

The Right Ink for the Right Pen



Travelers' Wood Case Filler 25c.

NOTHING will contribute more to unsatisfactory service in a fountain pen than the quality of the ink used. The mixing of different kinds of ink generally results in a chemical action that thickens it and makes it unfit for use in any fountain pen, and after unsatisfactory experiments with the ink of many different makers, we have found it wisest to make our own ink. This because we can be absolutely sure that the ink which we furnish and put our name on will be such as we think it should be.

Made in All Sizes

From 2 oz. to a quart
Blue-Black, Combined Writing and Copying.

It is only reasonable to suppose that if this ink gives perfect satisfaction and flows evenly through the feed of such a pen as WATERMAN'S IDEAL FOUNTAIN PEN that it must give perfect satisfaction under other circumstances when used with a steel pen and, therefore, there is a constantly increasing demand for it.

For sale by all leading booksellers, stationers and druggists.



Bottle contained in Travelers' Filler



Desk Filler 25c.



4 oz. Fountain Pen Ink

MANUFACTURED BY

L. E. WATERMAN CO. of Canada, Limited
136 St. James Street, MONTREAL

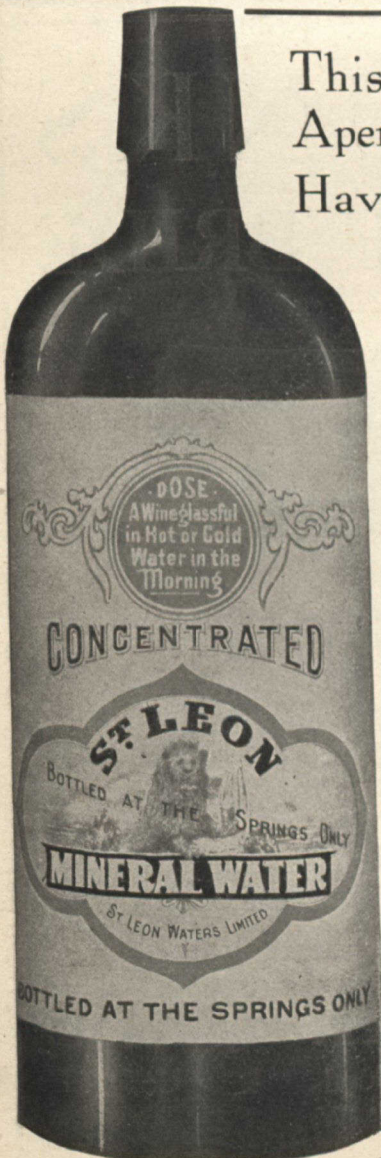
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This is Nature's Aperient.
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Pleasant to take.
Easy on stomach.
Mild in action.

St. Leon Santé Concentrate is made at the springs in St. Leon, Quebec, directly from the water as it flows—nothing added.

St. Leon Santé Still Water, as well as St. Leon Santé Mineral Salts (Effervescent), may be had from any dealer or direct from us.

Observe the word Santé on each bottle and package. It means "bottled at the springs only."

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