



General View of ALLIS-CHALMERS BULLOCK'S Limited, WORKS, LACHINE, P.Q.

The system comprises the canals of Lachine, Beauharnois, Cornwall, Pointe-Farran, Flat-Rapid, Galops, Welland and Sault Ste. Marie, extending the navigable portion of the St. Lawrence for 2,384 miles, from the straits of Belle-Isle to Fond-du-Lac at the head of Lake Superior.

Lachine is at the head of Lachine Canal which serves to bridge the Lachine rapids on the St. Lawrence River and which renders Montreal the head of the Ocean Navigation, a seaport 986 miles inland.

Lachine is situated on the Island of Montreal, 9 miles to the west from the city itself, a distance covered in 40 minutes from the Montreal Post Office, by a ten and twenty minutes ten cents trolley car service and by over forty railroad trains daily.

It is practically a part of the city itself.

It has a population of 11,000.

SHIPPING BY WATER FROM LACHINE

For shipments by water, the Manufacturer in Lachine enjoys practically the same advantages as the Manufacturer in Montreal.

The following excerpts from the report of Mr. F. W. Cowie, chief engineer of the Montreal Harbour, will convey an accurate impression, of what the Harbour of Montreal is today:

"The facility of approach, both by ocean vessels, inland vessels and railways to a convenient point of transfer makes Montreal almost unique, there being nothing in the way of close connection for the traffic from all points and almost in the heart of a large and growing city.

During the last few years, the range lights, buoys and other aids to navigation of the St. Lawrence, as placed by the Department of Marine and