

forms was built extending entirely around one tank, and a complete ring 2 feet high was poured at one time. The following day the sectional forms were raised 2 feet and wired in place at the new point. No trouble was found in shifting the forms and holding the walls plumb and true to line. The false bottoms of the settling compartments were built of No. 28—4-rib hyrib plastered with mortar to a thickness of $2\frac{1}{2}$ inches. The circular ventilators also were built of hyrib and plastered with cement mortar, no other forms than templates being used.

Intermittent Filters.—To reduce the loss of head to a minimum power-driven mechanical distributors are used to distribute the sewage on the filters. These distributors were manufactured by the Ham Baker Company, of London, England. They are designed to distribute the sewage upon the beds with a loss of head, not to exceed 12 inches when the liquid is applied at the maximum rate of 720 gallons per square yard per day. Fig. 4 shows

are supported by concrete girders carried by piers spaced 12 feet, $5\frac{1}{4}$ -inch centres. The area covered by each distributor is enclosed by an 8-inch concrete wall. The winter temperature of Springfield is sometimes so low that it may be questionable as to whether the traveling distributors can be successfully operated in extreme weather. Should the traveling distributors go out of commission or any of them break down, it is possible to utilize the filters or any unit thereof as a contact bed to be operated by hand, suitable gates being provided for this purpose.

Operation of Distributors.—Extending down the centre of the filters between two of the traveling distributors is a 3-foot rectangular conduit in which the normal depth of sewage is 16 inches. A cast iron siphon, 24 inches long and 8 inches in width, conveys the liquid from this trough to the distributor. This siphon is provided with a gunmetal air cock and brass air exhaust pump for start-

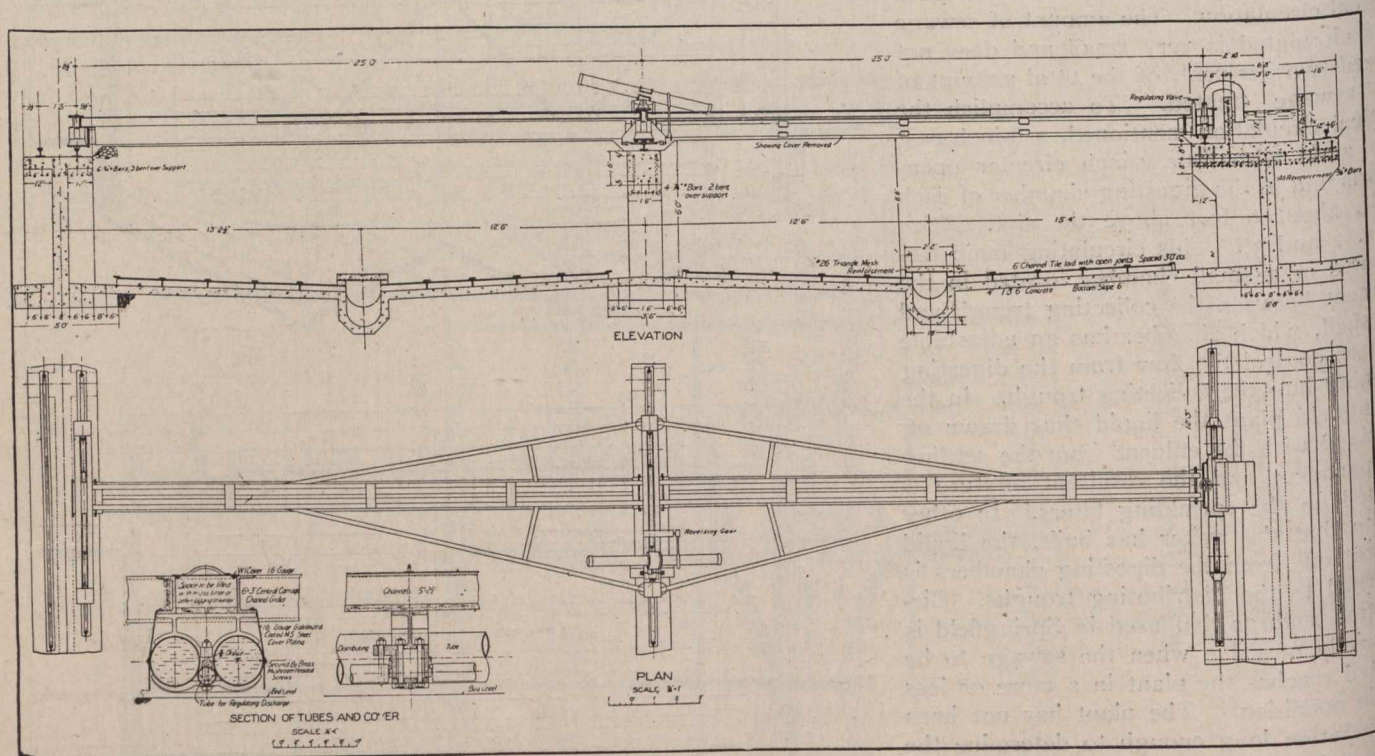


Fig. 4.—Section of Filter Unit Showing Traveling Distributor.

the construction of one of these distributors. Each distributor is supported on three rails, spaced 25 feet on centres. The length of the travel is 200 feet.

The effluent from the settling tanks is conveyed by a 24-inch reinforced concrete pipe to a main distributing trough located at the north end of the filters. The lateral distributing troughs which supply the traveling distributors are fed by 3-foot weirs from the main distributor. The object of these weirs is to insure a uniform distribution of liquid to the distributors. Fig. 4 also shows the construction of the sprinkling filters. The depth of the filtering material ranges from 6 feet 6 inches in the centre to 6 feet at the sides. The underdrains were not built as shown on the drawing. Instead of using 6-inch channel tile, the contractor was given permission to construct 6-inch semi-circular channels in the concrete floor and cover them with vitrified tile slabs. The main collectors are semi-circular in shape, 18 inches in diameter and of variable depth, the distance between them being about 25 feet. The rails on which the distributors travel

ing the flow. The siphon discharges into the feed tubes, of which there are two. These feed tubes are made of wrought iron $3/16$ -inch thick and have an external diameter of $7\frac{3}{8}$ inches. The feed tubes are supported at each end and at the centre by a cast iron carriage braced together by rolled steel beams so as to form a rigid structure. In each feed tube just above the centre are located $5/8 \times 4$ -inch orifices, spaced about 15 inches lengthwise. The even distribution on to the beds is accomplished by a distributing tube $2\frac{1}{2}$ inches in diameter, located between the feed tubes. This distributing tube is built in sections and can be raised or lowered as required to control the flow of sewage upon the beds. The feed tubes are protected with galvanized sheet iron covers provided with hinged access doors. The protection extends to within one inch of the surface of the bed in order to conserve the heat in the sewage as much as possible, especially during the cold weather. It also acts as a preventive of flies. A space is provided between the two channels supporting the feed tubes, which during the cold