

the less the total-area, and therefore the first cost of the plant. The principal item of expense connected with the operation of this plant is that for scraping; and it is found that the amount scraped for any given quantity of water filtered is independent of the rate. Also, the allowance for the area out of use will not vary with the rate to any extent. Hence an increase in the rate will not by any means produce a proportionate reduction in the cost of filtration. A rate of 3,000,000 gallons per acre of bed in use will give results entirely satisfactory from the standpoint of efficiency, and at a cost which is usually by no means excessive.

The size of the individual beds will depend in part upon the extent of the total area, the smaller plants having necessarily to use smaller beds. A large bed costs less per unit of area than a small one, on account of the proportionately greater length of wall in the latter case. With a large bed it is, however, probably more difficult to obtain a uniform rate of filtration over the whole area.

During the winter of cold climates the cost of maintenance is considerably increased by the expense of removing the ice which forms in the bed. It is also difficult to avoid injuriously disturbing the surface of the sand. Beside this when the water is drawn down, the surface sometimes freezes before it can be scraped. On account of such disadvantages as these filter beds should be covered in all cold climates. The best method of constructing these roofs has already been referred to.

The proper number, shape, and area of the beds of a system can only be determined for any particular case by careful study of the local conditions, and by making comparative estimates of the different items of cost of construction, maintenance, etc. There will be opportunities for the exercise of considerable ingenuity in the general laying out of the system, the relative placing of its parts, the arrangement of the piping, drains, etc., in order that convenience and economy may be happily combined.

THE COST OF CONSTRUCTION.

This will of course depend on the local circumstances and the kind of materials used. As in all hydraulic work, great care is required in the construction, and the best quality of materials must be used. In the main, it is the same class of work as is required in the building of distributing reservoirs.