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# MINING AND THE ENVIRONMENT IN BRAZIL: EQUIPMENT AND ENGINEERING NECESSITIES

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DECEMBER, 1991

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A MARKET STUDY PREPARED BY CANADIAN EMBASSY IN BRASÍLIA COMMERCIAL DIVISION

#### CROMSHOP

This guide summarizes a market study conducted by Branch Meio Ambiente Lida, for the Commercial Division of the Canadian Empassy in Brasilia.

The text aims the Canadian exporter who wishes to consider growing market opportunities in environmental control and recuperation, in the Brazilian mining sector Atthough not exhaustive, this text provides a perspective of an economic activity that is growing given the relevance of mining and the pressures for environmental conservation in Brazil.

Further assistance and more details in the extensive version of the study can be obtained by addressing requests directly to the Commercial Division of the Canadian Embassy in Bresilia and to the Canadian Consulate General in Sec. Paulo at the following addresses:

Commercial Division of the Canadian Embassy Caixa Postal C7-0861 70 410 Brasiller D. F. Brazil phone: (011-55-61) 021-4628 tac (011-55-61) 021-4628

Canadian Consulate General Caixa Poetal 22002 01499 Sao Paulo SP Brazil phone: (011-55-11) 287-2122 lax: (011-55-11) 251-5057

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The Consulate General covers the states of Rio de Janeiro, São Paulo, Parana, Canta Catarina, Rio Grande do Sul, Mato Grosso do Bul and Mato Grosso.

#### **FOREWORD**

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Commercial Division of the Canadian Embassy Caixa Postal 07-0961 70.410 Brasilia D.F. Brazil phone: (011-55-61) 321-2171

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#### XBGM

	2.1 Main Indicators .	
A A	MINING COMPANIES AND ENVIRONMENTAL MEASURES	
	ANNEX 1 - MANUFACTURERS AND REPRESENTATIVES OF ENVIRONMENTAL CONTROL EQUIPMENT BY AREAS OF INTEREST	
	ANNEX 2 MANUFACTURERS AND REPRESENTATIVES OF ENVIRONMENTAL CONTROL EQUIPMENT INTERESTED IN DOING BUSINESS WITH CARADA	7.
15	ANNEX 3 - MINING COMPANIES INTERESTED IN DOING BUSINESS WITH CANADA	
	ANNEX 4 - CONSULTING AND SERVICES COMPANIES IN ENVIRONMENTAL CONTROL INTERESTED IN DOING BUSINESS WITH CANADA	
	ANNEX 5 - EQUIPMENT, IMPLEMENTS AND SERVICES USED FOR MITIGATION BY TYPE OF ENVIRONMENTAL IMPACT AND BY TYPE OF ORE	

#### INDEX

was introduced in Brazil during the colonial period, when the

1.	BACKGROUND ON MINING	1
2.	BRAZILIAN MINERAL ECONOMY	1
	2.1 Main indicators	1
	2.2 Exports	2
	2.3 Imports	3
3.	MINERAL AND ENVIRONMENTAL LEGISLATION	3
4.	MINING COMPANIES AND ENVIRONMENTAL MEASURES	4
5.	OPPORTUNITIES FOR CANADIAN COMPANIES	5
6.	ANNEX 1 - MANUFACTURERS AND REPRESENTATIVES OF ENVIRONMENTAL CONTROL EQUIPMENT BY AREAS OF INTEREST	6
7.	ANNEX 2 - MANUFACTURERS AND REPRESENTATIVES OF ENVIRONMENTAL CONTROL EQUIPMENT INTERESTED IN DOING BUSINESS WITH CANADA	11
8.	ANNEX 3 - MINING COMPANIES INTERESTED IN DOING BUSINESS WITH CANADA	15
9.	ANNEX 4 - CONSULTING AND SERVICES COMPANIES IN ENVIRONMENTAL CONTROL INTERESTED IN DOING BUSINESS WITH CANADA	19
10. 2. BR	ANNEX 5 - EQUIPMENT, IMPLEMENTS AND SERVICES USED FOR MITIGATION BY TYPE OF ENVIRONMENTAL IMPACT AND BY TYPE OF ORE	22
11.	FACT SHEET - BRAZIL	27

#### 1. BACKGROUND ON MINING

The search for minerals was introduced in Brazil during the colonial period, when the Portuguese Crown decided to provide incentives for missions organized to quest for gold. This practice innaugurated the "Gold Cycle" in Brazil, which was focused in the central part of the present day Minas Gerais state.

Today's mineral activities in Brazil result from a mix of resource endowment, chance and scientific discoveries and public policies adopted along this century. Most important among these are:

- the discovery of sizable high grade iron ore deposits in Minas Gerais (1907/1909).
   Later on this iron ore would be mined by a government owned enterprise founded in 1942, "Companhia Vale do Rio Doce CVRD" which is currently the largest iron ore exporter in the world;
- the sanctioning of the Brazilian Mineral Code (1934) and the establishment of the National Mineral Production Department-DNPM (1938);
- the expansion of large-scale siderurgy, with the founding of a state-owned steel plant called Companhia Siderurgica Nacional CSN (1940s);
- the establishment of a national oil monopoly and the creation of "Petroleo Brasileiro S/A PETROBRAS" (1953);
- the liberalization of regulations concerning foreign participation in the mineral sector, following changes in the Mineral Code (1967);
- the implementation of large scale projects aimed at import substitution, specially in steel products, non-ferrous minerals, cement and fertilizers (1970s);
- the discovery of extensive mineral deposits in the Amazon, which, because of their importance, transformed the national mineral scene (1960s and 1970s).

#### 2. BRAZILIAN MINERAL ECONOMY

#### 2.1 Main indicators

In 1989, mineral production alone was responsible for three percent of the Gross National Product (GNP). However, when the value added by the industrial transformation of minerals is included, such as in metallurgy and in the production of steel, fertilizers, cement and petrochemicals, the mineral sector contribution to GNP reaches over one fourth of the total (as much as 26.3% or US \$100 billion).

The main items in the Value of Mineral Production (VMP) are energy products which respond for 48.48% (41.01% oil, 5.20% natural gas and 2.26% coal). Metallic substances follow, with 27.58%, while non-metallic materials respond for 22.77%.

Brazil has a broad mineral wealth which tends to concentrate in ten main substances. Indeed, if oil and natural gas are excluded, the following minerals represent about 70% of the MPV: iron (20.46%), gold (11.72%), granite (8.88%), limestone (5.98%), clay (5.61%), bauxite (4.29%), cassiterite (3.68%), coal (3.68%), phosphate (3.59%), and sand (2.11%).

### 2.2 Exports

Exports play an important role in Brazilian mineral economy. Between 1973 and 1988, exports of mineral substances, excluding oil and gas, grew from US\$ 447 million to as much as US\$ 2,240 million. At the same time, exports of industrialized products made with mineral inputs plummeted from US\$ 130 million to US\$ 6,100 million, as indicated in Table 1.

Table 1

Brazilian exports of products with mineral origin, 1973/88\* - US\$ million

Year	Mineral Substances	Downstream Products	Tota
1973	y and the cree 7447 seroled Brasileiro	logonom llo le 130 ran a lo traemitati	577
1974	686	211	897
1975	1,067	249 CARADAT	1,316
1976	1,120	300	1,420
1977	feronim and of anima 1012	255	1,367
1978	1.143	630	1,773
1979	1,443 (7881) 9000	) Island on 1,091 annon naturally	2,534
1980	1,800	1,341	3,141
1981	2,050	1,614	3,664
1982	2,017	1,443	3,460
1983	(20101) on 1,757 of hos tooms	2,304	4,061
1984	1,877	3,166	5,043
1985	1,898	3,063	4,961
1986	1,872	3,072	4,944
1987	1,846	5,311	7,157
1988	2,240	min lengten 6,100 semateness ee	8,340

Source: Anuário Mineral Brasileiro

While the annual rate of growth of mineral substances in the period was significant - 11.3% -, the growth rate for downstream products, including metals and more elaborated products, was even more impressive - 29.2%. Iron and manganese ores were the leading mineral export items in the period, joined by bauxite in recent years. In 1988, these three substances accounted for 92.5% of mineral exports. The leading downstream exports were iron and steel products (45%), followed by petroleum by-products (21.6%), aluminum (16.1%) and tin (4.4%).

<sup>\*</sup> Excluding oil and gas

#### 2.3 Imports

Between 1973 and 1988, imports of mineral substances rose from US\$ 110 million to US\$ 1,167 million, with an annual average increase of 17% in the period. Metallurgical coal, potash fertilizers, sulphur and copper concentrate alone accounted, in 1988, for 83.4% of these imports.

Between 1973 and 1988, mineral downstream products weighted most in the minerals import schedule, accounting for 51.4% of the total (excluding oil and natural gas). Mineral substances followed, with 28.5%, while chemical compounds accounted for 20%.

# 3. MINERAL AND ENVIRONMENTAL LEGISLATION

In Brazil, mineral deposits are considered and defined by law as part of the union's endowment. Presently, under the 1988 constitution, the federal government only transfers the right of mineral extraction, for the period in which mining activities are performed and in which all applicable legislation is followed. According to the constitution, prospecting and mining of mineral resources may only be carried out by Brazilians or by companies in which the ownership of the majority of the voting capital is held by individuals domiciled and resident in Brazil.

The present legislation also regulates the activity of prospectors, known as **garimpeiros**. It determines the creation of special areas in which prospectors, organized in cooperatives, can operate.

The federal government agency which oversees mining in Brazil is the National Department for Mineral Production (DNPM), part of the Ministry of Infrastructure's Secretariat of Mines and Metallurgy.

During the late nineteen seventies, the Brazilian government started the structuring of the present day network of environmental control agencies. The National Council of the Environment (CONAMA), is the agency in charge of preparing all regulations required by the constitution in order to provide a federal legislative body on the environment. In each state an equivalent council exists.

Linked to these councils are agencies in charge of enforcing the legislation and controlling potentially polluting activities. At the federal level, the enforcement arm of CONAMA is IBAMA (Brazilian Institute for the Environment and Renewable Resources).

At the states level, the enforcement arms of the state councils are agencies whose mandates include assessing the environmental impact of projects before they obtain licences for development and operation. However, when the activity is to take place in environmentally protected areas under the federal jurisdiction or in interstate or country boundary zones, the environmental impact analysis must also be submited to federal agencies.

In recent years, the restrictions and legal obligations for mining activities have increased.

Air and water quality standards and acceptable limits for effluent discharges mainly correspond to international standards, particularly to American legislation. There are numerous regulations with fairly extensive lists of acceptable levels of pollutants in water and air. Disposal methods for solid residues, such as mine waste rock and mineral processing tailings are also subject to controls.

#### 4. MINING COMPANIES AND ENVIRONMENTAL MEASURES

In view of the growing national and international concern about the environment and of governmental action to restrict potentially harmful activities, mining companies in Brazil have started to invest in environmental control.

This study gathers information about environmental action in the mineral sector, obtained through a research based on a sample among the main companies in each of the subsectors listed below:

mining companies (sample of 48 companies)

- manufacturers and representatives of environmental control equipment (sample of 56 companies)

consulting and engineering companies (sample of 40 companies).

The environmental control equipment and products were classified as follows:

1. atmospheric effluent treatment

4. noise pollution control

2. water and liquid effluent treatment

5. control garimpos impacts.

3. solid residue treatment

The study shows that around 70% of the mining companies have been engaged in environmental control for at least five years. Most efforts were directed towards tailings disposal, effluents containment, and reclamation of impacted areas.

Increased action towards environmental preservation and recuperation was a result of the 1988 Constitution, which raised the environmental standards for the mineral sector. Besides having to present environmental impact studies in order to obtain preliminary licences for mining activities, companies are required to prepare projects for reclamation of impacted areas for all mines in operation. As a consequence, the market for consulting companies expanded.

In recent years, the number of companies actively adopting some form of environmental protection grew considerably. Their main tendency has been to direct action towards the most immediate problems. In this context, a demand for equipment to control water and air pollution appeared.

Most companies polled estimate that this market is expanding, even after considering the present crisis and uncertainties of both the Brazilian economy and the mineral sector. The analysis of the information obtained indicates that, despite the existence of well

established environmental equipment industries, service firms and consulting companies in Brazil, there is room for international products and services. The modern characteristics of the Canadian environmental sector and its approach to environmental issues places Canadian potential participation in the Brazilian market at a very high level.

## 5. OPPORTUNITIES FOR CANADIAN COMPANIES

It is worth stressing the presence of a diversified national market in the mining environmental control area. Those wishing to enter this market should realize that significant needs exist. In addition, the governmental effort to promote import liberalization and modernization of production makes it easier for Canadian companies to export equipment, products and services to Brazil.

The most common forms of international participation in the Brazilian market are:

- direct exports;
- agreements with sales representatives;
- agreements with distributors;
- licensing agreements or technology transfers;
- joint ventures;
- direct investment.

It is relevant to note that penetration in the Brazilian market will also open the door to the larger market of MERCOSUL (Southern Cone common market) and to Chile and Bolivia. Presently, Argentina, Chile and Bolivia represent the largest environmental market for Brazilian products (especially in mining environmental control equipment).

Listed below are the most important items of the demand for technology in environmental control in mining in Brazil:

- biological treatment of liquid effluents containing metallic ions and cyanides;
- substitution of some toxic compounds used in flotation by other biodegradables;
- treatment of liquid effluents containing toxic compounds used in flotation;
- recovery kits applied to tailings dams presenting eutrophication problems;
- field kits for analysis of water quality following international standards; projects for recycling of solid residues involving waste rock, tailings and precipitates
  - produced by chemical treatment of effluents;
- low-cost, small-scale plants equipped with unit operations that perform well as mercury amalgamation for gold winning in the garimpo operations.

In brief, the Brazilian public, government and companies are increasingly concerned with environmental control, particularly in the mineral sector. Given the importance of mining in Brazil, the opportunity is ripe for Canadian companies to position themselves in this market. Therefore, companies experienced enough to explore the international markets are encouraged to pursue the contacts listed in the annexes.

# ANNEX 1 MANUFACTURERS AND REPRESENTATIVES OF ENVIRONMENTAL CONTROL EQUIPMENT BY AREAS OF INTEREST

#### 1. Treatment for Atmospherc Effluents

#### 1.1 Equipment

**1.1.1 Systems for gas control** (gas scrubbers, desulphurization systems, degasification systems, absorption towers, mist eliminators):

AAF Controle Ambientale Ltda
CBC Ind. Pesadas S.A.
Codistil S/A Dedini
Efluentes Com. E Equipamento Prod. Ltda
Equipamentos Villares S.A.
Filsan Equipamento E Sistemas S.A.
Kepler Weber Controle Ambientale S/A
Klockner-Humboldt-Deutz Brasil Ltda
Strigal Equipamento E Revest. Ind. Ltda
Sulzer do Brasil S/A
Tecnar Tec. do Ar Ltda

1.1.2 Systems for solid particle control (cyclones, settling separators, filters, precipitators, air curtains, water sprays):

AAF Controle Ambientale Ltda
Capmetal Ind. Com. Ltda
CBC Ind. Pesadas S.A.
Codistil S/A Dedini
Efluentes Com. E Equipamento Prod. Ltda
Equipamentos Villares S.A.
Filsan Equipamento E Sistemas S/A
Giusiti & Cia Ltda
Kepler Weber Controle Ambientale S/A
Klockner-Humboldt-Deutz Brasil Ltda
Lavrita Eng. Cons. E Equipamento Inds. Ltda

# 1.1.3 Fans systems, air blowers, and gas nozzles:

Kepler Weber Controle Ambientale S/A
Stringal Equipamento E Revest. Ind. Ltda

1.2 Samplers and analysers (isokinetic samplers, low-vol samplers, hi-vol samplers, sequential samplers, fluoride gas samplers, sulphur dioxide samplers, flue dust analyzers, electrical conductivity analyzers, electrochemical cell analyzers, oxygen analyzers with paramagnetic cell, infrared gas analyzers, field kit analyzers):

Technar Tec. do Ar Ltda VDC Instrumentos Cientificos Ltda

#### 1.3 Services

1.3.1 Projects (feasibility studies, treatment specifications, processes):

AAF Controle Ltda also any of the consulting companies listed in Annex 4

**1.3.2 Monitoring and efficiency evaluation** (of industrial pollution control equipment, emission factors determination, pollutant dispersion determination, air quality evaluation and sampling):

consulting companies listed in Annex 4

# 2. Treatment for Water and Liquid Effluents

#### 2.1. Equipment

**2.1.1 Systems for solid-liquid separation** (screens, filters, centrifuges, clarifiers, belt press, densifiers, degritters, thickeners, hydrocyclones, flocculators, flotation plants, flocodecantators, sand boxes, flocculating & sedimentation tanks):

ATAG - Mecalpe Equipamento Proc. Ltda Cimaq S/A Dedini Decremont San. e Trat. de Aguas Ltda Efluentes Com. e Equipamento Prod. Ltda Equipamento Villares S.A. Filsan Equipamento e Sistemas S/A Giusiti & Cia Ltda Imbras Equipamento P/Mineracao Ltda Klockner-Humboldt-Deutz Brasil Ltda Magbrit Com. E Ind. Mag. Ltda Mineraltec Industrial Ltda Miningtec Equipamento Ind. S/A Pak Industrial Ltda Proeco Equipamento Etr. Ltda Sanidro Trat. de Agua Ltda Stringal Equipamento e Revest. Ind. Ltda Sulzer do Brasil Ltda

# 2.1.2 Neutralization systems, chemical precipitation systems, demineralization and ion exchanging:

Degremont San. e Trat. de Aguas Ltda
Filsan Equipamento e Sistemas S/A
Proeco Equipamento Eltr. Ltda
Sanidro Trat. de Agua Ltda
Sulzer do Brasil S/A

#### 2.1.3 Biological treatment systems:

Degremont San. E Trat. de Aguas Ltda Magbrit Com. e Ind. Mag. Ltda

2.1.4 Other (deaerators, mixers, oil/sand separators, oil skimmers, degasification, cutters, chlorinators and feeders and pumps):

ATAG - Mecalpe Equipamento Proc. Ltda
CBC Ind. Pesadas S.A.
Cimaq S/A Dedini
Degremont San. e Trat. de Aguas Ltda
Efluentes Com. e Equipamento Prod. Ltda
Equipamento Villares S.A.
Fisan Equipamento e Sistemas S/A
Proeco Equipamento Eltr. Ltda
Sanidro Trat. de Agua Ltda
Sulzer do Brasil S/A
Videosan Saneam. Ist. Ltda

## 2.2 Samplers and analyzers on-line and for laboratory:

ATAG-Mecalpe Equipamento Proc. Ltda

VDC Instrumentos Científicos Ltda

Wallace & Tiernan do Brasil S/A

#### 2.3 Implements

2.3.1 Chemicals (coagulants, flocculants, filter aids, dispersants, others (antiscaling compounds, corrosion inhibitors, water treatment chemicals):

Aquatec Quimica S/A
Arauquimica Com. e Rep. Ltda
Argal Quimica S/A Ind. e Comercio
Nalco Produtos Quimicas Ltda

2.3.2 Stock Material (hoses, filter cloth, filter media, activated carbon, special screens, collectors, separators for suspended solids):

Aticarbo Ind. de Carvao Ativ. Ltda

Pak Industrial Ltda

#### 2.4 Services and make the control of the control of

2.4.1 Projects (fesibility studies, treatment specifications, processes):

ATAG-Metlpe Equipamento Proc. Ltda Audiolab Sistemas Eletr. Ltda Filsan Equipamento e Sistemas S/A Maqbrit Com. e Ind. Maq. Ltda Sulzer do Brasil S/A

plus consulting companies listed in Annex 4

2.4.2 Monitoring (surface water monitoring and groundwater monitoring):

consulting companies listed in Annex 4

#### 3. Solid Waste Treatment

3.1 Equipment (incinerators, nodulizers, disc pellitizers, feeders, dryers):

Equipamentos Villares S.A. Maqbrit Com. e Ind. Maq. Ltda Sulzer do Brasil S/A

3.2 Implements (drains, gabion, geomembranes, sheet piles):

Adcon Projetos e Repres. Ltda Engequipe Eng. Com. Ltda Kanaflex Ind. de Plastico Ltda Propex do Brasil Prod. Sint. Ltda

#### 3.3 Services

#### 3.3.1 Solid waste classification:

consulting companies in Annex 4

3.3.2 Process optimization and waste recycling (industrial process optimization aimed at lime reduction and reduction of residue hazard levels; development of waste recovery processes; studies on toxic waste treatability):

consulting companies in Annex 4

#### 3.3.3 Reactive solid waste disposal:

Adcon Projetos e Repres. Ltda Propex do Brasil Prod. Sint. Ltda

4. Noise Pollution Control Equipment, Monitoring & Projects:

AAF Controle Ambientale Ltda

5. Impact Control in "Garimpos" (concentrators, retorts and amalgamators):

Cimaq S/A Ind. e Com. Maqbrit Com. e Ind. Maq. Ltda Mineraltec Industrial Ltda Spimec- Ind. e Com. de Equipamentos Ltda

# ANNEX 2 MANUFACTURERS AND REPRESENTATIVES OF ENVIRONMENTAL CONTROL EQUIPMENT INTERESTED IN DOING BUSINESS WITH CANADA

AAF Controle Ambiental Ltda.

Av. Presidente Wilson, 1716 - Mooca
São Paulo - SP
03107 - Brazil
Contact: Mr. Alfredo Maia Reggio
Tel: (011) 274-6055

Adcon Projeto e Repres. Ltda.
Rua Correa Dias, 337
São Paulo - SP
04104 - Brazil
Contact: Mr. E. Del Monaco Caiuby
Tel: (011) 549-3061

Aquatec Química S.A.

Av. Sampaio Viana, 452

São Paulo - SP

04004 - Brazil

Contact: Mr. Renato Araújo da Silva

Tel: (011) 884-4466

Fax: (011) 884-0747

Tix: 11-39203 AQTC

Arauquímica Com. e Rep. Ltda.
Rua César Penna Ramos, 306
São Paulo - SP
02563 - Brazil
Contact: Mr. Edgard Lobo Galtikf
Tel: (011) 857-3194

Argal Química S.A. Ind. e Comércio
Rua Major Carlos Del Prete, 1596
São Caetano do Sul - SP
09530 - Brazil
Contact: Mr. Odair da Silva Kassia
Tel: (011) 442-5688
Fax: (011) 441-9759
Tlx: 11-45201 ARGQ

ATAG-Mecalpe Equipamento Proc. Ltda.

Av. Dona Ruyce Ferraz Alvim, 127/149

Vila Nogueira

Diadema - SP

09990 - Brazil

Contact: Mr. Antonio de Primo

Tel: (011) 456-1355

Tlx: 11-44365

Aticarbo Ind. de Carvão Ativ. Ltda.

Av. Senador Vergueiro, 2310
São Bernardo do Campo - SP
09740 - Brazil
Contact: Mr. Luiz Szente
Tel: (011) 455-3911
Fax: (011) 455-3126
Tix: 11-44611 ATCA

Audiolab Sistemas Eletr. Ltda.
Rua Aimorés, 388
Belo Horizonte - MG
30140 - Brazil
Contact: Mr. Leonardo Fares
Tel: (031) 224-5352

Capmetal Ind. Com. Ltda.
Rua Idalina Senra, 45
Rio de Janeiro - RJ
20941 - Brazil
Contact: Mr. Paulo Mandarino
Tel: (021) 284-5445
Fax: (021) 254-1058
Tlx: 21-36957 APLI

CBC Ind. Pesadas S.A.
Rua Manoel da Nóbrega, 1280
São Paulo - SP
04001 - Brazil
Contact: Mr. Edson Ferrari
Tel: (011) 582-9233

Cimaq S.A. Ind. e Com.

Av. Jacubá. 790 - Hortolândia
Sumaré - SP
13175 - Brazil
Contact: Mr. Mário Luiz Duarte
Tel: (0192) 65-1188
Fax: (0192) 65-1595
Tlx: 19-2443

Codistii S.A. Dedini Rod. Rio Claro-Piracicaba, km. 26,3 Cruz Caiada Piracicaba - SP

13400 - Brazil

Contact: Mr. Celso B. Garcia

Tel: (0194) 21-3222 Fax: (0194) 21-3222 Tix: 19-1109 CDDE

Degremont San./Trat. de Águas Alameda Santos, 1827 - Cerqueira César São Paulo - SP 01419 - Brazil Contact: Mr. P. Pereira Neto Tel. (011) 283-1188 Tlx: 11-24993

Efluentes Con./Equip. Prod.

Rua Ferreira de Araújo, 385 São Paulo - SP 05428 - Brazil Contact: Ms. Terezinha Nunes Tel: (011) 813-7400

Engequipe Eng. Com. Ltda.

Rua Marconi, 94 Conj. 611 São Paulo - SP 01042 - Brazil Contact: Mr. R.W. de Maranhão

Tel: (011) 255-1396

Equip. Villares S.A.

Rua Alexandre Levi, 202 São Paulo - SP 01520 - Brazil Contact: Mr. Roberto Benotti

Tel: (011) 277-6844

Filsan Equip. e Sistemas S.A.

Rua José Alves da Cunha Lima, 172 São Paulo - SP 05360 - Brazil

Contact: Mr. José Carlos Garcia Tel: (011) 261-4899

Fax: (011) 869-3102 Tlx: 11-82359

Giusiti & Cia. Ltda. Rua Itália Giusiti. 324

São Paulo - SP 08260 - Brazil

Contact: Mr. Francisco A. de Souza

Tel: (011) 944-6755 Fax: (011) 205-6755 Tlx: 11-62221 GIUS

Inbrás Equip. para Mineração Ltda.

Rua Adoniran Barbosa, 71 Diadema - SP 09980 - Brazil

Contact: Mr. Carlos Roberto Meilus

Tel: (011) 445-1177 Fax: (011) 456-6871 Tlx: 11-45218

Kanaflex Ind. de Plástico Ltda.

Av. Caxinguí, 546 - Butantã São Paulo - SP 05579 - Brazil Contact: Mr. Francisco José Gill

Tel: (011) 815-4555 Fax: (011) 813-8044 Tlx: 11-80848 KANA

Kepler Weber Controle Ambiental

Av. Antonio Piranga, 582 Diadema - SP 09920 - Brazil

Contact: Mr. Sertório Canedo Filho

Tel: (011) 445-2477 Fax: (011) 456-4943 Tlx: 11-44081 Tlx: 11-44081

Klockner-Humboldt-Deutz Brasil

Av. Paulista, 460 - Cerqueira César São Paulo - SP 01310 - Brazil Contact: Mr. Pompeyo Sobarzo Tel: (011) 285-2611

Lavrita Eng. Cons. e Equip. Industriais Ltda.

Rua Tenente Manoel Eufrásio, 10 São Paulo - SP

04211 - Brazil

Contact: Mr. José R. Molina Inocente

Tel: (011) 418-5277

Magbrit Com., e Ind. Maq. Ltda.

Rua Faustolo, 1758 - Conj. 02 São Paulo - SP

05041 - Brazil

Contact: Mr. Nello Ferri Rencinai

Tel: (011) 864-6211 Fax: (011) 864-6283 Tlx: 11-83722

Mineraltec Industrial Ltda.

Estrada SP 88 - km 93 Caixa Postal 44 Salesópolis - SP 08970 - Brazil Contact: Mr. Sílvio Cristoni

Tel: (0123) 76-1129

Miningtech Equip. Ind. S.A.

Rua And. dos Prazeres Gonçalves. 114

Embu - SP 06800 - Brazil Contact: Mr. Celso Tessarotto Tel: (011) 494-4422 Fax: (011) 494-2930 TIx: 11-71859

Nalco Prod. Químicos Ltda.

Rua Américo Brasiliense, 998 São Paulo - SP 04715 - Brazil Contact: Mr. Mauro P. dos Reis

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Al. Vicente Pinzon, 162 - Vila Olímpia São Paulo - SP 04547 - Brazil Contact: Mr. Artur Granato Tel: (011) 829-5222

PAK Industrial Ltda.

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Proeco Equip. Eletr. Ltda. Rua Bruno Hering, 716 Blunemau - SC 89.035 - Brazil Contact: Mr. Rodrigues de Lima Tel: (0473) 33-1735

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Rua Prof. Arthur Ramos, 183 São Paulo - SP 01454 - Brazil Contact: Mr. Hérzio A. Ranzani

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Sanidro Tratamento de Água Ltda.

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Spimec Ind. e Com. de Equip. Ltda.

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VDC Instrumentos Científicos Rua José Bonifácio, 458 Rio de Janeiro - RJ 20771 - Brazil Contact: Mr. Luiz Carlos Nery Tel: (021) 593-8223

Videosan Saneam. Inst. Ltda. Av. Santo Amaro, 6974 - Santo Amaro São Paulo - SP 04702 - Brazil Contact: Mr. E. Rodrigues Mota Tel: (011) 523-8655

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Tlx: 11-63545 Stringal Equip, a Revest, Indulitable con Rus Elias Feres Geraissati, 191 - Alvinopolis

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Rua Faustolo, 1758 - Cont. CO. 401 - 41 - 41 - 41

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Fosfértil S.A.
Fazenda Boa Vista, Rod. MG-341, km. 25
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ITAMINAS Com. de Minérios S.A.

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# ANNEX 5 EQUIPMENT, IMPLEMENTS AND SERVICES USED FOR MITIGATION BY TYPE OF ENVIRONMENTAL IMPACT AND BY TYPE OF ORE

#### IRON

Air pollution by solid particles

- equipment: water sprays

- implements: wetting chemicals

- services: sampling and air quality assessment, eolian barrier projects

Surface water pollution by solid particles

- equipment: hydrocyclones and thickeners

- implements: floculants and coagulants

- monitoring and projects: drainage, dikes, dams and waste rock piles

#### LIMESTONE

Air pollution by solid particles

- equipment: sprays, cyclones, air curtain, filters

- implements: wetting chemicals

- services: sampling and quality assessment, eolian barrier projects

Surface water pollution by solid particles

- projects: drainage, dikes and waste rock piles (dumps)

Noise

- equipment and project

#### CRUSHED AND DIMENSION STONES

Air pollution by solid particles

- equipment: water sprays

- implements: wetting chemicals

- services: sampling and air quality assessment, eolian barrier projects

Surface water pollution by solid particles

- projects: drainage, dikes and waste rock piles (pumps)

Noise

- equipment and project

#### GOLD

Air pollution by gases

- equipment: coils and retorts

Surface water pollution by solid particles

- alluvial: discharge of claysized tailings outside the river bed (improvement of dredge lay out) in clarifiers

- underground: clarifiers, filters

Surface water pollution by dissolved species

- chemical cyanide degradation and arsenic precipitation systems
- projects: degradation dams

Underground water pollution

- impervious lining of dams

#### TIN

Surface water pollution by solid particles

- clay sized tailings discharge in clarifiers outside the river bed (improvement of dredge lay out)

- underground: clarifiers, filters

#### CLAY

Surface water pollution by solid particles

- projects: drainage, filtering and decating dams

#### COAL

Surface water pollution by solid particles

- equipment: filters and clarifiers
- implements: wetting chemicals
- projects: filtering dikes, clarifiers and dams

Surface water pollution by dissolved species

- chemical neutralization on systems (sulphide bearing water)

Underground water pollution

- impervious lining of dams

#### **ALUMINUM**

Air pollution by solid particles

- equipment: water sprays
- implements: wetting chemicals
- services: sampling and air quality assessment, eolian barrier projects

Surface water pollution by solid particles

- equipment: hyddrocyclones and thickeners
- implements: floculants and coagulants
- monitoring/projects: drainage, dikes, dams and waste rock piles

#### COPPER

Surface water pollution by solid particles

- equipment: hydrocyclones and thickeners
- implements: floculants and coagulants
- monitoring/projects: drainage, dikes, dams and waste rock piles

Surface water pollution by dissolved species

- chemical precipitation systems (heavy metals)

Underground water pollution

- impervious lining of dams

#### SAND

Surface water pollution by solid particles

- equipment: filters and clarifiers

- projects: filtering and decanting dikes

#### KAOLIN

Air pollution by solid particles

- equipment: sprays, cyclones, air curtain, filters

- implements: wetting chemicals

- services: sampling and quality assessment, eolian barrier projects

Surface water pollution by by solid particles

- equipment: hydrocyclones and thickeners

- implements: floculants and coagulants

- monitoring/projects: drainage, dikes, dams and waste rock piles.

Surface water pollution by dissolved species

- equipment: pressure filters, chemical precipitation systems (zinc)

Underground water pollution

- controlled disposition of reactive residues

#### PHOSPHATE

Air pollution by solid particles

- equipment: water sprays

- implements: wetting chemicals

- services: sampling and air quality assessment, eolian barrier projects

Surface water pollution by solid particles

- equipment: hydrocyclones and thickeners

- implements: floculants and coagulants

- monitoring/projects: drainage, dikes, dams and waste rock piles

Surface water pollution by dissolved species

- aeration systems in dams
- studies for eutrophication inhibition and correction

#### GEMS

Surface water pollution by solid particles

Surface water pollution by solid panicles

- projects: drainage, dikes and waste rock piles

#### Notes:

For both mines in operation and new undertakings, projects for reclamation of impacted areas are required by law. These reclamation projects generally involve a description of the enterprise and mitigation systems to be adopted. Some companies have already started environmental zoning, aiming to minimize negative impacts on the cultural and natural endowments. Sensitive environments such as the Atlantic Forest, the Amazonic Forest, river margin forests, and other special areas have demanded reclamation work.

For iron, gold, copper and phospate: impacts caused by flotation chemicals in water streams have not been fully investigated. Public sector lack of knowledge and current priorities to treatment schemes for solid and heavy metals. Mitigation systems technology is not commonly used and is a clear necessity.

For gold, coal, copper and kaolin: biologic treatment systems for liquid effluents, especially for cyanides and heavy metals, are presently being studied in national research institutions.

## FACT SHEET - BRAZIL

Area: 8,512,000 km²

Capital: Brasília

Head of State: Fernando Collor de Mello

GDP: US\$ 522 b (90) est.

Population: 150 million (1990)

System of Government: Democratic

Language: Portuguese

Currency: Cruzeiro (Cr\$)

#### Major Trading Partners (1989):

Exports	(Total: US\$ 34.4 b.)	Imports	(Total US\$ 18.3 b.)
<ol> <li>USA</li> <li>Netherlands</li> <li>Japan</li> <li>Germany</li> <li>United Kingdom</li> </ol>	26.0 07.8 07.1 04.3 03.2	1. USA 2. Germany 3. Japan 4. Argentina 5. United Kingdom	20.7 09.4 06.6 04.6 02.8

#### Canadian Trade Statistics (C \$ millions):

1987	1988	1989	1990	1991 (est.)
636 850 (214)	517 1193 (676)	529 1130 (601)	. 490 789 (299)	550 650 (100)
	636	636 517 850 1193	636 517 529 850 1193 1130	636 517 529 490 850 1193 1130 789

Major Cdn Exports 1990	(C\$ millions)	Major Cdn Imports 1990	(C\$ millions)
Turbines & parts     Coal     Wheat     Potassium Chloride     Copper ores	92.4 68.2 55.6 43.8 37.7	1. Fruit juices 2. Footwear 3. Iron and steel 4. Coffee and extracts 5. Aluminum	81.4 57.9 53.8 30.0 29.4

#### Main Sectors of Opportunity for Canadian Business:

- 1. Advanced technology products and services
- 2. Industrial equipment and capital goods
- 3. Transport equipment
- 4. Agriculture and forest products, equipment and services
- 5. Mine, metal, mineral production and services
- 6. Environmental equipment and services

Resident Canadian Banks: Royal, Montreal, CIBC, BNS

#### Canada Reps in Brazil:

Ambassador (Brasília) - William L. Clarke Consul General (São Paulo) - William C. Ross

Department of External Affairs/LGT Trade Contact: Ruth Zeisler, (613) 996-6547

Surface water pollution by dissolved spagars - Table TOAR

aeration systems in dams

System of Government Democratic

anguage: Portuguese

Currency: Cruzeiro (Crit)

Surface water poliution by solid particles

projects: drainage, dikes and waste rock piles

(1918 US\$ 18 3 b.)

votes:

For both mines in operation analysew undertaking by bojects for reciamation of impacts plants areas are required by law. These reciamassemplates generally involve ordescriptionally the enterprise and minigation systems to be adopted. Some companies have already started environmental zoning, aiming to minimize negative impacts on the builtural and natural endowments. Sensitive environments such as the Atlanhophamies of values as a sensitive environments such as the Atlanhophamies of values as a sensitive environments.

For irolas gold, coppelland phospatas impacts caused by flotation the miscals in water angula streamsonave not begatefully investigated. Public settler lack of knowledge and current sometimes to treatment schemes for solid and heavy metals. Mitigation systems technology is not commonly used and is a clear necessity.

For gold, coal, copper and kaolin, biologic freelment systems for vouid embents, especially for cyanides and health metals, are satisfied by being studied in his onal research toods institutions.

822 less bins not 2 8.88 especially for cyanides and health metals, are satisfied by being studied in his onal research toods.

Main Sectors of Doportunity for Canadian Business:

representation to product and services

3. Transport squipment
4. Agriculture and forest products, squipm

5. Write nattal, mineral production and services

6. Envisormental equipment and services

services and southfreetrand services

Resident Canadian Banks, Royal, Montreal, CIBC, BNS

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Department of Enternal Attained Common Sum Calent International States and Common St