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Trade Increases the wealth and glory of a country; but its real strength and stamina are to be looked for among the cultivators of the land-Lord Chatham.

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A Farm With Mechanical Equipment of the Best

Geo. R. Barrie & Son Have Many Devices, Some Home Made, Some Purchased, for Lightening their Work-By F. E. Ellis

G EO. R. BARRIE & SON, of Galt, have long been known to Ontario farmers as growers and exhibitors of seed grain. Operating under the regulations of the Canadian Seed Growers' As-The requilations of seed grain. Operating under the requilations of the Canadian Seed Growers' As-sociation, this farm has established a roputation and a prof Smith farm has established a roputation and a prof Smith armoor his selected seeds. It was we told use of the mechanizanilat, however, who yet he Messrs. Barrie. "You will fartices employed for getting work done on that farm than schemes for getting work done on that farm than schemes ther farm in the province of which I know," started Mr. Smith with conviction. A little fater on the same day (it was on the occasion of the Provinceal Ploving Match at Paris hast fail), I was talking with Mr. John Pitzer, Agriculturist of the Commission of Conservation, and he, too, referred to the labor-saving devices the be found on the Barrie farm. With such recommendations as this, I went out to the Barrie place this spring expecting to find a good farm, well managed and extra well equipped. I was not disappointed on either count. The rich

I was not disappointed on either count. The rich

I was not usery pointed on either could. The rich cay loam, 200 acres of it, naturally lends itself to good cultivation and during the 50 years that it has been in the hands of the Barrie family, the soil has never been Barrie family, the soil has never been abused. A systematic rotation of crops and the carrying of a heavy stock has enabled the owners to constantly in-crease its productive capacity. But it is not of the farm, good as it is, that I wish to apeak particularly at this time. The mechanical devices employed is the feature that impresses itself most strongly on all visitors. These devices which have greatly lightened the work of the big farm, are the product of many years of effort on the part of Mr. Barrie, Sr. They have been added one at a time 87. They have been added one at a time a nocesity dictated, or as the ideas developed, and as the son, like his father; is of a mechanical turn, the end is not yet. At least two of their home-made implements should be manufactured on a large scale for the use of farmers generally, as they appead to us as being generally. general, as decyappent to us as penng superior to anything now on the mar-ket. I refer to their potato planter, which is entirely a home product, and a force feed mangel seeder, which is a combination of an old seed drill and Barrie ingentity.

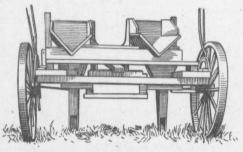
The Threshing Outfit.

The barrier of the first organized threaking same with the best organized threaking gang with the best organized threaking gang with the best organized threaking gang on this farm consists of three men. There is more of the husle and busics, the rank and the muss that threaking farm to be strateging. There is no labor to be returned, the value of the first of the fir

Some have we all went out on a four of imprecision. The barn floor runs along one side of the big barn, which is just 180 feet from one end to the other. At one side of the floor stands the separator, operated by a shaft from the 18 h.p. gasoline engine, which stands in the farm work shop some 50 feet from the barn. The grain separator, one of the eld fashloned elevator types, was purchased at a make a few years ago for just a few dollars. The

straw, when carried over the elevator, drops on to a sliding table which feeds it directly on to the apron tread of the straw cutter. In straw cutter is equipped with a blower, which he straw cutter to its proper place in the moves. It optics straw outfit, one man is required on the load, another man to'cut the bands and feed the separator, and a third man to operate the straw cutter and direct the blower. No help is required to handle the grain, it is elevated mechanically, as in a grist mill, to the blas above the granary, the gasoline cupite supply-ing the power for this purpose also.

ing the power for this purpose also. The procedure during harrent is as follows: The long barn floor dirigh harrent is as follows: The long barn floor diright standing room for eight loaded wagons and the standing room for eight loaded wagons with racks, them equipment includes eight wagons with racks, them equipment includes rator, being for the most part gond, like the sepa-tates. In the atternoon all of these up cheaply at makes. In the atternoon all of these down on loaded and drawn on to the barn floor. Neven mar-ing, when the dew is still on the shocks and condi-tions are not favorable for drawing in, the eight loads drawn in the atternoon before are threshed.



A Home-Made Potato Planter Designed by Mr. Geo. R. Barrie. With this implement four acres of potatoes are easily planted in a day. With the With this implement our acres of possibles are easily planted in a may. With the exception of the "shear" it is antirely home-made, and is only one of several devices of home construction employed to lighten labor on the Barrie farm, the mechanical equipment of which is described in the article adjoining.

Throughout the day the loads are threshed as they are drawn in and in the latter part of the after-noon the eight wagons are again loaded up and drawn to the floor for the next morning's threshing. Advantages of Threshing Outfit.

Advantages of Threshing Outit. The advantages of this system are numerous. The strain is handled only once from the wagon to the strain is handled only once from the swapen to the move the strain proceedure on the swapen to the move, where they thread the the life and thresher comes along, a gain of mon is required to handle the sheaves back from the move to the separator, all of which work is avoided when a farmer owns his own outift as Mr. Barrie does and thresher comes his, as additional advantage of the sheaves that the straw is stored under cover, instead of being blows out into a state. Farmers are generally agreed that there is a great advantage in cutting the straw, both for bedding and feed, an operation which on the Marrie farm involves practically we extra labor, but which under most crumstances calls for another gathering of neigh-

bors to a straw cutting "bee." "The greatest ad-vantage of our plan," said Mr. Barrie, senior, "is that we are going on with our fail plowing when otherwise we would be threshing our own grain and the grain of our neighbors. On farms of good size, such as this one, I expect the individual thresh-ing outil to become very oppular."

and, shall als close one, respect the individual intress-ing outil to become very opollar." The granary is so arranged as to economize labor in handling the grain instelf. The bins into which the grain is elevated are six or eight feet above the level of the bars floor. In cleaning grain the faming mill, which is also run from a pulley on the engine shafting, is placed directly under the bins and the grain runs through slides in the bottom right into the bopper of the fanning mill. A few years ago when n.ch grain from this farm was loaded directly on to the cars, being transported from the farm in a big open grain box, the barn was so arranged that the grain wagon was backed di-rectly under the fanning mill in the shed beneath and as the grain was pouring from the bins into the fanning mill, it was also pouring from the fann-ing mill link the wagon, a gravity pre-

ing mill into the wagon, a gravity pro-cess all the wagon a gravity pro-casion," remarked Mr. W. C. Barrie, "we cleaned and loaded 190 bushels of grain in 45 minutes."

A Home-Made Potato Planter. Two of the cash crops on this farm are potatoes and sugar beets. The handling of both of these crops is simhandling of both of these crops is sim-plified by home-made planting machines invented by Mr. Geo. Barrie. An idea of the construction of the potato planter will be gained by a study of the diagram published in connection with thus arx-ticle. It is a two-row machine requir-ing three operators,-- a man to handle ing three operators,- a man to handle and two hoys to drop the seed. each, and two hoys to drop the seed.

 cent bulletin from Ottawa describes Mr. Barrie's plantie's plantier in detail as follows:-The main frame is three feet aix inches by five feet, and made of hardwood planks two inches thick by 10 inches wide, bolted together at the correra devices inches wide, bolted together at the point like are plantier. The spouts are made of heavy gas plant, it inches by an and by inches wide of the correra. The spouts are made of heavy is a plantier. The spouts are made of heavy is a plantier, it is the correra devices in eclivator tooth that are made of the tooth has a thread on it and is screwed into a plece of herdwood scantling six inches by six inches and of the tooth has a thread of the and is active different to the hopper is made of heavy is and is within the one wheel comes back into its own mark, thus making all the rows the same distance apart. Should it be achine and on the same principle to aut. any distance.

any distance. "The wheels are the kind used on the old fashioned walk ng cultivators, with levers for, raising and lowering. The ratchets on the levers should be small and close together, so that they can be moved up or down any desired distance. Gang-plow wheels with ratchets on the sides may also be used by elevating the frame to suit. "The wheels are so placed that the machine will balance when two boys are sitting on the back. The boxes, holding one bushel of cut potatose, are shaped like a mason's hod and held firmly in place (Continued on parse 3).

(Continued on page 8.)