

# EMERY WHEELS FOR SAW GUMMING!



Solid Emery Wheels are now almost in universal use for the purpose of gulletting and gumming saws. Statistics show from 25,000 to 30,000 saw-mills in the United States. Many of these run only a single saw each. A one-saw mill would use one or two wheels in a year, costing \$3 to \$1 each, and when such small mills order single Emery Wheels from the factory, the express charges often equal the cost of the wheel. There was a time when the quality of Emery Wheels was so uncertain, and the demand so flimsy, that storekeepers could not afford to carry them in stock. Now, however, Saw Gumming Wheels have become as staple an article as Files, and every dealer in saws, Hardware and Mill Supplies can afford to carry a few dozen standard sizes in stock. Large dealers order stocks of \$500 to \$750 worth at a time. Saw Gumming Wheels are used with the edge (or face) square, round or beveled. Probably seven-eighths of all in use are beveled.

The principal sizes are:

|                  |               |                   |                   |                   |                              |
|------------------|---------------|-------------------|-------------------|-------------------|------------------------------|
| 8x $\frac{1}{2}$ | } 3 in. hole. | 10x $\frac{1}{2}$ | } 3 in. hole.     | 12x $\frac{1}{2}$ | } Holes,<br>3, 3 and 1 inch. |
| 8x $\frac{3}{4}$ |               | 10x $\frac{3}{4}$ |                   | 12x $\frac{3}{4}$ |                              |
| 8x $\frac{7}{8}$ |               | 10x $\frac{7}{8}$ |                   | 12x $\frac{7}{8}$ |                              |
|                  |               | 10x $\frac{1}{8}$ | 12x $\frac{1}{8}$ |                   |                              |
|                  |               | 10x $\frac{1}{4}$ | 12x $\frac{1}{4}$ |                   |                              |
|                  |               | 10x $\frac{3}{8}$ | 12x $\frac{3}{8}$ |                   |                              |

Probably more wheels 12x $\frac{1}{2}$ , 12x $\frac{3}{4}$  and 12x $\frac{7}{8}$  are used than all the other sizes together. Saw Gumming Wheels are used, however, of all sizes up to 24x1 $\frac{1}{2}$ . The most frequent complaint is that Emery Wheels harden the saw so that a file won't touch it. The answer is that you don't want a file to touch it. An expert workman will shape and sharpen the teeth with an Emery Wheel, leaving the teeth case hardened, in which condition the saw will cut about 33 per cent. more lumber than a soft saw will. Those who want to use the file, however, have only to touch the saw *lightly* a second time (after going all over it once), and this second touch will cut through the case-hardened scale.

## A QUESTION OF QUALITY.

Thirteen years of experience as makers of, dealers in, and actual users of Emery Wheels, have led us to a decided opinion as to what quality is the best. We prefer for almost every use an "Extra Soft" wheel like the "Pocono." We believe that money lost through the rapid wear of the wheel is more than made up by the money saved on wages. As we cannot get every one to adopt our views, we make several qualities, so as to meet their views. We say to those who think they can only be satisfied with some other make of wheels (not Tanite), that we can furnish qualities to match any and every other make. If you have got used to some special quality of wheel, let us know what it is, and we can send you a Tanite Wheel of similar quality. Our regular classification of Saw Gumming Wheels is as follows:

**CLASS 2 MEDIUM-HARD.** This Wheel is THE STANDARD Saw Gumming Wheel all over the world. Probably seven-eighths of all the Saw Gumming Wheels used are "Class 2." It cuts fast and keeps its shape well. Some think it too hard, some too soft. We prefer the "Pocono."

**CLASS 3. MEDIUM-SOFT.**—The same as to coarseness and fineness as "Class 2," but a *softer*, and therefore freer cutting wheel.

**CLASS "POCONO." EXTRA SOFT.**—This Wheel we prefer to all others. It is both *finer* in grain and *softer* than either of the above. As a Saw Gumming Wheel, Class "Pocono" is specially suited to those practical and experienced Sawyers who know how to grind with a light touch, and who want a free cutting wheel that will not create much heat.

Illustrated Circulars and Catalogue, showing Cuts of Saw Gumming Machines, and Shapes, Sizes and Prices of Wheels, sent free on application. 118

# The Tanite Co. Stroudsburg, Monroe Co. Pennsylvania

CANADIAN TRADE SPECIALLY SOLICITED.

# M. Covel's Latest Improved Automatic Saw Sharpener!

is the Most Perfect Machine that has ever been Introduced into Mills for that purpose.

**CIRCULAR SAW  
STEAM FEED!**

I would also call special attention to my  
**Heavy Circular Saw Mills**

and for STEAM MILLS, would recommend the Steam Feed, having put in several which are giving the best of satisfaction, as will be seen by the following testimonials:—

GRAVENHURST, August 20th, 1880.  
WM. HAMILTON, "Sq., Peterborough.

DEAR SIR:—I have used your Steam Feed for near four months, and it has given me perfect satisfaction in every way; it is admitted by every person who has seen it work to be the best feed ever invented. Since I put it into my mill, I have not lost ten minutes time fixing anything belonging to it. I can cut 18 boards 13 ft. long in one minute. It can do much smoother and better work than the pinion feed. It is easily governed and reverses the carriages instantly. I am thoroughly satisfied with it and can recommend it to any person who has a Circular Saw Mill for cutting long or short logs. I consider I have cut more lumber than will pay for the Steam Feed since I got it than I would have cut had I not put it in.

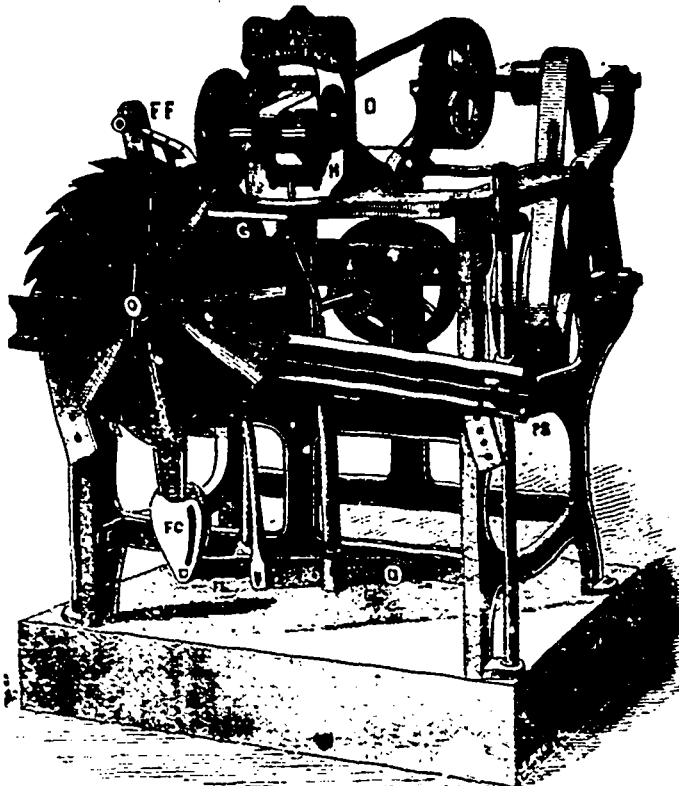
Yours respectfully,  
WILLIAM TAIT,  
Lumberman, Gravenhurst.

TORONTO, August 11th, 1880.

WM. HAMILTON, Peterborough, Ont.

DEAR SIR:—The Steam Feed you put in is working splendidly.

Yours, &c.,  
THOMPSON, SMITH & SON.



## MILL MACHINERY!

I am also manufacturing Saw Mill Machinery, for all sizes of Gang or Circular Mills, Span or Double Circulars for Slabbing Small Logs. My Patent Jack Chain for drawing logs into Saw Mills, acknowledged by all to be the Cheapest and best ever got up; also, my Patent Lumber Markers, different sizes of Edgers, Gang Lath Mills, Trimmers, Power Gummers, and all Machinery used in a first class Gang or Circular Saw Mill; also, small Hand Gummers for use in the woods, for Cross-cut saws. Rotary Pumps of different sizes, for Fire Protection in Mills, &c.

## HORIZONTAL ENGINES and BOILERS



Where economy of fuel is the great consideration, along with uniformity of speed, such as is required in Grist and Flouring Mills, Woollen and Cotton Factories, or large Factories of any kind, I supply the Corliss Engine. I feel justified in saying that our Style, Workmanship and Finish on this Engine will be no discredit to its renown, and certainly is not equalled in this country for economy of fuel. I have them working at 2 1/2 pounds of coal per horse-power per hour.

# WILLIAM HAMILTON, PETERBOROUGH, ONT.