Union.—let. In the lining of horse collars and sweat pads with sheet lead or its alloys; 2nd In the lining of such parts of harness as come in contact with the flesh of the horse with sheet lead or its alloys.

No. 2424. JAMES GRIFFING & BENJAMIN H. SMITH, Ipswick, Mass., U.S., 5th June, 1873. for 5 years: "Machine for Heading Barrels." (Machine à faire les fonds de futailles.)

Claim. -- In the lever A, bearer B, booked arm C, hanger D, and spur E, or stirr up F, or both, all combined and arranged together as specified.

No. 2425. DAVID HEATON, Providence, R. I., U. S., 5th June, 1873, for 5 years: "Combination Tools." (Combinaisons d'outils.)

Consists of a combination and arrangement of several well known tools in one, in convenient form for the separate use of either one of the combination, with the object mainly to produce a belt-mending implement for use in manufactories, &c.

Cluim —1st In the combination and arrangement of the guide R. and trothed slot G, with the two nexts forming the Inwa and Innales constructed as described; 2nd. In the combination of the file the prying implement L, and reamer knife blade, rule and kinders as described. 3rd In the bett-monding tool having a knife blade on one handle, and an and on the other, the should D, for the blade and the e-eath P, for the and as described; this in the doublination in a single implement of the several tools described.

No. 2426. THOMAS H. HICKS, Chatham, and THOMAS A. PARISH, Ridgetown, Ont., 5th June, 1873, for 5 years: "Process and Machine for the Manufacture of Gas." (Procede et appareil de fabrication du gas.)

Claim.—The generation of an electro-exo-hydro carbon gas by means of the action of sulphuric acid on water, quicks v. r. oil and metals in the cylinders A, and B, and the combination of A, and B, with U, C, D, E, E, F, F, as a machine therefor for the purpose act forth.

o. 2427. JAMES COLLINGE & CHRISTOPHER W. J. POOLE, Toronto, Ont., 5th June, 1873. for 5 years: "Metallic Venetian Shutter." (Jalousie en métal.)

Re arranged that by raising or lowering the shutter the amount of light admitted can be more perfectly adjusted than by the venetian shutters now in ordinary use. The window such being rendered burglar proof.

Malm. The combination of metallic venetian such blinds or shutter B. B. B., sliding vertically past each other in upright metallic frame C, as set forth.

No. 2428. Denison Chase, Orange, Mass., U. S., 5th June, 1873, for 15 years: "Dog for Saw-mills." (Clameau de scierie.)

More particularly adapted to circular saw-mills.

No. 2429. Ell J. Sumner, Chicago, Ill., V.S., 11th June, 1873, for 10 years: "Dry Kil or Lumber." (Four de séchage du bois.)

Chim.—The floor S. in combination with the register O. the tube i. the opening St, the cortains H, and D. the metal strips C, the openings α , and the air drafts α , α , and M, all being arranged and used as set forth

No. 2430. LOFTUS PERKINS, London, Eng., 11th June, 1873, for 5 years: "Packing Kings for Steam Engine Pistons and on the Wearing Surfaces of Slide Valves, &c." (Garnitures métalliques des pistons de machines à vapeur et surface de froîtement des tiroirs de vapeur, etc.)

Claim: "The construction of piston rings and the wearing surfaces of alide valves and bearings and other such like wearing surfaces of a metal capable of burnishing or polishing in presence of water or stem without the use of oil and composed of copper and tin within the proportions given.

No. 2431. MARTIN P. HAYES, & PETER McEWAN. Seaforth Ont., 11th June, 1873, for 5 years: "Brine Evaporating Furnace." (Fourness (Fournern d'évaporation de l'eau de mer)

Claim—1st. The construction of evaporating furnaces the return fluce E. E. arranged and formed within and against the side walls a. a. to pass to smoke stacks II. II. at the two front corners of the furnace in combination with the furnace chambers D. D. and evaporating pans F: 2nd The application to the bottom of all the fluces of a heat radiating composition compounded of makes, and water line, or other non absorbent of hont of which ashes forms the chief ingredient; 3rd. In providing the imporating pans F, with angle or T bars of iron bedded into the top of the walls between the roturn flues and furnace chambers.

No. 2432. James L. Smith & Benjamin Mor-TON, Toronto, Ont., 11th June, 1873, for 5 years: "Art of Road Making." (Art de faire les chemins.)

Chim.—The use of blocks of wood in their natural rough state with a filling of gravel, or gravel, sand and lime, or any other similar hard binding and good wearing substances for the making of pathways and roadways.

No. 2433. DAVID RENSHAW, Syracuse, N. Y., and LOUISA A. LONG, wife of F. LONG, Hingham, Mass., U. S., 11th June, 1973, for 5 years: "Steam Generator." (Générateur de vapeur.)

The object of the invention is to secure a greater economy of space for any given amount of boiler power and also to produce a more economical generation of steam.

space for any given among or order power and size to produce a more economical generation of steam.

Claim.—1st The combitation of the reverberatory furnace a, the pipes D, the pipes E, the pipes E, the pipes E, the pipes E, and recurrence thereto. and the steam drum G; 2nd. The combination of the reverberatory furnace a, steam drum G, placed outside of the said furnace, horizontal pipe D, and flat disc or equivalent shaped sections II. He each connected to the said steam drum G, and horizontal pipe D, and having all its surfaces upon which the contained water rosts, and upon which sediment can form or deposit, inclined downwardly toward its connection with the horizontal pipe D, and the whole being constructed as set forth; 3rd. The combination with the reverbatory furnace a, of the flat section N, N, made broader in the middle thereof than at their ends and stay bolted by means of stay bolts cast therewith, the pipes E, B, the crosscylinder or pipes M, M, the cylinders or pipes D, and L, L, sand the steam drum or steam chest G, 4th. The rections N, N, with stay bolts cast in the same piece and hollow with the outer ends of the openings through them enlarged and the inside angles rounded so as to unite the said stay bolts with the shell of the section upon a curve both inside and outside instead of at an angle.

No. 2434. DAVID RENSHAW, Syracuse, N. Y., and Louisa A. Long, wife of F. Long, Hingham, Mass., U.S., 11th June, 1873, for 5 years: "Sectional Steam Boiler." (Chaudière à vapeur à compartiments.)

Claim.—let. The verbalory furnace built up of sections, each section or any number of them being cast in a single piece and stay bolted as described; 2nd. The combination of a fire chamber of furnace built up of sections, each section or any number of them, being cast in a single piece and stay bolted with steam generating apparatus, contained within said furnace; 3rd. The reverberatory furnace having its sides composed of a series of flat or flattened sections At, At, curved so as to form an arch when put togother, each being complete in itself and connected at or near the top with the steam drum E, and at or near the bottom with the lower water space H; 4th. The combination of the horizontal cross-pipe C, the vertical pipes F, connecting directly with the pipes C, at their lower e. ds, and with the pipes F, at their upper ends; 5th. The combination of the horizontal pipes F, connecting directly with the cross-pipes C, the vertical pipes F, connecting directly with the cross-pipes C, the vertical pipes F, connecting directly with the cross-pipes C, and the steam drum E: 6th. The combination of the horizontal cross-pipes C, the vertical pipes F, connecting directly with the said pipes C, the vertical pipes F, connecting directly with the said pipes C, the overtical pipes F, connecting directly with the said pipes C, the overtical pipes F, connecting directly with the said pipes C, the overtical pipes F, at their upper ends, and the removeshie heads C, attached to the ends of the horizontal pipes C; Th The combination with the reverberatory furnace he vertical rubes O. O. opening into the crown thereof, 8th. The combination of the said reverberatory furnaces the tubes O. O. opening into the crown thereof and the steam drum E. Of the vertical pipes F, curved pipes Q, branching from the said pipes F, curved pipes P, branching from the said pipes F, and returning thereto, and cross pipes placed in a reverberatory furnace.

No. 2435. ALEXANDER MCCALLUM & THOMAS MOFFAT, Dundas, Ont. 11th June, 1873, for 5 years: "Portable Parlor Grate." (Grille de salon portative.)

Relates to the class of grates usually composed of a metal front and metal grate and set in masonry which forms the back and it