

	PAGE
Method of manufacturing peat.....	95
Artificial drying of peat.....	96
Nitrogen content of the peat fuel.....	97
Quantity and cost of sulphuric acid used.....	97
Description of by-product recovery power gas plant.....	98
Cerasoli producer.....	100
Method of charging fuel into producer.....	101
Steam boilers for saturating air blast.....	102
Consumption of gas for steam raising, drying peat, and power purposes.....	102
Acid tower and gas cooling and air pre-heating towers.....	102
Circulating pumps.....	103
Arrangements for cleaning producer plant.....	104
Sulphate house.....	104
Power equipment.....	105
Production of gas.....	105
Calorific power of gas.....	106
Gas available for production of power.....	106
Plant and operating costs.....	107
Operating costs.....	107
Labour.....	108
Cost of power when daily consumption of fuel is 70 metric tons of absolutely dry peat.....	110
Quantity of fuel required.....	111
Cost of generating power when the thermal efficiency of the producers is 44.3 per cent.....	111
Power.....	112
Additional cost of operating.....	112
Cost of generating power when the thermal efficiency of the producers is 60 per cent.....	113
Heat available for conversion into electric energy.....	113
Power required for driving fans and auxiliary machinery.....	114
Additional power units required.....	114
Capital cost of entire plant.....	114
Net profit resulting from manufacture of sulphate.....	115
Observations.....	116
Moisture content of peat fuel burned in the producer.....	117
Other Mond plants in course of erection.....	117
By-product recovery peat power-gas plant near Osnabrück, Germany.....	118
Frank-Caro process.....	119
Producer.....	120
Power-plant.....	121
Utilization of heat of engine exhaust.....	121
Fuel burned for steam raising.....	122