

DIAGRAMATIC ILLUSTRATIONS OF MECHANICAL MANIPULATIONS.

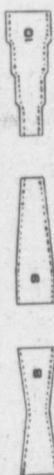
BENDING.



EXPANDING.



REDUCING OR SWAGING.



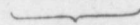
TAPERING.



DEFORMING.



CLOSING ENDS.



UPSETTING.

