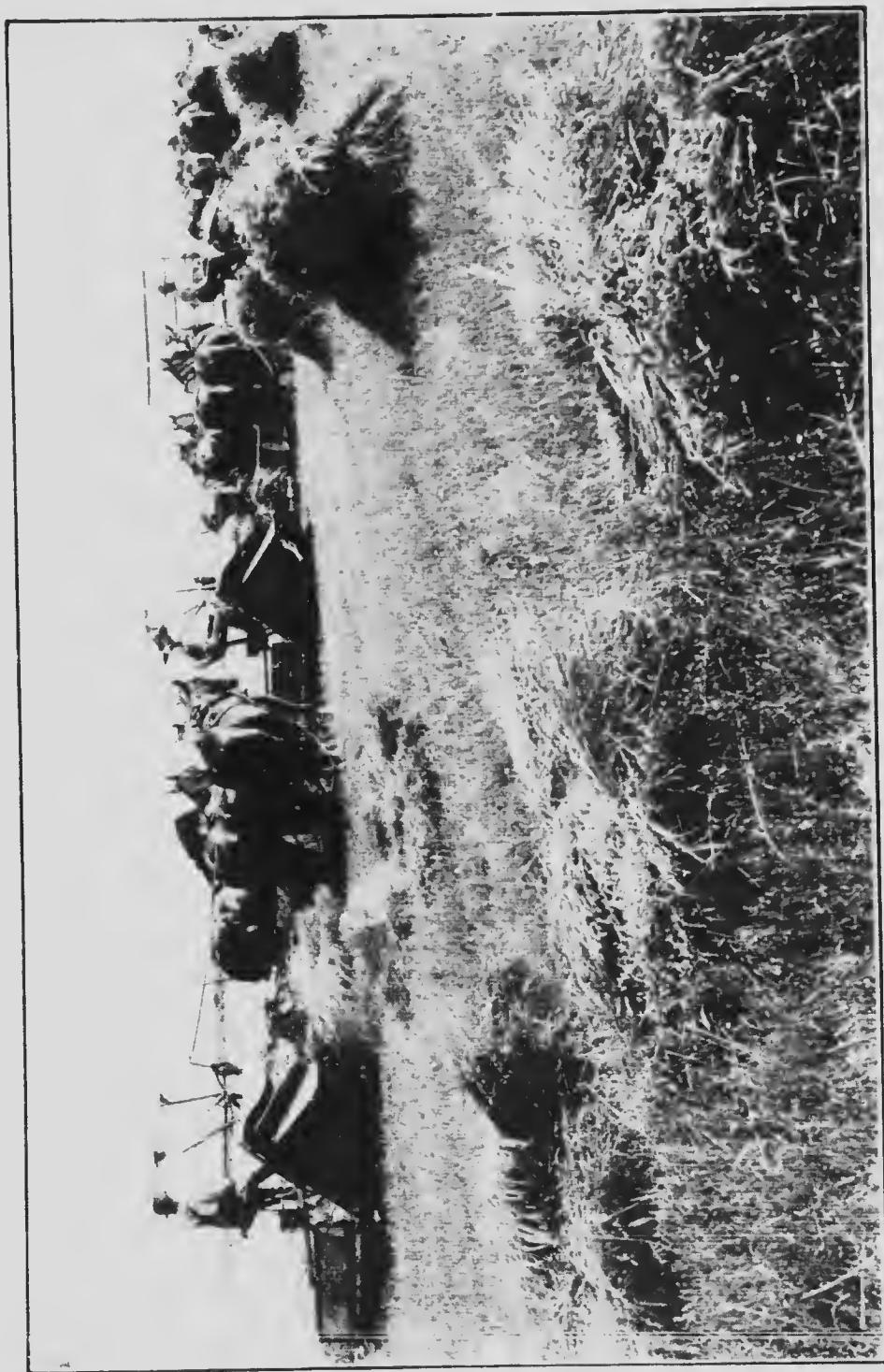




Binders at Work, Manitoba (See page 53).