190 Enlana **Motor Cars**



Now Completely Built in Canada, By Canadians, For Canadians

THE thousands of Canadian owners of Willys-Overland cars and the Canadian public generally, will be interested in this an-

Overland cars will be manufactured, not merely assembled, in our completely equipped Canadian Factory.

The public appreciation of the Overland product and policy has built up a Canadian demand which makes this necessary.

During the war the great Willys-Overland Toronto plant was devoted to the produc-tion of munitions and aeroplane motors.

Today these complete facilities and resources are being devoted exclusively to the production of Overland Motor Cars.

This modern institution is largely financed by Canadian capital and is managed by men widely experienced in Canadian industry. Not only does the Toronto factory offer the Canadian public the facilities, resources and advantages of a complete Canadian institution, but back of it are all the

tremendous resources and experience of the great Willys-Overland organizations in the United States.

Since the cessation of war-time produc-tion, which absorbed the whole efforts of the Toronto factory, plans have been formed for Overland achievements in Canada far greater than those of pre-war days.

Processes of manufacture, co-ordination of departments and new materials have been studied—

Personnel has been strengthened by the addition of expert executives and many skilled

The floor space of the present factories is 280,000 square feet and is to be increased by more than 100,000 square feet—

To adequately manufacture the Overland 4, we have invested more than one million dollars in special equipment and tools, in addition to large sums in raw materials and parts. The larger part of this material is of Canadian origin. More than a thousand skilled workmen are being added to our force,—all with a view to placing the entire organization on a stronger, more highly efficient basis than ever before so that complete Overland cars can now be built entirely in Canada by Can-adians for Canadians.

The Canadian factory, with the co-opera-tion of the complete Willys-Overland organiza-tions, will specialize in the production of a wonderful New Motor Car—The Overland 4. . It is the product of the ripened experience of the great Willys-Overland organization.

After ten years of experimenting and 250,000 miles of testing, this new Overland 4 is being manufactured by the Canadian organization in Canada.

See Overland 4 at the Canadian National Exhibition

This remarkable new car, with exclusive improvements and advantages, will be exhibited for the first time in Canada at the Automobile Show of the Canadian National Exhibition in Toronto, August 23rd to September 5th

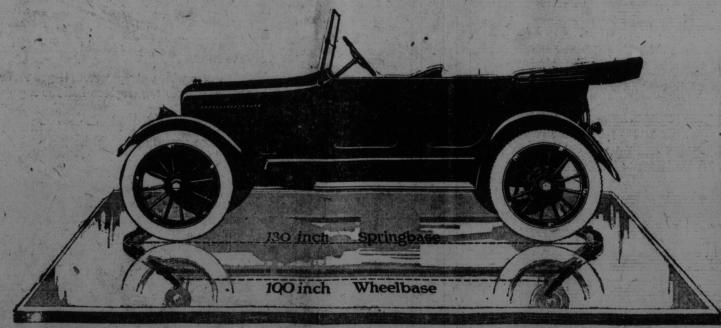
The Overland 4 introduces a new standard of riding comfort made possible by its exclusive new Three-Point Cantilever Spring Suspension, the greatest improvement in riding comfort since the introduction of pneumatic tires.

No motor car ride you have ever had serves as an adequate comparison to the greater road comfort of the Overland 4. You must see and ride in this car to fully appreciate what a new era it introduces in motor car history.

The problem that has engaged the efforts of automobile engineers for years has been solved. The combination of the driving-case of a light weight car with the riding-ease of a heavy, long wheelbase car, has been achieved in this new Overland 4,

In addition to its great comfort, tests show great economy. It is a quality car throughout, fully equipped, beautifully finished.

The introduction of Overland 4, a motor car completely built in Canada, marks a distinct forward step in Canadian manufac-



See this new Canadian Overland 4 at the Automobile Show, Canadian National Exhibition, Toronto, August 23rd to September 6th.

Willys-Overland, Limited

Toronto, Canada