIDE ROMAN.

4 point
About 1011
Types need a generous white space not only without those LINING WIDE ROMAN

14 A .18 a

is point.
About s 险
'Types need a generous relief of white space not only within but without each character HANDSOME DISPLAY SERIES

'Types require a generous relief' of white space both within and without all the MODERN NAMES

## a polit.

About t B space both within and without each character, to give proper value to the black lines, and every reader notices
-TEPHENAON, BLAKE \& Co.

7at.4a
Types requite a generous relies of white space both within and without each character to give proper value to their broadest TAsTEFUL PRINTINGS

BEEN WORK.

ROBINAONE,
Photographers,
BIRMINGHAM.
Fair Prices.

> MINE GRANT.

The Cedars,
Normanton.
sex, 14 a .
6 FoIst. About aB.
'Types require a senewons relief of white -pace not only within but without each character, to give proper value to their black liner. Livery reader notices that a dimplay line in condensed type is not wo LF:TVIF:R FOUNDRY, SHFEFRFID

Regd. No. 427900.

$$
\begin{aligned}
& \text { NUMBERS } \\
& \text { Reduction } \\
& \text { HUNGARIAN } \\
& \text { Contrivance } \\
& \begin{array}{c}
\text { BOURNEMOUTH } \\
\text { Manufacturers }
\end{array}
\end{aligned}
$$

NORTHERN HERALD Insurance Policies Holiday Arrangements<br>тterhes mox, make a со.

# BOLD ADVERTISEMENT DISPLAY American Point Lining System Tabular Composition Revolutionised 

48A. 100 a
12 Polst. About 121 ib.
The WINDSOR Series when displayed is unequalled for the clear and telling effect which is required in the production of ATTRACTIVE PRINTING

56 A. 114 a .
10 POIST.
About 10 it .
The WINDSOR Series is of very important interest to the Printer who does work for Advertisers, that increasing class of modern business men who value new and STRIKING TYPE FACES

68 A. 150 a.
8 PoINT.
About 8 lb .
The WINDSOR Series is supplied at prices which put it within the reach of small as well as large printers. In this respect it compares favourably with certain other series of British and American origin. \&123 WINDSOR CAPITALS FOR HEADINGS

20 A .180 a .
6 POINT.
About 5 It .
WINDSOR SERIES IN GREATER BRITAIN.
AUSTRALIA.-Alex, Cowan \& Sons, Ltd., Melbourne and Sydney; Webster \& Co. Ltd., Brisbane.
NEW ZEALAND. Whitcombe \& Tombs, Ltd., Wel-
lington, Christchurch and Dunedin.
IndIA. Oakes 82 Co. Ltd., Madras.
SOUTH AFRICA. Charles H. Lamb, Capetown.
CANADA.-British Type Founders' Agency, Limited, 70 Peart Street, Toronto.

## EFFECTIVE DESIGN

The WINDSOR Series is now strengthened by the introduction of this size, which fills a gap in gradation, and which will be found of the utmost utility FOUNTS NOW READY

## Popularity Unsurpassed

18 POLNT.

## TWENTIETH CENTURY PRODUCTION

Printers admire the distinguished appearance of the Windsor Family, now obtainable in Solid, Outline, Condensed, and Elongated

LINING WINDSOR OUTLINE.
(Regd. No. 427900.)

$$
\begin{gathered}
\text { DIDIGUTS } \\
\text { Customerss }
\end{gathered}
$$

$$
\begin{aligned}
& \text { MARMANISE } \\
& \text { Two Colours }
\end{aligned}
$$

About is th.
CHOICE DESIGN Pleasimg Result SUPERIOR PRINTING Prominence Ensured

## LINING WINDSOR OUTLINE.

(Regd. No. 427900. )

# KINING WUINDSOR FARMUT Solid-(0)utline-Condensed-Elongated 

THIS WIINDSOR Outlime is cast to fiit wimdsom Solicd<br>PRINTEIRS $M A V I N G$ Wimdsor Solial should now order the (Outlime for Trwo Collour WJork



WRITE FOR BOOKLET EXPLAINING THE ECONOMICAL WORKING ADVANTAGES OF CHANDLER \& PRICE GORDON PLATENS.

## STEPMIENSON, BLAKE \& CO. Sir Charles Reed \& Sons.

# BODY \& JOB TYPE Old and New Series 

## STEPHENSON, Blake \& Co.

T14 point.

About is H .
WINDSOR CONDENSED IN GREATER BRITAIN.
THE phenomenal popularity achieved by our Series of Lining Windsor has created an irresistible demand for a Condensed Letter in the same style, and we have very much pleasure in submitting this companion series of LINING WINDSOR CONDENSED, which is complete in twelve sizes, ranging from 6 to 72 Point.
SHOULD BE IN EVERY PRINTING OFFICE.
$\qquad$
Alex, Cowan \& Sons, Limited, Alex. Cowan Melbourne and Sydney. Webster \& Co., Ltd., Bristane.
NEW ZEALAND.
Whitcombe \& Tembs, Ltd., Welling ton, Christchurch and Dunedin.
$\qquad$
Oakes \& Co., Ltd., Madras.
SOUTH AFRICA.
C. H. Lamb, P.O. Bex 382, Capetown.

CANADA. ...
British Type Founders' Agency. Ltd., 70 Pearl Street, Toronto.

## $\underset{\text { FOUNDERS, Sheffield and London. }}{\substack{\text { LETTER }}}$

## Supplied on American POINT LINING SYSTEM

## LINING WINDSOR CONDENSED.

Registered No. 453879.

64 A .130 a .12 POINT About $12 i \mathrm{tb}$.
BEGINNERS SHOULD NOTE that we now supply Complete Printing Outfits in the latest American Style, including ali Body and Jobbing Founts on a Uniform Lining System.
$100 \mathrm{~A}, 300 \mathrm{a}$ a POINT. About of th.
BEGINNERS SHOULD NOTE THIS FACT that we regularly supply Complete Printing Outfits in the Latest American Style, including Chandler \& Price Platen Machines, flamitton Cases, Cabinets, \& Cu, and Body and Jobbing Founts cast on a Uniform Lining System, enabling them to be used together in any combination without fudging.
FURNISH ON UP-TO-DATE METHODS

# STEPHENSON Blake \& Co. can 

> SUPPLY ALL FOUNTS On American Point Line

## POINT BODY Line and Set

T2 A, 130 a . 10 PoINt. About io it.
BEGINNERS SHOULD NOTE THE fact that 0utfits include not only Lining Body and Jobbing Founts, but also American Pattern Labour Saving Machinery and Office Fittings, on view in London at 33 ALDERSGATE STREET, E.C.
$110 \mathrm{~A}, 220 \mathrm{a} . \quad 6$ POINT. About 5 音.
beginners should note the fact that we supply everythind for the Prosressive Printer, and that our Complete Outfits embody the latest American improvements and labour-saving devices. Both time and money are savad by the use of our Point Lining Type in conjunction with Hamilton Polished Wood Cabinets, which ecenomise space and labour whil embellishing an office, and Chandier \& Price Gorden Platen Machines, the best of their class.

## THE UP-TO-DATE PRINTER desiring Latest Improvements should write for Sample Types

$$
\begin{aligned}
& \text { LABOUR SAVING } \\
& \text { Point Line System }
\end{aligned}
$$

# MODERN REGIITERED DESIGNS Economic American Methods 

GUARANTEED OF BRITISH MANUFACTURE Stocks held in Sheffield and London

## LINING WINDSOR ELONGATED.

# PLEASING RESULTS OBTAINED WITH LINING WINDSOR FAMLLY <br> Quartette of Popular Series for Modern Artistic Printing 

## HaNDSOME TWENTIETH CENTURY PRODUCTIONS Material and Workmanship of Highest Quality

LINING WINDSOR ELONGATED MUST appeal to Printers as a useful member of the highly popular Windsor Family

LINING WINDSOR ELONGATED IS CAST POINT Body, Line and Set, working in harmony with the other three members of the Windsor Family

WINDSOR ELONGATED COMPLETES THE FAVOURITE Lining Windsor Family, and Printers will appreciate the convenience of having such a pepular character in various widths, all cast on American Point Line. $£ 1234567890$.
44. 100 a .

10 potst.
About shis.
LINING WINDSOR ELONGATED IS THE LATEST MEMPER OF the Windsor Family, and Printers will appreciate the cenvenience of having so popular a character in various widths, especially as all the four series are cast on the American Point Lining System

## The WINDSOR FARITY

complete in four series, all on point lining system.

## Stephenson, Blake \& Co. and Sir Charles Reed \& Sons. WINDSOR Condensed. WINDSOR Solid. $W \mathbb{M} I D S O R$ Outline. <br> WINDSOR Elongated.

## LINING DE VINNE

## 60 PoIN 1 <br> About 27 tb COMPOSITION rendered easy

64A. 13 an .
10 point.
About 10 fb .
UNDIMINISHED POPULARITY
OF DE VINNE SERIES EFFECTIVE AND DURABLE

THE POINT LINING SYSTEM AFFORDS ECONOMICAL AND
LABOUR SAVING ADVANTAGES

## CRESCENT <br> I looked upon his Of guilt or fear <br> He stood as prou As even o'er des <br> There was a que A spirit that co The deadliest for And dared it for <br> ROMAN Series De Vinne

N WARFARE.
but not to claim earth-born treasure, ild a vaunting name, in tents of pleasure. at the way is smooth, the thorns are roses;
wishful eye of youth unny beam reposes; sterner work to do, hy passage through: gulfs are burninghere is no returning.

Printing Offices Furnished by Modern Methods
Stephenson, Blake \& Co.

The Manipulation of Types and Borders is a pleasure when cast on the American Point Lining System

# COMPLETE PRINTING OFFICES Equipped on Latest Methods 

## PRINTERS' FURNISHERS Stephenson, Blake \& Co.

## THE MAGNIFICENT PROMENADES Roman Buildings suggestive of Architectural Grandeur

## EXHIBITION OF WATER COLOUR PAINTINGS Subscribers Tickets Free on Application Splendid Representations of several Old Masters

AMERICAN POINT LINE IS THE SYSTEM FOR PRINTERS Types and Borders are Justified Rapidly and Easily Labour Saving, Economical and Accurate

72A. 1501.

## x Polst.

About n li.
COMPLETE PRINTING OFFICES FURNISHED ON LATEST AND APPROVED METHODS

Highest quality type, cast on the American point lining system by Stephenson, Blake \& Co., who are agents for the world renowned Hamilton Manufacturing Company's space-saving cabinets, cases and material; also for the Chandler \& Price Company's Gordon platens and cutters, all of which are on view at their London Showrooms, 33 Aldersgate Street

72 A, 150 a .
6 point.
thout st th
CONVINCING ARGUMENT WHY EVERY PRINTER SHOULD FAVOUR THE DE VINNE SERIES CAST ON THE AMERICAN POINT LINING SYSTEM
The De Vinne Series prints clearly, wears well, and makes exceptionally sharp, durable electros. Advertisers who prefer the Old Style character, will find in this Series an exceedingly useful variation, and the reading public will be impressively attracted by advertisements when set in this characteristic letter, while the still increasing demand has now established it as a permanent type fashion. An examination of the printed matter produced by printers of all classes will be sufficient evidence of the foregoing

# CONDENSED TYPES for Efiective Display 



Manufactured in Sheffield, the . . Home of Steel. .
some of the advantages derived by tsing steel furniture.
Saves space in the office.
Formes are lighter and truer, and are more securely locked up.
Ensures greater accuracy, especially In colour work.
Does not rise on the machine.
Practically indestructible.
Makes six times as much blank space as equal weight of metal furniture in less time.
go
Full particulars as to prices and assortments will be gladly forwarded by
Stephenson, Blake \& Co. sheffelid and london.

## POINT SYSTEM

 Type or Borders> COMPLETE PRINTING Offices furnished on the most approved methods

46 $\mathrm{A}, \mathrm{r} 2 \mathrm{a}$.<br>is poist.<br>About 17 ll .

PRINTERS SHOULD NOT HESITATE TO adopt the American Point Lining System in its entirety. They will be ampiy repaid
soA. 180 a. About 10 ble
THE PRIME OBJECT OF ALL PRINTED MATTER IS T0 attract attention. How to secure this and thereby add to its value is the study of progressive printers who strive to meet the demands for the best in modern typography
mb A. 1 源 a .

$$
6 \text { Point }
$$

About 5 Bb .
if you adopt the american point system entirely throughout your composing Department, including all Types, Borders. Rules, Leads, Clumps and Justifying Material, you will soon recoup yourself for the extra expense, as the Lining System is a great saver of time and labour. besides being absolutely accurate, thus proving more profitable and economical than the Old System which has no particular standard wherewith to recommend itself to the compositor to work upon

# POINT LINING SERIES De Vinne Condensed 

## FINE RESULTS may be obtained by using this 12

MONEY EASILY SAVED and composing a pleasure by using Type cast on the American Lining System
$64 \mathrm{~A}, 120 \mathrm{an}$.
12 point.
About 12 bs.
HIGH-CLASS ADVERTISING IS CONCEDED to be, without a doubt, the keynote to success in the majority of commercial undertakings, and Stephenson, Blake \& Co.'s Type will be found of material assistance in obtaining that effect which will catch the eye of the reader
$100 \mathrm{~A}, 200 \mathrm{a}$.
n point.
About H b.
PRINTERS SHOULD EMBRACE THE OPPORTUNITY AND make a bid for Art Work. Those who are eager to keep pace with the times, are invited to call at the London Warehouse of Stephenson, Blake \& Co., 33 Aldersgate Street, E.C., and inspect the Chandler \& Price Co.'s Gordon Platen Machine; Paper Cutters, Wire Stitching, and Punching Machines by various makers always on view. If too busy to call, full particulars will be forwarded on receipt of your trade card

There is a difference between book and news paper, and between book and news ink, and you have to pay much more for the former than for the latter. Ink and paper are used but once.

## THERE IS A DIFFERENCE

between best and worst type. Type is constantly in use, and if you can effect any saving of labour with it, the best kind is worth many times the worst.

Highest Quality Type, cast to the correct American Point Line Standard, labour saving and durable, is supplied by
STEPHENSON, BLAKE \& Co.
Sheffield and London.

CONFER WITH US if you are about to re-orkanise your Office, or if you are about to start a new Printing Establishment. We shall be pleased to place ourselves at your disposal.

## LINING DE VINNE ITALIC.

 <br> \section*{\title{As Point. About 14 th <br> \section*{\title{
As Point. About 14 th <br> <br> ROMAN <br> <br> ROMAN Herdsman} Herdsman}

## PURSUING Exceptional

## CONSIDERATION

 Established nearly fourteen years agoHISTORICAL EVENTS Invention of Electricity Spanish=American War American Point Lining
24. 30a. About 6 th

EFFECTIVENESS SECURED BY using this popular Series. Cast on the American Point Lining System throughout, all bodies line together by justifying them with Point Lead
va. cos .
10 poist.
About 5 b.
PRICES BASED ON GUESSED FIGURES The check for uncertain estimating is to keep records of every item of expense that enters into the work of all departments and comparing them with the estimates when job is finished, thus showing profit and loss at a glance 1234 PROGRESS OF PRINTING FROM MOVABLE TYPE There is, perhaps, no craft which has shown more interesting phases of development during the present decade than the printing business, and there has been a feeling that in some of its important sub-divisions there would be unparalleled progress in the near future
44. 8 . n . 6 Poist.
ITALIC CHARACTERS, WHICH ARE USUALLY CONSIDERED accessories of the Roman, have an origin quite independent of that letter, and are thousht to be an imitation of the writing of Petrarch, being used by Aldus Manutius for the printing of most beautifu classics. Aldus produced six different sizes between 1501-1558 STEPHENSON, BLAKE \& CO., LETTER FOUNDERS Foundry: Sheffield
London Offices: 33 Aldersgate Street, E.C.


## LINING LATIN ELONGATED.

2 POINT. Anmeriail Pioit Systen
STEPHERISON.BLARE \& Co.

# PRESENTMENTS Encumbrances 

## NORTHUBBERLAND £1234567880 Masosic Remains

## NATIONAL MANUSCRIPT Benedicitine Memorial

## gio gio gio gio gio gio yio gio gio gio gio <br> $24 \mathrm{~s}, 2 \mathrm{ara}$. 24 POINT. About 10 it

DESCRIPTIVE CALENDAR
Historical Literature
Developments of Science


BOURYENOUH AND DORCHESTER
Democratic Representative
Preliminary Financial Statement
$\qquad$ 12 poins.
About 6 Il,
REPERTORY OF MATHEMATICAL TREATISES
Astronomy Notes published 1796
Anecdotes of Famous German Composers

[^6]go go go yo yo go yo yo yo yo yo go go

## LINING BOLD LATIN CONDENSED.

# DIRECTORIES Merchandise <br> BOLD PRINTING Advertisement <br> MORNING CONCERTS Debenture Holders Committee of Enquiry 

NATIONAL CREMATORIUM Afternoon Performance Valuable Freehold Property possessed that bold, independent and decisive mind

## SWANSEA HORTICULTURAL SOCIETY The Exhibition Committee announce two Competitions open to Amateur Gardeners

ELECTION ADDRESS TO THE RATEPAYERS OF ISLINGTON Amongst the most important subjects which will in the future affect the welfare of the British nation as a whole, undoubtedly
anc. 1 as a .
12 porst.
SERIES OF BOLD LATIN CONDENSED Attractive News Headlines are provided by using this letter, which is also suitable for the princip lines of Advertisements

10 poist.
About 10 B.
THE FIGURES OF THIS SERIES BEING CAST on an en-quad body, will be found exceedingly effective in railway and every other description of tabular work, catalogues or price lists where bold figures are specially required $£ 1234567890$

504, 170 a .
a poist.
About al ib.
THE REPEATED HANDLING OF TYPES IS QUITE AS injurious as the impression of the press or machine. The wear of type in the composing room is far greater than is generally supposed; it is battered in distribution and composition, whilst the compositor inexperienced in planing a forme is universally recognised as the typefounder's friend
$76 \mathrm{~A}, 160 \mathrm{a}$.
6 POINT.
About 5 畐.
STEPHENSON, BLAKE © CO. AND SIR CHARLES REED \&ONS Furnish Printing Offices with highest quality Type cast on the latesi development of the American Point Lining System, time and space saving Material and Furniture to meet all requirements, Machinery of every description, Including the world-famous Chandler \& Price of every description, Including the world-famous Chandier \& Price
Gordon Presses and Cutters, Wire-Stitching and Eyeletting Machines

PRINTING OFFICE

## Furniture

AND MATERIAL
Is unequalled for quality and finish when made by the world-renowned Hamilton Manufacturing Company.

DUST-PROOF CASES
WOOD LETTER CABINETS
DUST-PROOF COMPOSING FRAMES
CASE AND FORME RACKS
ELECTRO CABINETS
These are constructed on labour and space saving principles, and printers should inspect them at the Offices of
STEPHENSON, BLAKE \& CO.,
33 Aldersgate St., London, E.C. LETTER FOUNDRY: SHEFFIELD.

# MAGNIFICENT Lining Series MAGNIFICENT Lining Series 

sex.1142.
10 porst.
About toll.
NEW POINT LINE DIAGRAMS, Simple and Instructive, showing at a glance how to use Point Line Type, forwarded on application to Messrs. Stephenson, Blake \& Co.
en a. 150 an .

* point.

About 9 lt.
POINT LINE IS A TERM SIGNIFYING that the distance from the line to the edge of the Type measures a definite number of Points. All ordinary Body and Jobbing Founts which consist of Capitals and Lowercase are cast upon

POINT LINE IS A TERM SIGNIFYING THAT the distance from the line to the edge of the Type measures a definite number of Points. All Ordinary Body and Jobbing Founts which consist of capitals and lowercase are cast upon what is called Point Common Line. In this the depth of the beard varies in the case of the
$00 \mathrm{~A}, 125 \mathrm{a}$.
a point
About 3 ${ }^{16}$
POINT LINE IS A PhRASE SIGNIFYifg that the distance from the line to the edge of the type measures a definite number of points. All ordinary body and jobbing founts which consist of capitals and lowerease are cas upon what is called Point Common Line. In this the depth of beard varles in the ease of the different bodtes, being just suffelent to carry the descending sorts. The

BOLD LATIN
Durable Type FORCEFUL AND attractive display in adyertisements

44
18 Potst.
About 15 Hf .
A BUSINESS AXIOM Honest dealing creates many friends £123456

4x. 1000
12 point.
About la 1 b .
THIS EXCELLENT SERIES MAY be used with decided advantage in Advertisements, the Figures being clear and prominent £1234567890

# AMERICAN SYSTEM Correct Standard 

# ROMEANTIC Nominated 

## HEROINE Remains

## BIRIMINGHEMM French Made <br> BEDEORDSEITRE Ganden Clamins

## MOODEREIN Hetromes

48, 60 a
10 PoINT.
About to 1 b .
TYPE AND ORNANEENTS
American Point System
$60 \mathrm{~A}, 80 \mathrm{a}$.
a porve.
About $\mathrm{K}_{\mathrm{th}}$.
TYPOGRAPHYCAL HARMONY
Colour Schemes Simplified

25A, 40 a
14 roist
About 14 B .

## DEPARTMENTS <br> Consideration

40 A. 50 a .
12 poist.
About in ib.
WIDE LATIN SERIES Suits Colour Work
*6. 34
6 poist.
Aboutsib.
AMEERCAN MATEEREL ON YIEW at 33 Alderskiate Street, London

## REED'S LINING LATIN OLD STYLE.

# RHENISH MUSIC Health Resorts 

 ENGLISH ROMANCE Handsome MansionNORMANTON EMPORIUM Western Frontage Modern French Design MANCHESTER DISPENSARIES Bournemouth Promenade Estimates and Specifications

# REVOLUTION IN TYPOGRAPHICAL DISPLAY Acknowledgment of Modern Principles Correct Interpretation of Original Designs 

## DIGNIFIED COMMERCIAL PRINTING Appreciated by Manufacturers Harmonious Borders and Ornaments


#### Abstract

ASSOCIATION IS NECESSARY TO STANDARDISE PRICES Which, by their Fairness and Stability, would Benefit equally both the Manufacturer and the Consumer


con. 12sa.
12 forst.
About 13 th.
BY THE ADOPTION OF FIXED PRICES Competition is shifted to quality and service: at equal prices those giving best value will secure the most orders
so A. 170 a.
8 point.
REALLY EFFECTIVE STATIONERY IS NOT SO MUCH the matter of having high-priced paper and expensive copperplates, but simply the application of a little diseretion in choosing the paper combined with a dignified type design, the type being specially chosen to meet the requirements of every individual customer's business
© A. 136 E .
10 POINT.
About 10 fb .
UNREGULATED COMPETITION LOWERS THE quality, reduces wages and degrades Commerce to individual bargaining, in which trickery and untruthfulness often secure better terms than those who would not use such base arguments

T6A. 100 a .
6 foint.
About 5 th.
GREATER WORKING VALUE WILL BE FOUND IN A COMPLETE Series of well-graduated sizes, purchased in founts suffliciently large enough not to disappoint while working out of them, than anyone can possibly derive from a selection costing twice as much and made up of incongruous faces, each selected on account of its own particular merit STEPHENSON, BLAKE \& Co, and SIR CHARLES REED \& SONS

Telegrams
Stephenson. London

Telephone Nos.
12393 Central and 3420 London Wall

London
33 Aldersgate Street, E.C.

## STEPHENSON, BLAKE \& Co.

——SIR CHARLES REED \& SONS $=$
LETTER FOUNDERS $\therefore$ WOOD LETTER CUTTERS $\therefore$ MANUFACTURERS OF BRASS RULE OFFICES COMPLETELY FURNISHED WITH TYPE CAST ON THE POINT LINING SYSTEM

REED'S LINING BOLD GROTESQUE.

# BRANCH Moulds <br> PROGRESS Advertise RESOLUTIONS Constructed DISCRIMINATION Nomenclature 

## SECONDARY EDUCATION Executive Government

## -A.16a. DISTINCTIVE SERIES American Standard

# INTERNATIONAL EXHIBITION Manufacturers Represented 

## ADVERTISEMENT Display Character

40 A. M0a
12 point
About 12 1b
AMERICAN LINING SYSTEM Facilitates Composition and helps to increase the Output

52 A .110 a
a point.
About Al b.
THE AMERICAN POINT LINING SYSTEM is thoroughly explained in a little leaflet, which also shows by means of Diagrams the method of justifying one size of type with another to ensure perfect alignment

PRINTING OFFICES equipped throughout
a2 A. 110 a
10 molst
Aleut 108
AMERICAN POINT LINE SYSTEM All Series Line readily with each other, irrespective of size, when justified together with point lead
a A. 120 a .
6 boint
Shent sp
POINT LINE IS A TERM WHICH SIGNIFIES THAT the distance from the line to the edge of a type measures a definite number of points, and all ordinary body and jobbing founts consisting of Capitals and Lowercase are cast upon what is Capitais and Lowercase are cast upon what is universally recognised as Point Common Line

## REED'S LINING BOLD RUNIC.

# mensuration Performances 

# GRAND CONCERTS Dramatic Recital 

## GOVERNMENT SECURITY Capital Investment Documentary Evidence

12A. 24a so POINT.

About in th.
FINANCIAL CORRESPONDENCE Branches in Edinburgh Northern Furnishing Company

STEPHENSON, BLAKE \& Co. and SIR CHARLES REED \& SONS Highest Quality Type on the American Lining System Printing Offices Completely Furnished on Modern Principles

# AGENTS FOR HAMILTON CO.'S MATERIAL Chandler \& Price Co.'s Gordon Platens Improved Metal Furniture and Quotations 

524 A. 114 a
The origin of our Type Bodies, and the nomenclature which has grown around them will remain shrouded in obscurity INTRODUCTION OF TYPOGRAPHY
exa, isala. 10 Porst.
About 10 \#b.
Properly to understand the important question of the Point System, it is necessary to go back to the earlier days of the nineteenth century, when the type founder worked absolutely and INTRODUCTION OF THE POINT SYSTEM

[^7]
## REED'S LINING RUNIC ELONGATED.

$$
\begin{aligned}
& \text { BRIGHT Series } \\
& \text { RUNIC ELONGATED } \\
& \text { Plain Character } \\
& \text { PoINT LINiNe SERIES } \\
& \text { American Standard }
\end{aligned}
$$

## PRINTERS SHOULD SECURE Highest Grade Material

# APPROPRIATE FOR NEWSPAPER HEADINGS Condensed Series for Advertisements 

## PROMINENT SHEFFIELD FOUNDRY Specimens of Modern Printing

## LINING RUNIC ELONGATED

 American Point System
## 24. 40 a

is rorst.

## ARTISTIC TYPOGRAPHIC DESICNS

rapidly produced by using
Stephenson, Blake \& Co.s Type

EConomy in modern printing offices
Facilitated by the Introduction of Space and Labour Saving Wood Material

30 $\mathrm{A}, 4 \mathrm{a}$ a.
12 foint.
About 6 m .
RUNIC ELONGATED FOR MAGAZINE DISPLAY
This Series affords excellent scope in Headings or narrow measure Advertisements

62 A. 64 n .
10 forst.
About 5 青.
dISTINCTIVE PRINTING QUICKLY ATTRACTS ATTENTION
Our Point Line Specimen Book contains many Types and Borders which should please your Customer


## LINING METROPOLE CONDENSED.

# harmonious desicns Letterpress productions 

$48 \mathrm{~A}, 94 \mathrm{a}$. Abolst 4 B . POINT LINE IS A TERM SIGNIFYING THAT the distance from the line to the edge of the type measures a definite number of Points. All ordinary body and jobbing founts which consist of capitals and lowercase are cast upon what is called Point Common Line. In this the depth of the beard varies in the case

> ECONOMICAL ADVANTAGE afforded by Point Line type Finish and accuracy proved

THIS CONDENSED SERIES SHOULD find favour with printers desirous of obtaining an effective and useful letter with bold figures 1234567890
192.64a About 6 年

SUITABLE FOR ADVERTISING, COMMERCIAL and other printing. Bold and striking in design and cast on the American Point Line System, its artistic effect and adaptability to the necessities of a modern printing office are self-evident 123

44 A .4 Al
te porint.
About 54 Ib.
EFFECTIVE, HIGH-CLASS ADVERTISING CATCHES THE eyes of readers. The primary object of printed matter is to attract attention, and this may best be done, not by using heavy and tasteless types, but by a more quiet and tasteful style of display, which, while showing a good variety of type, has the necessary amount of white space


## PRINTING OFFICES FURNISHED

on latest and approved methods
46A, 412a. 6 POINT. About ath.
founts of full faced capitals without lower case are cast on a line called Point Title Line, the beards provided for such faces being of course very shallow. Scripts, and other similar faces in which the descending sorts have very long tails, are cast on a line called Point Seript Line. This line is much higher on the body than Point Common Line, the beards being


## 52 Poist <br> PRICE Cards

## REMINDS Donation

## MONUMENT

 Easter Cake
## CHATSWORTH Useful Series

## FRENCH GARDENS Oriental Perfume

# MERCHANDISE Danish House 

## LINING CHATSWORTH CONDENSED.

## BRIGHT Design

## EDINBURGH Steamship

## BIOGRAPHERS Rustic House

## PERSIAN CARPETS Sewing Machine

## CHRISTMAS GREETING Household Furniture

BEAUTIFUL COUNTRY Residences within easy distance of Manchester

44, 20 a . 14 PoINT.
About in ll
LINING CONDENSED SERIES forming useful companion to the ever popular Chatsworth

## 

BOTH CHATSWORTH CONDENSED and Chatsworth will be found most useful in General Work 234567890

NEWSPAPER ADVERTISING ATTRACTS attention when the Chatsworth Family are introduced for the principal lines

PRINTERS SHOULD PROCURE THE CATALOGUES of Wood Material and Wood Letter now produced in Sheffield on the latest labour-saving principles

## MODERN METHOD Eastern Branch

## Kentmere Gaslight Ivorettes

mean
No Mounting, No Cockling No Dark Room No Trouble, No Waste Wonderful Results

Use Kentmere Gaslight Ivorettes for printing snap-shots, and develop with Kentmere Powder Developer.
Kentmere Gaslight Ivorettes sold in 1/- and $2 / 6$ boxes, any size, any surface.
Kentmere Powder Developer sold in 9 d . bottles, enough for 200 prints. Ask your dealer for them, or, if he does not stock, send direct to the mills and we will forward post free.
KENTMERE LTD., STAVELEY,
WESTMORLAND.

your dealer can prove that

## RUDGE-WHITWORTH

 BICYCLESPOSSESS A WORLD-WIDE REPUTATION

## Music Rolls tor all Piano Players

Including all the Latest Music, from 9d. per Roll. Write for Catalogue, stating name of your Piano Mayor THE MUSETTA PIANO PLAYER COMPANY, 83 New Oxford Street, W.; or 258-262 Holloway Road, N.

## Turog Bread

Is the best Bread, and is best for you-Doctors and Scientists say so. But be sure it is TUROG, for by its special process of preparation all the nourishment of the Wheat is retained in TUROG Flour. It is light in crumb, cuts without crumbling, and keeps fresh for several days.
OF BAKERS EVERYWHERE.

## LINING BRITANNIC.

## STEPHENSON, BLAKE \& Co. Sheffield and London

## PRINTING OFFICES FURNISHED Entirely on Modern Methods

HIGHEST QUALITY TYPE AND BORDERS Cast on the American Point System

## CHANDLER \& PRICE Co's Platens and Cutters

5an mat. HAMILTON MANUFACTURING Co.'s Reliable Space-saving Material

About 10 B . STOCKED BY STEPHENSON, BLAKE \& CO. At 33 Aldersgate Street, London Full particulars supplied on application

T6A. 150 a . F FOINT. About $\# \mathrm{~B}$. ROUND CORNERING AND PUNCHING MACHINES AND WIRE-STITCHERS BY VARIOUS MAKERS Printers should call and inspect for themselves

## ESTABLISHED 1875 <br> Steam Power

[^8]
## FRED. MORELAND \& CO.

 PRINTERSRathbone Square, LONDON, E.C.

LINING BOLD BRITANNIC.

# PROMENADES Notice Board 

 BRANCH HOUSES Modern Domain
## PROMINENT PRINTERS Order Best Faces Guaranteed Accurate

 FORCEFUL DISPLAY LETTER Bold Britannic Series Suitable in Election Work
# USEFUL ORIGINAL MODERN DESIGN Enhances Ordinary Printing Bold Display in General Demand 

m post<br>About tst<br>BRITISH PRINTERS SHOULD PURCHASE Composing Room Material on American System Type Cast Point Body, Line and Set

STRIKING FACES NECESSARY IN EVERY PRINTING OFFICE Small or Large Founts are readily Supplied The Bold Britannic Series attracts many Admirers

## WOOD LETTER

## SPECIMEN BOOK

Our Woed Letter is, with the exception of farker sizes, cut on End Grain Wood, and is of special accuracy, finish \& dur-ability-features which will appeal to Printers. For Specimens of Wood Letter, Ornaments and Borders, see our Book

ON APPLICATION

## FOR THE PRINTER

44 A. 94 a .
12 PoINT.
About 12 HB .
METAL IS GUARANTEED DURABLE in productions from our Foundry a fact of greatest importance to Printers who have large orders
$a \mathrm{~A}, 110 \mathrm{a}$.
10 POLNT.
About 10 lb ,
PRINTERS OBSERVE HOW SUITABLE this series is for Advertisements and work requiring a Bold and Attractive appearance. Figures are 1234567890
$60 \mathrm{~A}, 130 \mathrm{a}$.
a Point.
About s 觡.
ADVERTISEMENT PRINTERS CANNOT DO BETTER than order Bold Britannic Series for their work. Striking effects readily obtained with minimum amount of labour, reducing cost of production, pleasing Customers, and also increasing profits

60 A, 100 a
6 FOLST.
About $s$ ith.
PRINTERS IN DOUBT REGARDING THE ADAPTABILITY AND usefuiness of this Original and Striking Letter should send at once for Booklet showing many Practical illustrations of every-day work entirely in the Lining Bold Britannic Series Stephenson, Blake \& Co. and Sir Charles Reed \& Sons.

## LINING BRITANNIC ITALIC.

# HANDSOME MODES Smart Costumes <br> MODERN DESIGN Consideration 

## BRIGHT ADVERTISING Increases Business

AMERICAN POINT SYSTEM Accuracy Guaranteed … 34 porst.
GOVERNMENT ADMINISTRATION Hague Peace Conference Royal Shakespearian Society

## LINING BRITANNIC ITALIC.

## SPLENDID SERIES FOR ADVERTISEMENTS Especially when Used in conjunction with Lining Britannic and Bold Britannic

44 s .80
12 Polvt
About la lb.

## BRIGHT AND COMMANDING Effects rapidly produced by using the Britannic Family. Cast entirely on Point Line DISTINCTIVE SERIES

$56 \mathrm{~A}, 100 \mathrm{a}$.
4 potst
About s it .
THE LINING BRITANNIC ITALIC SHOULD be freely introduced wherever bold and striking effect is required. This Series being Cast on the Point System, readily lines with any Member of the Family by Justifying varying slzes with Polnt Lead advantages of lining type

4NA. 100 a .
10 Point.
About 10 th.
THE LINING BRITANNIC FAMILY should be introduced wherever a striking effect is required. Cast throughout on the Point System the Series are interchangeable.

STANDARD GUARANTEED
$64 \mathrm{~s}, 1 \mathrm{Ba}$ a
6 porst
thout is 18
THE BRITANNIC FAMHEY SHOULD BE INTRODUCED where Bold and Striking Characters are required. Made of Highest Quality Metal and containing no Serifs, the Lining Britannic, Lining Bold Britannic and Lining Britannic Italic are admipably adapted for Iong runs on the Machine, such as would of ten be required when printing Drapery Catalogues, dic.

POINT SYSTEM FACILITATES OUTPUT


# MODERN IMPROVEMENT The Nineteenth Century has made notable progress with 

## NORTHUMBRIAN

 Panoramic Views of Mountains and Rivers supplied onRECONSTRUCTIONS American Point Line System only adopted throughout this book

GENIUS OF SHAKESPEARE
Many persons are very sensible of the effect of fine poetry on their feelings, who do not well know how to refer such feelings to their causes ; and it always


## INTERESTING REPRODUCTION

 Photographs Copied and Enlarged with Experience and PromptitudeSTEPRESNON. HLAKE \& CO.

## LINING GROTESQUE, No. 10.

# MORNING COSTUME Fashionable Materials 



MANCHESTER Popular Services from Ship Canal
$\qquad$ SOUTHERN SHORES Frequent Train Service between Edinburgh and Eastbourne via London

44 A .10 a . 4 Porst. About tall. BEAUTIFUL DEVONSHIRE Charming and varied scenery may be found in the vicinity of old Clovelly, familiarly known as England's Eden by the sea

# NORTH HIGHLAND ROUTE embraces many famous places combining pleasure in Scotland 

LINING GROTESQUE, No. 8.

# BOHEMIAN Nominates PRODUCTION Lining Series REMEMBRANCE Popular Design 

 EVENING CONCERTS Pianoforte Recitals
## STEPHENSON, BLAKE \& CO. Cast Superior Quality Type

 ON THE AMERICAN LINING SYSTEMGuaranteed Accurate to Standard BY THE ADDITION OF new and artistic Types you help out new ideas

ADVERTISING IS NOW AN ART, dependent upon practice; it is a skilful combination of knowledge and capital £1234567890
$52 \mathrm{~s}, 16 \mathrm{a}$

## 10 porst

LENGTHY ARGUMENT UNNECESSARY.
Good business men know that a neat, tasteful job of printing will attract the attention and inspire confidence £123
a0 s. 130 a.

* point.

About sp ib.
HAVING TYPE ATTRAGTIVE IN DESIGN IS HALF way towards good printing. You could hardly expect a builder to construct first class houses from the materials of old, dilapidated buildings

60 A. Deon.
a point.
About a th
FOR MANY YEARS THIS USEFUL GROTESQUE SERIES HAS been in conspicuous usage in nearly every printing office, and is to-day as popular as ever. Its great legibility and effectiveness make it preferred in many places where the less easily read fancy letter would be unsatisfactory

sif Chamles reed a sons.

## LINING GROTESQUE, No. 9

# RIGHT PRODUCE Recommended 

# HANDSOME BORDER Moderate in Price 

# THIS HANDSOME SERIES OF LINING GROTESQUE Cast throughout Point Body, Line and Set 

# AMERIGAN METHODS AT BRITISH PRICES Simple and Accurate Composition 

## GROTESQUE SERIES SHOULD form an important feature in Magazine Advertisement

PRINTERS FAVOUR GROTESQUES BECAUSE of their greater durability: there are no serifs to be bruised or hair-lines to gap
-wn.wn. 1 ryont. ADVERTISERS FAVOUR GROTESQUES because of their great simplicity and readability in all kinds of work

POINT LINE ENABLES THE COMPOSITOR EASILY to secure the Accurate Alignment of any one size with another without resorting to the use of card or paper. En Quad Figures 1234567890
this fine grotesque series possesses an individuality which will appeal to both Printers and Advertisers as being clearly cut, forcefut and attractive, whilst embodying all the Latest Developments of the American Point Lining System.

## COMPLETE PRINTING OFFICES FURNISHED

Beginners should note the fact that we are regularly supplying Complete Printing Office Outfits, which embody all the latest American labour-saving devices in Type, Material and Machinery

## WITH LABOUR-SAVING TYPE \& MATERIAL

## LINING CONDENSED SANS SERIFS, No. 7

PERMANENT FASHONDemand Enhanced
AMERICAN POINT SYST
 Practical Achievement

# SPIENOID CONDENSED SERIES 

 Usefiul Gradation of Sizes
## PRODUCTIVE ADVERTISEMENTS CREATED

 With Forcefiul and Attractive Letter
## DEVELOPMENT OF INTERESTING TERRITORIAL ARMY SCHEME

Proposals of the Government Carried by Large Majority

## MANCHESTER ECONOMIC ASSURANCE CORPORATION Representatives of British Theatrical Enterprise

## BROMSGROVE HORTICULTURAL SOGIETY

 Regulations of Metropolitan Police engineering experiments at portsmouth Photographic Views of Mountain Scenery
## OBSCURE IMAGININGS AND IMPERFECT DEDUCTIONS

 The dogmatic speculations of former ages only exist at present in the prejudices of the vulgar. 1234567890IMPROVEMENT IN LOCAL GOVERNMENT BOARD ADMINISTRATION The dogmatic speculations of former ages only exist at present in the prefudices of the vulgar, or in circumstances 234567890
hague peace conference discourses on international disarmament The dogmatic speculations of former ages only exist at present in the prejudices of the vulgar, or in circumstances where, as if conscious of their weakness, they willingly keep themselves in the shade 67890
-4. A. 130 a.

- potst.

About 5 : 1 .
STEPHENSON, BLAKE \& Co. AND SIR CHARLES REED \& SONS, LETTER FOUNDERS The dogmatic speculations of former ages only exist at present in the prejudices of the vulgar, or in circumstances where, as if fully conscious of their weakness, they willingly keep themselves in the shade. They also maintain themselves 1234567890

HIGH-CLASS, ARTISTIC

## PRINTING

IS SELDOM SATISFACTORILY PRODUCED WITH INFERIOR MATERIAL.

STEPHENSON, BLAKE \& Co. are continually furnishing Offices throughout on most approved methods, and with Material which cannot be excelled for quality.
TYPES and BORDERS are cast on the latest development of the American Point System, of highest quality metal.
FRAMES are built on space-saving principles, and combine strength with durability.
CASES embody all the modern ideas, including three-ply bottoms and best finish.
BRASS RULE entirely on Point Bodies, and a great variety of faces.
MACHINERY by the best makers, embracing Wharfedales, Platens, Cutters, \&c.

BEGINNERS SHOULD ENTER INTO
CORRESPONDENGE
immediately with
STEPHENSON, BLAKE \& Co.
And SIR CHARLES REED \& SONS
Sheffield and London

## LINING CONDENSED SANS SERIFS, No. 5.

# ELEGANT DESIGN Durable Material 

## FURNISHER Harmonium

## MEMORANDUM Demonstration

 MORNING PERFORMER Physical Deportment STEPHENSON, BLAKE \&Co. have pleasure in submitting this Favourite Series cast onAMBITIOUS COMPOSITORS SHOULD carefully study the various Specimens issued by the Type Founder, as well as the Advertisement pages $£ 1234567890$

Atout 5 青.
TECHNICAL EDUCATION PROVES VALUABLE when the student determines to overcome the difficulties and to learn something of the Principles and Theory of the Art Preservative, and

Wikia A POINT. About 4 the
PUBLIC TASTE IS BEING SILENTLY EDUCATED AND improved, and will not tolerate bad printing, thus giving striking demonstration of this important progress in art. The advertiser must command the attention of the public

## BRITISH PRODUCTION Everywhere Popular

## LINING CONDENSED SANS SERIFS, No. 10.

(Reed's Condensed Grotesque, No. 2.)

## EmINENT HIBERNIAN PRODUCE MERCHANTS Metropolitan Musical Society Regulations

## ENGLAND

touring excursions
Embracing the
Cathedral Cities Noted Ruins

AND ALL
PLACES OF HISTORIC INTEREST
Go 80
AUTOMOBILES LIMITED
Kingsway Garage, London

CONDENSED SANS SERIFS
are popular because simplicity

20 A .40 a . in pornt. About s m .
CONDENSED SANS SERIFS HIGHLY
popular on account of their readability

CONDENSED SANS SERIFS ARE VERY POPULAR because of their readability, and the Printer knows that in years to come they will ever hold a place

CONDENSED SANS SERIFS REMAIN POPULAR BECAUSE of their readability, and the Printer knows that in years to come they will always hold a foremost place in Typography

CONDENSED SANS SERIFS ARE POPULAR BECAUSE OF THEIR readability, and the Printer knows that in years to come they will ever hold a foremost place in Typography. There is room in every printing

Nos. A. 130 a .
CONDENSED SANS SERIFS ARE POPLILAB BECAUSE OF THEIR PEADABUITY and the Printer knows that in years to come they will always hold a foremost place in Typography. There is room in every printing establishment for several variations

# DESIRABLE MODERN RESIDENCE Handsome Parisian Ornaments 

## LINING CONDENSED SANS SERIFS, No. 1.

## CONTINENTAL ENGRAVINGS ORIGINAL BORDERS AND NOVEL DESIGNS

## IMPROVED FACILITIES FOR DISPLAY COMPOSITIION

## CONDENSED SANS SERIFS WILL ENHANGE AN ADVERTISEMENT

## ADOPT POINT SYSTEM THROUGHOUT AND ENSURE MATHEMATICAL PRECISION

NEW POINT LINE DIAGRAMS MAY BE OBTAINED ON APPLICATION TO STEPHENSON BLAKE \& CO. AT SHEFFIELD OR LONDON

THESE FIGURES BEING CAST ON NUT QUAD BODIES ARE SUITABLE FOR TABULAR WORK 123456
complete printing offices funnished with the highest quality type CAST ON THE AMERICAN POINT LINING SYSTEM TYPES AND GORDERS ARE GUAAANTEED CORPEOT TO STAMDADO

OFFICES PLANNED AND FITTED THROUGHOUT ON LATEST AND APPROVED PRINCIPLES SPACE AND LABOUR SAVING FURNITURE AND MATERIAL OF EVERY DESCRIPTION

## ANGELUS-BRINSMEAD PIANO

unique combination of two worlo-fameo instruments.
The established reputation and high standard of the ANGELUS Player and BRINSMEAD Piano ensure pre-eminent artistic qualities of tone and expression and the perfection of touch and repetition also the maximum of reliability and durability. Any make of Piano taken in part exchange for the ANGELUS PLAYER PIANO, which may be purchased for cash, or by deferred payment.

Kindly call, or write for Catalogue and full particulars to
HERBERT MARSHALL,
angelus hall. regent house, 233 regent street, lonoon, w.

sIR CHARLES REED a sons.

## LINING CONDENSED SANS SERIFS, No. 4 a.

## MODERN METHOD

| PRIII | Points |
| :---: | :---: |
| AMER | MoD |
| Perfeit | Gm |
| manuf | Metal |
|  |  |
|  |  |
|  |  |

## POINT LINING SYSTEM

## LINING GROTESQUE, No. 4 A.

## HIMES

 ROMAN MARINERS ENRICHMENT MODERN DESIGN BRIGHTON HOSPITAL 14 POINT.STEPHENSON. BLAKE \& Co.

BIOGRAPHICAL REMINISCENCES

OFFICES FURNISHED THROUGHOUT POINT LINE TYPE AND MATERIAL

52 A.
THE AMERICAN POINT SYSTEM PERFECT ADJUSTMENT SECURED AUTOMATIC ALIGNMENT
$40 \mathrm{~A}, 60 \mathrm{~A} \quad 6$ POIST (CAPs. AND SM . Caps.). About 3 ib THIS SERIES IS CAST THROUGHOUT UPON point title line, enabling the printer
to Line all the Sizes Accurately Together
$\qquad$
LINE TYPE, WILL BE FURNISHED ON APPLICATION TO
the foundry, sheffield, or aldersoate street, london.


SIR CHARLES REED \& 8ONs

## REMOVE

 mentions $20 \mathrm{~A} . \quad 24$ POINT. NORMANTON ingarceration PRONOUNCEMENTS ${ }^{10} \mathrm{~A}$.12 PORST.
PHONOGRAPH COMPANIES
**.
10 polst.
About 4 1 t .
APPLICATIONS CONSIDERED
max.

- point.

REMARKABLE MODERN DISCOVERY

## PRINTING



10 A. ©6A.
6 POINT Caps. And SM. Caps.
About an.
INTERESTING DOMESTIC AND COMMERCIAL RELATIONS ADVENTURES IN THE AMERICAN BACKWOODS Deterioration of Textile industries in Germany

LINING GROTESQUE, No. 7A.

Ihe A. 52 a. 6 POINT (CAPs. AND SM. CAPs) About a lb.
ORCHESTRA OF CONTINENTAL PERFORMERS SELECTIONS DAILY DURING MARCH
South Kensington Technological Examiners
FULL PARTICULARS ON APPLICATION


4A. 60 A .
8 Point on 6 Point (Caps. and Sm. Caps.).
About 2 Hb .
preliminary announcement or demonsthations throughout wioan

comparisons of english and american thade publications Comennoium or Penmanomin contamina onizntal Phobuerions

PORTHOLIO OF ENORAVINGS ISSUED in teas

## ANNOUNCEMENT.

havina been ravoured by the aest operatic simoers OF THE DAY, WE HAVE OREAT PLEASURE IN INVITINO YOU TO A GRAMOPHONE CONCERT, NELD EVERY WEDNESDAY afternoon at a, zo. FAMOUS BANDS, LEADING TENORS, AND INSTRUMENTAL SOLOS IN GREAT VARIETY, ABENTS arE inviteo to examine our machines and hecords.
the Gramophone Company.

# Artistic decorations enhanced by the judicious selection of colours TYPOGRAPHICAL DESIGNS 

Artistic type designs are enhanced by the judicious harmonising of colours and careful selection of paper SPECIMENS OF LETTERPRESS PRINTING


24 $\mathrm{A}, 40 \mathrm{a}$.
Artistic printing is not dependent so much on the selection of high priced paper and expensive copperplates as SELECTION OF TYPE DESIGNS

Artistic printing is not dependent so much on the selection of highly priced papers nor of expensive copperptates, but simply the application of a little DISCRETION IN SELECTING TYPE FACES

Artistic printing is not dependent so much on the selection of highly priced paper nor of expensive copperplates, but is simply the application of a little discretion in the selection of paper combined with dignified type designs. 1234567890 TYPE SPECIALLY CHOSEN TO SUIT REQUIREMENTS

20 s . win.
s polst.
About 4 ib.
Artistic printing is not dependent so much upon the selection of highly priced paper and expensive copperplates, but is simply the application of a little discretion in choosing the paper combined with a dignified type design, the type being specially chosen in every instance to meet REQUIREMENTS OF THE INDIVIDUAL CUSTOMER'S BUSINESS

## LINING BOLD ITALIC GROTESQUE.

# Printers consider various economical advantages before ordering founts, for recent improvements FACILITATE MODERN COMPOSITION 

Printers must consider various economical advantages before ordering new founts, for the improvements recently introduced embrace numerous labour saving methods

Printers must consider every economical advantage when ordering new founts, for the improvements recently introduced are

RECOGNISED AS REMUNERATIVE

Printers should consider the economical advantages before ordering new founts, for the improvements recently introduced by the founders are of greatest IMPORTANCE TO PROGRESSIVE EMPLOYERS

Printers must consider the various economical advantages before ordering new founts, for the improvements recently introduced by the founders are too important to be ignored, reducing as they do the cost of production. 1234567890

FURNISH ON THE AMERICAN POINT LINING SYSTEM
$60 \mathrm{~A}, \mathrm{sin}$.
4 boint
Printers should consider the various economical advantages before ordering new founts, for the improvements recently introduced by the founders are too important to be ignored, embracing as they do time and labour saving methods, thereby reducing the cost of production

SAMPLE BOXES OF POINT LINE TYPE FORWARDED FREE


## POINT LINE TYPES Accurate and Durable

LINING SKELETON ANTIQUE, No. I.

About s 隹.
METROPOLITAN AND PROVINOLAL UNION BANKING COMPANY having various Branch Establishments throughout England, and several Correspondents at home and abroad, presents numerous facilities to parties changing their residence or intending to travel, as well as to Officers of the

METROPOLITAN AND NATIONAL BANKING OOMPANY having various Branch Establishments throughout England, and numerous Correspondents at home and abroad, gives great

40s. nos.
12 rotse
Strut + B
METROPOLITAN AND NATIONAL COMPANY having various Branch Establishments throughout England, and several Correspondents at home and

NATIONAL AND PROVINCIAL BANK has many Branch Establishments among

NATIONAL BANKING HOUSE having many Branches among

MUNICIPAL BANKS Established Branches

FIRST BANK
having Branch
PERSIAN BANK Branch established

## BANKING COMPANY

 having several BranchesNATIONAL DEPOSIT BANK having opened many Branches at home and abroad, with over 2408

MUNICIPAL BANKING COMPANY having Branches established throughout England with numerous Correspondents
45. 3010

8 Foist.
About 6 ll .
METROPOLITAN BANKING CORPORATION having numerous Branches established throughout England, with 3620 Correspondents at home and abroad, this Bank presents unlimited facilities to

# COMPLETE PRINTING OUTFITS Stephenson, Blake \& Co. Sheffield 

TEPHENsos, hLAKE \& Co.

## DIN ham MASON merchant 0 moist. ERITH BANK <br> HOME mound BANKING new Branch DEPOSIT BANKS having many Branch establishments about <br> NATIONAL CREDIT COMPANY

PROVINCIAL BANKS having Branches founded for convenience of clients
mantua.
to moist.
Ahout 10 B
MUNICIPAL BANKING COMPANIES having Branch Establishments throughout England, and 230 Correspondents abroad, grant numerous facilities to parties about
having now Branches established in London and 280 Agents abroad, presents great facilities to parties about to change their residence or
at A. bea

- Poist.

About F 胡,
NATIONAL AND PROVINCIAL CORPORATION having many Branch Establishments in England, and 360 Correspondents abroad, presents various facilities to parties who contemplate a change of residence or about to travel, as well as to Officers of the Army and Navy for receiving or sending of
41.110 a

5 porst
Houts th.
METROPOLITAN AND PROVINCIAT, BANKING CORPORATION havig numerous Bramch Estableiments throughout England. and over 290 Correspondents at home and abroad, this Bank gives great facilities to parties changing their residence or about to travel, as well as to Omcers of the Army and Navy for recelving or sending their remittances, and last year the aggregate value of guaranteed deposits amounted to $£ 25,470$, showing a decided increase above the previous

NATIONAL AND PROVINCIAL BANKING COMPANY having numerous Branch Establishments throughout England and 380 Correspondents at home and abroad, this Bank gives and 380 Correspondents at home and abroad, this Bank gives travel, as well as to Officers of the Army and Navy for sending

# NOMINATIONS Parliamentary 

## PROVINCIAL Deposit Banks

BANKING HOUSE having Branches in over 260 towns and

## BIRMINGHAM BANKS

 having numerous Branches throughout 230 importantMUNICIPAL BANKING CORPORATION having prosperous Branches established in England, with 2840 Correspondents at home and abroad, gives facilities to any

PROVINCIAL COMPANIES having Branch Establishments and over 2680 Correspondents

## (as. 1wan 10 forst

METROPOLITAN AND NATIONAL BANK having a very prosperous Branch Establishment in Amsterdam, and over 2950 Correspondents at home and abroad, gives great facilities to parties

METROPOLITAN AND PROVINCIAL BANKING COMPANY having numerous Branch Establishments in England, and also 2430 Correspondents at home and abroad, this Bank offers great facilities to parties changing their residence

20 L .15 a . 6 Foint. About s th. METROPOLITAN NATIONAL AND PROVINCIAL CORPORATION having numerous Branches established throughout Enshand, and 2830 Correspondents at home and abroad, this Bank gives great facilities to parties about to change their residence or intrnding to travel, as well
as to Officers of the Army and Navy for the rcceiving or forwarding of

# OFFICES Sheffield and London 

## LINING EXTENDED CLARENDON.

# The ORIGIN of Type-Bodies and the nomenclature which has grown around them is a branch of Typography $£ 678$ 

THE ORIGIN of Type-Bodies and the nomenclature which has grown around them, is a branch of our Typographical antiquity which has always more or less been shrouded in obscurity. Imagining, as we do, that the moulds of the first Printers were £123
on 4.100 a .
10 forsy.
Howt to th.
THE ORIGIN of all Type-Bodies and the nomenclature which has grown around them, is a branch of Typographical antiquity which has always been shrouded in more or less obscurity. Imagining, as we do, that the moulds of the first Printers were of a primitive construction, and, though conceived on true priciples, were to £1234
as A. 12~a.

- Polst.

Shout x 16.
THE ORIGIN of all Type-Bodies and the nomenclature which has grown around it is a branch of Typographical antiquity which has always been shrouded in more or less obscurity. Imagining, as we do, that the moulds of the first Printers were of a primitive construction, and, though conceived on true principles, were adjusted to the various sizes of letter they had to cast more by eye than by rule, it is easy to understand that founts would be cast on no other principle than that of body $£ 12345$
(4-A.130a.
a Poist.
thout a it.
THE ORIGIN of all Type-Bodies and the nomenclature which has grown around them, is at branch of Typographical antiquity which has always been more or less shrouded in obscurity. Imagining, as we do, that the moulds of the first Printers were of a primitive construction, and, though conceived on true principles, were adjusted to the various sizes of letter they had to cast more by eye than by rule, it is easy to understand that founts would be cast on no other principle than that of ranging in body, and line, and height in themselves irrespective £123

50 A .104 a .
8 Poist.
Ahout 3 it
THE ORIGIN of Type-Bodies, and the nomenclature which has krown around them, is a branch of Typographical antiquity which has always been shrouded in more or less obscurity. Imagining, as we do, that the moulds of the first Printers were of primitive construction, and, though conceived on true principles, were adjusted to the various sizes of letter they had to cast more by eye than by rule, it is easy to understand that founts would be cast on no other principle than that of ranging in body, and line, and height in themselves, irrespective of the bedy, height, and line of other founts used in the same Press. When two or morefounts were required to elgas

## LINING CLARENDON

A very Useful Series for Sideheads. Dictionaries, Time Tables, Catalogues, Price Lists, Ec.

> An eminent Austrian Musician residing for a considerable time in our Metropolis, has taken the trouble to communicate several WESTMINSTER BRIDGE

Granite embankments have changed the Thames into a pleasant object and a healthy and most agreeable resort. Our roads and pavements are safer, smoother and less noisy, and humanity has provided refuges for the pedestrians threatened by storms 12345678

THAMES EMBANKMENT IMPROVEMENT

60 A. 12 sa a
11 potxy.
About il H .
There is considerable evidence that such acquired facilities of passing into certain modes of cerebral action can very often be transmitted, more or less complete 12345
TRANSMISSION BY INHERITANCE
108. 125 a a 12 POINT

Gardening is both a source of interest and pleasure, and helps to maintain good temper and good health. Moreover 2345

## THE PLEASURES OF GARDENING

к Porst.
About 8 ll
The highest characterisation is that where the work has been mentally cartooned beforehand, by a process that is intensely conscious, but patient and silent, an occult evolution of life: then follows the glory of wielding words, and £1234567890 QUALITY OF FINISH IN POETIC EXECUTION
4.5170 a . 6 POIST. Ahout 5 th

This Clarendon Series is now east on the American Point Lining System. and should prove invaluable to Printers who make a special feature of Time
Tables, Catalogues. Dictionaries. Price Lists, besides being very useful for Tables, Catalogues. Dictionaries, Price Lists, besides being very useful for
Sideheads, Cut-in-Notes, \&o. Below will be found a few examples of it used in conjunction with Body Founts also cast on Point Line $£ 1234567890$ STEPHENSON, BLAKE \& Co. and SIR CHARLES REED \& SONs Foundry, Sheffield ; and 33 Aldersgate Street, London

72A. 150 a .
9 poist.
Ahout 9 H .
The erudition manifested is extraordinary, almost every page abounding with quotations from Latin authors, the great variety of learning, quotations from scarce and curious books, sparkling with wit VARIETY OF LITERARY INFORMATION
 pound of lead, antimony, tin and copper

Printer, $n$. One who prints, impresses or stamps : especially. one who prints newspapers and

Printing press, $n$. A press used for printing books, newspapers, bills and the like.

Point Line signifies that the

American
Lining
System.
istance from the line of the face to the edge of the type measures a definite number of points. All type so cast will line correctly at the foot by justifying with point leads, clumps or quads. Founts which consist of upper and lowercase Point characters are cast upon what is Common termed Point Common Line, and Line. type so cast to any one size, either jobbing or body letter, will line accurately at the foot without justification.

| ELOWERTN |  |  |
| :---: | :---: | :---: |
| 3 Achilles Eupatorium, that heads, yellow Howers |  | 6 |
| 2 Achillen Mongolica, corsmis white, single flower | 0 | 8 |
| 4 Achilles The Pearl, double white, grand |  | 0 |
| 6 Aconitum Napellus bicolor, blue and white |  |  |
| 5 Accoitum Napellus Albus, fine white |  | 8 |
| 8 Agrostemma Coronaria Flos Jovis, fine rich pink |  | 6 |
| 3 Alstromeria Aurantiaca, orange, Peruvian Lily ... |  | 0 |
| 9 Astilbe rivularis, drooping cream plumes |  | 0 |
| 1 Bupthalmum salicifolium, neat bush, yellow |  | 4 |
| 3 Campanula grandis, blue sancer shaped flowers | 1 | - |
| 9 Camp. Persicifolia alba, large white | 2 | - |
| 2 Camp. Pyramidalis, Chimney Camp, bue |  | - |
| 4 Centaurea Montana, true blue, larke ... | 1 | 0 |



## FANCY DISPLAY AND CIRCULAR LETTER

## Stephenson, Blake \& Co.

SIR CHARLES REED \& SONS
Foundry: Sheffield. London: 33 Aldersgate St.

## LINING DE VINNE ORNAMENTED.

## FINE <br> Cards

CHIMES Journal
AMERICAN POINT Lining System will aid the Compositor

AMERICAN POINT LINING System saves both time and labour, and is an invaluable aid to intricate composition
mana
10 moist.
Aboat 8 in.
THE AMERICAN POINT LINING System considerably reduces the intricacy of colour jobs, and is of great assistance in tabular work

## wa. 7 ma . <br> - rownt

thout 4 th
THE AMERICAN POINT LINE SYSTEM is fully explained in a little leaflet, which also shows by means of diagrams how all sizes can be made to line automatically by fustlfylng them together with Point Leads

## in poist. <br> IRONCLAD Broadside

HISTORICAL Prodactions

NOVEL DESIGNS Conversational

# BIRMINGHAM Masic Stores 

## LINING DE VINNE ORNAMENTED ITALIC.

# MAINHPoints 

 FURNSH*<br>SAVES MONEY Time \& Labour

DETAILED ESTIMATE With Care sent for Complete Outfit on the American System <br> \title{
POINT LINE <br> \title{
POINT LINE Economises
} Economises
}

ENLARGES OUTPUT Redaces Expense

24s.300.
12 pons.
About ofb.
THIS HIGHLY STRIKING ITALIC forms an artistic companion series to its Roman namesake the recently issued Lining De Vinne Ornamented

10 foist.
About st b .
beginners should note this fact that we regularly supply Complete Outfits in the latest American style, inclading all Body and Jobbing Founts cast Point Line.

OUR COMPLETE OUTFITS INCLUDE BOTH BODY and Jebbing Type cast on a Uniform Lining System, together with the latest and best Labcur Saving Machinery, Fittings, Cases, Frames, Cabinets, \&c.

# EST ABLISHED Sheffield House 

## LINING HOGARTH.

$$
\begin{aligned}
& \text { LINING SERIES } \\
& \text { Quaint Design } \\
& \text { SUPERIOR PRINTING } \\
& \text { Artistic Stationery } \\
& \text { MODERN PRODUCTIONS } \\
& \text { Facilitate Composition } \\
& \text { SOUTH KENSINGTON MUSEUM } \\
& \text { Natural History Department }
\end{aligned}
$$

DESCRIPTIVE HISTORICAL CALENDARS
Enthusiastic Arctic Explorers Anecdotes of Celebrated Statesmen

## LINING HOGARTH.

# TEMPERANCE DEMONSTRATION IN PORTSMOUTH Detailed Catalogue of Household Furniture Pronouncing Dictionary of the English Language 

12 PORNT<br>PRINTING OFFICES FURNISHED<br>with Highest Quality Type<br>on the American Point System

w..4.
a polve.
AMERICAN STANDARD STRICTLY GUARANTEED
No other Point Measurement Correct
Intending Purchasers should ask for Samples

ECONOMICAL OFFICE FURNITURE AND
wood Material Kept in Stock at
Sheffield, and Aldersgate St., London
$44 \mathrm{~A} .94 \mathrm{a} \quad 6$ Polxt
STEDHENSON, BLAKE \& CO., SHEPHIELD AND LONDON
Furnish Outfits on the American System
Including Body Letter and Display Founts on Point Line


OGARTH, since its first production, has come into favour as perhaps the most original and artistic of the quaint Old Style display faces now greatly used in the highest class of printed work. It may be observed that the series now comprises a com= plete gradation of sizes from 60 point to 6 point, making it most effective and useful for every style of display.

## LINING CHANTREY.

## Home - Gardener

This Publication was first issued in January 1904

# STEPHENSON Blake \& Co. 

Westmoreland Avenue, Salisburv,

# Bot. of CORNELIUS STRONG, 

| Servants' <br> Liveries <br> Made up | Tailop and Habit Makep. | Uniforms <br> Dress Suits <br> Mantles |
| :--- | :--- | :--- |

and immediately met with favour. The CHRISTMAS Number contains

## Coloured - Supplement

Showing Favorite Plants in full bloom, with Hints on Modes of Cultivation.

## THE CHANTREY Protected Series

DESIGNED AND CAST In Sbeffield, England

## LINING CHANTREY.

## THIS CHOICE SERIES is named after Sir Francis Chantrey

Sir Francis Chantrey, the famous sculptor, was born in the parish of Norton, a suburb of Sheffield ELECTED ROYAL ACADEMICIAN Genius Fittingly Rewarded

## HUNTINGDON ART STORE

WE EXTEND A CORDIAL INVITATION TO YOURSELF AND FRIENDS TO VISIT OUR

## First Annual Clearance Sale

Saturday, November 12th.
Music Afternoon and Evening.
 E have been making great preparations for the Autumn
and Winter trade, and are now fully prepared to cater to
the tastes and needs of the most fastidious purchasers
of Interior Decorations, Art Metal Work, Bric-a-Brac, \&c.
We are showing new ideas in Curtains and Draperies.

CORNER OF NEW GRAINGER STREET AND SCOTSWOOD ROAD.

The proximity of the great Sculptor's birthplace to Sheffield, coupled with the resemblance which the design bears to monumental lettering, make the name chosen most appropriate for the Series CAST BY STEPHENSON, BLAKE \& CO. SHEFFIELD London: 33 Aldersgate Street, E.C. Design Registered on 25th danuary, 1904.

## THE SERIES IS SUPPLIED

American Point Body, Line \& Set, warranted

The CORRECT STANDARD

## LINING ARABIAN.

## THE AMERICAN SYSTEM Point Body, Line and Set

## ADMIRABLE SERIES New Display Letter

| HANDSCME DESIGN | MODERN EMBELLISHMENT |
| :---: | :---: |
| Artistic Effects | Effective Display Type |
| Elegant and Tasteful | Suited to all Styles of Work |
| CASES AND PRINTING MATERIRL | AGENTS FOR CHANDLER \& PRICE PLATEN |
| Kept in Stock and on View | Chandier and Price Paper Cutter |
| London Warehouse: 33 Aldersgate Street | Strongest-built and Best Machines of their Class |
| And Letter Foundry, Sheffield | Particulars and Prices on Application |

## LINING ROMANY

 <br> \title{
## 60 PoIst <br> \title{ \section*{60 PoIst <br> <br> HOMIER <br> <br> HOMIER Roman 

 Roman} EHISIORIXNN
NOMRIMatol

## NORTEI MIEAD Fapm FIouse

## MODERN DRSIGN Persian Cappets

ROMMxNER zumenican

14 A. 20 an .

FASEIION NOTES Fiome Chat
Restored 1907

IsA. 21 a a.
10 porst.
About 5 ll . HOEUTHKR सRTRESTE EIighest Cinpade Saturalay Buening

## LINING OLYMPIAN.

## MODERN PRINTS American Metநod

PROFITABLE Investment
13. .

14 poss.
ARTISTIC SERIES Lining Olympian
na. 4 a . 12 poist.

About ef 1 .
ACCURACY GUARANTEEV
witந Type cast on tЂe
American Lining System.
24. ana

COMPLETE PRINTING OFFICES
Furnisђed on tநe Latest
and Most Approved MetЂods
sat. 64 an

- point.

Atoutall.
SPECIMENS OF OUR LATEST TYPES, Borders, Furniture \& Material forwarded on receipt of Trade Card

## STEPHENSON, BLAKE \& Co.,

In issuing tbis book to tbe trade, Ђave great pleasure in drawing tbe attention of printers to tbeip new ..
TYPES and BORVERS

Of the bigbest durability, superior botb in quality and design, suitable for producing every class of work, and east upon . . . .

AMERICAN POINT BODY, LINE and SET.

## STEEL FURNITURE Made to American Point

## LINING FLEMISH EXPANDED．

## HIGHEST QU不LITY TYPE不mepican Point System

## PRINTING M不TERI不L Write for Catalogue

 10 A． 16 a ．in pori
About 7 B ．
OFFICES FURNISHED THROUGHOUT Modern and $\mathbb{T} p p r o v e d ~ P p i n c i p l e s ~$

DUST PROOF FRAMES MANI WINDOW CABINETS Superior Punching and Eyeletting Machines

GORDON PLTTEN PRESSES 不ND PTPER CUTTING MAEMINES Stephenson，Blake \＆Co．＇s Chases ape Exceptionally True

LINING ETRURIAN．


## LINING OLD STYLE GROTESQUE.

## MACHINES

## DANCE MUSIC

## MODERN METHODS

## FAVOURITE CHARACTER

 EASTBOURNE OCTOBER MEETING COMPANY

mi. - mont mine<br>DESCRIPTIVE MASTERPIECE<br>PUBLISHED IN 1907.<br>RATIONAL AMUSEMENT<br>HEALTHY HOMES

COURT HEALTH AND PLEASURE BY VISITING
DOUGLAS
IDEAL PLACE FOR BOATING, BATHING, FISHING AND GOLFING. CHEAP BOOKINGS BY VARIOUS ROUTES.
$\left.\right|_{\substack{\text { STEPHENSON, BLAKE \& Co. } \\ \text { and SIR CHARLES REED © SONS. }}} ^{*}$

LINING OLD STYLE OUTLINED.

(Registered No. 559282.$)$
$\square \mathrm{B}$ N

## EASTERN PICTURE

 SPRING RESORTSOUTLINED SERIES POPULAR

PRINTING COMPETITIONS, 1910.

The New Remedy for Weak or Falling Hair.

Ask your Chemist for Free Sample and List.


ASSISTS NATURE.
NOURISHES ROOTS.

Royal Arcade, Manchester,
19

Вот. оғ HOBBIES Ltd.
spectalities til Games and 习astimes.

## Bradford Ghoral Society.

Handel House, Regent Street,

## LINING SHADED LATIN.

HIGH GRADE NOTE FURNISHER MODELSERIES<br>24 Potst.<br>PARIS COSTUME 12 point About ath.<br>STEPHENSON, BLAKE \& CO LETTER FOUNDERS<br>POINT LINING FACES LABOUR SAVING WRITE FOR SAMPLES

## Bot. of Fred. Carton

PRINTER AND PUBLISHER

LINING GLORIA AND LINING ALGERIAN.

## Point Lining Method

## Designs for Printers

## This Quaint Letter

Will appeal to every Progressive Printer Being very suitable for General Artistic Display


## Distinctive and Economical

Sample Box of Point Type upon Application Correct American Standard Guaranteed

## Ease, expedition and accuracy attained

The Flexanora Series is not only most novel and striking in appearance, but has the further advantage of being Cast on the American Point System, Booy, Line and Set

## American Point System

## LINING GRAPHIC.

## Northern Amateue ©eamatic Society Distinguished Performances

This Popular Series is cast upon the American Eining System, thereby

Bot. of Charles Hapdy Peinter of Stationer

## REED'S LINING SHAKESPEARE.

## MUSICAL RECITALS Concerts for September <br> UNIQUE DESIGNS Brighton Arboretum

## SOMETHING ATTRACTIVE

 Restored British Cathedrals
## SOCIAL EVENINGS Modern English Song

FAMOUS PARIS HOUSE Branches in Amsterdam

EMINENT DRAMATIC AUTHORS<br>Adaptations from Ancient Writers

METROPOLITAN SOCIETY OF HORTICULTURE Members Instructed by Several Competent Teachers

## REED'S LINING MACAULAY.

## 60 POIST. <br> About is H . <br> TRodern Design

Point System Tigh Grade

Elegant and Фurable Tlacaulay Series

Repeated handling of types is as injurious as the impression

Repeated handling of type is as injurious as the impression of machines, and new type is necessary to obtain good Printing

Repeated handling of types is quite as injurious as the impression of machines, and to obtain Printing with the characters faultless new type is necessary


## Tanadsome Bozquet Garden Parties

## LINING IONIAN.

## Northern Educational Bureau Picturesque Westmoreland

Jwentieth Century Endowment Society Restoration of Ancient Carthage


## LINING BOLD MERCANTILE ITALIC.

## Gontinental Machinery Dutch \&Jtablishment

## Remarkable Flower Cultivation

 New Dramatic Performance
International Æxhivition at Wilmington Combined Industries Mepresented

Fine Mountain Scene Smart Fastion
Desirable ßuilding
Locat Government Board Aflexandra Paiace Siterary Contributors

Series of 7 Bold Mercantile $\mathcal{F}$ tatic Figures 1234567890 Sfmerican Point Line SPyðtem

Practical Fandbook.
2
Sfutomotiles
and
Steam Power

Enterprise Publication ©o. London and York

## LINING AURTOL OUTLINEE.

28 A .60 a . 13 POINT Ahout 6 ll

ApMISTIIC PRPINPERS MUSO
appreciale this Dainly Outline
Series, Which mosi effeckively
brighiens all high grade work.
AURUOL OUTLINE
WiUl be found usfur
for Sociely Ppinting.
ㄴ...
24 Potst.
About 9 Hh
PRINTERRS SHROURID F゚URNTST Their Offices with Eeconomy

ARTUSTIC * DESUGNS
Comomand Altmrion

For particulars of Auriol Borders and Ornaments used in these pages, see pp. 394 and 385.
The Capitals only of 36 Point and ? Point can be supplied to work in Two Colours, as shown below.

SHONON IN TWO COLOUTRS.

## BODERN ITETHOD

Elegant and practical ERLEGGANT PRACTICAL.


HERIBERT STEPMENS, Pholographer.

Christmas, 1907.
Hearkiest Greekings
for a very Happy Chrisimas and a Prosperows New Year from
BERNARD LOESRTE-STE WART.
adysmith Gardens,
Stockton-on-Tes.
North Finchicy.

STEPHENSON, BLAREE \& CO.
and Sir Chaviles Reed \& Sons.
にETRTERR FOUNDERSS.
WOOD LEETTER ANO MATERTAAL NANUFACPURERS.
LONDON: 33 Aidersgaib Sircel. Leifer Foundry, SHIEFPVELOD.

## $\zeta$ Lining AURIOL Series.

## $\gamma$

 For full particulars of Auriol Borders and Ornaments shown on these pages see pp. 324 and 325.THE introduction of this elegant and useful series opens up a new era in the history of Typography. The Artist who designed it drew each letter and ornament with a brush, instead of with pen or pencil, the steel punches being cut in faithful imitation of the original drawings. It will be agreed that this intereating departure has yielded extremely gratifying results, and the "Auriol" series will be recognised by all printers as a successful reproduction of arlislic brushwork.
ద్ర ద్ర ద్ర

The very effective Ornaments, showing a striking originality in design, will form rich embellishments for most occasions, and although introduce in connection with this particular series of letter, they can be appropriately used in all classes of Artistic Display.

LINING AURIOL AND ORNAMENTS.


ENGADINE. (Not on Point Line.)
Elegant Designs from Stephenson. Blake \& P Sheffield, and 33 A-ldersgate Street. London

Ornaments from $\partial$ hungary Summer Fashions


Stephenson, Blake \& \&o. Letter Founders Printing Offices Furnished Complete

This $W_{\text {waverley }}$ Series will be found suitable in various descriptions of modern Work

The $W$ waverley Series is popular on account of its suitability in Circular work as well as for Display purposes

The Waverley Series is popular on account of its suitability in Circular Work, while for Display purposes it will be found useful and striking, as shown in the examples herewith.

Picturesque Guide $_{\text {Books. }}$
$\square$ 8

Cumberland and . Westmoreland.


Price Sixpence.

円tccept Good Wishes for a
Bright and Merry Christmastide and a $\mathcal{Y}_{\text {app }} \mathcal{Y}_{\text {Pw }} \Upsilon_{\text {ear }}$
$X_{\text {mas 190\%. }}$
$\qquad$

## LINING CHARLEMAGNE.

$$
\begin{aligned}
& \text { * POPMLGRR* OESIGJS } \\
& \text { STEPWENSONBLTMRE }+\&+\widetilde{C O} \\
& \text { \% SMEFFIELG \& LONDON: }
\end{aligned}
$$

| NOVEIoTIES | GEORGE ЮEJT, |
| :---: | :---: |
| Pooket Bools of all Makes | Faney Goons Emporiam, |
| Timericess from Pranee |  |
| Mandisome dipenese Trass | North Parabe, Rochester. |
| Siver Moonte Ce Cubinets | Embraees tbis opportanity of tbanking tbe |
|  | Residents in Roebester and suprounding |
| Panee and Menuc Cmis | distriet for tbe support aceorded bim, and |
| Deeorated Indian Sepecns Ameriean Painted Photos | solieits inspeetion of bis new Premises. |

TMIS ELEGNNT KN® ロIGTINCTIVE SERIES will enable the Progresssive Ppinterp to obtain those Stpiking Effects in Typograpby now so mueb desired by, bis Patrons

[^9]
## REED'S LINING RECHERCHÉ.

Every Printer realises the necessity of having in his office a letter which will appeal to Customers

Every Printer realises the necessity of having in his office a letter which will appeal to Customers on account of its twofold merit of beauty and utility, and the series here shown is
104. 64 a
12 potst.
Abwat 6 is

Every Printer realises the necessity of having in his office a letter which will appeal to Customers on account of its two-fold merit of beauty and utility, and the series here shown can be recommended either for special classes of Artistic work, or for use in ordinary Printing. £1234367890

12s.00a.
to mons.
Alowt +11
Every Printer realises the necessity of having in fis office a letter which will appeal to fis Customers on account of its two-fold merit of beauty and utility, and the series fere shown can be recommended either for special classes of Atrtistic worfe, or for use in ordinary Printing, sucfi as Circulars, Programmes, Menu, Invitation and Cfristmas Cards

| Professor $\tau_{\text {readwell }}$ <br> Requests the pleasure of your Company on the occasion of his <br> Seventh Annual Dance | Wisfing You <br> Merry Xmas |
| :---: | :---: |
| feeld at the <br>  Saturday, Rovenber 23 ro, 1907. | Prosperous New |
| M 6 to 11 p.m. | Year. |



## SCRIPTS, BLACKS, \&oc.

## Stephenson, Blake \& Co.

SIR CHARLES REED \& SONS
Foundry: Sheffield. London: 33 Aldersgate St .

LINING SCRIPT, No. 3.
This Series is now cast on Sloping Bodies, avoiding risk of breakage.

2A. 10 a . 60 moist. About in th.

34. 10 a .
n post.




$\qquad$





Thepfield is Le.eden.

- llairle. 190s:

Tems Tivs,
Hie have mench piternsenie in calliing ettention to this Seviers of Fimpersient Script, which in its gevereel style aud finish clesely irsemblies the liast erpipiesplelete werk. The pefmenterity of this. Tesies is eliecolly quite pilienermeneel. and is deee met only to its mest clegont


 fiee firme "en dlyection usmenlly inheient in .Traijets.

 to Ie suplevier to most. if wet all, ether Srrifits.

The Thetted Limes whinh ene incelutled in
 as iequards time and lelirens.
 which will sececive cus mest comeful attontion.

$$
\mathbb{H e}_{e} \text { inmain. }
$$

Ifous fuithifully.
Stefilemsone Blatie is Coo.
$\qquad$
"

LINING IMPERIAL SCRIPT.
© Bons of Steptienson, Blake \&'Co. Lettes Tounders, Shepfield and Lomelon.


Laying of the Toundation Stone
Most How. the Mrianuis of Poundoudering.

$\qquad$ ..
$\qquad$


## LINING PARISIAN RONDE.

## Jo Reinkers and Stationers.

## PLEASE NOTE

(1) supply Complete Stintiny Oulfits on the faleet
(Mmetican Sllethioh,
Beat Entufity onfy

Our Complete Oulfita indfuke both
Boay and Cobbing crounts on the Sininy Eystem.
thius saving
Sime ana Sabour:
a
(Clmerican Style
Cases and
Woov Cabinels.
Chamider \&G Paice Cous
Sorion 'Pfaten
QKachines and
Cuttens, the beat of their dass
$\mathfrak{L e l l l e r}_{\text {Soundry, }}$ Shefficla. 1) car ©ito,
(De haie much pleasure in akking your attention to the 9 Con ©eries of type shown in this and the following pages, which wie hase recently producednaith iezy greal succes under the name of

$$
\mathcal{L i n i n g}^{R_{\text {Razisian }} \text { Ronde }}
$$

dThio new style of feltes combinces the legibifily of ovinazy Scsigh nith the delegance and adaplabifily of the beot work' of the engzaiez, and is lazedly wed both in (Ymezica and on the Continent as the faiourile lype for cieny kind of ©ociely slationery.

Seing cast on the (Ymerican Roint £ining Syplem and on square bozies, no difficully nill be experienced in composition, distribution or cortections with this ©eties.
?fours faillifully,
Slephenoon, Blake oflo. ane mir Chazles Thaed \& © ©ons.

Sonlon: 83 Alteragate mitest

## LINING

PARISIAN RONDE.

## DANCES.



Sons: Hend Sisloin of Beof
Ocnison
Shous und Wailud Clickens.
$\tilde{w}_{\text {will }}{ }^{2}$ Tut
Thakenefl Curaing.
Tine Selly.
"Hotel' Mketapole, 'Whitby.
(Corparationt, Pimitrò. \& 10,000.
©This is to Certify that
haus puid the undermentioned sum on account of Shazes in aboie
Company, The Eestificale being aaled

$$
\mathcal{L}^{\text {Ranland }} \text { Hadings, }
$$

$\square$

## LINING PARISIAN RONDE.

Cast on Square Bodies.

Sining Cazisian Tonde keing cout on Squate SBowe cou te compoos) or Distrifuted with the sume fucifity as owdinaty lype 1234506890

Suilable for (Deding Snilations and ciczy Wesciplion of Socicly Prinling

Qutiolic Ruinting proanced by Figigh Clase Oltalezial

Copperplate Prinling may be imilaled with this efine Series

## DISPLAY SCRIPT.

These Founts are cast on Sloping Bodies, line with each other, and lock together withour any iustification
To, of el evaman Trancis
Gferonshizue Vissunance Corvicration
$\ldots$...
 sTrom Élephenson Leonden

LINING FREEHAND.

## 1907.

1qos.

Hentiest Wishes
for a
Toyens Chrislmaslide
and
Glad New Ifear.

Aieficald W. Henderaen

24 Londship Sark.
Gieen Lumes, 11.
A. 74. An Potsi: About 1211

This Seipl ean Geeamposed and distributed like ondinaing Type, and is well a wited for work in which an imilation of fandurilimg is desined

## 10. A. 13: in

12 poist
About to B .
Altention is alse requested to the moviet of of the design, the acemiate jeining of letters, and sim. plicity of the Feunt, which eentains no duptieate ot tied soits. The Detted Lines included in


[^10]279

REED'S LINING CIVIL SERVICE RONDE.

1s poist
Deax Madam
In the accompranying
Bocklet will be found a fere selected designo of axtistic Intaid Einoteums. in the preparation of which neither expense nox effort has been spared to praduce the highest quality and best results. From the hygienic point of vieu. Lindeums are to bie preferned to Carpeto: they do not harkour dust and are quickly and easily cleaned.

Asouring you of our best semvices,
Yuurs faithfully.
MARK RUSHFORD \& Co.

## REED'S LINING UPRIGHT RONDE.

## is poist.

9.aisin,
aic lay to zomind you that c.in Eighternth, Imenal Falc talios place dusing the fothemaing uali, and sleutel il mel le amoniont for you to viait cuicatal lishtment may tec asone you that alt ciden formaided Iy past will inaive fiampt and impaitial allantion. Dll quals paichesed whilst the Iale is pacoculing wie sul jeed to a disocunt

 camonands, we late the lumeni lo iemain. I/, wis faillyfully.

ROBINSON \& WEAVER.

## LINING COMMERCIAL ITALIC.

14s. 76
14 moist.
The Directors have much pleasure in submitting their Seventh Immalal Statement for the consideration of the Shareholders, and though the year 1905 will be remembered by the prostration of mam! important STEPHENSON, BLAKE \& Co., SHEFFTELD IND LONDON:

$$
1 * \mathrm{~A}, 112 \mathrm{a} .
$$

10 Point
thout s th.
The Directors lave much pleasure in summitting their Seventeenth immual Statement for the consideration of the Shareholders, and though the !ear 1905 will be remembered b!g the prostration of man!! important branclies of


16A. 104 a .

## 12 moist.

The Directors have much satisfaction in submitting their Seventeenth Ammeal Statement for the consideration of the Shareholders, and though the year 1905 will be remembered by the prostration of many important branches of trade and METROPOLITAN AND PROFINCIAL B.ANKING CORPORATION:

## LINING TYPE-WRITERS.

In A. 116
12 FOINT, Xo. 2.
About 10 ith
TYPE-WRITING.--The increase in the use of Type-Writing Machines for correspondence has called for a Type face in close imitation of the same, and we hope that the founts here shown may meet with approval generally. We haave the pleasure to submit this Specimen of No. 2 Type-Writer, which has been produced to meet the growing demand for a character which satisfactorily imitates the style of letter used on the most approved and most recent Type-Writing Machinmes.

TYPE-WRITING.--The increase in the use of Type-Writing Machines for correspondence has called for a Type face in close imitation of the same, and we hope that the founts here shown may meet with approval generally. We have the pleasure to submit this Specimen of our "Standard" Type-Writer, which has been produced to meet the the growing demand for a character which satisfactorily imitates the style and of letter used on the most aapproved Machines.

TYPE-WRITING.--The increase in the use of Type-Writing Machines for correspondence has called for a Type face in close imitation of the same, and we hope that the founts here shown may meet with approval generally. We have the pleasure to submit this Specimen of our "Ribbon-Face" Type-Writer, which has been produced to meet the growing demand for a character which satisfactorily imitates the style of letter used on the most recent Type-Writing Machines.
20. A. 136 a a.

10 forst
About io ith
TYPE-WRITING. -The steadily increasing use of Type-Writing Machines for correspondence has called for a Type face in close imitation of the same, and we hope that the founts here shown may meet with the approval of the trade. We would ask attention to the new size of Type-Writer in which this paragraph is set, as it may be preferred for jobs where the get-in is of importance. We have frequently been asked for a smaller face than is generally used, and we trust that this 10 Point will meet a long-felt want, and that we shall be favoured with your esteemed orders.


## floint Sodq



## Washington

A. +ra,<br>6 bolst. wre to te provises for him Eiforts hites ancestors are sure ec ec provise Warim. Efforts have been made to censequence in Englass bearing bis name. It has onty

recentiy tean siscoveres. hewever, that the twe Washinalon recentiy bean discoveres. however, that the two Washination
brothery who came to America in © romwell', Say werce of

The last named date is the one that is universally observed as the birthday of 2Dashington. Whe little Weorge has afterward several brothers and sisters

It is said that while (Heorge was living with bis brother be was one day in Alexandria

Moorland Walks

## Alexandra

## Yearly

 Send
## Gext Series

3ohn Washington marches as Eolonel at the bead of a number of Virginians in attaching an Instan fort in Yarytans. White some white men were holding a farley with some chiefs at
$\qquad$

Washington's ancestors seem to have been very good businesslike men. Orue Virginian Olanters

When not quite sixteen pears of age. his mother

## French Court

## Vandals

## Grite

me mens (E)


Chambers, Sanderson \& Company


Statuary

Selephone: 258 Oxford.
Watebmakers. Silversmiths, Diamond Setters Antique Fiall Clocks

36 Mountford Moas. Oxford.


S3oiled Ourbot and Shrimp Sauce Fitletted Tlaice


Meast \$eef Morsera3ish Yorhshire Pud8ing
Soiled Stutton and $\mathbb{E}$ aper Sauce vegetables in Season

Yoast Tuck Peast ©bichen


Gooseberry and ©urrant Jarts Tipsy Cake
Custard Wine and Orange Jellies
go
Cheese and Salad

Machinery
Of every description for the Printer, including Wharfedales. $\mathbb{E}$ ylinder and Potary Machines. Platens. Gutlotine $\mathcal{C}_{\text {utting }}$ Oachines. \&c. \&c. Made tbrougbout and on view at our own Wporhs
 Cardigan Street, Edinburgh
(Ereat W)estern S3ank
(Strand 3ranch)
play to or Order
the Sum of
丢

## LINING AUGUSTAN BLACK．

# Amalgamated Soricty of どuropean Coadb Eniloers Frocliminary smouncement of inaunuration 

Ilotice is iterebn（biben that a mecting of the leading thanufacturers bas becn arranged to talie plate on the Ferono © uesoan in（1）etober

Wotice is tierctby efioen that a theeting will be called for tbe purpose of consioering tiesolutions relating to the admission or otbervise of itlanufactures residing beyono the boundary preseribeo
$10 \mathrm{~A}, 7 \mathrm{am}$
Wotiee is deetely diben that a itlecting will be belo for the purpose of considering certain Fitsolutions relating to mann
delestminster itlineral datater © ompann，Simiteo

## LINING

CONDENSED OLD ENGLISH．

## Aharmouth © imes

 Htlandbester（1）bserver －－ ＊）anystrad Noromyt Comuril Gotanical ミprcimens from ：Yortb）Emericia昏tbibition of $\mathfrak{E F}$ lectrical $\mathfrak{C}$ ontribances[^11]CONDENSED OLD ENGLISH：

Blotice is tiereby diben that a Blteting bill be helo for the purpose of tonsiorting Litsolutions relating to the ammission or othertwist of certain

Frabition of Paimtings in dalater Colours by kititish artists

## LINING SAXON BLACK.

## Etalicn Timts

## 

## (Torporation Appointment

 Ancrican Alronurtions
## Whopular (Contimental f) ommatinuts flititishy ant Jourcign ヨproments

(1) uarterly Appointment of District Anspretor




## LINING SAXON BLACK.

 (Flertric Railluan (0) ompany hatre flopular ifrench \#resionents

The Directurs of the 2) orth Deton (Flectric dailtuan (fompany are prepareo to consiòr applications for supplying general stores.

Atanufarturers *upply Assoriation

## 

Sorthumberland Atrenur.
flublisheò (1)uarterly
price \& ti
(FDitor: 要. A. Atanlen

Piondon

The Directors of the Civerpool Flectric Railuan ofompany
 *tores. Iftantufteturers atto others desiroms of temerime for same shoula apply to the undersigued on the forms protione felson (fentemary folebrated in ©etober. 1903

## LINING MISSAL CAPITALS.

 (fompan! are prepared to consider ©enders for the supplit of 0iencral Ftores. fttamfacturers ant

Appointment of iletu ₹anitar! inspertor

## Salishmon Oqutjsintal © © emorial ©indows

## Dumeatum Demmenstration Britisந E(mblems

Sperimera of Restarro Daintinty Fustrian あeleplyonte


# Aberystwith) Eerald 

## Black Cetters bave for years been conspicuous in Printing



Black Letters bave for years been of conspicuous service in Printing Durable and Effective Series

## Steplenson, Blake \& Co.

## LINING ABBEY TEXT

> Black Letters bave for years been in conspicuous demand and are to=day most popular Stephenson, Blake \& Co.

Black Letters bave been in conspicuous service for years in nearly every Printing Office throughout the country, and they are to=day more popular tban ever before

Letter Foundry, Sberfield and London

## Wapular Guening Concert to

Black \&etlers bave been in conspicuous service for many years in nearly every Printing orfice in the land, and they are to-day more popular than ever. Che great legibility of this Series Cypes and Borders Correct Standard. orfices Furnisbed on Point £ining §ystem.

Black Letters have for many years been in conspicuous use in nearly every Printing office in the land, and to day they are more popular than ever. Che very great legibility of this Series makes it preferred where the less casily read old black letter would be unsatisfactory, and consequently fbecy Cent bas become a standard fashion in type for general printing.

Superior Printing IRaterial of every Description
Frames, Cases and $\overline{\text { purniture to }}$ to suit all Requirements.

## LINING BLACK, No. 3.

## 

#   





Fresentation of © olones to the zagiment
zthechanicians ant sitatesment


Nealer in flersian ©apretries 5umeta ant Zlovmay
glorth Enturican ㄹandules

AA.vas. - Folst About 2 B
Hevisen erdition of the © ragesy of Zathebeth
 z+lasterpiece of $\frac{1}{2}$ oman §iterature

## LINING ALEXANDRIAN BLACK

## The (1)rinin of toudies

The (1)rigin of our Tupr-touics, and the mames (ubhich bater arrofun arounu them is a

The (1)rigin of all Tupe-窇odies, and the nomenclature cobicly las arown aromo them is a brandy of nour

The (Origin of our Tupe- toodics, ano the nomenclature bubicly bus grofun aroumo them, is a branth of apponaphial autiquity

Ebe (Origin of Enpe-todies, and the nomendature which bas arown aromo them, is a branch of expooraphical antiquitn which bas eoer been shroubed in more or less obscuritn. Amagining, as toe do, that the moulos of the first

The Origin of our Jupe-tiodies, and the nomenclature fobich bas groton around them, is a branch of đypograpbical antiquity wbich bas always been shrouded in more or less obscurity. amagining, as toe do, that the moulds of the earlier printers were of a primitibe construction


 unorrstime thet founts woulo be cast on no other primiple than that of ramaing in boip line ind hright in themselbes irrespectifite of the boan

## INITIALS, BORDERS, TYPE ORNAMENTS, \&゚c.

Stephenson, BLake \& Co.
SIR CHARLES REED \& SONS
Foundry: Sheffield. London: 33 Alderggate St.

## WESTMINSTER INITIALS.


For Prices and Particulars see General Price List.
SERIES No. I.-Solid Open. and Two Colours.


$$
\sqrt{\text { Warm }}
$$

tephesson hake \& co
N-N
N-N
SERIES No. 3.-Solid only.


TEXT INITIALS, With Mortised Ornaments.
Electros Mounted on Metal.

SERIES No. 4.-SIX LINE (72 Point), for One or Two Colours.


SERIES No. 5.-FIVE LINE ( 60 Point), for One or Two Colours.


SERIES No. 6.-FOUR LINE (48 Point), for One or Two Colours.


For Prices of Sets and Separate Initials, see General Price List.

MORTISED INITIAL BLANKS.
(Electros Mounted on Metal.)


1110.

316


If CHables heED \& sons

## FLORAL, LANDSCAPE, AND OLD STYLE INITIALS.

(For Prices of Sets and Separate Initials, see General Price List.)


ORNAMENTED INITIALS, No. 3.
(Electror Mounted on Metal.)
SERIES No. 7.-For One or Two Colours.


SERIES No. 8.-For One or Two Colours.


SERIES No. 9. For One or Two Colours.


For Prices and Particulars see General Price List

LINING ROYAL BLACK INITIALS.

$$
\begin{aligned}
& \text { For Prices and Particulars see General Price List. }
\end{aligned}
$$



## NEW BORDERINGS.

Designed for use in General Artistic Work as Borders and Bands, and specially suitable for Modern Newspaper Display and Cover Borders Cast on American Point System. For Prices see General Price List at beginning of book.


30 POINT. $10+\mathrm{in} .=1 \mathrm{lb}$.


24 POINT, $12 \frac{1}{2} \mathrm{in} .=1 \mathrm{lb}$.






24 POINT-Continued


18 POINT. $16 \frac{1}{2} \mathrm{in} .1 \mathrm{lb}$.

| 5 |
| :---: |
|  |  |
|  |  |





No. 20


No. 207.


Q 00000000000000000 ?


## NEW BORDERINGS．

Designed for use in General Artistic Work as Borders and Bands，and specially suitable for Modern Newspaper Display and Cover Borders． Cast on American Point System．For Prices see General Price List at beginning of book．





|  | $\bigcirc \bigcirc \bigcirc \bigcirc \bigcirc \bigcirc \bigcirc$ |
| :---: | :---: |
|  | ，om |
| ㅁロำロロロロ | 00000 |



|  |  |
| :---: | :---: |
|  |  |

## The Garland Ornament <br> A Reproduction of the Adams Ornament in Movable Types.

STEPHENSON. BLAKE \& Co's new Garland Ornament enables the letterpress printer, for the first time, to reproduce from movable types many of the universally admired designs of the famous Adams style of decoration. All the pieces are cast to multiples of 6 Point on the American Point System: and the simplicity of the designs, facility of composition, and immense variety of effects that can le produced must recommend the Ornament to all printers of taste. Specimen Booklet. giving practical examples of the use of the Oruament. sent on application.


SET No. 1.-Complete Assortment. SET No. 2.-Smaller Complete Assortment. Extra pieces at Border prices. For Prices see General Price List.
Special Border Cases, size of Haff Uper Case to fit Handy Cabinet!, can be supplied.
$\qquad$
Stephenson. Blake \& Co. and Sir Charles Reed \& Sons Letter Foundry. Sheffield; and 33 Aldersgate Street, London, E.C.

£ondon, (1).


Set in Winchester Old Style.






- VIOLET•BORDER

THIS ORIGINAL AND HIGHILY ARTISTIC BORDER ENABLES THE PRINTER TO
PRODUCE IN ENDLESS VARIETY AND WITH THE GREATEST FREFDOM PRODUCE IN ENDLESS VARIETY AND WITH THE GREATEST FREEDOM
THE STYLE OF DESIGN NOW SO POPU AR WHICH HITHERTO COULD ONLY BE OBTAINFD BY ARTISTS DRAWN WORK


Stephenson. Blake \&q Co. and Sir Charles Dieed \& Sons.
Tetter Foundry:
Sbeffiets.
Tondon
33 Aildersgate Street.




$c$


SET No. 2, eluding Assortment of Brass Rule. For Prices see General Price List.


SET No. 3, including Assortment of Brass Rule. For Prices see General Price List.






[^12]


STEPHESsON，BLAKE \＆CO




$\qquad$







compares amamann


## MISCELLANEOUS BORDERS．

Cast on the American Point System．For Prices see General Price List．

36 POINT． 81 in .1 lb ．



24 POINT． 12 f in .1 lb ．

有


rescios aocono Nata cogn gnga

|  |
| :---: |
| 凹cccend |


NH. N N
数
䉼
*. *. *. *. *. *. *. *. *. *. *. *. *. *. *
2 POINT. $25 \mathrm{in} .=1 \mathrm{lb}$.

ciscixcisciorkodurdurde




絭 sir chahles heed a soss．

## MISCELLANEOUS BORDERS.

Cast on the American Point System. For Prices see General Price List.

12 POINT Continued.

## 

蔡

## 000000000000000000

(



## 8909090909090909098



 $\psi \psi \psi \psi \psi \psi \psi \psi \psi * * * * \psi \psi * * \psi \psi \psi \psi \%$
 000000000000000000000 ©

vo 16
类

## MISCELLANEOUS BORDERS

Cast on the American Point System. For Prices see General Price List



~ Display Ornaments an "-
TH





 curanciceroroven dion encebroterte reich
 $=-)_{0}^{(p)}$
 SE, ASSORIIIClItS so pieces), to form borders.
SET Na.2.-Small Complete Assortment for general display purposes. For Prices see General Price List.

WORD ORNAMENTS (Cast on Point Bodies).


For Prices of Sets and Separate Pairs, see General Price List.

COMBINATION FLOURISHES (Cast on Point Bodies).
FOR SIGNATURES. DASHES. Ge.
$\qquad$
1
$\qquad$ 4. 3
$\qquad$
$\qquad$ 4. 8.3
11 $\qquad$

$\qquad$
$\qquad$
$\qquad$
"
For Prices of Sets and Separate Flourishes, see General Price List.WAVE DASHES (Cast on Point Bodies).


PEN DASHES Solid, Outline and Shaded

stephensos BLAKE \& Co
345
SIR CHABLES REEL \& soss


*TFHHENKOV, 1H.1KF, \& Co


CRICKET AND FOOTBALL CORNERS (On American Point Bodies).
For Prices see General Price List.

stephexsos blake \& co
348
sin Chahles hemp a soves.

CORNERS. On American Point Bodies.


For Prices of Corners shown on this page see General Price List.


$$
\begin{aligned}
& \frac{1}{4} \frac{1}{2} \frac{3}{4} / \frac{1}{4} \frac{1}{2} \frac{3}{4} \frac{1}{4} \frac{1}{2} \frac{3}{4} / \frac{1}{4} \frac{1}{2} \frac{3}{4} \\
& \frac{1}{4} \frac{1}{2} \frac{3}{4} / \frac{1}{4} \frac{1}{2} \frac{3}{4} \frac{1}{8} \frac{3}{8} \frac{5}{8} \frac{7}{8} * * \\
& \begin{array}{l}
\frac{1}{4} \\
\frac{1}{2}
\end{array} \frac{3}{4} / \frac{1}{4} \frac{1}{2} \frac{3}{4} \frac{1}{8} \frac{3}{8} \frac{5}{8} \frac{7}{8} *+ \\
& \frac{1}{4} \frac{1}{2} \frac{3}{4}
\end{aligned}
$$



|  | 12345678901234569023567890 |
| :---: | :---: |
| 1234567 | 7890 1234567890 |
| 10 Forst hate Fhemex. Ex qrap Thec. |  |
| 1234567890 | 12345678901234567890 |
| se. 8 |  |
|  |  |
| 123567890234567890 123467890 |  |
| $1234567890 \quad 1234567890 \quad 1234567890$ |  |
|  |  |
| ${ }_{1934587890}$ |  |

$\qquad$ $123567890 \quad 234567890 \quad 123467890 \quad 123456890$
$1234567890 \quad 1234567890 \quad 1234567890$
$\qquad$ $\begin{array}{cccc} & \text { No. } 10 & \text { No. 20, } & \text { No. 21. } \\ 1234567890 & 1234567890 & 1234567890 & 1234567890\end{array}$ $1234567890 \quad 1234587890 \quad 1234567890$

$\square$ sime E1234567890
(14/2/4/3/5\%\%\%/8 £1234567890 $1 / 4 / 23 / 4 / 88^{1 / 2} \times 58 / 81 / 3 / 3$ $\qquad$ ${ }^{11}$ Point. OLD stile Filactions 10 Joint. $3_{8}, 5 / 7_{8} I_{3} 2_{3}$

 9 Foint

CATALOGUE MARKS. (For Prices see General Price List.)


$\Delta \quad(x)$
A1
害 $\$$

ACCENTS, SIGNS, PECULIARS, \&c


Most of the above Accents, \&c., can be supplied in all badies from 6 to 12 Point inclusive.

LOOSE ACCENTS, Ec.


LOGOTYPES FOR LISTS OF VOTERS, \&c.

| George | Thomas | House did | dwelling | self | township | of |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Henry | William | Houses T | Tenement | tenant | Objected | Ditto |
| James | street | house b | buildings | tenants | Math. | ditto |
| John | yard | houses s | successive | others | stop | do. |
| Joseph | road | Dwelling-house oc | oceupation | Freehold | and | ant |
| Patrick | lane | dwelling house | Oceupier | freehold | Large |  |
| Richard | lamd | Dwelling of | oceupier | Leasehold | Ex Large |  |
| Robert | shop | Dwelling of | occupied | leasehold | as |  |
|  |  | street ${ }^{11}$ romst Lasm | nso Laworve. |  |  |  |
|  | Iling-house | street . (suc | ccessive | Gentleman | Grease |  |
|  | lling house | Road man | ansions | Occupier |  |  |
|  |  | ${ }^{2}$ Prosx Lis | aso Lnournes. |  |  |  |
| Charles | John | dwelling-house | street | terrace | court | oint) |
| George | Thomas | Dwelling | road | place | oftice |  |
| James | William | (successive) | lane | square | house |  |



## SPECIMENS OF LINING FIGURES.

LINING HALLAMSHIRE OLD STYLE.

## 5690

 4790 35680 34567890 234567890


1234567890£\$
$1234567890{ }^{2} 8$
1234567890§\$
12 raman .
1234567890요
$\rightarrow$ Point.
12345678908\$
${ }_{\pi} \pi$ Point.
12356780058

LINING ANTIQUE ROMAN

## 60 890

 67890 4567890

1234567890 $1234567890 £$ $1234567890 £$ unsem
$1234567890 £$
mpame
1234567800
$1234567890 £ \$$
arsamt
1234567890 E

LINING ITALIAN OLD STYLE

## 567890 34567890

 1234567890 1234567890£\$1234567890£\$ 1234567890£

## 1234567890£\$

1234567890ss
1234567890
${ }^{6} 6$ Point
1234567890 E

34567890
234567890
1234567890 £
1234567890£

## SPECIMENS OF LINING FIGURES.

LINING WINDSOR.

890890 7890 567890 34567890 4567890 234567890 ${ }^{2}$ Point. 234567890 1234567890£ $1234567890 £ \$$ 1234567890\&\$

1234567890 £

1234567890天\$
${ }^{6}$ Proint.
1254567890Es
LINING WINDSOR CONDENSED. 6890 5680 345780

1234567890£\$
1234567890£\$
1234567890£

1234567890£\$
8 Point
1234567890£

1244567senes

67890 4567890 234567890

1234567890
1234567890 £ $\$$
LINING DE VINNE

7890

## 7890

,
1234567890 £
${ }^{13}$ Foint
$1234567890 £ \$$
$1234567890 \mathrm{E} \$$

1234567890 £

1234567800

SPECIMENS OF LINING FIGURES.


## SPECIMENS OF LINING FIGURES.

LINING BOLD GROTESQUE.


90780 890 7890 567890 4567890 23456789

234567890\&
1234567890£
1234567890£

123456789

$\qquad$

LINING BOLD RUNIC.
7890 67890 567890 34567890 ,
1234567890
1234567890
1234567890123456780
1234567890
1234567890\&
1234567890£
1234567890£
1234567890

| 1234567890\& r Foint. |
| :---: |
|  |  |

356

LINING ELONGATED RUNIC
7890
67890
67890
4567890
234567890
1234567890£
$1234567890 £$
1234567890 £
1234567890£

1234567890£

1234567890£

SPECIMENS OF LINING FIGURES.

LINING ANTIQUE. No. 3.


890 7890 67890 34567890 234567890 $1234567890 £$ 1234567890£


234567890
$1234567890 £$
1234567890 €

NUMBERED FIGURES


STEPHKNGON, BLAKE \& Co

LINING
CONDENSED ANTIQUE, No. 3

## 890

567890 4567890

124567890
1234567890£\$
1234567890£

1234567890£ $\quad 34567890 £ \$$

1234567890 £ $1234567890 £$

LINING SKELETON ANTIQUE, No. 2. 67890 34567890 1234567890 , 1234567890£

## $1234567890 £$

$1234567890 \quad 1234567890 £$

LINING SKELETON ANTIQUE. No. I
34567890
1234567890£
toont
1234567890£

## 1234567890£

$1234567890 £$

LINING LATIN ELONGATED

5678904567890 23467890 1234567890£ 1234567890£\$

## $1234567890 £$

1234567890 £ ..... $1234567890 £$

# SPECIMENS OF LINING FIGURES. 

LINING GROTESQUE. No. 8

90

LINING BOLD BRITANNIC.

## 680

 6890 689 890 7890 567890 34567890

67890
567890
34567890
1234567890


1234567890 \& 14 roum
1234567890』\$
10 tame
1234567890』\$

1234567890£\$

1234567890£ $\$$

## 567890

 4567890 ... 234567890 1234567890£1234567890£\$

12345678£\$ 1234567890£\$

LINING BRITANNIC ITALIC.
6790 5890 46890 347890 24567890 1234567890 $1234567890 £ \$$
$1234567890 £ \$$
${ }^{5}$ Foint. 6 Point.
123456789 E\$ $1234567890 £ \$$
sir Chableks beed \& soss.

## SPECIMENS OF LINING FIGURES.



## SPECIMENS OF LINING FIGURES.

567890 1234567890 1234567890£ 1234567890£\$

1234567890£<br>1234567890£s $\quad$ 1234567890£

LINING OLD STYLE GROTESQUE
890 7890 567890 34567890 234567890


1234567890 £
1234567890\&
sTEPHENSON, BLAKE \& CO

LINING
WESTMINSTER OLD STYLE
67890
"
567890
234567890 Print
1234567890

Troint
$1234567890 £$
1234567890£\$
"
1234567890£\$
"
$1234567890 £ \$$

1234567890£\$
...


6 Point.
1234567890£8



## BRASS RULES, ELECTROS SPACING MATERIAL, \&c.

## Stephenson, Blake \& Co.

SIR CHARLES REED \& SONS
Foundry: Sheffield. London: 33 Aldersgate St.

## STEEL FURNITURE.

The advantages of Steel Furniture being fully recognised, this most useful addition to the Printing Office can now be supplied in convenient assortments, made from high-elass steel, with the greatest accuracy and
 superior finish. by plant specially laid down for the purpose. The great utility of this Labour Saving Material is now well established, thus enabling it to be manufactured in large quantities, and by this means the cost of production is lessened. Stephenson, Blake \& Co's Steel Furniture is, therefore, now offered at a very considerable reduction, as shown in the Price List, thus putting it within the reach of small as well as large printers. This Steel Furniture is made accurately to the American Point Standard in Sheffield; it is nickel-plated, and in addition is finely coated with a special lacquer, which forms a preventative against rust.
Some of the advantages derived by the use of Steel Furniture may be briefly stated:
Saves space in the office.
Saves labour in making up blank spaces in formes.
The formes are lighter, truer, and can be more securely locked up.
Greater accuracy, especially in colour work, ensured by its use.
No risk of working up on the machine.
Being practically indestructible, it is more economical than any other kind of furniture.
Makes six times as much blank space as an equal weight of metal furniture at much less cost for time.


As will be seen from the accompanying illustrations, the Steel Furniture is made in 24 Point and 36 Point body (which work together). The 24 Point is made with one notch and the 36 Point with two notehes, and it is supplied in convenient assortments as follows

Set 1.-Complete Set (assorted as below*) Set 2.-Half of Set 1
Set 3.-The 24 Point portion of Set 1
Set 4. The 36 Point portion of Set 1
Set 5. Half of Set 3
Set 6. Half of Set 4
Additional Pieces: -8 to 14 ems ,
: 16 to 22 ems 1380 in . 690 in . 600 in .
780 in .
300 in .
390 in.
: 24 to 30 ems ,
32 to $38 \mathrm{ems}, \quad ; 40$ to $48 \mathrm{ems}, \quad ; 51$ to 60 ems, ; 63 to 72 ems , each.
-The Complete Assortment consists of 8 pieces each length ( 24 Point body) $8,10,12,14,16,18,20,22,24,26,28,30,32,34,36,38,40,42 \mathrm{ems}$; and 8 pieces each length ( 36 Point body) $45,48,51,54,57,60,63,66,69,72$ ems ; fiving a total of 28 lentths. 224 pieces. In addition to these sizes, tenfths of 9,15 , and 21 ems can be supplied in the 24 Point body; though not included in the sets, provision is made for them in the cases.
A Case is included with Sets 1, 2, 3 and 5.
All the pieces are interchangeable, and work with each other


Set No. 3.

## IMPROVED LEADS.

These Leads are cast and finished by patented machinery, and are unapproached for accuracy and finish. They are supplied in full lengths of 16 inches ; or will be cut to sizes as required from 4 ems upwards, and in any assortment, at an extra charge of per lb.

Assortments of Leads. Leads mry be ordered in assortments, calculated on the following basis:
An assortment of 100 lb . gives $2 \frac{1}{2}$ inches in height of all the sizes provided for in the Washington Lead Rack.
An assortment of 36 lb . gives 2 inches in height of all the sizes provided for in the Eureka Lead Rack.
It will be seen that this formula provides a basis of caleulation from which the printer may readily determine what weight will be required to fill the various divisions to whatever extent he may require: and as 1 inch of height gives, in 3 point 24 leads: in 2 point -36 leads; and in $1 \frac{1}{2}$ point -48 leads, the number of leads in any given height is also quickly ascertained.

## IMPROVED CLUMPS.

Cast in all bodies from 6 Point to 12 Point, on the American Point System, and supplied in the assortments described below, or cut to order to any size. They are manufactured with greatly improved accuracy and finish, and the form in which they are now offered will be found very economical and convenient. The annexed diagram shows the 60 lb , assortment in suitable case, and indicates the proportions sent of each length. Other assortments supplied to order

Scale $1,-60 \mathrm{lb}$, each of 6 Point and 12 Point, assorted from 6 to 25 ems, rising
1 em . Total 120 lb .
Two Cases for ditto
each.
Scale 2. 30 lb . each of 6 Point and 12 Point, same lengths. Total 60 lb .


Case for ditto.
Clumps are supplied in all bodies in 16 in . lengths: or will be cut to sizes as required from 4 ems upwards, and in any assortment, at an extra charge of per lb .

Numbered Clumps for news work, 12 Point body, all widths to 16 ems , per doz
Metal Corner Clumps, for use with Mitred Borders, cast on 12 Point and 6 Point bodies. per lb.

## IMPROVED METAL FURNITURE AND QUOTATIONS.

Metal Furniture.-Accurately cast to point standard, and made up in the following assortments, in weights of 60 lb . and 120 lb .

Scale 1.-The following lengths and widths: $4,5,6,7,8,10,12,14,15,16,18,20,22,24,25,30,35,40$ and 45 ems , by $\frac{1}{2}, 1,2,3,4,6,8$, and 10 line.
Scale 2.-The same widths, but stopping at 25 ems in length. Or
Scale 3.-The 6, 8, and 10 line widths may be omitted altogether.
Quotations.-Supplied to the following sizes in 12 Point ems: $-2 \times 3,2 \times 4,2 \times 6,2 \times 8,3 \times 3,3 \times 4,3 \times 5,3 \times 6$, $3 \times 8,4 \times 4,4 \times 5,4 \times 6,4 \times 8,5 \times 5$


## CASES OF BRASS RULE.

Cases of 11 point and 2 point Brass Rule can be supplied, out to any of the following Seales the size being distinctly marked on each Rule :

Scale 1. 61 Pleces each from 1 to $15 \frac{1}{2} \mathrm{~mm}$, rising by 6 Points
40 Pieces ." 16 to $25 \hat{1}$.. .. 6 Points
40 Pieces .. 26 to 36 .. .. 12 Points
30 Pieces .. 38 to 50 .. .. 24 Points.
Scale 2. Half of Scale 1.
Scale 3. 24 Pieces each from 1 to $15 \frac{1}{2}$ ems, rising by 6 Points
12 Pieces .. 16 to $25 \frac{1}{2}$.. .. 6 Points
12 Pieces .. 26 to 36 .. .. 12 Points
Scale 4. 24 Pieces each, $1,2,21,3,31,4,4 \frac{1}{2}$, and 5 ems
24 Pieces each from 6 to 18 ems, rising by 24 Points
18 Pieces .. 20 to 30 .. .. 24 Points
6 Pieces each" 32,34 , and 36 ems.



Prices (Including Case).

12 point Rule: Scale 1 ,
2 point Rule: Scale 1 ,

14 point Rule: Scale 1 .
2 point Rule: Scale 1 ,


Scale 4
Scale 4
Waved or Dotted Rule.

$$
\begin{array}{ll}
\text { Scale 2. } & \text { Scale 3, } \\
\text { Scale 2. } & \text { Scale 3, }
\end{array}
$$

Scale 4.
Scale 4

## CASES FOR SETS OF LABOUR-SAVING RULES.

(For Particulars of Sets and Specimens of Rules, see page 366.)


The Cases, of which illustrations are here given, are designed to hold the Sets of Labour Saving Brass Rules, of which particulars are given on page 366 . The No. I Case will hold any Set up to 6 Point body, and the No. 2 Case will accommodate any two Sets of any body.
The No. I Case being small is specially handy, its size enabling the compositor to place it near him wherever desired on the frame or stone.

The No. 2 Case is the size of a half upper case, and is made with straight fronts and cup-handles, so as to fit in a special Dust-Proof Cabinet.


## ASSORTMENTS OF LABOUR.SAVING BRASS BORDER RULES

These Sets of Border Rules contain an assortment of various lengths, with mitred pieces for corners, at the following prices: Double or Treble line Rules _................................................. $\operatorname{Sel}$

Cases to hold One Set. . Cases for Two Sets. . For particulars of Cases, see page 365.
The assortment consists of eight pieces each $\left.\frac{1}{2}, 1,1\right\}, 1 \frac{1}{2}, 2,24,3,3 \frac{1}{4}, 4 \frac{1}{2}$ and $5 \mathrm{ems} ;$ ten pieces each $6,8,10$ 12,15 and 18 ems ; eight pieces each 20 and 24 ems ; eight pairs each 6,3 and 2 em mitred pieces ; eight pieces each 3 and 2 em double mitres; four pieces 1 em double mitres; 4 pairs $1 \frac{1}{2} \mathrm{em}$ parallel mitred pieces. See illustration at foot of page.
The Rules shown below are specially recommended for this purpose, but any other patterns are supplied at corresponding rates. Other assortments can be cut to any requirement.


A Selection of faces kept in stock others can be supplied to order. For Prices see General Price List.


Stephenson. Blake \& Co.'s

## WESTMINSTER PAGE ORNAMENTS.

Of this Series of Ornaments. Nos. 1080, 1081. 1082. 1085 and 1086 are mounted on wood, the others being mounted on metal. The prices are quoted for each separate Ornament, and a reduction is made when they are ordered in Sets, with a further reduction for the Complete Series.


PRICES OF SETS.

SII CHABLAS HEED A SONS.

For Prices see General Price List.


Ias4.

lass.

## NEW ART ORNAMENTS.



POMONA SERIES, No. 1.


POMONA SERIES, No. 2.

strpheswos. hlake a co


370

sII CHARLES HEED \& sons

For Prices see General Price List.

## NEW ART ORNAMENTS.



For Prices see General Price List.

## OLD STYLE ART ORNAMENTS.



For Prices see General Price List.



PRINCE OF WALES' ARMS.


UNION OF SOUTH AFRICA ARMS.

$\qquad$


Prince af Wates Irms.

rucen llesandra 5 irins.


The above Arms are from the desisn anthorised by H.M. stationers Office.


SII CHAHLEN IEEKLI A NONS
For Prices see General Price List.




$$
\mathscr{L}
$$



926.


Hod and and and and

$\qquad$
$\qquad$


[^0]:    Sheffield was not without its point system pioneer for it is recorded that in 1840 Messrs. Bower Bros., who carried on a type foundry, originally established early in the century, in that town, issued proposals for establishing a graduated scale of sizes for bodies of printing types, and fixing their height to paper, based upon pica as the common standard. Such a scheme was, however not weleomed by printers, and failed: and in view of the relations which had existed up to that date between printers and type founders, it is clear that the former could have had their founts cast to any point system they wished, by the simple expedient of ordering them on that basis-but, as a matter of fact. printers of that day were accustomed to a large choice of bodies, and selected a particular body according to the needs of the moment, and without consideration either of system or uniformity. Under these circumstances it is, perhaps. scarcely to be wondered at that they regarded the hard and fast gradations of the French, and other suggested point systems, as unaccommodating and inconvenient It is still less remarkable that the British type founders who accurately gauged this feeling, should refrain from pressing the idea further, but devoted themselves rather to introducing and improving mechanical appliances, as well as to the engraving of new type faces. Even in the United States, a new country, and therefore naturally more receptive of new ideas, it was many years before the point system was successfully introduced, and then its introduction was due to accident rather than design As the result of a fire, one of the most important firms of type founders in America were compelled to renew their plant, which had been destroyed. They planned in the first instance a system of bodies on the basis of seventy-two picas to the foot, but finding that this unit would be inconvenient, as making the bodies unsuitable

[^1]:    fully maintaned the reputation of their country for inventive genius.

[^2]:    -8 Point Lining No. 18.

[^3]:    7 and 6 Point Lining No. 18

[^4]:    This series of Lining Antique Old Style, No. 2 has been shown in recent Specimen Books under the title of Lining Antique Roman, with the following sorts (in the style here printed), namely-E W e in 24 and 30 Point, and E F M W e rs y in 6, $8,10,12$ and 18 Point-substituted for the corresponding letters used in the present Specimen. In all other respects the series are identical. The Lining Antique Roman sorts will not be supplied with Founts unless specially ordered.

[^5]:    Spaces and Quads are sent with Founts (at space and quad price) unless otherwise ordered.

[^6]:    About 5 in.
    BENEFIT BUILDING SOCIETIES IN MANCHESTER
    Reminiscences of Eminent Contributors
    Descriptive Catalogue of Household Furniture

[^7]:    

    ADVERTISEMENTS COMMAND ATTENTION
    When Displayed in this Lining Series of

    SAMPLE BOXES OF TYPE
    Explaining the Point System may be obtained from
    STEPHENSON, BLAKE \& Co. and SIR CHARLES REED \& SONS.

[^8]:    Telephone: 93 BANK

[^9]:    

    PROGRESS OF PRINTING
    Pepbaps tbepe is no profession wbieb bas sbown greatep development duping the present decade tban that of Typogpapby

    THE AMERICAN GINING SYZTEM bas undoubteally been the greatest advaneement of all. Sinee its introduction, paper and eapd as means of justifieation and aids to alignment, bave been almost entirely, Banisfed from tje modern Composing Room

[^10]:    12s. 1802.
    10 Poist.
    Abont = 1 B
    The Itpright style of Handerilime fion supmontent theit of Stoping in the extimation of Edneational Autforities, and is afse tampht in Sutfie Sefoeds. The imitation in Type of this
    

[^11]:    $5 \mathrm{~A} .4 \mathrm{a} . \quad 12$ POINT．Abouts lb ． Combination of delest Eustralian itlining Companies Fromenade econcerts ouring the delinter itlonths

[^12]:    stephenson, blake \& co.

