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A GOOD BUSINESS OPRNTN(--VAPOR STOVES.

As editorial under the above caption was published in tle August ith last issue of this journal. We showed that while it was but a few years ago that wapor stoves were first brought intouse in the United States, the growth of the manufacture of the article had increased until now such stoves may be bouglt at retail anywhere in that country for froin five to fiftenn dollars each. We also allyiled to the fact that the climate of Canadia is sery similar to that of Northern portions of the United States, and that there are several months in the year when the heat in Canadian kitchens, where coal and wood stoves are used, is quite as oppressive and disagreeable as it would be in the United States under similar circumstances. We stated that all American kitchens are now equipped with rapor stoves while none are to be found in Camadian kitchens.

It is rather remarkable that this state of things should exist, and it is strange that neither Camadian nor Amerieam business enterprise has not before now established the manufacture of rapor stoves in Canadil The people here, with the exception of those who may have travelled in the United States and observed them there, do not know what rapor stoves are. While in the United States there are a score of concerns that are devoted entirely to the production of the article; and while of hate years a great many of the manufacturers of coal and wood stoves carry full lines of vapor stoves, and have their names em. blazoned conspicuously upon them ; we are not atware that even the first vapor stove has yet been made in Canadia, nor that any manufacturer or dealer has ever placed the article in stock or attempted in any way to introduce it on the Canadian market. At a recent meeting of the American manufacturers of vapor stoves, held in Cleveland, 0 ., it was reported that orer one hundred thousand vapor stoves had been sold in tlint country during the previous year, valued at about $\$ 2,000,000$; that the value of patterns, tools and machinery employed in their manufacture wa, about $\$ 240,000$; and that the value of stocks of stoves on hand was about the same amount. A similar condition of the trade in Canada would imply an investment in the business of about $\$ 20,000$ and a yearly sale of more than $\mathrm{s}, 000$ stoves, valued at more than $\$ 160,000$.
By which it will be seen that here is a large and valuable beld for manufacturing this line of goods, and that it is absolutelly aud entirely barren of occupation.
The manufacture of vapor stoves in the United Statos has increased so rapidly, and there are so many producers of the article, that a consolidation of their different interests is about being alfieted, the objects sought by the combination being, firt, to control all patents affecting their construction,
and thereby limit production ; second, to aggregate under one management all the skill employed in the various existing factories, anl thus produce a more perfect stove, if possible, than has yet been made; and third, to reduce expenses both of manufact, ring and selling, reducing the price to consumers without eutting down the margin of profit for the manufacturer. The Consolidated Vapor Stove Company own the patents essential in the mamufacture of vapor stoves, and it is proposed that the new Consolidiated Company purchase these patents, and thus hold the power to prevent other than their licensees from engaging in the manufacture of the article. The consolidation ineludes all the licensees of the Consolidated Vapor Stove Company, to wit, about every manufneturer in the United States, stock in the new company being assigned to them upon the basis of the value of their respective plants; for stock on hand and for sood will, a part of the plan including the closing of all the factories except a few of those most favorably located, atd the establishment of distributmg warehouses in inportant trade centres.
It is likely that Canadian patents have been granted on many of the inventions and improvements essential in the construction of vapor stoves, but the Canadian law requires that the patented article shall be manufactured in the Dominion, and this vast vapor stove monopoly in the United States camnot prevent the production of Canadian vapor stoves, even if they desired to do so. A demand could easily be created in Carada for vapor stoves, and a market that would consume $\$ 160,000$ or more worth of them yearly ought not to go long barren of
so useful an article.

## FaCTS VS. Fancies.

A Few days ago the Toronto Mril printed the views of Mr. W. S. Cain, a member of the Imperial House of Commons, and a large iron master of Barrow-in-Furness, who had recently visited a couple of Canadian cities, upon the effiects of our iron duties. Mr. Cain is reported as having said that "The new Canadian iron duties, although extremely heary, will not be sufficient to create any important rolling mills within the Dom. inion. The first result of the duty on finished iron will be to drive the iron trade into the hands of a few capitalist dealers, squeering out the small dealers and importers. Canada will continue to buy from England in increasing quantities at an increased price, and if any capitalist is fool enough to start extensive works in the Dominion, he will end in a first class collapse." The Mairs sensational head lines over the article states that "The Canadian iron duties will fail to create any
important rolling mills in the Dominion."

But the irony of events, oven as they are recorded in the Mail shows that both Mr. Cain, tho British iron master, and the Mail, itself as a prognosticator of things that won't happen, are in urror, for in the same issue of that paper it prints a telegram from Montreal to the effect that Messis. Nottlefold and Steer, of Birmingham, England, had been making over tures to the Montreal authorities for the erection of extensive iron mills in that city, the only thing holding the scheme in aboyance seening to be in obtaining satisfactory terms from the city authorities regarding the matter of taxation; and it contained a half column account of a mec'ing that been held here in Toronto on the previous day by the mayor of the city and a number of gentlemen who aro large locnl consumers of iron who want and will have nu extensive iron rolling mill in Toronto.

The Nettlefold's, of Birmingham, England, are large consumers of iton, and as manufncturers of hardware their name is known and their reputation established throughout the world. They are "capitalists" even according to Mr. Cain's definition of the word, and if they should see proper to establish large iron mills in Canada, as it seems they propose doing, it is not at all likely that the enterprize will end in a first class collapse. Neither is it probable that such a fate would await the Toronto roliing mill project, especially when such experienced heads and able financiers as have the matter in hand stand behind it. The opinion and money of such men as Mr. H. A. Mussey, of the Massey Manufacturing Company; Mr. Ostrander, of Cleveland, Ohio; Mr. T. D. Beddoe, of the Hamilton, Iron Forging Company; Mr. James Worthington, of the Ontario Bolt Company, and many others are a guarantee of success, even against the carping and ill will of all the newspapers in Canada, which profess to believe that Commercial Union with the United States is our only salvation.

Mr. Cain, of Barrow-in-Furness, England, may not be aware of the fact that there are rolling mills and iron works nlready in existence in Canadia, although, as the Mail says, he has recently visited Mustreal and Quebec, but the Mail should not stultify itself nor deceive its readers by concealing its knowledge of the existence of quite a large number of such establishments, scattered all the way from Nove Scotin to Ontario-from St. John to Hanilton. If it doesn't know of the existence of these rolling mills, what it dorsn't know regarding Canadian monufacturing industries would fill n great many books.

THE LABOR CONGRESS.
Tue third annual session of the Canadian Trades and Labor Congress opened in Hamilton September 27th and was in session three days. It was a good representative assembly of the more intelligent portion of the laboring classes of the country, and much of the business transacted was of a practical and benelicial character. Of course there were many delegates present who made themselves conspicuous by their, much speaking to impracticable resolutions, in which respect they resembled many in other deliberative bodics. Many of the resolutions that were passed foreshadowed legislation that should be had by both the Dominion and Erovincial governments, and which, if enacted into laws, would be of great
benefit not only to the laboring elnsses but to manufactures and the community generally.

Among the resolutions which if erystalized into laws would probably result in much good were those which call upon the govermment to pass laws compelling all vessels to corry com petentecrews ; to make it compulsory to have hulls and rigging properly inspected by competent men; to prevent the over loading of vessels; that armed and uniformed privato polier, or detectives, be declared illegal ; that all railway companies be compelled to block all frogs, and make such other necessary improvements as will protect the lives of employees and passen gers, and that the neglect to do so bo considered a criminal offence; for the encouragement of night schools; that the allowances now granted by provincial legislatures to univer sities and colleges be transferred to the public schools for the purpose of further promoting their efficiency and providing pupils with books free of charge; agninst the monopolizing of public lands by corporations and speculators ; against all prison labor when it may be brought into competition with free lalior ; that the government shall not sell the services of convicts to contrac ors unless in such manner and as such prices that unfair competition with free labor will not result; that it be re quired that some distinguishing mark be placed upon all prison made goods; that no property be exempt from trxation; against assisted enigration to this country; that landlords he placed on the same footing with other creditors. and that all engineers, or those having charge of steam engines be requised to pass an examination, and their competency certified to he. fore being allowed to take charge of any such engines.

These resolutions all point in the direction or needed legislation, and it is to be hoped that the wishes of the delegates and of labor organizations generally in these matters may be realized.

We would have been very glad to have recorded the fact that the congress had not done or attempted a great deal of pernicious work. But the anarchistic socialist was there, and mouthing jawsmiths, talking against time, vccupied the attention of the congress to the exclusion of more profitable discussion.

A resolution was unanimously passed which embodied the fundamental principles of the Henry George theory regarding the ownership of land, the mover expressing the opinion that no man should have any more land than he could work by his individual exertions. This was a bad case of jawsmith. An entirely impracticable resolution was passed demanding that the patent laws should be so changed that when a patent is granted a royalty price should be $f$. ed, upon the payment of which any person should be allowed to manufacture the patented article. The gover nment would have the right to abolish all patent laws if it so desired, but once having granted a patent to an invention, such patent becomes his individual personal property, and the govermment would not have any right to compel him to sell the whole or any part of it any more than it would to compel him to sell his horse or cow against his will. A resolution asking that the public instruction of youths be enlarged so as to include the establishment of institutions adapted to instruction in the mechanical arts was objected to on the ground that it would flood the labor market with too many skilled mechanics, and thus depreciate the value
of the labor of those already skilled. This, as will be observed, is the very worse kind of aristocracy, tho desire being to keep the many in ignorance for the exclusive benefit of the fow. A resolution deprecating the "spoils system," and demanding that "all employes of the government be hired on their respective merits," was exceedingly inconsistent. Labor organization when dealing with private individuals employing labor insist that employes be not " hired on their respective merits," but taken on compulsion on terms that give the same wages to slouches and jacklegs as aro given to the best mechanics. But consistency is not insisted on nor observed on such occasions. A protest was entered against government employes being allowed to work for private individuals because their doing so would be "competing in the labor market" is another blow at poor men who would supplement their income by doing odd jobs in spare hours.
Considering the almost innumerable demands the congress made upon the government to intervene in almost every possible transaction that can occur between employey and $t$, ir enemies and oppressors, the employers, one inight suppose that they were no more competent to manage even the commonest aflairs of every day lifo than a parcel of suckling children. Their ideas of manhood seem rather to lean in the direction of revolution, anarchy, and nihilism. The working men as a class are all right, and if they would discern between the brainy men anong them, whose advice is good and should be followed, and the jawsmiths who force themselves upon their attention, and who try to create the belief that braying is argument, they would be much more likely to obtain the reforms they need.

## NEWBURGH, ONT.

TIIf fire which devastated the town of Newburgh, Ont. just a mnnth nge did not spare a single place of business except the few factories located there. Newburgh is situated on the Napance river, seven miles north-east of the town of Napanee. Tust above the town the river divides into two streams, which are again united just below the town. There is also a canal pitending along one side of the island. The Napance river at this place affords a must valuable augregation of water power, and there are no fewer than sixteen good water privileges available. One and a half miles further up stream is a saw mill, a grist mill, and Thompson's paper mill. In Newburgh is another paper mill ; and less than two miles down stream is still another paper mill, owned by the Napanee Paper Mills Cninpany. Several of the best of the water privileges here alluded to are now offered for sale at very low prices. One, at the lower end of the island, has three large stone buildings standing upon it, and it possesses all the water power in both bramehes of the river. The Napance, Tamworth and Quebec Railway, controlled by the Rathbun Company, of Ieseronto, passes within a few yards of the river and quite through the nwn of Newburgh, and connects with the Grand Trunk Road at that place. Ultimately this road will also connect vith the Canadian Pacific Road. Already many new buildings are being erected in the town, and, Phonix like, it is rapidly arising from its ashes. We have given this brief sketch of Newburgh and its surroundings with a view to bringing its
advantages as a manufacturing point to the attontion of thoso proposing investments in that direction. The local nuthorities and the peoplo gencrally are prepared to offer the most liberal terms to any who may desire to avail themsolves of the fine natural and other advantages of tho place.

## JUSIIICE VS. TVRANNY.

A case growing out of the labor troubles in New York last Spring was decided in Judge Barrett's court in that city last week which brings into strong contrast the ethics of justice as ayainst the ethics of tyranny. Judge Barrett's decision fixes a distinct and well defined limit to the rights of organized labor, and sets forth the character of the offence in law when those rights are overstepped. The facts of the case are that the workmen in is shoe factory were ordered out because the firm refused to discharge a trusted and competent foreman who was not a knight ; and that a non-union foreman had discharged a workman who was a knight, for dishonesty, the firm refusing to take back the dishonest knight and discharge the non-union foreman on the demand of the Knights of Labor. In this latter case the firm, after having their factory closed for a month, gave in and informed their old foreman that he would have to go. The man then obtained a job in Baltimore, but was driven from there also, and has been out of employment ever since. 'The firm first alluded to, representing the shoe manufacturers of the city generally, caused the arrest of the committee of knights who had interfered with their business, and these vere all placed under bonds for their appearance at court except their chief, who preferred to go to prison where he remained long enough for his lawyers to institute habeas corpus proceedings, upon which the test case just decided by Judge Barrett was based. His lawers urged on his behalf that the law justified all that the knights had done when it exempted strikes from the list of misdemeanors. The Judge, however, took an opposite view, and stated that the law applied only to strikes for wages, and that the offence charged was not of this description. He said that if what the knights claimed was tenable, labor organizations rather thas the courts would be the judges of violations of the law, and there would be dunger of their using the law, as they had attempted to do in this case, as a cloak to cover their vindictive designs. It was not the intent of legislation to turn an engine of protection intc one of oppression. The offence in this case was intended not only as an injury to trade, but as a preventive against the exercise of his lawful calling by a citizen, and that the offence complained of was an unlawful conspiracy.

The case of Buscombe in Hamilton is an almost exact parallel, for according to the decision of the New York Judge the man Gibson and the balance of the committee of the Labor Union, of which he was chief spokesman, who went before the authorities and demanded the discharge of Buscombe, were guilty of conspiracy, and should be treated as conspirators. The law clearly acknowledges the right of workmen to strike and juit work when they see proper, but it does not countenance or permit the strikers or any acting for them to conspire to drive other workmen from their occupation merely beciuse they are obnoxious to them.

## LOCOMOTIVE ENGINEERS.

A Usion meeting of the Brotherhund of Locomotive Engineers was held in Boston, Mass., a few days ago for tho purpose of expounding the principles of the urder and inducing those outside of it to join. Grand Chief Engineer Arthur spoke of the beneficial features of the order and how it aimed to organize the men for mutual protection, and to obtain for the roads better men and a higher standard of work. It aimed, he said, to secure sobriety moong its members above all things, and, although it did not claim to be, was about as good a temperance society as there was in existence. Many $u$ man had been stopped in his downward career by its influences, kept in his position, and made a sober man. In regard to its insurance department he urged every brother to avail himself of its opportunities. Tho brotherhood had already paid out $\$ 2,159$,000 to widows and orphans. In regard to the business feature of the order he said that although at first remarded with distrust by railway managers it was now approved by them, and he had not met one in ten years who seriousiy opposed it. On overy road where the brotherhood is organized there was a Grievance Committee to which all the grievances of the mon were made known. It ought to be composed of cool-headed men and those longest in the service of the road and known to the officials. It was the duty of this committee to lay a grievance, if it was considered a just one, before the ofticials of the road, starting with the lowest and taking it in turn, if not redressed, from one to the next highest, until the General Manager was reached. If he failed to settle the difficulty the Grand Chief Engineer was sent for, and he seldom fatiled to bring about an amicable adjustment. Strikes were to be discouraged, for there were no cases when the parties could be brought together that a settlement could not be agreed upon. In closing he urged the brothers to be honest, be just and be true to their employers and they would not fail to secure suitable recognition.

The Fanilton Eceniny T'inces of Septenher 28th says edi torinlly that "Mr. Cain, of England, has just reported that there is no likelihood of the latest tariff changes causing the establishment of smelting works in Canada." If this informa. tion is based upon a special cablegram to the Toronto Mail, published on the morning of that day, as is evidently the fact, the Times inendaciously perverts the text and meaning of the Mails report of what Mr. Cain actually said. According to the Mail Mr. Cain said that "The Canadian iron duties will not be sufiicient to create any important rolling mills within the L minion;" and "If any capitalist is fool enough to start extensive works in the Dominion he will end in a first-class collapse." No reference whatever was made to "the establishment of smelting works," the contention being as to rolling mills. Mr. Cain is probably an ignoramus regarding the existing iron manufacturing plant in Canada, but the Times cannot plead such an excuse, for, in the editorial from which we have quoted, it speaks of the rolling mills that it knows exist in its own city. Its desire was to have an ungenerous fling at an interest that gives employment to large capital and a great number of skilled workmen in Hamilton and elsewhere in Canada; and to enable it to do so, and to express the hope that no smelting
works might be established in Cannadn, " if the result would be to fleece consumers as unmercifully as they appear to be fleceed in the other comection," meaning by the rolling mi.. people, felt compelled to pervert Mr. Cain's langunge. 'Tl.، success of a cansu mast lee vecy duultful imdeed when it depera. upon falsehood and mendacity for support.

The commercial unionists, tarifi amililationists, anarchists, and labor reformers had a joyful reunion in Hamilton lase weok. In addition to the transactions had by the Labor Congress, there was a demonstration at the Fair Grounds, at which a speaker kindly informed the nudience that they need have no fear of dynmmite or nnything of that sort, the ovident impression on his mind being that the averago citizen, in vien of recent events, might reasomably comect the demonstration with such bomb-throwing as last year in Chicago sent a munber of officers of the law into eternity. The speaker said that it was proposed to bring about many desired reforms by constitutional means, but that the millenium cculd not be looked for until the present land laws were abolished. Another speaker, $n$ jawsmith by profession ana an importation from a foreign country, informed his hearers that the wage system is murdering more people than all that strikes and agitations could ever do, and that those who upheld the present system favored murder. He didn't explain how strikes and agitations murder people, nor how those who give employment to labor are murderets or "favor murder." He also stated that the banker is a worse robber than any fakir;" that "a huge system of robbery is found in protective tarifis; " and that he is in favor of Connmercial linion. Referriug to the fortheming execution of the Chicago anarehists, this foreigner informed his Canadian audhence that these men were no worse than those who deal in the necessaries of life for a profit, as though all kinds of merchandise are not " necessaries of life," and that it is perfeetly fair and legitimate to deal in them for profit. The nihiliste utterances of this man went unebuked, even when he denounced the courts which tried, convicted and condemmed the Chicago anarchists as being under the influence of catyitatists and hostile to labor.

Tue Imuntrial Veus, the labor organ at Winnipes, has catasel th exist. It has joined tho long canavan. Sic transit.

We: are informed that about the lat of January next Mesers Geo. K. Haworth \& Co. will have in operation, a Toronto, one of the best appointed luather belt facturies in Canada.

The Trader, of Toronto, with its Snptember number entered upon the ninth year of its existence. The Theder is une of our must valued and sprightly contemporaries, and wo congratulate it un"In its longevity and success. It is regarded as a truthful and correct exponent of tho jewelry trade of the Dominion, and the high phat of journalism upon which it is planted, and the excellence of its mechanical get up commend it to the craft.

Ir appears that the recent criticisms of the Bethlehem Iron C. 111 pany in connection with their Govormment gun and armor contracts had really no foundation in fact. Instead of the work being dune ostensildy by tho company named but in reality by a French fina, Schneider \& Co., who have temporarily transferred their plant and workmen to American soil, the fact is, no portion of the Crensut plant, or capitasl, or muscle will bo used in the manufacture of ar inor-plate and gun furgings at Bethlehem. An arrangement "as made for such aid, if needed, but the work will be dono entirely in this country and by American capital and labor.-Clcecluni Inun Trade Revicto.

## $\diamond$ THE $\diamond$

## Eanadian Chamufacturet.

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## J. J. CASSIDEY, Managing Eiditor:

ED. D. McCORMICK, Secictary.

This Jour ial lias won for itacif an acknowlelged position anmongre Trado Journals and is recoguzel as tho repircsentative Inilustrial paper of Canaia. All the rarious inlustrime of tho country aro repreycnted fil its columina, and it has locen for years the suakes of the Manulacturcra. it now reachisucarly which were indisjensable to the Itominion, and its fuHuence ls constantly facheading. is a medium for advertiscments of nuchiticery at
As a meilum for advertisements of nuchinicry, stean applianees, inill anil factory ipiles, cic, it unexusiled, and our rates will bo funitahed on application
Communicat!ons from Jfanufacturers, Expmerters, aid others, are respectfulty invited.

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## Gditorial Totes.

MR. FREDELILC NICHOHLS is Sierctary of
The Cataili.n Manufacturers' Association,
The Woxlen Manufacturers' Assoclation, and
The Tanners' Asseciatlon.
His Ollice is at tho Publication Oflice of
the: CANADIAN MaNUFACTURER.
o Wellitgion Street Wcat, Turunto.

 the ottico of the Casabias Mastractimer.

Tue Cordage Manufncturers' Associa'ion of Canadia held their regular ammal meeting at St. Lewrence Hall, Montreal, September $27{ }^{7}$ th and 2 Sth.

Ir is wired from Tondon that the Canadian Pacific Mailroaci Company will havo huilt immediately for their Pacific Ocem mail service three stramers which will have an average speed of fifteen knots an hour, and capable of attaining eighteen knots.

Is the reeent mouth contest in Mamilton, according to the Spectator, the speed and staying qualities of the contesting jawsmiths were awarded as follows : first to Lansing, Michizan; second to Toronto, and third to Hamilton. The Spectator must be prejudiced against 'Toronto.

Mr. Thonas Cowas, president of the Canadian Manufacturer's Association, and the business head of the Galt (Ont.) Engine and Machine Works, has been appointed postmaster at Galt. No better choice could have been made, and the people of (ialt are to le congriatulated upor: the happy selection.

A Wivniped merchant has received enquiries from a large brewing concern in England who want a million bushels of Canadian barley. Now, as there is noduty on barley entering England, and as one English brewer alone wants a million bushels of it, why shouldn't Canada send its barley to the English market?

Tus: Mayor of Argonia, Kansas, gave birth to a fine boy a few days ago, which is said to be the first instance known in the history of the world where the mayor of a town has made such a record. Speakiug of this our knowledgeable contemporary the St. John Gilobe informs its readers that "The mayor of Argonia is a woman." Wonderful! A man wouldn't do such $\Omega$ thing.

It is said that Sam Small, the evangelist, has consented to ment a Toronto labor orator in debate upon the question whether the average Knights of Labor are what Mr. Small said they were in is sermon recently preached in this city. The struggle will be between two master worh men of Jawsmith Assembly, and will exemplify the black gum versus streak lightning phenomena.

On dit-that a gentleman who is a partner of Mr. Joseph Chamberlain, and interested with him in the manufacture of screws in Birmingham, England, was recently in Toronto inspecting the facilities offered by this city for the establishment of a Canadian branch of the Birmingham factory. The gentle-
man alluded to has been examining the availnble sites in Mont real, and it has been nmounced that a site at Hochelnga, nenr that city has been or will likely be chosen.

Quite an "interesting" reply has been received by a Shefield (England) manufncturer from his agent in Cauadn, from whom he made inquiries as to the condition of the file trade in the Dominion. The suggestive nnswer is. "The demand for files liere is not nearly so great latterly, as the native articlo is rapidly superseding the imported one. Under the new tariff manufncturers import their steel free of duty, while imported files pay 35 per cent. This brings them in too dear, except for special favorite brands."

Those who pretend to be journalists, or who aspire to attain the proud distinction of being editors of respectable journals should bear in mind a few salient facts. They should remem. ber that abuse is not argument; all attempts to display a profound acqu,cintance with things with which they are not, familiar, and efforts to depreciate the knowledge, ability and sincerity of others, reflect upon themselves and place them in very unenviable light, and that no man can be a blackguard and $\Omega$ gentlemnin at the same time.

The benighted people of Toronto are cordially invited to come to Hamilton that they may see what a genuine agricul. tural, horticultural, pomological, mechanical, artistic, and equestrian exhilition is like. It is quite different from an aggregation of penny-grab side-shows. - Hamillon Times.

Why don't "the benighted people" of Hamilton patronize their own multi-named exhibition? The newspapers of that town tells of bare walls and vacant spaces painful to behold. Perhaps the Times will attribute the circumstances either to Sir John or the N.P.-perhaps both. The Toronto cxhibition was quite different from the Hamilton aggregation.

Sixty-thmee salt manufacturing companies -- eleven in Pennsylvania, nine in New York, thirty in Michigan, and thirteen in Ohio, have pooled their business and formed themselves into a mammoth concern to be known as the National Salt Union. The object of the combination is said to be mutual protection and to regulate prices. If any outsider should attempt to sell salt in the United States le is to be incontinently squelched. This reminds us of the Hamilton combination known as the Labor Union and its threat to put a stop to all bricklaying work in that city unless a poor laboring man there named Buscombe was discharged from his job working on sewers.

Tar Peterboro' Town Council lave appointed a committec to report upon the best means of adsertising the town as an industrial and manufacturing centre. This is sense. If Peterboro' is adapted to manufacturing, judhcious advertising will not fail to bring its seward. The resulution sloould be followed up by a vote of censure upon the N.P.-Toronto Gilobe. It is an exhibition of "sense" to advertise the town as an industrial and manufacturing centre, but what sense, pray, would be exhibited in passing is "vote of censure" upon the policy which has resulted in making the town the industrial and manufacturing center that it is? The suggestion of the Globe will not be accepted.

Ir is inconsistont in the Anti-Poverty party who claim that all the land is the inalienable birthright of the people, to desire to sequester and approprinto those portions of the lard that are already built upon and occupied when they can have all the land that thoy could possibly and reasonably want simply by going to the public domains in the far west atal accepting homesteads from the government. But this would involse personal labor and inconvenience to them, and that is just what they don't want. Their orators, editors and journalists tell their dupes that they must have a division of all the wealth that is in sight, and that these divisions must le of frequant occurrence. But none of them desire any "birthrighl" that involves personal labor.

The ifelt manufacturers of the United States met m convention a few days agoin the city of New York. The object of the meeting was to ascertain what could be done $m$ oraer to improve the condition of the belt trade, and whether bettel prices could be oltained. The movement was inaugurated by such leading houses as Fayerweather © Ladew, Jewell Belting Co., Page Belting Co., James Davis Belt Co., I. B. Williams \& Son, Weatherhead, Thompson it Co., H. L. Farbrother \& Co., New York Leather Belting Co., Alexander Bros., and Charles A. Schieren © Co. The general notice to the trade was signed by the above prominent firms, which ave the largest in this line in tho country. It is claimed that a necessity existed demanding some action to raise the status of prices and to enable the manufacturers to produce goods without loss.

Mr. A. P. Macdonald, of Toronto, the contractor who built the Tay Canal, which was completed last week, in a speech made at Perth, Ont., at a l:anquet tendered him by the citizens there over the event, said that the canal would certainly be a paying concern if it was extended eight miles to Christie's Lake. It was estimated that some $25,000,000$ tons of the best iron ore in the Dominion was in the immediate neighborhood of that lake, and that its shipment would furnish remunerative business for the canal. Touching upon the question of Commercial Union, Mr. Macdonald said that in his opinion if it were to come nbout there would not be a single Canalian engaged in manufacturing live $\mathrm{y}^{\text {a ars after. All the }}$ manufncturing would be in the hands of Amoricans. Commer cial Union would mean that the American people would rule us, and Canadians would become hewers of wood and drawers of water for the Americins.

On June 25th last the Barrow-in-Furness Board of Trate transmitted a memorial to the British Colonial office in which the memorialists showed that as the Canadian government intended to increase the import duties on iron and steel they were of the opinion that doing so would prove highly detri mental to the iron and steel trade of Great Britain, and would materially affect the town of Barrow in-Furness and the districts which are largely dependent on the iron and steel in dustry. A few days ago the Toronto Mail published the views of a Mr. Cain, M.P. for Barrow-in-Furness in which he expressed the opinion that the Canadian tariff would not lead in the establishment of any iron works in this country, and that
any capitalist fool enough to start any such would "end in a first-clnss collapse." The collapsing mary be on the part of Mr. Cain and his Barrow-in-Furness iron and steel works, but certainly not of any such works in Canada.
A coulbe of weeks ago, on the day on which the largest and most formidable iron clad war ship in the British may was hunched, a successful test of Lieutenant Zalinski's new dymamita gun was made at Fort Lafnyeite, in New York larbor The test was made in the presence of the Secretary of the Navy and other United States officinls and officers, and representatives of the Norwegian, Spanish, French, Danish, Swedish and Japanese governments. The target was an eightyton schooner, anchored at a distance of one and one fifth miles from the firing point, and when the exhibition was finished sle was reduced to slivers that flonted away on the tide. The gun used was 60 feet long, of R-inch bore, carrying a projectile containing 50 pounds of dynamite, with an initial force of 600 pounds to the square inch. Six shcts were fired, two of which struck the vessel, tearing her all to pieces. Lieut. Znlinski wns congratulated by Secretary Whitney. Another gun is being constructed, which will hurl 600 pounds of dynamite at a charge.

The I'rades and Labor Congress in session in Hamilton last wrek adopted Mr. Jury's resolution in favor of the adoption of the George system of ta:ation, and the Hamilton I'imes champions the doctrine. The George system of taxation involves the abolition of all custom duties upon imports, whether imposed for protection or revenue, and the collection of public reventes by a tax on land values. The Times says that the speeches made in support contained no mystitication on the subject; that all present understood what the resolution meant; that it was adopted unanimously, and th the workingmen are not going to be any longer fooled by the present methods of coliecting revenues. Likes to the like. We are now prepured to see the Fimes denouncing the courts of Illinois anent the conviction and sentence of the bombthrowing Anarchists. Speaking of the passage of this resolution the Spectator says:-"And so the Labor Congress has decided that Canada shall have the Georgian system of taxation. Of course this decision is not final: it will have to be confirmed by Parliament before Georgeism becomes the law of the land. As there are several people in this country who do not like the system, it is to be hoped that the labor people will not use their 'brute majority' in the legislative houses to force the new law into operation at once."

There is a legend current in some oarts of the United States that a Fool Killer, named Jesse Jone: visits the country at stated intervals and kills ofi all the fools to be found. It is a big contract he has on hand, and we presume that he doesn't have time to do much except to attend strictly to his business. It is evident that he has not visited Camada recently, for we find the following in the Port Hope Guide :-
"A sewing machine factory at Fergus, after standing idle for : long period, has at last been sold-building and machinery included-for the paltry sum of $\$ 2, j 00$. It will be used as a storehouse for eggs, intended for shipment to the United States market. Thus while the manufacture of sewing inachines in Canada decreases, facilities for the extension of
the egg trade nre on the increase. No thanks to the men who, by tho imposition of unnecessarily high taxes, have handicapped both industries."

An old proverb sath that "Fools build houses and wise men live in them," which may be moditied so as to apply to some who embarh ill the manufncture of sewing machines. But it is not a fact that " the manufacture of sewng machines in Canada decremses, and it is not true that the imposition of tariff duties hamdecips either the manufacture of sewing machines or "the extension of the egg trade." Eggs are not affected by any tarill duty whatever.

An important meeting was held in Toronto last week by a number of local consumers of finished iron, and others interested in the iron trade, who propose to establish rolling mills in this city. Among those present were Messis. M. A. Massey, of the Massey Manufacturing Company; Johin Ostrander, a capitalist, of Cleseland, O.; Ihos. D. Beddoe, of the Hamilton Iron Forging ('o., Hamilton; J. M. Loeser, of the Toronto Mill Stock and Met a Co., James Worthington, of the Ontario Bolt Works, Torontu, J. Aikenhead, of Aikenhead \& Crombie ; Leo Frankel, of Messrs. Frankel Bros.; John Forster and Mayor Howland. Mr. Worthington was chairman of the meeting, and Mr. Loeser secretimy. It was stated that the city would give a $i$ long lease at a nominal rent of any land possessed by the corporation for the purpuse of establishing the mills; and that the total cost of erecting mills with capacity to produce sixty tons of finished iron per day would bo about $\$ 66,000$. Upon a suggestion being made that there were rolling mills enough in Canada to supply all current demands for iron, and that the proposed works might encounter serious opposition, Mrr. Mas. sey said that he, for one, was determined to see such $a$ mill in operation in this city-that there was no doubt that under the existing duties on iron and steel a rolling mill here would be a profitable investment. Such goods could be manufactured here cheaper than they could be imported. Mr. Worthington said, "We are bound to !ave a mill in Toronto." A committee was appointed to gather all necessary information relating to the scheme, to report to a subsequent mecting to be held at an early day.

Mu. James F. Hobart, of Boston, Mass., has assumed the editorial management of the Manufacturer's Guzette, of that city. Mr. Hobart is well hnown as a writer on mechanical and kindred subjects, and his accession to the editorial chair of our contemporary cannot fail to hold it in the front rank of trade journalism, where it has long been conspicuous.
Reanrdisa the Central Fair recently held in Hamilton, the Spcctator of that city says: One thing that specially strikes the visitor is the display of manufactured goods of descriptions new to Canada. On every hand surprise is felt that this, that or the other article is of home production. Advocates of the National Policy
will find many arguments at the fair. will find many arguments at the fair.
Mr. Cuarles Fuavis Adasis, in a letter to the Brotherhond of Locomotive Engineers, suggests that in the caso of railroad ennpluyees there should be, after a term of probation, an entrance into a permanent service, in which there should bo regular promotion snd stated increase of pay as the period of sorvice increases, and a ponsion upon disability or superannuation.

Strihes in the shue trade durmg the last year have cost in wages from $8 \overline{0}, 000,000$ to $\$ 6,000,000$. Nearly half this sum is sald to have Ween lost in the five months' strike in Worcester county, Mass. The Wilmington strike of morocco workers lasted seven months and cost 8220,000 . The strike at Salem and Puabedy, Mass., entailed a loss of $83,000,000$ in wages. Lesser strikes bringing up the total.Shoe and Leather Reporter.

Peoplof who don't know what a tologgan slide is can get a pretty accurato idea by dropping a banama skinat the head of the stairs and then steppling on it.

Last year Pennsylvania produced $73,000,000$ tons of coal, valued at $893,000,000$. This exceeds the value of all the gold and silver mined in tho United States.
Finti thousasb tons of soot aro taken from the chimmoys of London ammally. It is valued at two hundred thousamd dollars, and is used for fortilizing purposes.

A manare quantity of wild strawherry leares are gathered ammably in Uxbridgo township and shipped to Totonto, where they are used in the manufacture of a medicine known as extract of wild straw. berry.-Oshatra Vimlicutor.

The Gialt Ifeporter, remarking upon the many resolutions passed by the Labor Congress ree:ently in session at Hamilton, sitys: "()f all those who were present, we doubt if there is one who takes his cont ofi unce a month miless when he pres to bed."

Preatos clam to hive $\mathbf{0 1 4}$ people working in its factories, which is an excellent showing for the size of the phace. Any one who can remember the combition of Preston twenty-five years ago cin have some idea of what the National I'olicy and factories will do for a place.-Herlin Nens.

IBancon, Maine, has anew enterprise. Esery mall on the river Wastes great quantities of suw-dust. It has not been available for shipping because of its bulk. Now a hydrablic press has leen invented topress the saw-dust and reduce its bulk some gis per cent. and in this slape it con be easily handled.

The number of patents issued by the Department of Arriculture during the month of Septomber was 147, as compared with 226 in the corresponding period of last year. The receipts in Patent. oflice fees last month reached $\$ 6,0 \% 8$. In the sume time last year they were only Sis, 933 . The increase is attributable to activity in the registration of trade marks and designs.

Sire I. Iowrisian 13:in., in a speceh recently delivered, reports that the Hon. C. A. Parsons, of the firm of Clark, Chapman delarsons, of Gateshend, has succecded in constructing an exceedingly ingenious engine driten by steann, which, it. is said, with i very moderate consumption of coal, makes 10,000 revolutions in the minute, and can work up to the astounding speed of $30,0(4)$ revolutions.

A wer silk handkerchief tied over the eyes and nose will make breathing possible in the milst of much smoke, and a blanket wetted and wrapped around the boxly will enable il person to pass chrough a sheet of thame in comparative safety. Should it lady's dress catch fire, lett the wearer at once lie down; rolling may extinguish tho fire, but if not, anything, woolen preferred, wripped tightly around will effect tho desired purpose.

A Casabias joumal has taken a yote among its readers on the question of ammexation to the Enited States. Ont of nearly a thousind answers over seven hundred oppose the step while only about two hundred favor it. Votes tatien on this side of the line wonid probally give similar results. Gint decisive majorities in both countrics favor it in union is quite out , $\Gamma$ the question. It is an issue of years, of generations. - Philuiclphia Niorlh A merican.

It is catimated that there are $\mathbf{5 , 0 0 0 , 0 0 0}$ or more farmers in the United States who own their own farms. During last ycar $!1,000,000$ acres of public lands were taken up by homustend entries, and there are many millions more to be taken up. We wonder if Mir. Powderly and Mr. (Heorge call convert this vast "anti-poverty" ammy to their way of doing things ? The "walking delegate" is lusing his hold on the working rank and file ; they think it is time he got back to honest work.
A sisumeats of Detroit capitalists lias been formed for the purpuse of supplying stored electricity for loouse-lighting, and it practical demonstmation has shown ihat the battery it is propesed to use will uperato twenty six sixteen-cundle power lamps for twentyfour hours, and show at the end of that tine no visible diminution of jower upon the ampere. It is believed at the end of that time that sullicient energy to light twelye laups for five hours rill remain. The expectation is that ohe charging of the lattery will light the averugo house for a weck.
"Triasituindin" is the mame of a new electrical instrument which may become of great importance in the commencial world. By this dovice a fac simile of a written message can be sent to athy distance, the exact copy being reprovluced it the shiter end of the line tho moment of its sending. For sending orders in financial and commercial transactions the desirablility of such a means of trans-
mission can rendily be seen by any business man. Prof. Elish:a Giay, of telephone fanc, and who learned tho carpenter trade in Brownsville, Pia., just before the war, is the inventor.
The gas pronluced by at new process, which has been in use at the sitw works of Hemy Disston's Sons, Tacony, las, gives promise of baing a strong competitor with matural gas. A company has beva organized in Philadelphia to buy out onu of the gas companies which is now supplying that city, for the purpose of furnishing the new gras for manufacturing and heating purposes. If the clains of the company prove to be well founded the process must lead to great changes in many industries, as the gas can be fumished at less than one-half the cost of coal gas. - Sioves ame Mardteare.
I'HERE ate a dozen or more men in this country whose million mamber more than a score. Of these wo are not able to recall one who made his money by running a factory or by the "wholessile robbery of the people through the device of a protective tariff not one. The big millionaires made their piles by stock speculations, operating in transportation lines, dealing in foreign wares, in in gencral commerce. This single fact is a sutficient answer to all the rubbish that is uttered about the " robber barons," "taxing the many to enrich the few," etc.--Chicu!u Inter-Ocem.
Ar Auburn, Mane, is a novelty in the shatpe of a steam warou, having all the appearance of a common Conecorl wagon, with the exception that a part of the boiler and its covering will show abowe tho budy of the wigon. All the motive power is concealed under tho thooring. The power is furnished by two small engines of about three-horse power ; the boiler is made from iron pipe in spiral form: tho wagon body contains two seats, easily holding three each. i small tank for holding water is placed in the forward end of the body in a plate especiatly adapted for it, and a small bunker for coal on the side and end.
Ir is a matter for local congratulation that Philaduldia, the secomd city in the country, makes so poor at showing for the adherents of Henry George. The gospel of land community which he teaches, finds few supporters in it public largely composed of property owners. 'Ihe building association systems, which hate becn so firmly rooted in Pliladelphia for half as century, have phovided our thrifty mechanics with the means of acquiring their own homes, and the theories of the Gcorgites have no allurentents for those whe pussess homes. The homeless and the houseless ate the maturial with which to rear the system of vigabondage pere ecal lcnec.--Philadelphial Industrial liecicic.

Tur: interstate law is placing the United States Pacific railways it a dissdvantage, compared with the Camadian I'acitic. 'Ihe Canadian line has prepared a scladule of passenger and freight rates from enstern frontior stations to the United States I'acific coasts, Which is much lower than the southern railwibs cin adopt. 1 'assengers can go from New York to Montreal and thence to San Francisco, cheaper than by United States lines from New York to Sin Francisco. The lond and short haul clauses make it impossible for the losing lines to cut rates, and they havo the fun of sceing goods and persons carried from United States Atlantic ports to their Pacitic coast over Camadian territory.

A Wonkmas in Situoni sf Co.s canly factory, insim Fiancisco. recently failed to put in his appearamece at his work, and the prov prictors, to prevent delay, substituted another man in his pliace, Whereupon his "helpers" refused to work and were diseharged. This led to a strike being ordered by the Candy Makers' Himon, :anl now Savoni © Co. are tilling their fachory with nom-anion labor. I few days ago tire moulders in the Michigan Malluable lzon Works, at Detroit, struck against the taking in of a new apprentice and the works were closed. The men afterwands called on the superintembent and offered to resume work if the boy wits discharifed. The offir was declined, and now the works are being operited with nom-union men.
Tuf new Tay britge at Dumilec, Scothami, built tu nuplace that destroyed in 1809, wins begun in 1852, and furmally epened for travel in June of this year, during the Quen's Jubilec: The followin: figures will give some idea of its wonderfal dimensiors: It is $3,4: 0$ yards in length, and consists of 85 spans, the longest of which measure 20: fect, resting upon giers formed of six massive irn! colunms, which in tum rest upon concrete and masonry made ins* pervims to water. It leeight above the water is 7 feet in the cen. tre, G6 fect at the southern and 1G feet, al the aurthern or Fife terninus. The flooring is of steel, hevivily lailhasted, and the sides are bmeed to withstand a lateral wind pressurn of 56 pounds to the seguare forth Ninetecn thousand tons of iron, 3,000 tons of sted, 2,500 tons of cast ison, $10,000,000$ bricks and 70,000 tons of concrete wero used in its construction.

# F. E. DIXON \& Co. 

MANUFACTURERS OF

## Patent Lapmoint, Star Rivet

# SOLE AGENTS FOR <br>  <br> The Only Perfect Bolt Dressing. 

IT will make the leather more durable.

It will effectually prevent the slipping of the belt.
It does not affect the cement which holds the laps together.
It does not increase the stretching of the belt and thus render it narrower.

It makes the leather perfectly water-proof. Belts dressed with this oil can be and are run in places where the temperature reaches 160 to 175 degrees, while in the other cxtreme, we have endorsements from owners who run their belts in ice houses. Indoors or out, in any kind of weather, wet or dry, hot or cold; belts thoroughly dressed with Pheenix Oil will always run satisfactorily.

Oun beaders all know that the Illustrated lomion No.es is the finest paper of the kind in the wond, and is constantly presenting ats readers with heautiful illustratho: of many of the mast inmpretant and merestmer events that transphe manl comatios. Puhbished in Lemdonat a hugh prace, it is entnely dupheated in its Smernean
 or ten cents a cony, to be hial at all bookstanes and news stands. and thus withan the reach of all. It. should he menery fambly.

Whr:men the capiad execution of criminals is or is nut a measure necessary for the defense of the commmity miay be wn open gues. tion: with regatel to the badnamonaess of the method of doiner malefactors to death by strangulation, there can he but one "pinion. It is madeed a hrutal, and in very many mastances a bungling performance. "Scientific Methods of Cipptal Enecention," at treitise by J. Mount Hleyer, M.J., pulhished by J. Fitzgerahd, gt East 4 th street. New York, shows how a eaphtal sentence maly he execonted "decently and morder," and willont shockimg the humane sentiments of the commumity, by mvaling the atid of electricity, of by the admimestretion of sumitry chemical agents, as morphia, prussic acid, chloroform, etc.

Tur: Ciunalian patent law enacts anat the inportation into Camadit of goods protected by at Camanhan patent, after the oxpination of one yeir from its date, shatl void the patent. The Commissioner of year from its date, shath roid the pratent. hever, has power tarant, upon petion tiled before the expiration of the year, further thane, not exceeding one year, withen which to inport the goods. It is the panctice of the oflice to grant not mure than six monthes at a time. The litw also repuires that Canadian patents must be put in poration within tuo jears of theix date on pan of ronding the grant, hat it empowers the Commissioner of Patents to catend the thane upan petiton filed hefore the expination of the two years. 'Jhis privilege is used somewhat extensively, a jear being generally granted upon one petition.

Tur increase of duty on linen cullars. :uffs anel shint frouts affects mure the American than the Enslish inpurts. In 1851 our inuorts of these goods were 50,431 , of which 503,840 were from the States, the greater part of the balane leiny from England, The imports remained steady for three or four yeins, heins in $1884,880,721$, of which S49,924 were from the States; lut in 1886 they increased to S123,943, of whel $\$ 80,381$ were American gonds. The importations arechielly in the letter grades of goomls. In increasing the s?uty on
 vent umdervaluation, ind the other is to protent ihe mathet being over. borne hy prison-labume, the products of which are bromeht in from the linited States. The shite duty also chicliy atfects the in.
 of Fulbrics:

TuF IRec. Samnel Small has written a letter of explanation which he ought to explain. He sitys that while in Toronts ho denomeed he ought professional labor reformess, lout whan are they ? Here he stops slort. How are we to distinguish the "" thuy "and the "jawsmith" from the "honest advocate of labor s" Mr. Small evades the point by talkug alonut what he minht hase said instcud of what he ought
 by the size of the luhe loe cranls wat of. In this a ase the lawe is small. Turonto has bur forthed use for the Reverend Sumad Suall.

 whel it is elearly to lee seem that he is a prophet. He cridently anmed has remarks at the proriupnuts in, the month tomonaments which occurted there.

THE convict contract lahow system of New lork, ibohshed by statuto in 1833 , has gone ant of exist ence. The benent it was hoperd fice labor wobld s:int is but apparent, buwever, for the prisun suthoritics at Sing Sing have purchased the plants of the mannface turers of shous abial will keep 400 combets busy turming out foot gear, which will be sold at juces helow the cost of production where free labor is chuphoyed. Four humdred comvicts have been employed in the mannfature of stoves on State account, and the number is soon to be increased w: 300 . Iust where outside or free labor is to profit ly the change it is ditlicult to discover, for the State cappital employed does not seek at return on the investment, and consequently will undersell the productons of private cipptal. The matang of State capital a rival of private capital is a result not anticipated hy the advocates of the aholithon of the comsate contract labur system. -Induslruel ciazclls.

AT the present thme there are mope $1.10,000$ miles of main track of milroads in cunstant use m the (inted States. Therer ings this year will :mmunt fis $8500,000,000$. In the present ealcundar jear they will carry $400,000,000$ pissengers and move at least $\bar{j} 00$, 000,000 tons of freight. The entire capntal stock and funded debt
of these malroads equal, if thoy do not exceed. $51,750,000,0001$. 'rhis represents an anount which the hmman mind cannot ande quately comprehend. It is far larger than the natiomal debt of any
 less than this, whe it is lamer than the debt of (ireat Britain and Lussis torether, and mure than seven times the interest beanner portion of the indebtedness of the Cuited States. In 1880 ther rul boads connmesed wer wne-ninth of the aggregate wealth of the eninre country. The value of the milroad interests to-day is undonhtedy one-cighth as great as that of all the property in the country, wal and personal combined.
Mi. Vm. H. Fuost, proprictor of tho Suith's Falls Malleallu. Iron Wonhs. Smith's Fills, Ont., has sent us his 188 i illustrated catalonene No. 5 , of malleable iron carriage and waron harduare manufactured by lim. Among the articles illustrated and desenilend are axle yohes and couplings, axle nuts, back stay irons, body lonins, bulster platos, breeching hoohs, bugery wrenches, curriage steps, contro inons, check and other loops. cover irons. felloe phates, tifih wheds, ferrules, hammer stiaps, hiurow clips, hold backs, lathe dugs, milk ean himdles, neek yoke trimmings, pail ears, pole this amil yokes, row locks and sackets, seat fasteners, braces, landles, ete, side har shackles, ete., shaft loops and tips, slejgh steps and knces, spring washers, ties and platos, bar plates, clijes, ete., stay chain hooks, stake ringo, cleats, ctc., stove lid lifters, tack hammers, tail toard linges, nuts and washers, thumb nuts and bols, thresher legs, whifile-tree trimmings, wagon irons, wear irous, why sockets, ctc. In presenting this catalogue Mr. Frost calls attennon (o) the large and important additions made to his list sinee has last issuc in carriage and other hardware. He informs us that he carries it large and complete stock of castings, and that he can fill all orders with promptness.

Tut: Hamilton Cotton Company, Hamilton, Ont., made a fime display at the recent exhibition in that city, the most noticeable porthon of which was the immense collection of webbing of all hinds. used for all imagmable purposes, and manufactured in every colnt and almost every shade of color. This line of manufactures is a specalty with this company, which, it is clamed, is the only one in the Domimon which makes this extensive line of goods. In the collection exhabsed are boat webs, skirt tape, belting webs, blathet binding, halter webs, girth webs, druggists' twine and cottom twane of all kinds, ball kuttmg yarns, carpet warp both gray and colureal. and all classes of lose yarns. Weblong is to be seen liere vayn: In wadth from hatif an melh to eghateen inches, $1: 1$ the manufocture of which machnory of extremely montricate nature and unusually eostly is necessary. Within the pist year the company has put up extensive adaitions; but the fact that it lias to supply the whole domestic market has entailed upon the company the necessity of still further enlarging its mills. At present it is surplying orilers from the trade in every part of the Domanion, and there are a greater number of orders in hands at present than can be tilled The company were awarded five first prizes and two diplomas for their exhibit.

Tarf: making of featherbone is a new American industry whith has heen inamgurated at Three Oahs, Nich. This article is mande from the quills of turheys and geese, and is intended to t.ike the place of whalclente. The quill genes though seseral processes befrere it is tinislacd and in shape tu, be used as stivy in ladies' dresses it is Jun throurh the stripping machine and stripged of its phanan", then rum thrugh the splitting machine, which splits the quill in tho, lengthwise, then it is put throurh a machine which tahe sut the pith. It is then run through a machine which cuts it info fine shreds. Then several of these shreds are wound together by a mathene which matice a strong cord. Four of these cords are sewed fonepher hy another mathine which makes it a flat featherbone and re, iny for use. It can le mado in all colors, according to the color of the thread used, and is claimed to bo much suprerior to whaletnome or sted, is it is more pliable, will not rust or corrode, :and nole can sew through it. The machinery used in the manufacture of thas article is rery novel and was invented specially for the jumporse Although the lusiness is in its infancy, the company emplon litu lands, mostly girls, and aro rupidly increasing their number It is the inventor's intention to make the manufacture of corsets une of the special departments of the factory, as the featherbone can he used to greater adsantage over other materials in their manufacture.

It is forty-one years sume Sir Rohert leed carried throbiah the Enghish l'arlanent a bill which committed the nation to the prame ple of F'ree Trade. 'I'wa considerations moved the Hanse of Cunnmens to follon the Tory premier in thas step, whicin was a turning of lus Back upon the professions of his previous carcer. I'he first wa, Mr Cobiden's assurance that Enghand's example was the strength of the Protectionist jolicy, and thint lour adoption of Free Tride would
orerthrow the tariffs of the word. As this would chango the courso of the world's commerce in England's favor, and would emable her to dispose of infinite quantities of Manchester cottons aud Sheftield handware, it was thonght worth the venture. And for a time it seemed likely that the predactun would bo fultilled. Fiist t merica. then Franco and Germany, did follow the Enchsh precedent, ereatly to Sughad's adsantage. But in the longer run the courent has turped in the other direction. A wave of Protectionist sentiment heran to sweep romed the world, ats the Lomdon Times expressed it. One country after mother followed the American example of 1861 . mather than that of England in 1846. And now the strength of the Protectionist policy is the suppont eiven it by a nation more mumerous, more wealthy, more prowressive than Englamd, - a mation of wheh Mr. Gladstone says, "They are passing us at an casy canter." It is nearly ten years since the greatest of comtinental statesmen, the Chancellor Bismard, declared that the suncess of A America converted lim from Freo Thale to Prutection. - The Americien.
Mesins. D. of W. Hexpeasos \& Co. launched from their yarl at Nealowside, Partick, on Thursiday, at steel serew steamer built by them for Messrs. Jmmes and Alexander Allan, owners of the Allan Linn of $\pm$ tlantic steamers. The vessel, which has been bult $1 n$ the bellcsi cirss at Lloyd's, is constructed of Siemens-Martin stecl, made by th - Steel Company of Scothand. She is 330 feet long, 48
feet $!$ inclies broad, and 28 feet 3 inches deep, the eross register feet ! inches bioad, and 28 feet 3 inches decp, the \%ross register
tonmago heing about 3,000 tons. Engines of the triple-capansiontype tonnage hemgname 3,000 tons. Engines of the triple-expansien type
will be fitted on board, the indicated horse power of taese beng 1,400 . The high pressure cylinder is 29 inches in diancter, the intermediate 36 inches, and the low pressure il inches, the stroke being 41 maches. Steam will be supplied from two double-ended multitnbular boilers of Siemens-Martin steel, working at a pressure of 160 lb . to the square inch. While intended for cargo carrying in the River Plate section of Messrs. Allan's service, the vessel has been buitt to meet the requirements of the Bonrd of Trade for pas. senger steamers, and can, if required, accommodate over (ik) thridelass passengers 'tween decks, amd twenty first-class passengers in a cabin in the after part of the ship. As the vessel left the ways, Mrs. R. S. Allan, wife of Mr. Allim, of Messrs. George Smuth if Sons, ©lasgow, named her the hasainn. Messrs. Henderson, it may bo added, are building another Allan Laner, sumbar in every respect to the Rosurian and to be named the Monte F itcoun. These twio vessels, witin the two Monarch Liners recently purchased by Mesurs. Allan, make an additionn of 15,000 tuns to tho purchased by steaners. Liverpoed Shipinut I'elegraph, Scpit. 12 .
We have advice of a change, on 1st October, of the firm name, Jianes Lockhart ic Co., Canadian dry gorkls commission merehants, of Toronto, to Lockhart, Millichanp © Co. This firm, thoment their headquarters at Toronto, athed branches at Montreal. Hallifax and Wimiper, are particularly well epuipped for reachume the whinesile trade of the Duminion, and have gradually estabheshed : larte trade in all classes of Camadian wonlen mamufactures. Anemp wher mills they hande the products of .1. W. Brodic, Peterburouyh, fine orey, fancy, and scarlet and whte Sasoby flamels; phalips si:
 Eriwe Woolen Manufacturing Cumpany, Waterlow, tweds: (aalt Knitting $r$..jnay, Galt, shirts and draners, ete. ; Standand 11 oolen Hifls rompany, Turonth, shirts and drawers, cardigans, fino blankets and hanket suitings, Thoruld Kmitmy Company, Thorold, kmeted
 at Clinton, etoffes, tweeds :and blankets; A. ©J. Clark, Bullock's Comers, druggets, tweeds and fancy rugs : A. Dobson diSuns, Cans ningtun, yarns and blankets; 13. A. 13noth iC Co., Odessa, varna ; Slingshy \&S Suns, Brantford; Dan. Kitehen, Cammers T. ǐ. Fos. ter Thornbury ; IE. J. Duxbury, Erin ; Walker \& Cummugham. Alliston; and George Upton, Allistonn ; the last named six ill m . Mankets; McMurchy © Dillis. Huttonville, socks and yams : John hussell \&E Co., Stewartom, Scotland, Scotch bonnets and caps; J. J.

Ms. Romert Baniar, one of the threo recently appoir wid mispectors undor the Ontario Factory's Act, speaking of his tee ent uffical visit to tho Almonte, Ont., factories, said: ©Rosimuond, of Almonte, has certainly ono of the best regulated and Inrgest wowlen
 nell armanged in this work. IBy drawng attention to this fact I do
nut menn ly any means to disparnge any of the others, but is head nut menn ly any means to dispange any of the others, but is hend
and shoulders away alove the rest. Threo humired and fifty hands and shoulders away above the rest. Threo humired and fifty hands
are cmployed in this mill of whom two hundred are females, and are cmployed in this mill of whom two hundred aro females, and and the employed. Besides Rosampund, there is James Wylivis toolen mill that cmploys 24 hands ; Elliont \& Cr., employing 150,
of whom 90 are women and girls; John Baird \& Co., with 37
 industry vory arnfilly, We examined all these busy huves of Althomil we fenmi mesus of exit 2 caso of fire, still in sume cases we do ant eunsider the wh ale guate. Nearly all hate apphanees for ghenehing fires, but the act directs that when workers are employed any hipher in a fations buhdmg than the second story, fire eseapes must tee establisheal. Another thing we will ask a reformation in and that is the warer closet mamagement, which must bo separato mad wholly apat." Rewaidurg the miustrial estahbishments nt Comwall, Ont. Mr. Barber sam that the place "is a busy hive of molustry, and is a Churnugh manufacturng town. Everybody looks the busy bee down the ce, and nobody can mistake thar they have struch a mannfactumin centre when they run across Cornwall. A great deal of capntal is centered there, and you can get some jdea of the work dome when I tell you that the Canada Cotem Company employ 700 hands; the Cornwall Manufaturmg Company (woolen), $2 \mathbf{2 s}^{5}$, of whum $1+40$ are females ; the Stormont Cotton Company emphey s10, oul Mr. Hollge's theur mill, 14. Putting these and town her som see that it makes yuite a popmation in itself. We looked through all these pretty carefully, but of course as this is the preliminary unipetion nut as keenly as we will in the future. I must say, howeses, that the unners have tahen very ample precalutims on behalf of then cultheyees, to casure safety both samtarily and frum damase of machinery, but still there is room for improvement, hut the improw ements 1 an sure, will only need bo printed out to the numen to have them dence. The act is strmgent, but it will not he ahbtrary, for: when wo spoke of where an improvement might le mole, the owners readly acequiesced in our

## SHERBROOKE AS AN IRON (ENTRE.

Mis. Janes Drwnolf, of Sherhmoke, Que, in setting forth the clams of that tawn as an mon mannacturing centre, saty
"In Enghani. Whine wal and irme tre supposel to lie side by stule in mevhatstrable suppls, there is importeel from Spain alono, more ore thath is requrem tomake all the sto ol made in England.
"In the t"mted states, which possesses enal and iron in :abund ance, and where, hy havy protection, they have huilt up an enor mous mon trake, they hat nos such advantages as we have in Camada, because the ores of Wisconsin, M:urguette :and the Latke Superior, are carried $500: a n d 1,100$ miles to the manufacturing centres, such as Pittshuro, ete., whate the ares of canama are iought and imported, with a duty of 7 a cents per tom, being trans.mrted in some cases 600 and even son mules.
"In France, wheh pussesses coal and aron ore, they import from other cumberes , ohnat to pur cent. of ath the wres used. In Belgium where iron is made. I helteve more cheaply than anywhere else,

"Tis bumy Coundhuns these facts will be rather starthong and
 funndition of the propelns of atl pleat nations. If then Engiand. Bulgian, Fiance and dae latedstates are comprelled tomport ench
 a pusition that dines Cuadit nut possess! When one from the mirth west of the Pronace of (luelece is mimorted mit, Cleveland, ami buyght in hugh an St, in per tun. meludng duty, surely Sher-
 at less than $\$ 4$, can suceessfully produce it on iron. To convanco tho most seeptical that it is so. I wrould like neat to quote some extracts from publishe dremorts of some of the manng experts, who are held in high repute in the demain of lincle Sam. In reporting on the Belvidere irnh mang property of thas section, E. L. Bartlett, chemist for tho State of Maine, says. I have assayed a samplo of ore from the Belvilure Iron Mme, whels is very fino metalic imn, 63 per cent. Dincthents with simall quantities by crucible fusion, using Dudswell humestone as a tlux, protes that tho ore melts rualify, froming: a purfect slag, and fielding fuse metallic iron., Smelted with charcoal, an iron could bo produced which would monst umdenbtedly be of fino puality and command the haghest market price."
His conclusimn drawn from these facts, are that with ore and limostonc in abundance, conl near at hand, and an chormous amoumt of charcoal for the making transpurt facilities by a system of railwass that canot be excellod anywhere material advantages for cheap and inexpensive proluctunn, and a market which comsumes an
 quaring, the proluctron of $2,000,000$ tmins of ore, Sherbrooke should be to Ganala what Pittshurg and Chattanooga aro to the Uinited States.

## OXdanufacturing.

THE canablan mantracturalt.
Send \&2.00 and recelsu to twace amonth, pustaine paid. fur wole jear.

Tine centract price of the non limpomon buihling for the Niagoad Central Railway at Thoruld is $\mathbf{S 3 3}, 091$.

The Hudson Bay Company, a fow days ago, mado a shipment of nearly Ses0,000 worth of furs from Wimipeg to Montreal.

The cupital stock of tho Gamanoque Carringo Company, Gananoque, Ont., has been increased from $\$ 50,000$ to $\$ 100,000$.
The Galt coml mine at Lethbridere, N.W.T., is working night and day, four humlred tons of coal being turned out overy tweity-four hours.
 of $\$ 15,000$ to enable them to ciary on the manuacture of furniture in that town.
At the recent Luther Ealibition tho Oshanat Stase Compenty, Ushawa, Vnt., were awarded two medals and diphoma fur their display of stoves.

Mr. W. C. Mabunadio, Montreal, is building a bunded warehouse in connection wath has tubacco factory, which cuter an arez of 400 by 300 feet.
R. W. King © Co., Gcorgetown, have just put in steam heating fintures throughout Micssm. Muure dic(iarsinis trumh ame satelicl factory at $A$ cton.

Mesishs. Lonas \& Co., Sherbrooke, Que., have received an order from the Dominiom Militia Department for 10,000 yards of fiamel for the volunteers.
Mesiles. P. W. Elits \& Co., Toronto, manufacturing jewelers, have recently been waking extenswo alterations and improvements in their establishment.

Pur: large trunk factory of Messrs. (ico. Barrington \& Sons, Montreal, was partly destroyed by fire last weck, the damage being estimated at about $\$ 0,000$.
Mysisks. Wonkmax $\mathcal{E}$ WAtT, Brantford, Ont., recently burnt a kiln of brick wheln they claim was the largest ever burned in Canadia. It contained 820,000 brick.
Tur: Kellogg Varnish Company, Woodstock, Ont., is a new concern just going into business at that place. They will manufacture varmishes, Japans, stains, etc.

Taf: assignees of the Finights of Lathor l3scuit Wrarks, at Chatham, Ont, lase sold a large portion of the machinery to foronto pur clasers, who will plant it in this city.

Tue Le Gay Heel Company of Canada, in comnection with the I.e Gay Cumpany, Bustun, Mass., will erect works in Montreal, and operate bith a capital of $\$ 125,000$.

The Clappertun Threal Company, Ohham, Eng., lave secured a suitablo lucation in MIontreal and will trausfer their machinery and hounds from the old works to the new.

Mr. Jons McKelian, formerly of the Gurney Works, Dundas, Ont., has secured from Ingersoll Town Council a bonus of $\$ 1,000$ to buy and rum tho lussell foundry at that place.

Ambadmoma, Ont., wants a woolen mall, and it is sail that there is no such concern withir thurty-six miles. Mr. Augus MeLeod, of that tewn, has a suitable buikling for such a purpose.

A wionk of granuto recently tahen out of the quarry of Mr. Alcx. Taylor, St. Stephen, N. B., and now on exhihition there, is 60 feot long, 12 feet thick and 9 feet wide, or 6,480 cubic feet.
Ir is sad that two English gentlemen connected with " Nettle
 phate the crection of ant extensise suren fictary in Canada.

Mackiv, Fit: \& OCosnols, whoown a mica mine near Mattawa, are negotiating with :th Ancrient firm with a viow to selling. If it sale cimmot be effected they wall worh the mine themsels es.

Thf, Lanslonue Pianu Cumpany, Torunto, made a fine display at the recent Eshubitiun of the warious styles of phames 1 manufacturcd by them, and every instrument they had on view was sold.

Tur: Lake of tho Woods Milling Company's umbor mills, at Rewatin, are to bo lighted with Edison's incandescent electric lieghs, the plant to be furnished by Mr. A. J. Lawson, of Montreal.

I'ure eflorts recently made to induce tho Peterborough (Ont.) loek Company to remove their works to Port Hope, Ont., have fallen throngh, and the compuny will continuo business in Petar borough.

Sreas are being tahenfor the formation of a juint stack comphoy at Prince Illoert, Saskatchewan T'erritory, for fitting up and cany ing on a four mill in the building lately erected by Mr. Thomas McKay.

Mesins. Beaudreav, Thompon e Matheson, Rat Portage, Man., aro erecting a shi do manufactory on Clear Water Bay 60 by 30 feet. They expect to be in operation in October and will run all winter.

Mr. Samuri. J. Lacohins, foreman of tho organ factory of Messis. W. ISell © Co., Guelph, Ont., has invented a machine for cutting organ pine topis, the construction of which displays much angemuity.
Tar: Bedford Mining Company, of Vingston, Ont., has been in-
 wre in Bedfurd and clsewhesc. Sir Richaml Carturight is whe of the incorporators.
 hat formed a cu-parthership, ander the name of lbell $\mathbb{A}$ Co., hor the purpose of carrying on the Tilsonburg tamery which they have recently purchased.
Mis. Gew. E. Menuerswi, Mulluville, Ont., hats recently disuaered an extensive deposit of what is sitid to be brown ochre near that town. It is of fine tint and pure quality, and is estimated to be worth at least $\$ 20$ per ton.
The Mamilton linass Manufacturing Company has been incorporated at Hamilton, (ont., with a capital stock of $\$ 3,000$; and the Hamilton Mamufacturing Company (limited), at the same place, with a cilpital stock of $\$ 70,000$.

Mresins. Dinos \& Wheblem, Pais, Ont., havo secured the necessiry power for their needle works from Messrs. Brown \& Co., promietors of the mut works at that place. This guamatees the continnance of the needle works at laris.
The: woolen mill at Now Westminster, B.C., is expected to lu ready for operations in about ten or twelve days. It would lase been rumning before this time, hat not the proprietors been diap. pointed in getting their spools and boblins.
Mr. Munnock Mekexzif, Guelph, Ont., was awarded a dipluma at the recent Toronto Exhibition for best display of horse-shoes. Mr. Mckensie securch first prize from the Assuctation in list and alsu in 1885, and took tho lorunze medal in 1886.
T'ue Willians, Greene \& Rome Company, Toronto, are erecting an additional factory beside therr prescut establishment, in Berha, Ont., for the manufacture of shirt collars, cuffs, etc. The nea building will be 80 by 40 feet, three stories high.
Tue Cumberland Cual and Railway Company are buikding an a.atensive range of wharves at Whatehall Creek, Parrsboro, N. coal and lumber business. There will be, when completed, 1,001) fect of additional wharfage front. The cost is about $\$ 20,000$.
The Tolnu Doty Engine Company, Toronto, who made such a bue display of stean engines at the recent Exhibition, are meeting with great demand for their high speed engines for electric lighting $j^{\text {ur }}$ poses. These engines are in high favor for the use indicated.
Missis. Tonn \& Hear have purchased tho Mfulvey brewery at
 prenises. Mr. Henjh has gone tu tio States topurchaso nen dat chinery. The firmexpets to start operitions in a few wechs.

Mra. S. Stbrifason, pruprictur of the Ilenct newspaper, Chat ham, Ont., has just opecncil a large fictury un Windsur for tho banio ufacture of all hinds of pasteluard boxes. Thus it is that uur glorious N.P. enables evon newspaper men to become panperal manuficturers.
Ture Centazal Iron anil Britge Wiorks, Peterburough, Ont., re cently constructed an iron bridge to be placed at Millbrook. It has 40 funt span with 20 fout ruadsay amd $\bar{\circ}$ fuopsidewalh, and aflet it was delivered at tho lucation wis ercoted and ready for use wicss than ten hours.

Tut: Dennett Manufacturing Company's works, at Iomdon, Ont., have been taken over by Mr. Edward Thomson, of Scotland, hat will remain under the mungement of Mr. RS. W. Bennett. Tho eily authorities will continno the same privileges to the concern as heretofore enjoserl.
Sonse excitement is reported over a very valuablo deposit of cryst.dized pliusphate which hais been discovered at Noshonsmg station, on the line of the C.P. R, alout lifteen miles east of North Bay. It is the opinion of maining experts that the deposit contans 90 per
cent. of phosphate.
Mr. Thomas Dany, Upper Wakefield, Ottana county, who recently purehased tho land, has discovered a very treh ron mine Mpun his farm for which he has been offered $\$ 25,000$ by Now York cantalists. He thinks the mue is worth big moncy, and is holdm;
for a better offer.
Tuse Sentle Coal and Iron Company, of Victoria, B.C., has incmased its calpital stock frum $\$ 2,000,000$ to $\$ 3,000,000$. The company will hay and develup nines aloung the line of the Seattle, Lake Slure and Eastern Railway, in the Cascade Mountains, alvut thrty
miles from Vietoria.
Tue manmoth leather belts shown at the recent Toronto Exhbition by Messrs. F. E. Dixun d. C2., 70 King Street East, Toronto, wore manufactured specially for the now woks of the Tormito Electric Light Company. The largest of these belts is 36 moches wide and over 100 feet long.
Two new scauns of valuablo coal which have been discovered at Westville, near Picton, N.S., one eight fect and the other ten feet thick. The output of coal from this district is rapidy increasing. a ureat deal of the coal going to Montreal. Three large steanin colliers are plying in this trade.
Mr. Wm. Russme, Guclph, Ont., recently the proprietor of the Guelph Novelty Works, las bought the plant of the Giardner Sewing Machine Company, Hamilton, ind will remove it to (inelph, where he will engage in the mamufacture of sewing machines and noveltics on an extensive scale.
Ture Hamilton Brass Manufacturin! Company, Hamilton, Ont., moder the management of Mr. T. J. Carroll, is being rum, fifteen hmuss a day tu fill urders; They manufacture all kinds of limss valves, vil culs, plumbers' and ste:unfitters' supphies, brass window
fintures, cornices, picture rods, etc.

A rinaw made of half-inch copper ruds is on ealnhition at the St. Lunis Exposition which was made by in Illinos blacksmath, who sas that the secret of his work is in the flux used in welding. The wehling of colpler has long been a lust art which seems to have been
re discuvered hy this village blacksmith.
Hanvertise operations were somewhat retarded by the scarcity of binding twine. The duantity laid in by the dealers was estimated as likely to meet the demand, hut the extraurdmary heaveness of the criphs called for more than a usual quantity to the acre of gmin.-Sesshetchercen IIcrald.
Tur anmual meeting of the shareholders of the Weston Woolen Manufacturing Comphy was held in the company's office in Weston, Gut. Sept. $\overline{\bar{D}}$. The result of the business of tho pist year was frumil to be very satisfactory indeed, and a duvidend of 8 per cent. was declired. payable Octuher 1.

A mossignmexp of suow shoes for himes have been received at Halufax, N.S., from Englamd, which are described as being about the size and shape of a shallow basket. The bottom part is made of phated alder branches, wer which are set two stays or handles between which the hoof is fastened.
Cont. Brook IRolling Mills Company are cutting 200 tons of sples for the I. C R. iman are also culting all the spikes required for use on the New lirumswick road. The company has just received an order for 15 tons of spikes for the Joggins road nad $2 \overline{3}$ tons for the Caraquet. -St. John (N. I.) Sun.
Mr. Crosses, of the Cobourg Car Works; Mr. Robertson, rep. resenting Harris of Con, of the St. Jolun Car Works ; and Mr. Muir, representimg the Lomion Car Warks, wero in Ottawa a few days asid loking after a Government contmet for a number of flat ayd bor cars for uso on the Intercolonial Railway.
Ture Momtreal Cotton Company hate recently paid a dividend of opre cent., mi:king the thind dwidend since Fubruary hast. This compuy is doing well, being next on the list to the Hochelaga Cot-


Mr Mekenime, who is ne of the pronoters of the new iron foumbry and machine shops in Vancouver, left fur the cast yesterday tor buy machinery amel phant fur the establishment. It is the meten tion to erect works costine on tho neighoorimoed of shis,000 at first, and add to them as reguired. - Vancomer (b.C.) Ners.

Mesibes: Stizas, \& Sos, (ireonsville, Ont, are in correspundenco with prarties at Medecine Hat, N.W.IT, with at viuw to startines a two set wonlen mill at that place. Inducements havo beens oflered Messrs. Steelo © Son to establish such a conecrn at New Westorin-
ster, $13 . \mathrm{C}$. ster, B.C., but their preferences are for Medicino Mat.

Fiwe water power san mills, with an ageregate capacity of $\mathbf{0} 40$, 000 feet daily, were humed lately in Nimeapmis, Minn. The mills were old timers, hut were inworking order at the time of the fire. From 1,000 to 1,000 men were thrown ont of emplayment. The loss is phaced at $\$ 202.000$. About $70,000,000$ feet of lyys were on hand.
The Brantford Vinesar, Broom and Brush Company has heen incer ${ }^{2}$ the manufacture of the hacs indicated ly the name. The meorpor ators are Messrs. Wim. IT. Wickhiun, Jimes B. Holt. Chass. Whituey, William Ismom, Stephen Smith, William Edwads amd J. Henry
Ture St John (N.E) lime hilns are producme minatrege of over 1,400 barrels of lime pai day, cmploying alhout fis hands. The production will he mach langer nest year. These lime kilus are fast supplanting the proxluct of ilne kilus of Rockland, Maine, the comsumptim being chicelly in the cities of Boston, New Yurk and Phil. adelphia.
Ture Hemming Brithers Company, Turonto, manuactured the casket in which is placel the instimtancous photugrahic views of the Toronto Jubijee celelnation, held hast May, intended fur presentation to (Queen Vietoria. Thu casket is made of finest silk plush, mounted with wild trimmings, and is an clegant specimen of artustic
workmanship.

Thes sewing machine factory of Messrs. R. M. Wamzer \& Co., Hamiltom, ont,, is, wermeistam, the only estabishment of that sort in operation in that eity. . fens years awo chere were fiva such factories in "promion there. One phant, that of the Gardner sewing Machine Comprany, has recently leecu sold for removal to (inelph, Ont.
Mesines. Endow © Co. Baird d Co., and Metcalf Bros., Al monte, Ont , have jointly luilt a new dam athe o the falls near. Alher mills, which will materially improve their water pue ce. Mr. Wm. Thorlmun of that place is iblout clusing down has thand mall whech his mot been ruming to its full calpacity for some tume, in order to improve his water power.
Messme CowN if (י) proprietors of the Galt Foundry. Galt, Ont. , made a shipmont a frow digs age of an clegrant Harriscornss
 fax, N.S. Weare infomed that this concern enjuy a very large
 wodd-working maelhinery.
MrsiNeman Comes, of Guelph, Ont., a young laly unly fifteen
 W. Bell \& Co., urgan manufacturers in that city. On the type writer Miss Cavers averiges 140 words per minnte, reaching a rate of 160 words in special hanes of work, and the stenugraphuc work is equally quick and accurate.
Mewns. R Enmunirt © Sos, Monctom, NiB., platers in sold, silver, etc., hate the plating department mi Mr. D A. Dutty's hardware mannfacturing establishment in that city, and do, the phating work of the concern. They alsu do a large ammunt of work for tho Munctun, Sack illle aul octher stove foumbries, ralluays, ete The works are lighted by electricity:
Tur:Canada Screw Company's new works at Hamltom, Ont, aro fast being completed. The factory is two stories high, mo huilding covering an area of 304 hy $7 \overline{0}$ feet, and anuther $230^{\circ}$ by 45 feet, the engine room being io his 3is fect. Over $1,000,000$ lirick have been used in the constructinin of these buiddings, and it will require some
40,000 brick to set the honlers.
Tus: experiments with the shells manufactured in the Government fretory at Quebec have heen so sitisfactory that henceforth the estabishment will be cutrusted with the task of supplying all Canadian batteries. Projectiles for breach- -loding guns, will contmue to be ohtained frim Enolanul, but there are oilly lhree of those
weapons in use in Canada at present.

The attention of capitalists secking profitable investments is directed to the advertisement of Mr. John Livingstome, trustec of the Joseph Hall Machune Works, at Oshiwa, Ont. These works are admiably equipped for domg at large agricultural innulement, general machinery or car worhs business, anil the forperty will he seld en bloc or in parts to suit purchasers.

Tur Dodge Wood Spht l'ulley Company, Joronto. "ho recently sent specmens of their pulleys to Aust ralai for cabibitom, are in recept of numerous enqumes from that comotiy regarling then,
 finds much favor in Syduey and other Sustrahan marhets, athe is good tiade is being worked up, for them there.

A arbat iron swing bridgo for the Nagarat Central Railway, at Thorold, is under construction by the Hamiton lsruige and l'uol Company, Hamiton, (3nt. The bridge is nearly completed and must of the maternal is alheady on the groume. It is $300^{\circ}$ feet lung, and will be the secomb in length in Cianala. The bunge at Jurlangton piers, the product of the sime works, is 371 feet lons.
Tur: J. C. MeLaren Belting Company, Montreal, suceessors to the late J. C. MeLaren, manufacturers wi leather lecting: etc., occupy a most promment pusition m the Casabias Mantratidera in calling attention to the oik-timned leather leltheg, cand clothing, In callug attenthon to the wik-tinned lather beeds and harnes, cte., manufactured by them. Their place of business in Montreal is at $292-294$ St Janes strect.

Is the effiorts of Port Hone, Ont., $o$ induce the Peterhorough Lack Works Company to remove their plant to leort Hope, a bonus of $\$ 20,000$ was offered. Port Hope's anxiety to secure the Lock of $\$ 20,000$ was offered. Port Hope's anniety to secure the lock amounts to a monthly sum of about $\$ 3,000$, ind that weat year the works. wherever they are located, wall phy unt abuat 350,000 in wages alone.
The quantity of coal contained in the Grimd Lake coal beds in New Brunswick is estimated at $150,000,000$ tons (iramd Iatie coal has been used for a momber of years ass fuel in dwellings and to some extent for industial purposes, but minius on a large seale has never been attempted at any place in the l'rusince. An analysisof the (irand Iaho coal showed hat fine per cent of ash, althonifh the sulphur in it wats high.
Mrasits. Maw \& Mefantane, Dumdis, Ont, infurm us that the? are elljoymg a large demand for the drop hammers manufactureil iny them. These hammers are made in staes to sutt all reguirements, and in all estahlishments where much forging is to le done they ire mdespensable. They also manufacture lifters, dee sinhers, presses, ete., and do all kinds of iron founding and engineers' and michinists' work.

TuF J. 13. Armstromg Manufaturmer Company, Guclph, Ont., are anticipating the necessithes of the appranalhug wintur loy offering a jump seat cutter as a four-phasenmer sleogh. it is changeathe to four dufferent positums mstantly and convenuently, is noit, strongs and complete, and just the thang for smatl families wanture a gent eral service catter. Carmage makers and others furnished with descriptive circulars on application.

The: Nova Scotia Steel Company, of New Clasyow, reports profits of $\$ 16,9 \mathrm{at}$ for the past year. As the cupital ine ested is ahnat
 profit was appropriated to repay the lassess in previous sears. I coal mone strihe largely afiected uperations and mode it necessary to close down at part of the woiks, wherwise the jear wouli have been a still more prosperoms one.

Ir hats heen decided to re-npen the bect root sugar factory at Berthior, puo.. and a new company hat heen formed with at eapital of $\$ 300,000$. Mr. Wilfred Sharfe, of Montreal, who has been for some tine combected with the St. Law rence Sugar Retinery, will ho the manager of the new compluy. A committer has been apporinterl to see the furmers in the cor,uty of Berthier sin ins the secure the no cessary quantity of hect root, and it is expected that the factory will be in full operition by next summer.

Tur Camalian Fish, Onl and (inamo Company, recently chartered by the Quebec (invermment with caputal stock of $\$ 200,000$ are authorized to acyure fishun: prominds and other landed property, auth to enter mon and carry on fisheries, the business of fish onl and guano manufacture ; to hilid factories fur the same; to manufacture lumber, worh mines, build jiers, and to aciuire any vessels necessary to carry on sidid business.

Tuse Canadan Pacific Ranway (ounpany lave stahed out the plot for a new 600 foot slip at Uwen Sound, also have arranged for tho for andew boornotion of an enormous grain elevatur at the same plate, to
have capacity to hold $1,250,000$ bushels of grain. The olevator will havo two legs, and will ho equipped with tho best and most al proved machinery. It is expected that thu elevator will be finishen in timo to accommodato tho spring trade.
The: Uubhan Manufacturing Company, whose factury and hum wifice is at l'oronto, with branch at 155 St . Paul Street, Montreal, are calling attention of the trade to some of the specinaties man", factured ly them. Included in these are mantels, over mantels athl mirross, in finest hard woods; mundings, pieture fratues and lowh ing glasses; British, French, German and shocks mirror plathe, ete. They inate a specialty of plate glass bevelling and silverin:
Osfo of the best spinmers in the St. John cuttoll mill arrived here a few weeks ago bringing his largo family. Their passago mut was paid hy the company. The immigrant left lancashire with seven pence in his pucket and reached St. John with one penmy. Yestur day he was briskly stepping about tending his mules, while the oldiar members of the fanily were employed elsewhere about the mill 'l'he pay roll of the family amomited to $\$ 21$ last week.--St. John (N.B.)Sur.

Mrishos. IIAcmachtadi $\mathcal{L}$ Son havo just empleted for Messers I Hanis $\mathbb{N}$ Co.'s rulling mill, three builers, five feet in diameter anil thenty six feet in length, with two thes in each, twenty inches in diameter. These buiders have been tested to 170 promels, cold water pressure. The sime firm have also manufactured a return tubular for the rolling mill. Since the first of March most of the men employed by Maclachlin \& Son have been engaged on work for Messrs. Harris \& Co.-St. John (N. M.) Stom.
The tamery of Messrs. Purter \& Savage, situated on Visitatinn street, Mcontreal, was totally destruyed by fire Sept. In, and thit shue factory adjoining the sime was partially destroyed, the lose being about $\$ 74,000$, well covered by insurance. We aro informed by alessrs. Porter $\mathcal{E}$ Sivage that they have already commenced rebuldmg their tannery, and expect to have it in operation again in a few diys. Their helt factory, beam house and oftices were nut datmaged, and they are filling orlers as usual.

We recently alluded to the fact that Mt. W. .J. Bell, the manoger of tho Lundom, Eny. branch of Megns. W. lioll \& Cu.. "ryan mian ufacturess, (inelph, Ont., was on this side the Atlantic and was to haw obeen married in Omaha, Neb., on Sept. 1 to a dauchter if (ienoml Lowe, of that city. Wo also mentioned that Mr Mell would proceed to Syduey, New South Wales, for the purpose if establishing arencies for the sale of Bell wryans in Australia. No Bell and his wife stiled from Sian Francisco September 23, on thoir trip to the Southern Hemisphere

Tur: West:minster Woolen Manufacturing Comprany, Westminstor, 13.C., hive just completed their new mill and put it in opemtion The huilding is 60 by 40 feet, three sturies high, and is well ergip ped for the manufacture of blankets, flamels, weeds, yarns ind woulen inmels generally. IThe capital stock of the company is $S 16$, 000, the principal sharehohlers being Messrs. James Punch. John Jumines and John I'aris. The Irovincial Govermment of Iritish Columbia give at bonus of $\$ 3,000$ towands tho erection of the unll and the city of $W$ estminster $\$ 1,000$.

Wituna the past few days there has left one or wher of rialt rulway stations a shipment of axles, etc., by Linton, Latie $\mathbb{\&}$ ( $口$ (o) Britisla Culumbio, a large shipment from the Victoria Whed Company, to Syduey, Nou Suuth Wales, several safes from thi Safe Wurhs of (iohlie © MeCulloch to Montreal, larye engine t. a point in the North. West ; hesides mill and other smaller machinery to every part of Ontario amd sister provinces. This will give in idea of the wide field oceupied by Galt manufacturers. - Goll hipo tar.
 attention of the trade the beatulry upright cushioned junter hatmuer, of whelh they are the sole manufacturers in Canada. Thas hammer is of entarely new desigu, dues not sibrate, requires mu helper, is alwas renly for use, does not chill the wort, and delivers a perfectly spuare blow. The stroku cinl bo changed easily and quickly, "ill erive ong blow or more as required. cither ligh: or heay, and cith be run cheaply and with very little power. It is clanimel for it that it is the least complicated and most eflicient puwer hiamuer made.
St. Jous, N. B., is agan stirred up to the importance of haing a dry dock. In 1852 the lucal Guvermuent passed an Act providing a subsidy of 850,000 for such a dock, and in the same year tho lho minion Govermment passed an det providing for a subsidy of twn per cent. for twenty years on the cost of construction, the sulasidy
not to exceed $\$ 10,000$ n yenc: I'lue combany formed to build the duck are desirous that the Govermmont should make them it loan of s:00,000 at four per cent. interest, holding a firse lem on the land dock and revenues as security. It is estimated that the doek will cost about $\$ 300,000$.

The: Dominion Lubricating Cunpany, Moncton, N.13., have crected a buiddiag on tho preminses of Mr. D. A. Dufly, of that town, aljuining his hardware works, and are manufacturmy labricatmyg whand a wagon grease which they intend putting on the market in quantities at once. These articlessare mate by a patent process, ated the materials used and methouls of mahnag are it seeret. The lubricatur is in use on several Canadian ralways and is slong all the makers claim for it. A test on the Camadian Pacific has been satisfactory. 'Ihe compans claim that thenr goods wall revolutioneze the lubricating business in Canala.
Mr. S. S. Moybr, Berlin, Ont., has begun the manufacture of a patented tuy savings bank-lis own invention. It is described as being constructed on a religions basis, the principal object bemg to encourage cluldren in the stuly of the bible. 'I'hose who have ex amined it agree that it is a very desmable thing to have in a famly, and it is suggested that all Sundiy sehool teachers who aspore to lecome bank cashiers or presidents, supply themselves wath Mr. Moyer's patent sathings bank and study the religious basso on which it is constructed. Mr. Moyer expects to be able to supply the trade in time for the holidays.
The recent anmual meeting of the stockhelders of the Moncton Sugar Refining Company, Moncton, N. I3., re-elected the uld board of directors, who elected the following officers - J. L. Harms, president ; J. A. Humphrey, vice-president ; C. P. Harris, treasurer John MeKenzie, secretary. The statements submitted showed profits for the refinery year (which closed on the 1st of August) of Miward of 812,000 , with a supplementary statement showng profits since the close of the refinery year to date amounting to some s, 000 mure. The showing was regarded as satisfactory and the utillook for the future very hopeful.

Mesims. Colgan I3nos., propriet, is of Mumt Furest Tamery, Mount Forest, Ont., have recently leen making sume mportant improvements in their works. Thuy hate introduced a rack and hide shifter of their own invention, which effects a great saving of time. The rack fits into the vat, and upon it is hung the ludes. When it is necessary to change the hides into ancther vat the rack is lifted nut and houked to a whecleil carrier trabersing an overhead trick, and in this way carried to and depesited in the vat overhead the hides are to be placed. Their ourput is now about fifty hindes per week, which will soon be increased to a hundred.

We: must have a twine factury in Manitoba, in order to protect the farmers. Any capitalist wanting to invest his money could not fimi a better investment. Plenty of local men have figured out cost and profit and say that trime can be manufactured in Manitoba and Suld at two-thirds the price it 18 now sold at and still leave a large profit. If a factory were started it would create a market for flax, Whech at present is wasted, and also encourige the growth, and give a larger supply of flax seed to the onl facturies, for which purposes there is already a good market. Farmers would then be able to procure the much-coveted oil cake for fattening stock. - liapide ('ity
(Muta.) Spectator.

Mensks. E. P. Alris \& Co., Milwaukee, Wis., are .at present buildinga Grant engine for the Warren Manufacturing Company, of Warren, 12.I. It will bu operated upon an entirely new principle
in that country, and will have abut 2,000 horse-power. The III that country, and will hase about 2,000 horse-power. The engme is called it qualruple compound condensing engine. It has four cylinders, each of 6 -foot stroke, and respectively 24 inches, 36 molhes, $52 t$ inches, and 642 inches in diameter. Tho drive whel is
a mmanter. It is 32 feet in diameter, and 9 feet and 3 inches face. at monster. It is 32 feet in dianeter, and 9 feet and 3 inches face. Thre are 43 gronves on the face ar circumference of the wheel, in Whel a similar number of ropes, 14 of an inch thick, will rum as a drumg belt. There will be a belt tower, and a certain number of ropes will drive direct to the main pulley shaft on each floor.
Mis. John Conson, of tho New Brunswick Cordage Works, St. John, N. B., reports that the manufacture of cordage by his comand developing large proportions, its growth being coincident with and developing large proportions, its growth being coincident with
that of the western parts of the Dominion. Cinada this year has reyured from this concern 3,000 tons of binding twine alone against 2,W0 tons last year. This season the people of Dakotit came ver the luse mos Manitoba, and purchased all the availahle twine at cheapur mates than the article could be bought in the States. Ovor twothrds of the company's output goes outside of Now Brunswick.

The wheal reepinas of (amala supply a maket that now more than compensates for the loss cansed hy the decline in shipbuilding, and these.are capable of indetimto dovelomment.

Mr. H. R. Rontrimos, who is buiding tho big timber mft at the Joprins, $N, 13$, sitys that he will lameh it in Nosember. Thas raft is anin fect long, heing 1 (i) feet lunger than the whe jrev wosly bult lyy hin, and which he failed to jut allont. All the material froun the old fibric is placed in the new one, leesides 8,000 adiditumal sticks litel pine lanuchways, 1,040 feet in length, have heen land, slide introthe wather simp in readiness fur lettime the levathan slide into the watar finnhe the laumh lee effect ed sucessfully, annther raft will her started immediately, Mr. Rubertsonl hanmg signed at contrat with a New York firm to that effect. At the present time thirty ejght menare emploged piling ub tmaler on the vaft. The biggest day's work they havo done was when 480 sticks were raised froun the gromad and put m position.
Rearentic the trustres of the Beandry estate, in Muntreal, the Reverend Father I L. Senteime and the Don. L A. Jette, had erected at the ornor of is Catherine and lirlane Streets, that city, an extensive "unl worhing establishment, plammg malls, etc., the entire out fit of mathinory being speciadly manafactur al for the establishment ly Messrs Cuwan it Co., Galt, Ont. The works were eompleted and put in opration in July last. The occasion of the starting up was sery interesting. Father Senteime, who is a natural mechanical genius and always takes great pleasure in machinery in motion, and who is a student in mechamenl arts, was present, and persundly and with his own hands, was the litst man to "perate each and wery machine, and hatndled has work hike an expert. He pronumbed every thing "all right, and tho works have been in successful opention ever since.

Oxe of the events of the season for American anglers is the annual casting tommament, which is usually held in Central Park, New York, in Octuher I'rovincial sportsmen will feel some interest in the approaching tournament from the fact that one of the salmon rods to compete in that tournament is from the hands of our local maker, Mr. Datzell. The red has just teen completed, and all who have seen it lase expressed theit adnimation of it. It 18 sisteen feet in length, comphsed of alternate strips of lancewood and greenhart, betwech wheh is inserted a fine sulk rubbon. Thes gives the rod elasticity and strength. The finish is all that any angler wrold desire. An extra centre piece and two spare tups accompany the rul, which has heen made to the uriler of a member of the IRestigonche Salaun Club, whu resides in New Yorh. Mr. Dalzell has orders for three nure such ruds.-St. Juhn (N. J.) Globe.

Messhs. Janes Habmis \& Co., Moncton, N.B., are building a combination passenger and baggage car, and two boa cars for the Joggins road : four 40 feet baggage cars for the New Brunswick road, also have an orler from tho company for 100 flat ars. A shed has been erected in the yards for buidding snow plows, the the work being supermtended by Mr. Russell, the inventor of the Eagle and Elevator wing plows. The first of an order for three Eigle plows for the Intercolonial leailway is now being carried out. Orders are in for three Eatgle and une W'ing Elavator, plows for the New Brumswick lailway. An order has been received for three 40 ton plows for the Camala lacific lanilway. The plows are built with beams of sold whote oak 12 inches spuare, the sides having 3 feet 10 inches of solid deadwood thoroughly bolted, all other parts of the plows heing built in like massive prepertions.-Muncton l'cleyraph.

Mexshs: A. O. Rutyte anis Robeht Bamber, mspectors under the Ontario Factories Act, have been making a tour of the castem division of the Province. Ia reply to a reporter Mr. Iarber sad that he found Curnmall a have of melustry and a thorough manfacturing town. "Enerythins looks the busy bee down there," corstinued Mr. Barler, "and nubody can mistake the iden that they have struch it manafaturing centre when they run across Cormoall. A great deal of capntill is centred there, and you can oet some idea of the amount of worh du:ae when I tell you that the Canada Cotton Company employs 700 hands; tho Cornwall Manufacturing Con.pany (woolen) 225 , of whom 140 are females; the Stormont Cotton Company employs 510 , and Mr. Hodge's flour mill, 14. Putting theso all together you see that it makes quite a propulation in atself." And yet the local (irit paper is continually clatming that the National Policy is ruinng the country in geneml and Cornwall in particular. Cornwall is a rellection of tho prosperity whel characterizes Canada from one end to the other. - Glenguriou.

Some weeks ago it was amounced in this journal that Mr. 1). A. Duffy, of Moncton, N.ls, had become the proprictor of the handware works in that rity, wluch went into liquidation somo four years ago. These works, which are known as tho Moncton Brass and Iron

Handware Woks, ate now in full and successful operation. The buildings consist of a brick factory, about 160 by 40 , threr stories high, a boiler house and brass monlding shop, also of brick, and iron mouhling and lacquering slopss of wood. Ill these buildings have been repaired where neeseary, the woolen buildines whitewashed, and the brick buildings are recelving eoats of paint Mr. Duffy purchased with the property all the valuable patterns and at large lot of partially mamufactured goods, consisting of iron and brass hinges, door-knobs, lateles, ete, whieh are now being finished. Tho work of casting in binss and irm has also been commencel. Tho machinery consists of an engine, about 90 horse power, lathes. drills, dies, finishers, etc., in the factury, and a full complement of the necessary appliances in the monding and lacepering departments. The factory is in change of Mr. Charles J. Harris.
Thes rolling mills on the Straght Shore and at Cold Browh are now rumng at full canacity, and nut a few orlers remain to be thled. T'u meet the demands upora theme Messrs. James Harris © Cu.. are provilung additivial facilites with which they hope tw be able to fill orders without delay. The firm has nun in counse of erectoon a new bar mill, covering a space $100 \times(i 0$ fect un the north east end of the present mill un the straight Shure. This mill is to be fitted with the latest muproved machnery, consisting of at train of two-nch chulled bar rolls, the latter to be either secured in Pitts. burs or Enghand. Three steel loilers each 26 feet lunis and $\overline{0}$ feet in dhameer, haning tu $u$ liues, each 26 feet in diameter, are being built by Messrs. McLiatughm © Soms. Tha boilers weigh eight tons each and are same to be the finest piece of work turned wit of the builders' establishment. 'Two compound cngines, 250 horse power each, are also in course of construction. Two of the engines are to be placed in the old mill, and the other boiler and engine will be fitted up in the now quarters. -St. John (N.B.) Globp

Thr: Akron (O.) Beacm, of September 8th, contains a seven column account of the ammual mectiny in that city of the Whitman © Barnes Manufacturing Compnay. There were present gentlemen from Boston, Mass, ; Syracuse, N.1. ; Cincimnati, O. ; Chicago, Ill. ; Kinsas City, Mo. ; St. Catharines, (ont. ; and Canton and Ahron, U. representing different branches of the company estab. lished in those places. Mr. (leorge Barnes of Syracuse, the honored charman and head of the company, presided at the meeting Mr. Barnes was born in Kent County, Eugland, in 1827, and went to and settled in Symeuse when he was sixteen years of age. In 1868 he bedan the manufacture of mowing machine knives, and from this developed the Whitman \& Barnes Manufacturing Company, with branches in the many cities above enumerated. Mr. Samuel Collinson, manyong director of the St Cathatines brinch, was born in Sheftield, Eng., in 180, and has been a worker in steel
atl his life. Mr. R. H. Dixon, superintendent of the worts all his life. Mr. R. H. Dixon, superintendent of the works at wright trade in Peterborough, and assumed his present position in 1886.

Recently Messis. Charles Page and Louis Goulliand were granted patents in Comada, the United States, England, France, aiad other European comitries for their improvement in railway acles. This improvement is described as consisting of a cast-steel sleeve about.
one and a half inches greater in diameter than that of the axhe, which, by means of esogs on both axlo and sleeve, is mude to revulu" minco in every three revolutions of the wheel, therely great! lessening tho fretion. A lubricant consisting of black oil and pluni bago is plareed withn the sleeve, which, by its revolution, conitinn ously apphes the lubricant where it will do the most good. 'I's the tho sleovo to axles hithorto used, only a slight and inexpensuc. change has to be made in the box, so that whenever the merits if the improvement are tecognized, its application is a matter repun ing but little time or labor. It .s clamed that by the uso of thas mprovement it saving'of n:eotenths of the expense for lubriumts is effected, and that a great saving in labor results, whereas ordinasely car wheels have to be oled daily, while with the improvement cais havo heen run hundreds of miles a day for a week without a seconal oiling of the axles. Again, it is clamed that with the improvement a train of cars can le jut in mution with half the power ordinarily rejuired. Messrs. Page de Guulliand have sold their right in thi. ime chtion to The Cnion learing and Lubricating Company, with, culp ital of $\$ 1,000,000$, which has its head office at Portland, $\mathrm{N}_{1}$ with branches at Muntreal and several Eurcpean capitals. Thu oflicers are. Hon. G. A. Ouimet, president; Hon. G M Fortior sice-president, Jackson Rac, treasurer; Hon. (i. A. Ouimet, H1m (i. M. Furtier, Jacksun Rae, Charles Page and Lomis Gomilianl direetors, Lunis (iuilliand, mamager. This :mprovement is now in use on the Canadian Pacific, Grand Trunk, New Brunswick, :mil Quebec Central Railways, of Canada, and the Boston \& Alhany, New Fughad, Bustun © Maine, New York Central, Pemnsylvami and Chicigo and Altun Railways, of the C'nited States.

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Under the pressuro of keen competition, conomy in the manufacture of goods has been a comstant source of study, and in most establishments every avome of waste has been closed, and every porfected method of production has been adopted.

It is far different with the distribution of goods, and it is the very necessary economy in this direction that we lave in view, as it matters not how cheaply foods may be manufactured if the exponse of selling them is so areat as to swallow up most of the margin of

A number of outside firms now have, and many more are finding out the necessity of has ing, a branch office in this city. In many cases such offices are located on a side street, and are visited only by those who go there purpusely on business bent. la maintaining such offices expense has to bo incurred for salaries, rent, light, heat, carctaking, telephone, ete., ete., and no matter how the expense of each item is curtailed, the ammal cost is bound to be a large one.

It is our object to afford a practical arrangement whereby this unavoidable expenditure may be liryely reduced, while at tho samo time the benefits sought to be attained will be very much greater. For a moderate rental we uffer every adsantigu of a private bramel office, with the additional advantage of being represented in a trade centro or "commercial exchange," where an exhbitor's goods will be seen by thousands of business men thmughout the year. To an appreciablo oxtent our Exhbitun will change the existing order of thugs, as m many instances the customer will visit the agent insteal of the agent having to hunt up the customer.

The Pernament Exhibition will be open, free to the public, every week day.
Extensive advertising will keep tho exhibition and its advantages fresh in the minds of the people.
lower and shafting is provided for exhibitors who may wish to show machinery in operation.
Instructed attendants will bo in charge for the purpose of explaining the merits of each ealubit to interested vistors.
It is designed to supply the long-felt want of a central exchange, wherein goods can be kept on show for the inspection of the thons. sands who come up month after month to this commercial metropolis.

It is also in contemplation to provide, for the convenience of outside manufacturers, and for elty merchants and brokers, suitable accommodation for meeting and trimsacting business, and which may be designated as a "Chambere of Commerce," or "Thane Excmavar." For example, a manufacturer whose works are located in an outside town, but who makes periodical business trips to Toronto, can advertise on his office statonery that either himself or representative may always he found, between stated hours on certain days, at the Permanent Exhibition. Wther particulars, such as accommodation for trado siles, etc., will bo made public at a later date.

## DIRECTORY OF EXHIBITORS:

The following firms are already represented in the Permanent Exhibition. Their manufactures have a deservedly high reputation, and are recommended to the notice of intending purchasers of any of the respective limes in the following list. Proces, terms, ciscounts, etc, may be obtained from the several firms direct, or from Messrs. Nichonls \& Huwland, Demmanent Exhbition of Manufactures: Armstrongi, J. B., Nanufacturings Co., Guclph, Carriage Materials. Armistrong. J. A. © Co., Ouclph, Ont., Carpets.
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## the Tranchlsion of power by Ropes ain tie dooke patent wood puless

The great advantage of Wood over Iron as a manterial for belt pulleys (or drums) to transmit power economically, has induced the DODGE WOOD SPLIT PULLEY CO., of Toronto, to introduce groved hard wool pulleys for the special purpose of tramsmitting power by ropes (manilla tallow laid), and in this comnection Mlu. Dodgo has taken out Canalian Jetters Patent for is system of applying the ropes, adjusting the pulleys, and taking up slack, that is giving the most ungualified satisfaction.

This system of tansmitting power hy ropes is olheaper and superior to belts in many cases, suel as where the driven shaft is at right angles with the driver, also where the drive is perpendicular, particularly when it is quarter twist and perpendicular; also where the driver and driven are close together ; also for long drives, such as across a strect, or a stream, etc. For transmitting power from an engine to the line shaft this
system is unequalled; stendy all the time, not like a heavy belt, which is always more or less flapping, jerking and stretching, then slipping and losing power. It is sife to say that an engine hitched up by the Dodge Rope System will do 25 per cent. more work on the same consumption of fuel than the same engine would do with a belt. We havo put upa number of the Dodge Patent Rope transmissions during the past year, all of which are in most successful and satisf:ctory operation, as certified by the testimonials published in our catalogue of well-known manufacturers who have them in use. Parties who are in want of anything in this line, or who are interested in the efficient and economical transmission of power, are cordially invited to call at our works, 81-89 A.DELAMIDE STREET WEST, Toronto, and see the ropes and wool pulleys in operation, as we are driving our whole factory by his systell.

WITH OCR SYSTEM OF MANILLA ROPE TRANSMISSION is overcome the objection to Wire Ropo (because of crystallizing) and gearing, (because of loss of friction) and shafting (because of the liability to get out of alignment, hence less of power by fiction), and a
 alignment, but simply the friction of the journals to overcome at the carriers, which have a strain of weight of the rope to carry.


The illustration, as shown above, is one of peculiar construction, and represents an engine transmission of power by a manilla rope, under the Dodge system of patents, and is shown as in actual use at the works of the Dodge Mfg. Co., at Mishawakia, Ind.

The system herewith illustrated and described is one of great interest to all consumers of power. Inasmuch is it takes the place of expensive gearing and broad belts, the advantages to be thus derived may be thus summarized :

To transmit the same power with a rope versus a like power with a wide belt, first, requires much narrower faced pulleys; consequently, much less expensive ; 2nd, the interest on the money invested in a belt will more than supply the rope, saying nothing about the wear and tear; 3rd, better power, from the fact that all sliding of the belt is overcome, and the rope gear becomes as positive as the cog gear.

The transmission consists of a series of wood split pulleys, and ordinary manilla rope (tallow laid).

The engineused is an automatic, and the size of the cylinder is $18 \times 40$, making 90 RPM , and transmits 150 MP ., the driver, $A$, and driven, $B$, have each several grooves, in which are wound the ropes, the number of wraps beinig used, as in previous cases, to gain surface in contact, for adhesion of the rope. The winder, C , in this case, is simply used to convey the rope to the slack carriage, to prevent obstruction. This, together with the carriage pulley $D$, are each single grooved. The
device for taking care of the slack, and giving the proper tension to the rope, is shown at $E$, with the impelling weight at $G$. The slack side of the rope is paid directly from the driver to the carriage, E, which, it will be seen, takes in and pays out slack as it occurs, and acts also for a tension on the rope. The weight at $G$ may be increased or decreased with the power.

This apparatus was erected and started December ?, 1884, and has been running constantly since, with same splice, and transmitting an average of 150 HP .

The rope shows no signs of wear, and looks as though it would last for years to come.

The rope is an ordinary one-inch diameter manilla, and travels at a velocity of 3,420 FPML

We make the following summary :
Velocity of rope, 3,420 FPM. Transmits, as above, 150 HP. (indicated). The tension on the rope is, therefor, $330 n 150=1,408+106$ pounds (one-half the weight in the weight-box) $=1,608$ pounds; which is the strain on the rope. There being five pulling wraps of rope, hence the strain would be divided five times $=1508321.1 \mathrm{lbs}$. strain on the rope $-3 ;$ per cent. of the breaking strain of the rope; it being estimated as safe to use 10 per cont. of the brakings strain of the rope.
[The breaking strain of a one-inch manilla rope is 9,000 pounds.?-Pawer and, Transmission Jeurual.


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When plans, 8jecifleations and other docmamenta are prepared, due notice will he wiven. Cuntractura will then have

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A. P. BRADLEY, Secretary:
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