

"(6) Between 1810 and 1832, numerous schemes were propounded and patents taken out for ploughing, digging, or trenching the land, by engines working in various ways, but I find nothing of real value until the latter year, when the celebrated John, Heathcote, M. P., a lace manufacturer of Tiverton, obtained a patent for certain new and improved methods of draining and cultivating land, and new or improved machinery and apparatus applicable thereto."

"His engine travelled along the headland, and when ploughing bogs was constructed with an endless web, forming an endless roadway. His anchor, called by him an 'auxiliary carriage,' also moved along the headland as the work proceeded. Mr. Heathcote described in his specification a means of making his anchor self-propelling. The engine he proposed to fit with two winding barrels, one on each side, so as to work either one or two sets of implements at a time."

In connection with Mr. Heathcote's scheme, I may mention one fact highly honourable to the foresight and public spirit of the Highland and Agricultural Society of Scotland.

"As long ago as 1837, this society offered a premium of £500 for the first successful application of steam power to the cultivation of the soil. Mr. Hall Maxwell, the zealous and indefatigable secretary writes me:—*'At the society's show held at Dumfries the same year, £100 in addition was subscribed to pay the expenses of exhibiting and working what was called 'Heathcote's Plough.'* The trial of this plough was to some extent satisfactory: but the judges did not consider the implement sufficiently perfect to entitle it to the premium. The society, however, continued to offer the prize until the year 1843

"Some 20 years afterwards, the Royal Agricultural Society of England followed the example of the Highland Society, by offering a prize of a similar amount, and it would have done well and saved a great deal of 'heart-burning' if it had also followed the Highland Society in the simple wording of the offer, viz., 'the first successful application of steam power to the cultivation of the soil'."

"(7) Mr. Heathcoat was followed by Alexander Mac Rea, who in 1839 obtained a patent for 'machinery for cultivating land by steam power.' The primary object it would appear, was to adapt his apparatus for use in British Guiana, where the fields are intersected by wide ditches and canals.

"Mac Rea, although his engine and anchor are shown working in boats, described his apparatus as applicable to the unlevel lands by working the engine and anchor along the headlands.

"The implement of this inventor is worthy of notice, for, as the drawings show, it is arranged with the ploughs point to point, as Messrs. Fiskins and Mr. Fowler's, to which it bears a strong resemblance; Mac Rae also anticipated

our friend Mr. Williams, of Baydon, by having each plough independent of the other, like coulters of a drill.

"(8) In 1849 Mr. H. Hannam, of Bury near Abingdon, a well-known agriculturist, in connection with Messrs. Barrett and Exall, constructed an apparatus for steam ploughing which may be regarded as the first attempt to use ploughs or cultivators by the ordinary portable engine, and also to be the first attempt to plough the land by an engine stationed at one corner outside the field. We have no evidence if wire ropes were ever employed for steam ploughing until those supplied to Mr. Hannam by Messrs. Barratt and Exall. From Mr. Exall we learn that the ropes were 1600 yards in length, and from the drawings exhibited it will be seen that they were coiled and uncoiled by a stationary windlass, having two winding barrels, in the same manner as those now in use. The ropes were also passed round pulleys at the corners of the fields and now so well known.

"About 60 acres were ploughed or cultivated by this apparatus at the rate of about 5 or 6 per day, when it appears the rope, from deficiency of strength, or probably from bad handling, gave way. Doubtless, had more perseverance been shown, the parties would have been rewarded with greater success; but I very much question whether any system of rope traction would become a permanent success but for the introduction of ropes made of steel wire, which contributed very greatly to their durability.

"(9) In 1851, at the great exhibition, I Willoughby D'Eresby showed a complete steam ploughing apparatus, consisting of two engines with a winding barrel on each—i. e., an engine for each headland. These advanced as work proceeded. A number of ploughs on the cock's turnwrest principle were placed in a line and wound or drawn from engine to engine by chain. I believe if a wire rope instead of chain had been employed his lordship would have succeeded.

"(10) Following up the course of invention we next come to the scheme of Messrs. Fiskins of Stockton-on-Tees. A stationary engine was employed, a main object of Mr. Fiskins being to dispense with wire ropes, and give off the power of the engine by means of a light, elastic hempen cord, worked at a high velocity, and passed round pulleys on a self-moving anchor, and thence to winding-drums placed upon the implement, the revolution of which imparted motion to the ploughs. The anchors were self-propelling, their onward motion being effected by the revolution of the pulley placed on the anchor and round which the rope was passed, the plough was on the balance principle and was steered in either direction by locking the wheels. This apparatus was exhibited at the Royal Agricultural meeting in 1851 and created quite a sensation; as well as made a very favourable impression."