Butter and Cheese Makers are in-vited to send contributions to this department, to ask questions on matters relating to cheese making and to suggest subjects for discus-

### The Finch Dairy Station

HE Dominion Dairy Station at Finch, Ont., was established in March, 1912. Perhaps it would be more correct to say construction began at that date; the station was pot actually put in operation until August 20th of that year. The object of the Dominion Dairy Division in establishing the station at Finch was two-fold; first, to have a demonstrating cheese factory and creamery, and secondly, to carry on experimental work. The factories of that section of Ontario are small and poorly equip-ped. There are exceptions, of course, but as a general rule the price paid to the makers for manufacturing cheese is too low to make the proper equip-ment of small factories profitable. Two factories were bought out by the government and combined in the dairy station at Finch and it is intended to demonstrate that patrons can afford

The Makers' Corner creamery is fitted with the same optimization of the control o

"One thing we did away with that "One thing we did away with that can also be done away with in most factories," remarked Mr. Reddiek, "was the under ground whey tank. It is always one of the dirtiest things around the cheese factory and not one factory in ten has drainage, and so cannot keep it clean. In this factory a rotary pump takes the whey come the guiter to the tank over the man be used winter and summer."

The when and akim milk are both.

The whey and skim milk are both pasteurized. In creamery work it is found that the exhaust from the en-gine affords sufficient heat to pasteur-ize the skim milk as it comes from the separator. Both milk and cream are paid for by test, composite samples being tested once a month. In most cheese factories of the section only standard sized cheese are made. Other sizes are to be tried out at Finch. "In all fo3d products," remarked the manager, the tendency is toward the individual package. This is true of cheese. Where, for instance, has anything sold better than McLaren's Imperial Cream Cheese in individual packages?"

Among the newer styles adopted by



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The Dominion Dairy Station at Finch, Ont., is a Substantial Structure. Old Country rather than Canadian ideals, were followed in erecting this experimen-tal factory. Many dairy factories in this country are makeshifts, more abelis in fact. The Pinels station is almost as permanent as the dairy industry itself.

to pay enough to have cheese made Mr. Reddick, one of the most promis to pay enough to have cheese made under antitary conditions with a promise under antitary conditions with a profit of themselves. This the station has been able to do; so far they have Cheddar cheese, salted lightly, and charged more than neighboring factories for making, and have paid as much net for the milk. Credit for at pheat part of the success adventment milk. The success and the success be given to B. A. Reddick, the effic-

ient manager.

"We have patrons wanting to com Mr. Reddick to a Farm and Dairy representative, "but we don't aim to encourage this. We don't want to ofencourage tris. We don't want to or-fer unfair competition to other fac-tories. We get one and one-half cents a pound for making the cheese and three cents for making butter, the patrons delivering the milk and the cream. We sell a lot of sweet cream to Montreal. We take our own weights and tests in shipping the cream and they have not been disputed by the buyers. We skim, pasteurize, cool the cream and deliver it at the station, the patron paying three cents a pound butter fat for our work. The patron gets hot, pasteurised skim milk to take home with him, and this is a feature that they appreciate. The sweet cream trade of course is con-

fined largely to the winter months.

In the cheese room at the Finch Station, are three 7000-lb. vats, with additional room for experimental vats.

sent to Ottawa stores to try out with the Christmas trade of last year. Orders came right back for more. These cheese are sold for five cents extra, and the additional labor entailed in their manufacture is not in any proportion to the extra price "provid

ing you can get a market for them."

No cut cheese is sold to patrons.

Farmers usually want about five pounds of cheese at a time, and Mr.

Reddick is making and how the sold in the sol Reddick is making and always has on hand a quantity of five-pound cheese, which are waxed and kept in the cool room until wanted. Of course, the main bulk of the cheese manufactur-ed is sold in the large standard size, but the manager is confident that the smaller sizes will become more and more popular, "One of the things that is increasing the cost of living, he remarked with a laugh.

"He is a self-made man, is he not?" "Yes, except for the alterations made by his wife and her mother."—St. James Gazette.



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