

a larger international enterprise; therefore, the amount of basic research carried out in the location is very limited. However, there are adequate facilities for applied research and development in connection with the usual production programme.

For a comprehensive overview of this plant site we have to take into account both technical and organizational aspects. Sufficient detail is given in both respects; therefore, this description may be useful for those engaged in verification activities.

The essential information about the plant site is presented in four parts. Section 3 offers a plant site overview and refers to the problems of works planning in order to enable the readers to understand and interpret a given situation.

Section 4 explains the organization of the plant site by presenting three charts which indicate the different hierarchical levels. There are well defined individual responsibilities and authorities attached to every management position. These important facts are normally contained in the job descriptions which are an essential part of the company records.

Section 5 contains the necessary detailed information about buildings and technical installations. A plan of the plant site is included together with lists indicating the purpose of the different buildings and structures. On the basis of this information, it is possible to locate a particular technical or administrative activity.

Section 6 part is dedicated to the introduction of the concept of "Supply and Production Chain". All the necessary details are elucidated. Such a concept could be of help for the definition of those parts of a plant site which should be included in a particular inspection. In order to demonstrate the practical implications of this concept, an example is presented in which the production of a Schedule 2 chemical is assumed. The movements of all the materials are listed in a table as well as indicated on the works plan.

Finally, the most important technical terms used in this paper are listed in the appendix together with explanations.