## The Canadian Engineer

Vol. VII.-No. 2.

TORONTO AND MONTREAL, JUNE, 1899.

PRICE, 10 CENTS

## The Canadian Engineer.

ISSUED MONTHLY IN THE INTERESTS OF THE CIVIL, MECHANICAL, ELECTRICAL, LOCOMOTIVE, STATIONA MARINE, MINING AND SANITARY ENGINEER, THE SURVEYOR, THE MANUFACTURER, THE CONTRACTOR AND THE MERCHANT IN THE METAL TRADES.

SUBSCRIPTION—Canada and the United States, \$1.00 per year: Great Britain and foreign, 6s. Advertising rates on application.

Orricks—62 Church Street, Toronto: and Fraser Building, Montreat.

BIGGAR, SAMUEL & CO., Publishers, Address-Fraser Building, E. B. BIGGAR
R. R. SAMUEL
Toronto Telephone, 1392. Montreal Telephone, 2589.
United States Agent:
Company Comp

United States Agent:
H & BURNETTE, Cor. Fourth and Locust Sts., Philadelphia.

All business correspondence should be addressed to our Montrent office. Editorial matter, cuts, electros and drawings should be addressed to the Toronto Office, and should be sent whenever rosable, by mail, not by express. The publishers do not undertake to pay duty on cuts from abroad. Changes of advertisements should be in our hands not later than the 1st of each month to ensure insertion.

## **CONTENTS OF THIS NUMBER:**

Pac	SE .	p	AGE
	41	Metal Imports from Great Britain	59
	32	Mining Matters	
	35	Mineral Production of Nova Scotia	11
	10	Mica in Quebec	46
Blocks, Yale Chain	4	Mica in Quebec	•
	Š3 ↓	'90	45
Canadian Electrical Association	39 Ì	Nickel Production, Canadian	33
	46 1	Personal	57
	45	Personal Power Question, The Ningara	35
Civil Engineers, The Canadian So-	٠,	Practical Man. The	53
	42 '	St. Lawrence Route, The Beginning	•••
	51 !	of	31
	51	Sanitation in Schools, Modern	34
Draft Upon the Ultimate Efficiency	٠,	Sand Stone, Artificial	
of the Steam Boilers, The In-	,	Sewers of the City of London, Ont.,	•,
	48 ;	The construction of the Main In-	
	50	tercepting	
	47	Smelter for Toronto, A	34
Electric Flashes	54	Trowern, P., Engineer Toronto	
	47 1	Asylum	
	39.	Trust Formations in the United	•-
	39 1	States	
Heating, Hot Water	38	Water	36
	53	Water Supplies, Sand Filtration of	
Literary Notes	52	Public	39
Locomotive, A New Grand Trunk	<b>-</b>	Workinen's Compensation for In-	,
	51 !	juries Acts	
Marine News	37	,	33

## THE BEGINNINGS OF THE ST. LAWRENCE ROUTE.

(Continued from last issue).

The first canals of Canada were constructed for military purposes, and by royal engineers. They were the direct result of the American Revolution. During this war there were about six thousand troops in the Greatlake region who depended upon Montreal for supplies, no fewer than 670 boats being required to transport provisions in six months. These batteaux sailed in brigades of ten or a dozen to aid one another in surmounting the sluicing cataracts of the upper St. Lawrence, particularly the Long Sault, which required an entire day to ascend. This was an object lesson not lost upon the authorities, and improvements were begun at these rapids in 1779 by Captain Twiss, R.E. The first canal was begun at Coteau du Lac, the first plan being to make the lock walls of timber, but they were subsequently made of masonry. It was begun in 1779 and completed by 25th October, 1780, with three locks and iron flood gates. The locks were forty feet long, six feet wide and less than thirty inches of water covered the sills. It would have been useless to make them deeper without undertaking a much greater length of canal Mr. de Longueuil, who had built a mill a little above the Cascades, had thereby somewhat improved navigation, but Captain Twiss further improved the canal here, which

\*Abridged by the author, Arthur Weir, B.Sc., from a lecture delivered before the Applied Science students of McGill University, Montreal, January, 1899, and published exclusively in THE CAMADIAN ENGINEER.

was designed merely to overcome the current, and he was shrewd enough to make Mr. de Longueuil defray part of the expenses. In 1781 work was begun on canals at the Cascades and Cedars, and the Split Rock channel was deepened. Cornish miners were employed upon the various rock cuttings and blasting work, which was carried on in various dangerous places throughout the series of rapids, dangerous rocks being blown to atoms. Cascades Canal was at Cascades Point, where a shallow and rapid channel discharges from the St. Lawrence into the Ottawa, known as Les Faucilles, between the main river and Ile le Moyle. It was a batteau canal with two locks, and about 200 yards long. The Split Rock Canal was at a point where the current is greatly accelerated by the projection into the stream of Point an Buisson, on the southern bank. The remains of this lock are still to be

These canals were all batteau canals. The batteau had about the dimensions of the Venetian gondola, but there the resemblance ended. It was built of pine wood, about 5½ feet beam, 35 feet long, was flat bottomed, pointed at both ends, and drew very little water. A batteau containing 25 persons, their baggage and 25 barrels of flour is said by a traveler of the time to have drawn only eight inches. But this must have been a very large batteau, as the average batteau load was 30 barrels of flour and the crew of four or five men. When these canals were constructed the annual traffic on the upper St. Lawrence to Carleton Island amounted to from 240 to 320 hatteaux. On the completion of the Coteau du Lac Canal, Twiss imposed, with the cordial consent of the merchants, a toll of ten shillings currency per batteau, increased to twenty-five shillings when the series of canals was completed. Ten barrels of flour being reckoned as a ton, we find that the early canal tolls were \$1.66 per ton. The present rate on the Beauharnois Canal, which replaces these canals, is \$0.15 per ton.

The canals remained in this condition until 1800, after the formation of Upper Canada, which took place in 1793. The effect of the improvement in the rapids is well shown by the toll receipts, although we must not forget that Upper Canada was being rapidly populated by exiled United Empire Loyalists. In 1781 some 263 batteaux, two canoes and one boat used the Coteau Canal. The tolls for a time declined, probably because no ships were permitted upon the Great Lakes except the King's vessels, but subsequently increased and in 1799 were double what they had been in 1795. By 1800 the traffic was so great that improvements were demanded, and asthough to detail these here is to trespass upon our third period, it may be well to do so and complete the history of canals at this point prior to the Union. In 1800, Col. Gother Mann proposed to increase the capacity of these canals. The Coteau Canal was to be widened to 9\frac{1}{2} feet in the lock gates, the lock itself to be widened four feet and the canal prism two feet. This would make the locks ten feet wide, and the dimensions are from the report of our Archivist, although Mr. Keefer in his admirable monograph on the canals of Canada states that they were enlarged to twelve