better to have two or three boards of sizes varying from 12x17 to 36x60 inches.

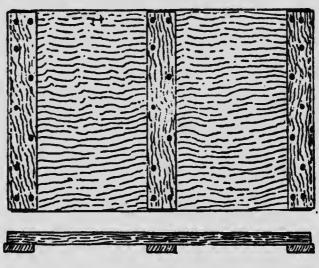


Fig. 1.

They may be clamped on the ends with stuff a at 11/4 inches wide and the thickness of the board, or they may be held together with battens either screwed on to the underside as shown at

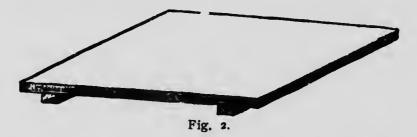


Fig. 1, or dovetailed into the board across the grain as shown a. rig. 2. At Fig. 3 a much