

MANDATORY NOTE 2. (August 10, 1946) (Applies only to Serial Numbers 3 to 174 inclusive)

COMPLIANCE REQUIRED PRIOR TO OCTOBER 1, 1946

Install stiffeners, Globe Part No. 11-213-1471-1 R&L, on the flange of the upper bulkhead at Fuselage Station 167, with six rivets per stiffener, to prevent the formation of cracks originating at the joggles in the flange outboard of the stabilizer attachment points. Any crack should be stop drilled. If it extends into the web of the bulkhead an .040" 24ST Alc. reinforcing plate extending to the flange should be installed on the web with rivets spaced not more than three-fourths of an inch apart. (Globe Customer Service Maintenance Bulletin No. 2 covers this same subject.)

MANDATORY NOTE 3. (August 10, 1946) (Applies only to Serial Numbers 3 to 184 inclusive, 189 and 191 to 196 inclusive.)

COMPLIANCE REQUIRED PRIOR TO OCTOBER 1, 1946.

Replace present aluminum alloy torque knees on main landing gear struts with forged steel knees, Globe Part No. 64B19-3. On any of the above-listed airplanes equipped with Adel main landing gear struts this replacement is not required. (Globe Customer Service Maintenance Bulletin No. 3 covers this same subject.)

Charles F. Dycer
Charles F. Dycer, Director
Aircraft and Components Service

Copies of this directive may be obtained upon application to:
Office of Aviation Information, Civil Aeronautics Administration,
Department of Commerce, Washington 25, D. C.