

The six basic grades and various appellations are:

- I clears, no knots, premium
- II first quality, joinery #1, fine joinery
- III joinery #2
- IV standard joinery, planable construction
- V construction
- VI standard construction, packaging, forming

The commercial grades that result are:

- Unsorted (U/S) Grades I–IV inclusive
- Falls Grades I–V inclusive
- Fifths Grade V
- Sixths Grade VI
- Schaalboards Grade VI ≤ 25 mm thick and ≤ 125 mm wide

Chart 4
Typical Window Joinery Sizes*

United Kingdom
(rough sizes)
(mm)

	63	87	115	150
50				
63				
75				

France
(rough sizes)
(mm)

	63	75	90
41			
51			
63			
75			