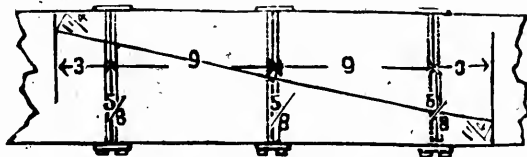


mediate and outside sills to which the draw timbers are not attached, which, if broken between bolster and end sill only, may be spliced with a "ship splice," as here shown, of 24 inches in length, and secured by three  $\frac{5}{8}$ -inch bolts, all to be done in a workmanlike manner.



RULE 15.—Any company departing from the above rules without authority shall be liable for the cost of changing the car again to the original standard. The car may be refused until the changes are made or an agreement entered into to send it to the owner for such alterations, in which case proper credit shall be given for the material removed.

RULE 16.—Companies shall promptly furnish to each other, upon requisition, and forward free over their own road, standard materials for the repairs of their cars injured on foreign lines. In such cases the following prices may be charged:

- a. Iron castings, 2 cents per pound.
- b. Brass journal bearings, 20 cents per pound.