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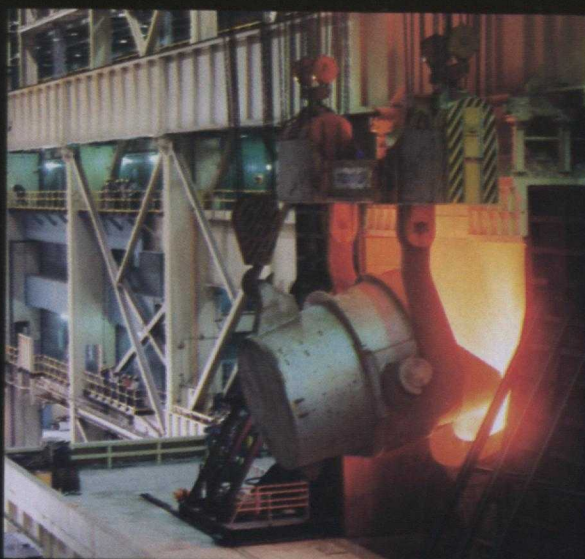
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▲ An SPC computer at the rolling mill describes how accurately the process is under control. Operators can use the information to make immediate adjustments if necessary.

▲ Charging the BOF with molten iron at Dofasco's No. 2 steelmaking shop.