

The McLaughlin Carriage Co., Oshawa, Ont.

Our Patrons and the General Public.



N presenting our Catalogue for 1891, we wish to direct your attention to the following important points:—

- 1st.—We shall, as formerly, confine ourselves to one grade of goods only, viz: A1 or the best grade. No number 2 or B work will be furnished.
- 2nd.—The proprietors themselves, who are expert mechanics, will personally superintend all departments of work, and only the best stock in the market has been, and will be, provided.
- 3rd.—We call special attention to improvements in the designs of our Standard Styles of Buggies, and also to several new designs, all of which cannot be excelled in symmetry, compactness, lightness and graceful appearance.
- 4th.—Years of wear have established the superior durability of our vehicles.
- 5th.—We unhesitatingly assure all that orders will be promptly filled. During the past year we have been delayed by the inability of others to furnish material in time and by extensive improvements we were making in our premises. We have nearly doubled the capacity of our Machine and Work Shops, and have now, in every respect, the best equipped and most extensive Factory in the Dominion. It is a three storey building, having a frontage of 401 feet and depth of 43 feet. Our entire energies will now be directed to properly and promptly executing orders. We have completed arrangements for large quantities of material, and have on hand, ready to ship, five times the quantity of stock we had last year at this season.

A WORD AS TO PRICES.—We simply ask our customers not to expect impossibilities. We cannot sell a first-class rig at same price as others ask for a second or third class one. We justly claim that no one can under-sell us without reducing the quality of the goods. "A word to the wise is sufficient."

GENERAL DESCRIPTION OF VEHICLES.

TOPS.—All Top Vehicles, except No. 30, are supplied with the No. 1 McLaughlin Lock Lever Top. If desired we will furnish No. 10, 11 or 12 Top at a proportionate advance in price.

TRIMMINGS.—The purchaser has the option of Leather (Green or Brown,) Moquette or heavy All Wool English Cloth Trimmings in Seat. A Spring Cushion will be supplied at a small advance in price. In all finished work, except Road Carts, we supply a large Apron with Rein Pocket and Straps, Floor Oil Cloth, Carpet, Boot and Wrench.

PAINTING.—We paint all Bodies Black and Gears Black or rich Wine (either light or dark shade.) We always have on hand a full assortment of Vehicles thus finished. Best English Varnishes are used in finishing these Carriages. Other colored Vehicles can be furnished at variation in prices.

GEARS.—All Gears have Cast Steel Springs and Steel Axles, and all except No. 40 are supplied with our Patent Washers and Attachments. Customers may have either Swedged or Square Axles as desired.

WHEELS.—None but the best grade of Wheels is used in our work. Our standard styles are all finished with Parker Front Bands. We will supply Silver Hub Bands when ordered at an advance of \$1.00.

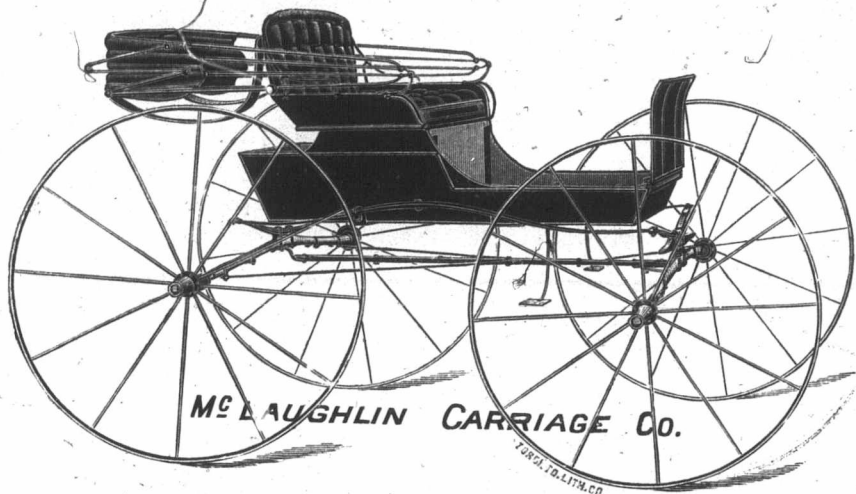
BODIES.—We have greatly improved our style of Bodies, and now are furnishing the neatest line of Bodies produced.

DASHES.—Our Dashes are of the very best grade, finely finished. The Dash Frames or Heels are of the best Wrought Iron. Silver Mould finish on Dash at an advance of 50c.

NOTE.—Our practice will always be to fill orders with Leather Trimmings, common Cushion, No. 1 Top, Black Gear, Standard height Wheels, viz.: 3 ft. 6 in. and 3 ft. 10 in., Tire 1 in., Standard Track, Painted Hub Bands, No. 1 Leather Finished Dash, unless the order specifies some change from this description.

Use CASTOR OIL ONLY on the
McLaughlin Rubber Cushioned Axle.

No. 45.

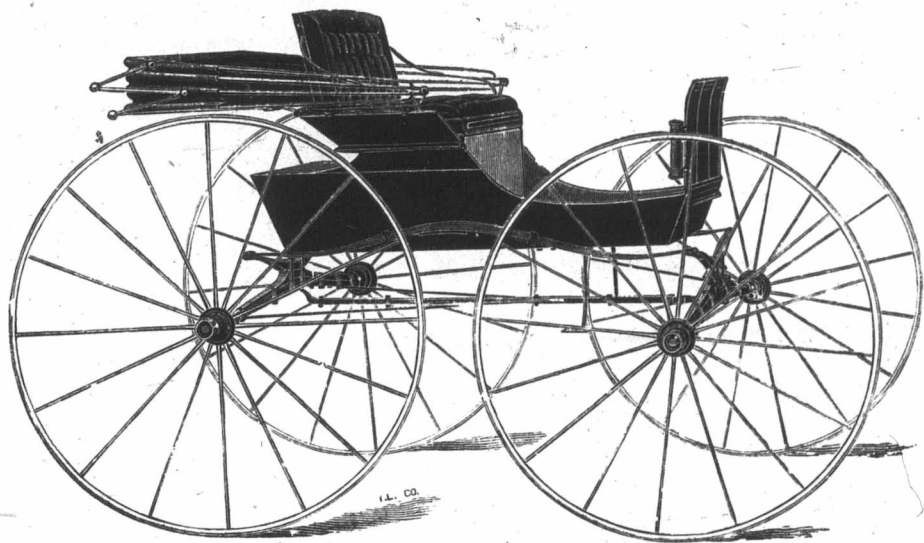


McLAUGHLIN CARRIAGE CO.

TURKEY, ILL. U.S.A.

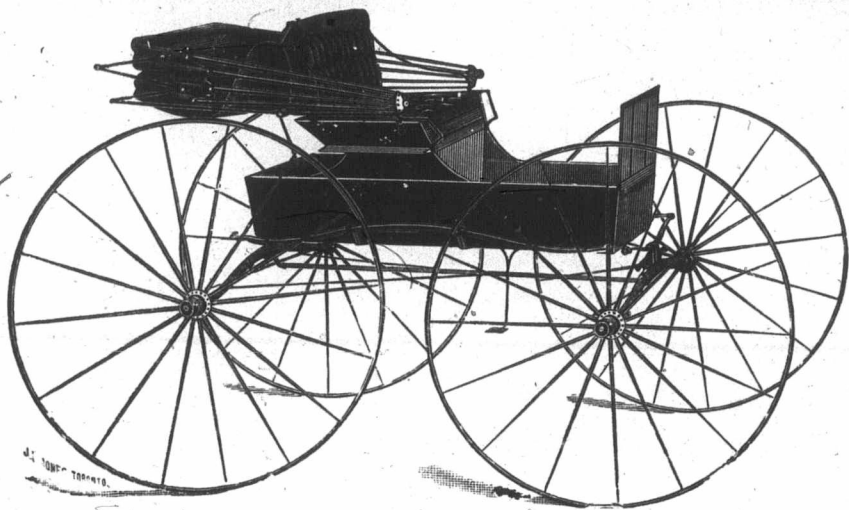
SIDE SPRING BOGGY, CORNING BODY.

No. 1.



SIDE SPRING BOGGY, WHITECHAPEL BODY.

No. 2 and No 9.



No. 2, SIDE SPRING BUGGY, PIANO BODY.

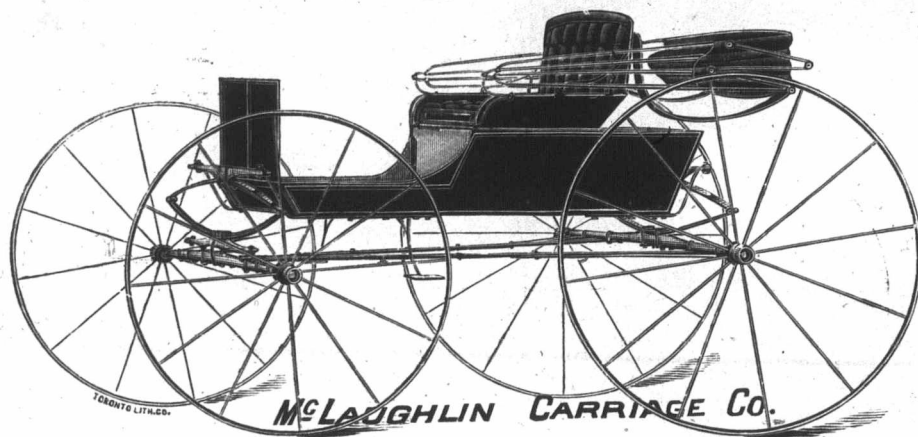
No. 9, COMBINATION BUGGY WITH BODY ATTACHED. (See No. 10.)

No, 3.



SIDE SPRING BUGGY, CUT DOWN PIANO BODY.

No 4.

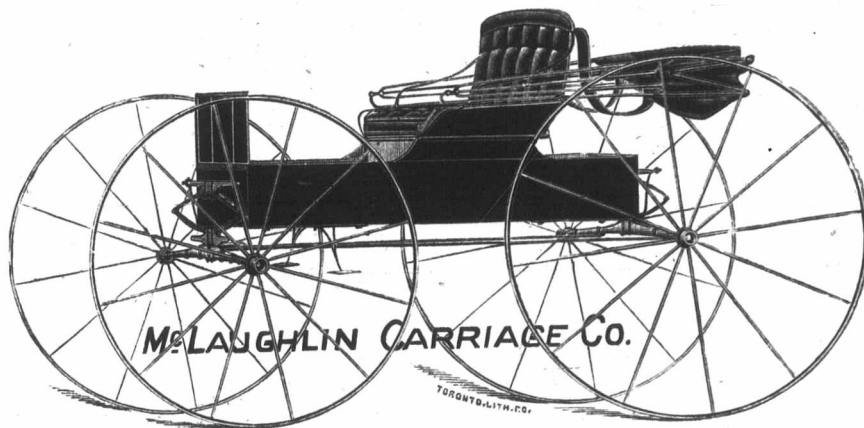


END SPRING BOGGY, CORNING BODY.

Hung low on McLaughlin Patent Double Fifth Wheel Gear. Corning or Whitechapel Body as preferred.

Use CASTOR OIL ONLY on the
McLaughlin Rubber Cushioned Axle.

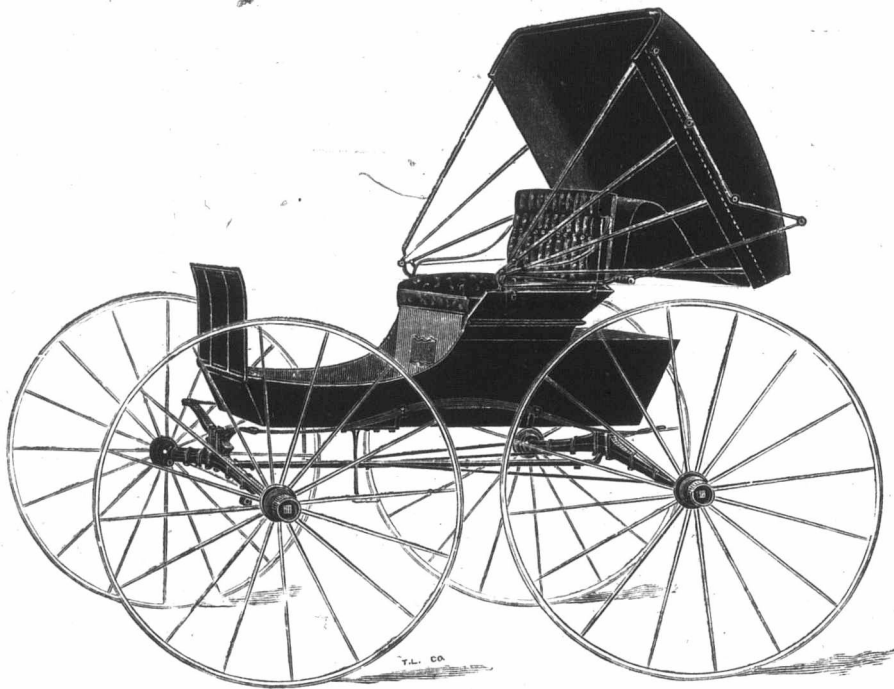
No. 5.



END SPRING BUGGY, PIANO BODY.

Hung Low, Drop Reach, McLaughlin Patent End Spring Gear.

JUMP SEAT BUGGY with McLaughlin Side Spring
Gear, Folded as One Seat Buggy.



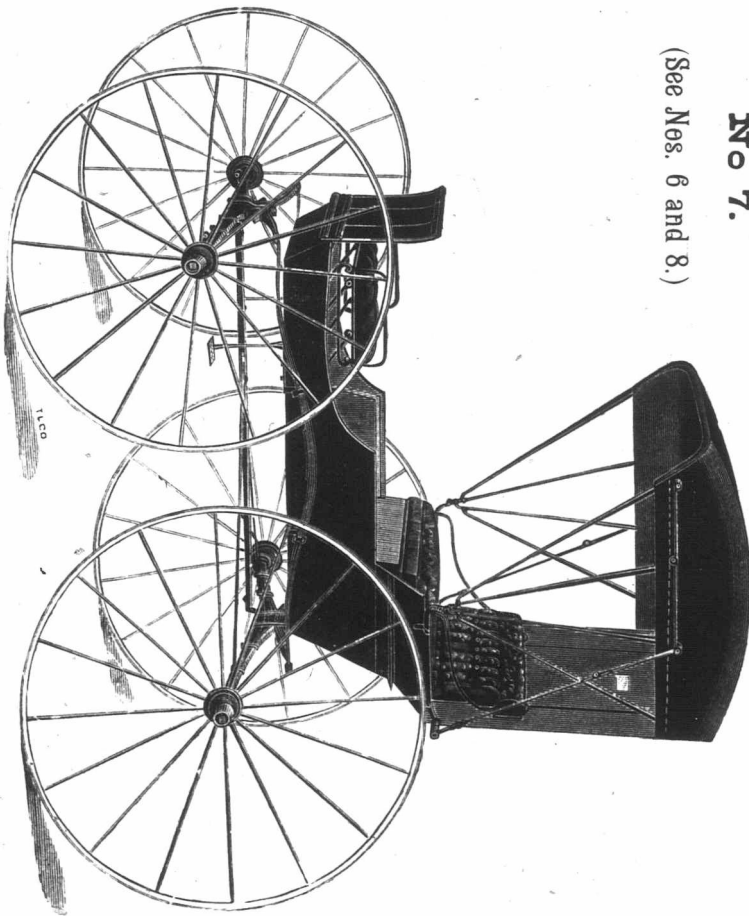
No. 6. (See Nos. 7 and 8.)

Same Body and Seats on End Spring Gear if
preferred.

JUMP SEAT BUGGY with McLaughlin's Side Spring Gear.
FRONT SEAT FORWARD.

NO 7.

(See Nos. 6 and 8.)



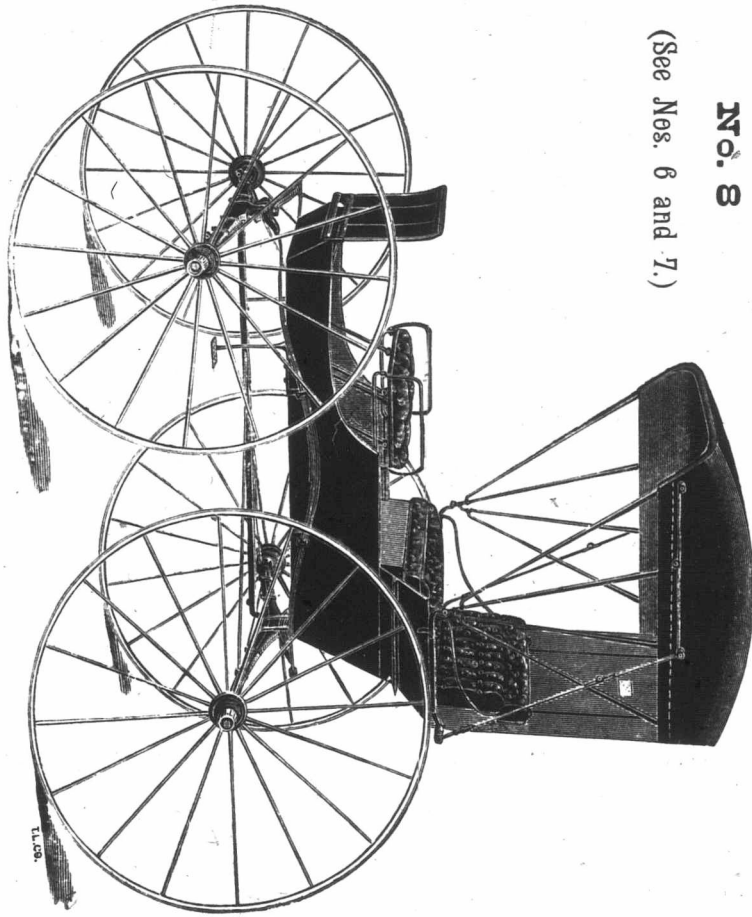
Nos. 6, 7 and 8 are the same Buggy but show different positions of Seat.

JUMP SEAT BOGGY.

Main Seat back, Front Seat elevated to face horse.

(See Nos. 6 and 7.)

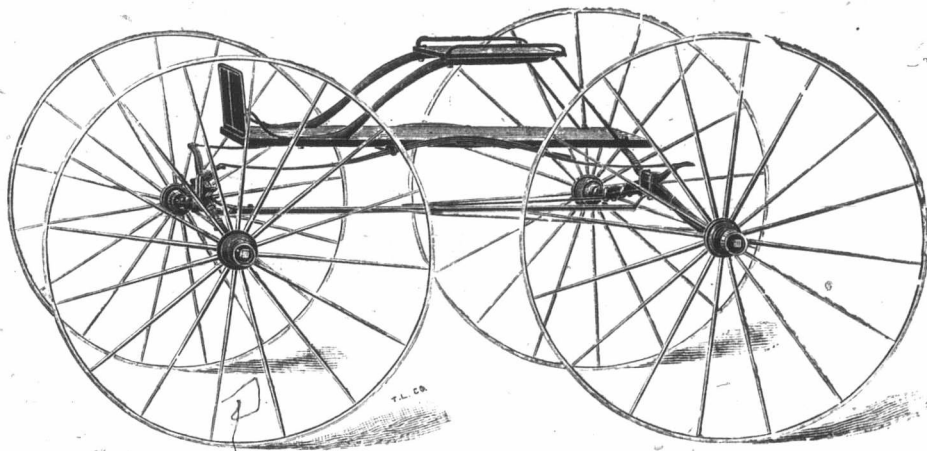
No. 8



We can mould this Body same as in No. 45 Cut, at an advance of Fifty Cents.

No. 10. (See No. 9, Page 5.)

**Use CASTOR OIL ONLY on the
McLaughlin Rubber Cushioned Axle.**

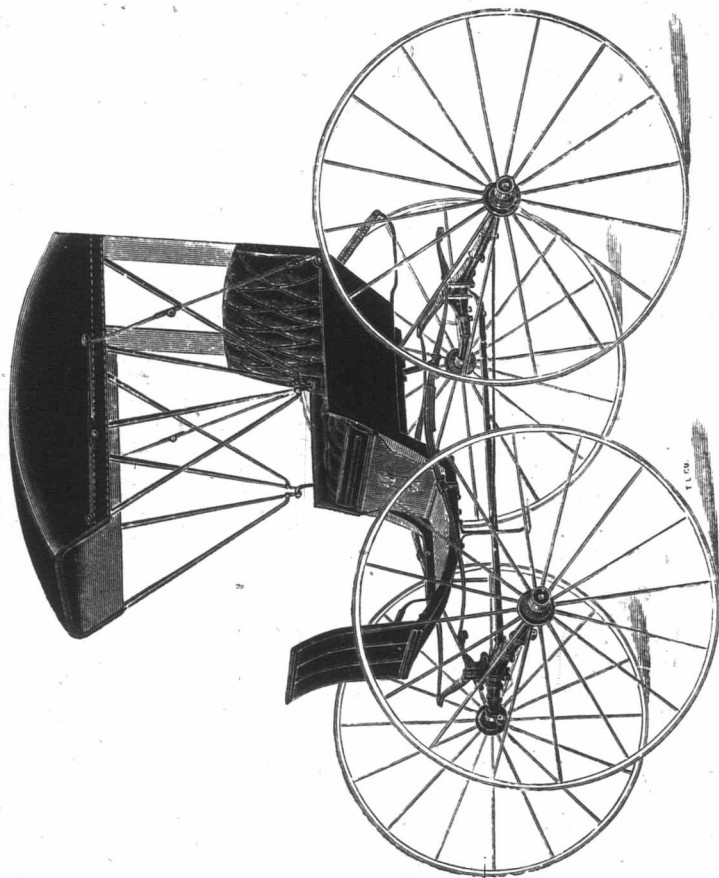


see page **SKELETON WAGON.** *see page*

Body and Top, as shown in No. 9, Page 5, removed, leaving a Light Gear for training roadsters and running about when Body is not required. No bolts to take out when changing.
Can remove or replace main Body in less than two minutes.

McLaughlin Patent Lock Lever Top.

No. 11.



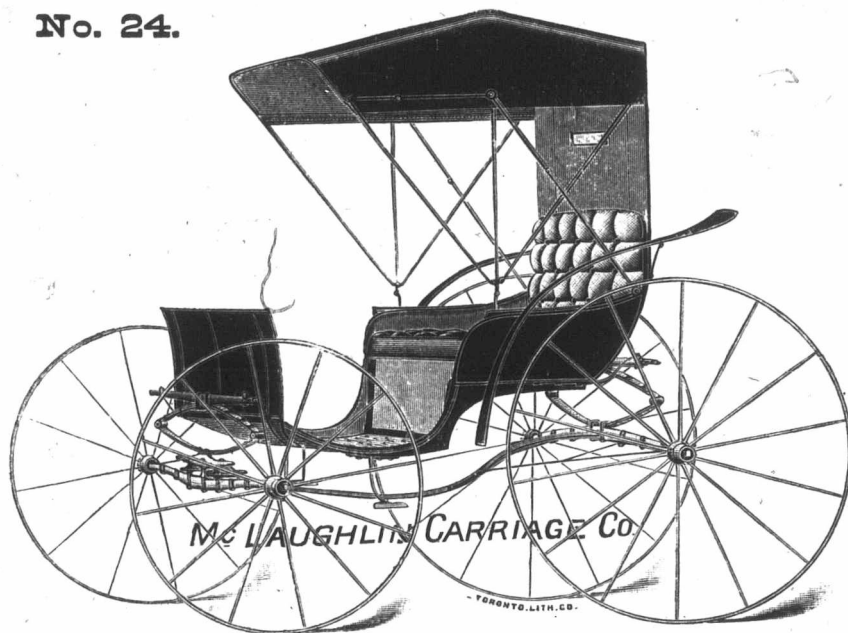
PILFTON on McLaughlin Side Spring Gear.
Light, Graceful and Easy.

No. 12.



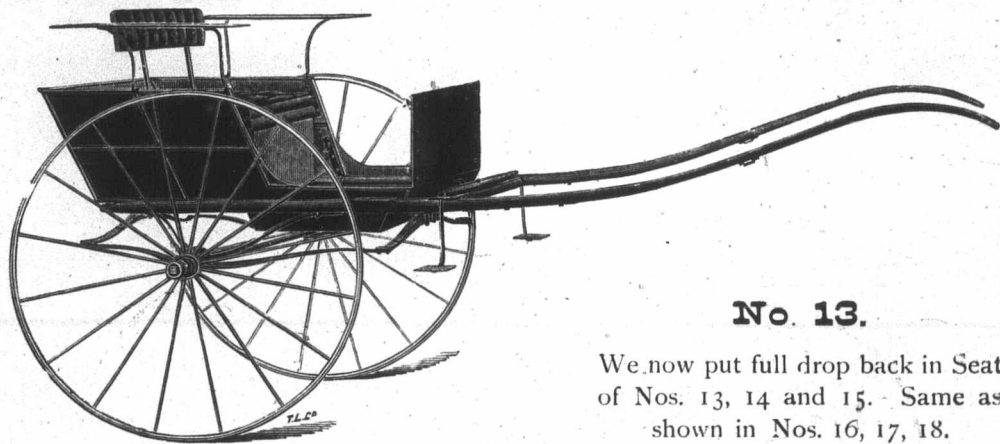
END SPRING PHÆTON on McLaughlin Patent End Spring Gear.
McLAUGHLIN PATENT LOCK LEVER TOP.

No. 24.



NEW STYLE PHAETON, Very Tasty and Stylish.

A little more expensive than No. 12. Body hung low. Solid comfort for the rider.
Four Bow Top same as on No. 12, if preferred.



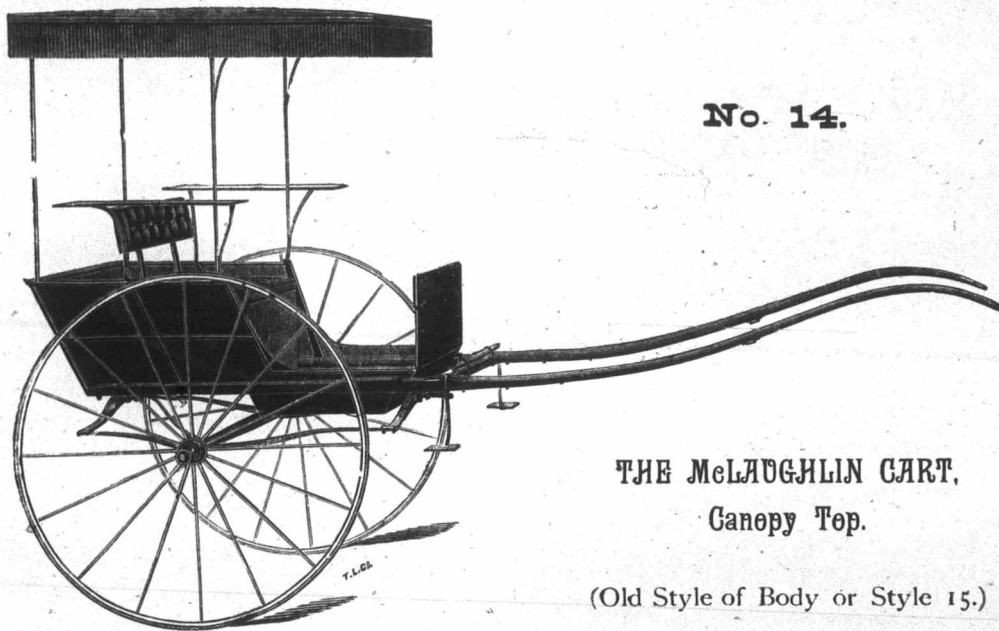
No. 13.

We now put full drop back in Seat
of Nos. 13, 14 and 15. Same as
shown in Nos. 16, 17, 18.

THE McLAUGHLIN CART---OPEN.

This Cart is destined to remove the prejudice held against carts on account of the unpleasant horse motion, the stiffness in the action of springs and the weight of the vehicles that have hitherto been placed on the market.

GUARANTEE.--We guarantee: 1st, That there is no noticeable horse motion in the McLAUGHLIN CART; 2nd, That it is the easiest riding Cart; 3rd, That it is the lightest in weight and the lightest in draught; 4th. It is the neatest looking and most handsome Cart in the market.



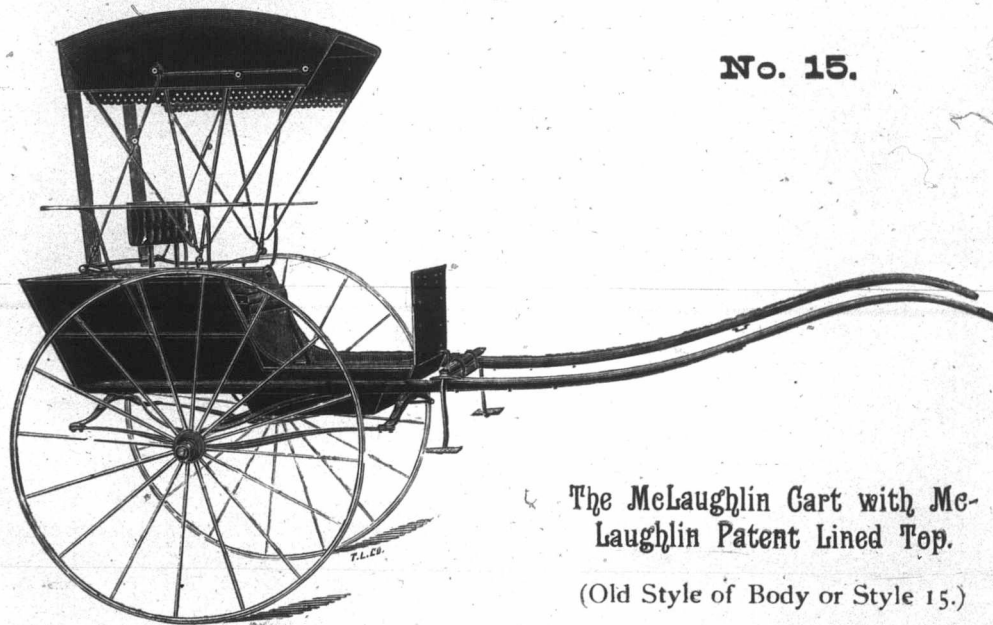
No. 14.

THE McLAUGHLIN CART,
Canopy Top.

(Old Style of Body or Style 15.)

SPECIAL POINTS:—1st—The Body is hung low. 2nd—The Springs are the McLaughlin full Platform Spring. 3rd—No other Cart Gear is so simple and compact in construction. 4th—The Axles used are coach bed, full steel, with McLaughlin Patent Noiseless Washers.

No. 15.

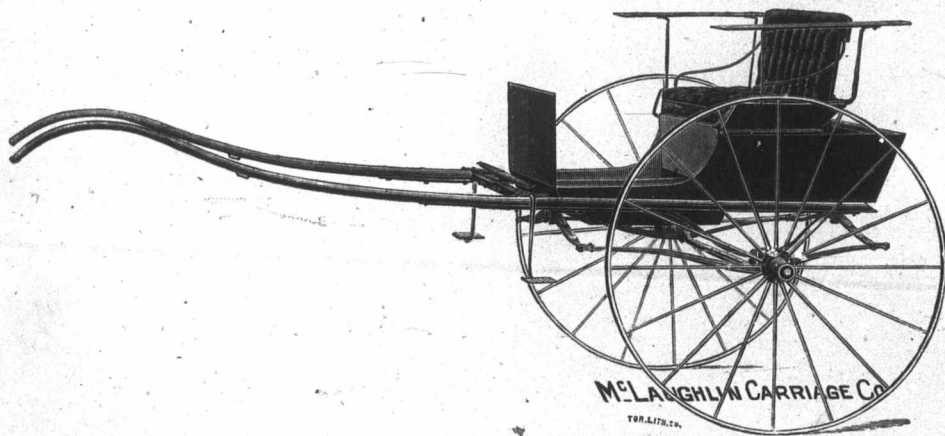


The McLaughlin Cart with McLaughlin Patent Lined Top.

(Old Style of Body or Style 15.)

SPECIAL POINTS CONTINUED.—5th—There are no shackles or bolts in the spring attachments, which avoids the unpleasantness of rattle and cringe so common in old attachments. In ordering, state whether Open or with Canopy Top, or Close Top, and the weight required to carry.

No. 16.

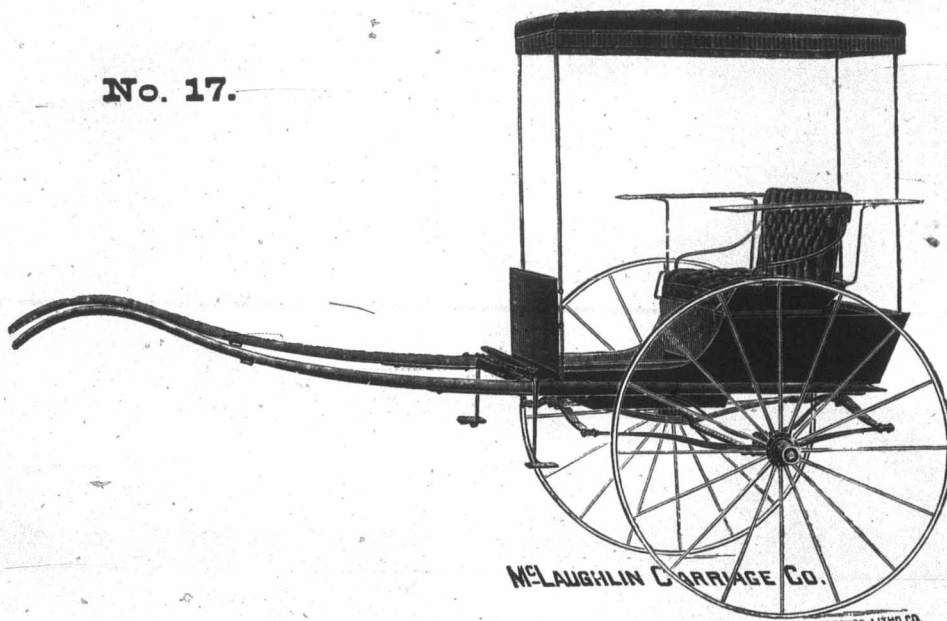


VILLAGE CART—OPEN.

(New Style of Body or Style 18.)

This Cart has all the excellencies of No. 13, being different only in Style of Body, and presenting a lighter appearance.

No. 17.



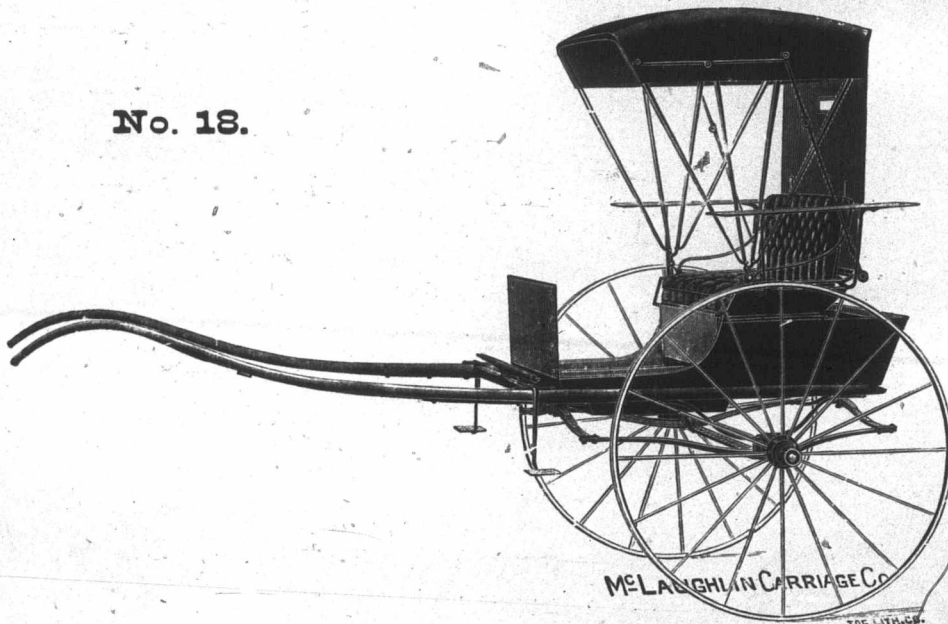
McLAUGHLIN CARRIAGE CO.

TORONTO, LITHO. CO.

VILLAGE CART—CANOPY TOP.

(New Style of Body or Style 18.) Very desirable for pleasure driving.

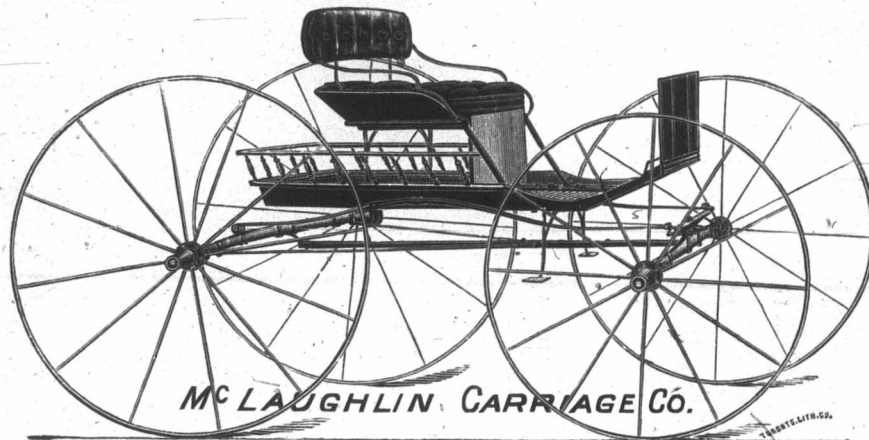
No. 18.



VILLAGE CART—CLOSED TOP.

(New Style of Body or Style 18.) Very desirable for Physicians and Clergymen.

No. 22.



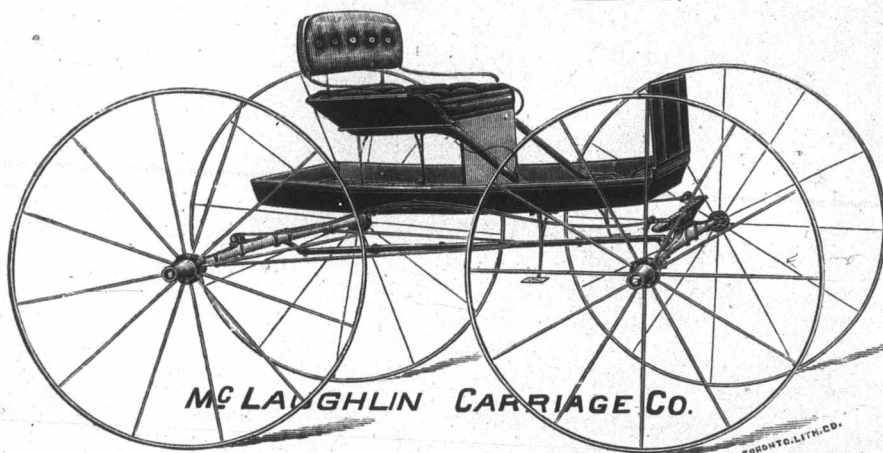
CONCORD BUGGY—SPINDLE BODY.

IMPORTANT POINTS IN OUR CONCORD BUGGIES.

- 1st—Our New Gear is built on the only true principle, *i. e.*, with full Fifth Wheel and Reach, insuring Gear to be as solid and lasting as in any of our rigs.
- 2nd—The Body is free from the inevitable side swing always noticeable in common Concord Gears.
- 3rd—It has a decided advantage over Gears without Reaches as there is no roll in the Axles nor spread and contraction in the Wheels when in motion.

Use CASTOR OIL ONLY on the
McLaughlin Rubber Cushioned Axle.

No. 23.

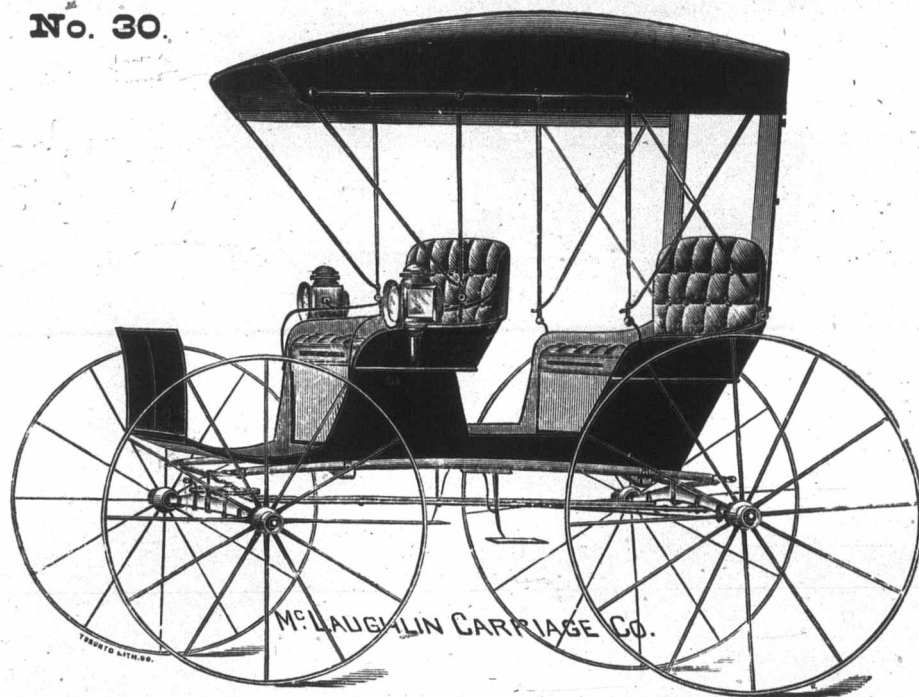


McLAUGHLIN CARRIAGE CO.

TORONTO, L.F.M. CO.

CONCORD BOGGY—PLAIN BODY.

No. 30.



FINE EXTENSION TOP SURREY, with or without Lamps, made for one horse or two.

No. 31.



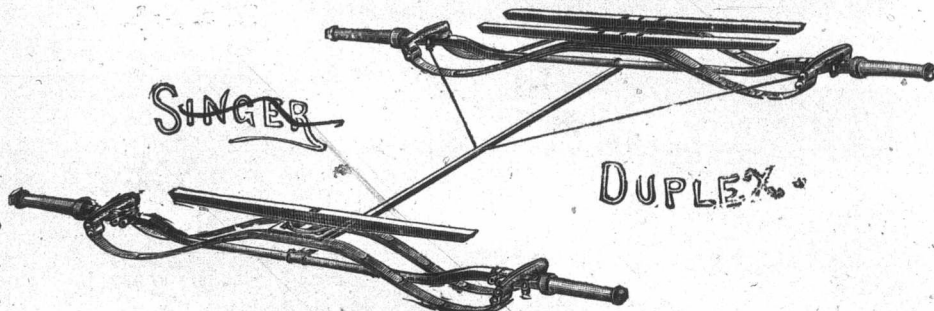
OPEN GLADSTONE, with or without Lamps.

Seat Reversible. Front seat turns up to admit passenger to rear seat, or passengers may sit back to back. Finely and tastefully finished.

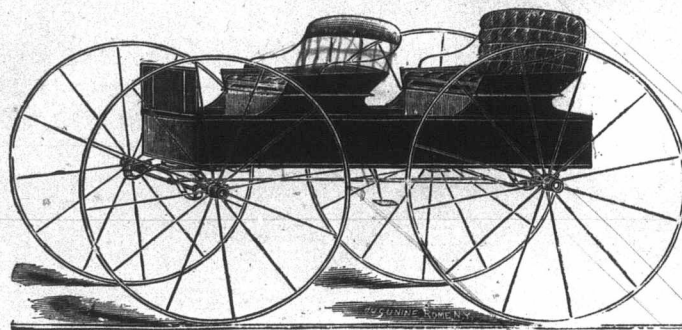
Two Sizes.

SIZE 1. — 1
in. Axle, car-
rying capacity
about 800 lbs.

SIZE 2. — ^{1 1/8}
in. Axle, car-
rying capacity
about 1,000 lbs.



SINGER-DUPLEX GEAR.

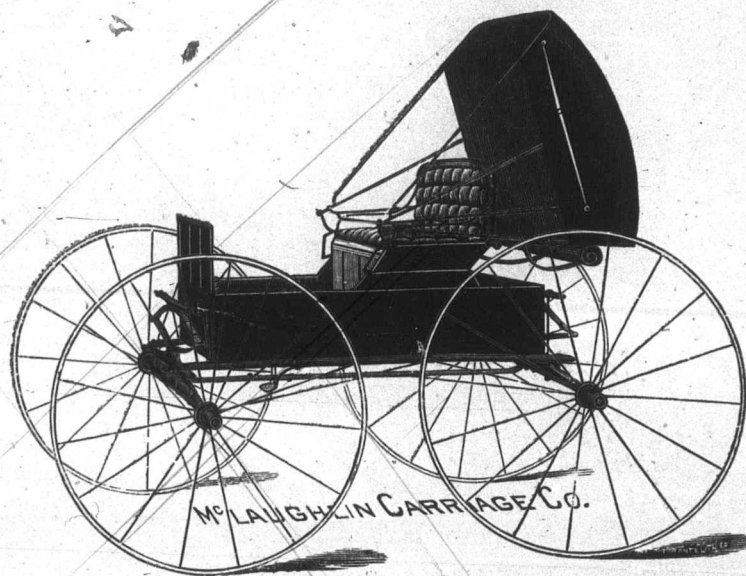


No. 40.

Farmers' Runabout Wagon on Singer Duplex Gear.

This Gear is also adapted for
Democrats, Grocer's Delivery Wag-
gons, etc., sets low, light draught,
and springs are so attached that
the greatest possible carrying capa-
city is obtained.

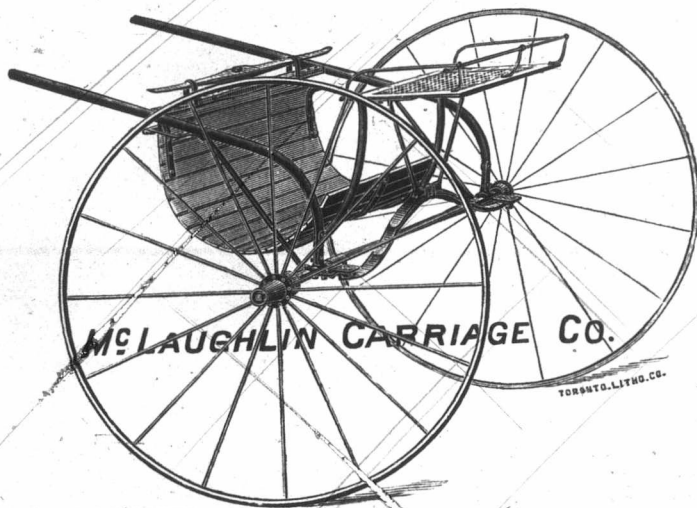
No. 44.



Buffalo Road Buggy, Piano Body, Hung Low, Wrought Loops.

Also made to order with Cut Down Piano, Whitechapel or Corning Body.

THE McLAUGHLIN NEW PATENT ROAD CART FOR 1891.



No. One, for One Passenger.

No. Two, for Two Passengers.

SOLD EITHER FINISHED OR IN
THE WHITE, AND WITH OR
WITHOUT WHEELS AS
DESIRED.

SPECIAL POINTS.—Full Steel Axle ; Patent Washers ; Body Irons and Risers under Seat are made of Steel ; Two Steps with combination for securing Shafts and attaching Springs to ; Seats trimmed. We have elevated the Seat and altered the Spring and Attachments so that all previous troubles in these parts are overcome.

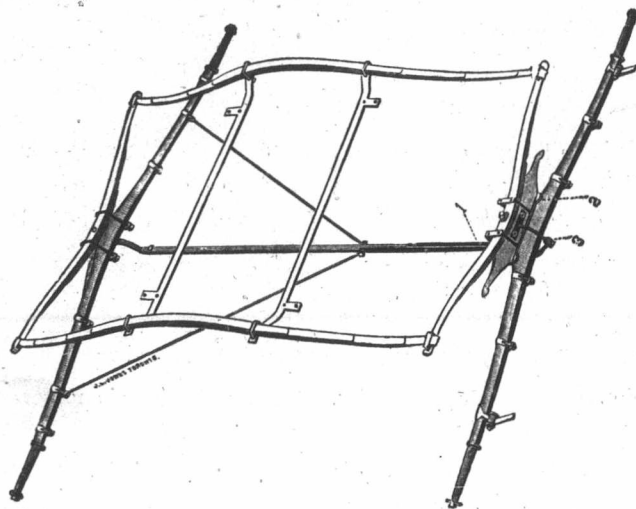
THE McLAUGHLIN SIDE SPRING GEAR.

THIS Gear, which is so prominent in the preceding cuts, deserves a few words. It has now been thoroughly tested for about eleven years with the most satisfactory results, and the continually increasing demand is the best possible proof of its value. It surpasses all other Gears in durability and ease in riding, requires less repair and makes less noise than any. An evidence of its popularity is found in the fact that

We have Sold over 12,000 to other Carriage Builders,

and are still supplying them in large quantities. We make them in various sizes as follows:—

- NO. 1— $\frac{7}{8}$ or $\frac{15}{16}$ ths Fan Tail Steel Axles for two passengers and top, made for all styles of bodies. Unless otherwise mentioned in order, we ship them suitable for standard sizes of bodies, but make them, when desired, suitable for bodies from 22 to 25 inches wide and from 46 to 52 inches long.
- NO. 2—1 inch Fan Tail Steel Axles for Jump Seat Bodies, (also answers for Buggies for two very heavy passengers or three passengers and top.) This size, also made with rear body loop, reversed for Phaeton Bodies, as shown on page 13.
- NO. 3—Light Gear for one passenger Buggies, bodies from 19 to 22 inches, very easy riding, just the Gear for Physicians, etc.



~~~~~ THE McLAUGHLIN SIDE SPRING GEAR. *~~~~~*

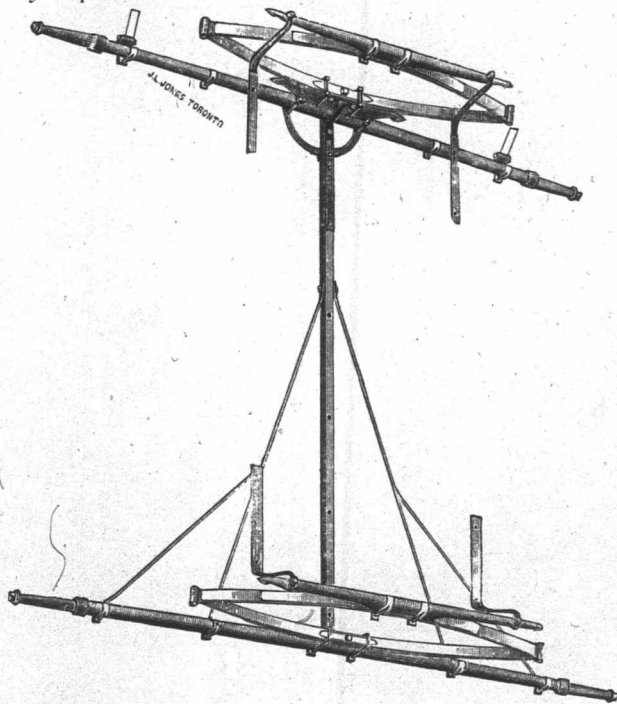
NOTE 1.—All these Gears have our New Double Fifth Wheel (see page 36,) and the Spring Corners are attached as shown in cuts on page 34.

NOTE 2.—For illustration and explanation of patent parts of this Gear see pages 34, 35 and 36.

NOTE 3.—We use Wrought Iron Forgings in these Gears, not Malleable Iron substitutes.

Don't buy a so-called McLaughlin Gear unless you are sure it is the genuine article.

SIZE 1.— $\frac{7}{8}$ 15-16 or 1 in. Steel Axles, 2 and 3 or 3 and 4 Leaf Cast Steel Springs for two passengers and top ; for bodies any size, but if not otherwise specified in order, they will be shipped for bodies 48 to 50 in. long and 23 to 24 $\frac{1}{2}$ in. wide.
 SIZE 2.—1 in. Steel Axles, 4 and 5 Leaf Cast Steel Springs for Jump Seat Bodies



THE McLAUGHLIN PATENT END SPRING GEAR.

Excels all other End Spring Gears.

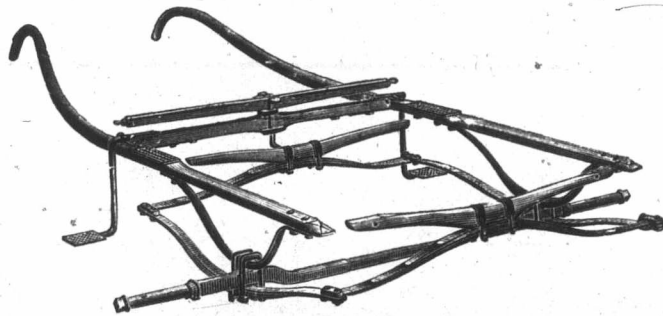
- NOTE 1.—Body Loops of Wrought Iron and made for body to hang low down.
 NOTE 2.—Elliptic Spring Steel Springs used instead of Cast Steel Springs if desired, at reduced price.
 NOTE 3.—We bend the Body Loops for either Piano, White-chapel or Corning Bodies as desired, but if not otherwise mentioned in order, we ship them unbent.
 NOTE 4.—We send this Gear without Body Loops or Spring Bars at \$1 25 less.

THE Mc LAUGHLIN LADIES' CART GEAR.

No. 1, $1\frac{1}{8}$ COACH BED, DROP AXLE, $1\frac{3}{8}$ IN. SPRING.

No. 2, $1\frac{1}{4}$ " " " " $1\frac{1}{2}$ IN. "

This is a favorite with physicians and ministers. There is absolutely no noticeable horse motion. It is provided with Patent Washers and Spring Corner Attachments, so that there is no noise. The Shafts are made out of the best material and are neatly and strongly ironed. The Gear is shipped with Steps and Spring Bars all ready to hang on the Body.



It allows the body to set low down and for general use is ahead of any Cart Gear in the market. For neatest style of Body for this Gear see our new style No. 18, page 21. Cut No. 15, page 18, also shows this Gear with Body attached.

Get the best Cart Gear for your customer and both he and you will be better satisfied.

SUNDRY GEARS.



We keep in stock, in addition to the foregoing gears, the following —

BUFFALO ROAD GEAR, as shown in Cut No. 44, page 27, less steps. This Gear is furnished in different sizes, same as the End Spring Gears, page 31. This Gear is not supplied with double fifth wheel.

CONCORD BUGGY GEAR, as shown in cuts 22 and 23.

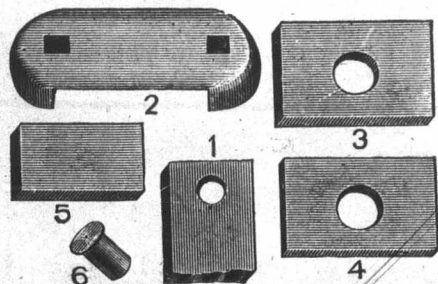
END SPRING PHÆTON, 4 and 5 leaf springs, as shown on pages 14 and 15.

The following are built to order—3 Spring Gears for Phætons and Jump Seat Buggies.

Except on Singer Duplex Gears, we supply our patent improvements and attachments on all G ars.

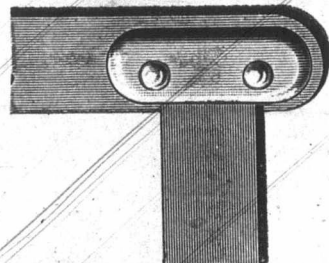
A careful study of the description of our Gears, and of patented parts described on pages 34, 35 and 36, will enable all to readily distinguish our goods, and avoid being imposed upon by those handling imitations of our Gears. We have heretofore, on several occasions, been condemned for furnishing inferior goods when, on investigation, it has always been found the parties were imposed upon by imitations. In any case of receipt of inferior goods, we shall be thankful to be informed of it, as we do not send out any inferior goods.

ILLUSTRATION OF GEAR PARTS.



Parts of Corner Attachments.

PATENT
Corner Attachments
FOR
Connecting Springs.



Showing Corner Complete.

No. (1) Section of Side Spring ; (2) Concave Clip Bar ; (3) Leather or Rubber Packing ;
(4) Zinc Plate ; (5) Rubber Packing ; (6) Countersunk Pin.

We have, after careful and expensive experimenting, succeeded in attaching springs in such a way that there is absolutely no noise, cringe or rattle, while the formation and adjustment of the spring makes the gear the easiest and most pleasant rider that is made.

Be sure to buy none but the Genuine McLaughlin Gears.