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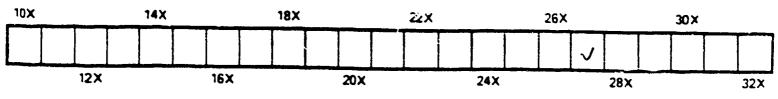
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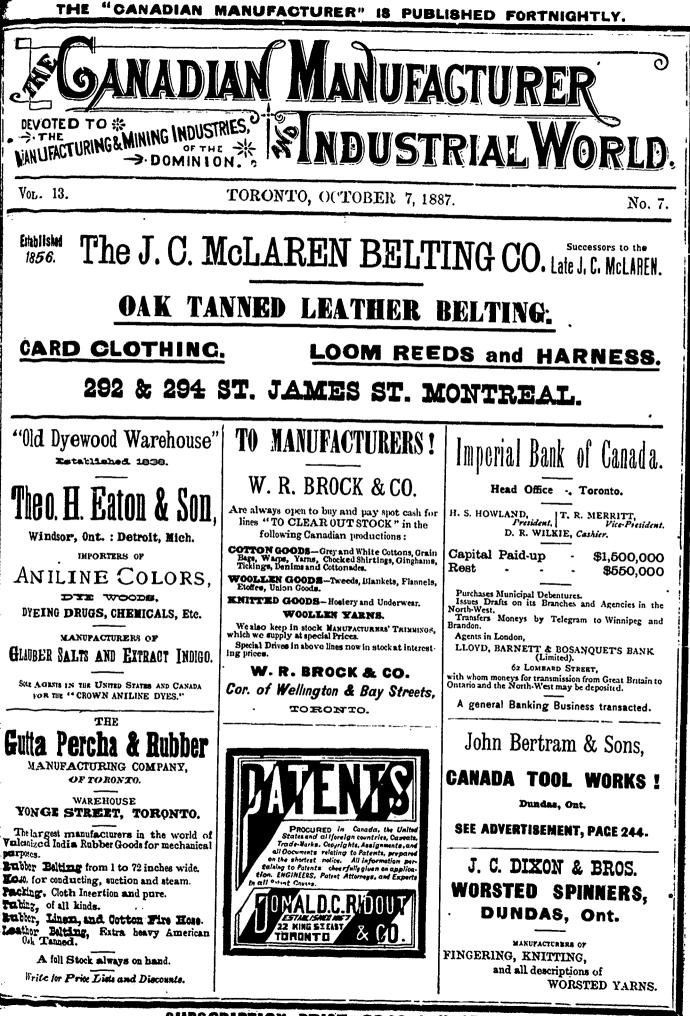
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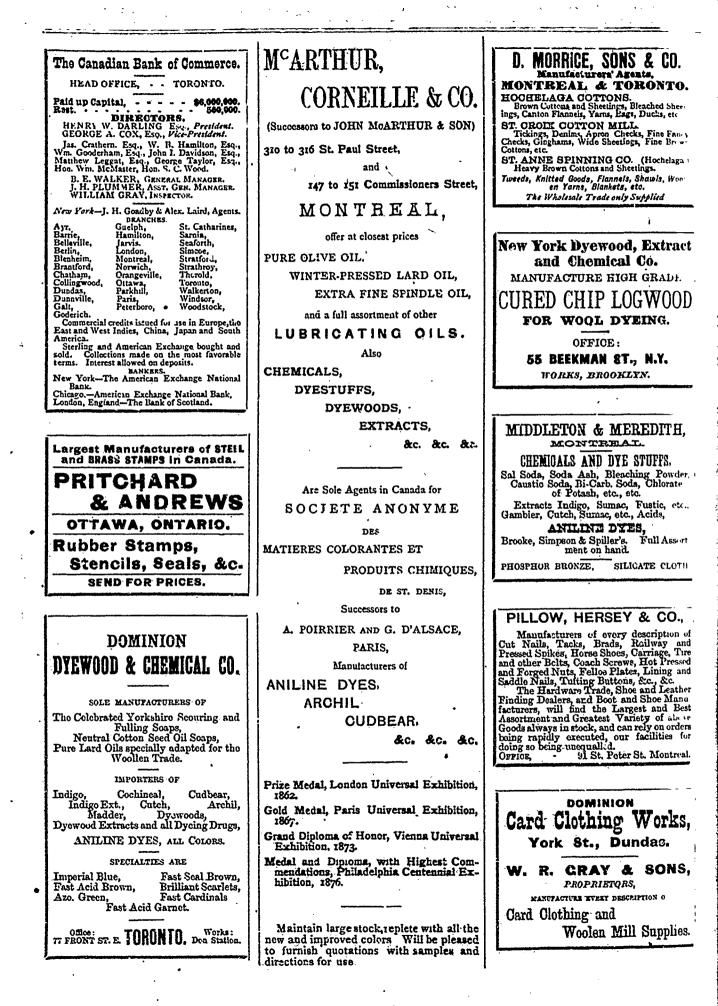
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### A GOOD BUSINESS OPENING--VAPOR STOVES.

As editorial under the above caption was published in the August 5th last issue of this journal. We showed that while it was but a few years ago that vapor stoves were first brought into use in the United States, the growth of the manufacture of the article had increased until now such stoves may be bought at retail anywhere in that country for from five to tifteen dollars each. We also allyded to the fact that the climate of Canada is very similar to that of Northern portions of the United States, and that there are several months in the vear when the heat in Canadian kitchens, where coal and wood would be in the United States under similar circumstances. We stated that all American kitchens are now equipped with vapor stoves while none are to be found in Canadian kitchens.

It is rather remarkable that this state of things should exist, and it is strange that neither Canadian nor American business enterprise has not before now established the manufacture of vapor stoves in Canada. The people here, with the exception of those who may have travelled in the United States and observed them there, do not know what vapor stoves are. While in the United States there are a score of concerns that are devoted entirely to the production of the article; and while of late years a great many of the manufacturers of coal and wood stoves carry full lines of vapor stoves, and have their names emblazoned conspicuously upon them ; we are not aware that even the first vapor stove has yet been made in Canada, nor that any manufacturer or dealer has ever placed the article in stock or attempted in any way to introduce it on the Canadian market. At a recent meeting of the American manufacturers of vapor stoves, held in Cleveland, O., it was reported that over one hundred thousand vapor stoves had been sold in that country during the previous year, valued at about \$2,000,000 ; that the value of patterns, tools and machinery employed in their manufacture was about \$240,000; and that the value of stocks of stoves on hand was about the same amount. A similar condition of the trade in Canada would imply an invest ment in the business of about \$20,000 and a yearly sale of more than 8,000 stoves, valued at more than \$160,000.

By which it will be seen that here is a large and valuable feld for manufacturing this line of goods, and that it is absolutely and entirely barren of occupation.

The manufacture of vapor stoves in the United States has increased so rapidly, and there are so many producers of the article, that a consolidation of their different interests is about being effected, the objects sought by the combination being, states that "The Canadian iron duties will fail to create any first, to control all patents affecting their construction, important rolling mills in the Dominion."

and thereby limit production ; second, to aggregate under one management all the skill employed in the various existing factories, and thus produce a more perfect stove, if possible, than has yet been made ; and third, to reduce expenses both of manufacti ring and selling, reducing the price to consumers without cutting down the margin of profit for the manufacturer. The Consolidated Vapor Stove Company own the patents essential in the manufacture of vapor stoves, and it is proposed that the new Consolidated Company purchase these patents, and thus hold the power to prevent other than their licensees from engaging in the manufacture of the article. The consolidation includes all the licensees of the Consolidated Vapor Stove Comstoves are used, is quite as oppressive and disagreeable as it pany, to wit, about every manufacturer in the United States, stock in the new company being assigned to them upon the basis of the value of their respective plants ; for stock on hand and for good will, a part of the plan including the closing of all the factories except a few of those most favorably located, and the establishment of distributing warehouses in important trade centres.

It is likely that Canadian patents have been granted on many of the inventions and improvements essential in the construction of vapor stoves, but the Canadian law requires that the patented article shall be manufactured in the Dominion, and this vast vapor stove monopoly in the United States cannot prevent the production of Canadian vapor stoves, even if they desired to do so. A demand could easily be created in Canada for vapor stoves, and a market that would consume \$160,000 or more worth of them yearly ought not to go long barren of so useful an article.

#### FACTS VS. FANCIES.

A FEW days ago the Toronto Mail printed the views of Mr. W. S. Cain, a member of the Imperial House of Commons, and a large iron master of Barrow-in-Furness, who had recently visited a couple of Canadian cities, upon the effects of our iron duties. Mr. Cain is reported as having said that "The new Canadian iron duties, although extremely heavy, will not be sufficient to create any important rolling mills within the Dominion. The first result of the duty on finished iron will be to drive the iron trade into the hands of a few capitalist dealers, squeezing out the small dealers and importers. Canada will continue to buy from England in increasing quantities at an increased price, and if any capitalist is fool enough to start extensive works in the Dominion, he will end in a first class collapse." The Mail's sensational head lines over the article

But the irony of events, oven as they are recorded in the Mail shows that both Mr. Cain, the British iron master, and the Mail, itself as a prognosticator of things that won't happen, are in error, for in the same issue of that paper it prints a telegram from Montreal to the effect that Messrs. Nettlefold and Steer, of Birmingham, England, had been making over tures to the Montreal authorities for the erection of extensive iron mills in that city, the only thing holding the scheme in abeyance seeming to be in obtaining satisfactory terms from the city authorities regarding the matter of taxation ; and it contained a half column account of a meeting that been held here in Toronto on the previous day by the mayor of the city and a number of gentlemen who are large local consumers of iron who want and will have an extensive iron rolling mill in Toronto.

The Nettlefold's, of Birmingham, England, are large con sumers of iron, and as manufacturers of hardware their name is known and their reputation established throughout the world. They are "capitalists" even according to Mr. Cain's definition of the word, and if they should see proper to establish large iron mills in Canada, as it seems they propose doing, it is not at all likely that the enterprize will end in a first class collapse. Neither is it probable that such a fate would await the Toronto rolling mill project, especially when such experienced heads and able financiers as have the matter in hand stand behind it. The opinion and money of such men as Mr. H. A. Massey, of the Massey Manufacturing Company ; Mr. Ostrander, of Cleveland, Ohio; Mr. T. D. Beddoc, of the Hamilton, Iron Forging Company ; Mr. James Worthington, of the Ontario Bolt Company, and many others are a guarantee of success, even against the carping and ill will of all the newspapers in Canada, which profess to believe that Commercial Union with the United States is our only salvation.

Mr. Cain, of Barrow-in-Furness, England, may not be aware of the fact that there are rolling mills and iron works already in existence in Canada, although, as the Mail says, he has recently visited Montreal and Quebec, but the Mail should not stultify itself nor deceive its readers by concealing its knowledge of the existence of quite a large number of such establishments, scattered all the way from Novo Scotia to Ontario-from St. John to Hamilton. If it doesn't know of the existence of these rolling mills, what it doesn't know regarding Canadian monufacturing industries would fill a great many books.

#### THE LABOR CONGRESS.

THE third annual session of the Canadian Trades and Labor Congress opened in Hamilton September 27th and was in session three days. It was a good representative assembly of the more intelligent portion of the laboring classes of the country, and much of the business transacted was of a practical and beneficial character. Of course there were many delegates present who made themselves conspicuous by their much speaking to impracticable resolutions, in which respect they resembled many in other deliberative bodies. Many of the resolutions that were passed foreshadowed legislation that should be had by both the Dominion and Frovincial governments, and which, if enacted into laws, would be of great with too many skilled mechanics, and thus depreciate the value

benefit not only to the laboring classes but to manufacturers and the community generally.

Among the resolutions which if crystalized into laws would probably result in much good were those which call upon the government to pass laws compelling all vessels to corry com petent crews ; to make it compulsory to have hulls and rigging properly inspected by competent men; to prevent the over loading of vessels ; that armed and uniformed private police, or detectives, be declared illegal ; that all railway companies be compelled to block all frogs, and make such other necessary improvements as will protect the lives of employees and passen gers, and that the neglect to do so be considered a criminal offence; for the encouragement of night schools; that the allowances now granted by provincial legislatures to univer sities and colleges be transferred to the public schools for the purpose of further promoting their efficiency and providing pupils with books free of charge; against the monopolizing of public lands by corporations and speculators ; against all prison labor when it may be brought into competition with free labor ; that the government shall not sell the services of convicts to contractors unless in such manner and at such prices that unfair competition with free labor will not result ; that it be re quired that some distinguishing mark be placed upon all prison made goods; that no property be exempt from taxation; against assisted emigration to this country; that landlords he placed on the same footing with other creditors. and that all engineers, or those having charge of steam engines be required to pass an examination, and their competency certified to be fore being allowed to take charge of any such engines.

These resolutions all point in the direction of needed legislation, and it is to be hoped that the wishes of the delegates and of labor organizations generally in these matters may be realized.

We would have been very glad to have recorded the fact that the congress had not done or attempted a great deal of pernicious work. But the anarchistic socialist was there, and mouthing jawsmiths, talking against time, occupied the attention of the congress to the exclusion of more profitable discussion.

A resolution was unanimously passed which embodied the fundamental principles of the Henry George theory regarding the ownership of land, the mover expressing the opinion that no man should have any more land than he could work by his individual exertions. This was a bad case of jawsmith. An entirely impracticable resolution was passed demanding that the patent laws should be so changed that when a patent is granted a royalty price should be f. ed, upon the payment of which any person should be allowed to manufacture the patented article. The government would have the right to abolish all patent laws if it so desired, but once having granted a patent to an invention, such patent becomes his individual personal property, and the government would not have any right to compel him to sell the whole or any part of it any more than it would to compel him to sell his horse or cow against his will. A resolution asking that the public instruction of youths be enlarged so as to include the establishment of institutions adapted to instruction in the mechanical arts was objected to on the ground that it would flood the labor market

of the labor of those already skilled. This, as will be observed, is the very worse kind of aristocracy, the desire being to keep the many in ignorance for the exclusive benefit of the few. A resolution deprecating the "spoils system," and demanding that "all employes of the government be hired on their respective merits," was exceedingly inconsistent. Labor organizations when dealing with private individuals employing labor insist that employes be not "hired on their respective merits," but taken on compulsion on terms that give the same wages to slouches and jacklegs as are given to the best mechanics. But consistency is not insisted on nor observed on such occasions. A protest was entered against government employes being allowed to work for private individuals because their doing so would be "competing in the labor market" is another blow at poor men who would supplement their income by doing odd jobs in spare hours.

Considering the almost innumerable demands the congress made upon the government to intervene in almost every possible transaction that can occur between employed and their enemies and oppressors, the employers, one might suppose that they were no more competent to manage even the commonest affairs of every day life than a parcel of suckling children. Their ideas of manhood seem rather to lean in the direction of revolution, anarchy, and nihilism. The working men as a class are all right, and if they would discern between the brainy men among them, whose advice is good and should be followed, and the jawsmiths who force themselves upon their attention, and who try to create the belief that braying is argument, they would be much more likely to obtain the reforms they need.

#### NEWBURGH, ONT.

THE fire which devastated the town of Newburgh, Ont. just a month age did not spare a single place of business except the few factories located there. Newburgh is situated on the Napance river, seven miles north-cast of the town of Napance. Just above the town the river divides into two streams, which are again united just below the town. There is also a canal extending along one side of the island. The Napanee river at this place affords a most valuable aggregation of water power, and there are no fewer than sixteen good water privileges available. One and a half miles further up stream is a saw mill, a grist mill, and Thompson's paper mill. In Newburgh is another paper mill; and less than two miles down stream is still another paper mill, owned by the Napanee Paper Mills Company. Several of the best of the water privileges here alluded to are now offered for sale at very low prices. One, at the lower end of the island, has three large stone buildings standing upon it, and it possesses all the water power in both branches of the river. The Napance, Tamworth and Quebec Railway, controlled by the Rathbun Company, of Deseronto, passes within a few yards of the river and quite through the "wn of Newburgh, and connects with the Grand Trunk Road at that place. Ultimately this road will also connect with the Canadian Pacific Road. Already many new buildings are being erected in the town, and, Phoenix like, it is rapidly arising from its ashes. We have given this brief sketch of Newburgh and its surroundings with a view to bringing its they are obnoxious to them.

advantages as a manufacturing point to the attention of those proposing investments in that direction. The local authorities and the people generally are prepared to offer the most liberal terms to any who may desire to avail themselves of the fine natural and other advantages of the place.

#### JUSTICE VS. TYRANNY.

A CASE growing out of the labor troubles in New York last Spring was decided in Judge Barrett's court in that city last week which brings into strong contrast the ethics of justice as against the ethics of tyranny. Judge Barrett's decision fixes a distinct and well defined limit to the rights of organized labor, and sets forth the character of the offence in law when those rights are overstepped. The facts of the case are that the workmen in a shoe factory were ordered out because the firm refused to discharge a trusted and competent foreman who was not a knight ; and that a non-union foreman had discharged a workman who was a knight, for dishonesty, the firm refusing to take back the dishonest knight and discharge the non-union foreman on the demand of the Knights of Labor. In this latter case the firm, after having their factory closed for a month, gave in and informed their old foreman that he would have to go. The man then obtained a job in Baltimore, but was driven from there also, and has been out of employment ever since. The firm first alluded to, representing the shoe manufacturers of the city generally, caused the arrest of the committee of knights who had interfered with their business, and these were all placed under bonds for their appearance at court except their chief, who preferred to go to prison where he remained long enough for his lawyers to institute habeas corpus proceedings, upon which the test case just decided by Judge Barrett was based. His lawers urged on his behalf that the law justified all that the knights had done when it exempted strikes from the list of misdemeanors. The Judge, however, took an opposite view, and stated that the law applied only to strikes for wages, and that the offence charged was not of this description. He said that if what the knights claimed was tenable, labor organizations rather than the courts would be the judges of violations of the law, and there would be danger of their using the law, as they had attempted to do in this case, as a cloak to cover their vindictive designs. It was not the intent of legislation to turn an engine of protection inte one of oppression. The offence in this case was intended not only as an injury to trade, but as a preventive against the exercise of his lawful calling by a citizen, and that the offence complained of was an unlawful conspiracy.

The case of Buscombe in Hamilton is an almost exact parallel, for according to the decision of the New York Judge the man Gibson and the balance of the committee of the Labor Union, of which he was chief spokesman, who went before the authorities and demanded the discharge of Buscombe, were guilty of conspiracy, and should be treated as conspirators. The law clearly acknowledges the right of workmen to strike and quit work when they see proper, but it does not countenance or permit the strikers or any acting for them to conspire to drive other workmen from their occupation merely because they are obnoxious to them.

#### LOCOMOTIVE ENGINEERS.

A UNION meeting of the Brotherhood of Locomotive Engineers was held in Boston, Mass., a few days ago for the purpose of expounding the principles of the order and inducing those outside of it to join. Grand Chief Engineer Arthur spoke of the beneficial features of the order and how it aimed to organize the men for mutual protection, and to obtain for the roads better men and a higher standard of work. It aimed, he said, to secure sobriety among its members above all things, and, although it did not claim to be, was about as good a temperance society as there was in existence. Many a man had been stopped in his downward career by its influences, kept in his position, and made a sober man. In regard to its insurance department he urged every brother to avail himself of its opportunities. The brotherhood had already paid out \$2,159,-000 to widows and orphans. In regard to the business feature of the order he said that although at first regarded with distrust by railway managers it was now approved by them, and he had not met one in ten years who seriously opposed it. On every road where the brotherhood is organized there was a Grievance Committee to which all the grievances of the men were made known. It ought to be composed of cool-headed men and those longest in the service of the road and known to the officials. It was the duty of this committee to lay a grievance, if it was considered a just one, before the officials of the road, starting with the lowest and taking it in turn, if not redressed, from one to the next highest, until the General Manager was reached. If he failed to settle the difficulty the Grand Chief Engineer was sent for, and he seldom failed to bring about an amicable adjustment. Strikes were to be discouraged, for there were no cases when the parties could be brought together that a settlement could not be agreed upon. In closing he urged the brothers to be honest, be just and be true to their employers and they would not fail to secure suitable recognition.

THE Hamilton Evening Times of September 28th says edi torially that "Mr. Cain, of England, has just reported that there is no likelihood of the latest tariff changes causing the establishment of smelting works in Canada." If this informa. tion is based upon a special cablegram to the Toronto Mail, published on the morning of that day, as is evidently the fact, the Times mendaciously perverts the text and meaning of the Mails report of what Mr. Cain actually said. According to the Mail Mr. Cain said that "The Canadian iron duties will not be sufficient to create any important rolling mills within the L minion ;" and "If any capitalist is fool enough to start extensive works in the Dominion he will end in a first-class collapse." No reference whatever was made to " the establishment of smelting works," the contention being as to rolling mills. Mr. Cain is probably an ignoramus regarding the existing iron manufacturing plant in Canada, but the Times cannot plead such an excuse, for, in the editorial from which we have quoted, it speaks of the rolling mills that it knows exist in its own city. Its desire was to have an ungenerous fling at an interest that gives employment to large capital and a great number of skilled workmen in Hamilton and elsewhere in Canada; and to enable it to do so, and to express the hope that no smelting Trade Review.

works might be established in Canada, "if the result would be to fleece consumers as unmercifully as they appear to be fleeced in the other connection," meaning by the rolling mill people, felt compelled to pervert Mr. Cain's language. The success of a cause must be very doubtful indeed when it depends upon falsehood and mendacity for support.

THE commercial unionists, tariff annihilationists, anarchists, and labor reformers had a joyful reunion in Hamilton last week. In addition to the transactions had by the Labor Congress, there was a demonstration at the Fair Grounds, at which a speaker kindly informed the audience that they need have no fear of dynamite or anything of that sort, the evident impression on his mind being that the average citizen, in view of recent events, might reasonably connect the demonstration with such bomb-throwing as last year in Chicago sent a number of officers of the law into eternity. The speaker said that it was proposed to bring about many desired reforms by constitutional means, but that the millenium could not be looked for until the present land laws were abolished. Another speaker, a jawsmith by profession and an importation from a foreign country, informed his hearers that the wage system is murdering more people than all that strikes and agitations could ever do, and that those who upheld the present system favored murder. He didn't explain how strikes and agitations murder people, nor how those who give employment to labor are murderers or "favor murder." He also stated that the banker is a worse robber than any fakir;" that "a huge system of robbery is found in protective tariffs;" and that he is in favor of Commercial Union. Referring to the forthcoming execution of the Chicago anarchists, this foreigner informed his Canadian audience that these men were no worse than those who deal in the necessaries of life for a profit, as though all kinds of merchandise are not "necessaries of life," and that it is perfectly fair and legitimate to deal in them for profit. The nihilistic utterances of this man went unrebuked, even when he denounced the courts which tried, convicted and condemned the Chicago anarchists as being under the influence of capitalists and hostile to labor.

THE Industrial News, the labor organ at Winnipeg, has ceased to exist. It has joined the long caravan. Sic transit.

WE are informed that about the 1st of January next Messis Geo. F. Haworth & Co. will have in operation, n Toronto, one of the best appointed leather belt factories in Canada.

The Trader, of Toronto, with its September number entered upon the ninth year of its existence. The Trader is one of our most valued and sprightly contemporaries, and we congratulate it upon its longevity and success. It is regarded as a truthful and correct exponent of the jewelry trade of the Dominion, and the high plane of journalism upon which it is planted, and the excellence of its mechanical get up commend it to the craft.

Ir appears that the recent criticisms of the Bethlehem Iron Company in connection with their Government gun and armor contracts had really no foundation in fact. Instead of the work being done ostensibly by the company named but in reality by a French finm. Schneider & Co., who have temporarily transferred their plant and workmen to American soil, the fact is, no portion of the Creusot plant, or capital, or muscle will be used in the manufacture of ar mor-plate and gun forgings at Bethlehem. An arrangement was made for such aid, if needed, but the work will be done entirely in this country and by American capital and labor.—Clereland Iron Trade Review.



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MR. FREDERIC NICHOLLS is Secretary of The Canadian Manufacturers' Association, The Woolen Manufacturers' Association, and

The Tanners' Association.

THE CANADIAN MANUFACTURER,

6 Wellington Street West, Toronto,

**EST** Any association of manufacturers who may desire to hold meetings for organiza-tion or other purposes, are invited to avail themselves of the meeting room adjoining the office of the CANADIAN MANUFACTURER.

THE Cordage Manufacturers' Association of Canada held their regular annual meeting at St. L.wrence Hall, Montreal, September 27th and 28th.

It is wired from London that the Canadian Pacific Railroad Company will have built immediately for their Pacific Ocean mail service three steamers which will have an average speed of fifteen knots an hour, and capable of attaining eighteen knots.

In the recent mouth contest in Hamilton, according to the Spectator, the speed and staying qualities of the contesting jawsmiths were awarded as follows : first to Lansing, Michigan ; second to Toronto, and third to Hamilton. The Spectator must be prejudiced against Toronto.

MR. THOMAS COWAN, president of the Canadian Manufacturer's Association, and the business head of the Galt (Ont.) Engine and Machine Works, has been appointed postmaster at Galt. No better choice could have been made, and the people of Galt are to be congratulated upon the happy selection.

A WINNIPEG merchant has received enquiries from a large brewing concern in England who want a million bushels of Canadian barley. Now, as there is no duty on barley entering England, and as one English brewer alone wants a million bushels of it, why shouldn't Canada send its barley to the English market?

THE Mayor of Argonia, Kansas, gave birth to a fine boy a few days ago, which is said to be the first instanco known in the history of the world where the mayor of a town has made such a record. Speaking of this our knowledgeable contemporary the St. John Globe informs its readers that "The mayor of Argonia is a woman." Wonderful! A man wouldn't do such a thing.

It is said that Sam Small, the evangelist, has consented to meet a Toronto labor orator in debate upon the question whether the average Knights of Labor are what Mr. Small said they were in a sermon recently preached in this city. The struggle will be between two master workmen of Jawsmith Assembly, and will exemplify the black gum versus streak lightning phenomena.

On DIT-that a gentleman who is a partner of Mr. Joseph Chamberlain, and interested with him in the manufacture of screws in Birmingham, England, was recently in Toronto inspecting the facilities offered by this city for the establishment of a Canadian branch of the Birmingham factory. The gentleman alluded to has been examining the available sites in Mont real, and it has been announced that a site at Hochelaga, near that city has been or will likely be chosen.

QUITE an "interesting" reply has been received by a Sheffield (England) manufacturer from his agent in Canada, from whom he made inquiries as to the condition of the file trade in the Dominion. The suggestive answer is. "The demand for files here is not nearly so great latterly, as the native article is rapidly superseding the imported one. Under the new tariff manufacturers import their steel free of duty, while imported files pay 35 per cent. This brings them in too dear, except for special favorite brands."

THOSE who pretend to be journalists, or who aspire to attain the proud distinction of being editors of respectable journals should bear in mind a few salient facts. They should remember that abuse is not argument; all attempts to display a profound acquaintance with things with which they are not familiar, and efforts to depreciate the knowledge, ability and sincerity of others, reflect upon themselves and place them in very unenviable light, and that no man can be a blackguard and a gentleman at the same time.

The benighted people of Toronto are cordially invited to come to Hamilton that they may see what a genuine agricultural, horticultural, pomological, mechanical, artistic, and equestrian exhibition is like. It is quite different from an aggregation of penny-grab side shows.—Ilamilton Times.

WHY don't "the benighted people" of Hamilton patronize their own multi-named exhibition? The newspapers of that town tells of bare walls and vacant spaces painful to behold. Perhaps the *Times* will attribute the circumstances either to Sir John or the N.P.—perhaps both. The Toronto exhibition was quite different from the Hamilton aggregation.

SIXTY-THREE salt manufacturing companies --eleven in Pennsylvania, nine in New York, thirty in Michigan, and thirteen in Ohio, have pooled their business and formed themselves into a mammoth concern to be known as the National Salt Union. The object of the combination is said to be mutual protection and to regulate prices. If any outsider should attempt to sell salt in the United States he is to be incontinently squelched. This reminds us of the Hamilton combination known as the Labor Union and its threat to put a stop to all bricklaying work in that city unless a poor laboring man there named Buscombe was discharged from his job working on sewers.

THE Peterboro' Town Council have appointed a committee to report upon the best means of advertising the town as an industrial and manufacturing centre. This is sense. If Peterboro' is adapted to manufacturing, judicious advertising will not fail to bring its reward. The resolution should be followed up by a vote of censure upon the N.P.—*Toronto Globe.* It is an exhibition of "sense" to advertise the town as an industrial and manufacturing centre, but what sense, pray, would be exhibited in passing a "vote of censure" upon the policy which has resulted in making the town the industrial and manufacturing center that it is ? The suggestion of the *Globe* will not be accepted.

It is inconsistent in the Anti-Poverty party who claim that all the land is the inalienable birthright of the people, to desire to sequester and appropriate those portions of the land that are already built upon and occupied when they can have all the land that they could possibly and reasonably want simply by going to the public domains in the far west and accepting homesteads from the government. But this would involve personal labor and inconvenience to them, and that is just what they don't want. Their orators, editors and journalists tell their dupes that they must have a division of all the wealth that is in sight, and that these divisions must be of frequent occurrence. But none of them desire any "birthright" that involves personal labor.

THE belt manufacturers of the United States met m convention a few days ago in the city of New York. The object of the meeting was to ascertain what could be done m order to improve the condition of the belt trade, and whether better prices could be obtained. The movement was inaugurated by such leading houses as Fayerweather & Ladew, Jewell Belting Co., Page Belting Co., James Davis Belt Co., I. B. Williams & Son, Weatherhead, Thompson & Co., H. L. Fairbrother & Co., New York Leather Belting Co., Alexander Bros., and Charles A. Schieren & Co. The general notice to the trade was signed by the above prominent firms, which are the largest in this line in the country. It is claimed that a necessity existed demanding some action to raise the status of prices and to enable the manufacturers to produce goods without loss.

MR. A. P. MACDONALD, of Toronto, the contractor who built the Tay Canal, which was completed last week, in a speech made at Perth, Ont., at a kanquet tendered him by the citizens there over the event, said that the canal would certainly be a paying concern if it was extended eight miles to Christie's Lake. It was estimated that some 25,000,000 tons of the best iron ore in the Dominion was in the immediate neighborhood of that lake, and that its shipment would furnish remunerative business for the canal. Touching upon the question of Commercial Union, Mr. Macdonald said that in his opinion if it were to come about there would not be a single Canadian engaged in manufacturing five years after. All the manufacturing would be in the hands of Americans. Commer cial Union would mean that the American people would rule us, and Canadians would become hewers of wood and drawers of water for the Americans.

ON June 25th last the Barrow-in-Furness Board of Trade transmitted a memorial to the British Colonial office in which the memorialists showed that as the Canadian government intended to increase the import duties on iron and steel they were of the opinion that doing so would prove highly detrimental to the iron and steel trade of Great Britain, and would materially affect the town of Barrow in-Furness and the districts which are largely dependent on the iron and steel in dustry. A few days ago the Toronto *Mail* published the views of a Mr. Cain, M.P. for Barrow-in-Furness in which he expressed the opinion that the Canadian tariff would not lead to the establishment of any iron works in this country, and that

any capitalist fool enough to start any such would "end in a first-class collapse." The collapsing may be on the part of Mr. Cain and his Barrow-in-Furness iron and steel works, but certainly not of any such works in Canada.

A COUPLE of weeks ago, on the day on which the largest and most formidable iron clad war ship in the British navy was launched, a successful test of Lieutenant Zalinski's new dynamito gun was made at Fort Lafayette, in New York harbor The test was made in the presence of the Secretary of the Navy and other United States officials and officers, and representatives of the Norwegian, Spanish, French, Danish, Swedish and Japanese governments. The target was an eightyton schooner, anchored at a distance of one and one fifth miles from the firing point, and when the exhibition was finished she was reduced to slivers that floated away on the tide. The gun used was 60 feet long, of 8-inch bore, carrying a projectile containing 50 pounds of dynamite, with an initial force of 600 pounds to the square inch. Six shots were fired, two of which struck the vessel, tearing her all to pieces. Lieut. Zalinski was congratulated by Secretary Whitney. Another gun is being constructed, which will hurl 600 pounds of dynamite at a charge.

THE Trades and Labor Congress in session in Hamilton last week adopted Mr. Jury's resolution in favor of the adoption of the George system of taxation, and the Hamilton Times champions the doctrine. The George system of taxation involves the abolition of all custom duties upon imports, whether imposed for protection or revenue, and the collection of public revenues by a tax on land values. The Times says that the speeches made in support contained no mystification on the subject; that all present understood what the resolution meant; that it was adopted unanimously, and th t the workingmen are not going to be any longer fooled by the present methods of collecting revenues. Likes to the like. We are now prepared to see the Times denouncing the courts of Illinois anent the conviction and sentence of the bombthrowing Anarchists. Speaking of the passage of this resolution the Spectator says :- "And so the Labor Congress has decided that Canada shall have the Georgian system of taxation. Of course this decision is not final: it will have to be confirmed by Parliament before Georgeism becomes the law of the land. As there are several people in this country who do not like the system, it is to be hoped that the labor people will not use their 'brute majority' in the legislative houses to force the new law into operation at once."

THERE is a legend current in some parts of the United States that a Fool Killer, named Jesse Jone. visits the country at stated intervals and kills off all the fools to be found. It is a big contract he has on hand, and we presume that he doesn't have time to do much except to attend strictly to his business. It is evident that he has not visited Canada recently, for we find the following in the Port Hope Guide :-

"A sewing machine factory at Fergus, after standing idle for a long period, has at last been sold -building and machinery included—for the paltry sum of \$2,500. It will be used as a storehouse for eggs, intended for shipment to the United as a storehouse for eggs, intended for shipment to the United \$225,000. The strike at Salem and Peabody, Mass., entailed a loss of \$3,000,000 in wages. Lessor strikes bringing up the total. machines in Canada decreases, facilities for the extension of Shoe and Leather Reporter.

the egg trade are on the increase. No thanks to the men who, by the imposition of unnecessarily high taxes, have handicapped both industries.

An old proverb saith that "Fools build houses and wise men live in them," which may be modified so as to apply to some who embark in the manufacture of sewing machines. But it is not a fact that "the manufacture of sewing machines in Canada decreases , ' and it is not true that the imposition of tariff duties handicaps either the manufacture of sewing machines or "the extension of the egg trade." Eggs are not affected by any tariff duty whatever.

An important meeting was held in Toronto last week by a number of local consumers of finished iron, and others interested in the iron trade, who propose to establish rolling mills in this city. Among those present were Messrs. H. A. Massey, of the Massey Manufacturing Company; John Ostrander, a capitalist, of Cleveland, O. ; Thos. D. Beddoe, of the Hamilton Iron Forging Co., Hamilton ; J. M. Loeser, of the Toronto Mill Stock and Metal Co., James Worthington, of the Ontario Bolt Works, Toronto, J. Aikenhead, of Aikenhead & Crombie; Leo Frankel, of Messrs. Frankel Bros. ; John Forster and Mayor Howland. Mr. Worthington was chairman of the meeting, and Mr. Loeser secretary. It was stated that the city would give a a long lease at a nominal rent of any land possessed by the corporation for the purpose of establishing the mills ; and that the total cost of erecting mills with capacity to produce sixty tons of finished iron per day would be about \$66,000. Upon a suggestion being made that there were rolling mills enough in Canada to supply all current demands for iron, and that the proposed works might encounter serious opposition, Mr. Massey said that he, for one, was determined to see such a mill in operation in this city-that there was no doubt that under the existing duties on iron and steel a rolling mill here would be a profitable investment. Such goods could be manufactured here cheaper than they could be imported. Mr. Worthington said, "We are bound to have a mill in Toronto." A committee was appointed to gather all necessary information relating to the scheme, to report to a subsequent meeting to be held at an early day.

MR. JAMES F. HOBART, of Boston, Mass., has assumed the editorial management of the Manufacturer's Guzette, of that city. Mr. Hobart is well known as a writer on mechanical and kindred subjects, and his accession to the editorial chair of our contemporary cannot fail to hold it in the front rank of trade journalism, where it has long been conspicuous.

REGARDING the Central Fair recently held in Hamilton, the Spectator of that city says : One thing that specially strikes the visitor is the display of manufactured goods of descriptions new to Canada. On every hand surprise is felt that this, that or the other article is of home production. Advocates of the National Policy will find many arguments at the fair.

MR. CHARLES FRANCIS ADAMS, in a letter to the Brotherhood of Locomotive Engineers, suggests that in the case of railroad employees there should be, after a term of probation, an entrance into a permanent service, in which there should be regular promotion and stated increase of pay as the period of service increases, and a pension upon disability or superannuation.

STRIKES in the slow trade during the last year have cost in wages from \$5,000,000 to \$6,000,000 Nearly half this sum is said to have been lost in the five months' strike in Worcester county, Mass. The Wilmington strike of morocco workers lasted seven months and cost

PEOPLE who don't know what a toboggan slide is can get a pretty mission can readily be seen by any business man. Prof. Elisha accurate idea by dropping a banana skin at the head of the stairs Gray, of telephone fame, and who learned the carpenter trade in and then stepping on it.

LAST year Pennsylvania produced 73,000,000 tons of coal, valued at \$93,000,000. This exceeds the value of all the gold and silver mined in the United States.

FIFTY THOUSAND tons of soot are taken from the chimneys of London annually. It is valued at two hundred thousand dollars, and is used for fortilizing purposes.

A LARGE quantity of wild strawberry leaves are gathered annually in Uxbridge township and shipped to Toronto, where they are used in the manufacture of a medicine known as extract of wild strawberry .-- Oshawa Vindicator.

THE Galt Reporter, remarking upon the many resolutions passed by the Labor Congress recently in session at Hamilton, says : "Of all those who were present, we doubt if there is one who takes his coat off once a month unless when he goes to bed.'

PRESTON claim to have 514 people working in its factories, which is an excellent showing for the size of the place. Any one who can remember the condition of Preston twenty-five years ago can have some idea of what the National Policy and factories will do for a place. -Berlin News.

BANGOR, Maine, has a new enterprise. Every mill on the river wastes great quantities of saw-dust. It has not been available for shipping because of its bulk. Now a hydraulic press has been invented to press the saw-dust and reduce its bulk some 75 per cent. and in this shape it can be easily handled.

THE number of patents issued by the Department of Agriculture during the month of September was 147, as compared with 226 in the corresponding period of last year. The receipts in Patent office fees last month reached \$6,358. In the same time last year they were only \$5,793. The increase is attributable to activity in the registration of trade marks and designs.

SIR I. LOWTHIAN BELL, in a speech recently delivered, reports that the Hon. C. A. Parsons, of the firm of Clark, Chapman & Parsons, of Gateshead, has succeeded in constructing an exceedingly ingenious engine driven by steam, which, it is said, with a very moderate consumption of coal, makes 10,000 revolutions in the minute, and can work up to the astounding speed of 30,000 revolutions.

A wer silk handkerchief tied over the eyes and nose will make breathing possible in the midst of much smoke, and a blanket wetted and wrapped around the body will enable a person to pass through a sheet of flame in comparative safety. Should a lady's dress catch fire, let the wearer at once lie down; rolling may ex-tinguish the fire, but if not, anything, woolen preferred, wrapped tightly around will effect the desired purpose.

A CANADIAN journal has taken a vote among its readers on the question of annexation to the United States. Out of nearly a thousand answers over seven hundred oppose the step while only about two hundred favor it. Votes taken on this side of the line would probably give similar results. Unt decisive majorities in both countries favor it a union is quite out of the question. It is an issue of years, of generations.—Philadelphia North American.

It is estimated that there are 5,000,000 or more farmers in the United States who own their own farms. During last year 9,000,000 acres of public lands were taken up by homestead entries, and there are many millions more to be taken up. We wonder if Mr. Pow-derly and Mr. George can convert this vast "anti-poverty" army to their way of doing things? The "walking delegate" is losing his hold on the working rank and tile; they think it is time he got back to honest work.

A SYNDICATE of Detroit capitalists has been formed for the pur-pose of supplying stored electricity for house-lighting, and a practical demonstration has shown that the battery it is proposed to use will operate twenty-six sixteen-candle power lamps for twentyfour hours, and show at the end of that time no visible diminution of power upon the ampere. It is believed at the end of that time that sufficient energy to light twelve lamps for five hours will remain. The expectation is that one charging of the battery will light the average house for a week.

"TELANTOGRAPH" is the name of a new electrical instrument which may become of great importance in the commercial world. By this device a fac simile of a written message can be sent to any distance, the exact copy being reproduced at the other end of the line the moment of its sending. For sending orders in financial and commercial transactions the desirablility of such a means of trans- crete were used in its construction.

Brownsville, Pa., just before the war, is the inventor.

The gas produced by a new process, which has been in use at the saw works of Henry Disston's Sons, Tacony, Pa., gives promise of being a strong competitor with natural gas. A company has been organized in Philadelphia to buy out one of the gas companies which is new computing that situ for the purpose of the gas companies which is now supplying that city, for the purpose of furnishing the new gas for manufacturing and heating purposes. If the claims of the company prove to be well founded the process must lead to great changes in many industries, as the gas can be furnished at less than one-half the cost of coal gas.—Stores and Hardware.

THERE are a dozen or more men in this country whose million number more than a score. Of these we are not able to recall one who made his money by running a factory or by the "wholesale robbery of the people through the device of a protective tariff" not one. The big millionaires made their piles by stock speculations, operating in transportation lines, dealing in foreign wares, or in general commerce. This single fact is a sufficient answer to all the rubbish that is uttered about the "robber barons," "taxing the many to enrich the few," etc.—*Chicago Inter-Ocean*.

AT Auburn, Maine, is a novelty in the shape of a steam wagon, having all the appearance of a common Concord wagon, with the exception that a part of the boiler and its covering will show above the body of the wagon. All the motive power is concealed under the flooring. The power is furnished by two small engines of about three-horse power ; the boiler is made from iron pipe in spiral form ; the wagon body contains two seats, easily holding three each. A small tank for holding water is placed in the forward end of the body in a place especially adapted for it, and a small bunker for coal on the side and end.

It is a matter for local congratulation that Philadelphia, the second city in the country, makes so poor a showing for the ad-herents of Henry George. The gospel of land community which he teaches, finds few supporters in a public largely composed of property owners. The building association systems, which have been so firmly rooted in Philadelphia for half a century, have provided our thrifty mechanics with the means of acquiring their own homes, and the theories of the Georgites have no allurements for those who possess homes. The homeless and the houseless are the material with which to rear the system of vagabondage par excel lence .-- Philadelphia Industrial Review.

THE interstate law is placing the United States Pacific railways at a disadvantage, compared with the Canadian Pacific. The Canadian line has prepared a schedule of passenger and freight rates from eastern frontier stations to the United States Pacific coasts, which is much lower than the southern railways can adopt. Passengers can go from New York to Montreal and thence to San Fran-cisco, cheaper than by United States lines from New York to San Francisco. The long and short haul clauses make it impossible for the losing lines to cut rates, and they have the fun of seeing goods and persons carried from United States Atlantic ports to their Decision for the court of the function of the second states and the states and the states at the state of Pacific coast over Canadian territory.

A WORKMAN in Savoni & Co.'s candy factory, in San Francisco, recently failed to put in his appearance at his work, and the proprietors, to prevent delay, substituted another man in his place, whereupon his "helpers" refused to work and were discharged. This led to a strike being ordered by the Candy Makers' Umon, and now Savoni & Co. are filling their factory with non-union labor. A few days ago the moulders in the Michigan Malleable Iron Works, at Detroit, struck against the taking in of a new apprentice and the works were closed. The men afterwards called on the superintendent and offered to resume work if the boy was discharged. The offer was declined, and now the works are being operated with non-union men.

THE new Tay bridge at Dundee, Scotland, built to replace that destroyed in 1879 mage at Dandee, Scotland, out to replace that destroyed in 1879, was begun in 1882, and formally opened for travel in June of this year, during the Queen's Jubilee. The following figures will give some idea of its wonderful dimensions: It is 3,450 yards in length, and consists of 85 spans, the longest of which was an 2025 four mating mean in the following figures with the second s measure 227 feet, resting upon piers formed of six massive iron columns, which in turn rest upon concrete and masonry made impervious to water. It height above the water is 77 feet in the centre, 66 feet at the southern and 16 feet at the northern or Fife terminus. The flooring is of steel, heavily ballasted, and the sides are braced to withstand a lateral wind pressure of 50 pounds to the square foot. Ninetcen thousand tons of iron, 3,500 tons of steel, 2,500 tons of cast iron, 10,000,000 bricks and 70,000 tons of con-

Oct. 7, 1887.

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Our readers all know that the Illustrated London News is the finest paper of the kind in the world, and is constantly presenting its readers with beautiful illustrations of many of the most important and interesting events that transpire in all countries. Published in London at a high price, it is entirely duplicated in its American edition published in New York, the price of which is only \$4 a year, or ten cents a copy, to be had at all bookstores and news stands, and thus within the reach of all. It should be in every family

WHETHER the capital execution of criminals is or is not a measure necessary for the defense of the community may be an open question : with regard to the barbarousness of the method of doing malefactors to death by strangulation, there can be but one opinion. It is indeed a brutal, and in very many instances a bungling per-formance. "Scientific Methods of Capital Execution," a treatise by J. Mount Bleyer, M.D., published by J. Fitzgerald, 24 East 4th street, New York, shows how a capital sentence may be exe-ented "decently and morder," and without shocking the humane sentiments of the community, by myoking the aid of electricity, or by the administration of sundry chemical agents, as morphia, prussic acid, chloroform, etc.

THE Canadian patent law enacts that the importation into Canada of goods protected by a Canadian patent, after the expiration of one year from its date, shall void the patent. The Commissioner of Patents, however, has power to grant, upon petition filed before the expiration of the year, further time, not exceeding one year, within which to import the goods. It is the practice of the office to grant not more than six months at a time. The law also requires that Canadian patents must be put in operation within two years of their date on pain of voiding the grant, but it empowers the Commissioner of Patents to extend the time upon petition filed before the expiration of the two years. This privilege is used somewhat extensively, a year being generally granted upon one petition.

THE increase of duty on linen collars, cuffs and shirt fronts affects more the American than the English imports. In 1881 our imports of these goods were \$70,431, of which \$53,840 were from the States, the greater part of the balance being from England, The imports remained steady for three or four years, being in 1884, \$80,721, of which \$49,923 were from the States ; but in 1886 they increased to \$123,943, of which \$80,381 were American goods. The importations are chiefly in the better grades of goods. In increasing the duty on shirts, Sir Charles Tupper said he had two objects . on e is to pre vent undervaluation, and the other is to prevent the market being over-borne by prison-labour, the products of which are brought in from the United States. The shirt duty also chiefly affects the im-portation of the dearer class of American goods. Canadian Journal of Fabrics.

THE Rev. Samuel Small has written a letter of explanation which he ought to explain. He says that while in Toronto he denounced only professional labor reformers, but who are they l Here he stops short. How are we to distinguish the "thug " and the " jawsmith " from the " honest advocate of labor l" Mr. Small evades the point by talking about what he might have said instead of what he ought to have said, or did say. You can generally judge the size of a man by the size of the hole he crawls out of. In this case the hole is small. Toronto has no further use for the Reverend Samuel Small. -Toronto World. Mr. Small made his demunciations of labor jaw smiths previous to the recent labor congress held in Hamilton, from which it is clearly to be seen that he is a prophet. He evidently anned his remarks at the participants in the mouth tournaments which occurred there.

THE convict contract labor system of New York, abolished by statuto in 1883, has gone out of existence. The benefit it was hoped free labor would gain is not apparent, however, for the prison authorities at Sing Sing have purchased the plants of the manufacturers of shoes and will keep 400 convicts busy turning out foot gear, which will be sold at prices below the cost of production where free labor is employed. Four hundred convicts have been employed in the manufacture of stoves on State account, and the number is soon to be increased to 500. Just where outside or free labor is to profit by the change it is difficult to discover, for the State capital employed does not seek a return on the investment, and conse-quently will undersell the productions of private capital. The making of State capital a rival of private capital is a result not anticipated by the advocates of the abolition of the convict contract labor system. - Industrial Gazette.

Ar the present time there are more 140,000 miles of main track of railroads in constant use in the United States. Their gross carnings this year will amount to \$\$00,000,000. In the present calendar year they will carry 400,000,000 passengers and move at least 500,. Cobden's assurance that England's example was the strength of the 000,000 tons of freight. The entire capital stock and funded debt Protectionist policy, and that her adoption of Free Trade would

of these railroads equal, if they do not exceed, \$7,750,000,000. This represents an amount which the human mind cannot ade quately comprehend. It is far larger than the national debt of any of the great nations of the world. That of France is \$1,500,000less than this, while it is larger than the debt of Great Britain and Russia together, and more than seven times the interest bearing portion of the indebtedness of the United States. In 1880 the rul loads composed over one-ninth of the aggregate wealth of the entire The value of the railroad interests to-day is undoubtedly country. one-eighth as great as that of all the property in the country, real and personal combined.

MR. WM. H. FROST, proprietor of the Smith's Falls Malleable Iron Works, Smith's Falls, Ont., has sent us his 1887 illustrated catalogue No. 5, of malleable iron carriage and wagon hardware manufactured by him. Among the articles illustrated and described are axle yokes and couplings, axle nuts, back stay irons, body loops, bolster plates, breeching hooks, buggy wrenches, carriage steps, centre irons, check and other loops, cover irons, felloe plates, hith wheels, ferrules, hammer straps, harrow clips, hold backs, lathe dogs, milk can handles, neck yoke trimmings, pail cars, pole tus and yokes, row locks and sockets, seat fasteners, braces, handles, etc, side bar shackles, etc., shaft loops and tips, sleigh steps and knees, spring washers, ties and plates, bar plates, clips, etc., stay chain hooks, stake rings, cleats, etc., stove lid lifters, tack ham-mers, tail board hinges, nuts and washers, thumb nuts and bols, thresher legs, whifile-tree trimmings, wagon irons, wear irons, who sockets, etc. In presenting this catalogue Mr. Frost calls attention to the large and important additions made to his list since his last issue in carriage and other hardware. He informs us that he carries a large and complete stock of castings, and that he can fill all orders with promptness.

THE Hamilton Cotton Company, Hamilton, Ont., made a fine display at the recent exhibition in that city, the most noticeable portion of which was the immense collection of webbing of all kinds. used for all imaginable purposes, and manufactured in every color and almost every shade of color. This line of manufactures is a specialty with this company, which, it is claimed, is the only one in the Dominion which makes this extensive line of goods. In the collection exhibited are boat webs, skirt tape, belting webs, blanket binding, halter webs, girth webs, druggists' twine and cotton twine and all classes of hose yarns. Webbing is to be seen here varying in width from half an inch to eighteen inches, in the manufacture of which machinery of extremely intricate nature and unusually costly is necessary. Within the past year the company has put up extensive additions; but the fact that it has to supply the whole domestic market has entailed upon the company the necessity of still further enlarging its mills. At present it is supplying orders from the trade in every part of the Dominion, and there are a greater number of orders in hands at present than can be filled The company were awarded five first prizes and two diplomas for their exhibit.

THE making of featherbone is a new American industry which has been inaugurated at Three Oaks, Mich. This article is made from the quills of turkeys and geese, and is intended to take the place of whalebone. The quill goes through several processes before it is finished and in shape to be used as stays in ladies' dresses. It is run through the stripping machine and stripped of its plunage, then run through the splitting machine, which splits the quill in two, lengthwise, then it is put through a machine which takes out the pith. It is then run through a machine which cuts it into fine shreds. Then several of these shreds are wound together by a machine which makes a strong cord. Four of these cords are sewed together by another machine which makes it a flat featherbone and ready for It can be made in all colors, according to the color of the use. thread used, and is claimed to be much superior to whalehone or steel, as it is more pliable, will not rust or corrode, and one can sew through it. The machinery used in the manufacture of this article is very novel and was invented specially for the purpose Although the business is in its infancy, the company employs 160 hands, mostly girls, and are rapidly increasing their number It is the inventor's intention to make the manufacture of corsets one of the special departments of the factory, as the featherbone can be used to greater advantage over other materials in their manufacture.

It is forty-one years since Sir Robert Peel carried through the English Parliament a bill which committed the nation to the principle of Free Trade. Two considerations moved the House of Commons to follow the Tory premier in this step, which was a turning of his back upon the professions of his previous career. The first was Mr Cobden's assurance that England's example was the strength of the

overthrow the tariffs of the world. As this would change the course of the world's commerce in England's favor, and would enable her hardware, it was thought worth the venture. And for a time it seemed likely that the prediction would be fulfilled. First America, seened interly that the prediction would be fundled. First America, then France and Germany, did follow the English precedent, greatly to England's advantage. But in the longer run the current has turned in the other direction. A wave of Protectionist sentiment began to sweep round the world, as the London Times expressed it. One country after another followed the American example of 1861, rather than that of England in 1846. And now the strength of the rather than that or England in 1940. And now the strength of the Protectionist policy is the support given it by a nation more numer-ous, more wealthy, more progressive than England, —a nation of which Mr. Gladstone says, "They are passing us at an easy canter." It is nearly ten years since the greatest of continental statesmen, the Chancellor Bismarck, declared that the success of America converted him from Free Trade to Protection. -The American.

MESSRS, D. & W. HENDERSON & Co. launched from their yard at Meadowside, Partick, on Thursday, a steel screw steamer built by them for Messrs. James and Alexander Allan, owners of the Allan Line of Atlantic steamers. The vessel, which has been built in the made by the Steel Company of Scotland. She is 330 feet long, 48 feet 9 inches broad, and 28 feet 3 inches deep, the gross register tonnago being a bout 3,000 tons. Engines of the triple-expansion type will be fitted on board, the indicated horse power of these being 1,400. The high pressure cylinder is 221 inches in diameter, the intermediate 36 inches, and the low pressure 61 inches, the stroke being 41 mches. Steam will be supplied from two double-ended multitubular boilers of Siemens-Martin steel, working at a pressure of 160 lb. to the square inch. While intended for cargo-carrying in the River Plate section of Messrs. Allan's service, the vessel has been built to meet the requirements of the Board of Trade for passenger steamers, and can, if required, accommodate over 600 thirdsenger steamers, and can, it required, accommodate over 600 third-class passengers 'tween decks, and twenty first-class passengers in a cabin in the after part of the ship. As the vessel left the ways, Mrs. R. S. Allan, wife of Mr. Allan, of Messrs. George Smith & Sons, Glasgow, named her the Rosarian. Messrs. Henderson, it may be added, are building another Allan Laner, similar in every respect to the Rosarian and to be named the Monte Valean. These two vessels with the two Messre Reserves and the Monte Valean. two vessels, with the two Monarch Liners recently purchased by Messrs. Allan, make an addition of 15,000 tons to the Allan Line of steamers. Liverpool Shipping Telegraph, Sept. 17.

WE have advice of a change, on 1st October, of the firm name, James Lockhart & Co., Canadian dry goods commission merchants, of Toronto, to Lockhart, Millichamp & Co. This firm, through their headquarters at Toronto, and branches at Montreal, Halifax and Winnipeg, are particularly well equipped for reaching the wholesale trade of the Dominion, and have gradually established a large trade in all classes of Canadian woolen manufactures. Among other mills they handle the products of A. W. Brodie, Peterborough, tine grey, fancy, and scarlet and white Saxony flannels; Phillips & Berry's Lambton mills, Lambton, flannels and hostery yarns ; Waterhoo Woolen Manufacturing Company, Waterloo, tweeds; Galt Knitting C ...pany, Galt, shirts and drawers, etc.; Standard Woolen Wills Company, Toronto, shirts and drawers, cardigaus, fine blankets and blanket suitings, Thorold Knitting Company, Thorold, knitted underwear and top-shirts, Star Hosiery Company, Georgetown, business David Context Landard Star Hosiery Company, deorgetown, hosiery , David Graham, Inglewood, scarlet shirts and drawers, and at Clinton, etoffes, tweeds and blankets ; A. & J. Clark, Bullock's at Clinton, etones, tweeds and Diankets; A. & J. Clark, Bullock's Corners, druggets, tweeds and fancy rugs; A. Dobson & Sons, Can-nington, yarns and blankets; B. A. Booth & Co., Odessa, yarns; Slingsby & Sons, Brantford; Dan. Kitchen, Canning; T. R. Fos-ter, Thornbury; R. J. Duxbury, Erin; Walker & Cunningham, Alliston; and George Upton, Alliston; the last named six all on blankets; McMurchy & Hillis, Huttonville, socks and yarns; J. Idun Bussell & Co., Stournaton, Scotland Scotch homests and come; J. Li Russell & Co., Stewarton, Scotland, Scotch bonnets and caps ; J. J. Field, Tavisbock, tweeds and ctoffes . Merritton Knitting Company, Merritton, knitted goods, Knights of Labor coats, etc.

Mr. ROBERT BARBER, one of the three recently appoir ed inspectors under the Ontario Factory's Act, speaking of his re-ent official visit to the Almonte, Ont., factories, said : "Rosamond, of Almonte, has certainly one of the best regulated and largest woolen the industries I have seen in Canada – Eventually approximate the tory industries I have seen in Canada. Everything is remarkably well arranged in this work. By drawing attention to this fact I do there seems to exist a very cordial feeling between the employers quiring and the employed. Besides Rosamond, there is James Wylie's to Can woolen mill that employs 24 hands ; Elliott & Co., employing 150, States.

of whom 90 are women and girls; John Baird & Co., with 37 of the world's commerce in England's favor, and would enable her hands; Almonto Knitting Company, with 55; Gilbert Cameron, to dispose of infinite quantities of Manchester cottons and Sheffield 15, and Wm Tholuru, 25. We examined all these busy hives of industry very carefully, and shall suggest many improvements. Although we found means of exit a case of fire, still in some cases we do not consider them adequate. Nearly all have appliances for quenching fires, but the act directs that when workers are employed any higher in a factory building than the second story, fire escapes must be established. Another thing we will ask a reformation in and that is the water closet management, which must be separate and wholly apart. Regarding the industrial establishments at Cornwall, Ont., Mr. Barber said that the place "is a busy hive of industry, and is a thorough manufacturing town. Everybody looks the busy bee down there, and nobody can mistake that they have struck a manufacturing centre when they run across Cornwall. great deal of capital is centered there, and you can get some idea of the work done when I tell you that the Canada Cotton Company employ 700 hands; the Cornwall Manufacturing Company (woolen), 225, of whom 140 are females; the Stormont Cotton Company employ 510, and Mr. Hodge's flour mill, 14. Putting these all together you see that it makes quite a population in itself. We looked through all these pretty carefully, but of course as this is the preliminary inspection not as keenly as we will in the future. I must say, however, that the owners have taken very ample pre-cautions on behalf of then employees, to ensure safety both sam-tarily and from damage of machinery, but still there is room for improvement, but these improvements I am sure, will only need be pointed out to the owners to have them done. The act is stringent, but it will not be arbitrary, for when we spoke of where an im-provement might be made, the owners readily acquiesced m our suggestions.

#### SHERBROOKE AS AN IRON CENTRE.

MR. JAMES DUNSMORE, of Sherbrooke, Que , in setting forth the claums of that town as an non manufacturing centre, says "In England, where coal and iron are supposed to lie side by

side in mexhaustable supply, there is imported from Spain alone, more ore than is required to make all the steel made in England.

"In the United States, which possesses coal and iron in abundance, and where, by heavy protection, they have built up an enormous non trade, they had no such advantages as we have in Canada, because the ores of Wisconsin, Marquette and the Lake Superior, are carried 800 and 1,000 miles to the manufacturing centres, such as Pittsburg, etc., while the ores of Canada are bought and imported, with a duty of 75 cents per ton, being trans orted in some cases 600

and even 800 miles. "In France, which possesses coal and iron ore, they import from other countries about 40 per cent, of all the ores used. In Belgium where iron is made, I believe more cheaply than anywhere else, they import nearly all their ore from Germany and Spain.

"To many Canadians these facts will be rather starting and should compel them to inquire into this iron question, which is the foundation of the prosperity of all great nations. If then England, Belgium, France and the United States are compelled to import such enormous quantities of ores, in most cases at least 1,000 miles, what a position then does Canada not possess ! When one from the north west of the Province of Quebee is imported into Cleveland, and hought as high as \$0.50 per ton, including duty, surely Sher-brooke, with its abundance of ore and limestone, with coal laid down at less than \$4, can successfully produce it on iron. To convince the most sceptical that it is so, I would like next to quote some extracts from published reports of some of the mining experts, who are held in high repute in the domain of Uncle Sam. In reporting on the Belvidere iron mining property of this section, E. L. Bart-lett, chemist for the State of Maine, says. I have assayed a sample of ore from the Belvalere Iron Mine, which is very fine metallic iron, 63 per cent. Experiments with small quantities by crucible fusion, using Dudswell lunestone as a flux, proves that the ore melts readily, forming a perfect slag, and yielding fuse metallic iron. Smelted with charcoal, an iron could be produced which iron. would most undoubtedly be of fino quality and command the highest market price."

His conclusion drawn from these facts, are that with ore and limestone in abundance, coal near at hand, and an enormous amount of Net arranged in this work. By drawing attention to this fact 1 do charceal for the making transport factures of a system of tailings not mean by any means to disparage any of the others, but is head and shoulders away above the rest. Three hundred and fifty hands are employed in this mill of whom two hundred are females, and there seems to exist a very cordial feeling between the employers and the analysis of exists a very cordial feeling between the employers and the analysis of exists a very cordial feeling between the employers and the analysis of exists a very cordial feeling between the employers and the analysis of exists a very cordial feeling between the employers and the analysis of the production of 2,000,000 tents of ore, Sherbrookoshould be charcoal for the making transport facilities by a system of railways to Canada what Pittsburg and Chattanooga are to the United

Canufacturing.

#### THE CANADIAN MANUFACTURER,

Send \$2.00 and receive it twice a month, postage paid, for one year.

The contract price of the non-bridge now building for the Niagara Central Railway at Thorold is \$33,090.

THE Hudson Bay Company, a few days ago, made a shipment of nearly \$250,000 worth of furs from Winnipeg to Montreal.

THE capital stock of the Gananoque Carriage Company, Gananoque, Ont., has been increased from \$50,000 to \$100,000.

THE Galt coal mine at Lethbridge, N.W.T., is working night and day, four hundred tons of coal being turned out every twenty-four hours.

MESSES. HESS BROS., Listowel, Ont., have been granted a bonus of \$15,000 to enable them to carry on the manufacture of furniture in that town.

At the recent Quebec Exhibition the Oshawa Stave Company, Oshawa, Ont., were awarded two medals and diploma for their display of stoves.

MR. W. C. MACHONALD, Montreal, is building a bonded warehouse in connection with his tobacco factory, which cover an area of 400 by 300 feet.

R. W. KING & Co., Georgetown, have just put in steam heating fixtures throughout Messrs. Moore & McGarvin's trunk and satchel factory at Acton.

MESSRS. LOMAS & Co., Sherbrooke, Que., have received an order from the Dominion Militia Department for 19,000 yards of flannel for the volunteers.

MESSES. P. W. ELLIS & Co., Toronto, manufacturing jewelers, have recently been making extensive alterations and improvements in their establishment.

THE large trunk factory of Messrs. Geo. Barrington & Sons, Montreal, was partly destroyed by fire last week, the damage being estimated at about \$50,000.

MESSES. WORKMAN & WATT, Brantford, Ont., recently burnt a kiln of brick which they claim was the largest ever burned in Canada. It contained 820,000 brick.

THE Kellogg Varnish Company, Woodstock, Ont., is a new concern just going into business at that place. They will manufacture varnishes, Japans, stains, etc.

THE assignces of the Knights of Labor Biscuit Works, at Chatham, Ont., have sold a large portion of the machinery to Toronto pur chasers, who will plant it in this city.

THE Le Gay Heel Company of Canada, in connection with the Le Gay Company, Boston, Mass., will erect works in Montreal, and operate with a capital of \$125,000.

THE Clapperton Thread Company, Oldham, Eng., have secured a suitable location in Montreal and will transfer their machinery and hands from the old works to the new.

MR. JOHN MCKELLAR, formerly of the Gurney Works, Dundas, Ont., has secured from Ingersoll Town Council a bonus of \$4,000 to buy and run the Russell foundry at that place.

ALEXANDRIA, Ont., wants a woolen null, and it is said that there is no such concern within thirty-six miles. Mr. Augus McLeod, of that town, has a suitable building for such a purpose.

A BLOCK of granute recently taken out of the quarry of Mr. Alex. Taylor, St. Stephen, N.B., and now on exhibition there, is 60 feet long, 12 feet thick and 9 feet wide, or 6,480 cubic feet.

It is said that two English gentlemen connected with "Nettle fold's, Limited, "a large screw manufactory in Birmingham, contemplate the erection of an extensive screw factory in Canada.

MACKEY, FEE & O'CONNOR, who own a mica mine near Mattawa, are negotiating with an American firm with a view to selling. If a sale cannot be effected they will work the mine themselves.

THE Lansdowne Piano Company, Toronto, made a fine display at the recent Exhibition of the various styles of pianos manufactured by them, and every instrument they had on view was sold.

THE Lake of the Woods Milling Company's number mills, at Kewatin, are to be lighted with Edison's incandescent electric lights, the plant to be furnished by Mr. A. J. Lawson, of Montreal.

The efforts recently made to induce the Peterborough (Ont.) Lock Company to remove their works to Port Hope, Ont., have fallen through, and the company will continue business in Peter borough.

STELS are being taken for the formation of a joint stock company at Prince Albert, Saskatchewan Territory, for fitting up and carry ing on a flour mill in the building lately erected by Mr. Thomas McKay.

MESSRS. BEAUDREAU, THOMPSON & MATHESON, Rat Portage, Man., are erecting a shu gle manufactory on Clear Water Bay 60 by 30 feet. They expect to be in operation in October and will run all winter.

ME. SAMUEL J. LAUGHLIN, foreman of the organ factory of Messrs. W. Bell & Co., Guelph, Ont., has invented a machine for cutting organ pipe tops, the construction of which displays much acgenuity.

The Bedford Mining Company, of Kingston, Ont., has been incorporated with a capital of \$250,000 for the purpose of mining nonore in Bedford and classifier. Sir Richard Cartwright is one of the incorporators.

MESSES. B. F. BELL and Alexander Bremner, Tilso..ourg, Ont., have formed a co-partnership, under the name of Bell & Co., for the purpose of carrying on the Tilsonburg tannery which they have recently purchased.

MR. GEO. E. HENDERSON, Belleville, Ont., has recently discovered an extensive deposit of what is said to be brown ochre near that town. It is of fine tint and pure quality, and is estimated to be worth at least \$20 per ton.

THE Hamilton Brass Manufacturing Company has been incorporated at Hamilton, Ont., with a capital stock of \$3,000; and the Hamilton Manufacturing Company (limited), at the same place, with a capital stock of \$70,000.

MESSIS. DIXON & WHEELER, Paris, Ont., have secured the necessary power for their needle works from Messis. Brown & Co., proprietors of the nut works at that place. This guarantees the continuance of the needle works at Paris.

The woolen mill at New Westminster, B.C., is expected to be ready for operations in about ten or twelve days. It would have been running before this time, had not the proprietors been disappointed in getting their spools and bobbins.

MR. MURDOCK MCKENZIE, Guelph, Ont., was awarded a diploma at the recent Toronto Exhibition for best display of horse-shoes. Mr. McKenzie secured first prize from the Association in 1884 and also in 1885, and took the bronze medal in 1886.

THE Williams, Greene & Rome Company, Toronto, are erecting an additional factory beside their present establishment, in Berlin, Ont., for the manufacture of shirt collars, cuffs, etc. The new building will be 80 by 40 feet, three stories high.

The Cumberland Coal and Railway Company are building an extensive range of wharves at Whitehall Creek, Parrsboro, N.S., for coal and lumber business. There will be, when completed, 1,000 feet of additional wharfage front. The cost is about \$20,000.

THE John Doty Engine Company, Toronto, who made such a taue display of steam engines at the recent Exhibition, are meeting with great demand for their high speed engines for electric lighting pur poses. These engines are in high favor for the use indicated.

MESSES. TODD & HEAP have purchased the Mulvey brewery at Fort Rouge, Winnipeg, and are now busily engaged overhauling the premises. Mr. Heap has gone to the States to purchase new machinery. The firm expects to start operations in a few weeks.

MR. S. STEFHENSON, proprietor of the *Planet* newspaper, Chat ham, Ont., has just opened a large factory in Windsor for the near ufacture of all kinds of pasteboard boxes. Thus it is that our glorious N.P. enables even newspaper men to become pampered manufacturers.

The Central Iron and Bridge Works, Peterborough, Ont., recently constructed an iron bridge to be placed at Millbrook. It has 40 foot span with 20 foot roadway and 5 foot sidewalk, and after it was delivered at the location was creeted and ready for use in less than ten hours. \_\_\_\_\_

THE Bennett Manufacturing Company's works, at London, Ont., THE Bennett Bianufacturing Company's works, at London, Ont., have been taken over by Mr. Edward Thomson, of Scotland, but foundry and machine shops in Vancouver, left for the east yesterday will remain under the management of Mr. R. W. Bennett. The to buy machinery and plant for the establishment. It is the inten-city authorities will continue the same privileges to the concern as to no erect works costing in the neighborhood of \$15,000 at first,

Some excitement is reported over a very valuable deposit of crys-talized phosphate which has been discovered at Nosbonsing station, on the line of the C.P.R., about fifteen miles east of North Bay. It is the opinion of mining experts that the deposit contains 90 per cent. of phosphate.

MR. THOMAS DALY, Upper Wakefield, Ottawa county, who re-cently purchased the land, has discovered a very rich non mine upon his farm for which he has been offered \$25,000 by New York capitalists. He thinks the mine is worth big money, and is holding for a better offer.

THE Seattle Coal and Iron Company, of Victoria, B.C., has in-ewased its capital stock from \$2,000,000 to \$5,000,000. The company will buy and develop mines along the line of the Scattle, Lake Shore and Eastern Railway, in the Cascade Mountains, about thirty miles from Victoria.

The mammoth leather belts shown at the recent Toronto Exhibition by Messrs. F. E. Dixon & Co., 70 King Street East, Toronto, were manufactured specially for the new works of the Toronto Electric Light Company. The largest of these belts is 36 mches wide and over 100 feet long.

Two new scams of valuable coal which have been discovered at Westville, near Picton, N.S., one eight feet and the other ten feet thick. The output of coal from this district is rapidly increasing, a great deal of the coal going to Montreal. Three large steam colliers are plying in this trade.

MR. WM. RUSSELL, Guelph, Ont., recently the proprietor of the Guelph Novelty Works, has bought the plant of the Gardner Sew-ing Machine Company, Hamilton, and will remove it to Guelph, where he will engage in the manufacture of sewing machines and noveltics on an extensive scale.

THE Hamilton Brass Manufacturing Company, Hamilton, Ont., under the management of Mr. T. J. Carroll, is being run fifteen hours a day to fill orders. They manufacture all kinds of brass valves, oil cups, plumbers' and steamfitters' supplies, brass window fixtures, cornices, picture rods, etc.

A CHAIN made of half-inch copper rods is on exhibition at the St. Louis Exposition which was made by an Illinois blacksmith, who says that the secret of his work is in the flux used in welding. The welding of copper has long been a lost art which seems to have been re discovered by this village blacksmith.

HARVESTING operations were somewhat retarded by the scarcity of binding twine. The quantity laid in by the dealers was estimated as likely to meet the demand, but the extraordinary heaviness of the crops called for more than a usual quantity to the acre of grain.-Saskatchewan Herald.

The annual meeting of the shareholders of the Weston Woolen Manufacturing Company was held in the company's office in Weston, Out, Sept. 5. The result of the business of the past year was found to be very satisfactory indeed, and a dividend of 8 per cent. was declared, payable October 1.

A CONSIGNMENT of snow shoes for horses have been received at Halifax, N.S., from England, which are described as being about the size and shape of a shallow basket. The bottom part is made of plaited alder branches, over which are set two stays or handles between which the hoof is fastened.

COLD BROOK Rolling Mills Company are cutting 200 tens of spikes for the I.C.R., and are also cutting all the spikes required for use on the New Brunswick road. The company has just received an order for 15 tons of spikes for the Joggins road and 25 tons for the Caraquet. -St. John (N, B.) Sun.

Ma. CROSSEN, of the Cobourg Car Works; Mr. Robertson, rep-resenting Harris & Co., of the St. John Car Works; and Mr. Muir, representing the London Car Works, were in Ottawa a few days ago looking after a Government contract for a number of flat and box cars for use on the Intercolonial Railway.

The Montreal Cotton Company have recently paid a dividend of 2 per cent., making the third dividend since February last. This company is doing well, being next on the list to the Hochelaga Cotton Company, who are paying 2<sup>1</sup>/<sub>2</sub> per cent. quarterly. The Canada Cotton Company is paying a dividend of 1<sup>1</sup>/<sub>2</sub> per cent. and add to them as required. -- Vancouver (B.C.) News,

MESSRS. STHELE & SON, Greensville, Ont., are in correspondence with parties at Medicine Hat, N.W.T., with a view to starting a two set woolen mill at that place. Inducements have been offered Messrs. Steele & Son to establish such a concern at New Westminstor, B.C., but their preferences are for Medicine Hat.

Five water power saw mills, with an aggregate capacity of 640,-000 feet daily, were burned lately in Minneapolis, Minn. The mills were old timers, but were in working order at the time of the fire. From 1,000 to 1,500 men were thrown out of employment. The loss is placed at \$202,060. About 70,000,000 feet of logs were on hand.

THE Brantford Vinegar, Broom and Brush Company has been incorporated at Brantford, Ont., with a capital stock of \$20,000, for the manufacture of the lines indicated by the name. The incorpor-ators are Messrs. Wm. T. Wickham, James B. Holt, Chas. Whitney, William Ismond, Stephen Smith, William Edwards and J. Henry Date: Belfry.

THE St. John (N.B.) lime kilns are producing an average of over 1,400 barrels of lime per day, employing about 175 hands. The production will be much larger next year. These lime kilns are fast supplanting the product of the kilns of Rockland, Maine, the consumption being chiefly in the cities of Boston, New York and Philadelphia.

THE Hemming Brothers Company, Toronto, manufactured the casket in which is placed the instantaneous photograhic views of the Toronto Jubilce celebration, held last May, intended for presenta-tion to Queen Victoria. The casket is made of finest silk plush, mounted with gold trimmings, and is an elegant specimen of artistic workmanship.

The sewing machine factory of Messrs. R. M. Wanzer & Co., Hamilton, Ont,, is, we understand, the only establishment of that sort in operation in that city. A few years ago there were five such factories in operation there. One plant, that of the Gardner Sew-ing Machine Company, has recently been sold for removal to Guelph, Ont.

MESSES. ELLIOFT & Co., Baird & Co., and Metcalf Bros., Al monte, Ont, have jointly built a new dam above the falls near their mills, which will materially improve their water power. Mr. Wm. Thorburn of that place is about closing down his flannel mill which has not been running to its full capacity for some time, m order to improve his water power.

MESSES, Cowys & Co., proprietors of the Galt Foundry, Galt, Ont., made a shipment a few days ago of an elegant Harris-Corliss automatic cut off steam engine to Messes. McDougall & Son, Hahfax, N.S. We are informed that this concern enjoy a very large and growing trade with the Maritime Provinces, especially for their wood-working machinery,

MISS NELLIE CAVERS, of Guelph, Ont., a young lady only fifteen years old, is stenographer and type writer in the office of Messrs. W. Bell & Co., organ manufacturers in that city. On the type writer Miss Cavers averages 140 words per minute, reaching a rate of 160 words in special lines of work, and the stenographic work is equally quick and accurate.

MESSES. R EHENVEPT & SON, Moncton, N.B., platers in gold, silver, etc., have the plating department in Mr. D A. Duffy's hardware manufacturing establishment in that city, and do the plating work of the concern. They also do a large amount of work for the Moneton, Sackville and other stove foundries, railways, etc The works are lighted by electricity.

THE Canada Screw Company's new works at Hamilton, Ont., are fast being completed. The factory is two stories high, one building covering an area of 304 by 75 feet, and another 235 by 45 feet, the engine room being 50 by 35 feet. Over 1,000,000 brick have been used in the construction of these buildings, and it will require some 40,000 brick to set the bollers.

THE experiments with the shells manufactured in the Government factory at Quebee have been so satisfactory that henceforth the establishment will be entrusted with the task of supplying all Canadian batteries. Projectiles for breach-loading guns will continue to be obtained from England, but there are only three of those weapons in use in Canada at present.

are admirably equipped for doing a large agricultural implement, general machinery or car works business, and the property will be sold en bloc or in parts to suit purchasers.

The Dodge Wood Spht Pulley Company, Toronto, who recently sent specimens of their pulleys to Australia for exhibition, are in receipt of numerous enquiries from that country regarding them, and also from parties in San Francisco, California. The article finds much favor in Sydney and other Australian markets, and a etc. good trade is being worked up for them there.

A GREAT iron swing bridge for the Niagara Central Railway, at Thorold, is under construction by the Hamilton Bridge and Tool Company, Hamilton, Gat. The bridge is nearly completed and most of the material is already on the ground. It is 307 feet long, and will be the second in length in Canada. The bridge at Burlington piers, the product of the same works, is 371 feet long.

THE J. C. McLaren Belting Company, Montreal, successors to the late J. C. McLaren, manufacturers of leather belting, etc., MESSRS. MACLACHLAN & Son have just completed for Messrs 1 occupy a most promunent position in the CANADIAN MANUFACTURER Harris & Co.'s rolling mill, three boilers, five feet in diameter and in calling attention to the oak-tained leather belting, card dothing, loom reads and harness, etc., manufactured by them. Their place loom reeds and harness, etc., manufactured by them. of business in Montreal is at 292-294 St. James street.

Is the efforts of Port Hope, Ont., to induce the Peterborough Lock Works Company to remove their plant to Port Hope, a bonus of \$20,000 was offered. Port Hope's anxiety to secure the Lock Works is justified by the fact that the pay roll of the works amounts to a monthly sum of about \$3,000, and that next year the works, wherever they are located, will pay out about \$50,000 in wages alone.

THE quantity of coal contained in the Grand Lake coal beds in New Brunswick is estimated at 150,000,000 tons Grand Lake coal has been used for a number of years as fuel in dwellings and to some extent for industrial purposes, but mining on a large scale has never been attempted at any place in the Province. An analysis of the Grand Lako coal showed but five per cent of ash, although the sulphur in it was high.

MESSRS. MAW & MCFARLANE, Dundas, Out., inform us that they are enjoying a large demand for the drop hammers manufactured These hammers are made in sizes to suit all requireby them. ments, and in all establishments where much forging is to be done they are indispensable. They also manufacture lifters, die sinkers, they are indispensable. They also manufacture lifters, die sinkers, presses, etc., and do all kinds of iron founding and engineers' and machinists' work.

THE J. B. Armstrong Manufacturing Company, Guelph, Ont., are anticipating the necessities of the approaching winter by offering a jump seat cutter as a four-passenger sleigh. It is changeable to four different positions instantly and conveniently, is neat, strong and complete, and just the thing for small families wanting a general service cutter. Carriage makers and others furnished with descriptive circulars on application.

THE Nova Scotia Steel Company, of New Glasgow, reports promo-of \$16,957 for the past year. As the capital invested is about \$250,000, this is something over six per cent. Two thirds of this profit was appropriated to repay the losses in previous years. A coal mine strike largely affected operations and made it necessary coal mine strike largely affected operations and made it necessary to British Columbia, a large shipment from the Victoria Wheel Company, to Sydney, New South Wales, several safes from the Safe Works of Goldie & McCulloch to Montreal, large engine to a strike the North-West : besides mill and other smaller machinery been a still more prosperous one.

Ir has been decided to re-open the beet root sugar factory at Berthier, Que., and a new company has been formed with a capital idea of \$300,000. Mr. Wilfred Skarfe, of Montreal, who has been for po-ter. some time connected with the St. Lawrence Sugar Refinery, will be the manager of the new company. A committee has been appointed to see the farmers in the county of Berthier so as to secure the ne cessary quantity of beet root, and it is expected that the factory will hammer, of which they are the sole manufactorers in Canada. This be in full operation by next summer.

THE Canadian Fish, Oil and Guano Company, recently chartered by the Quebec Government with capital stock of \$200,000, are authorized to acquire fishing grounds and other landed property, and to enter into and carry on fisheries, the business of fish oil and guano manufacture; to build factories for the same; to manufacture lumber, work mines, build piers, and to acquire any vessels necessary to carry on said business.

for a new 600-foot slip at Owen Sound, also have arranged for the minion Government passed an Act providing for a subsidy of two construction of an enormous grain elevator at the same place, to per cent. for twenty years on the cost of construction, the subsidy

THE attention of capitalists seeking profitable investments is directed to the advertisement of Mr. John Livingstone, trustee of the Joseph Hall Machine Works, at Oshawa, Ont. These works proved machinery. It is expected that the elevator will be finished have two legs, and will be equipped with the best and most ap proved machinery. It is expected that the elevator will be finished in time to accommodate the spring trade.

> THE Cobban Manufacturing Company, whose factory and head office is at Toronto, with branch at 455 St. Paul Street, Montreal, are calling attention of the trade to some of the specialties many factured by them. Included in these are mantels, over mantels and mirrors, in finest hard woods ; mouldings, picture frames and look ing glasses; British, French, German and shocks mirror plates, etc. They make a specialty of plate glass bevelling and silvering

> OSE of the best spinners in the St. John cotton mill arrived here a few weeks ago bringing his large family. Their passage out was paid by the company. The immigrant left Lancashire with seven pence in his pocket and reached St. John with one penny. Yester day he was briskly stepping about tending his mules, while the older members of the family were employed elsewhere about the mill The pay roll of the family amounted to \$21 last week.--St. John (N.B.) Sun.

> twenty-six feet in length, with two flues in each, twenty inches in diameter. These boilers have been tested to 170 pounds, cold water The same firm have also manufactured a return tubular ressure. for the rolling mill. Since the first of March most of the men employed by Maclachlan & Son have been engaged on work for Messrs. Harris & Co.-St. John (N.B.) Sun.

> THE tannery of Messrs. Porter & Savage, situated on Visitation street, Montreal, was totally destroyed by fire Sept. 10, and their shoe factory adjoining the same was partially destroyed, the loss being about \$74,000, well covered by insurance. We are informed by Messrs. Porter & Savage that they have already commenced rebuilding their tannery, and expect to have it in operation again in a few days. Their belt factory, beam house and offices were not damaged, and they are filling orders as usual.

> WE recently alluded to the fact that Mr. W. J. Bell, the manager of the London, Eng. branch of Mesers. W. Bell & Co., organ man afacturers, Guelph, Ont., was on this side the Atlantic and was to have been married in Omaha, Neb., on Sept. 1 to a daughter of General Lowe, of that city. We also mentioned that Mr Bell would proceed to Sydney, New South Wales, for the purpose of metablicing comparison for the sub-of-Bell memory in Australia. Mi establishing agencies for the sale of Bell organs in Australia. Bell and his wife sailed from San Francisco September 23, on their trip to the Southern Hemisphere

> THE Westminster Woolen Manufacturing Company, Westminster, B.C., have just completed their new mill and put it in operation D.C., have just completed their new mill and put it in operation. The building is 60 by 40 feet, three stories high, and is well equip-ped for the manufacture of blankets, flannels, tweeds, yarns and woolen goods generally. The capital stock of the company is \$16, 000, the principal shareholders being Messrs. James Punch, John Jumings and John Paris. The Provincial Government of British Columbia gave a bonus of \$3,000 towards the crection of the null words the active of Westeristar \$200 and the city of Westminster \$1,000.

> point in the North-West; besides mill and other smaller machinery to every part of Ontario and sister provinces. This will give an idea of the wide field occupied by Galt manufacturers. -Galt Re-

MESSRS, MILLER BROS. & MITCHELL, Montreal, are calling the attention of the trade to the Beaudry upright cushioned power hammer is of entirely new design, does not vibrate, requires no helper, is alwas ready for use, does not chill the work, and delivers a perfectly square blow. The stroke can be changed easily and quickly, will give one blow or more as required, either light or It is heavy, and can be run cheaply and with very little power. It is claimed for it that it is the least complicated and most efficient power hammer made.

ST. JOHN, N.B., is again stirred up to the importance of having dry dock. In 1882 the local Government passed an Act providing a dry dock. In 1882 the local Government passed an Act providing THE Canadian Pacific Railway Company have staked out the plot a subsidy of \$50,000 for such a dock, and in the same year the Do

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not to exceed \$10,000 a year. The company formed to build the The wheat regions of Canada supply a market that now more than dock are desirous that the Government should make them a lean of compensates for the less caused by the decline in shipbuilding, and \$200,000 at four per cent. interest, holding a first hen on the land, | these are capable of indefinito development. dock and revenues as security. It is estimated that the dock will cust about \$300,000.

MR. S. S. MOYER, Berlin, Ont., has begun the manufacture of a patented toy savings bank—his own invention. It is described as being constructed on a religious basis, the principal object being to encourage children in the study of the Bible. Those who have examined it agree that it is a very desnable thing to have in a family, it is constructed. Mr. Moyer expects to be able to supply the trade in time for the holidays.

THE recent annual meeting of the stockholders of the Moncton Sugar Refining Company, Moneton, N.B., re-elected the old board of directors, who elected the following officers -J. L. Harris, president; J. A. Humphrey, vice-president; C. P. Harris, treasurer, John McKenzie, secretary. The statements submitted showed profits for the refinery year (which closed on the 1st of August) of upward of \$12,000, with a supplementary statement showing profits since the close of the refinery year to date amounting to some \$8,000 more. The showing was regarded as satisfactory and the outlook for the future very hopeful.

MESSRS. COLGAN BROS., proprietors of Mount Forest Tannery, Mount Forest, Ont., have recently been making some important improvements in their works. They have introduced a rack and hide shifter of their own invention, which effects a great saving of The rack fits into the vat, and upon it is hung the hides. time. When it is necessary to change the hides into another vat the rack is lifted out and hooked to a wheeled carrier traversing an overhead track, and in this way carried to and deposited in the vat in which the hides are to be placed. Their output is now about fifty hides per week, which will soon be increased to a hundred.

WE must have a twine factory in Manitoba, in order to protect the farmers. Any capitalist wanting to invest his money could not find a better investment. Plenty of local men have figured out cost and profit and say that twme can be manufactured in Manitoba and sold at two-thirds the price it is now sold at and still leave a large profit. If a factory were started it would create a market for flax, which at present is wasted, and also encourage the growth, and give a larger supply of flax seed to the oil factories, for which purposes there is already a good market. Farmers would then be able to prome the much-coveted oil cake for fattening stock.—*Rapid City* (Man.) Spectator.

MESSES, E. P. ALLIS & Co., Milwaukee, Wis., are at present building a Grant engine for the Warren Manufacturing Company, of Warren, R.I. It will be operated upon an entirely new principle in that country, and will have about 2,000 horse-power. The engme is called a quadruple compound condensing engine. It has four cylinders, each of 6-foot stroke, and respectively 24 inches, 36 inches, 52½ inches, and 64½ inches in diameter. The drive wheel is Theres, 323 inches, and 343 inches in diameter. The arrive wheel is a monster. It is 32 feet in diameter, and 9 feet and 3 inches face. There are 43 grooves on the face or circumference of the wheel, in which a similar number of ropes,  $1\frac{3}{2}$  of an inch thick, will run as a driving belt. There will be a belt tower, and a certain number of ropes will drive direct to the main pulley shaft on each floor.

MR. JOHN CONNOR, of the New Brunswick Cordage Works, St. John, N.B., reports that the manufacture of cordage by his company is in a flourishing condition. Trade is constantly increasing and developing large proportions, its growth being coincident with that of the western parts of the Dominion. Canada this year has required from this concern 3,000 tons of binding twine alone against 2,200 tons last year. This season the people of Dakota came over Some weeks ago it was announced in this journal that Mr. D. A. the me mto Manitoba, and purchased all the available twine at Duffy, of Moneton, N.B., had become the proprietor of the hardware

MR. H. R. ROBERTSON, who is building the big timber raft at the THE Dominion Lubricating Company, Moneton, N.B., have is 560 feet long, being 160 feet longer than the one previously built erected a building on the premises of Mr. D. A. Duffy, of that town, t by him, and which he failed to put affort. All the material from adjoining his hardware works, and are manufacturing lubricating the old fabric is placed in the new one, besides 8,000 additional alothing its natural works, and are instanced in the market in sticks Pitch pine hunchways, 1,040 feet in length, have been land, and a wagon grease which they intend putting on the market in sticks - Fitch pine faunchways, 1,040 feet in length, have been and, quantities at once. These articles are made by a patent process, and everything is being get in readiness for letting the leviathan and the materials used and methods of making are a secret. The slide into the water - Should the launch be effected successfully, quantities at once. These articles are made by a patent process, and everything is being get in readiness for feeting the terminal and the materials used and methods of making are a secret. The slide into the water Should the launch be effected successfully, here are not several Canadian railways and is doing all the another raft will be started immediately. Mr. Robertson having makers claim for it. A test on the Canadian Pacific has been satis i signed a contract with a New York firm to that effect. At the prefactory. The company claim that their goods will revolutionize the sent time thirty eight men are employed piling up timber on the raft. The biggest day's work they have done was when 480 sticks were raised from the ground and put in position.

RECENTLY the trustees of the Beaudry estate, in Montreal, the Reverend Father A L Senteinne and the Hon, L A. Jette, had erected at the corner of St Catherine and Urlane Streets, that ammed it agree that it is a very desirable thing to have in a family, jetty, an extensive wood working establishment, planing mus, etc., and it is suggested that all Sunday school teachers who aspire to the entire outfit of machinery being specially manufactured for the become bank cashiers or presidents, supply themselves with Mr. Moyer's patent savings bank and study the religious basis on which were completed and put in operation in July last. The occasion of the starting up was very interesting. Father Senteinne, who is a natural mechanical genius and always takes great pleasure in machinery in motion, and who is a student in mechanical arts, was present, and personally and with his own hands, was the first man to operate each and every machine, and handled his work like an expert. He pronounced every thing "all right, and the works have been in successful operation ever since.

ONE of the events of the season for American anglers is the annual casting tournament, which is usually held in Central Park, New York, in October Provincial sportsmen will feel some interest in the approaching tournament from the fact that one of the salmon rods to compete in that tournament is from the hands of our local maker, Mr. Dalzell. The rod has just been completed, and all who have seen it have expressed their admiration of it. It is sixteen feet in length, composed of alternate strips of lancewood and greenhart, between which is inserted a fine silk ribbon. This gives the rod elasticity and strength. The finish is all that any angler would desire. An extra centre piece and two spare tips accompany the rod, which has been made to the order of a member of the Restigouche Salmon Club, who resides in New York. Mr. Dalzell has orders for three more such rods. -St. John (N. B.) Globe.

MESSRS. JAMES HARRIS & Co., Moncton, N.B., are building a combination passenger and baggage car, and two box cars for the Joggins road ; four 40 feet baggage cars for the New Brunswick road, also have an order from the company for 100 flat ars. A shed has been erected in the yards for building snow plows, the the work being superintended by Mr. Russell, the inventor of the Eagle and Elevator wing plows. The first of an order for three Eagle and Elevator wing plows. The first of an order for three Eagle plows for the Intercolonial Railway is now being carried out. Orders are in for three Eagle and one Wing Elevator, plows for the New Brunswick Railway. An order has been received for three 40 ton plows for the Canada Pacific Railway. The plows are built with beams of solid white oak 12 inches square, the sides having 3 feet 10 inches of solid deadwood thoroughly bolted, all other parts of the plows being built in like massive proportions .- Moncton Telegraph.

MESSRS. A. O. ROUQUE AND ROBERT BARBER, INSPECTORS under the Ontario Factories Act, have been making a tour of the eastern division of the Province. In reply to a reporter Mr. Barber said that he found Cornwall a have of industry and a thorough manufac-turing town. "Everything looks the busy bee down there," continued Mr. Barber, "and nobody can mistake the idea that they have struck a manufacturing centre when they run across Cornwall. A great deal of capital is centred there, and you can get some idea of the amount of work done when I tell you that the Canada Cotton Company employs 700 hands; the Cornwall Manufacturing Con-pany (woolen) 225, of whom 140 are females; the Stormont Cotton Company employs 510, and Mr. Hodge's flour mill, 14. Putting these all together you we that it makes quite a population in itself. And yet the local Grit paper is continually claiming that the National Policy is ruining the country in general and Cornwall in particular. Cornwall is a reflection of the prosperity which characterizes Canada from one end to the other.-Glengarrian.

chaper rates than the article could be bought in the States. Over works in that fity, which went into liquidation some four years ago. two-thirds of the company's output goes outside of New Brunswick. These works, which are known as the Moneton Brass and Iron

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and the brick buildings are receiving coats of paint Mr. Duffy but of partially manufactured goods, consisting of iron and brass hinges, door knobs, latches, etc., which are now being finished. The work of casting in brass and iron has also been commenced. The machinery consists of an engine, about 90 horse power, lathes, drills, dies, finishers, etc., in the factory, and a full complement of effected, and that a great saving in labor results, whereas ordinarily the necessary appliances in the moulding and lacquering depart- car wheels have to be old daily, while with the improvement cus the necessary appliances in the moulding and lacquering depart-ments. The factory is in charge of Mr. Charles J. Harris.

now running at this capacity, and not a rew orders remain to be required. Messrs. Page & Goulhand have sold their right in the filled. To meet the demands upon them Messrs, James Harris & invention to The Union Bearing and Lubricating Company, with t Co., are providing additional facilities with which they hope to be capital of \$1,000,000, which has its head office at Portland, M able to fill orders without delay. The firm has now in course of erection a new bar mill, covering a space 100x60 feet on the north officers are. Hon. G. A. Ouimet, president; Hon. G M Fortier erection a new bar mill, covering a space 100x00 teet on the north east end of the present mill on the Straight Shore. This mill is to be fitted with the latest improved machinery, consisting of a train of two-meh chilled bar rolls, the latter to be either secured in Pitts-burg or England. Three steel boilers each 26 feet long and 5 feet in diameter, having two flaes, each 26 feet in diameter, are being built by Messrs. McLaughhn & Sons. The boilers weigh eight tons burg of two mill the function of work thrend out of the inclusion of the Dilater of the function of work thrend out of the inclusion of the Dilater of the function of work thrend out of the inclusion of the Dilater of the function of work thrend out of the inclusion of the Dilater of the function of work thrend out of the inclusion of the Dilater of the function of work thrend out of the inclusion of the Dilater of the function of work thrend out of the inclusion of the Dilater of the function of the thrend out of the inclusion of the Dilater of the function of the thrend out of the inclusion of the Dilater of the Strates each and are said to be the finest piece of work turned out of the and Chicago and Alton Railways, of the United States. builders' establishment. Two compound engines, 250 horse power each, are also in course of construction. Two of the engines are to be placed in the old mill, and the other boiler and engine will be fitted up in the new quarters. -St. John (N.B.) Globe

THE Akron (O.) Beacon, of September 8th, contains a seven column account of the annual meeting in that city of the Whitman & Barnes Manufacturing Company. There were present gentlemen from Boston, Mass.; Syracuse, N.Y.; Cincinnati, O.; Chicago, Ill.; Kanaas City, Mo.; St. Catharines, Ont.; and Canton and Akron, O., representing different branches of the company estab-lished in those places. Mr. George Barnes of Syracuse, the honored chairman and head of the company, presided at the meeting Mr. Barnes was born in Kent County, England, in 1827, and went to and settled in Syracuse when he was sixteen years of age. In 1868 he began the manufacture of mowing machine knives, and Ison with dends, thereby securing the advantages to be gained by em-intervention of the company, presided at the meeting to not settled in Syracuse when he was sixteen years of age. In 1868 he began the manufacture of mowing machine knives, and Ison with dends, thereby securing the advantages to be gained by em-intervention of the company of age. In petitive prices. Anything from a Ring Traveler to a Loom, Acetic Acid to Ison with dends, thereby securing the advantages, to be gained by em-intervention of the company of the company of the petitive prices. Anything from a Ring Traveler to a Loom, Acetic Acid to Ison with dends, thereby securing the advantages, to be gained by em-petitive prices. Anything from a Ring Traveler to a Loom, Acetic Acid to Devices and Steam Annliances—in fact, everything needed for Cotton. from this developed the Whitman & Barnes Manufacturing Com- Devices, and Steam Appliances-in fact, everything needed for Cotton, pany, with branches in the many cities above enumerated. Mr. | Woolen and Worsted Mills, classified and indexed, compact and reliable. Samuel Collinson, managing director of the St. Catharines branch, was born in Sheffield, Eng., in 1825, and has been a worker in steel each year from 1841 to date by Northern and Southern Mills, Export, all his life. Mr. R. H. Dixon, superintendent of the works at Statistics, Receipts and information of considerable value to mill men Canton, O., was born in Carleton County, Ont., learned the mill wright trade in Peterborough, and assumed his present position in 1886.

RECENTLY Messrs. Charles Page and Louis Goulliand were granted patents in Canada, the United States, England, France, and other European countries for their improvement in railway axles. This improvement is described as consisting of a cast-steel sleeve about

Hardware Works, are now in full and successful operation. The one and a half inches greater in diameter than that of the axle, buildings consist of a brick factory, about 160 by 40, three stories high, a boiler house and brass moulding shop, also of brick, and iron moulding and lacquering shops of wood. All these buildings have been repaired where necessary, the wooden buildings whitewashed, and the brick buildings are received and brick and plum been repaired where necessary, the wooden buildings whitewashed, and the brick buildings are received at a plum bags is placed within the sleeve, which, by its revolution, continu-tion and a nan menes greater in diameter than that of the axle, which, by means of cogs on both axle and sleeve, is made to revolve once in every three revolutions of the wheel, thereby greatly lessening the friction. A lubricant consisting of black oil and plum bags is placed within the sleeve, which, by its revolution, continu-tion and a brick factory about 160 by 40, three stories and the brick buildings are revolution and the sleeve are at a stories and a stories are a stories and a stories and a stories are a stories are a stories and a stories are ously applies the lubricant where it will do the most good. To fit the sleeve to axles hitherto used, only a slight and inexpensive change has to be made in the box, so that whenever the merits of the improvement are recognized, its application is a matter requir ing but little time or labor. It is claimed that by the use of this improvement a saving of nine-tenths of the expense for lubricants is have been run hundreds of miles a day for a week without a second joiling of the axles. Again, it is claimed that with the improvement a The rolling mills on the Straight Shore and at Cold Brook are train of cars can be put in motion with half the power ordinarily now running at full capacity, and not a few orders remain to be required. Messrs, Page & Goulliand have sold their right in the

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Under the pressure of keen competition, economy in the manufacture of goods has been a constant source of study, and in most establishments every avonue of waste has been closed, and every perfected method of production has been adopted. It is far different with the distribution of goods, and it is the very necessary economy in this direction that we have in view, as it matters not how cheaply goods may be manufactured if the exponse of selling them is so great as to swallow up most of the margin of

A number of outside firms now have, and many more are finding out the necessity of having, a branch office in this city. In many cases such offices are located on a side street, and are visited only by those who go there purposely on business bent. In maintaining such offices expense has to be incurred for salaries, rent, light, heat, carctaking, telephone, etc., etc., and no matter how the expense of each

cases such offices are noticed on a site street, and are visited only by those who go there purposely on business tent. In manufacturing such offices expense has to be incurred for salaries, rent, light, heat, carctaking, telephone, etc., etc., and no matter how the expense of each item is curtailed, the annual cost is bound to be a large one. It is our object to afford a priorited arrangement whereby this unavoidable expenditure may be *largely* reduced, while at the same time the benefits sought to be attained will be very much greater. For a moderate rental we offer every advantage of a private branch office, with the additional advantage of being represented in a trade centre or "commercial exchange," where an exhibitor's goods will be seen by thousands of business men throughout the year. To an appreciable extent our Exhibition will change the existing order of things, as in many instances the customer will visit the agent instead of the agent having to hunt up the customer. The Permanent Exhibition will be open, free to the public, every week day. Extensive advertising will keep the exhibition and its advantages fresh in the minds of the people. Power and shafting is provided for exhibitions who may wish to show machinery in operation. Instructed attendants will be in charge for the purpose of explaining the merits of each exhibit to interested visitors. It is also in contemplation to provide, for the convenience of outside manufacturers, and for eity merchants and brokers, suitable excention for meeting and transacting business, and which may be designated as a "CHAMBER of Commercial business trips to Toronto, can advertise on his office stationer whose works are located in an outside town, but who makes periodical business trips to Toronto, can advertise on his office stationery that either himself or representative may always be found, between stated hours on certain the state of the sta

Toronto, can advertise on his office stationery that either himself or representative may always be found, between stated hours on certain days, at the Permanent Exhibition. Other particulars, such as accommodation for trade sales, etc., will be made public at a later date.

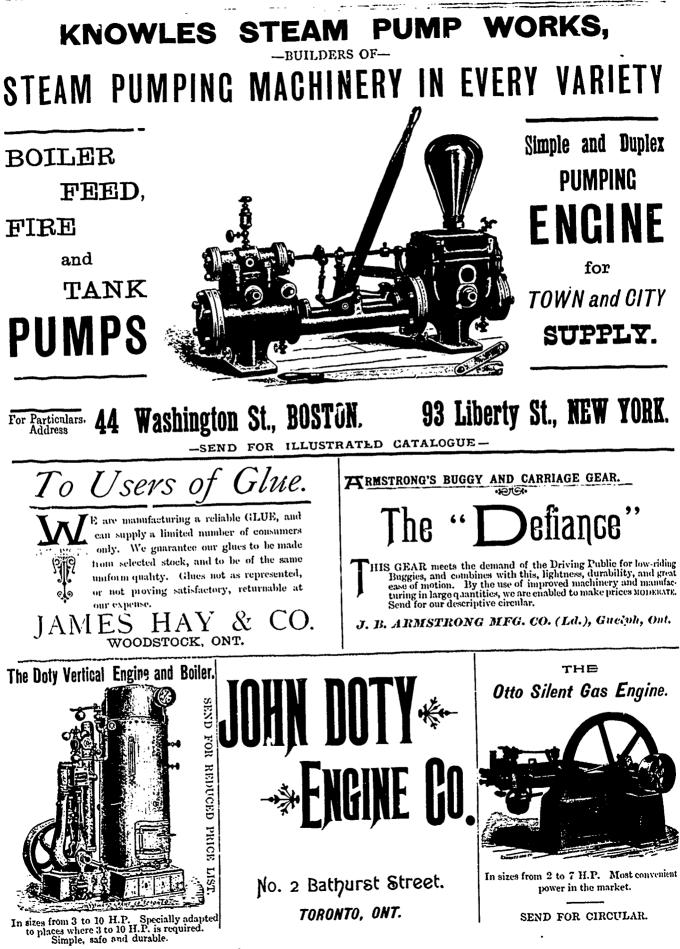
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Clare Bros. & Co., Preston, Ont., Stoves and Furnaces.	Kerr Bros, Walkerville, Ont, Water Steam and Gas Valves of Improved Pattern
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Creelman Bros., Georgetown, Ont., World's Star Knitting Machinery.	Leslie, James, Montreal, Que., Woollen and Cotton Mill Supplies.
Crompton Corset Co., Toronto and Berlin, Ont., Corsets.	1 MCC35801, D. A. & Co., Montreal, One., Varnishes and Janoba
Canadian Harness Co., Toronto, Harness.	Miller Bros. & Mitchell, Montreal Que., Beaudry's Steam Power Hainmer
Dalley, F. F. & Co., Hamilton, Ont., Extracts, Essences, Blacking, and Grocers'	Munderloh & Co., Montreal, Que, Watchmen's Clocks.
Sunurics.	Morris, A. W. & Bro., Montreal, Que, Cordage and Binder Twine.
Dominion Baby Carriage Co., London, Ont., Baby Carriages and Rattan Furniture.	Morrison James, Toronto, Steamflitters and Plumber-' Supplies.
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reavies & Sciater, Montreal, Oue., Files and Mill Sumplies	Robin & Sadler, Montreal, Que, and Toronto, Ont., Leather Belting and Lace Leather.
rinco, w. S. Toronto, Wood Preservative.	Rumpel, Geo., Berlin, Ont., Felt Boots and Shoes.
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URDU & TOV. Toronto, Ont., Tucker Automatic Letter and Document Pilos	Storey, W. H., & Son, Acton, Ont., Gloves.
orang inver Knitting Mills, Co., Paris, Ont., Smyrna Rugs and Knit Goude	Toronto Rubber Co., Toronto, Belung, Fire Hose, Etc.
or a contact menning Co, walkerville, Unt. Syrung and Ginesso	Toronto Novelty Manufacturing Co., Toronto, Ont., Ironing Boards
only & Sons, Chatham, Carriages and Sleighs	Tellier, Rothwell & Co., Montreal, Stove Polish and Laudry Blue.
ullett, E. W., Toronto, Chicago, Yeast and Raking Powder	Watts, A. & Co., Brantford, Ont. Household Soaps.
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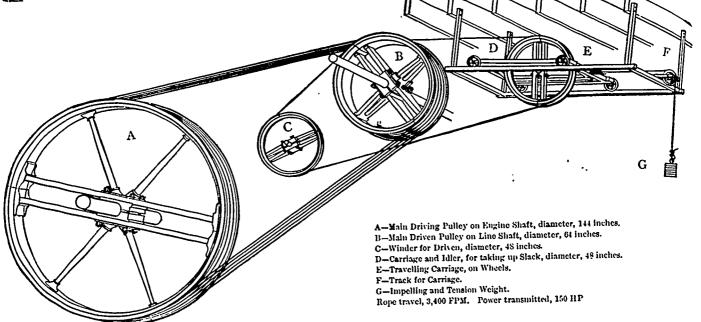


#### THE DODGE PATENT WOOD THE TRANSMISSION OF POWER BY ROPES AND PULLEYS

The great advantage of Wood over Iron as a material for belt pulleys (or drums) to transmit power economically, has induced the DODGE WOOD SPLIT PULLEY CO., of Toronto, to introduce grooved hard wood pulleys for the special purpose of transmitting power by ropes (manilla tallow laid), and in this connection Mr. Dodge has taken out Canadian Letters Patent for a system of applying the ropes, adjusting the pulleys, and taking up slack, that is giving the most unqualified satisfaction.

This system of transmitting power by ropes is cheaper and superior to belts in many cases, such as where the driven shaft is at right angles with the driver, also where the drive is perpendicular, particularly when it is quarter twist and perpendicular; also where the driver and driven are close together; also for long drives, such as across a street, or a stream, etc. For transmitting power from an engine to the line shaft this system is unequalled; steady all the time, not like a heavy belt, which is always more or less flapping, jerking and stretching, then slipping and losing power. It is safe to say that an engine hitched up by the Dodge Rope System will do 25 per cent. more work on the same consumption of fuel than the same engine would do with a belt. We have put up a number of the Dodge Patent Rope transmissions during the past year, all of which are in most successful and satisfactory operation, as certified by the testimonials published in our catalogue of well-known manufacturers who have them in use. Parties who are in want of anything in this line, or who are interested in the efficient and economical transmission of power, are cordially invited to call at our works, 81-89 ADELAIDE STREET WEST, Toronto, and see the ropes and wood pulleys in operation, as we are driving our whole factory by his system,

WITH OUR SYSTEM OF MANILLA ROPE TRANSMISSION is overcome the objection to Wire Rope (because of crystallizing) WITH OUR SISTEM OF MARILLA ROFE TRANSMISSION is overcome the objection to while Rope (occuse of crystanizing) and gearing, (because of loss of friction) and shafting (because of the liability to get out of alignment, hence loss of power by friction), and a separate engine plant (because of its great expense); on the contrary, with the Manilla Rope System, under the Dodge patents, the power is transmitted with the same efficiency as though the shafts were close together, there being no loss of power by excessive tension, or bad alignment, but simply the friction of the journals to overcome at the carriers, which have a strain of weight of the rope to carry.



The illustration, as shown above, is one of peculiar construction, and represents an engine transmission of power by a manilla rope, under the Dodge system of patents, and is shown as in actual use at the works of the Dodge Mfg. Co., at Mishawaka, Ind.

The system herewith illustrated and described is one of great interest to all consumers of power. Inasmuch as it takes the place of expensive gearing and broad belts, the advantages to be thus derived may be thus summarized :

To transmit the same power with a rope versus a like power with a wide belt, first, requires much narrower faced pulleys; consequently, much less expensive; 2nd, the interest on the money invested in a belt will more than supply the rope, saying nothing about the wear and tear; 3rd, better power, from the fact that all sliding of the belt is overcome, and the rope gear becomes as positive as the cog gear.

The transmission consists of a series of wood split pulleys, and ordinary manilla rope (tallow laid).

The engineused is an automatic, and the size of the cylinder is 18x40, making 90 RPM, and transmits 150 HP., the driver, A, and driven, B, have each several grooves, in which are wound the ropes, the number of wraps being used, as in previous cases, to gain surface in contact, for adhesion of the rope. The winder, C, in this case, is simply used to convey the rope to the slack carriage, to prevent obstruction. This, together with the carriage pulley, D, are each single grooved. The

device for taking care of the slack, and giving the proper tension to the rope, is shown at E, with the impelling weight at G. The slack side of the rope is paid directly from the driver to the carriage, E, which, it will be seen, takes in and pays out slack as it occurs, and acts also for a tension on the The weight at G may be increased or decreased with the rope. power

This apparatus was erected and started December 2, 1884, and has been running constantly since, with same splice, and transmitting an average of 150 HP.

The rope shows no signs of wear, and looks as though it would last for years to come.

The rope is an ordinary one-inch diameter manilla, and travels at a velocity of 3,420 FPM.

We make the following summary : Velocity of rope, 3,420 FPM. Transmits, as above, 150 HP. (indicated). The tension on the rope is, therefore, 33003150=1,408+106 pounds (one-half the weight in the weight box)=1,608 pounds; which is the strain on the rope. There being five pulling wraps of rope, hence the strain would be divided five times  $= \frac{1.608}{21}$  321.1bs. strain on the rope = 32 per cent. of the breaking strain of the rope; it being estimated as safe to use 10 per cent. of the breaking strain of the rope.

[The breaking strain of a one-inch manilla rope is 9,000 pounds.]-Power and Transmission Journal.



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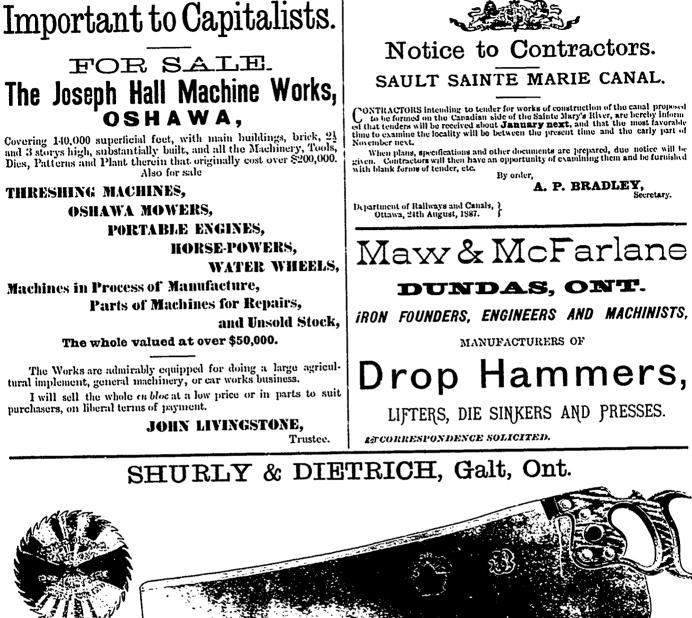
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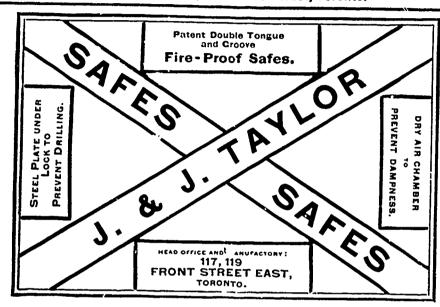
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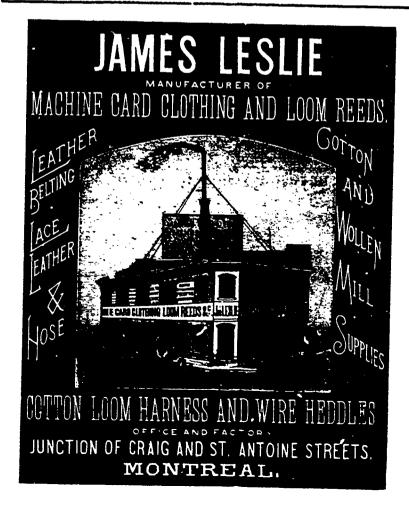
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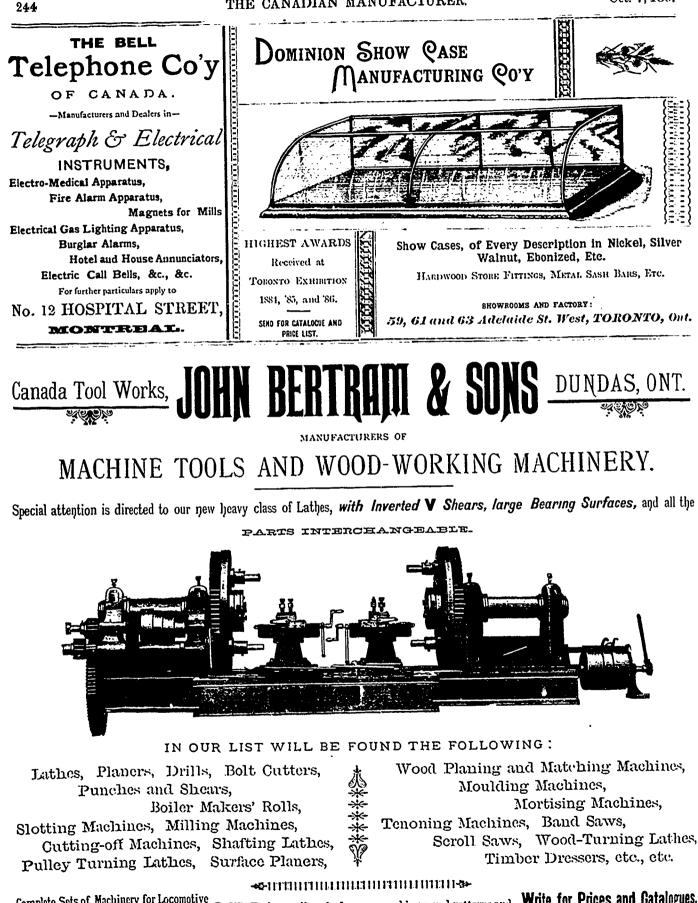
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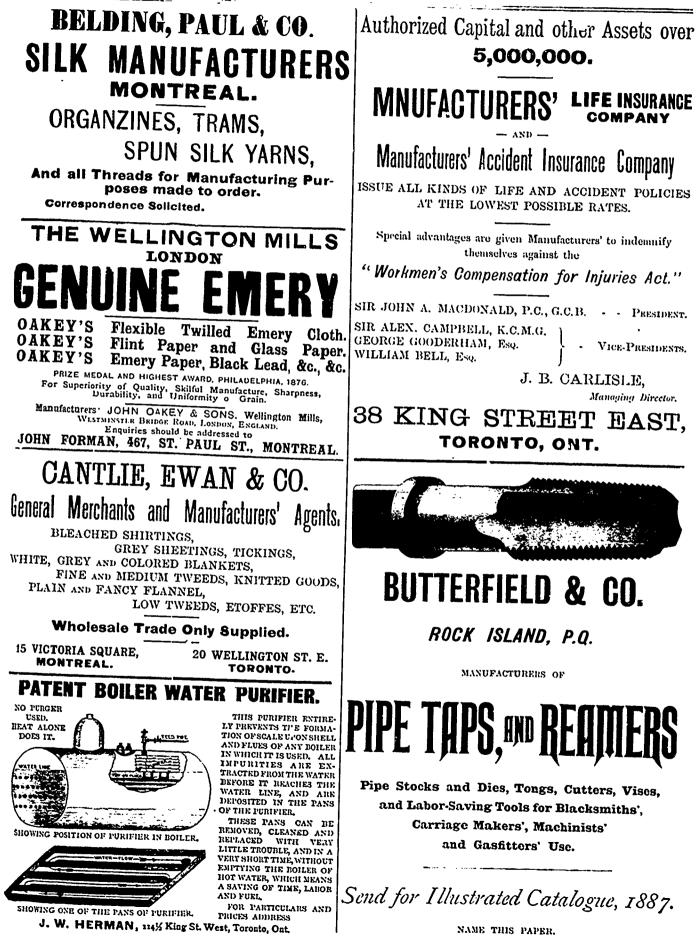
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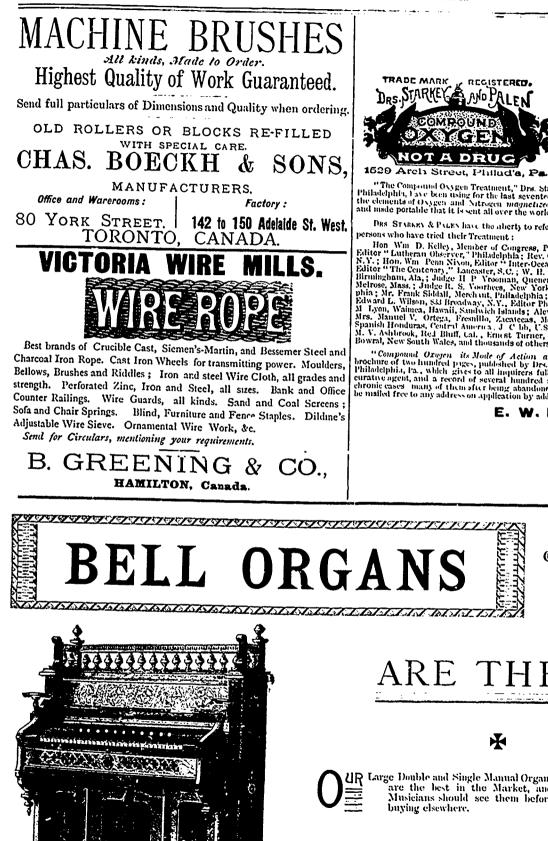
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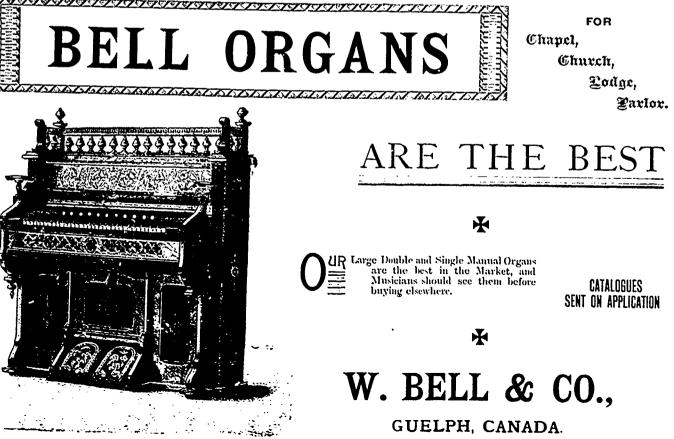
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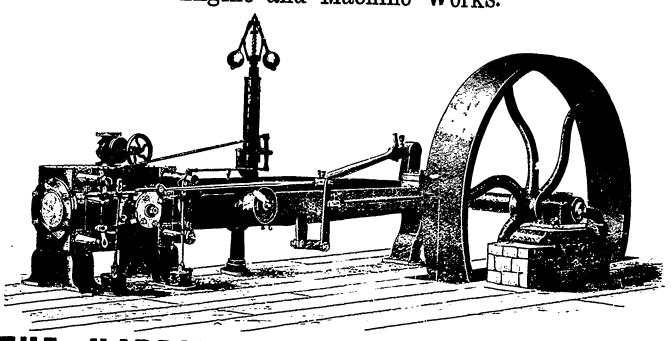
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CARDS and NOVELTIES	SUMMER SAILINGS, 1887, WILL BE AS FOLLOWS:     FROM LIVERFOOL:     Friday, Aug. 26     Thursday, Sept. 1     Friday, Friday, 10     Lake Superor.     Friday, 21     Friday, 22     Friday, 23     Friday, 24     Friday, 25     Friday, 26     Friday, 27     Friday, 27     Friday, 21     Friday, 23     Friday, 24     Friday, 23     Friday, 23     Friday, 24     Friday, 23     Friday, 23     Friday, 24     Friday, 50
CHROMO ADVERTISING	SUMMER SAILINGS, 1887, WILL BE AS FOLLOWS:     FROM LIVERPOOL:     Thansanore     The Windpeg     That Superior     Take Superior     Take Ontario     Take Unitario     Take Ontario     Tuesday, Sept. 13
CHROMO ADVERTISING CARDS and NOVELTIES also doa Superior Class of Wood Engraving	SUMMER SAILINGS, 1887, WILL BE AS FOLLOWS:     FROM LAVERFOOL:     Friday, Aug. 26     Thansday, Sept. 1     Friday, 40     Friday, 40  <
CHROMO ADVERTISING CARDS and NOVELTIES also doa Superior Class of Wood Engraving TORONTO BAG WORKS	SUMMER SAILINGS, 1887, WILL BE AS FOLLOWS:     FROM LIVERFOOL:     Friday, Aug. 26     Thanshay, Sept. 1     Lake Superior.     Lake Guntario.     FR M MONTREAL:     Lake Unitario.     FR M MONTREAL:     Lake Unitario.     Thanendore.     Thatron.     The Willing Server.     Truesday, Server.     Tuesday, Server.     Tuesday, Server.     Thanemore.     Starriary.     Thanemore.     Starriary.     Thanemore.     Starriary.     Starriary.     Thanemore.     Starriary.     Thanemore.     Starriary.     Thanemore.     Starriary.     Thanemore.     Starriary.     Starriary.     The steamers connect at Montrea by direct rail for all points in Canada, Manitola.
CHROMO ADVERTISING CARDS and NOVELTIES also doa Superior Class of Wood Engraving	SUMMER SAILINGS, 1887, WILL BE AS FOLLOWS:     FROM LIVERPOOL:     Lake Nepizon
CHROMO ADVERTISING CARDS and NOVELTIES also doa Superior Class of Wood Engraving TORONTO BAG WORKS DICK, RIDOUT & CO., Proprietors.	SUMMER SAILINGS, 1887, WILL BE AS FOLLOWS:     FROM LIVERPOOL:     Lake Nepizon
CHROMO ADVERTISING CARDS and NOVELTIES also doa Superior Class of Wood Engraving TORONTO BAG WORKS DICK, RIDOUT & CO., Proprietors. MANUFACTURERS OF LINEN, COTTON AND BAGGS	SUMMER SAILINGS, 1887, WILL BE AS FOLLOWS:     FROM LIVERPOOL:     Lake Nepigon
CHROMO ADVERTISING CARDS and NOVELTIES also doa Superior Class of Wood Engraving TORONTO BAG WORKS DICK, RIDOUT & CO., Proprietors. MARUPACTURERS OF LINEN, COTTON AND JUTE BAGGS	SUMMER SAILINGS, 1887, WILL BE AS FOLLOWS:     FROM LIVERPOOL:     Lake Nepigon
CHROMO ADVERTISING CARDS and NOVELTIES also do a Superior Class of Wood Engraving TORONTO BAG WORKS DICK, RIDOUT & CO., Proprietors. MARUFACTURERS OF LINEN, COTTON JUTE BAG PRINTING EQUAL TO THE BEST AMERICAN WORK HESSIANS FOR MATTRESSES AND BALES,	SUMMER SAILINGS, 1887, WILL BE AS FOLLOWS:     Floor LiveRtool:     Filost LiveRtool:     Friday, Aug. 26     Thursday, Sept. 1     Lake Superior.     Lake Superior.     Friday, Holder     Friday, Holder     Friday, Holder     Lake Superior.     Lake Ontatio     Friday, Holder     Lake Ontatio     Friday, Holder     Lake Ontatio     Friday, Holder     Lake Ontatio     Take Superior.     Lake Ontatio     Thanemore     Thanemore     Sturnlay, Holder     Thanemore closes not carry passengers.     The steamers connect at Montrea by direct rail for all points in Canada, Manitola, North. West Territories and United States, to which through tickets are issued.     These steamers are built in w ter-tight compartments, and of special strength for the onfort and convenience of all. In the Cahin the State-rooms and large and alry.     The steamers departments the most perfect provision has been made to consurt the wante of females and children.     An experienced Surgeon is carried by each steamer, also Stewardesses to attend to the wante of females and children.     An experienced Surgeon is carried by cach steamer, also Stewardesses to attend to the wante of temales
CHROMO ADVERTISING CARDS and NOVELTIES also do a Superior Class of Wood Engraving TORONTO BAG WORKS DICK, RIDOUT & CO., Proprietors. MANUFACTURERS OF LINEN, COTTON AND JUTE BAGAGS	SUMMER SAILINGS, 1887, WILL BE AS FOLLOWS:     Float LIVERFOOL:     Lake Nepigen

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