Until about fifty years ago there was little improvement made in the methods of sugar makers; but since that time the advance has



Fig. 4.—Scenes in the eagly days of sugar making. The Women lent a willing hand while the season was on.—In the lower picture the "old-timer" is seen tapping with the gouge and wooden spile.

kept pace with that in other branches of Agriculture until it has become a more or less highly organized commercial industry.