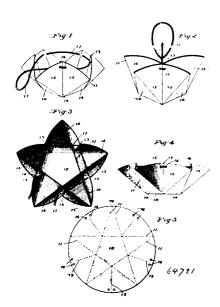
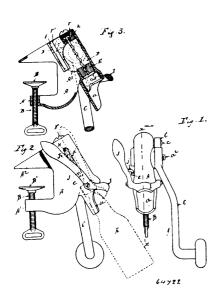
box comprising a polygonal bottom, a series of outwardly and inwardly flaring side pieces arranged around the bottom, the



inwardly extending side pieces being adapted to meet together along their upper edges and at the centre, and a cord extending through the said inwardly flaring side pieces, substantially as described. 6th. A folding box comprising a polygonal bottom, a series of angular side pieces projecting outward from the bottom and adapted to fold inward from the box, and means for holding the side pieces in their unfolded position.

No. 64,722. Cork Puller. (Tire-bouchon.)

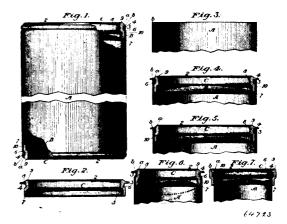


Edwin Walker, Erie, Pennsylvania, U.S.A., 3rd November, 1899; 6 years. (Filed 8th May, 1899.)

Claim.—1st. The combination in a cork puller, of a suitable frame an operating lever pivoted thereon, a reciprocating head operated an operating lever pivoted thereon, a reciprocating head operated by said lever and carrying a cork screw pivoted in said head, a non-rotable nut through which said screw operates adapted to move up and down and provided with a stud projecting out through a slot in the machine frame, a clamping jaw adapted to engage a bottle neck, an operating lever on said jaw, a lug on the operating lever of said clamping jaw engaging the stud on the nut and adapted to be disengaged therefrom by the operation of clamping a bottle neck and automatically again engage the same when the clamping jaw is released from the bottle neck, substantially as and for the purpose set forth. 2nd. The combination in a cork puller, of a frame having a tubular passage therein, a semi-circular bottle neck rest extending from the frame at the lower side of the lower end of said passing a body a, of a plain steel or iron plate, having an internal

sage, a reciprocating head in the upper part of said passage, a cork screw pivoted in said head, an operating lever for moving said head down and up in said passage, a nut in said passage below said head through which the cork screw operates, a stud on said nut projecting out through a slot in the frame, a lever clamp pivoted to the frame for clamping a bottle neck to said bottle neck rest, and a lug on the handle of said lever clamp adapted to engage the stud on said nut and be disengaged therefrom by the operation of clamping a bottle neck, substantially as and for the purpose set forth.

No. 64,723. Receptaele. (Réceptacle.)



Henry Shaw Reynolds, New York City, New York, U.S.A., 3rd November, 1899; 6 years. (Filed 4th April, 1899.)

-1st. A receptacle comprising a head, a body, and a clamping member, said member having an annular projection or shoulder ground which one part of said body and head are bent, and also ground which one part of said body and head are bent, and also having a locking flange overlapping said bent portions and clamping said parts around said projection. 2nd. A receptacle comprising a body, a head, and a clamping ring having an annular projection extending from its side wall, a locking flange, and a thrust receiving member adapted to receive the thrust of said head when under pressure, said head and body having its edges clamped around said projection and overlapped and locked in position by said locking flange. 3rd. A receptacle comprising a body and one or more heads, and means for securing each of said heads to said body, and each comprising a clamping ring having a pair of members projecting in comprising a clamping ring having a pair of members projecting in the same direction, and intermediate which the edges of said body and head extend, one of the members of said ring having a laterally and head extend, one of the members of said ring having a laterally extending projection around which the edges of said head and body are locked by the other of said members, and one of said members also having a recess into which bent portions of said head and body project. 4th. A receptacle comprising a body having one or more heads each having means for securing it to said body and comprising a pair of members intermediate which the edge of the body extends, one of said members are a laterally extending a pair of members are said members and the said members having a laterally extending a pair of members are said members. one of said members having a laterally extending annular projection and a recess formed in its side wall adjacent thereto, and around which projection and into which recess the edge of said body is bent, and the other of said members co-acting with said member to clamp the edge of the body bent around said projection and into said recess, 5th. A receptacle comprising a body, a head, and a clamping ring, said ring having an annular projection or shoulder extending from one of its side walls, and a bendable locking flange, said parts being assembled by compressing the edge of the head and the edge of the body either separately or simultaneously around said shoulder and maintaining the same in such position by bending said locking flange over the bent edges of said head and body either simultaneously with or after the compressing of said edges. 6th. The method of constructing a receptacle comprising a clamping member provided with an annular projection or shoulder, a bendable flange and a thrust receiving part, a head and a body, and which consists in assembling said parts by pressing the edge of the head and the edge of the body either separately or simultaneously around said shoulder and maintaining the same in such position by bending, either simultaneously with or after the bending of said edge, said flange over the bent portions of said head and body, the parts being so assembled that the thrust of said head is received by said clamping member whereby the strain thereon at its thrust receiving part is so transmitted to the clamping part of said member as to more firmly maintain said bendable flange in engagement with the bent portions of the head and body and thereby said head and body in firmer engagement with said clamping member. ment with said clamping member.

## No. 64,724. Metallic Box or Canister.

(Boîte métallique ou canastre.)

William James Harries, Liverpool, Lancaster, England, 3rd November, 1899; 6 years. (Filed 17th April, 1899.)