The six basic grades and various appellations are:

The commercial grades that result are:

I clears, no knots, premium

II first quality, joinery #1, fine joinery

III joinery #2

IV standard joinery, planable construction

V construction

VI standard construction, packaging, forming

Unsorted (U/S)

Grades I-IV inclusive

Falls

Grades I-V inclusive

Fifths

Grade V

Sixths

Grade VI

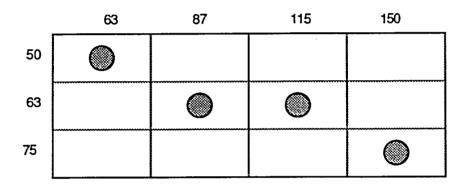
Schaalboards

Grade VI ≤ 25 mm thick and

 $\leq$  125 mm wide

Chart 4
Typical Window Joinery Sizes\*

United Kingdom (rough sizes) (mm)



France (rough sizes) (mm)

