people of En, and during these trials; and of the care of sick and produced with the summer signal of the product of the produ

In thoughtful considerate delicacy. These are her words, quoted by Mr. Kinglake, in one of the most absorbing chapters of his present volume:

"Never came from any of them one word nor one look which a gentleman would not have used; and while paying this humble tribute to humble couriesy, the tears come into my eyes as I think now, amidst scenes of ionthsome disease and death, there rose above it all the innate dignity, gentleness, and chivalry of the men—for never, surely, was chivalry so strikingly exemplified—shining in the midst of what must be considered the lowest sinks of human misery, and proventing instinctively the use of one expression which could distress a gentlewoman."

• "The Invasion of the Crimea: Its Origin, and an Account of its Progress down to the Death of Lord Ragian." By A. W. King-lake. Vol. VI. William Blackwood & Sons.

LECTURE ON THE PRINCIPLES WHICH SHOULD GUIDE THE CONSTRUCTION OF HEAVY ORDNANCE, AND ON THE MATERIALS FOR THE SAME.•

I now come to Sir William Palliser's system of construction, which, without a doubt, has been of much advantage to the country in affording the means of utilising a great number of old castron gans and converting them into very call client riled weapons. It is stated by Captain E. Palliser that not a single burst has taken place either in England or in the United States, out of nearly two thousand service guns, from the 61-pounders to the 40-ton gun.

taken place either in England or in the United States, out of nearly two thousand service guns, from the 64-pounders to the 60-ton gun.

I am indebted to Captain E. Palliser for a copy of his report on Sir William Palliser's system as applied in the United States. In this report it is said that "the law laid down by Sir W Palliser is this: 'Every gun should have a casing, and this should near be in a state of tension, but of sense, in fact of perfect rest, till called on to do its work each time it is fired."

He goes on to describe the construction as an inner tube of colled wrought from pushed into an outer casing by hand and secured by a ring screwed in at the muzzle; he says, "when the gan is fired the tubes expand till they rest against the interior surface of the casing, and then a soft of give-and-take work is set up between the barrels and the great mass of the casing," and he adds, "this construction gives enormous strength, a strength which has never yet been caroiully considered and estimated."

The explosion must throw a strain upon the wrought-iron tube far beyond its clastic limit, but the tube being a soft and yielding nature stretches and takes a permanent set. At the same timathe strain passes in part to the cast iron, and if it brings on a strain beyong its clastic limit, this also requires a permanent set, and the condition described by Captain Palliser is only possible in case the two permanent sets should be exactly balanced. Butoven in this case this permanent sets would go on increasing ench time the gun was fired, and the gradual result would be to increase the strain upon the cast iron mud decrease that on the wrought iron and it in ength the compressed by a cast iron jackot.

If, now, this can be so arranged that the strain upon the cast iron never exceeds its clastic limit, the gun will have arrived at permanent condition, and no amount of thing will alter it; but I do not believe this can be outlained with cast iron in large guns and with heavy pressures.

do not believe this can be attained with cast iron in largeguasand with heavy pressures.

The process of alteration of condition in these gains up to the sizes of which proof has been made, as recorded in Capitain E. Palliser's report, and under the moderate powder pressure therein mentioned, viz., 8 to 13½ tons per square inch, will no doubt be very slow, but in large gains and with heavier pressure powder it would annountedly be more rapid.

That Sir William Palliser's system is one of very great value cannot be denied, and probably for gains of moderate size it would beat all others in cheapness, and equal them in durability, and to the set to whom actual experience outweighs a prior reasoning, the fact that an old \$2.pr cast fron gan converted into a 64 pr by Sir William Palliser, fired 2.189 rounds with heavy charges, and is still a good serviceable gain, must be a convincing proof of the eminent services which Sir William Palliser has rendered to his country by his untiting porseverance in the face of many and great difficulties.

Here were to consider the question of heavy gains, such as 9-inch and upwards, I must be guided by a careful study of the induced strains.

I will direct your attention to the 9-inch gain No. 3 mentioned in the American Ordinance Roport for 1876, converted from a Rodman according to Sir William Parities r s system.

I find that with a charge of 20 lbs. of powder and 100 lbs. shot, the powder pressure was 5/3 per square inch.

The shrinkings between the inner tube and wrought from jacket was 30s inches in the diamater, equal to about 1 in 10s.

The slack between the wrought from jacket and the cast from was 00s inch or about 1 in 122 parts.

Under these circumstances the resulting strains would be as follows:—

Iron tube Inner surface Outer surface Inner surface Outer surface	14·45 18·17 14·78	Tons per	equare in	ch
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Now the clastic limit of this iron is given at 11-15 tons. Consequently the inner tube and jacket are strained from 3] to 8\frac{3}{2}\$ tons above the limit, and a permanent set would result.

The permanent set of the same iron under a strain of 14\frac{1}{2}\$ tons is also given as 01 per inch of its length.

If then there were no outer shed of cast fron, the external radius of the rate would become 6.7425 × (1 + 01) = 6.81017.5, but the inner radius of the cast fron was only 6.748250, therefore the new conditions the cast from in permanent set would be equivalent to a shrinkage 6.331075 between the wrought from and the cast fron, or about 1 in 12 parts.