

# WHY

SIXTEEN REASONS,

AND HOW TO

AVOID THEM



SAWS

BREAK

Being instructions to filers on the care of large band saw blades used in the manufacture of lumber.

A book filled with valuable information on the care of band saws. Giving the reasons for breaking, analyzing each reason, giving instructions to dispense with the causes as laid down in each reason, and full details on filing and brazing. The proper styles of hammers to use are illustrated and described, and views of blades showing the blows of the different styles of hammers form an important part of the illustrations. Improper and unequal tension are then treated, and the manner o properly setting irregular teeth is described. In connection with the treatise is a his tory of the invention, manufacture and use of the saw from its origin to the present time. The work in whole makes an accumulation of information such as has never before been published.

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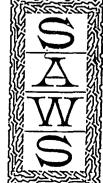
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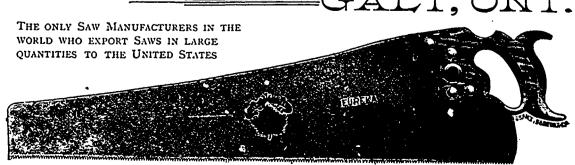


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