Located on the St. Mary's River, which connects Lakes Superior and Huron, Algoma Steel Corporation currently ranks as the No. 3 producer in the Canadian industry, but may reclaim second place when a current expansion program lifts its steel-making capacity to 4 million short tons a year early in 1973.

The most western of the "Big Three", Algoma, derives both bonuses and deficits from its geographical setting. For example, the firm probably exports a greater percentage of its production to the U.S. than either Stelco or Dofasco. It has an edge when it comes to markets in Western Canada, particularly as a supplier of plate to fabricators of large-diameter pipe. Algoma is Canada's sole producer of wide-flange beams, rolling sections up to 24 inches and welding sections up to 48 inches.

Among its facilities, Algoma operates the widest hot-strip mill in Canada, the 106-inch mill started in 1963, and the widest plate-mill, the new 166-inch mill completed late last year.

Sysco is the largest maker of railroad rails in Canada. Its rails are produced from vacuum-treated steel and can be produced to a length of 25 metres. Sysco's new rail-finishing mill, if not the most modern in the world, is one of the most modern. In addition to rails, Sysco can also supply tieplates. Sysco is favoured by its location at tidewater, which has enabled it to secure a fair amount of export business since it began operations.

The westernmost steel-producer in Canada is Western Canada Steel Limited, a wholly-owned subsidiary of Cominco Ltd., with plants in Calgary and Vancouver. Its current capacity is 175,000 tons a year of electricfurnace steel and hot-rolled carbon bars and shapes. This company operates an electric-furnace plant and rolling-mill in Hawaii that produces 75,000 tons a year. Cominco/Western serves Western Canadian customers in the mining, milling, lumbering and construction industries with a range of steel and steel products that includes hot-rolled bar and light structural merchant-mill shapes such as channels, angles, flats, rounds, squares and reinforcing bar, as well as a wide variety of hot-forged standard, special and custom fasteners.

In Quebec, Sidbec-Dosco is making rapid strides toward joining the ranks of the integrated producers in Canada. This will occur when the company begins receiving direct reduced pellets from its Midland-Ross "Midrex" plant -now under construction at Contrecoeur Works -- for its new electric furnaces. The expansion and modernization program will eventually raise Sidbec-Dosco's raw-steel capacity to 1.5 million tons a year by 1980.

Sidbec-Dosco makes such basic products as hot- and cold-rolled sheet, bars, wire rod, re-bars, small and intermediate shapes and skelp at two locations in Quebec. It also manufactures secondary products such as wire and wire products, fasteners, steel joists and roof-decking in Montreal and Toronto.