DRAW BARS.

8 Bolts for plate guides to shoulder brackets, ?" x 91" full long.

(Continued.)

- 4 Guides bolted to centrals, of white oak, 44" x 74". 16 Bolts for same, I" dia. x 1' 75" long, with double nuts.
- 12 Thrust keys for same, of cast iron, 3" x 14" x 4", hollow box.
- 20 Cast iron washers for these bolts (heads flush with top of floor), 17" high x 21" din.
- 2 Coupling pins, wrought Iron, with rivet in end, 9" long from shoulder and 2" x 14" oval section.
- 1 Coupling link 11" long inside, 11" x 12" D Section.
- 4 braw bar strap bolts which pass through bunter heads and guides holted to centrals. I" x 171" long, double nuts,
- 4 Draw bar strap bolts through bunter heads, \"x 17", double nuts.
- 2 Hunter heads, of white oak, 2' 3" x 89" x 5".
- 4 Long bolts for bunter heads to bolsters, 1" dia x 6' 2", hooked round top plate of iron bolster, and other end scenred to bunter head with nut.
- 4 Short bolts for bunter heads to head stocks, 3" din. x 12" long.

Height from rail to centre of draw bar, 2' 10".

BRAKES

Brakes are carried from frame of car, are on outside of wheels, and are used on one truck only of each car.

- 4 Sling supports, wrought iron bolts, 11 dia., which pass through sides ills and intermedintes.
- 4 Ferrules or distance brackets for same, of wood,
- 4 Washers on same for safety links, cast iron (see detail).
- 4 Slings, of wrought iron with bent eyes, 1" dia.
- 4 Safety links, of wrought iron, 3" dia.
- 4 Toggle pins in beam, of wrought iron, 10" long x 3" dia.
- 2 Beams, of oak, 31" x 64" x 5' 8".
- 4 Brake heads, of east iron, 15" x 3".
- 4 Bruko shoes, of east fron, 15" x $3\frac{1}{2}$ " x $1\frac{1}{4}$ ", with three holes for bolts in each.
 4 Bolts for heads, $\frac{9}{4}$ " dia, x $3\frac{1}{2}$ " long, with counter-sunk heads, 2111 for the following $\frac{7}{4}$ " " $\frac{7}{4}$ "
- "
- g" " with square heads. Ω 1 Lever, of wrought iron, 3" x 21" x 2' 6" centres.
- 1 Lever crotch, of wrought iron, 3" x 2", with end 3" dia. x 94" long.
- 2 Horizontal brake rods, of wrought iron, \S'' dia.
- 2 large washers, of cast iron, for lever crotch.
- 8 small washers, of cast iron, for beam ends.
- 1 Beam stirrup, of wrought iron bent, §" dia. x 84" long inside, with two-holed wrought iron plate.
- 1 Upright shaft, of wrought iron, 11" dia., and 11" dia. at bottom.
- 1 Brake wheel, of east iron, 15" din., 15" rim, with curved spokes.
- Top bracket for shaft, cast iron, which is secured on top of roof (see detail). Pall is secured to this bracket by wrought iron stud.

Lower bracket for shaft is formed by the projection of the draw bar strap.

- 1 Rachet for each shaft, 43" dia, x 1" deep, with pull.
- 2 Bolts for top shaft bracket, §" dia.
- 1 Cast bracket on headstock, supporting brake shaft.

FLOORING

Georgia pine flooring 13" thick, not over 6" wide, planed, tongued and grooved 3" from face; tongue 2" x 2", edge rounded.

Floor to be nailed with twenty-penny cut nails, two in each floor timber, in all pieces over 4" wide, to be put down crosswise of car; all pieces to be of full length and to project 13" outside of sill, and to be bevelled \(\), commencing outside of slats, except in doorway, and a beyelled piece well fastened to sill in doorway to support the end of flooring, as shown in drawing. Flooring to be tightly titted around posts and braces.