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HAMILTON EVENING TIMES, SATURDAY, JULY 31. 1909

New Triumph For McAdoo Downtown Tunnels to Jersey. (New York Sun, July 18.)

(New York Sun, July 18.) If De Witt Clinton Haskin had net so to hew York some forty-odd years by the possible that people would not here to New York to Jersey Gity here, but De Witt Clinton Haskin did there, but De Witt Clinton Haskin did there, but De Witt Clinton Haskin did there, but De Witt Clinton Haskin did there to be officially opened to-mor-the are all the way across the here to be officially opened to-mor-there the best of the search of the the search all the way across the here to be officially opened to-mor-there are all the way across the here to be officially opened to-mor-the deame all the way across the here to be officially opened to-mor-the Heudson River, connect it with here trunk line rairoad terminals located here you a terminal station near Wash-the trunk line rairoad terminals located here you a terminal station near Wash-there to Wall street to enlist the aid of spoched consulted expect engineers, who here the time scheme an absurd the financial backing he wanted. In here the time is sheme an absurd the deame and backing he wanted. In here the time is a sympathy and some here to wall street of which he de-there way a street is unresponsive

However, Wall street's unresponsive-ness didn't bother Haskin. He knew what he wanted to do and just how to go about it, so he jumped in with such limited funds as he possessed and start-ed things moving

Hinted runds as he post-set and the ed things moving. First he sank a vertical shaft lined with bricks on the west shore of the Hudson River midway between the ter-minals of the Erie Railroad and the Delaware, Lackawanna & Western Rail-Delaware, Lackawanna & Western Rail-road. A second shaft was dug at the foot of Morton street, New York. The Jersey shaft was 30 feet in diameter and reached to a point 60 feet below high water mark. The river at this point is about a mile wide. From the bottom of the shaft extended the horizontal tun-nel that was to pass beneath the river bed. To be exact, there were two tun-nels running side by side and each 13 feet in diameter. Right here is where the unusual feat-

tests running side by side and the feet in diameter. Right here is where the unusual feat-ure of the undertaking came in. The Haskin tunnel was merely an open tube with no plug in the end of it to keep the Hudson River from rushing in and flooding the whole works should it feel inclined to do so. Haskin didn't use a shield in his tunnel work for two rea-sons. In the first place he didn't like them and in the second place there weren't any.

them and in the second place there weren't any. He reasoned things out this way: If the presure inside the tube were equal to the pressure outside the tube, then the air would keep the water out and the water would keep the air in, which would be most satisfactory all around. As a corollary, if the conditions of equi-librium were carefully maintained the

atandoned by Pearson & Son was still uesble. So the McAdoo interests pump-ed out the water, patched up the bat-tered shield and set to work. They went along famously for a few hundred feet and then stopped abruptly. The shield retused to budge. A little more pre-sure was applied to the jacks. Nothing resulted. Still more pressure. The top of the shield moved ahead a little, but the bottom didn't move an inch. The inon plates of the lining began to buckle and to grack ominously, so the push be-hind the hydraulic jacks was abated slightly.

and to crack ominously, so the push be-hind the hydraulic jacks was abated slightly. The foreman of the gang opened a little door in the bottom of the slield and took observations. He faced a small pinnacle of rock that rose upward through the soft mud of the river bot-tom like a miniature mountain peak. He opened another little door at the top of the shield to take a second observation. A stream of mud and water shot through the opening, knocking him about thirty feet due east. Two husky "muckers" jumped into the breach and succeeded in closing the iron door. One of the expert engineers was then called in. He finally hit upon a satis-factory solution. He built a hood or apron of heavy steel and fitted it on the outside of the shield so that it extended itself will be thrown open to the public. to the crest of the rocky peak. This hood kept out the quicksand. Under its protection workmen opened the lower door of the shield, drilled and blasted the rock away and gradually worked across the dangerous business. Overlying the rock was fourteen feet of the quick-sand. Above that was sixty-five feet of water. The quicksand was too un-

U. S. MACHINES. How English Shoe Factory Got Rie of Them.

(New York Journal of Commerce and Commercial Bulletin.)

An English book on "Industrial Efficiency," of which a new edition has just appeared, contains in a supplemen Just appeared, contains in a supplemen-tary chapter an interesting story of the manner in which the American monop-oly in shoe machinery was met by an enterprising firm of shoe machinery was in Northampton. Shoe machinery was manner in which the American monop-oly in shoe machinery was met by an enterprising firm of shoe manufacturers in Northampton. Shoe machinery was ifirst developed in this country, and had to be introduced in England to save the industry of shoe-manufacturing from a serious decline. The American Com-pany took advantage of the situation, and in supplying machines for the differ-ent processes insisted upon the same form of contract which shill continues in practical effect in New England. It refused to sell its machines and would only lease them on condition, not only that no other machines and would only lease them on condition, not only that no other machines of the same fore setticular process in the manufac-ture, but that only machines of the same processes. The machinery was all inked up together, as it were, in the contract, and all or none had to be used in any factory: and as English machines were not then obtainable for all the processes, the hard bargain had to be accepted to get the benefit of any part of the machinery. The contract gave the company the right, if any ma-chine but its own was adopted, to with draw all of its own from the factory, as they were its property and were leased on that condition. But English machine makers were bus developing shoe machinery on their own lines, the original patents having expired and the patent monoply hold-it was claimed, as efficiently as the American company. One day an agent of the largest factory as completely and, it was claimed, as efficiently as the American company. One day an agent of the largest factories in Northamp-ton, discovered that a machine was at work which his company did not fur-nish. The owners denied that it was a breach of contract and refused to re-move the machine, whereupon they re-eived notice demanding the return of all the American machines. Although they were busy and "full of orders." they refused to knuckle down, and or-dered a complete equipment from a sponsible was equipped with those of the American machines mad as the rock was fourteen feet of the quick-sand. Above that was aixty-five feet of water. The quick-sand was too un-stable to hold back air under high pres-sure. On the other hand were the pres-sure reduced the semi-liquid mixture would flow down in the working area and tie up the whole business. Fre-quently the apron failed to fit smoothly over the top of the rock. If it left a very large opening a blowout would oc-cur. In spite of all these difficulties the thing was accomplished. When the 700 feet of reef were finally crossed over and soft ground was reached again the apron was removed, the doors were clos-ed and the shields was forced ahead by means of the hydraulic jacks. The greatest difficulties were encoun-

means of the hydraulic jacks. The greatest difficulties were encoun-tered in completing the old Haskin tun-nels which form the north pair of under river tubes in the McAdoo system. The southern pair of tubes-the pair that is to be opened to-morrow-was finished without any great trouble and was done in record time. Two feet in twenty-four hours was the record in the Pearson company's workings. The McAdoo en-gineers frequently bored through seven-ty-two feet in a day. The original Mc-Adoo plan was to complete the two part-ly constructed tubes, which were to ex-tend from a point on the Jersey shore midway between the Erie and Lacka-wanna Railroad stations to a terminal near Washington Square. To this the McAdoo interests added a transverse tunnel connecting with the Lackawanna, the Erie, the Pennsylvania and the Jer-sey Central railroad terminals in Ho-boken and Jersey City. Then a geometic

According to the writer of the book, "so successful was the change that they not only turned out boots as good as be-fore and as fast, but the relief from the

"so successful was the change that they not only turned out boots as good as be-fore and as fast, but the relief from the oppressive royalty system enabled them to raise wages and shorten hours and yet sell their boots cheaper." This was explained by the fact that a machine which would cost, say, \$1.000 to buy outright, would at the end of twenty years under the leasing system have cost the manufacturer something like \$20.000 and still be the property of another. The same writer says that a clause in the new patent act of 1907 was "specially inserted for the boot trade," "nullifying the boycotting provisions in leasing agreements," while other provisions compel American makers of shoe ma-chinery sold in England to manufacture in that country, "so that English makers in that country, "so that English makers the patent act is also "having a substan-tial effect in increasing productive em-ployment" in England. We repeat this story, which we pre-sume to be authentic, since the name of the Northampton firm which achieved its independence of the American mon-opoly is mentioned and is said to own "the largest private boot factory in the world," as presenting an example worldy of emulation in this country.

world," as presenting an example worthy of emulation in this country. We have heretofore made known the



dagger of the people he wants to serve. The story of his suburban home is one of the ironies of life. It is built in Wimbledon, one of the suburbs of London, which still retains a good deal of is rural character. Big trees shield it. Birds sing in loud chorus around it. You might amid its sil-ence and detachment imagine you were a hundred miles from London, while only four or five miles from the city's centre.

LIBRARY LIKE GREAT STUDIO.

Out of the profits of his great bio-graphy of Gladstone, Morley resolved to build himself, if not a lordly pleas-ure house, at least one lordly hall, and that naturally was the library. His library accordingly is a vast hall, more like a great artist's studio than a student's retreat, and round its white halls run big shelves contain-ing all the gems of the world's litera-ture.

ture. I discussed this house with Morley a few months ago as we walked up and down Westminster hall together, and he wound up the conversation with a characteristic observation. He

said said: "There are two things wanting: First, there is no water, and then there is no mountain in the distance, and, as our friend Goethe remarks, a mountain is always welcome, because beyond the mountain there is hope." And then he gave his pleasantly sad smile at his own bit of self-satire, for he is one of the most despondent of men.

When the Boer war began he repre-sented the horror and hatred of that stupic crime more eloquently than any other man, though, of course, it was left for nimble, daring reckless young Lloyd-George to do the real fighting by going to Birmingham and other places at the risk of his life. The mantle of Campbell-Bannerman was bound to have fallen upon Mor-ley if he only had worked hard enough to get it. But in the moments of de-spondency and perhaps because he wanted the money, he settled down to writing the biography of Gladstone-a task of gigantic labor of which few people even realize. the sick a faithfu Catarrho A Sydne writing energy of gigantic labor of which lew people even realize. This meant Morley's practical exile from polities for several years, and when the years came to an end he had allowed Asquith to rush to the front and stand between him and the highest prize in the British Empire. He had to be satisfied with the Indian secretary: ship—an office of great dignity and great power, but one beset with im-mense difficulties. DOMESTIC GRIEF ADDS TO WOE.

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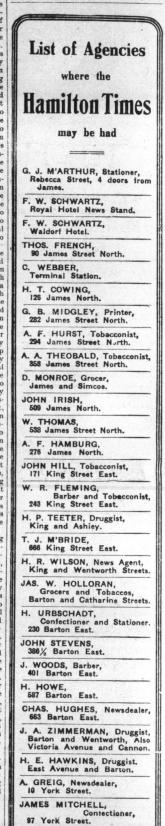
son.
HOME BECAME A PRISON.
Thus it is that this lovely house-called by the brautiful name of Flow-ermead, lying in the midst of fields and trees and flowers, made harmonious by songs of birds-has become more of a prison than a student's palace. It is approached by a broad country lane.
Few people are around. It is just the remote and deserted spot where the lunking assassin might lie in' wait the hideous feeling of being followed by the silent, skulking, but necessary form of the armed detective, whose revolver is ready to shoot at any one who seeks to áttack the Indian Secretary.
It is not a glorious or happy sunset to a great life.
Grew Thinner Every Day Appotite was Poor, Dizzy, Faint, Weak, Continuous, Gruel Backache Another Gase in which Dr. Hamilton's Pills Saved Life that Physicians Despaired of.
Weak a physicians Despaired of.
Weak a suition solution of a strike, never to rise again.
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Mitter a stiticity site of the strike and the colliery was closed down as the tresult of a strike, never to rise again. might not be so badly off even sho the Dominion Coal Company retire the face of this petty warfare w

they and mile at his own bit of self-satire, she for he is one of the most despondent of men. HARD STRUGGLE IN EARLY DAYS and HARD STRUGGLE IN EARLY DAYS mental and hereditary. He comes from the home of a hard worked Lan-buy cashire doctor living in the squalid and depressing surroundings of the nontha squalid depressing surroundings of the in his early days. He got his university man, residing in Hamilton. "About six montha squalid depressing surroundings of the in his early days. He got his university fund the to seek a liveli-provide the to shake it off. It was not the in his early days. He got his university and been at Oxford by a scholarship-ration of a hard struggle for existence in his early days. He got his university and has a have to see a hard struggle for existence in the seal of a hard struggle for existence in his early days. He got his university and here and hereditary. Ho comes in the home at Oxford by a scholarship-ration to see a hard struggle for existence in his early days. He got his university and here and here and hard to seek a livel-form a form the moment of stress. The work hard, live modestly, and make ends meet by careful living. He has has meet by careful living. He has has meet by careful living. He has has word to meet at once monously ambitious and yet not self-assertive. His ambition always breaks down when the moment. I is palsied to rust. HOW HE LOST PREMIERSHIP. He wanted to be prime minister and he might have been prime minister and he might have been prime ministes and here the boer ware began he repre-ter the header was began he repre-ter the header of the born in my side and hack, and gave ma a new prive of live. I gained in weight and here might have been prime minister and here might have been prime minister and headers and here strukers. How the LOST PREMIERSHIP. Heane, be moment do be prime minister and heane heave bein prime minister and heave been here

Gems From Ruskin

Gens From Ruskin. Man's proper business in this w. .4 falls mainly into three divisions: First, to know themselves, and the ex-isting state of things they have to do with. Secondly, to be happly to them-selves and the existing state of things. Thirdly, to mend themselves, and the existing state of things, as far as either are marred or mendable. The greatest thing a human soul ever does in this world is to see some-thing and tell what it saw in a plain way.

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all world," as presenting an example world," as presenting an example world, of the second the second of the se

Making Light of It. "A large fleet of German airships," wrote the British editor in 1950, "passed over our town yesterday morning. They cast a gloom over the entire commun-ity."

Almost Human Intelligence.

Wheat has become trained so that it can go up when Mr. Patten isn't looking at it.-Montreal Star. They may have screens in a theatre, but they are not for the purpose of keeping the flies out.

DOMESTIC GRIEF ADDS TO WOE. Domestic grief came to aggravate the sadness of the evening of Morley's days. His stepson began speculating with the money of the firm of publish ers to which he belonged. He was discovered, tried to commit suicide, and was tried, convicted and sentenced to a long term of penal servinde. Few scenes are more pathetic than that which took place between Lloyd. George and Morley about this itme. Loyd.George had an extraordinary love to fa his eldest daughter. During the first family from their, little village in Males, this child was the hostage that and while she was yet a girl of 8 or 9 she would sit in the women's gallery and wait till abe went/home with her is the to their modest home in the sub-urbs.

father to their modest home in the sub-urbs. She was thus his companion, and by and by his confidant, his counselor, and his closest friend. Just as she was be-coming a woman and reaching her 17th year, she died after a week's illness. The their fault. At the same time it alt to have patience with a pre-intelligent man, more especial-

(Sydney Record.) ddest feature of the present the effort being made in cer- ters to stir up the whole com- nto an attitude of hospitality the Coal Company. We do not the coal be and abet an agitation successful means the ruin of uity in which they live. Theil the tir temporal prosperity. the miner himself he coan the day must. ultimately this is equally true whether the day must. ultimately this is equally true whether the collected the men are hower built of the men are hower the miner himself he coan the day must. ultimately this is equally true whether the day must. ultimately the in which he has allowed built of the men are hower built of the men are hower the miner himself he coan the coal anybody that will not tell you wonderful things about the pain the very household. The the men are hower the suble of the men are hower the the more the homen are hower the the day must. ultimately the all the men are hower the coal anybody that will not tell you wonderful things the may be offered	want to get back the vigor and youth, if you want the sparkle health on your cheeks-use tilton's Pills regularly. They purify, tone, strengthen-make well, give this grand medicine il trial, 25c. per box, or five \$1.00, at all dealers, or The tone Company. Kingston. Ont. A REBUKE. ey Paper Talks Plainly to Coal Mine Stations	southern Cape Breton. It presents the spectacle of a community endeavoring to commit industrial and commercial suicide. SUSPICIOUS OF HIS MOTHER. (Cleveland Leader.) "Ma!" "Yes, precious." "Tm a good boy these days, ain't 1?" "Yes, pet-you've been a very good boy since mother talked to you so seri- ously." "And you trust me now, don't you, ma?" "Yes, darling-implicitly." "Then what do you keep the jam cup-
the effort being made in certers to stir up the whole com- test as a attitude of hospitality the Coal Company. We do not to the strikers themselves or leaders-their attitude at least fible-we refer to those out- ranks of the miners altogether to aid and abet an agitation successful means the run of unity in which they live. Their pears not only to be fatuous, fal, for it is on those whom the him iner himself he can a object of sympathy. He is victim of the struggle and f his wife and children the f the day must. ultimately this is equally true whether the anised is lost or won. be callisted is lost or won. built of the men are honcer	e Coal Mine Strikers.	board locked for nowadays?"
nto an attitude of hospitality the Coal Company. We do not control to the strikers themselves or leaders—their attitude at least glbe—we refer to those out the meresidents of Glace Bay and collery towns, who go out of the strike day must. It is a succelly find anybody that will not tell you wonderful things about the pain. You can a collery towns, who we collery towns, who we collery that there is not an ache or pain that there is an anchor of health in every household.	the effort being made in cer-	Shooting Pains in Side, Arms, Back.
victim of the struggle and f his wife and children the f the day must. ultimately this is equally true whether in which he has allowed be enlisted is lost or won. bulk of the men are honcer f the day must. Use the structure of the structure the structure will not cure immediately. Nerviline is an anchor of health in every household.	the Coal Company. We do not readers-their attitude at least gible-we refer to those out- ranks of the miners altogether s and professional men, even colliery towns, who go out of to aid and abet an agitation successful means the ruin of unity in which they live. Their pears not only to be fatuous, fal, for it is on those whom ustly decry that they depend r the inter temporal prosperity.	Virus, Which is Cured Quickest by Nerviline-Rub It 4n. Pains in the muscles, in the sides, the back, the neck or the chest-they always carry with them great discomfort. If the inflammation is severe the pain will be intense. If allowed to continue they are dangerous. Nothing so quickly cures local inflammation and drives away pain as Nerviline. Nerviline does this be- cause it penetrates so deeply. Nerviline is not only powerful, but soothing. By relieving congestion it cures pain. It does this always. It cannot fail because it is as ure antidote for pain. You can
believe. If they are unable rough the motives of plausible f they are blind to their own	a object of sympathy. He is victim of the struggle and if his wife and children the f the day must ultimately this is equally true whether in which he has allowed b be enlisted is lost or won. bulk of the men are honest titude which they have taken believe. If they are unable rough the motives of plausible	you wonderful things about the pain- curing power of Nerviline. Remember, that there is not an ache or pain that Nerviline will not cure immediately. Nerviline is an anchor of health in every household. Refuse anything that may be offered you instead of Nerviline, which is guar- anteed for rheumatism, neuralgia, sciatica, lum-

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