is twisted. In the seventeenth century this guipure, or guipe, was introduced into lace to imitate the high reliefs of needle-made points. These were guipure laces. The name has since been applied to all laces without grounds that have the patterns united by "brides." The bold, flowing figures of Belgium and Italy, joined by a coarse network ground, are also called guipure.

The guipure called Cluny, with its geometrical patterns, is a recent lace which derives its name from the circumstances that the first patterns were copied from specimens of old lace in the Musée de Cluny.

Thus far we have only spoken of handmade lace, which, in Italy, was a purely domestic industry. It was made by women at home, and each piece of work was begun and finished by the same hand. But, when the statesman Colbert introduced the manufacture into France, the principle of the division of labor was adopted, and the work was done in large factories. By degrees, as we have seen, fine needle-made net replaced the bride-ground in costly laces, and cheaper laces of the same style were made upon the pillow. The sprigs were at first worked into the net; but at length, in the Valenciennes and Mechlin laces, the figure was made along with the ground, and it was the immense success of these laces which led to the invention and perfection of lace machines, so that now almost every kind of lace is made by machinery, and often so perfect that it is difficult for experts to detect the difference.

While it is certain machine-mede laces can never take the place of the beautiful laces of old, and needlepoint laces will always receive their proper admiration, it is true that very handsome effects can be obtained by machine work, and it is thus brought into the power of women of limited means to indulge their fancy for this dainty ornamentation.

Particular effort is being made at the present day to revive the art of lace making, and with fancy machine-made braids and lace stitches, very beautiful effects are produced.

