

14. Manufacturing of coatings, varnishes, inks and adhesives:

Table 8. Limit values for NMVOC emissions released from manufacturing of coatings, varnishes, inks and adhesives

Capacity, technique, further specification	Threshold value for solvent consumption (Mg/year)	Limit value (mg C/Nm ³)	Limit value for fugitive emissions of NMVOCs (% of solvent input)
New and existing installations	100 – 1,000	150 ^{a/}	5 ^{a/ c/}
	> 1,000	150 ^{b/}	3 ^{b c}

a/ A total limit value of 5% of solvent input may be applied instead of using the waste gas concentration limit and the limit value for fugitive emissions of NMVOCs.

b/ A total limit value of 3% of solvent input may be applied instead of using the waste gas concentration limit and the limit value for fugitive emissions of NMVOCs.

c/ The fugitive limit value does not include solvents sold as part of a preparation in a sealed container.

15. Printing (flexography, heat set web offset, publication rotogravure etc.):

Table 9. Limit values for NMVOC emissions released from printing processes

Capacity, technique, further specification	Threshold value for solvent consumption (Mg/year)	Limit value (mg C/Nm ³)	Limit value for fugitive emissions of NMVOCs (% of solvent input)
New and existing installations: heat set web offset	15 - 25	100	30 ^{a/}
	> 25	20	30 ^{a/}
New installations: publication rotogravure	> 25	75	10
Existing installations: publication rotogravure	> 25	75	15