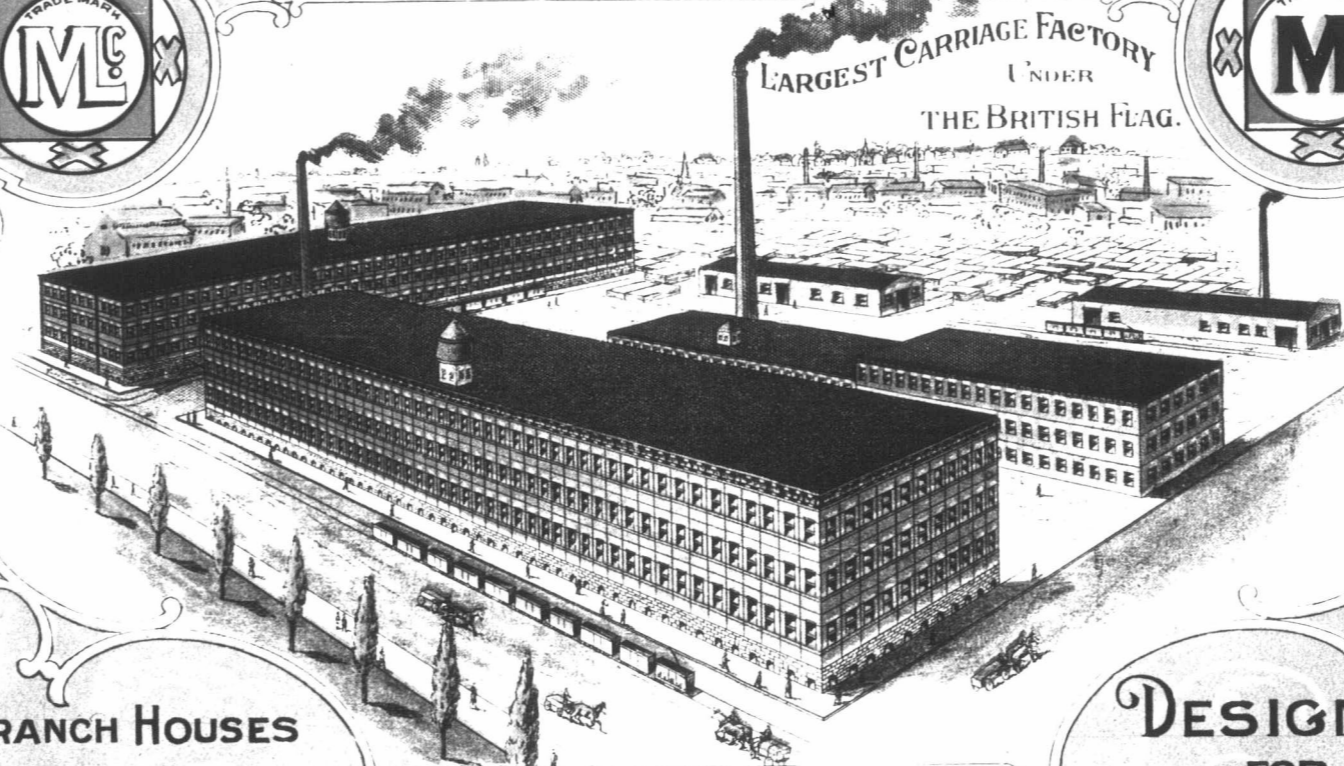


**PAGES  
MISSING**

20<sup>TH</sup> CENTURY FACTORY

1901



LARGEST CARRIAGE FACTORY  
UNDER  
THE BRITISH FLAG.

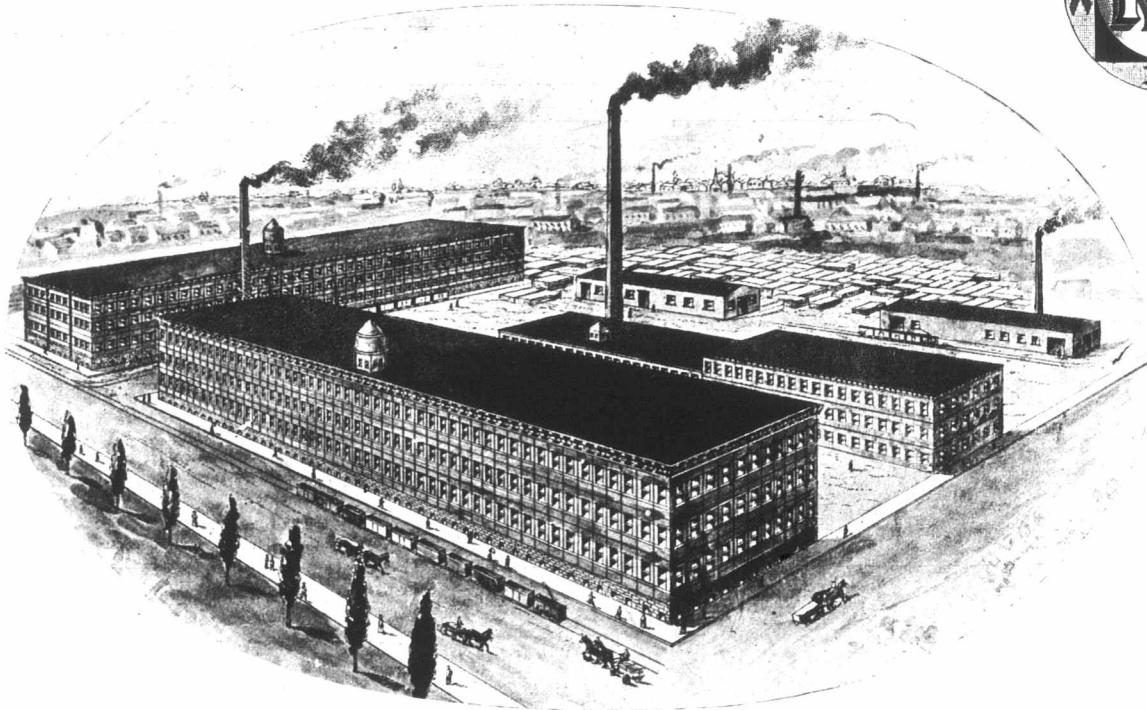
BRANCH HOUSES  
Winnipeg, Man.  
St. John N.B.

The *McLaughlin* CARRIAGE CO. OSHAWA, CANADA.

DESIGNS  
FOR  
1901.

HARRIS LITHO. CO. TORONTO.

Size of Main Building 395 x 81, Three Storrs, Brick ; size of Store Room, Shipping Room and Offices  
267 x 60, Three Storrs, Brick. Four Engines, Dynamo and Saw Mill on the premises.



**OUR NEW FACTORY** the largest Carriage Factory in Canada barring none.

This Cut is as accurate as possible, and is unlike some cuts of Canadian carriage factories we have seen, in this respect, viz:— it is not on a highly exaggerated scale, but rather the opposite. For the reason that we were never able to fill our orders in our old premises, we decided, when rebuilding, to erect a factory which would give us ample room to do full justice to our work, and which would meet all demands made upon us for at least a few years.

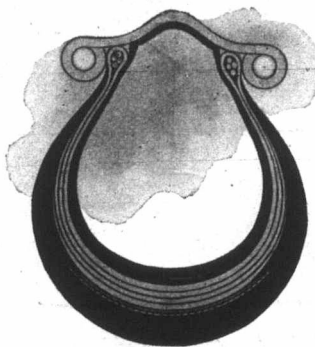


### SILVER MEDAL:

*Our exhibit at the Paris International Exposition, 1900, was granted highest honors for light work, having been awarded the only Silver Medal given to a Canadian exhibitor in this class.*

*It is pleasing to note that, in a place where there was no possibility of any local prejudices holding sway, our goods should have been given highest honors over and above our friends—the other Canadian exhibitors. Honor to whom honor is due. "One Grade only and that the best."*

*page was out, Aug 24 '02*

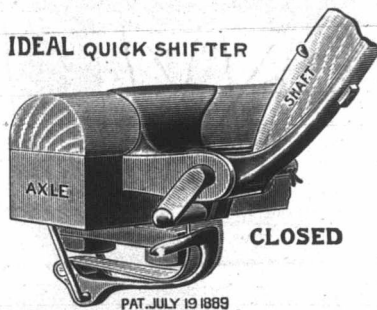


**Dunlop Pneumatic Tires.**

We use an extra strongly constructed Tire made especially for us and fully guaranteed to give satisfaction, on Nos. 152, 153 and 154 Run-about Wagons. Page 32.

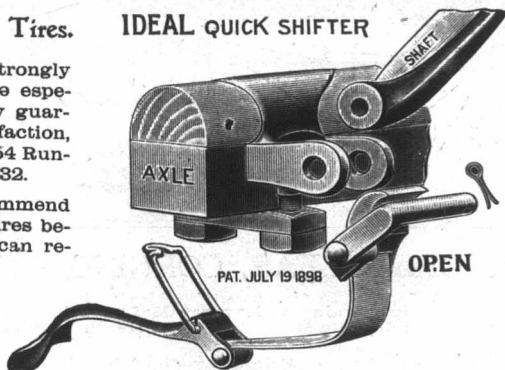
We use and recommend Dunlop® Pneumatic Tires because—1st, Anybody can repair them anywhere. 2nd, They are more resilient than any single tube tire. 3rd, They are made in Canada and guaranteed by the local Company to give satisfaction. You take no risks,

**IDEAL QUICK SHIFTER**



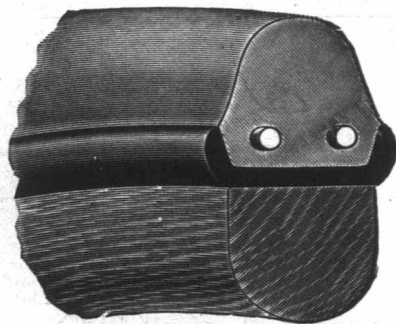
**CLOSED**

**IDEAL QUICK SHIFTER**



**OPEN**

Improved Ideal Quick Shifter and Anti-Rattler. These are for sale to general trade. Supplied with any of our regular Buggies or Road Wagons at regular sizes.



**Genuine Kelly Springfield Rubber Tires.**

We have a shop right for putting on these celebrated Rubber Tires and can furnish them on any of our Vehicles at extra cost.

**LIST PRICES.**

3/4 inch Tread,	- - -	\$35 00
7/8 inch "	- - -	40 00
1 inch "	- - -	45 00
1 1/3 inch "	- - -	55 00
1 1/4 inch "	- - -	65 00

Above prices do not include wheels.

42 pages out, Aug 24



**No. 1.—McLAUGHLIN GEAR, CORNING BODY.**

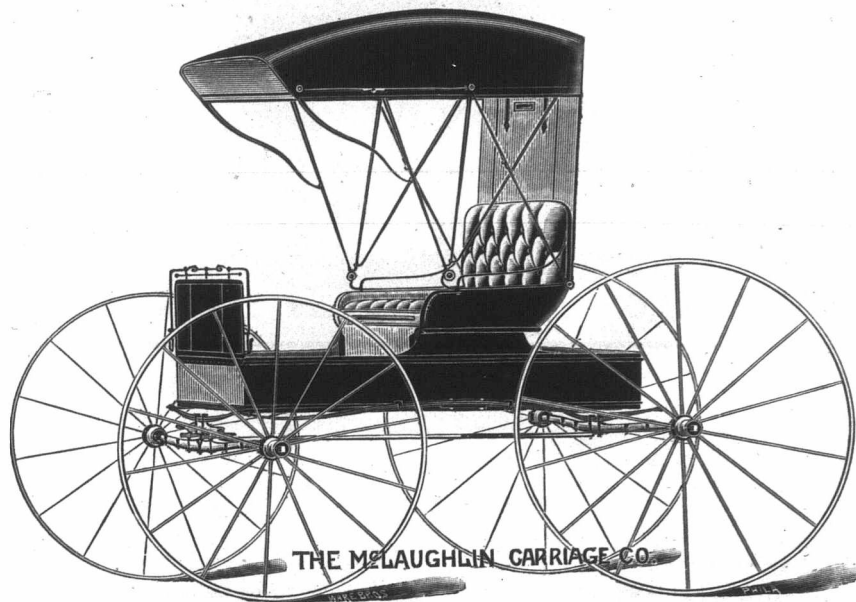
**We are the inventors of and patentees of the only genuine and proper McLaughlin Gear. Other similar Gears are imitations of ours. Full wrought Circle, Clip King Bolt, Bent Reach mortised to head block.**

**Axles**—15/16 inch, double collar steel.

**Wheels**—A standard, Sarven patent, Parker front, nickel dust caps.

**Painting**—Body and seat, black; gear, carmine, green, or black, nicely striped.

**Trimming**—Hand buffed leather, high spring back, spring cushion, carpet, floor cloth, apron with pocket, plated brass combined dash rail and rein holder, plated brass seat handles, patent noiseless rubber and brass washers, wrought iron three branch steps, solid foot dash, (See "Note," page 10.)



### No. 2.—PIANO BODY, McLAUGHLIN GEAR.

(The above Pattern Bow Sockets we supply when ordered at no additional charge, but do not recommend them.)  
The only Genuine McLaughlin Gear is made by us, all similar Gears are only imitations of ours.

**Body**—Square corners, with swell sides and concave risers, solid back seat.

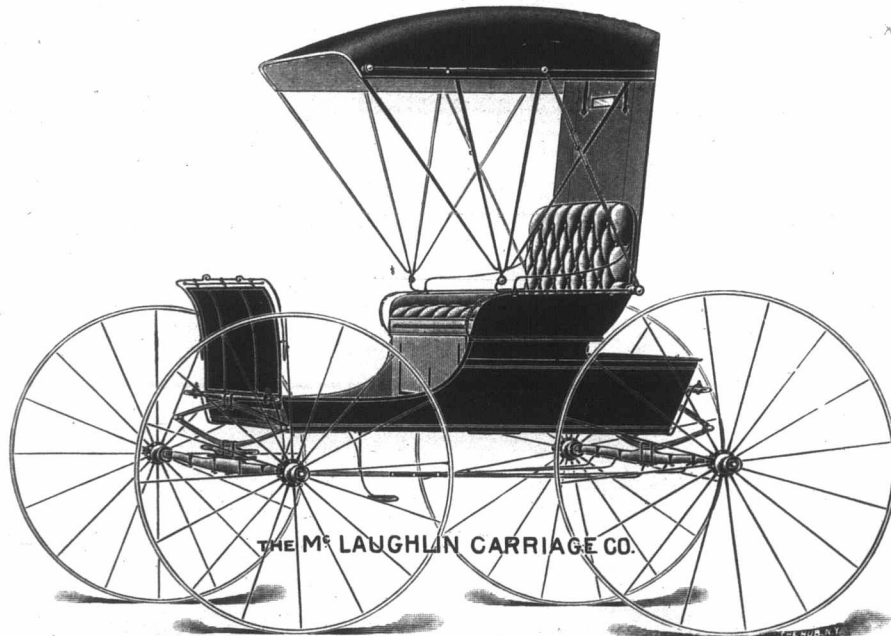
**Painting**—Body and seat, black; gear, carmine, green or black.

**Trimming**—Best hand buffed leather, spring back and cushion,

wrought three branch steps, foot solid dash.

**Axles**— $1\frac{1}{16}$  inch, double collar steel, full wrought double 11 inch fifth wheel, clip king bolt, bent reach mortised into head block.

**Wheels**—A standard,  $\frac{3}{4}$  or 1 inch tire, Sarven patent, nickel caps



THE M<sup>r</sup> LAUGHLIN CARRIAGE CO.

### No. 4. - CORNING BODY ON END SPRING GEAR.

**Our 1901 Buggy is a beauty. Wrought Iron full double eleven inch Fifth Wheel, Clip King Bolt, Bent Reach mortised to Head Block, Three Prong Wrought Iron Steps, Dash Feet welded solid, New Pattern Solid Hubs with Nickel Dust Caps.**

**Axles**—15/16 inch, double collar steel, patent noiseless washers.

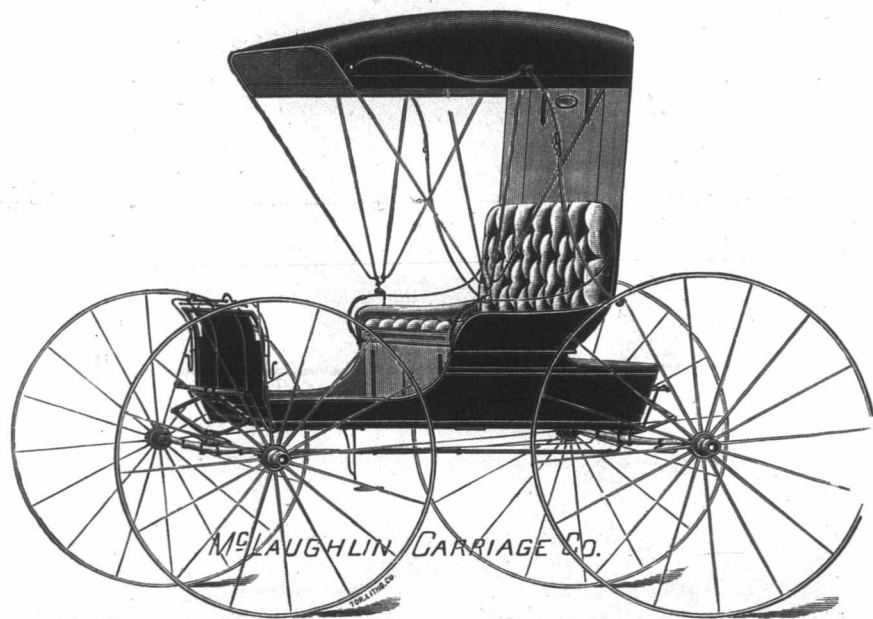
**Wheels**—7/8 or 1 inch, A standard, Sarven patent, Parker front with dust caps.

**Body**—Panels of white wood, solid mouldings, square mitred corners.

**Painting**—Body, black; gear, black, green, carmine or stained.

**Trimming**—Hand buffed leather, spring back and cushion, carpet, floor cloth, storm apron, combined dash rail and rein holder, solid foot dash. See page 4.





#### No. 4.— CORNING BODY WITH PHAETON SEAT, End Spring Gear.

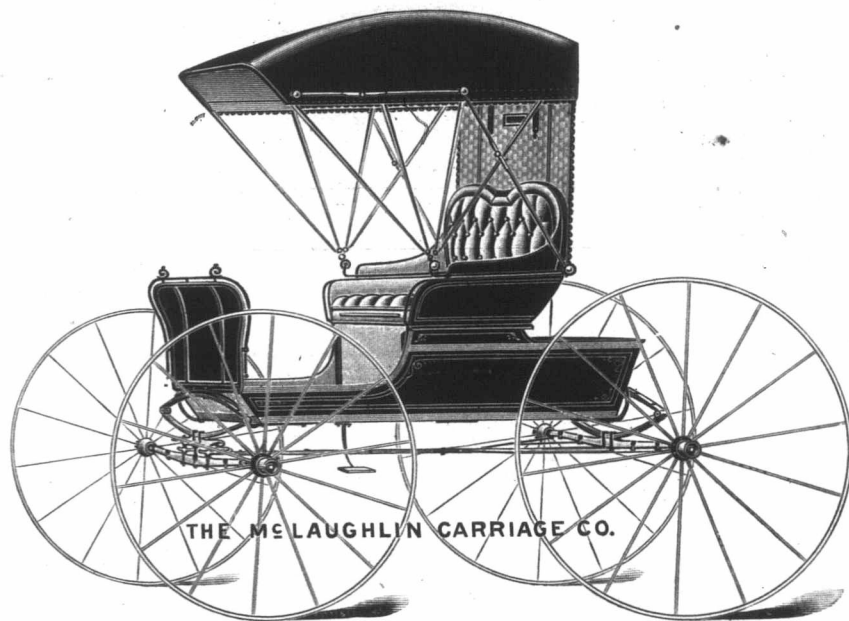
**Special, extra large and roomy Seat at extra price. Wrought Iron full Double Fifth Wheel, Clip King Bolt, Bent Reach mortised to Head Block, Dash Feet Solid, Wrought Iron Three Prong Steps.**

**Axles**— $1\frac{5}{16}$  inch, double collar steel, patent noiseless washers.

**Wheels**— $\frac{7}{8}$  or 1 inch, Sarven patent, parker front, nickel dust caps.

**Painting**—Body, black; gear, carmine, green, black or stained.

**Trimming**—Hand buffed leather, spring back and cushion, carpet, floor cloth, storm apron, solid foot dash, combined dash rail and rein holder. See page 4.



THE McLAUGHLIN CARRIAGE CO.

### No. 15.—“SILVER KING” CORNING BODY, END SPRING GEAR.

This meets the demand for a Fancy Buggy. Highly finished and thoroughly first-class in every detail.

**Special Features**—Wrought Bailey body loops, full wrought double 11 inch fifth wheel, clip king bolt, bent reach mortised to head block, three branch wrought steps, foot solid dash, nickel caps screw into Parker front, A standard wheels.

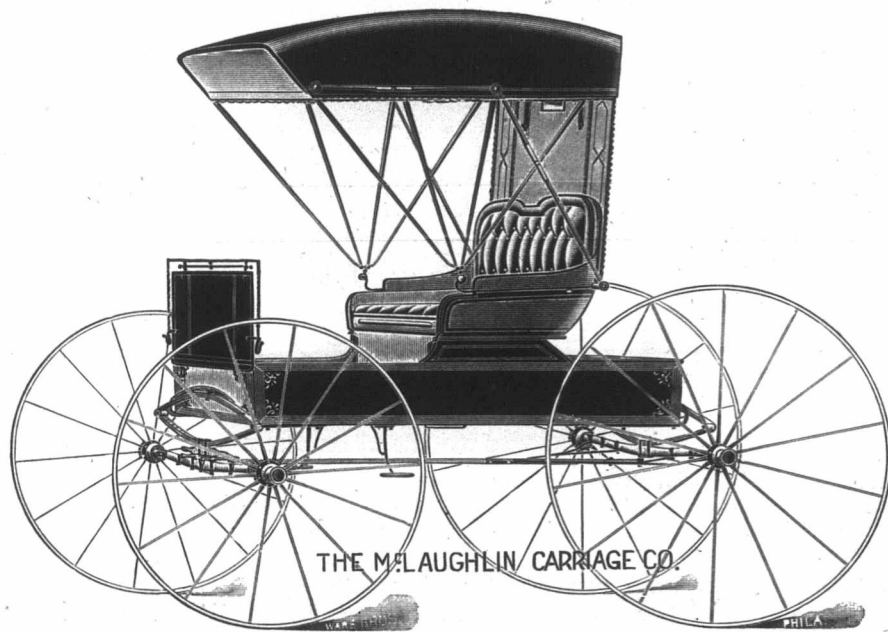
**Axles**—15/16 inch, double collar steel, patent washers.

**Wheels**—A standard, Sarven patent, Parker front.

**Painting**—Body, black and green, artistic striping; gear, green or carmine.

**Trimming**—Fancy pattern as shown, hand buffed leather, bellows spring back, spring cushion with deep quarters attached, carpet, floor cloth, fancy nicked arm rails, plated brass dash rail, seat handles and rail over back of seat.

**NOTE.**—This style Body can also be supplied on McLaughlin Gear.



## No. 16.—“SILVER KING” PIANO BODY, END SPRING GEAR.

This job meets the demand for a Fancy Buggy. Highly finished and first-class in every particular.

**Special Features.**—Wrought steel Bailey body loops, full double wrought 11 inch circle, clip king bolt, bent reach mortised to head block, three branch wrought steps, foot sold dash, nickel caps screw into Parker front, A standard wheels.

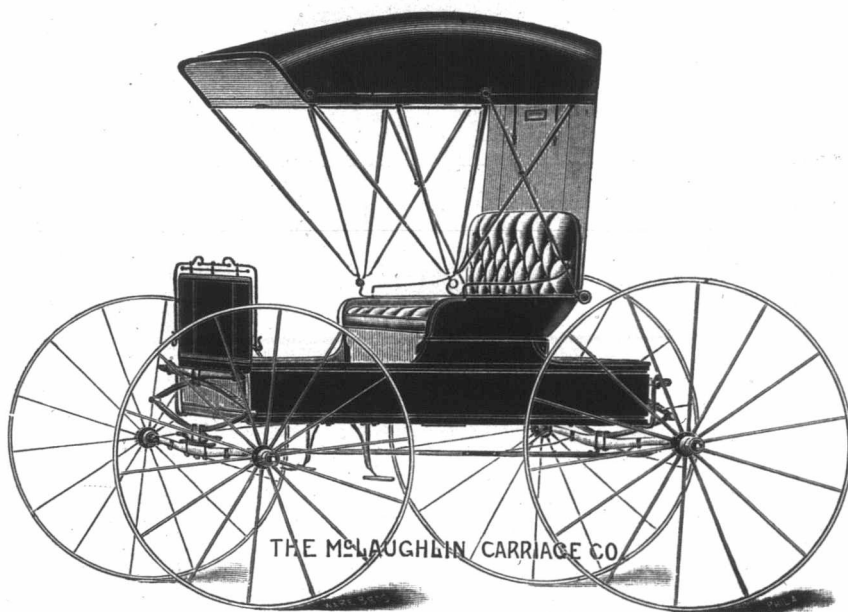
**Axes**—15/16 inch, double collar steel, patent washers.

**Wheels**—7/8 or 1 inch, Sarven patent, Parker fronts.

**Body**—24 inches.

**Painting**—Body and seat, black and green, handsomely decorated; gear, green or carmine, nicely striped.

**Trimming**—Fancy pattern bellows spring back as shown, hand buffed leather, spring cushion with deep quarters attached, carpet, floor cloth, fancy nicked arm rails, plated brass dash rail, seat handles and rail over back of seat, sides of body carpeted.



### No. 5.—PIANO BODY, END SPRING GEAR

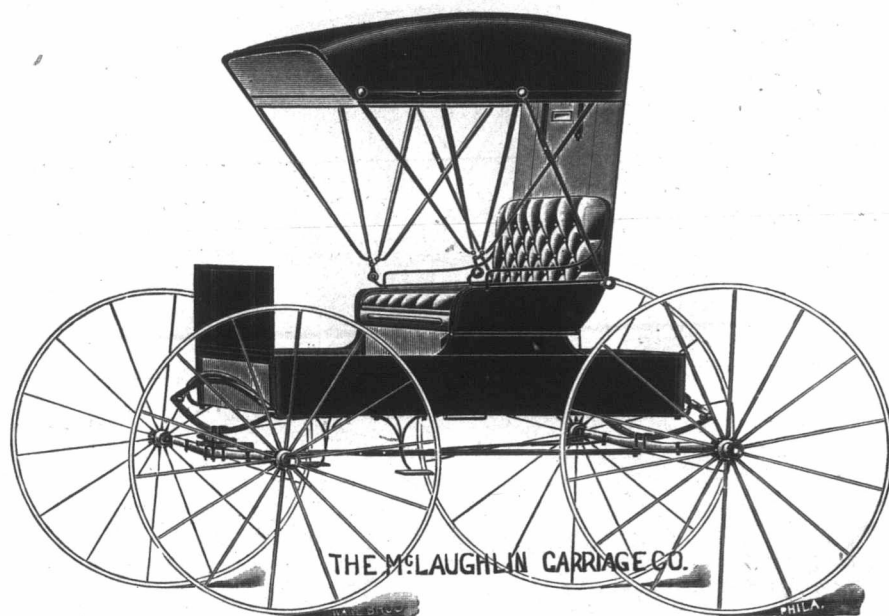
**A strong combination:—Wrought iron full Double Fifth Wheel, wrought iron Clip King Bolt, Bent Reach mortised to Head Block, wrought Three Prong Steps, Solid Foot Dash, New Pattern Wheels with Dust Caps. Body Beaded or Plain. Bailly Loops if Preferred. See Page 4.**

**Axles**—15/16 inch, double collar steel, patent noiseless washers.

**Wheels**—7/8 or 1 inch, Sarven Patent, Parker front—new design, nickel dust caps.

**Painting**—Body, black; gear, carmine, green, black, or stained.

**Trimming**—Hand buffed leather, spring back and cushion, carpet, floor cloth, storm apron, combined dash rail and rein holder of brass, nickel seat handles, solid foot dash.



**No. 17.—LIVERY BUGGY.**

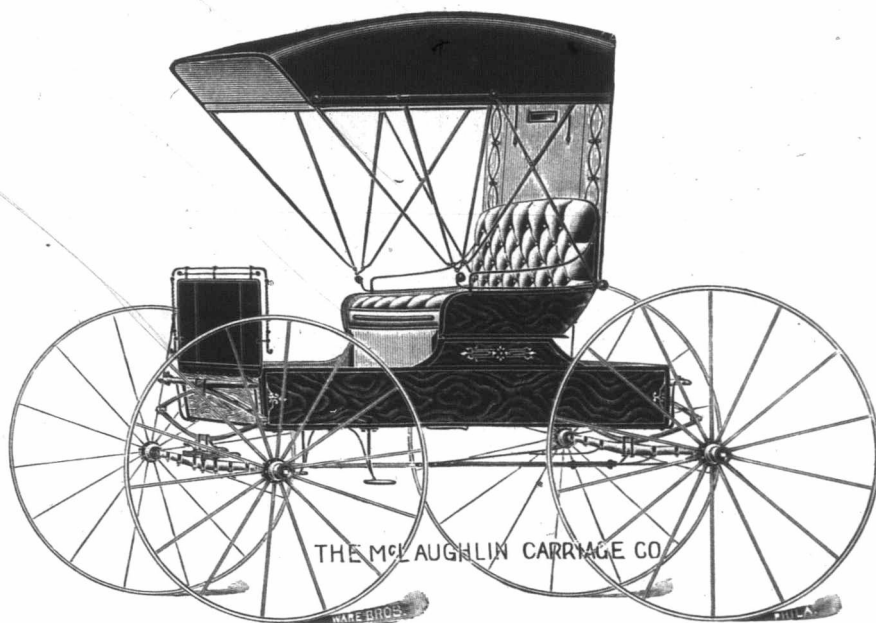
**Heavy 1 inch Axles, A Standard Wheels. Body has Iron Corners. Wrought Iron Full Double Fifth Wheel, Wrought Clip King Bolt, Solid Foot Dash, Bent Reach Mortised to Head Block. See Page 4.**  
**This Buggy is made especially for Hard Service.**

**Axles**—1 inch, double collar steel, patent noiseless washers.

**Wheels**—1 inch, A standard, Sarven patent, Parker front, dust caps.

**Painting**—Body, black; gear, carmine or green.

**Trimming**—Hand buffed leather, spring back and cushion, rubber mat, storm apron, plain dash bound with leather, leather covered seat handles. For Tops see page 94.



### No. 5.—SPECIAL END SPRING, PIANO BODY.

**Body and Seat Handsome Rosewood or Burl Walnut. Made especially for those who want something different from the Regular Run.**

**Axles**— $1\frac{5}{16}$  inch, double collar steel.

**Wheels**— $\frac{7}{8}$  or 1 inch, A standard, Sarven patent, Parker front, silver hub bands.

**Painting**—Body and seat, rosewood or burl walnut; gear, carmine, special striping.

**Trimming**—Special shades to match painting, special design spring back and cushion, carpet, floor cloth, apron, combined dash rail and rein holder, patent noiseless rubber and brass washers, and whiffletree plates.

## ALL ABOUT NO. 5'S.



### No. 5—REGULAR PIANO BODY END SPRING BUGGY,

*Is shipped ordinarily as follows:—Axles, 15/16 inch ; Wheels, 7/8 inch ;  
Body, 24 inch ; Top, 4 bow, without hood, unless ordered otherwise.*

### No. 5.—22 INCH REGULAR PIANO BODY END SPRING BUGGY,

*Is shipped ordinarily as follows:—Axles, 15/16 inch ; Wheels, 7/8 inch ;  
Body, 22 inch ; Top, 4 bow, without hood, unless ordered otherwise.*

### No. 5.—20 INCH REGULAR PIANO BODY END SPRING BUGGY,

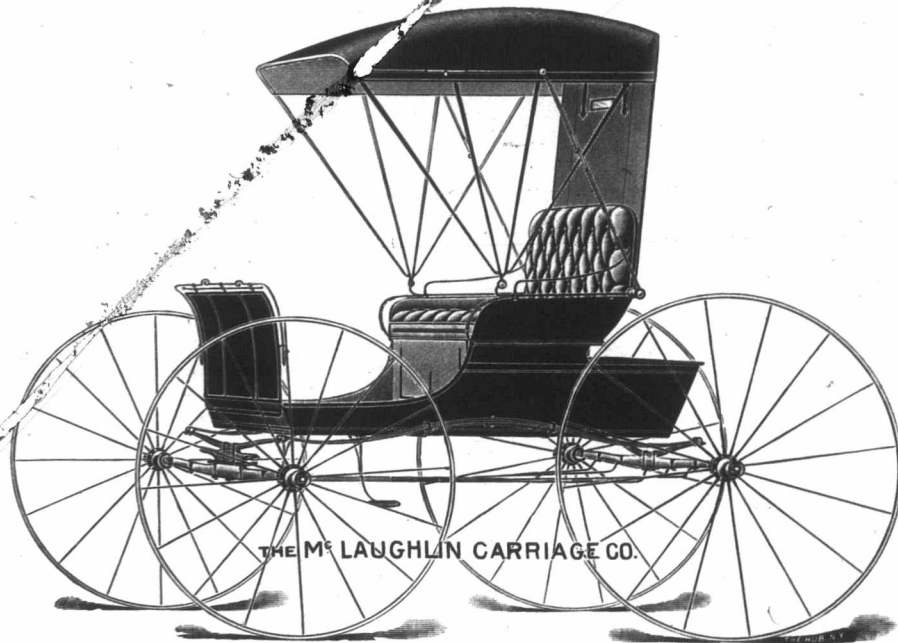
*Is shipped ordinarily as follows:—Axles, 15/16 inch ; Wheels, 7/8 inch ;  
Body, 20 inch ; Top, 3 bow, without hood, unless ordered otherwise.  
(Hoods are extra on all above.)*

### No. 5.—22 INCH END SPRING BUGGY,

*With natural Ash or Elm Body, fancy mouldings, with special fancy  
oroide dash rail, etc., carried in stock at extra price.*

### No. 5.—THREE-QUARTER BUGGY,

*See Page 28 ; other End Spring Piano Bodies see Pages 11, 12, 13, 14, 29.*



### No. 6.—JUMP SEAT CARRIAGE, McLAUGHLIN GEAR.

**Full Wrought Circles** (see page 4), **Solid Foot Dash**, **Nickel Dust Caps**. Cut shows **Three Vehicles Combined in one**. **Best proportioned and most substantial Jump Seat made**. See also pages 17 and 18.

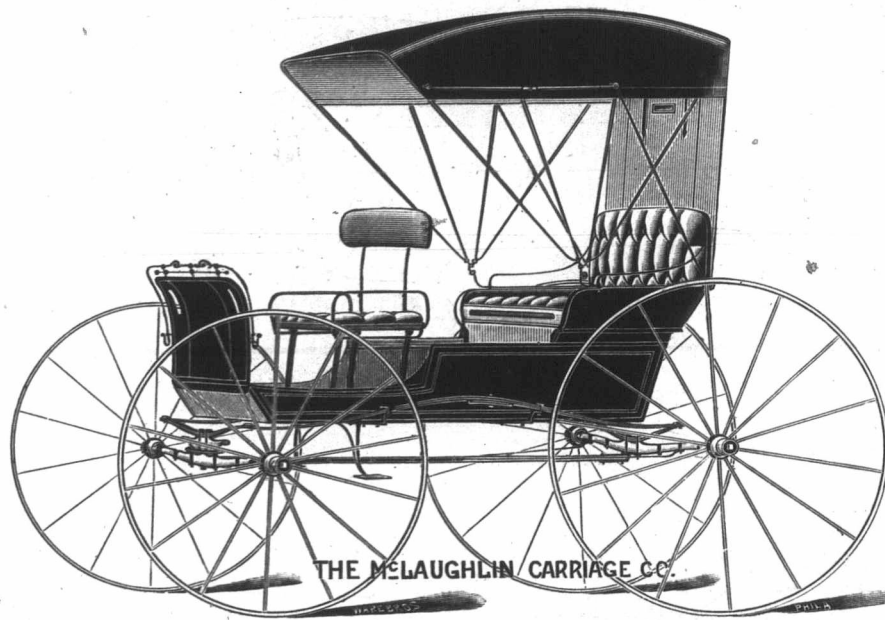
**Axles**—1 inch, double collar steel.

**Wheels**—A standard, 1 inch, Sarven patent, Parker front.

**Painting**—Body and seats, black; gear, black, green, or carmine.

**Trimming**—Hand buffed leather, spring back and cushion, reversible second back on front seat, carpet, floor cloth, apron with pocket, boot behind, combined dash rail and rein holder of solid brass, plated brass handles, patent noiseless washers.



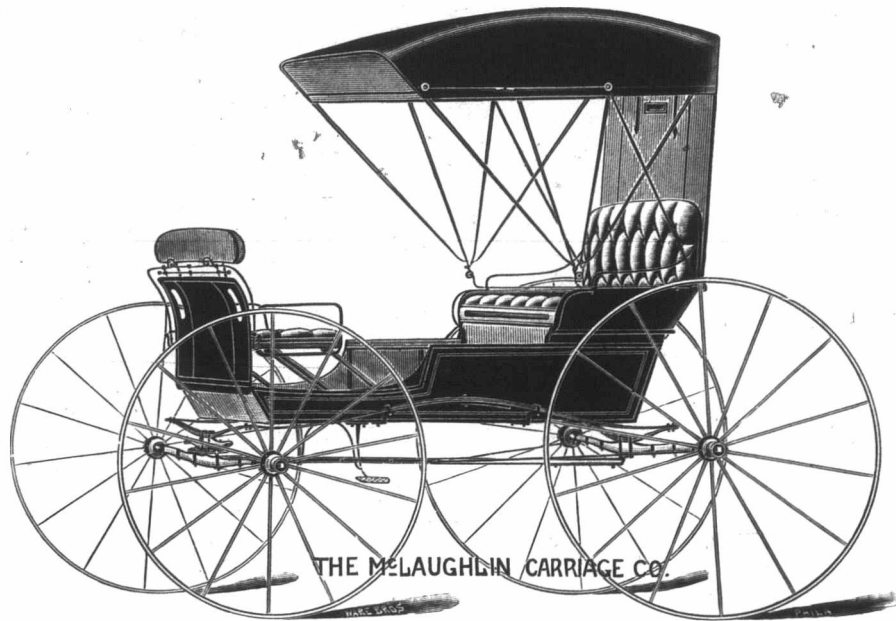


### No. 6.—JUMP SEAT CARRIAGE, McLAUGHLIN GEAR.

**Front Seat arranged for Adults (see pages 16 and 18.) Sides of Body cannot spread. Jump Irons securely bolted to Seats and Sills. Reversible Second Back on Front Seat, wrought Double Fifth Wheel, Clip King Bolt, Bent Reach Mortised to Head Block, Solid Foot Dash. See page 4.**

Body has square corners and is moulded, high solid back seat, spring back and cushion.

A Standard wheels, solid foot dash, patent rubber and brass washers, combined dash rail and rein holder.



### No. 6.—JUMP SEAT CARRIAGE, McLAUGHLIN GEAR.

**Front Seat arranged for Children. See Pages 16 and 17 for other positions. Sides of Body cannot spread. Jump Irons securely bolted to Seats and Sills. Reversible Second Back on Front Seat.**

**Gear**—Axles 1 inch, double collar steel, full wrought 11 inch double circles, clip king bolt, bent reach mortised to head block, three branch wrought steps.

**Painting**—Body, black; gear, carmine, green or black.

**Trimming**—Hand buffed leather, spring back and cushion, plated brass dash rail and seat handles, nickel dust caps on Parker front, A standard wheels, 1 inch.



### No. 9.—JUMP SEAT CARRIAGE, END SPRING GEAR.

Cut shows seats arranged as Single Buggy. See Pages 17 and 18 for different arrangements of Seats.

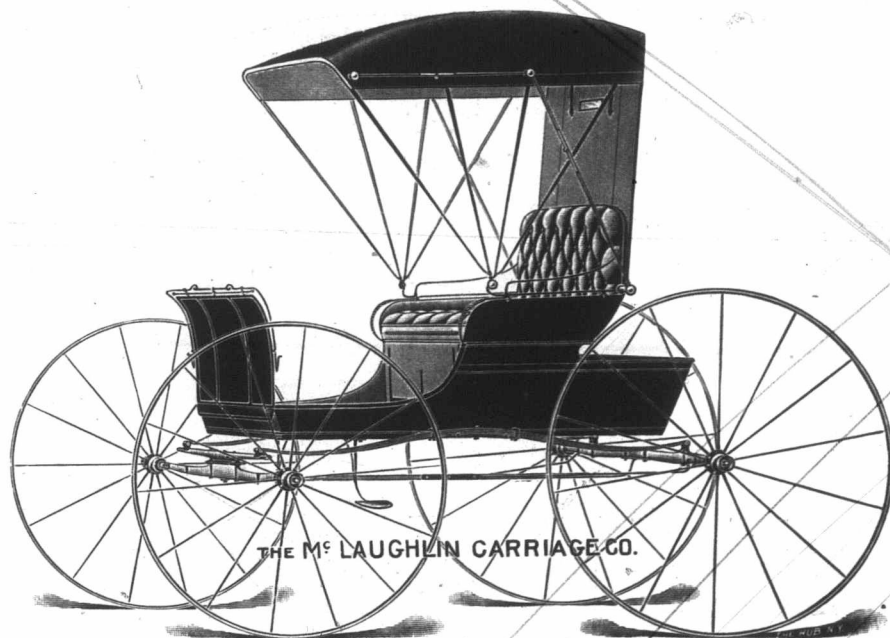
**Axles**—1 inch, double collar steel, cast steel springs, full wrought double 11 inch fifth wheel, clip king bolt, bent reach mortised to head block, wrought three prong steps, foot solid dash.

**Wheels**—1 inch, A standard, Sarven patent, Parker front

with nickel dust caps.

**Painting**—Body, black; gear, carmine or green.

**Trimming**—Best hand buffed leather, spring back and spring cushion, carpet, floor cloth, plated brass dash rail and rein holder, patent noiseless washers.



### No. 20.—BEAVER GEAR, CORNING BODY.

A Very Easy Riding, Durable and Perfectly Noiseless Gear. Safety Steel Fifth Wheel.

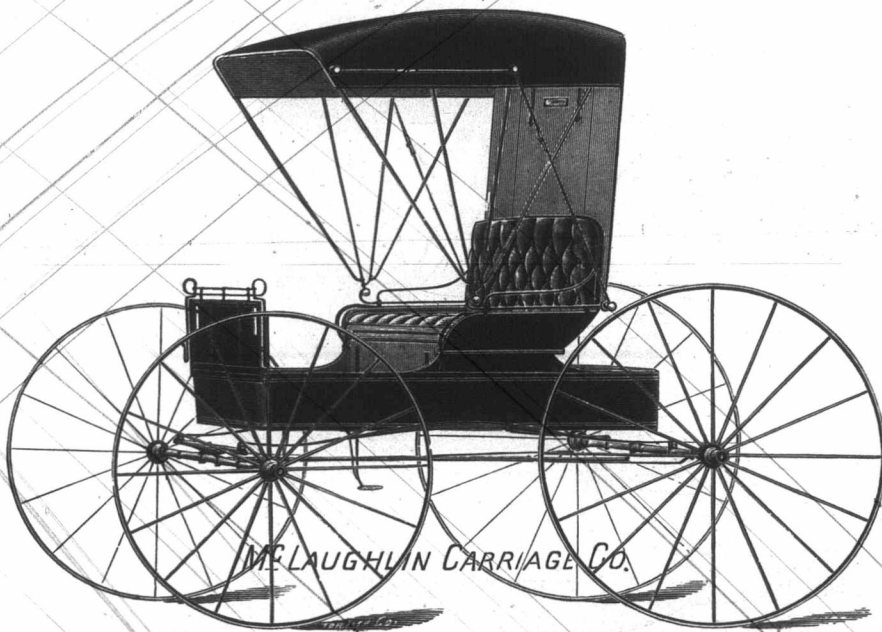
**Axles**—15/16 inch, double collar steel.

**Wheels**—7/8 or 1 inch, Sarven patent, Parker front, A standard nickel dust caps.

**Body**—Square corner and solid back seat.

**Painting**—Body, black; gear, carmine, green, black or stained.

**Trimming**—Hand buffed leather, spring back and cushion, storm apron with pocket, carpet, floor cloth, combined dash rail and rein holder, plated handles all of solid brass, patent rubber and brass washers.



## No. 21.—BEAVER GEAR, PIANO BODY.

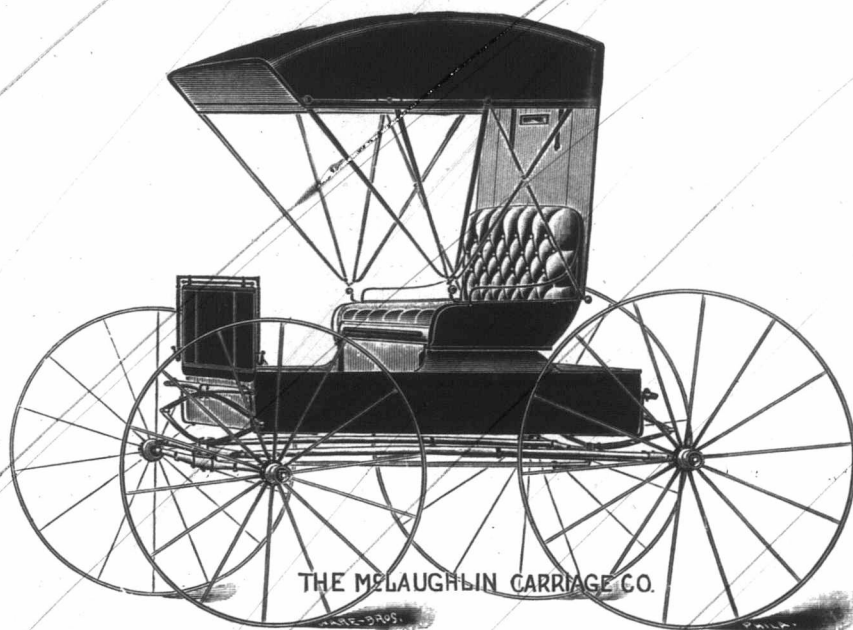
**The McLaughlin Beaver Gear is Gaining Favor. Strong, Durable, Easy Riding.**

**Axes**—15/16 inch, double collar steel.

**Wheels**—7/8 or 1 inch, Sarven patent, Parker front, A standard, nickel dust caps.

**Painting**—Body, black; gear, carmine, green, black or natural wood.

**Trimming**—Hand buffed leather, spring back and cushion, 28 oz. rubber top with one lever, carpet, floor cloth, apron with pocket, combined dash rail and rein holder of solid brass, plated handles, patent noiseless washers.



### No. 44.—BUFFALO ROAD GEAR, PIANO BODY.

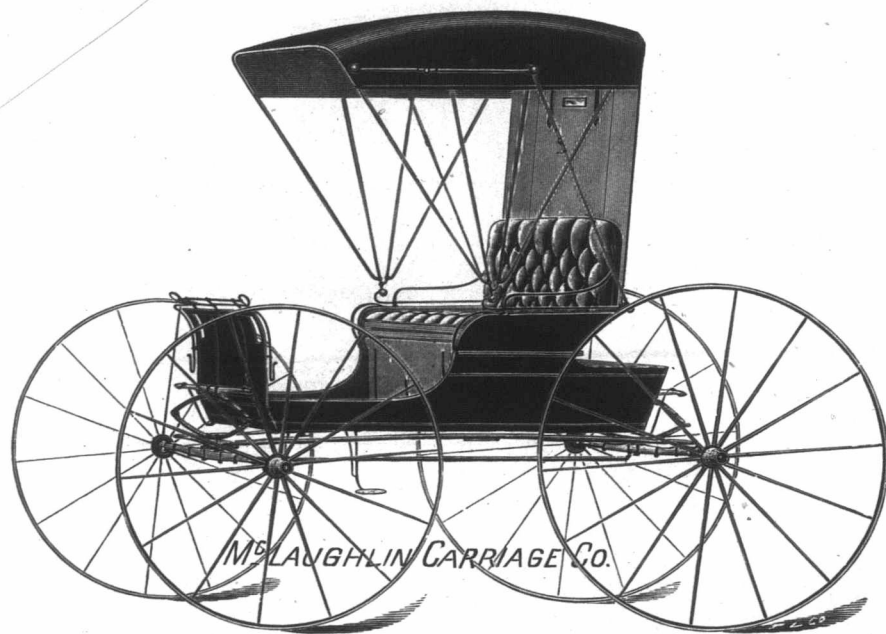
**A Standard Wheels, Parker front with Nickel Dust Caps, Wrought 11 inch full Double Fifth Wheel, Clip King Bolt, Bent Reach mortised to Head Block, Foot Solid Dash, Wrought Steps.**

**Axles**—15/16 inch, double collar steel.

**Wheels**—A standard, 7/8 or 1 inch, Sarven patent, Parker front with nickel dust caps.

**Painting**—Body, black; gear, carmine, green or black.

**Trimming**—Hand buffed leather, spring back and cushion, carpet, floor cloth, storm apron, plated brass combined dash rail and rein holder, noiseless rubber and brass washers.



**No. 44 $\frac{1}{2}$ .—BUFFALO ROAD GEAR, CORNING BODY.**

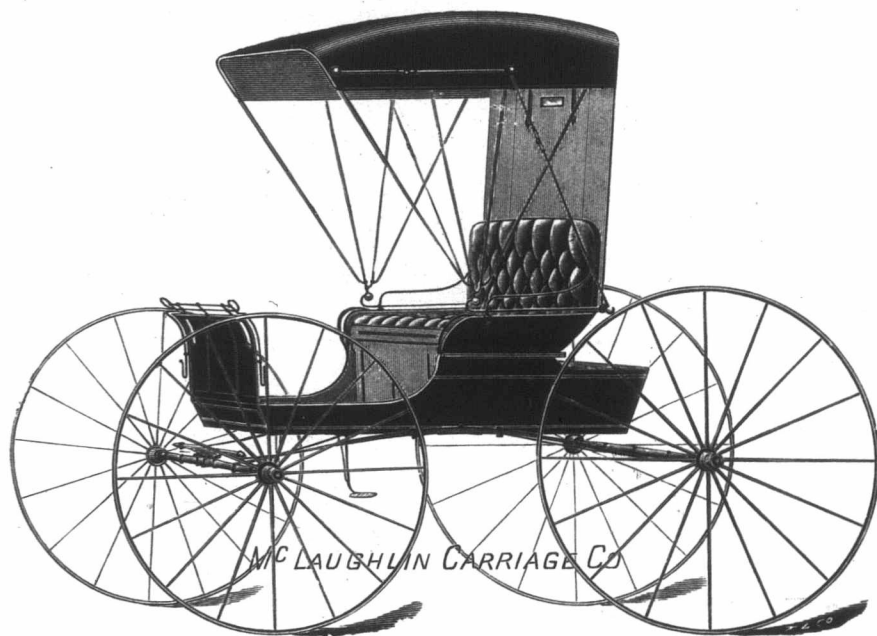
**A Standard Wheels, Parker front with Nickel Dust Caps, Wrought 11 inch full Double Fifth Wheel, Clip King Bolt, Bent Reach mortised to Head Block, Foot Solid Dash.**

**Axes**—15/16 inch, double collar steel.

**Wheels**—A standard, 7/8 or 1 inch, Sarven patent, Parker front with nickel dust caps.

**Painting**—Body, black; gear, carmine, green or black.

**Trimming**—Hand buffed leather, spring back and cushion, carpet, floor cloth, storm apron, plated brass combined dash rail and rein holder, noiseless rubber and brass washers.



**No. 52.—OSHAWA GEAR, CORNING BODY.**

**A Very Easy Riding, Low Down Job. For Rough Roads this Gear is Unequaled.**

**Axes**—15/16 inch, double collar steel, patent washers.

**Wheels**—7/8 inch, Sarven patent, Parker front, A standard, nickel dust caps.

**Painting**—Body and seat, black; gear, carmine, green, black, or natural wood.

**Trimming**—Hand buffed leather, spring back, spring cushion, carpet, floor cloth, storm apron, silver handles, combined dash rail and rein holder of solid brass.





### No. 53.—OSHAWA GEAR, PIANO BODY.

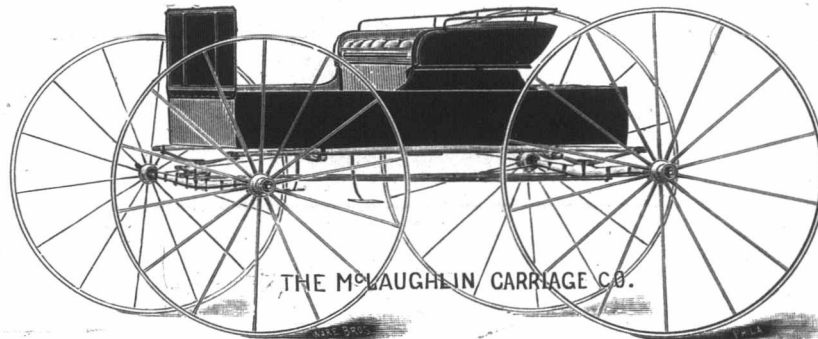
**This Gear Gains Steadily in Public Favor and Cannot Give Trouble.**

**Axles**— $1\frac{5}{16}$  inch, double collar steel, patent noiseless washers.

**Wheels**— $\frac{7}{8}$  or 1 inch, Sarven patent, Parker front, nickel dust caps.

**Painting**—Body, black; gear, carmine, green, black or natural wood.

**Trimming**—Hand buffed leather, spring back and cushion, carpet, floor cloth apron with pocket, plated handles and dash rail of solid brass.



### No. 3.—THREE-QUARTER BREWSTER BUGGY.

Above Cut shows Top and Back removed for Speeding Purposes. (See Page 27 for Seat Complete.)

**Axles**— $1\frac{3}{16}$  inch, case hardened wrought iron boxes, patent washers, all hand forged connections, single saddle clips, wrought circles and head block plate, single perch.

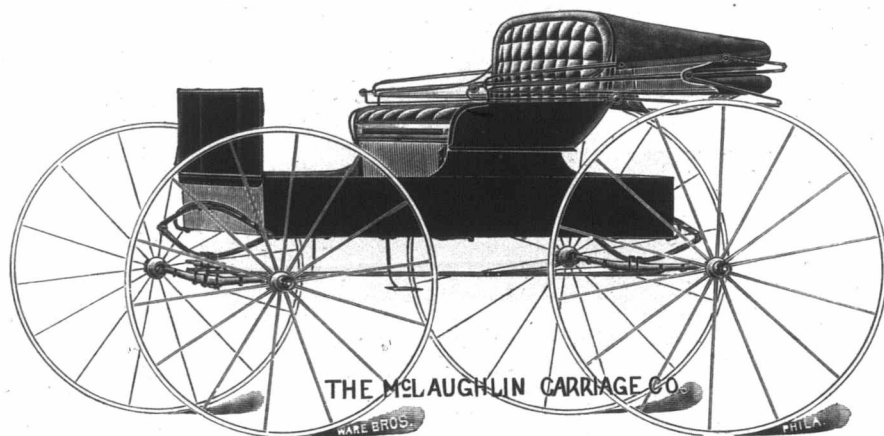
**Wheels**— $3\frac{1}{4}$  inch, double A grade, banded wood hub.

**Body**—Panels swelled and tapered, oval irons, concave risers.

**Painting**—Body and seat, black; gear, green or carmine.

**Trimming**—Extra small and neat design, seat lined all round, leather or cloth, rubber mat, grain leather foot solid dash, quarter leather top, leather covered bow sockets, all wool lining, hood, seat rail (see above), leather vallance behind or leather boot as preferred. Shafts trimmed with calf skin, stitched leathers.

Also supplied with No. 13 Top when ordered.



### No 3½.—EXTRA LIGHT THREE-QUARTER BUGGY.

**Extra Light, Tough as Whalebone, a Fine Turnout. Back and Top Removable. A neat Seat Rail (see page 26) goes with each.**

**Axles**—13/16 inch, with case hardened wrought iron boxes, patent noiseless washers.

**Wheels**—3/4 inch, compressed band, extra A A grade. Finest graded English cast steel springs, single perch with all hand forged connectors, single saddle clips, wrought Bailey body loops.

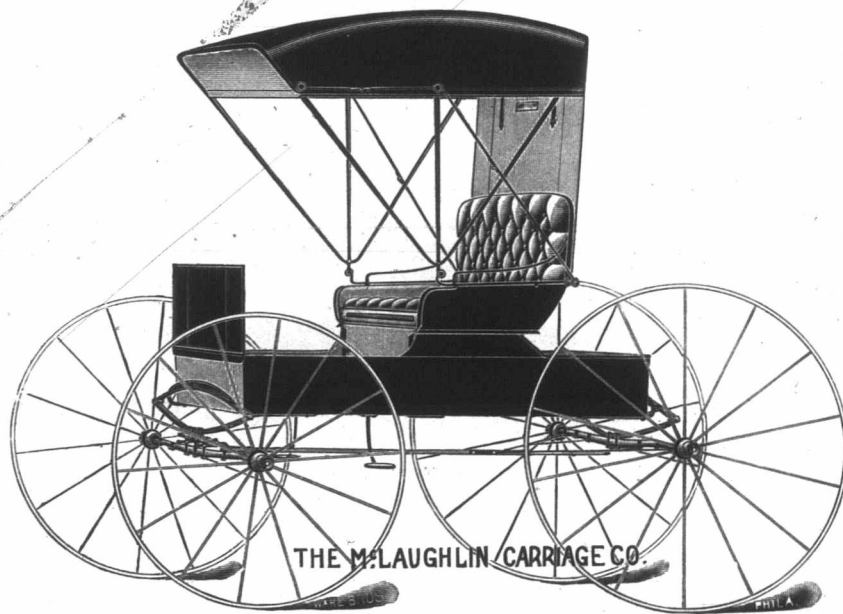
**Body** has convex panels, concave risers, oval irons.

**Trimmings**—English broadcloth or leather, extra small and neat pattern; seat lined all round, 1/4 leather top, wool

lining, leather covered bow sockets, hood, leather vallance or boot as preferred, rubber mat, grain leather dash with foot solid, leather whip socket stitched leathers on shafts, shafts trimmed with calf skin.

**Painting**—Body, black; gear, green or carmine.

Supplied regularly with 22 inch body (20 inch if preferred). Cloth trimmings. Also supplied with No. 13 Top (page 94) with leather hood when ordered.



### No. 5.—THREE-QUARTER END SPRING BUGGY, PIANO BODY.

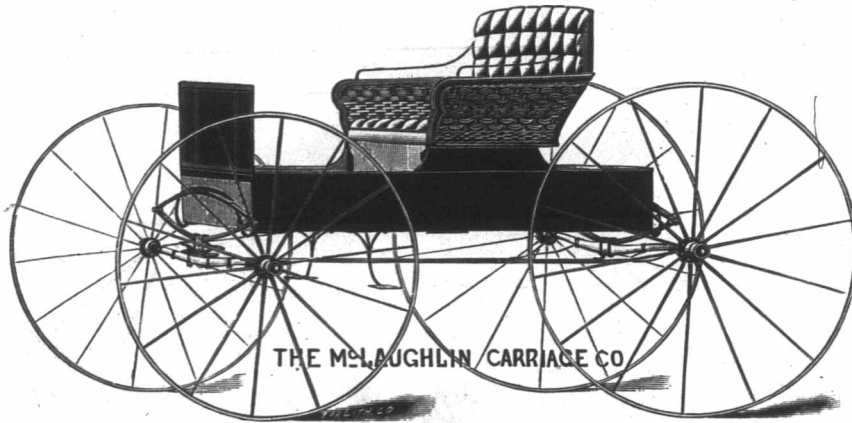
**A Tidy Little Buggy at Regular Prices. Furnished regularly with 22 inch Body—see page 15. 3/4 Sarven Wheels Three Bow Top, Bailey Body Loops, Solid Back Seat, full wrought Fifth Wheel, Clip King Bolt, Mortised Reach, Three Branch Wrought Steps, Solid Foot Dash.**

**Axles**—13/16 inch, double collar steel, patent washers.

**Wheels**—3/4 inch, Sarven patent, Parker front, A standard, screwed rims, dust caps.

**Painting**—Bright carmine or black.

**Trimming**—Special light design hand buffed leather or cloth, carpet, floor cloth, storm apron. Supplied plain (no nickel mountings), or with regular silver mountings as desired Which? See page 4.



### No 5.—THREE-QUARTER BUGGY, WITH WICKER SEAT.

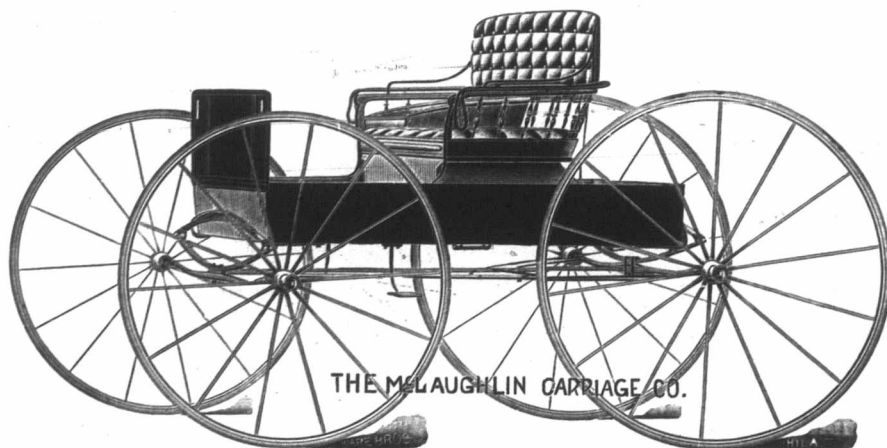
This style Seat can be supplied on any of our Standard Buggies or Road Wagons at an extra price. A very Neat and Natty Road Wagon. Plain Finish. Supplied only with 23½ inch Body.

**Gear**—13/16 inch axles, wrought full double fifth wheel, clip king bolt, mortised bent reach.

**Wheels**—3/4 inch, A standard, Sarven patent, Parker front. Very light.

**Painting**—Body, black; gear, red or black; Rattan seat, stained.

**Trimming**—Hand buffed leather, whipcord, or cloth, carpet, floor cloth, boot, solid foot dash, storm apron.



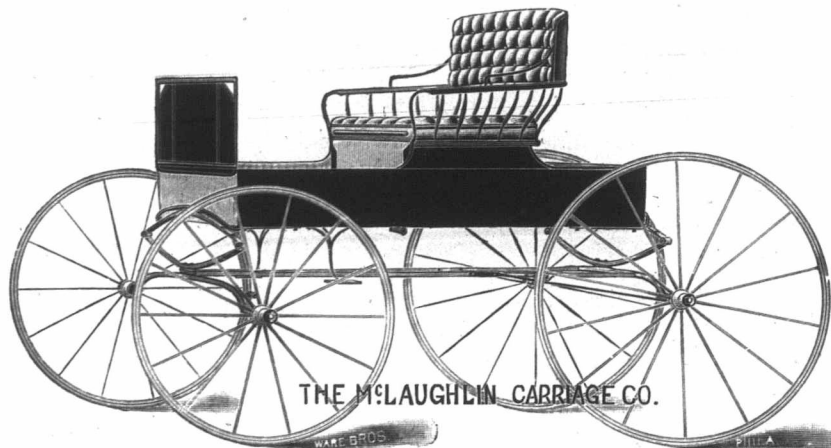
### No. 150.—RIVERSIDE RUNABOUT.

**Naked Axle Construction. Reach Ends Forged Solid on Axles. Genuine Bailey Fifth Wheel. Wrought Iron Bailey Body Loops—not Malleable. Everything on the Job can be relied on as the Best that Money can Produce. Now supplied with Double Bend Spindle Seat. See page 31.**

**Wheels**—A standard, Lock & Jewel, three-quarter size with 7/8 inch solid rubber tire, 3 feet 6 in. and 3 feet 9 in.

**Painting**—Body, black; gear, coaching red.  
**Trimming**—Bedford cord, leather or cloth.

**No. 151.**—Same as above but with Light 7/8 Steel Tires instead of Rubber.



### No. 150.—ARCHED AXLE LOW WHEEL RUNABOUT.

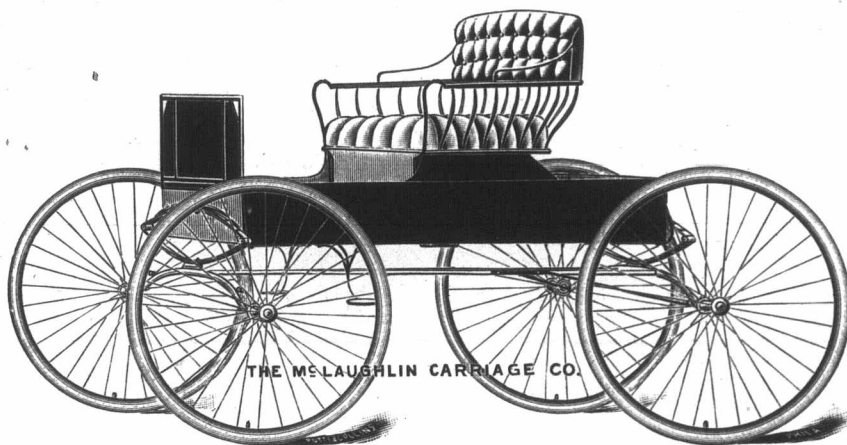
The most up-to-date Gentleman's Driving Wagon on the Market. Wheels Medium Height, 38 inch and 40 inch. Naked Axle construction, Reach Ends and Braces welded solid on Back Axle. Genuine Bailey Fifth Wheel and Body Loops. Solid Shaft Connections with Bailey Quick Shifters.

**Axles**— $7/8$  inch.

**Wheels**— $3/4$  inch, A A grade, banded hub, rubber tires.

**Body**—54 x 23 inch, special grade, seat has double bend hickory spindles.

**Trimming**—Whipcord cloth or leather, rubber mat, grain leather padded dash with feet solid, leather covered whip-socket, shafts have extra high bend, are trimmed with calf skin and have stitched straps.



### No. 152.—PNEUMATIC TIRE RUNABOUT.

The resiliency of the Dunlop Pneumatic Vehicle Tires we use on these Vehicles, combined with the easy riding qualities of the Special Graded Springs, make this Runabout by odds the smoothest rider on the market.

**Specifications**—Genuine Bailey forgings and fifth wheel, ball bearing axles, wire wheels,  $1\frac{1}{4}$  inch Dunlop detachable tires—guaranteed; solid round axles, wooden reaches, solid forged shaft connections, high heel shafts trimmed in calf skin and with stitched straps.

**Painting**—Gear, Automobile red or green; body, black.

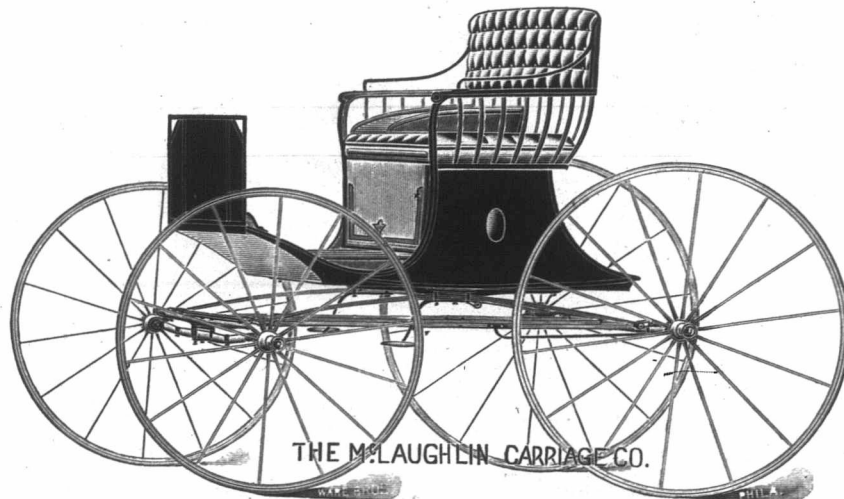
**Trimming**—Leather, whipcord, or cloth, rubber mat, grain leather dash with solid feet.

No. 153.—Same as above but with Wood Wheels.

No. 154.—Pneumatic Tire Runabout, Wire Wheels, Ball Bearing Axles, Hollow Tubular Gear—braced, Elliptic Springs, Gear with or without Brewster Side Bar.

P.S.—We are authorized to guarantee our Special Dunlop Pneumatic Tires to give satisfaction when they are properly looked after.





THE McLAUGHLIN CARRIAGE CO.

### No. 7.—GENERAL BOBS.

A new and attractive line for Gentlemen's Driving. Hung on three reach Concord Gear with equalizers front and back. Cut shows job with Rubber Tires.

**Axes**—Double collar steel, patent washers.

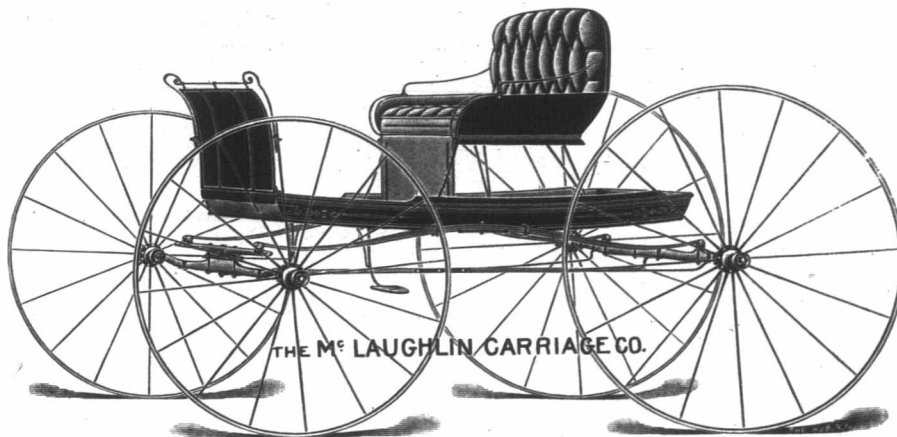
**Wheels**—A standard, 7/8 inch, Lock and Jewel.

**Painting**—Body deep wine or red, black mouldings; gear,

coaching red, or all dark when ordered.

**Trimming**—Leather, cloth, or whipcord, rubber mat, solid foot dash, padded. No nickel trimmings.

No. 7½.—Same job furnished on End Spring Gear, with Bailey Loops.



### No. 23.—LIGHT CONCORD ON BEAVER GEAR.

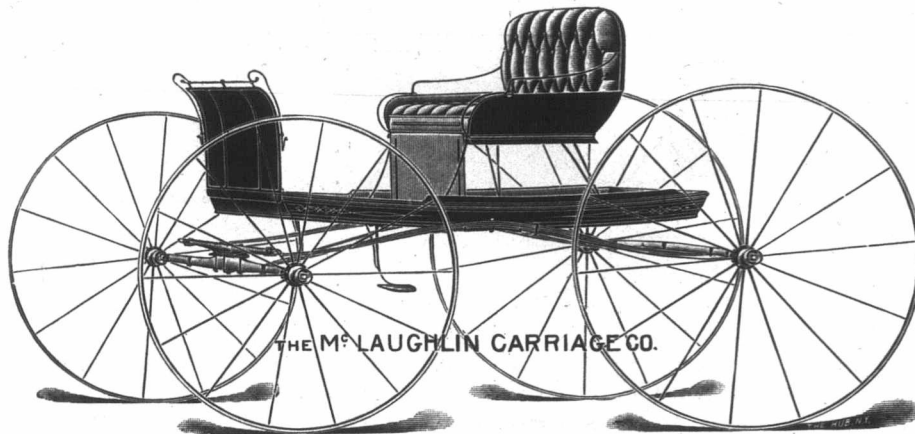
This Concord has Won a Great Name for Style and Durability.

**Axes**—15/16 inch, double collar steel.

**Wheels**—7/8 or 1 inch, Sarven patent, A standard, nickel dust caps.

**Painting**—Body and seat, dark colors; gear, carmine, green, black or natural wood.

**Trimnings**—Hand buffed leather, spring back and cushion, carpet, floor cloth, storm apron with pocket, plated brass dash rail solid on dash, patent noiseless washers.



No. 23 $\frac{1}{2}$ .—CONCORD ON OSHAWA GEAR.

A Very Neat Concord. An Extra Good Rider.

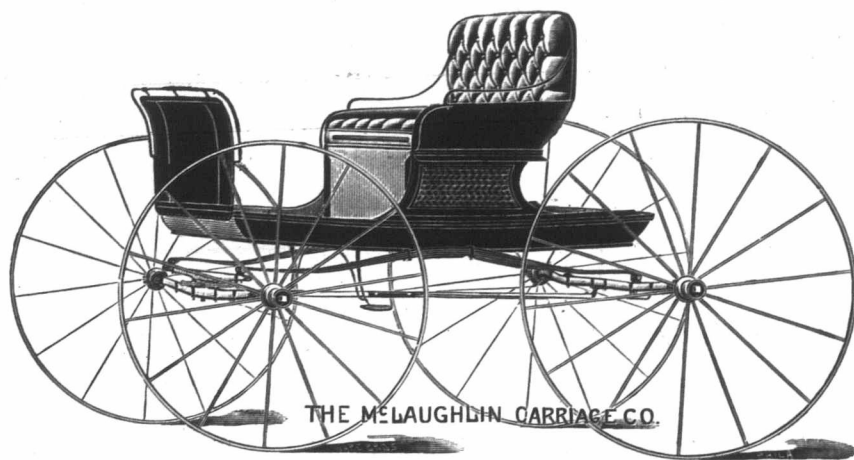
**Axes**—15/16 inch, double collar steel.

**Wheels**—A standard, 7/8 or 1 inch, Sarven patent, Parker front, with nickel dust caps.

**Painting**—Body and seat, black and green; gear, carmine,

green, black or stained natural wood.

**Trimming**—Hand buffed leather, spring back and spring cushion, floor cloth, storm apron with pocket, dash rail of solid brass, patent noiseless rubber and brass washers.



No. 82.—SOLID RISER CONCORD, BEAVER GEAR.

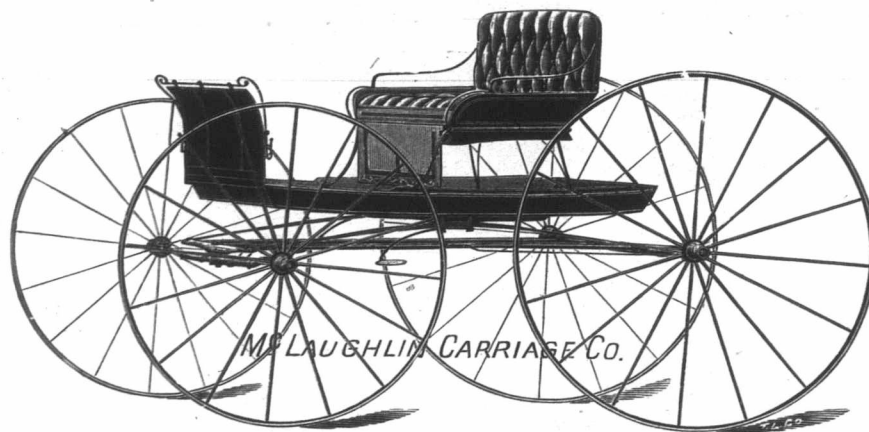
A good style Concord Wagon. Solid Carved Moulding on Risers.

**Axles**— $1\frac{5}{16}$  inch, double collar steel, patent washers.

**Wheels**— $7/8$  or 1 inch, Sarven patent, A standard.

**Painting**—Body and seat, black and green; gear, carmine, green, black, or natural wood.

**Trimming**—Hand buffed leather, spring back and cushion, storm apron with pocket, plated brass dash rail, carpet, floor cloth, nickel caps on hubs.



**No. 106.—LIGHT THREE REACH CONCORD.**

**An Easy Riding Durable Concord.**

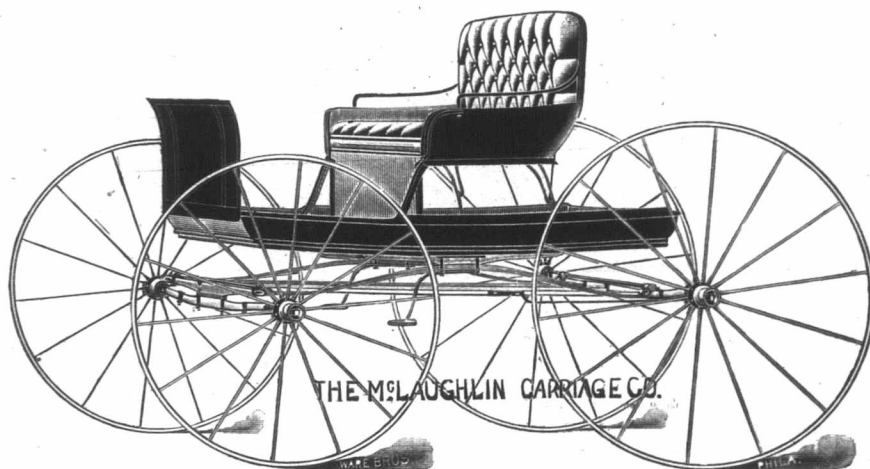
**Axles**—7/8 inch, double collar steel, patent washers.

**Wheels**—3/4 or 7/8 inch, Sarven patent, A standard nickel caps.

**Painting**—Body and seat, black and green; gear carmine or

green.

**Trimming**—Hand buffed leather, spring back and cushion,  
rubber apron with pocket, plated brass rail on dash.



### No. 98.—CATUDAL CONCORD.

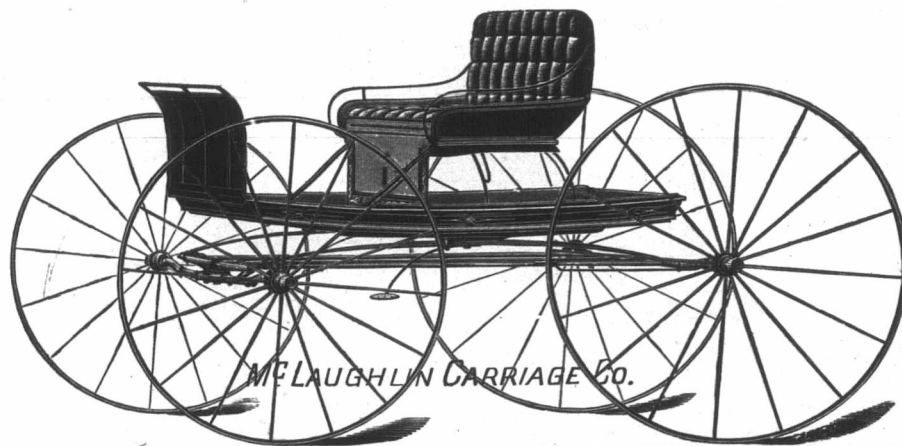
**Our Leader for 1901. An Extra Light Concord. Special light, new design Body and Seat, new design Springs having Equalizers front and back—a very easy rider.**

**Axles**—7/8 inch, double collar steel, patent washers.

**Wheels**—3/4 or 7/8 inch, Sarven patent, Parker front, silver dust caps.

**Painting**—Body and seat, dark colors; gear, red or green.

**Trimming**—Leather, whipcord, or cloth, solid foot dash, lined apron, rubber mat, spring cushion. See page 4.



### No. 101.—QUEBEC CONCORD.

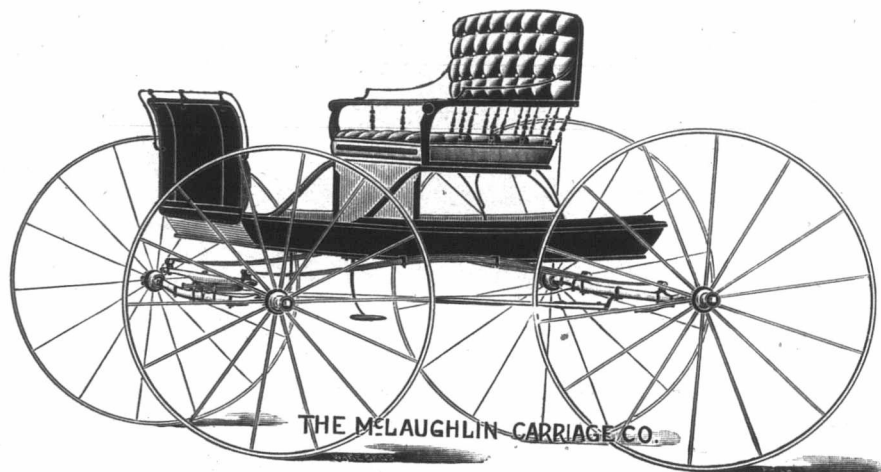
**Large and Roomy. Body 28 inches wide. Spring Connections Forged Steel—no Castings to Break. Springs—Catudal's Special Design.**

**Axes**—1 inch, double collar steel, patent noiseless rubber and brass washers.

**Wheels**—A standard, 7/8 or 1 inch, Sarven patent, Parker front, nickel dust caps.

**Painting**—Body and seat, black and green; gear, carmine or green.

**Trimmings**—Best hand buffed leather, of special design, spring back and cushion, carpet, floorcloth, apron, silver rill on dash, patent noiseless washers, storm apron with pocket.



**No. 86.—SPINDLE SEAT CONCORD, BEAVER GEAR.**

Something out of the ordinary. Now supplied with Double Bend Spindle Seat unless ordered with above style.  
Apron Flap on Dash. Rail solid on Dash.

**Axles**— $15/16$  inch double collar steel.

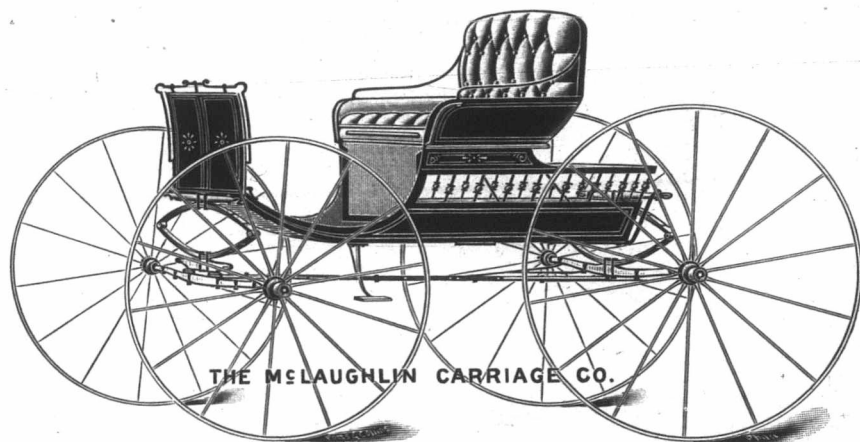
**Wheels**—A standard,  $3/4$  or  $7/8$  inch tire, Sarven patent.

**Painting**—Body and seat, black and green, nicely striped;

gear, green or red.

**Trimming**—Bedford cord or leather as ordered, rubber mat  
plated brass rail solid on dash, patent washers.





**No. 19.—SPINDLE BODY ON END SPRING GEAR.**

**A nicely finished Wagon for good trade. Everything the very best. Curved Wood Dash of new design.  
Back of Seat handsomely ornamented.**

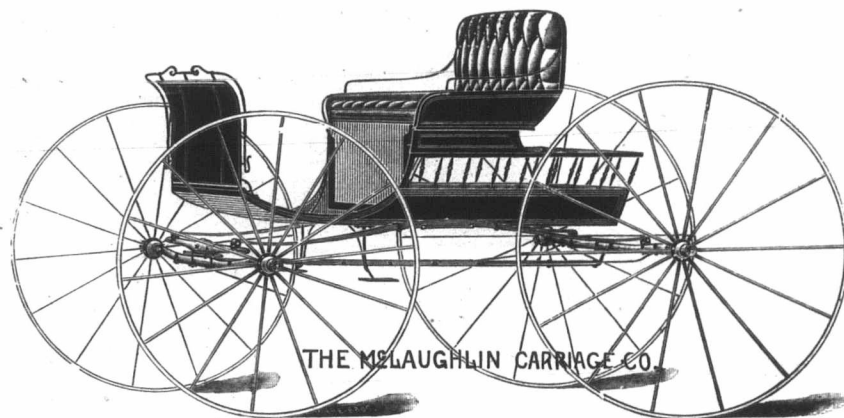
**Axles**—15/16 inch, double collar steel, patent washers.

**Wheels**—A standard, Sarven patent, Parker front, with nickel caps.

**Painting**—All natural wood, stained; or painted in dark

colors; gear to match.

**Trimming**—Best hand buffed leather, spring back and cushion, carpet, floor cloth, plated brass rail on dash, storm apron.



### No. 22.—SPINDLE WAGON ON BEAVER GEAR.

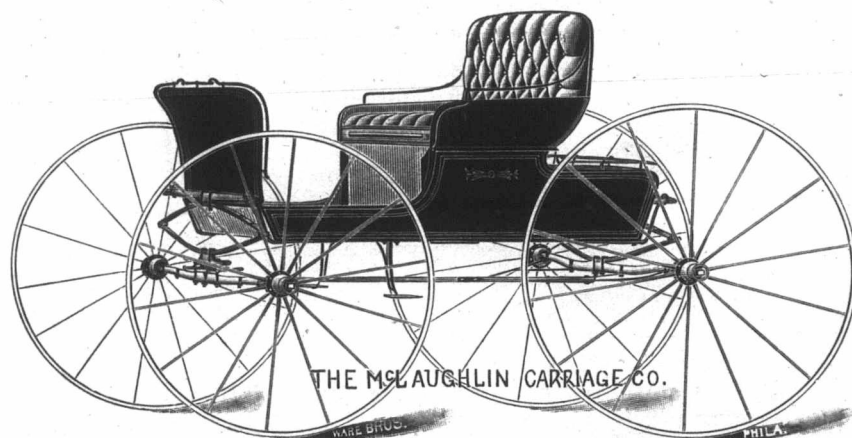
**Not the Common, Cheap Spindle Wagon, but a Finely Made and Highly Finished Job. Curved Wood Dash, Solid Back Seat Handsomely Ornamented.**

**Axles**—15/16 inch, double collar steel, patent noiseless rubber and brass washers.

**Wheels**—A standard, 7/8 or 1 inch, Sarven patent, Parker front with nickel dust caps.

**Painting**—All natural wood, nicely stained; or painted body and seats, with carmine, green or black gear.

**Trimming**—Hand buffed leather, spring back and cushion, carpet, floor cloth, plated brass dash rail, storm apron with pocket.



**No. 80.—“SIRDAR” ROAD WAGON, END SPRING GEAR.**

**The Quickest Selling Road Wagon on the Market. Body, Seat and Dash Handsome Burl Walnut or Rosewood. This Job sells itself.**

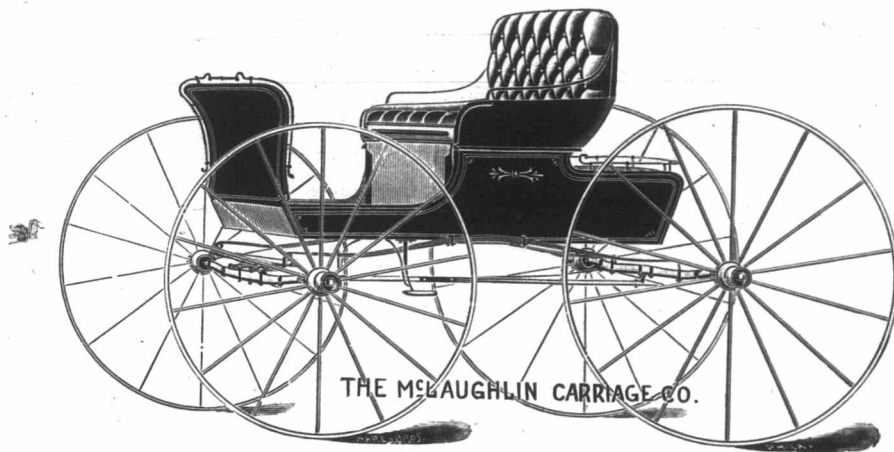
**Axles**— $1\frac{1}{16}$  inch, double collar steel, patent washers.

**Wheels**— $7\frac{1}{8}$  inch, A standard, Sarven patent, Parker front, nickel dust caps.

**Painting**—Body, seat and dash, burl walnut or rosewood;

gear, stained natural wood.

**Trimming**—Whipcord or hand buffed leather, spring back and cushion, carpet, floor cloth, apron with pocket, plated brass rail on dash and body.



**No. 81.—“SIRDAR” ROAD WAGON, BEAVER GEAR.**

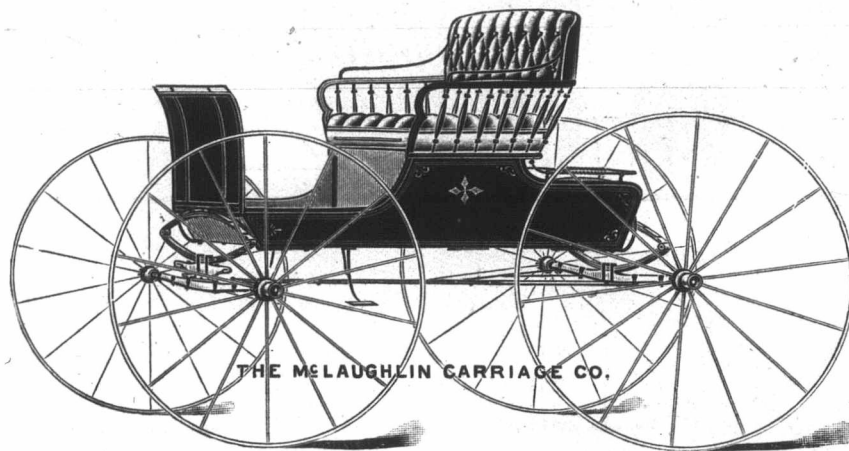
**A great favorite during 1900—a sure seller. Straight Sill and Deep Panel in front. Body, Seat and Dash handsome Burl Walnut or Rosewood.**

**Axles**—15/16 inch, double collar steel.

**Wheels**—A standard, Sarven patent, Parker front, nickel caps.

**Painting**—Body and seat, burl walnut or rosewood; gear, stained or painted.

**Trimmings**—Hand buffed leather to match painting, spring back and spring cushion, bent wood dash with plated brass rail, patent washers, carpet, floor cloth, apron.



### No. 71.—NEWPORT ROAD WAGON.

An extra light up-to-date Road Wagon. Axles  $\frac{7}{8}$  inch, Wheels  $\frac{3}{4}$  inch. Handsomely painted and finished. Wrought Iron Bailey Body Loops. Full Wrought Circle with Bent Reach and Clip King Bolt.

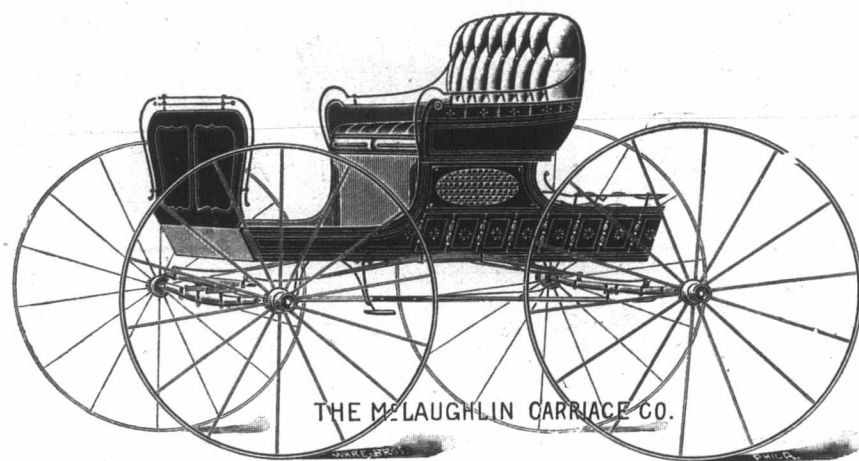
**Axles**— $\frac{7}{8}$  inch, double collar steel, patent washers.

**Wheels**— $\frac{3}{4}$  or  $\frac{7}{8}$  inch. A standard, Sarven patent, solid capped bands.

**Painting**—Body and seat, black; gear, coaching red, neatly

striped and touched off.

**Trimming**—Whipcord unless ordered with leather, spring cushion—new design, rubber mat, plated brass body rail, brass rail riveted on foot solid dash, storm apron.

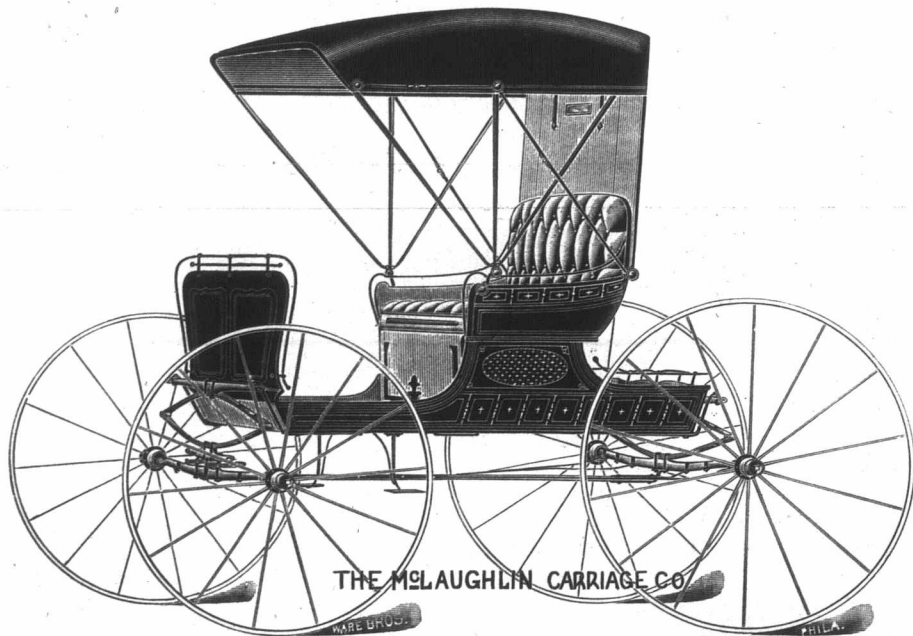


### No. 84.—STRAIGHT SILL MEMPHIS ON BEAVER GEAR.

**Light, Neat and Right Up-to-date, Handsomest Road Wagon on the Market. Solid Carved Panel and Straight Sill Body with Deep Panel in Front.**

**Axles**—15/16 inch, double collar steel, patent washers.  
**Wheels**—7/8 inch, A standard, Sarven patent, Parker front, nickel dust caps.  
**Painting**—All natural wood, handsomely striped and finished.

**Trimming**—Best hand buffed leather, spring back and spring cushion, carpet, floor cloth, apron with pocket, translucent dash and body rails with nickel trimmings.



**No. 85a.—END SPRING MEMPHIS, WITH TOP.**

**Full double wrought 1 1/2 inch Fifth Wheel, Clip King Bolt, Bent Reach, Wrought Steps.**

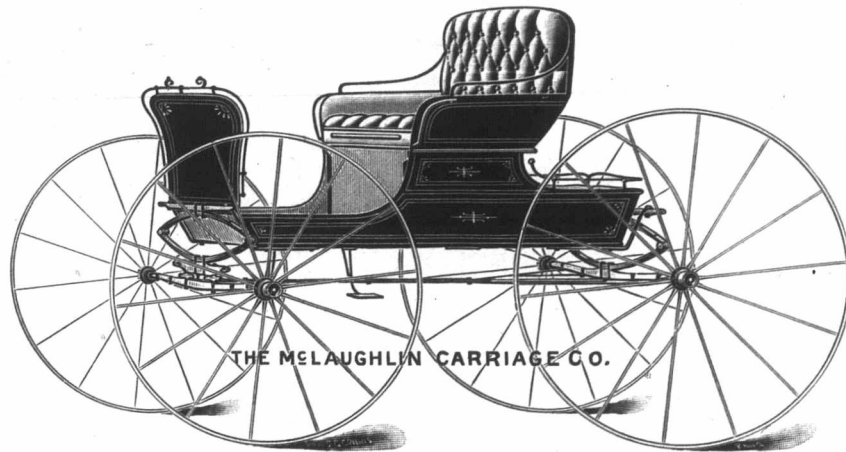
**Axles**—15/16 inch double collar steel, patent washers.

**Wheels**—7/8 inch, A standard, Sarven patent, Parker front, nickel dust caps.

**Painting**—All natural wood, handsomely striped and finished.

**Trimming**—Best hand buffed leather, spring back and cushion, apron with pocket, translucent nickel dash and body rails.

**No. 85.—End Spring Memphis without Top.**



### No. 94.—KIMBERLEY ROAD WAGON, END SPRING GEAR.

A new design Road Wagon, well made, neatly fitted up, well finished. Solid Back Seat.

**Axes**—15/16 inch, double collar steel, patent washers.

**Wheels**—7/8 or 1 inch, A standard, Sarven patent, nickel caps.

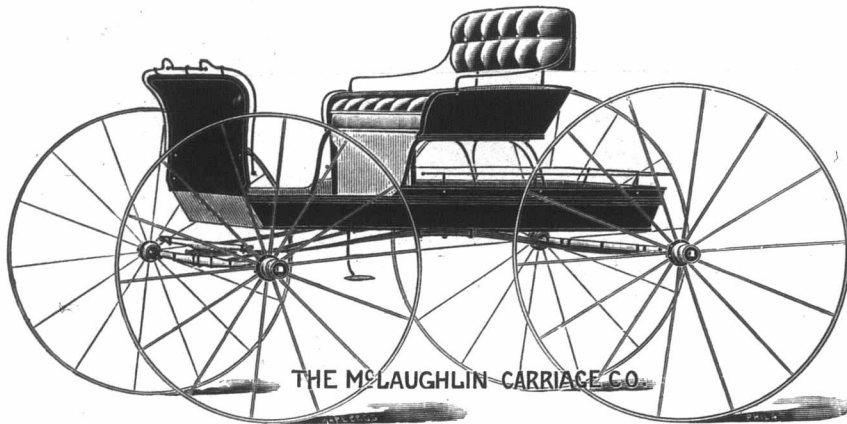
**Painting**—Body and seat, burl walnut or rosewood; gear,

stained or painted.

**Trimming**—Best imitation leather, spring cushion, plated  
brass rail on dash and body, floor cloth, storm apron

No. 94½.—Kimberley Road Wagon on Beaver Gear.





**No. 131.—BUSINESS WAGON ON OSHAWA GEAR.**

**A Neat and Serviceable Business Wagon at a Moderate Price.**

**Axles**—15/16 inch, double collar steel, patent noiseless washers.

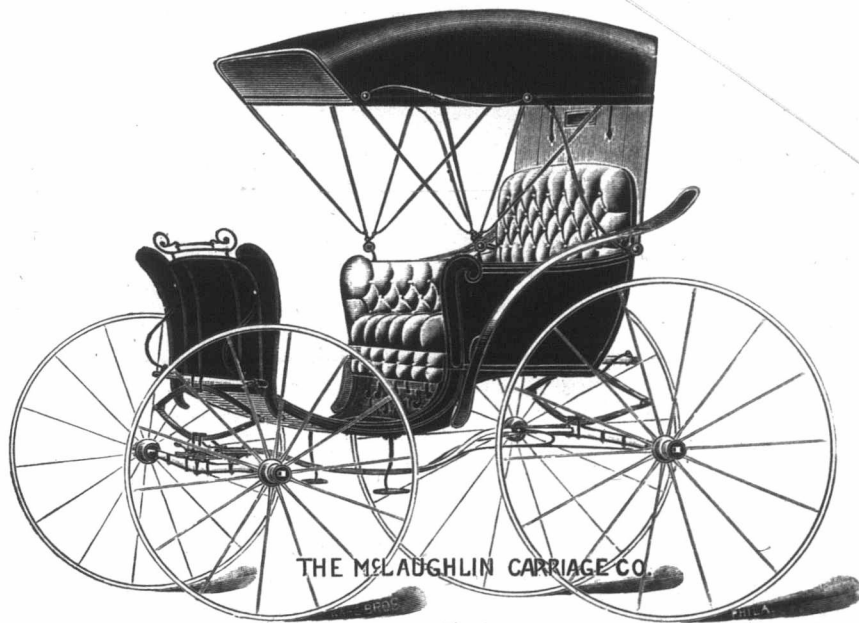
**Wheels**—A standard, Sarven patent, Parker front, 7/8 or 1 inch tread, nickel caps.

**Painting**—Body and seat, black and green; gear, carmine,

green, black, or stained natural wood.

**Trimming**—High grade imitation leather; spring cushion, carpet, floor cloth, apron, plated brass dash and body rails.

**No. 130.—Business Wagon on Beaver Gear.**



THE McLAUGHLIN CARRIAGE CO.

### No. 24.—NEW STYLE PHAETON, END SPRING GEAR.

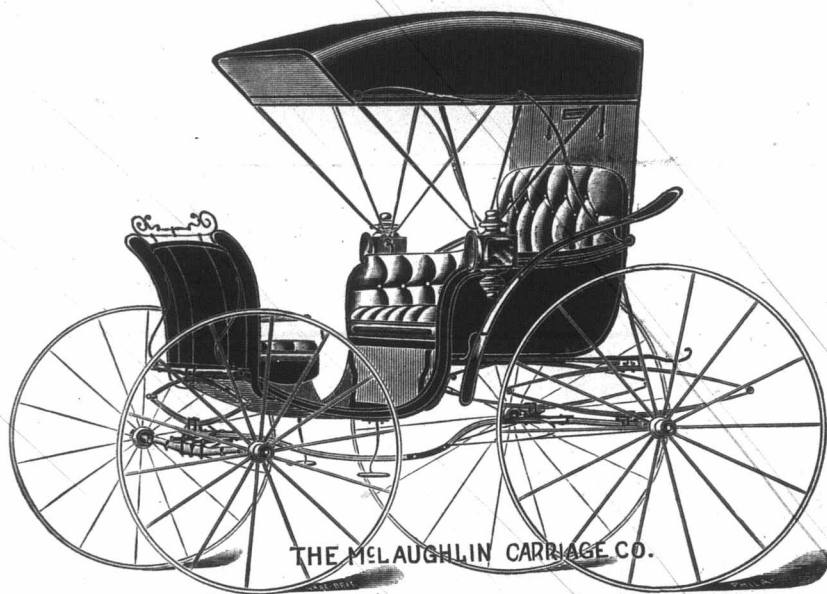
**Body is Four to Six inches wider than usual run of Phaetons—roomy and comfortable. Panels on sides have solid carved out Mouldings (not bradded on), new style Cushion, right up-to-date and very stylish.**

**Axles and Gear.**— $\frac{15}{16}$  inch, double collar steel, full wrought 12 inch double fifth wheel, clip king bolt, bent and mortised reach strongly braced.

**Wheels.**— $\frac{3}{4}$  or 1 inch, Lock & Jewel, Sarven or compressed band, A standard, nickel dust caps.

**Painting**—Body panels, two shades of green; gear, green.

**Trimming**—Best hand buffed leather or English broadcloth, with stuffed curled hair, easy spring back and cushion, rubber mat or Axminster carpet, lined apron, heavy single bar brass dash rail. Lamps extra. Child's or misses seat extra. Quoted with fenders.



### No. 27.—THREE SPRING PHAETON.

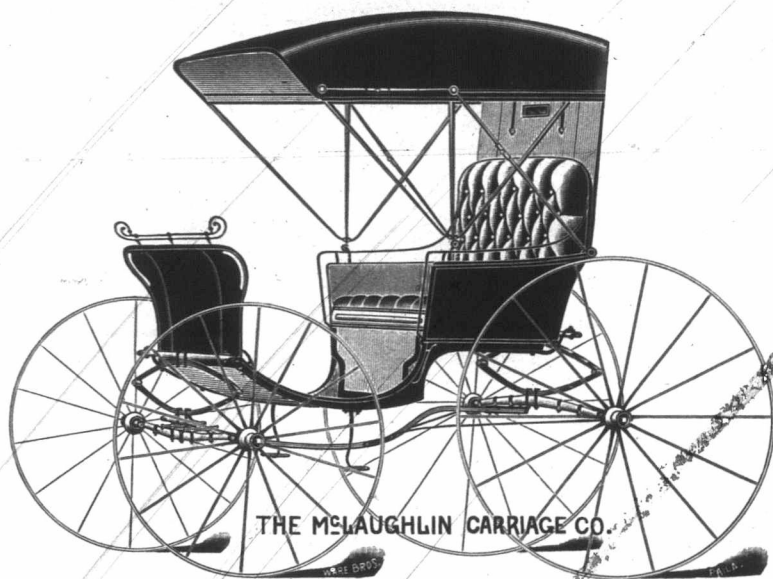
Body same design as No. 24. A Favorite with the Export Trade. Supplied regularly with Large Dash and Fenders. Small Seat and Lamps extra.

**Axles**—1 inch or  $1\frac{1}{2}$  inch, double collar steel.

**Wheels**— $\frac{7}{8}$  inch, 1 inch or  $1\frac{1}{2}$  inch, A standard, Lock & Jewel.

**Painting**—Body, black with green panels; gear, green, nicely striped.

**Trimming**—Finest hand buffed leather or best English dyed-in-the-wool cloth, easy spring back, spring cushion, rubber mat or velvet carpet, lined apron, plated solid brass heavy single bar dash rail, silver dust caps, patent noiseless rubber and brass washers.

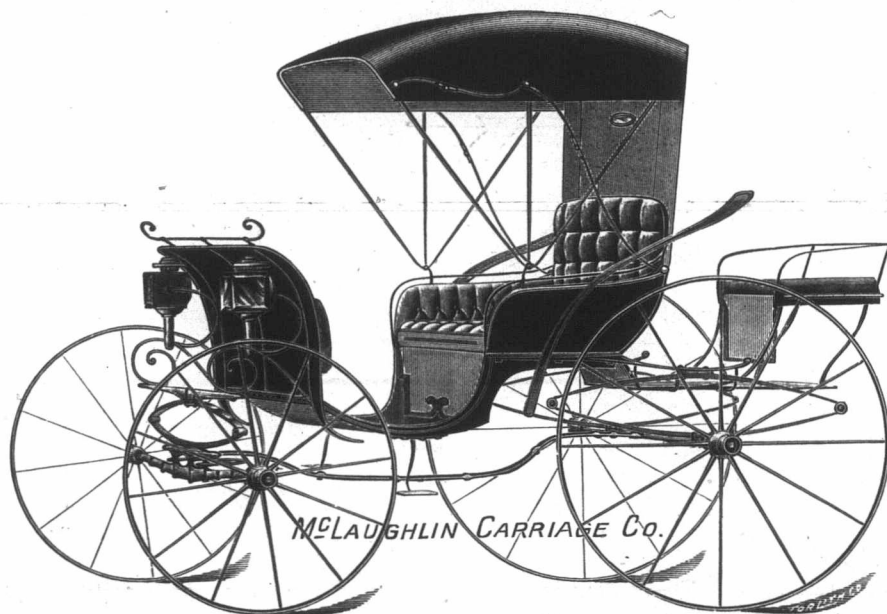


### No. 78.—THREE-QUARTER PHAETON.

Lighter than a Buggy, Roomy, Natty. Weighs Complete about 330 lbs.

**Axles**—7/8 inch, double collar steel  
**Wheels**—3/4 or 7/8 inch, Sarven patent, A standard, nickel bands  
**Painting**—Body, black; gear, black

**Trimming**—Leather or cloth, spring back and cushion, lined apron, carpet, plated rail on dash, patent noiseless washers, dash handles covered with leather. Lamps extra.



### No. 108.—EXPORT PHAETON.

We make a Specialty of Export Work and with our Facilities and Experience can Guarantee Satisfaction.

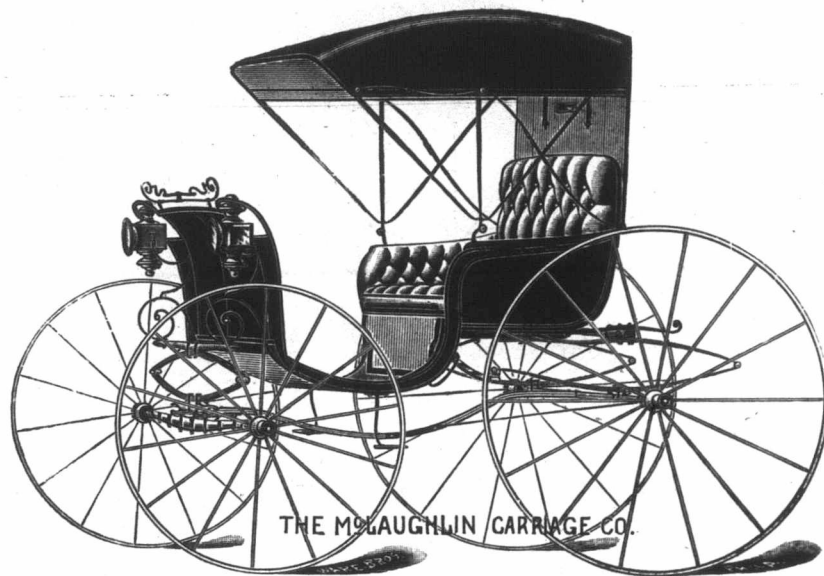
**Axles**— $1\frac{1}{2}$  inch, double collar steel.

**Wheels**— $1\frac{1}{2}$  in, A standard, Sarven or Warner patent.

**Painting**—Body, black, with green panels; gear, green or black, nicely striped.

**Trimming**—Best hand buffed leather in seat and top, rubber mat, plated solid brass dash rail, lined apron, patent noiseless washers, etc.

Ask for our Special Export Price List.



### No. 109.—FRENCH PLATFORM PHAETON:

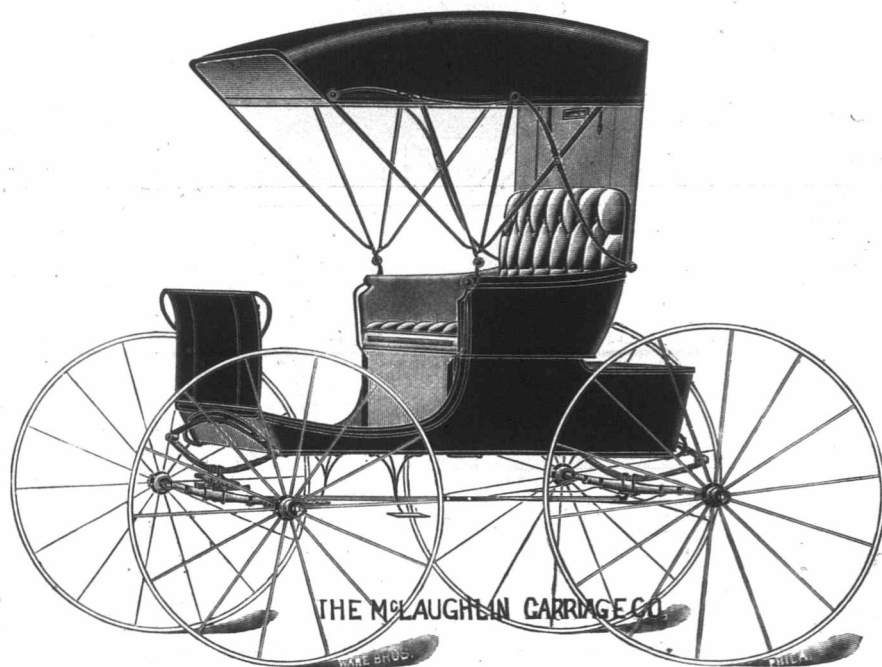
An Elegant Job, Easy Riding, quoted with Scroll Front, Large Dash, Wings. Child's or Misses' Seat Extra.  
Lamps Extra.

**Axles**—1 inch, double collar steel.

**Wheels**—1 inch, A standard, Locke & Jewel, nickel dust caps.

**Painting**—Body, black and green; gear green.

**Trimming**—Hand buffed leather or cloth, spring back and cushion, velvet carpet or rubber mat, lined apron, plated brass heavy single bar dash rail, patent washers. Shafts only.



### No. 70.—NEW STYLE PHYSICIAN'S PHAETON.

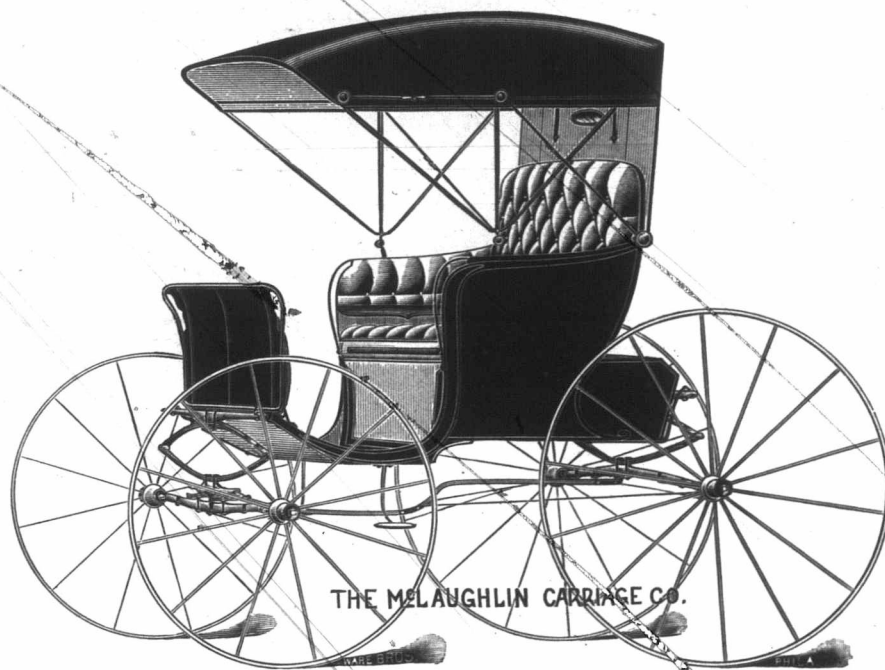
**A Fine, Light Job for Town or Country Use. Neat, well Proportioned, and very Comfortable. Deep Panel in Front is a Novelty in this style of Vehicle.**

**Axles**—15/16 inch, double collar steel.

**Wheels**—7/8 or 1 inch. A standard, Sarven patent, silver dust caps.

**Painting**—Body, black and green; gear, green.

**Trimming**—Best hand buffed leather or best cloth, high easy spring back, spring cushion, carpet, floor cloth, storm apron with pocket, plated brass dash rail, boot behind, wings, patent rubber and brass washers. Lamps extra.



THE MCLAUGHLIN CARRIAGE CO.

### No. 136.—NEW STYLE STANHOPE PHAETON.

**A Beautiful Phaeton. Not outclassed by any Custom Work. A strictly handmade job. Extra roomy and comfortable.**

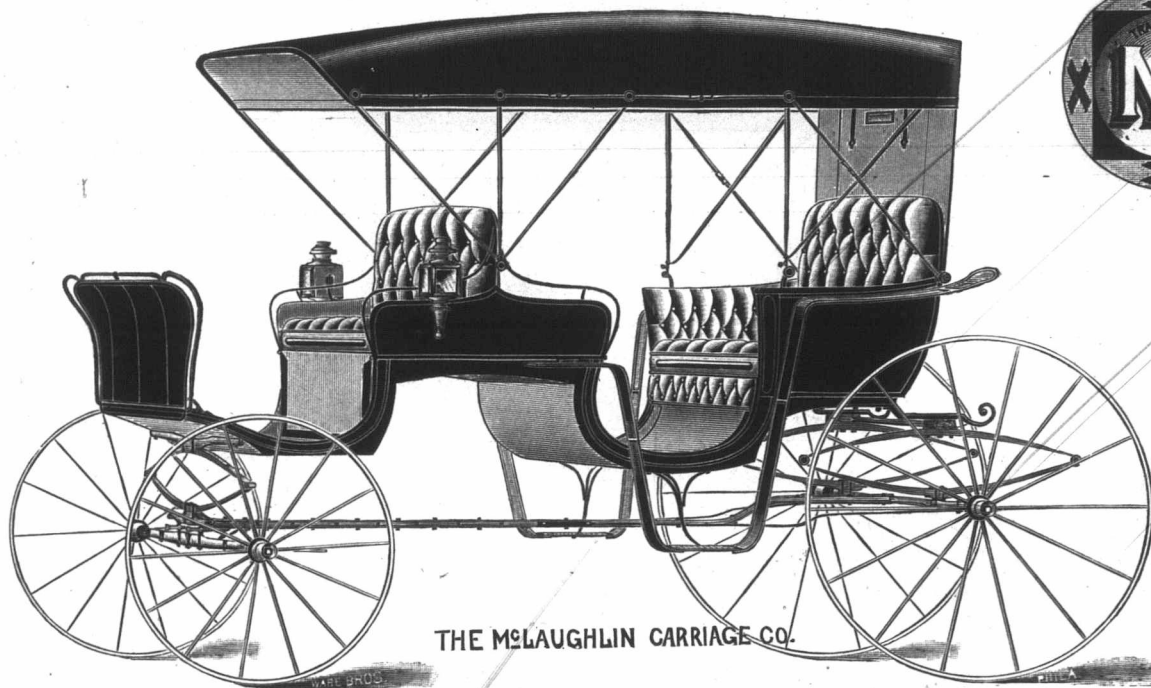
**Axes**—1 inch, double collar steel, noiseless washers, springs extra long with rubber heads, full double wrought circle with bent reach and clip king bolt.

**Wheels**—A standard, Sarven patent, or "California" shell band.

**Painting**—Body, black and green; gear, green, properly striped.

**Trimming**—Best English all wool cloth, hand buffed leather. Top three quarter leather, leather covered bow sockets, velvet carpet, leather covered dash and seat handles. Solid foot dash with apron flap. Shafts trimmed with calf skin.





### No. 30.—THREE SEAT EXTENSION TOP CARRIAGE.

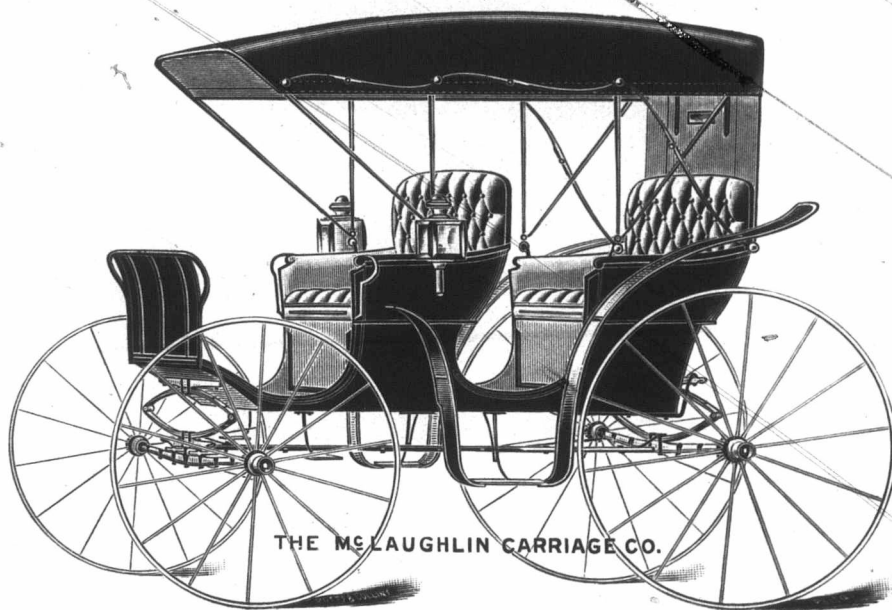
Every first-class Livery should have one of these. Made to carry Eight Passengers. A first-class durable job in every respect.

**Axles**— $1\frac{1}{2}$  inch, double collar steel—Collinge or half Collinge when ordered.

**Wheels**— $1\frac{1}{2}$  inch, A standard, Sarven patent, heavy projecting steel tires.

**Painting**—Body, black and green ; gear, green.

**Trimming**—Hand buffed leather or best English cloth, spring cushions, spring back to rear seat, velvet carpet. Quoted with lamps and with 32 oz. rubber top.—Pole only.



**No. 125.—EXTENSION TOP SURREY, NEW DESIGN.**

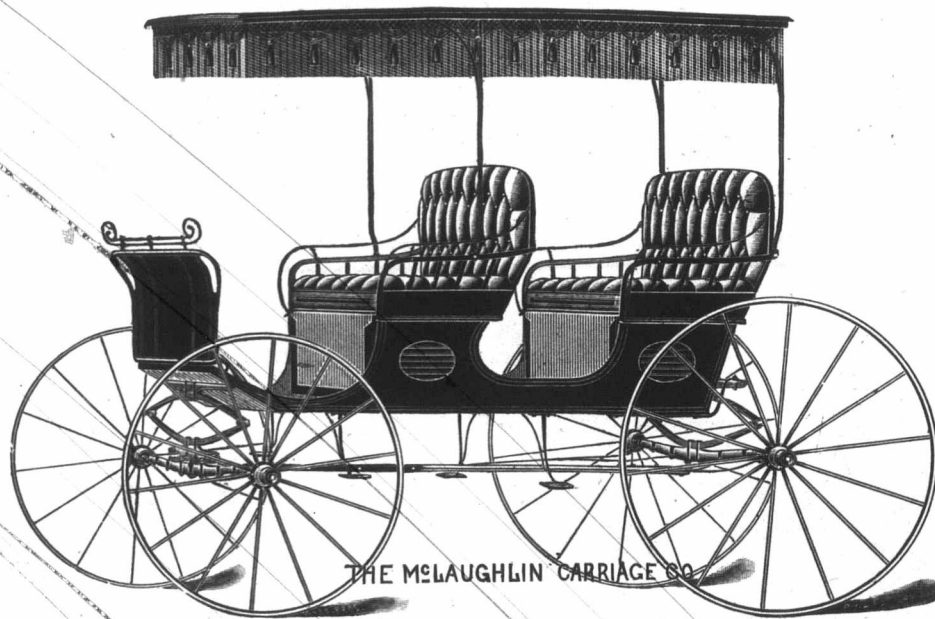
**A Very Stylish New Design. Roomy, High Back Seats. Solid Mouldings, Full wrought Double 12 inch Fifth wheel, Clip King Bolt. A fine Vehicle in every respect.**

**Axles**— $1\frac{1}{2}$  inch, double collar steel.

**Wheels**—Heavy 1 inch, A standard, Sarven patent.

**Painting**—Body and seats, black and green; gear, green, extra fine striping.

**Trimming**—Hand buffed leather or best English all wool broadcloth, elegant high and easy spring backs, spring cushions to both seats, Axminster carpet, floor cloth, two rubber aprons, plated solid brass dash rail, lamps extra, pole extra, fenders extra.



THE McLAUGHLIN CARRIAGE CO.

**No. 126a.—ONE HORSE SURREY WITH CANOPY.**

The above Surrey also supplied with Extension Top, viz., No. 126b. Very Light and Low Down.

**Axles**—1 1/16 inch, double collar steel.

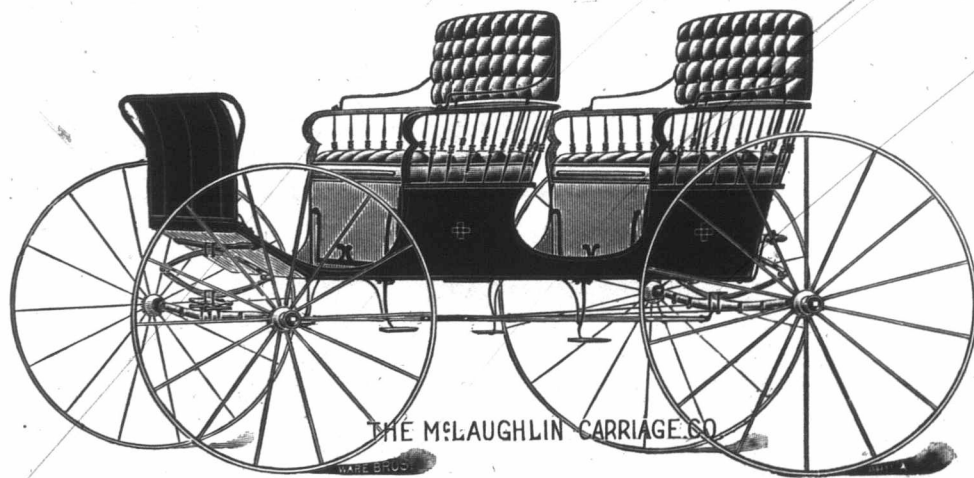
**Wheels**—7/8 or 1 inch, Sarven patent, nickel dust caps.

**Painting**—Body and seats, black and green; gear, green.

**NOTE.**—New style Spindle Seat for 1901.

**Trimming**—Hand buffed leather or cloth, high easy spring backs to both seats, two aprons, Axminster carpet, floor cloth, plated brass dash rail, patent washers. Shafts only; lamps extra; full side curtains extra.

**No. 126.**—Same as above, but without Canopy Top.



THE McLAUGHLIN CARRIAGE CO.

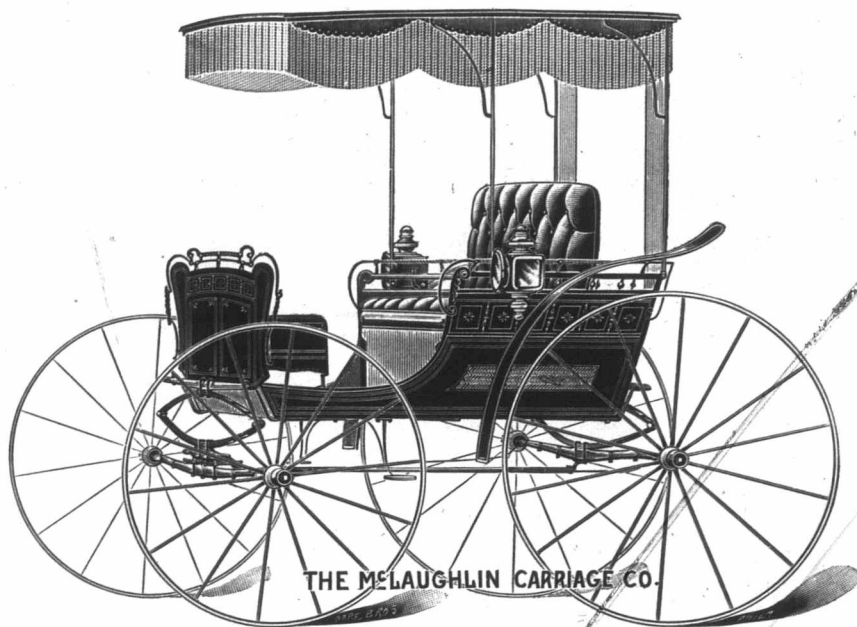
### No. 135.—THREE-QUARTER SURREY.

**Neat, Natty, Roomy and Extra Light.** A fine one-horse Family Carriage. Front Seat hinges forward making access to Rear Seat easy.

**Axles**—1 inch, double collar steel, patent noiseless washers.  
**Wheels**—7/8 or 1 inch, Sarven patent, Parker front, nickel caps.  
**Gear**—Full wrought double circle, bent reach mortised into head block, clip king bolt.

**Painting**—Body, black; gear, black or coaching red.

**Trimming**—Hand buffed leather or Bedford cord, two aprons, carpet, floor cloth, plated brass dash rail.



### No. 34.—MIKADO, WITH CANOPY.

**New and Improved Design.** A Great Favorite with the Ladies. Supplied regularly with Back Stays and Back Curtain. Side Curtains extra. Lamps extra.

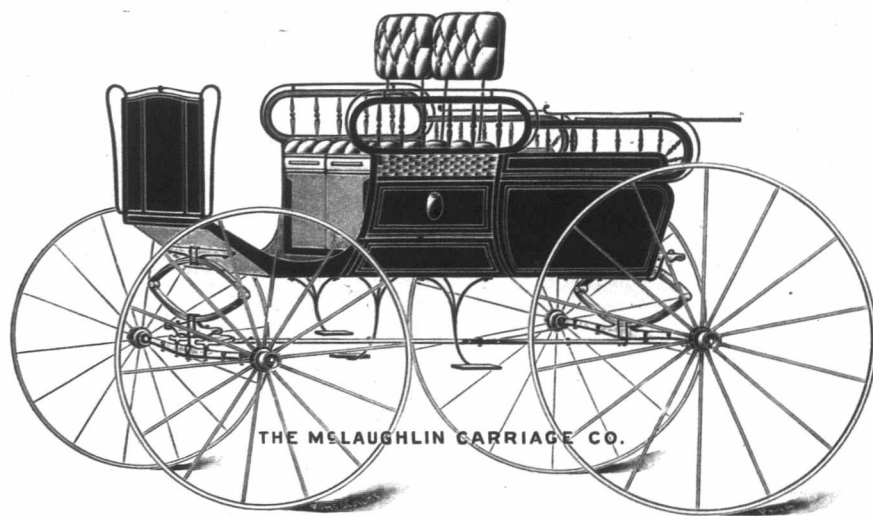
**Painting**—Handsomely finished in natural ash or painted burl walnut and rosewood, artistically striped.

**Trimming**—Hand buffed leather to match painting, solid back seat with spring back and cushion, sides of body

trimmed, Axminster carpet, floor cloth, plated brass rails on body and dash.

Shipped with  $\frac{1}{2}$  in. A standard Sarven wheels unless ordered otherwise. Also supplied with extension top at special prices. Nickel caps on wheels.

**No. 35.—Mikado without Canopy.** Other Specifications same as No. 34.



THE MCLAUGHLIN GARRIAGE CO.

### No. 95.—“STRATHCONA” TRAP.

(Cut shows Back Seat turned down. See Page 63 for other position.)

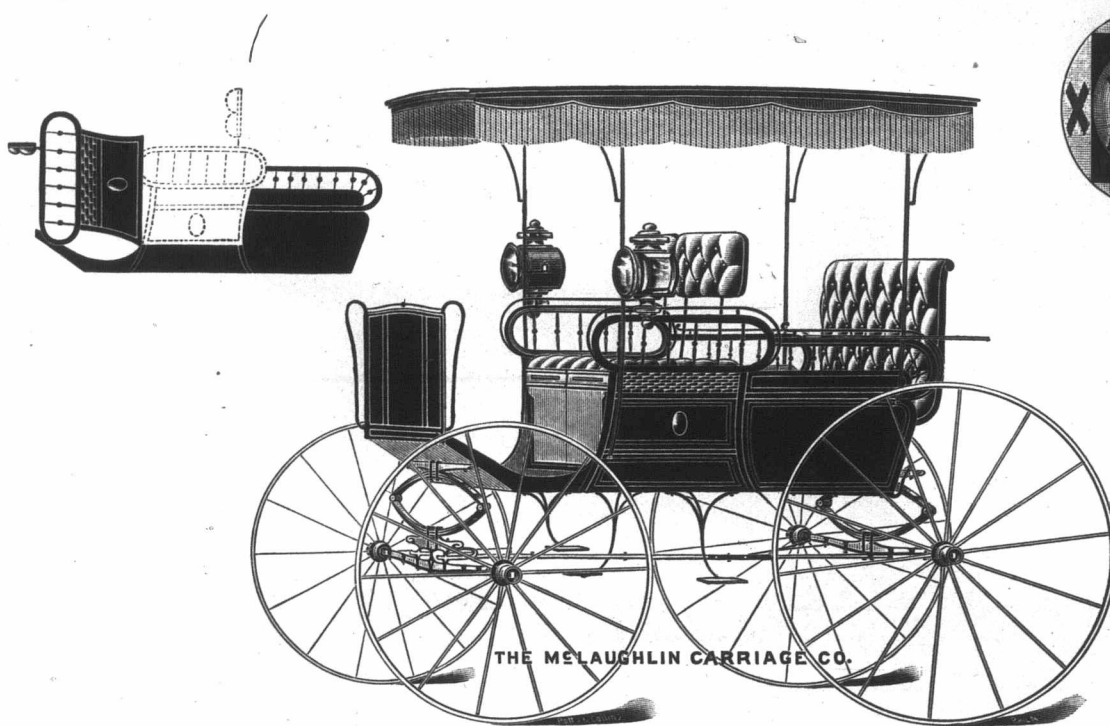
**1901 Design, Light Family Trap, Light enough for One Horse; Compact, yet having comfortable Seating Capacity for Four Grown People.**

**Axles**—1 inch, double collar steel, patent noiseless washers.

**Wheels**—7/8 inch or 1 inch, Sarven patent, Parker front, new design, with dust caps.

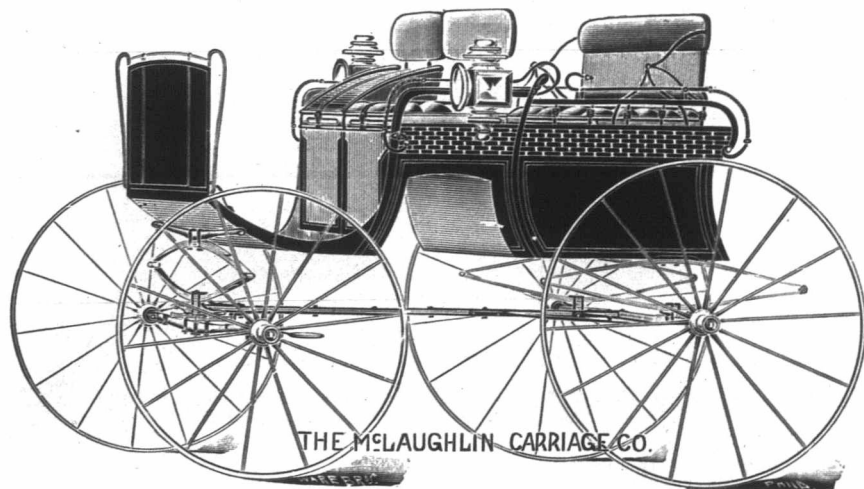
**Painting**—Body, black and red; gear, red or dark colours.

**Trimming**—Leather, whipcord or cloth, carpet, two aprons, leather dash, plated brass rails on body. Lamps extra. Shafts.



No. 95a.—“STRATHCONA” TRAP WITH CANOPY.

A fine, light, compact Family Carriage, suitable for one horse Will seat four grown people [comfortably—all face front. Rear Seat can be closed down. See preceding page. A very desirable vehicle at moderate cost. Handsomely Finished. All appointments first-class. Specifications as on Page 62. Lamps Extra. Side Curtains extra. Shafts.



No. 83.—“MINTO.”

**A Stylish Turnout for One Horse or Two. Short Turning, Comfortable. Rear Seat instantly changeable to back to back.**

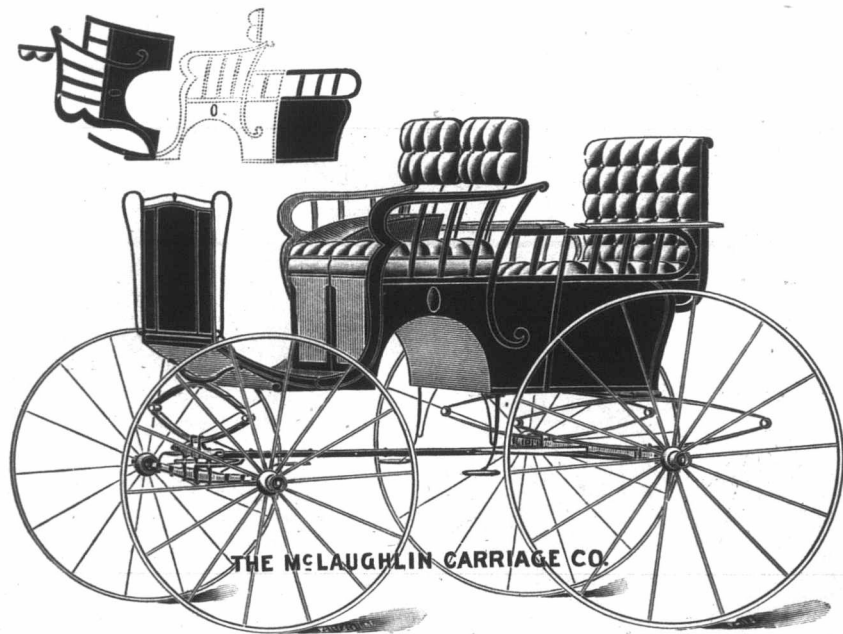
**Axles**— $1\frac{1}{2}$  inch, double collar steel.

**Wheels**—1 inch, Sarven patent, A standard.

**Painting**—Solid carved panels, stained; body panels, colored to order; mouldings, black; gear, green; handsomely striped.

**Trimming**—Hand buffed leather or cloth, two lined aprons, velvet carpet, floor cloth, plated brass body rails, plated rail solid on dash, driver's cushion, lamps. Shafts only.





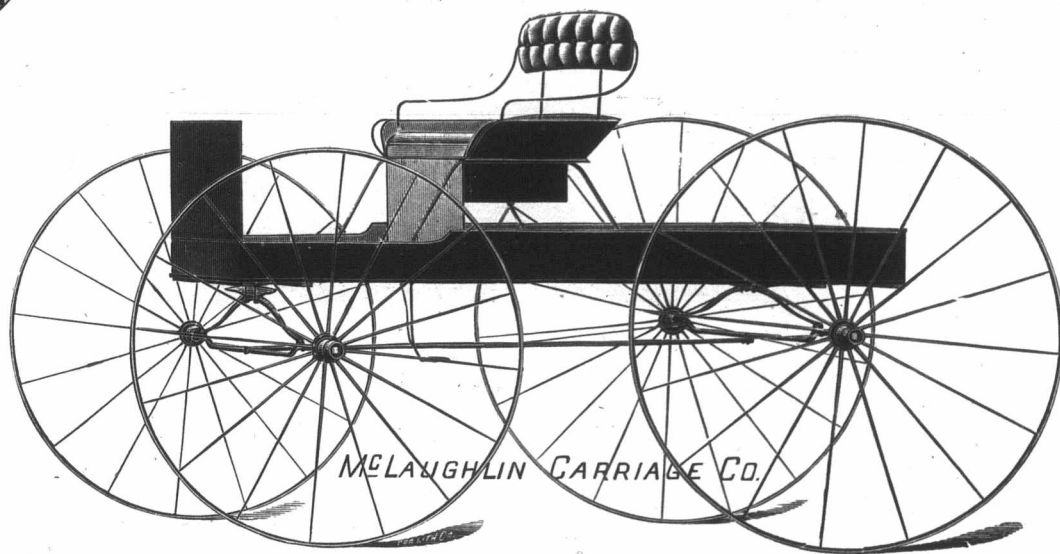
THE MCLAUGHLIN CARRIAGE CO.

### No. 96.—CAPE TOWN TRAP.

**Our Newest Design Trap. All face front. Back Seat closes down, making a Stylish Single Seater.**

**Axles**— $1\frac{1}{2}$  inch, double collar steel, patent washers.  
**Wheels**—1 inch, California shell band or Sarven patent.  
**Painting**—Body, black and red; gear, red, or all dark.

**Trimming**—Leather, whipcord or cloth; lamps, driver's cushion, rubber mat, two lined aprons, sills leather covered. Everything on the job is of the highest order. Quoted with shafts.



**No. 102.—BUCKBOARD.**

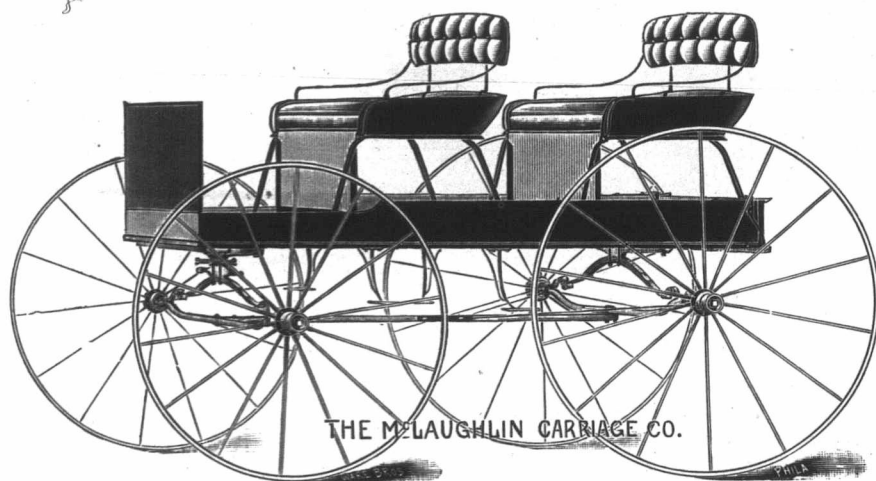
**A Strong, Serviceable and Light Spring Wagon for Little Money. Parcel Box under Seat.**

**Axles**—1 1/16 inch, double collar steel.

**Wheels**—1 inch, A standard, Sarven patent, Parker front.

**Painting**—Body natural wood; gear, red.

**Trimnings**—Imitation leather. Capacity 600 lbs.



THE McLAUGHLIN CARRIAGE CO.

### No. 103.—BUCKBOARD, TWO SEATS.

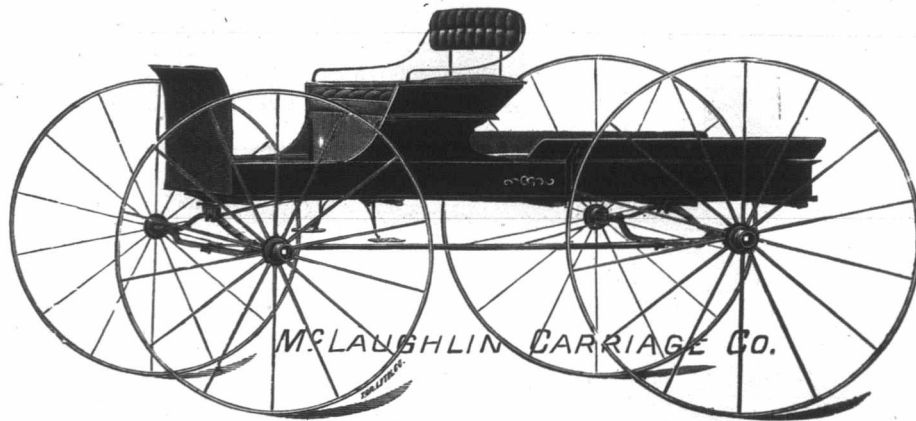
**Rear Seat can be instantly Removed by Loosening Four Thumb Nuts. Drop End Gate full width of Body.**  
**Parcel Box under Front Seat.**

**Axles**—1 1/16 inch, double collar steel.

**Wheels**—1 inch, A standard, Sarven patent, Parker front.

**Painting**—Body, natural wood; gear, carmine.

**Trimming**—Imitation leather. Capacity 800 lbs. Shafts only.



### No. 104.—LIGHT DELIVERY WAGON.

**A Light, Serviceable Business Wagon for Little Money. Capacity 800 lbs.**

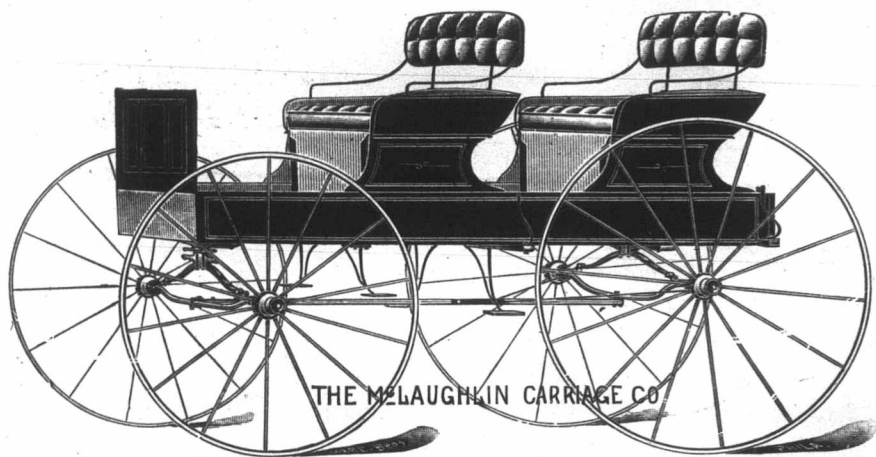
**Body**—31½ inches x 6 feet 4 inches, drop end gate full width, band iron strips on top edge and on bottom of body.

**Axles**—1 1/16 inch, double collar steel.

**Wheels**—1 inch, A standard, Sarven patent, Parker front, projecting steel tires.

**Painting**—Body, black, nicely striped; gear, carmine.

**Trimming**—Good imitation leather, spring cushion, seat removable, shafts only.



**No. 104½.—LIGHT TWO SEAT PLEASURE WAGON.**

**A Light, Low Priced Pleasure or Business Wagon. Capacity about 800 lbs. Both Seats Removable.**

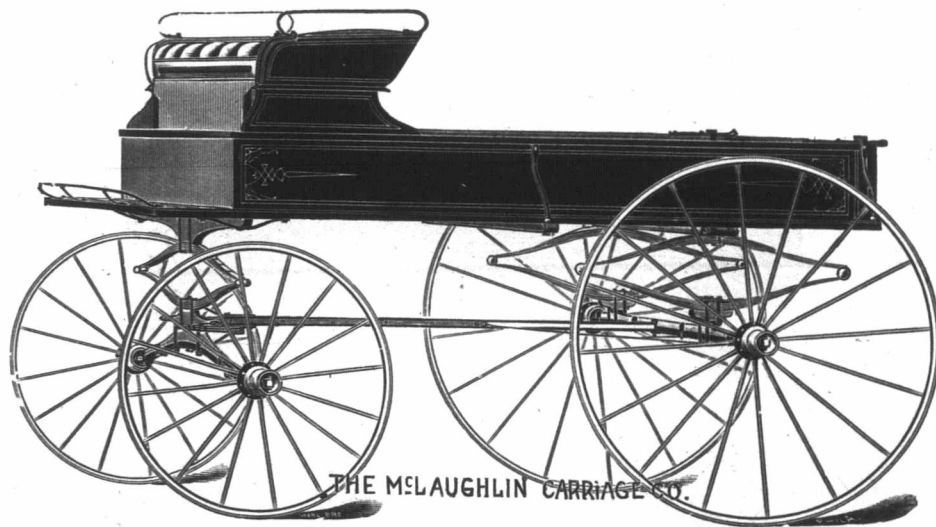
**Body**—31½ inches x 6 feet 4 inches, drop end gate, band iron strips on top edge and on bottom of body.

**Wheels**—1 inch, A standard, Sarven patent, Parker front, projecting steel tires.

**Axles**—1 1/16 inch, double collar steel.

**Painting**—Body, black; gear, red, all nicely striped.

**Trimming**—Good imitation leather, spring cushions, shafts only. Shelvings.



### No. 87. —TURN UNDER CITY DELIVERY WAGON.

**All Gear Parts Forged Steel. Made to withstand hard service. Up-to-date. Highly Finished.**

**Axles**— $1\frac{1}{2}$  inch steel, with Scotch boxes.

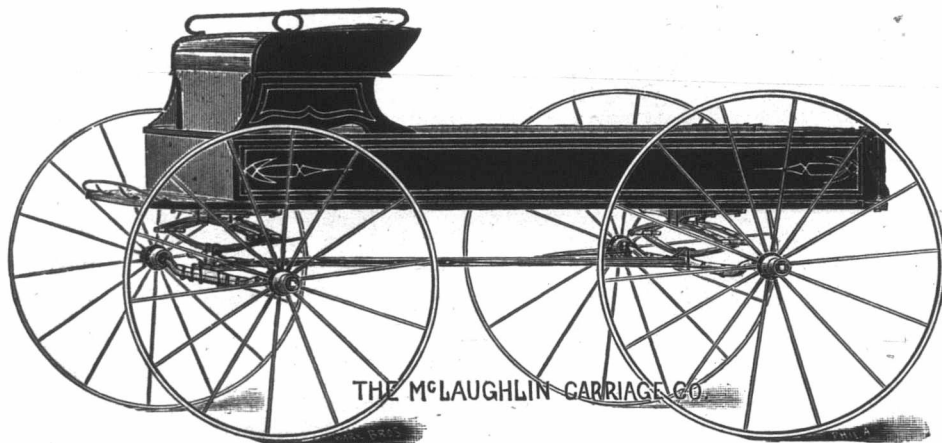
**Wheels**— $1\frac{1}{2}$  inch, A standard, riveted rims, projecting tires  
 $1\frac{1}{8}$  inch x  $\frac{1}{2}$  inch.

**Body**—Bolted panels; extra strong; deep sides; 42 in. x 8 feet

inside; band iron on top edge and on bottom of body;  
drop end gate with long strap.

**Painting**—Body, carmine; gear, carmine or yellow; or body  
dark brown and gear light brown; handsomely decorated.  
Lettered to order. Shelvings to order at extra price.

**No. 89.—Light Turn Under City Delivery Wagon.**  $1\frac{1}{2}$  inch Axles and Wheels; Body 7 feet x 42 inches.



### No. 90 — DELIVERY WAGON.

By using Springs as illustrated and cranking Axles down, we are able to hang Body very Low. This is a very Natty and taking Design all through, and made Very Strong.

**Axles**— $1\frac{1}{2}$  inch, double collar steel.

**Wheels**— $1\frac{1}{2}$  inch, A standard, Sarven patent, Parker front.

**Body**—New design with bolts extending through top frame, panels and bottom; drop end gate full width of body, band iron strips on bottom of body, seat risers extra high.

**Painting**—Body, wine and black, nicely striped; gear, carmine.

**Trimmings**—Leather, spring cushion, shafts only. Shelvings and lettering extra.



### No. 92.—DELIVERY WAGON, THREE SPRING GEAR.

Strong and well made in every particular, will give excellent service.

**Axles**—1½ inch, double collar steel.

**Wheels**—1½ inch, A standard, Sarven patent, Parker front.

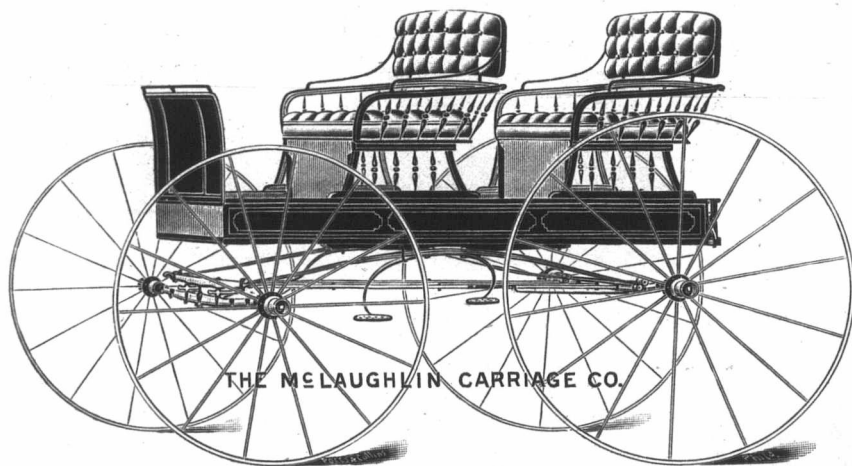
**Body**—36 inches x 7 feet 4 inches inside, bottom runs lengthwise, panels bolted solid, cannot spread or crack, band

iron strips on top edge and on bottom of body, drop end gate full width.

**Painting**—Body, carmine; gear, carmine or canary.

**Trimming**—Leather, spring cushion.





No. 97.—“ANNAPOLIS” THREE REACH PLEASURE WAGON.

A Very Easy Riding, Fine Appearing, Durable Wagon.

**Axes**—1 1/16 inch, double collar steel.

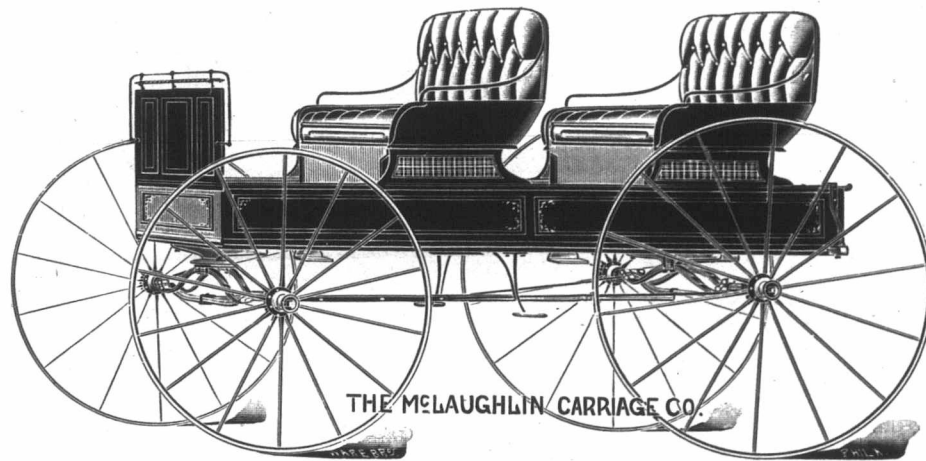
**Gear**—Easy riding springs, equalizer on back end of gear, all forged connections, wrought steps, spring bar clipped on.

**Wheels**—1 inch, A standard, Sarven patent, Parker front.

**Body**—Special light design, drop end gate, seats are moveable but can be securely fastened.

**Painting**—Body and seats, black and green; gear, carmine.

**Trimming**—Hand buffed leather, spring cushions, leather dash with rail solid.



### No. 40.—LIGHT PLEASURE WAGON, DUPLEX GEAR.

**A Handsome Little Wagon—very neatly Painted, Striped and Trimmed—for Pleasure or Business Purposes. Gear is Extra Long, Front Seat turns over making access easy. High Solid Back Seats, with Easy Spring Backs and Cushions. Capacity about 800 lbs.**

**Body**—Special new design. 31½ x 6 feet 8 inches. Drop end gate.

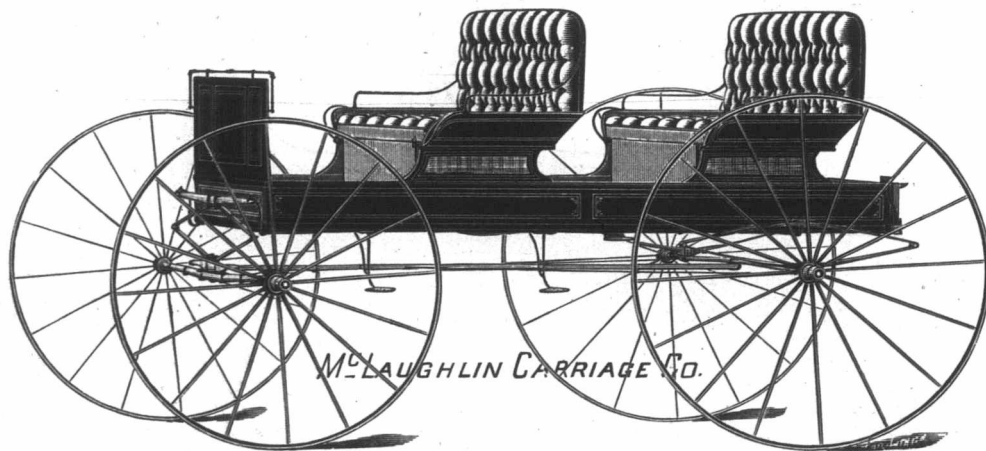
**Wheels**—A standard, Sarven patent, Parker front.

**Axles**—1 1/16 inch, double collar steel.

**Painting**—Body and seats, green and black or brown; gear, green or brown; all handsomely striped.

**Trimming** Best hand buffed leather, spring backs and spring cushions, fancy plated brass dash rail. Quoted with shafts.

**We use A Standard Wheels on all our Spring Wagons.**



### No. 105.—LIGHT THREE SPRING PLEASURE WAGON

**High Solid Back Seats with easy Spring Backs and Spring Cushions, Gear made Extra Long, Front Seat Hinged, making access to Rear Seat easy. Handsomely Striped. Painted in Dark Colors.**

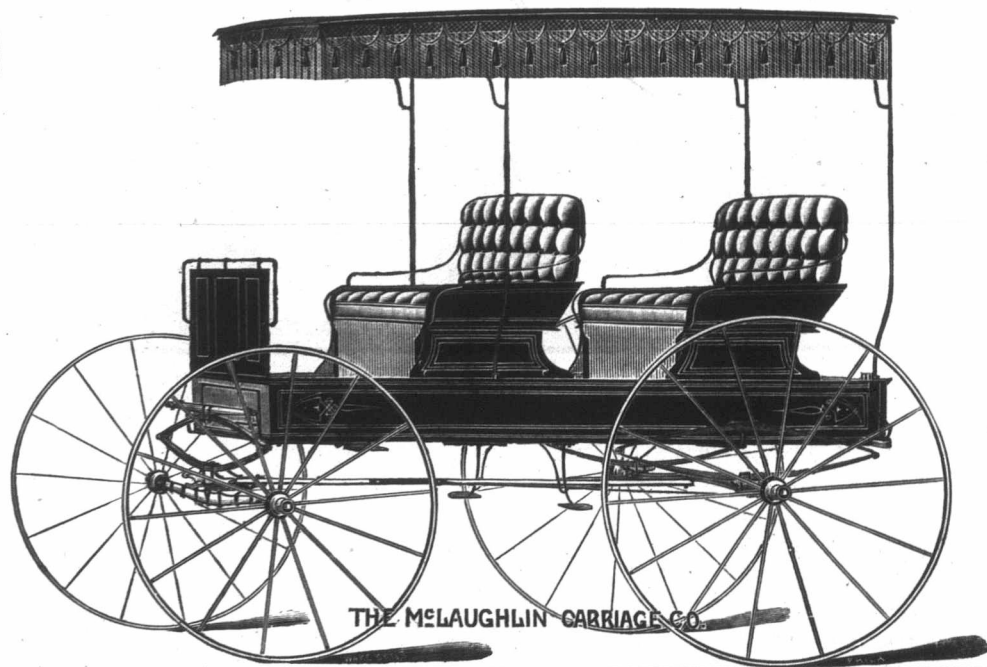
**Body**—31½ x 6 feet 8 inches wide, drop end gate full width, band iron strips on bottom of body.

**Axles**—1 1/16 inch, double collar steel. Capacity about 800 lbs.

**Wheels**—1 inch, A standard, Sarven patent, Parker front.

**Painting**—Body, black and green; gear, green, handsomely striped.

**Trimming**—Best hand buffed leather, spring backs and cushions, fancy plated dash rail, drop end gate. Quoted with shafts.



THE MCLAUGHLIN CARRIAGE CO.

**No. 105a.—LIGHT THREE SPRING WAGON, WITH CANOPY.**

**Easy Spring Backs and Cushions on both Seats. Wheels far apart making access easy. Front Seat Hinges forward. Both Seats Removable. Drop End Gate full width. Band Iron Strips on Bottom of Body and on Top Rail.**

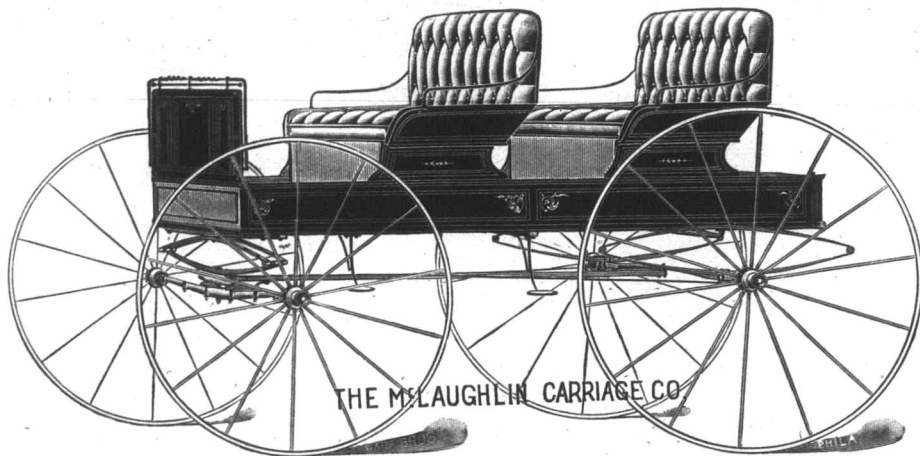
**Axles**—1 1/16 inch, double collar steel.

**Wheels**—1 inch. A standard, Sarven patent.

**Body**—Our new style, 31 1/2 x 6 feet 8 inches inside, solid back seats.

**Painting**—Body and seats, black and green; gear, green, all handsomely striped.

**Trimming**—Best hand buffed leather, spring backs and cushions, fancy plated rail on dash; shafts only; pole extra; full side curtains extra.



### No. 75.—PLEASURE WAGON, NEW STYLE GEAR.

**A New Style for 1901. A Low Down, Easy Riding Wagon, Artistically Finished. High Easy Spring Backs, Spring Cushions, Front Seat hinges forward making access to Rear Seat easy, bolted body, Band Iron Strips on top edge and along bottom, Drop End Gate full width.**

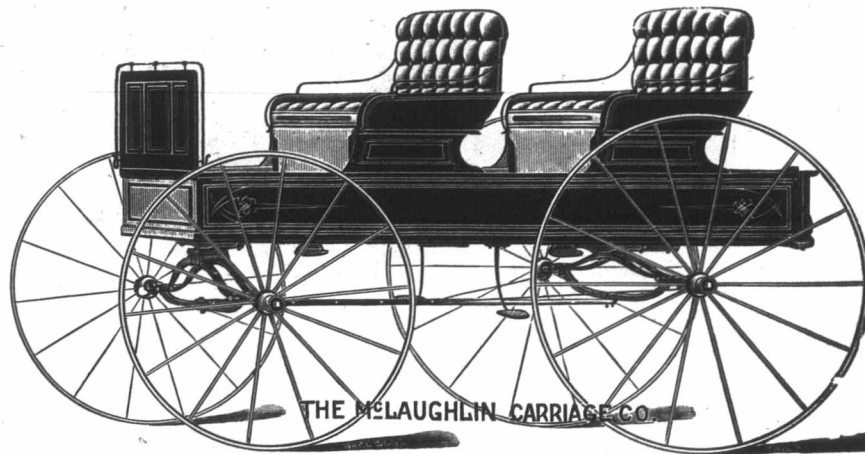
**Axes**—1 1/16 inch, double collar steel.

**Wheels**—1 inch, A standard, Sarven patent, Parker front.

**Body**—New style, bolted, 31 1/2 inches x 6 feet 8 inches inside, solid back seats.

**Painting**—Body and seats, black and green; gear, green, all handsomely striped.

**Trimming**—Genuine hand buffed leather, spring backs and cushions, fancy plated brass rail on dash. Shafts only. Pole extra.



THE McLAUGHLIN CARRIAGE CO.

### Nos. 41 and 42.—DUPLEX WAGONS.

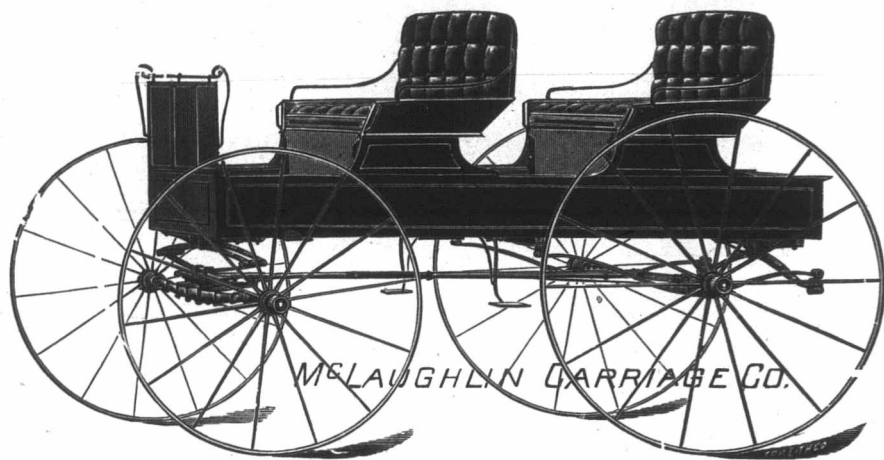
**A Substantial, Attractive, Low Down, Easy Riding Spring Wagons. Our New Style Body has Bolts through Top Frame Panels and Sills, preventing Splitting or Spreading. Drop End Gate full width, Band Iron Strips on Bottom of Body and Top of Frame.**

**Painting**—Body, seats and gear, black and green or brown; all handsomely striped.

**Trimmings**—Best hand buffed leather, two drop backs, spring cushions, plated dash rail.

<b>No. 41</b> —Axles $1\frac{1}{2}$ inch steel.	Wheels $1\frac{1}{2}$ inch.	Body 7 feet 2 inches by 34 $\frac{1}{2}$ inches inside.	Capacity 1000 lbs.	Pole.
<b>No. 42</b> —Axles 1 $\frac{1}{2}$ inch steel.	Wheels 1 $\frac{1}{2}$ inch.	Body 8 feet by 36 inches inside.	Capacity 1200 lbs.	Pole.

**We use A Standard Wheels on all our Spring Wagons.**



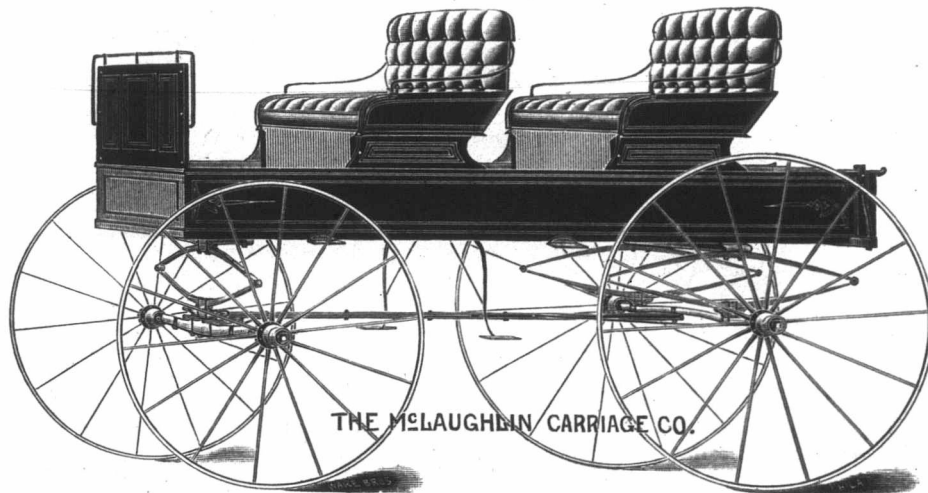
### No. 37.—NEW COMBINATION SPRING WAGON.

**Tripple Spring in Front, Platform behind, Hangs Low, Very Strong. A Standard Wheels. Drop End Gate.**

**Painting**—Body, black and green, nicely striped; gear, green.

**Trimming**—Hand buffed leather, two drop backs, spring cushions, front seat turns up to make easy access to back seat, plated rail on dash.

<b>No. 36</b> —Body 8 feet by 36 inches inside.	Axles $1\frac{1}{2}$ inch, steel.	Wheels $1\frac{1}{2}$ inch.	Capacity 1,000 lbs.	Pole.
<b>No. 37</b> —Body 8 feet by 36 inches inside.	Axles $1\frac{1}{4}$ inch, steel.	Wheels $1\frac{1}{4}$ inch.	Capacity 1,200 lbs.	Pole.
<b>No. 38</b> —Body 8 feet by 36 inches inside.	Axles $1\frac{3}{8}$ inch, steel.	Wheels $1\frac{3}{8}$ inch.	Capacity 1,500 lbs.	Pole.



### No. 39.—THREE SPRING WAGON.

**A Well-Made Job in every particular. Cannot fail to give entire satisfaction. New Style Body with Heavy Sills. Panels bolted cannot split or spread. Drop End Gate, Band Iron Strips on top rail and on bottom of body.**

**Axles**—1½ inch, double collar steel.

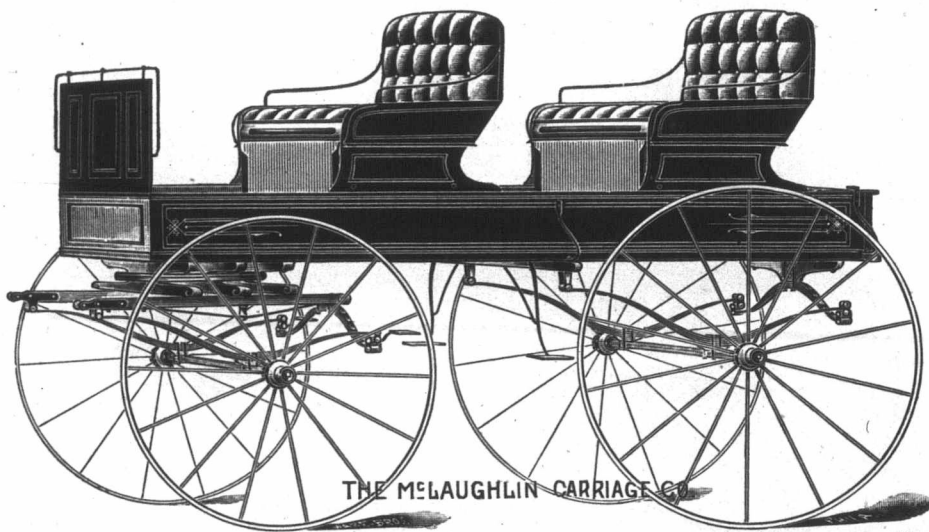
**Wheels**—1½ inch, A standard, Sarven patent, heavy projecting steel tires.

**Body**—New style, 8 feet x 36 inches inside.

**Painting**—Body and seats, black and green; gear, green, all nicely striped.

**Trimming**—Best hand buffed leather, two drop backs, spring cushions, plated dash rail. Pole only. Capacity 1200 lbs.





## No. 56.—FULL PLATFORM SPRING WAGON.

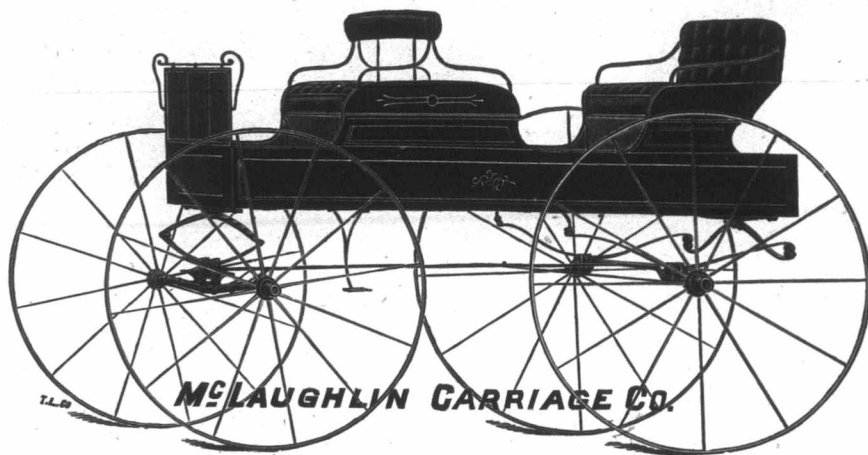
**Truss Gear, Very Strong, Full Size Circle—a Fine Job.**

<b>No. 55.</b> —Body 8 feet x 36 inches inside.	Axles 1½ inch steel.	Wheels 1½ inch,	Capacity 1000 lbs.	Pole.
<b>No. 56.</b> —Body 8 feet x 36 inches inside.	Axles 1½ inch steel.	Wheels 1½ inch.	Capacity 1200 lbs.	Pole.
<b>No. 57.</b> —Body 8 feet x 36 inches inside.	Axles 1½ inch steel.	Wheels 1½ inch,	Capacity 1400 lbs.	Pole.

**Painting**—Body, black and green; gear, green; all handsomely striped.

**Trimming**—Best hand buffed leather, two drop backs, spring cushions, plated rail on dash.

**We use A Standard Wheels on all our Spring Wagons.**



No. 76.—DEPOT WAGON, ON COMBINATION GEAR.

This Job now takes same Gear as is shown on Page 79. Both Seats are Removable, back seat can be placed forward when front one is not needed. Band Iron Strips on bottom of body. Drop End Gate full width.

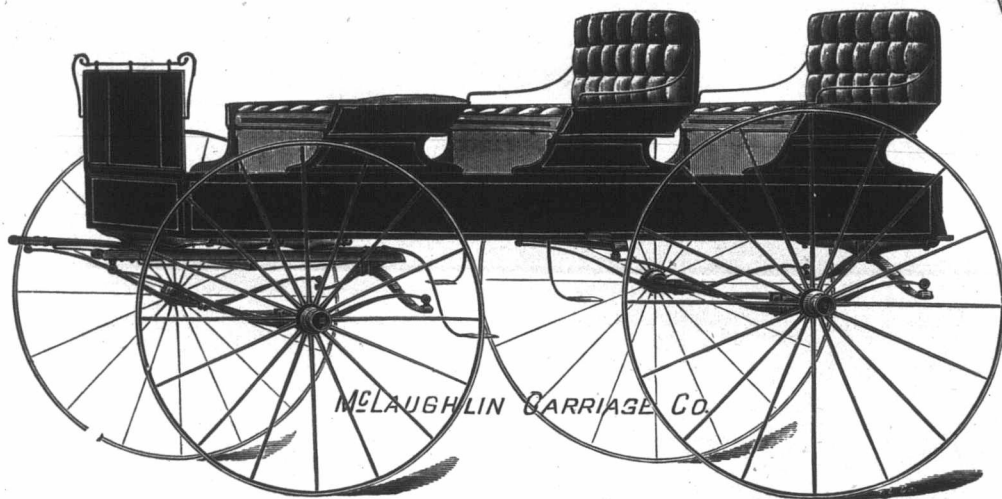
**Axes**—1½ inch, double collar steel.

**Wheels**—1½ inch, A Standard, Sarven patent.

**Body**—8 feet x 36 inches, or 38 inches, inside.

**Painting**—Body, black and green or brown; gear, green or brown, nicely striped.

**Trimnings**—Best hand buffed leather, spring cushions, plated rail on dash. Capacity 1,200 lbs. Pole only.



### No. 112.—SIX PASSENGER PLATFORM WAGON.

**For Stage or Livery Purposes. Drop End Gate full width. Band Iron Strips on top frame and bottom inside. New Style Body.**

**Axes**—1½ inch, double collar steel.

**Wheels**—1½ inch with heavy projecting tires.

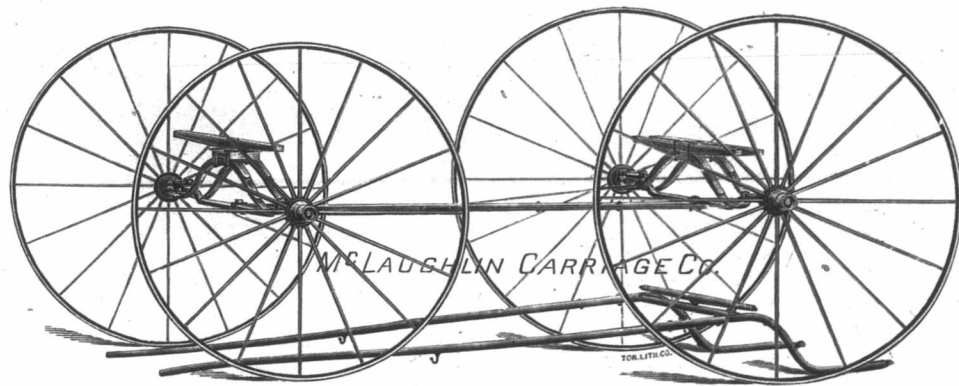
**Body**—8 feet 11 inches by 36 inches, inside.

**Painting**—Body, black and green; gear, green, handsomely striped.

**Trimming**—Hand buffed leather, two drop backs, spring cushions, rail on dash. Pole only.

Can also supply with toe board instead of dash. Capacity about 1,200 lbs. Quoted with second back on front seat.

**No. 112a.**—Same job as above with Canopy Top, with or without side curtains.



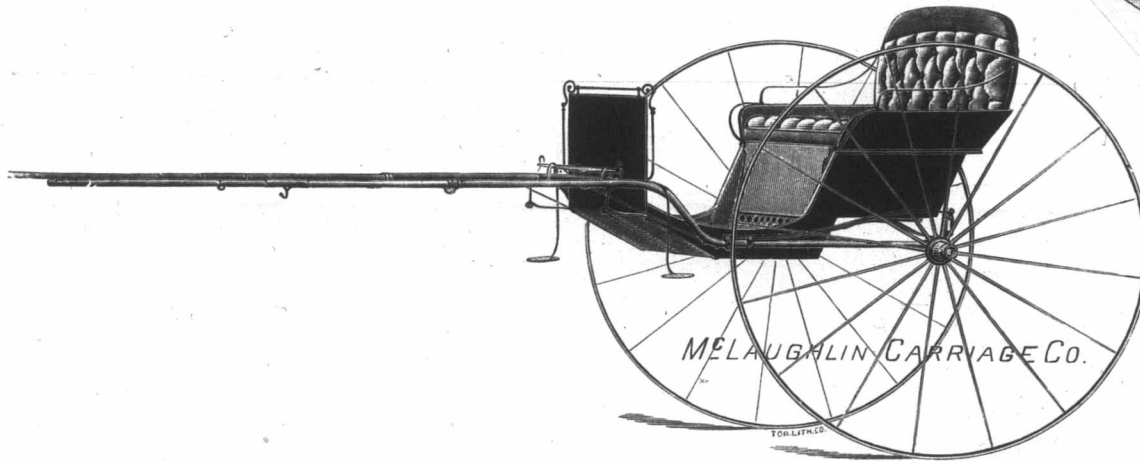
### No. 133.—MILK WAGON OUTFIT.

These Outfits are supplied finished complete, Nicely Striped, ready to attach to Bodies of any description.  
Shafts Double Bend X X X. Wheels, Sarven Patent, A Standard, with Heavy Tires.

No. 133a.—Axles 1 inch, steel.	Wheels 1 inch.	Bars 33½ inches.	Capacity 800 lbs.
No. 133b.—Axles 1½ inch, steel.	Wheels 1½ inch.	Bars 35½ inches.	Capacity 1,000 lbs.
No. 133c.—Axles 1¾ inch, steel.	Wheels 1¾ inch.	Bars 37 inches.	Capacity 1,200 lbs.

Painting—Green, handsomely striped. Shafts only, pole extra.

These Gears are kept in stock as above to suit Bodies as specified on Pages 79 and 81. Special widths and lengths to order.

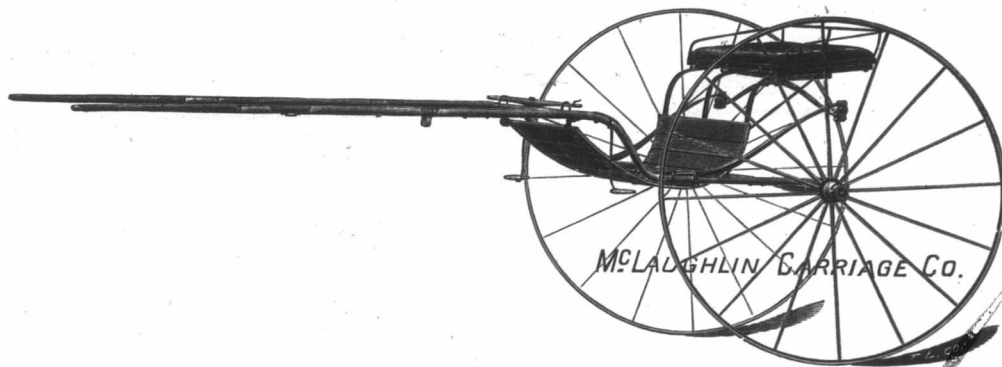


### No. 51.—PHAETON ROAD CART.

**Swinging Shackles on Springs and Swinging Attachments on Front of Body make this Cart Ride Free from all Horse Motion. Wheels, A Standard. Shafts, X X X Hickory.**

**Axles**—1 inch, double collar steel, patent rubber and brass washers.  
**Wheels**—Saryen patent, Parker front, A standard, 1 inch, with projecting steel tires.

**Trimming**—Best imitation leather, drop back, spring cushion, floor cloth, shafts full leathered and silver tipped, plated brass rail on dash, hinged lid on seat.  
**Painting**—Body, black; gear, carmine or natural wood.



### No. 62.—ROAD CART.

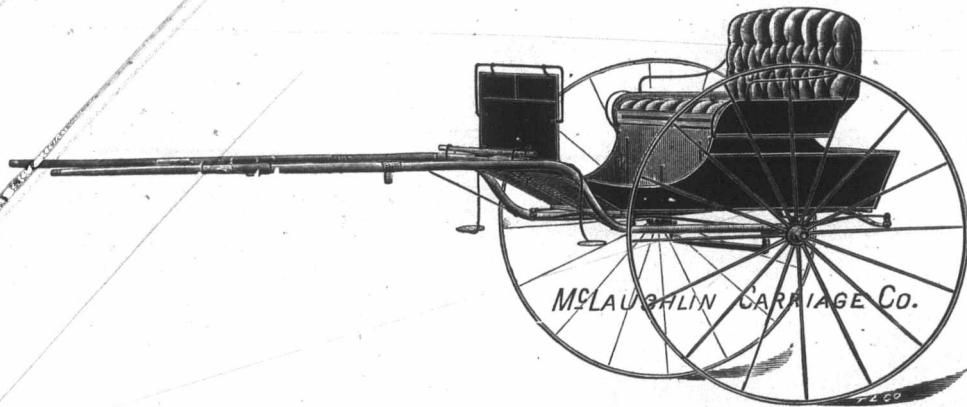
**Easy Riding, Strong and Serviceable. Only the Very Best Material Used. Shafts X X X Hickory.  
Wheels Heavy One inch A Standard. Shafts Full Trimmed.**

**A 1es**—1 inch, double collar steel.

**Wheels**—1 inch, A standard, Sarven patent, Parker front,  
projecting steel tires.

**Trimming**—Shafts full leathered, silver tipped; seat up-  
holstered; patent noiseless rubber and brass washers.

**Shafts Strongly Ironed and Braced.**



### No. 113.—ORIOLE CART.

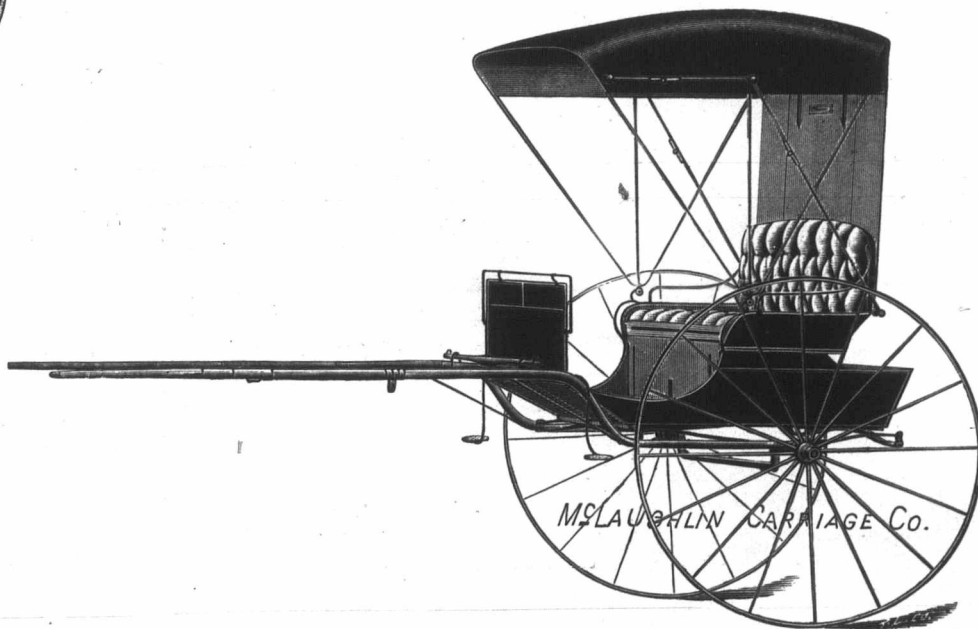
**Full Platform Springs** connected by **Swinging Shackles**, adjustable to any load, make this Cart ride like a boat.  
**Seat slides back or forward** so that no weight rests on the horse. **Very easy riding. Strong and Serviceable.**

**Axles**—1 inch double collar steel.

**Wheels**—1 inch, A standard, Sarven patent.

**Painting**—Body, black; gear, carmine or natural wood.

**Trimming**—High grade imitation leather, spring cushion, solid back seat, floor cloth, boot behind, silver rail on dash, shafts full leathered, silver tipped, patent noiseless rubber and brass washers.



**No. 113a.—ORIOLE CART WITH TOP.**

**Unequalled for Easy Riding Qualities and Durability. Full Platform Springs. Adjustable Swinging Shackles. Seat Slides so that Cart can be Perfectly Balanced. No Horse Motion.**

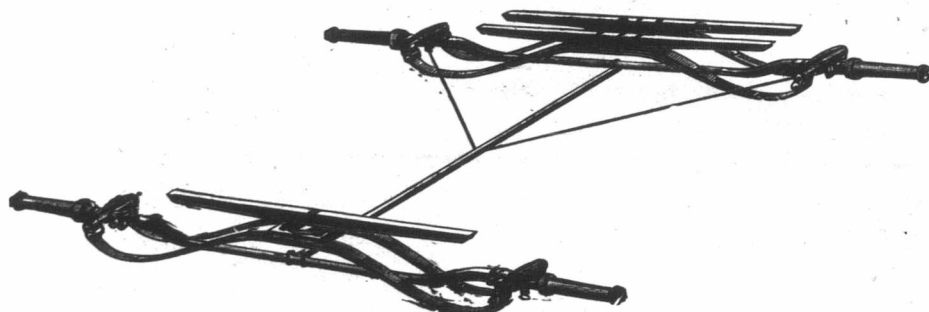
**Axles**—1 inch, double collar steel.

**Wheels**—1 inch, A standard, Sarven patent.

**Paintin** —Body, black; gear, carmine or natural wood.

**Trimming**—Best imitation leather, solid back seat, spring cushion, boot behind, floor cloth, silver rail or dash, patent washers.





## DUPLEX GEARS IN THE WHITE.

We supply these Gears in the White, to the General Trade, in the following Sizes:-

Size No. 1.—Axle 1 inch.	Capacity 800 lbs.	Bars 32½ inches.
Size No. 2.—Axle 1½ inch.	Capacity 1,000 lbs.	Bars 35½ inches.
Size No. 3.—Axle 1¾ inch.	Capacity 1,200 lbs.	Bars 37 inches.

These Gears are suited to Bodies as specified on Pages 78 and 79.



. . . . EXPORT TRADE. . . .



*Prices of any of our Carriages, made especially for Export, Knocked Down, Tight Boxed, F. O. B. our Factory, cheerfully furnished, either direct or through any responsible Export House. With our large experience and facilities we can guarantee satisfaction and can fill orders entrusted to us with despatch.*

*Our Exhibit at Paris International Exposition, 1900, carried off the Highest Honors given to any Canadian exhibitor, obtaining the only Silver Medal given in our class.*

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*The following unsolicited testimonial is but one of many received from foreign customers. We make only first-class goods and can guarantee them.*

*"The McLaughlin Carriage Company have twice supplied me with Phaetons (No. 108.) I have used them in all parts of Ceylon, which is a trying climate for Carriages, and have been thoroughly well satisfied with them in every way.*

*(Signed,) S. M. BURROWS, Director of Public Instruction.  
Colombo, Island of Ceylon, Nov. 6th, 1900."*

... Everybody Should Read This Carefully. ...



We give the following suggestions, which if followed, will preserve the life and finish of your Carriage wonderfully.

1. INSPECT THE ENTIRE CARRIAGE OCCASIONALLY, and whenever a BOLT OR CLIP appears to be GETTING LOOSE, TIGHTEN IT, and always have little repairs done at once. Should the tires of the wheels get slack, have them set immediately, or the wheels may be permanently injured. "A STITCH IN TIME SAVES NINE!"

2. Examine the axles frequently; keep them well cleaned and oiled. USE CASTOR OIL ONLY ON OUR PATENT RUBBER AND BRASS WASHERS. Machine oil, sweet oil, or any other than castor oil, destroys the rubber washers.

3. Carriages should be kept in an airy, dry coach house. There should be only a moderate amount of light, otherwise the colors will be affected. The windows should be curtained, to avoid having direct sunlight strike upon a carriage.

4. There should be no communication between the stable and the coach house. The manure heap or pit should always be located as far away from the carriage house as possible. Ammonia fumes crack and destroy varnish, and fade the colors, both of painting and lining. Also avoid having a carriage stand near a brick wall, as the dampness from the wall will fade the colors and destroy the varnish.

5. Whenever a carriage stands unused for several days, it should be protected by a large cotton cover, sufficiently strong to keep off the dust, without excluding the light. Dust, when allowed to settle on a carriage, EATS INTO THE VARNISH. Care should be taken to keep this cover dry.

6. When a carriage is new or newly varnished it is better for it to stand for a few days, and to be frequently washed and dried off before being used; frequent washings with cold water

and exposure to fresh air, in the shade, will also help to harden and brighten its finish. NEVER ALLOW MUD TO REMAIN LONG ENOUGH UPON NEWLY VARNISHED CARRIAGE TO DRY UPON IT, or spots and stains will invariably result.

7. While washing a carriage KEEP IT OUT OF THE SUN. Use plenty of water, taking great care that it is not driven inside the body. Use for the panels a large, soft sponge; when saturated, squeeze this over the panels, and, by flowing down of the water, the dirt will soften and harmlessly run off. Care should be taken to wipe the surface quite dry with a chamois leather after each washing. Do not allow water to remain on the inside of body.

8. The directions just given for washing the body apply as well to the under parts and wheels, but use for the latter a different sponge and chamois than on the body. Never use a "spoke brush," which, in conjunction with the grit on the road, would act like sandpaper on the varnish, scratching it, and of course removing the gloss.

9. Never allow water to dry of itself on a carriage, as it will invariably leave stains. Hot water or soap should never be used in washing a varnished surface.

10. Enameled leather tops should be washed with very weak soap and water. Put no oil on Enameled Leather.

11. To prevent or destroy moths in woolen linings, use turpentine and camphor.

12. Leather top carriages should never be long in the carriage house with the top down. After raising the top, "break" the joints slightly to take off the strain on the webstay and leather.

**THE McLAUGHLIN CARRIAGE CO.,**

HEAD OFFICE AND WORKS: OSHAWA, ONT.

BRANCH HOUSES:—ST. JOHN, N.B.; WINNIPEG, MAN.; LONDON, ONT.

WAREROOMS:—BELLEVILLE, ONT.; MONTREAL AND ST. JOHNS, QUE.



## . . . TOPS . . .

- No. 9.—Patent one lever. 28 oz. Rubber. Unlined. To order only. Three or Four Bows.
- No. 10.—Patent one lever. 28 oz. Rubber. Full lined with highest grade Union Cloth. Three or Four Bows. Used in Nos. 1, 2, 4, 5, 6, 9, 15, 16, 17, 20, 21, 44, 44½, 52, 53.
- No. 11.—Patent one lever, with Leather Quarters and Back Stays. Three or Four Bows. Can be used on same jobs as No. 10.
- No. 12.—Patent one lever. All Hand Buffed Leather, with all Wool Linings, Hand Stitched Welts front and back. Rubber Side Curtains. Can be used on same jobs as No. 10.
- No. 13.—Hand Buffed Leather. Leather covered Bow Sockets. All Wool Linings. Hand Stitched Welts front and back. Cloth Lined Rubber Side Curtains. For Nos. 3 and 3½.
- No. 14.—32 oz. Rubber Extension Top. Full Lined. Rubber Full Side Curtains. Used on Nos. 30, 125, 126b.
- No. 15.—Quarter Leather Extension Top. Full Lined. Rubber Full Side Curtains. For Nos. 30, 125, 126b.
- No. 16.—Canopy Top. For Nos. 32, 34, 83 and 95. With or without Full Side Curtains.
- No. 17.—Canopy Top. For Expresses and Spring Wagons. With or without Full Side Curtains.
- ROAD WAGONS.—Nos. 19, 22, 22½, 23, 23½, 71, 71½, 80, 81, 82, 82½, 94, 130, 131, are shipped with Irons on ready to take Tops Nos. 9, 10 or 11.
- Rams Horn Front Bow used on one seat Tops, when ordered only, at regular price.

## **Our Guarantee.**

*We guarantee all our work one year from date of original purchase. Any breakage occurring within that time by reason of defective material or faulty workmanship we will replace Free of Charge, when such broken part is returned to us, we paying freight our way. We will not allow miscellaneous repair bills under any circumstances.*

*This guarantee does not apply to damages resulting from accidents, misuse or neglect.*

*NOTE.—All parts returned must be plainly tagged with shippers name and shipping bill mailed to us.*



## **..... Terms of Sale. ....**

*All prices are for goods, securely packed, crated F. O. B. Oshawa Station G. T. R., or Myrtle Station, C. P. R. Upon delivery of goods to Transportation Company our responsibility ceases, and in case of damage or delay in delivery the purchaser's recourse is upon the Transportation Company.*

*We obtain the lowest possible Freight Rates, but cannot guarantee them. All claims for overcharge of freight must not be deducted from invoice, but if bill of lading and expense bill are sent to us we will do our best to collect same and will remit amount of overcharge to claimant. No claims for shortages, or alleged errors will be entertained, unless made within ten days after receipt of goods.*

*No remittances will be binding upon us unless made in accordance with our terms and instructions to purchasers.*

Highest Possible Grade, Best Value, Best Finish, Best Workmanship, Right  
Up-to-date Designs, are always found on Vehicles bearing these Two Marks :



\*\*\* SPECIAL NEW FEATURES FOR 1901. \*\*\*

*Wrought iron full double eleven inch Fifth Wheel, with Clip King Bolt and Bent Reach mortised into Head Block ; wrought iron Three Prong Steps ; Dash Feet welded on solid (not bolted) ; Genuine Hand Buffed (not machine buffed) Leather Trimmings stuffed with Moss (not Sea Grass) ; Genuine A Standard Wheels, with new style, up-to-date, Solid Front with Dust Caps screwed on. See Page 4.*